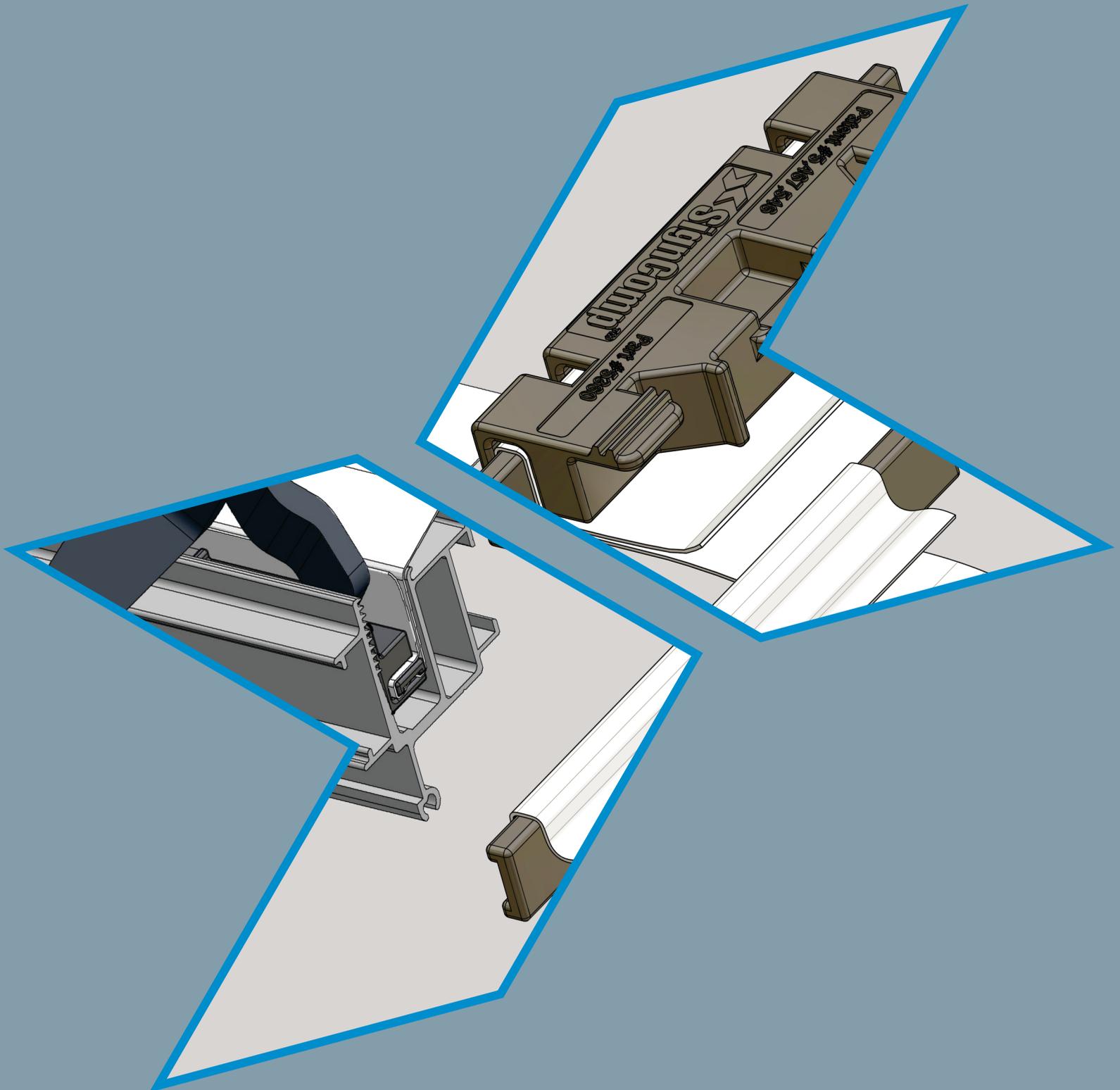




Sign Extrusions and Systems



Tensioning Instructions

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#2065

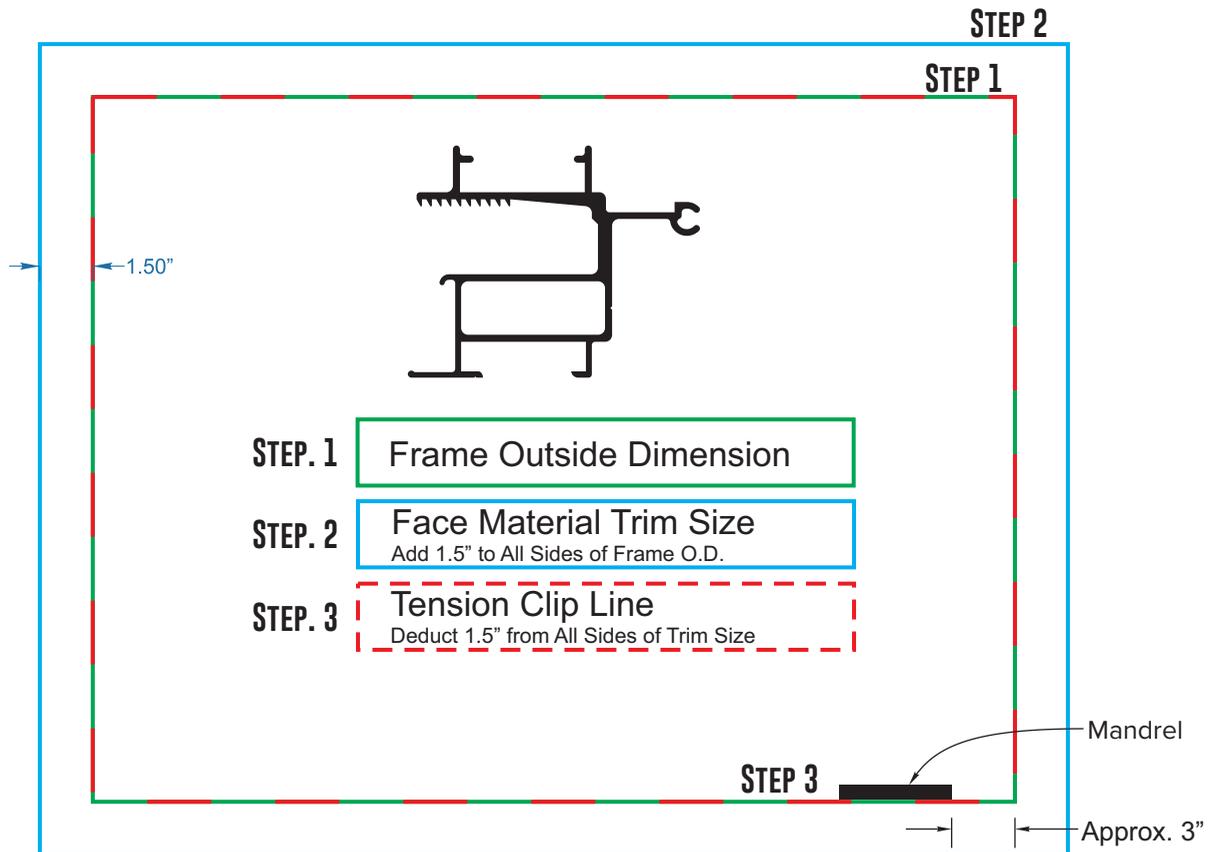
DUAL FRAME

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

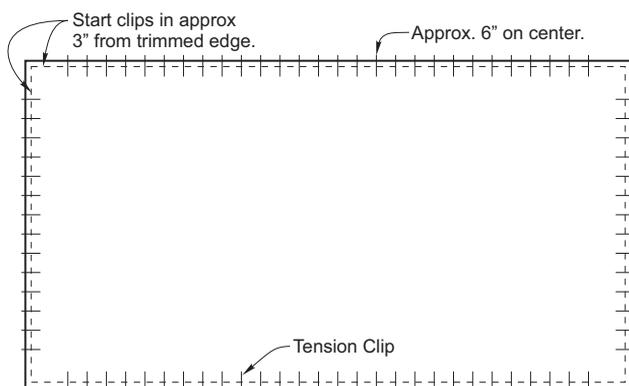
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5135 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver

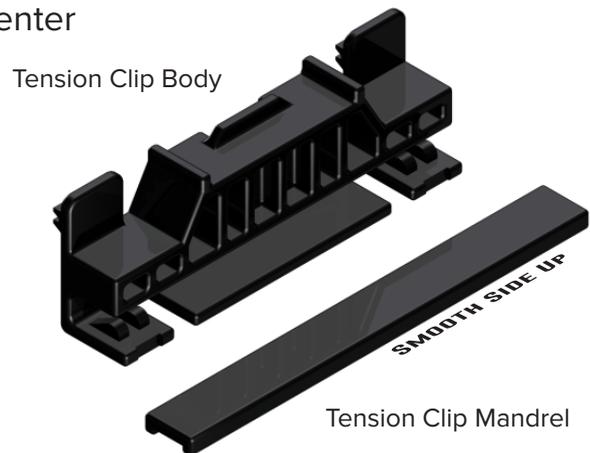


2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 6" On Center



Tension Clips must be placed on the clip line approx. 3" in from trimmed edge at each corner to ensure the clip engages properly.



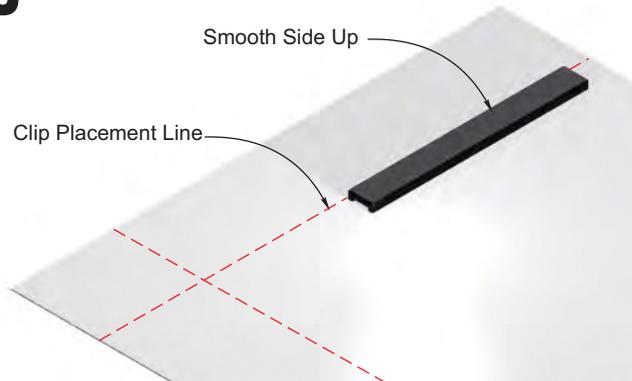
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2065

DUAL FRAME

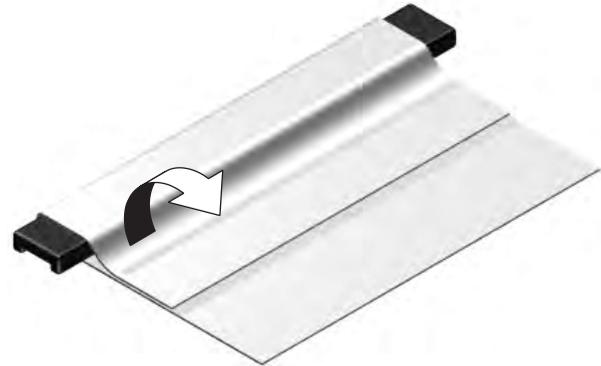
TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

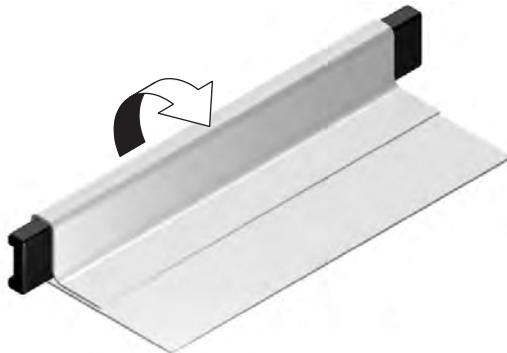


1.) Place the Mandrel, SMOOTH SIDE UP, on the fabric just inside the Clip Placement Line.

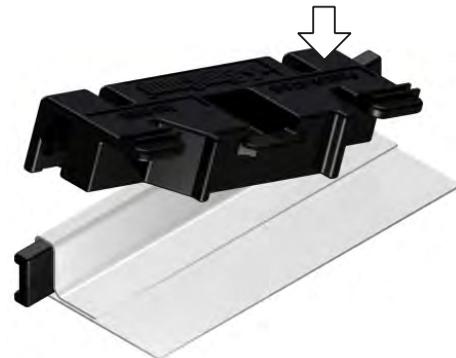
IMPORTANT - Tension Clips are attached to the fabric GRAPHIC SIDE UP.



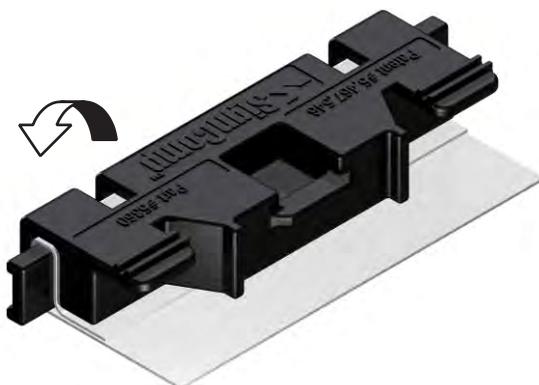
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

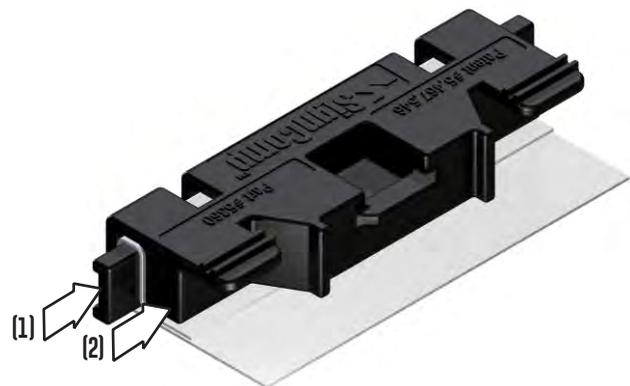


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



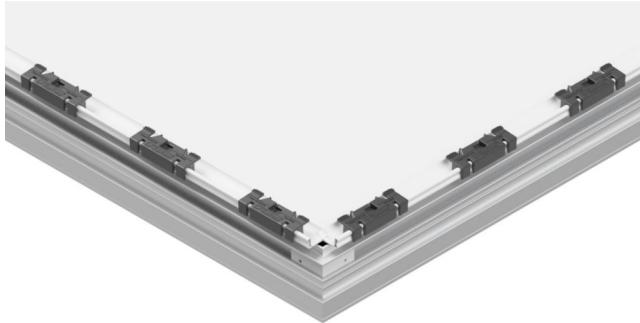
6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel **(1)** in the direction you wish to move the clip. Followed by sliding the Clip Body **(2)**. Repeat this procedure until position adjustment is achieved.

The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

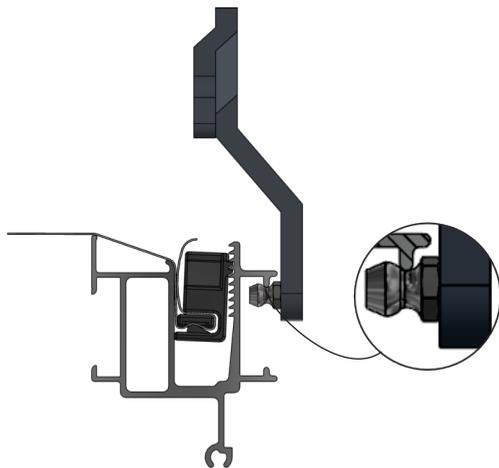
#2065 DUAL FRAME

TENSIONING INSTRUCTIONS

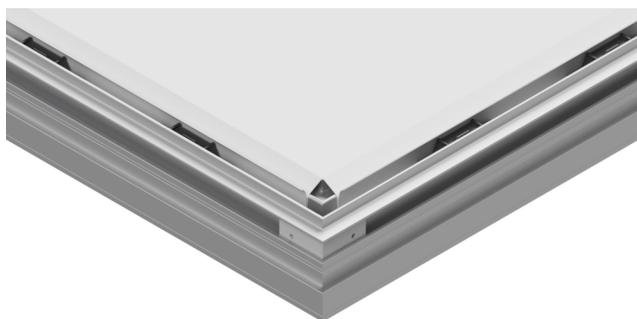
4 TENSIONING & CLIP REMOVAL



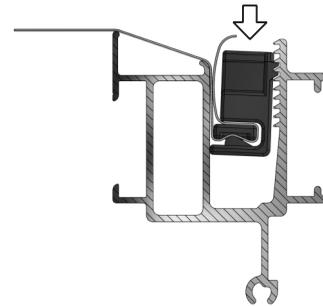
1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



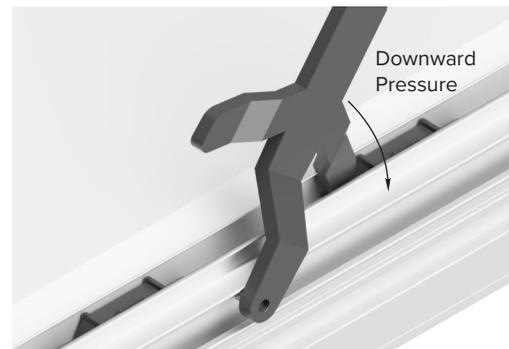
3.) Hook the Tension Tool tip under the outside rail of the assembled frame.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

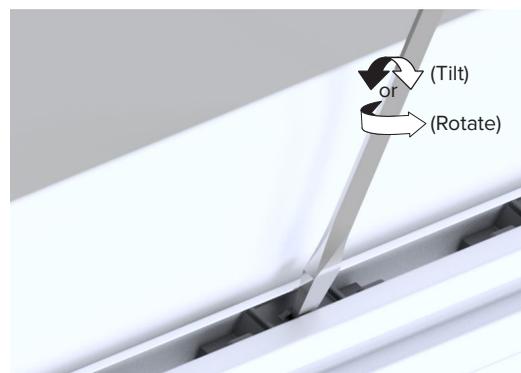


2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2080

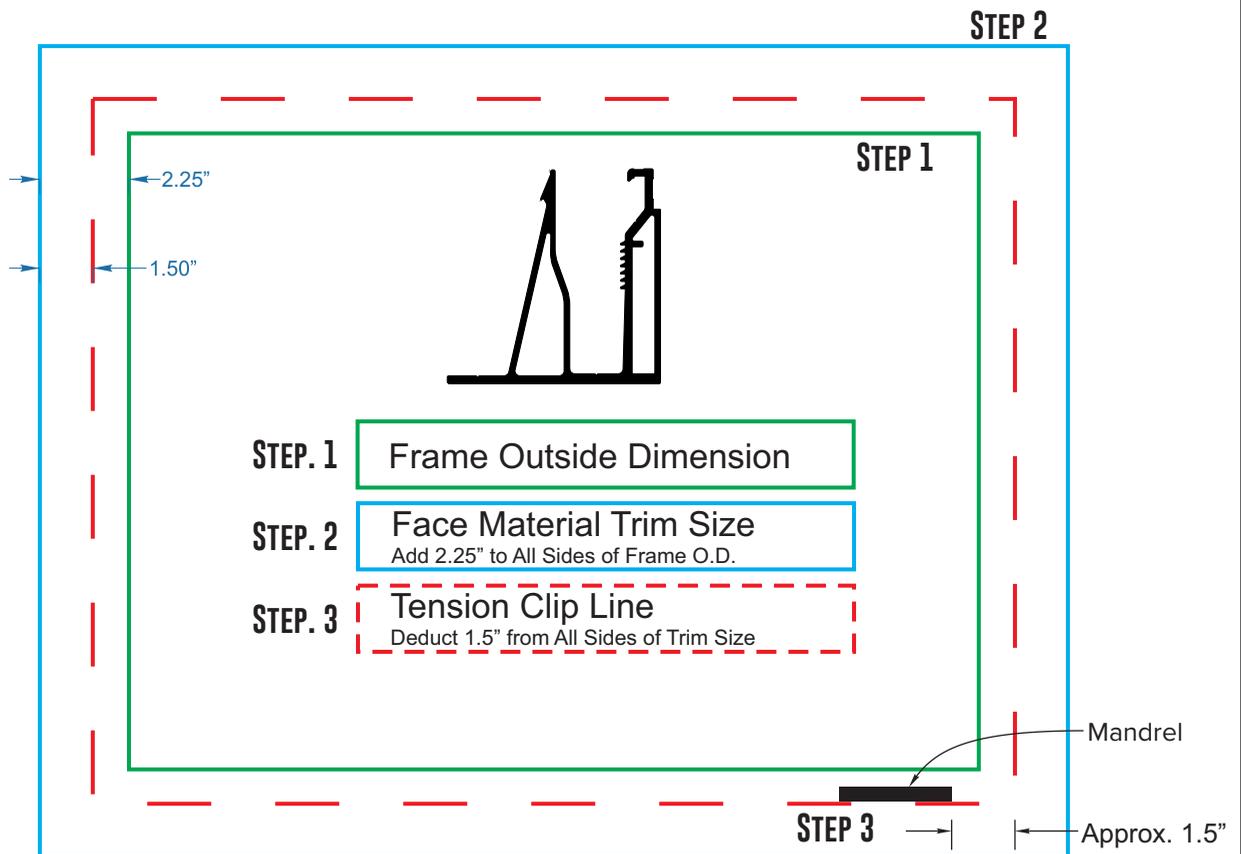
FRONT LOAD WALL MOUNT TENSION FRAME

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

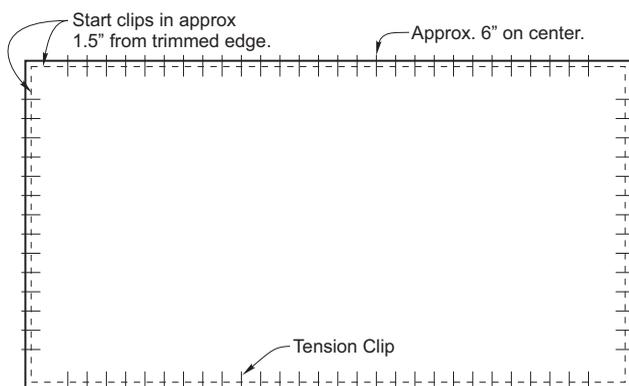
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5137 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver

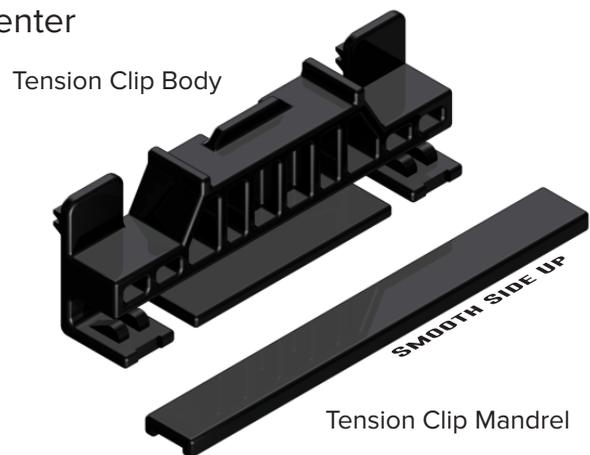


2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 6" On Center



Tension Clips must be placed on the clip line approx. 1.5" in from trimmed edge at each corner to ensure the clip engages properly.



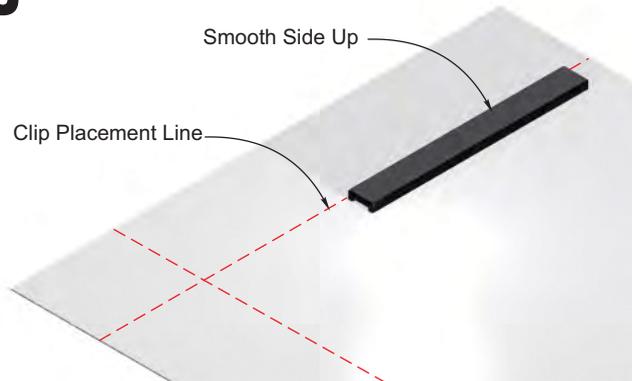
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2080

FRONT LOAD WALL MOUNT TENSION FRAME

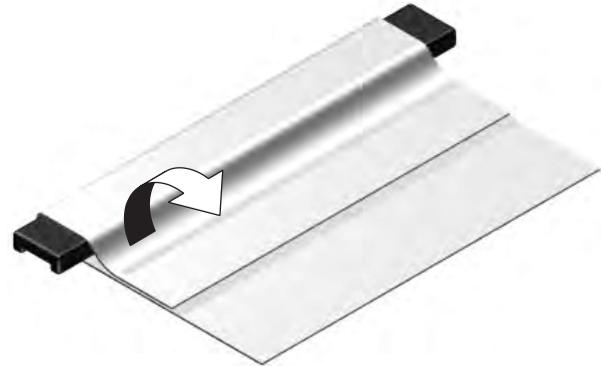
TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

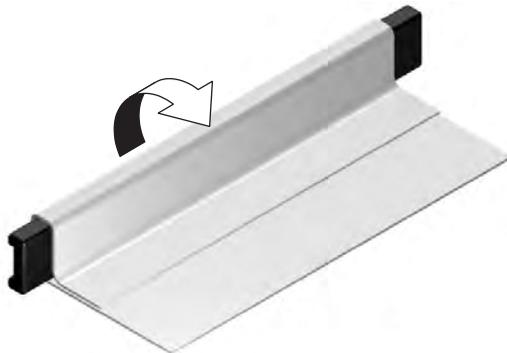


1.) Place the Mandrel, SMOOTH SIDE UP, on the fabric just inside the Clip Placement Line.

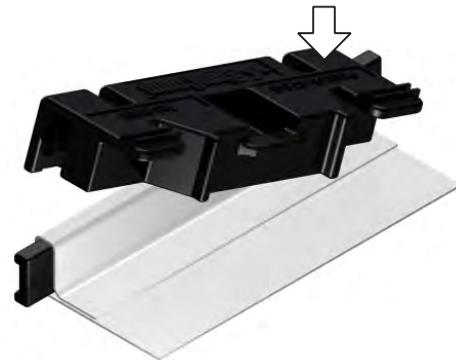
IMPORTANT - Tension Clips are attached to the fabric GRAPHIC SIDE UP.



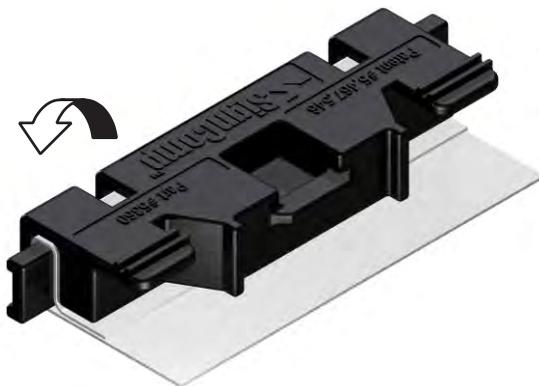
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

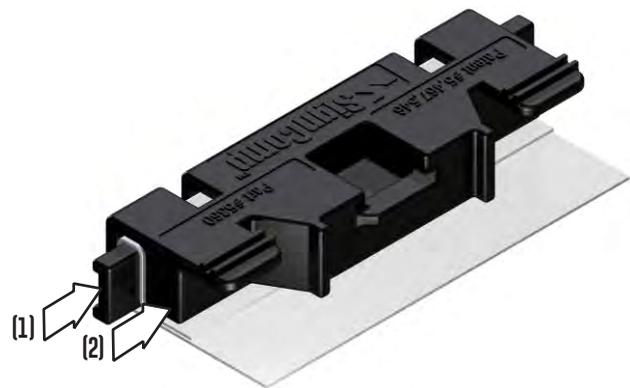


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel **(1)** in the direction you wish to move the clip. Followed by sliding the Clip Body **(2)**. Repeat this procedure until position adjustment is achieved.

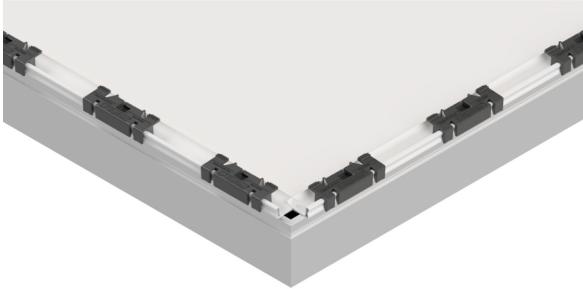
The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2080

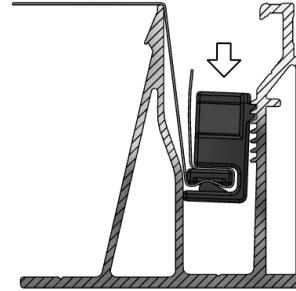
FRONT LOAD WALL MOUNT TENSION FRAME

TENSIONING INSTRUCTIONS

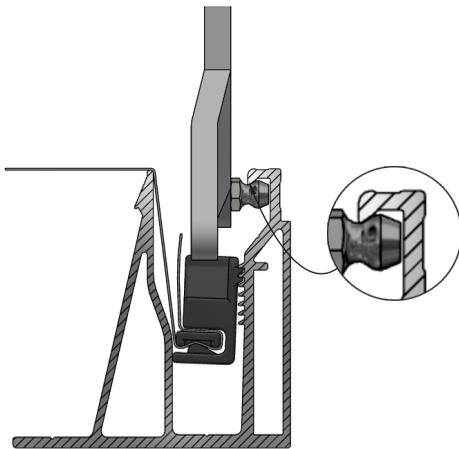
4 TENSIONING & CLIP REMOVAL



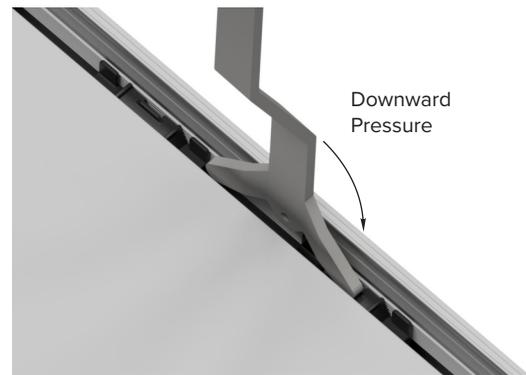
1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



3.) Hook the Tension Tool tip under the outside rail of the assembled frame.

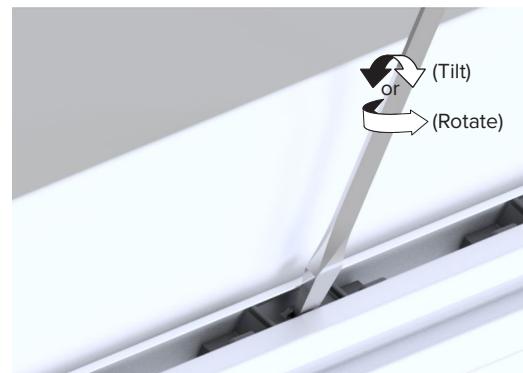


4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2085

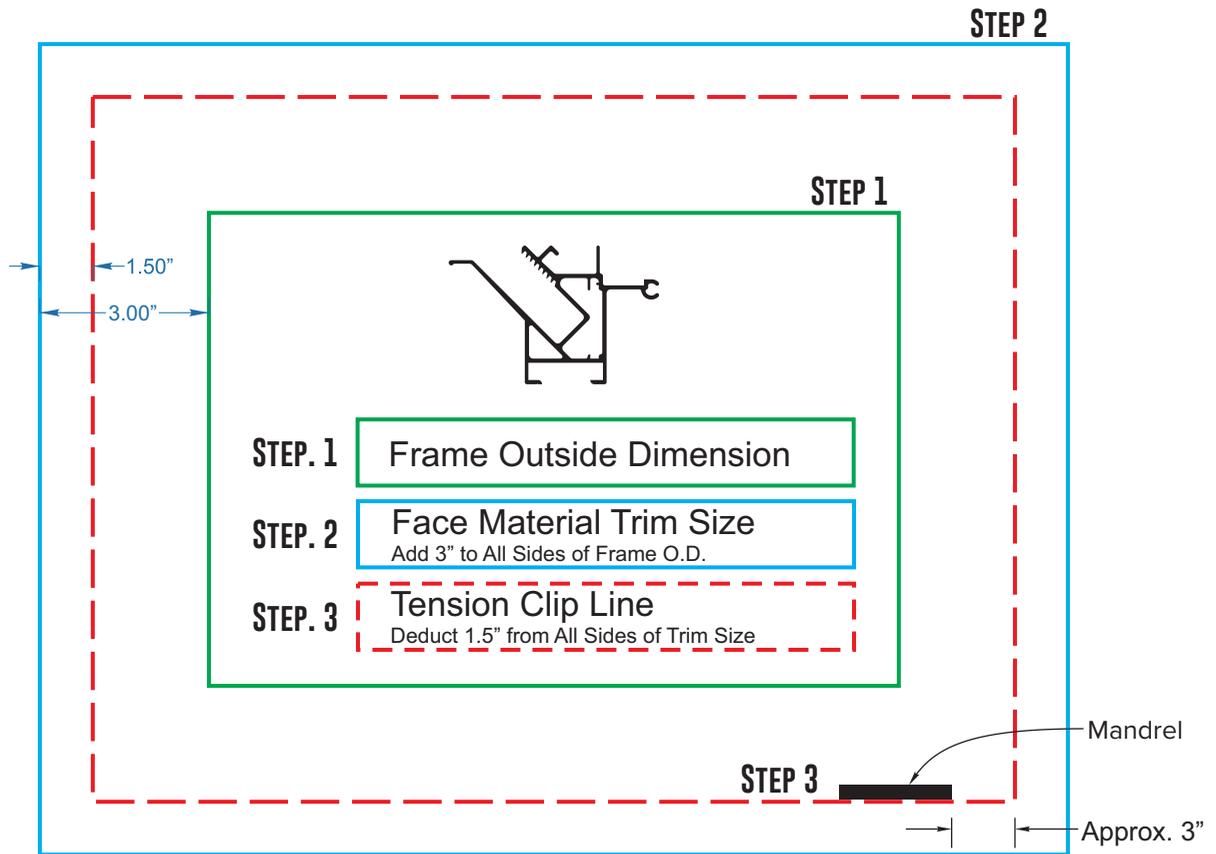
TENSION FRAME

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

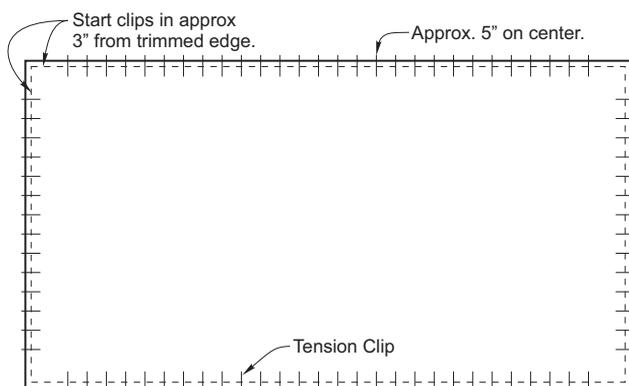
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5135 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver

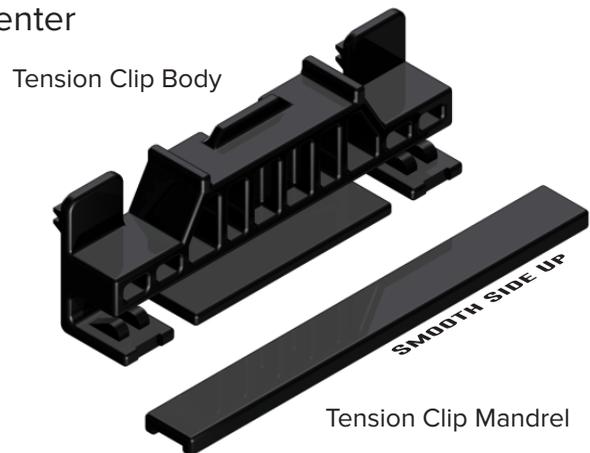


2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 5" On Center



Tension Clips must be placed on the clip line approx. 3" in from trimmed edge at each corner to ensure the clip engages properly.



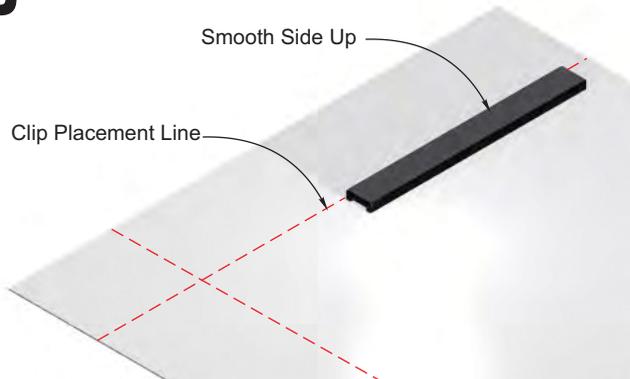
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2085

TENSION FRAME

TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

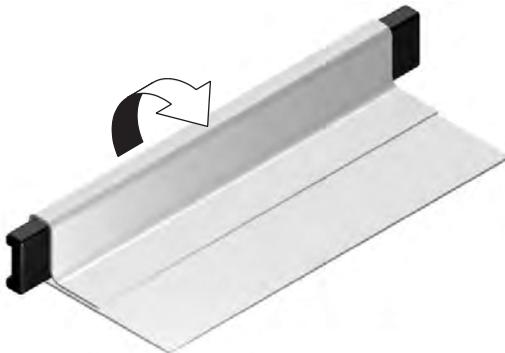


1.) Place the Mandrel, SMOOTH SIDE UP, on the fabric just inside the Clip Placement Line.

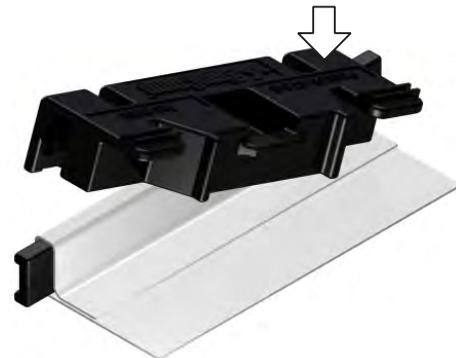
IMPORTANT - Tension Clips are attached to the fabric GRAPHIC SIDE UP.



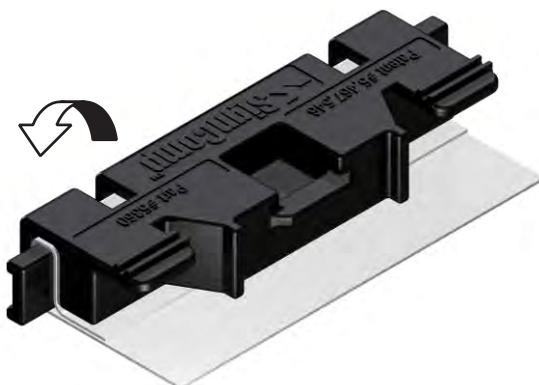
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

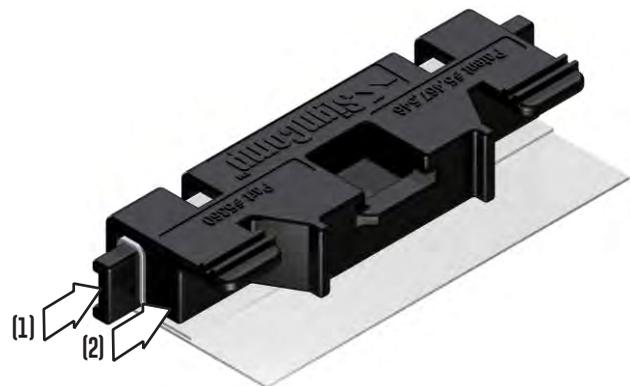


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel (1) in the direction you wish to move the clip. Followed by sliding the Clip Body (2). Repeat this procedure until position adjustment is achieved.

The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2085

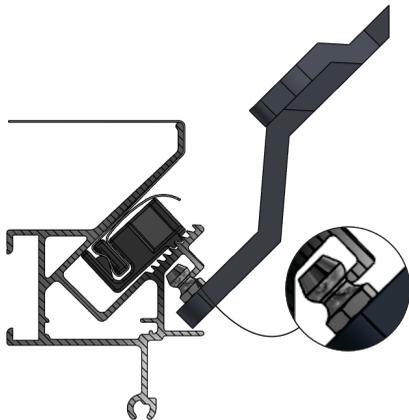
TENSION FRAME

TENSIONING INSTRUCTIONS

4 TENSIONING & CLIP REMOVAL



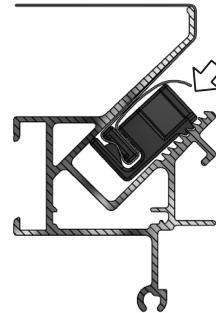
1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



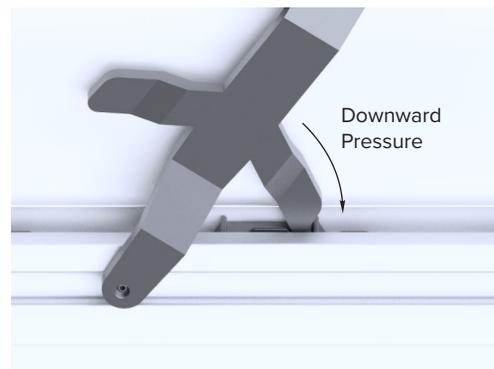
3.) Hook the Tension Tool tip under the outside rail of the assembled frame.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

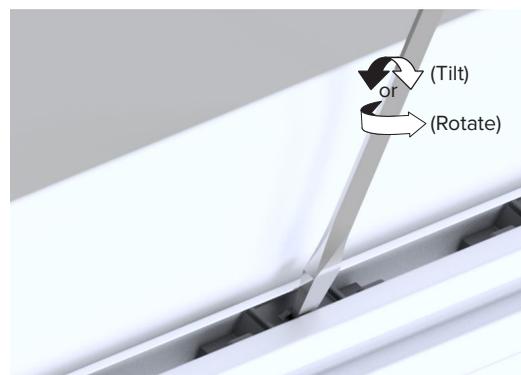


2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
 2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
 3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2086

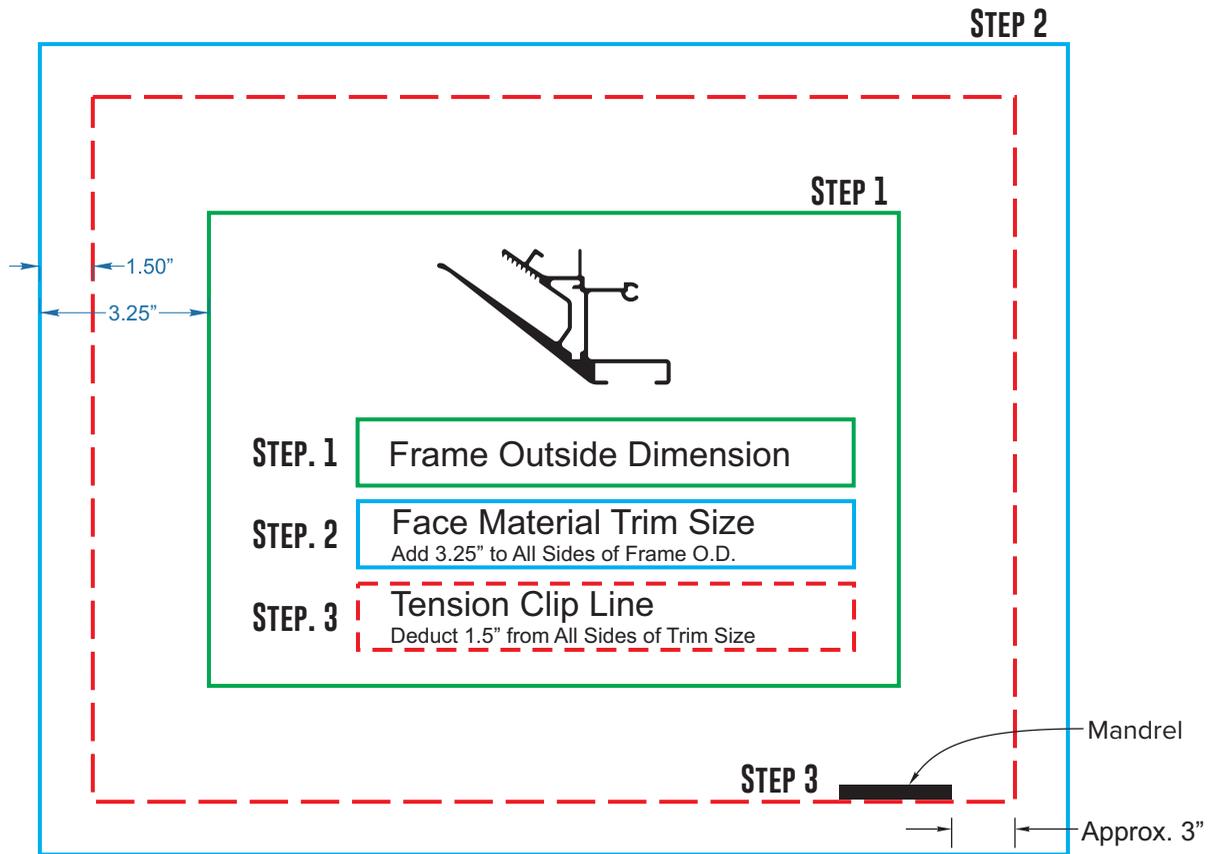
TENSION FRAME II

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

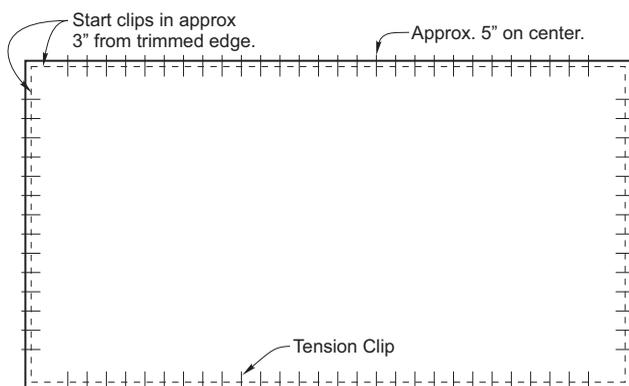
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5135 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver



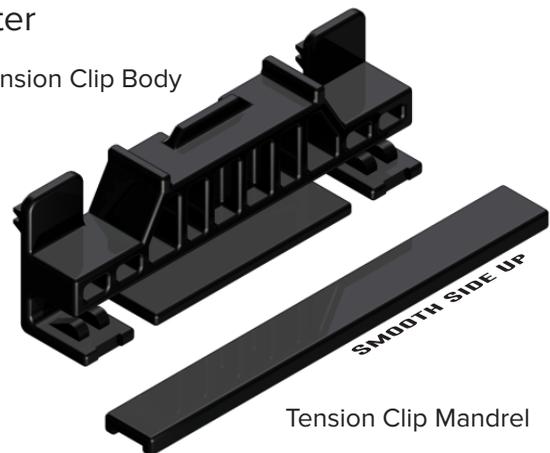
2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 5" On Center



Tension Clips must be placed on the clip line approx. 3" in from trimmed edge at each corner to ensure the clip engages properly.

Tension Clip Body



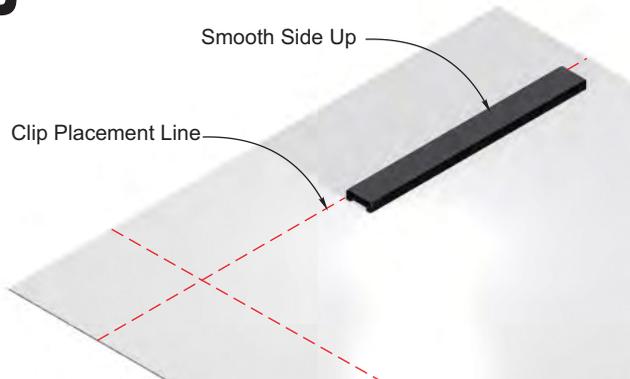
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2086

TENSION FRAME II

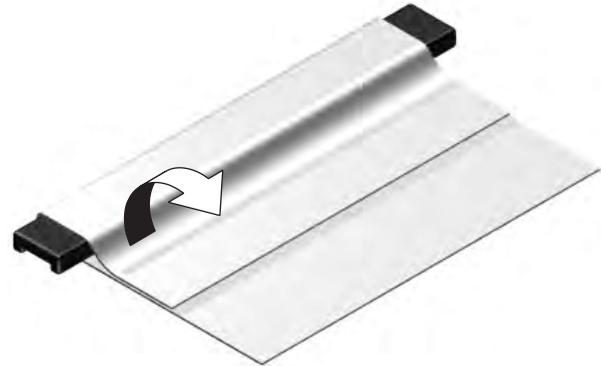
TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

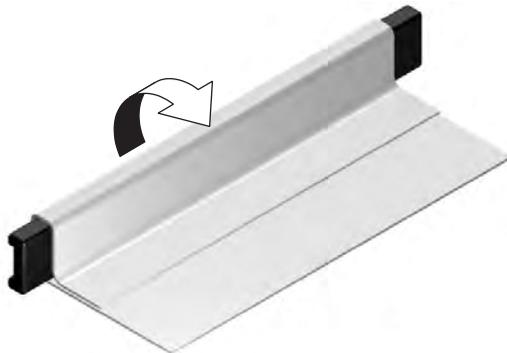


1.) Place the Mandrel, SMOOTH SIDE UP, on the fabric just inside the Clip Placement Line.

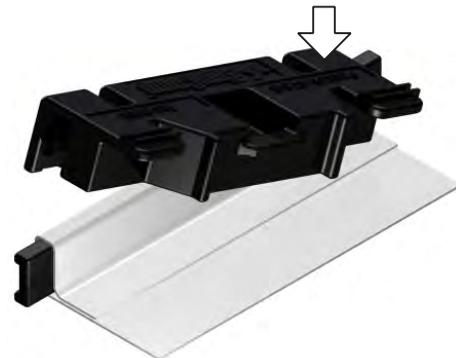
IMPORTANT - Tension Clips are attached to the fabric GRAPHIC SIDE UP.



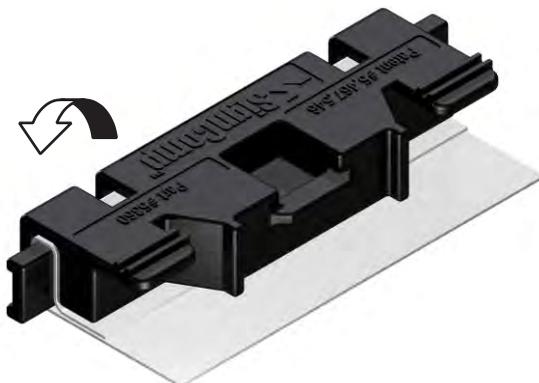
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

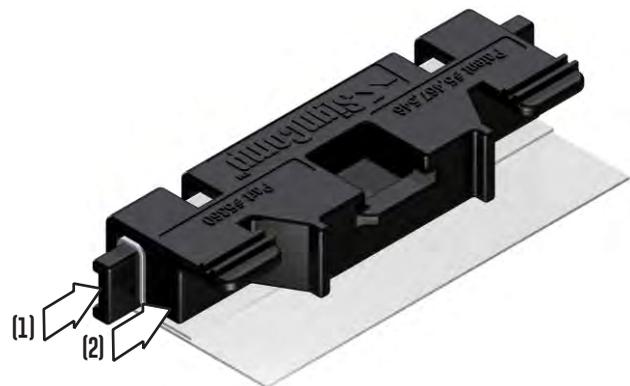


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel **(1)** in the direction you wish to move the clip. Followed by sliding the Clip Body **(2)**. Repeat this procedure until position adjustment is achieved.

The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2086

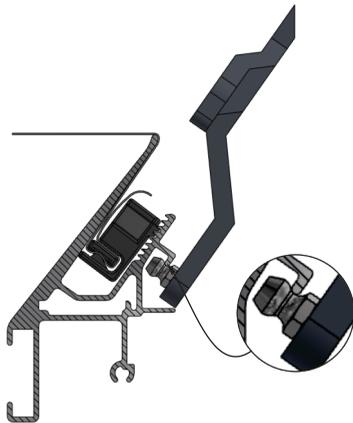
TENSION FRAME II

TENSIONING INSTRUCTIONS

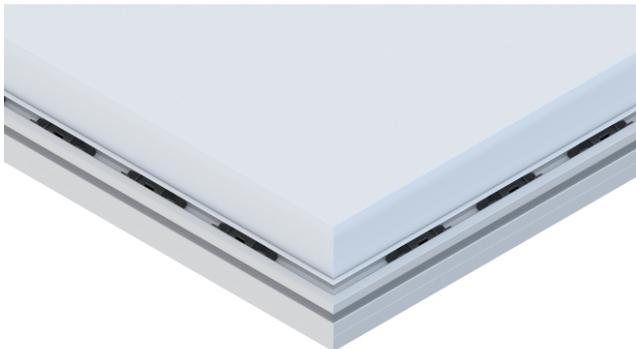
4 TENSIONING & CLIP REMOVAL



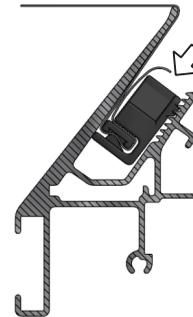
1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



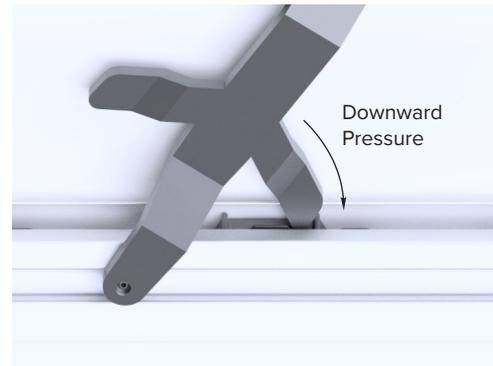
3.) Hook the Tension Tool tip under the outside rail of the assembled frame.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

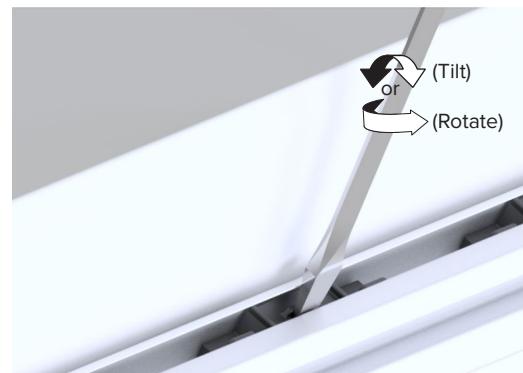


2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
 2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
 3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2090

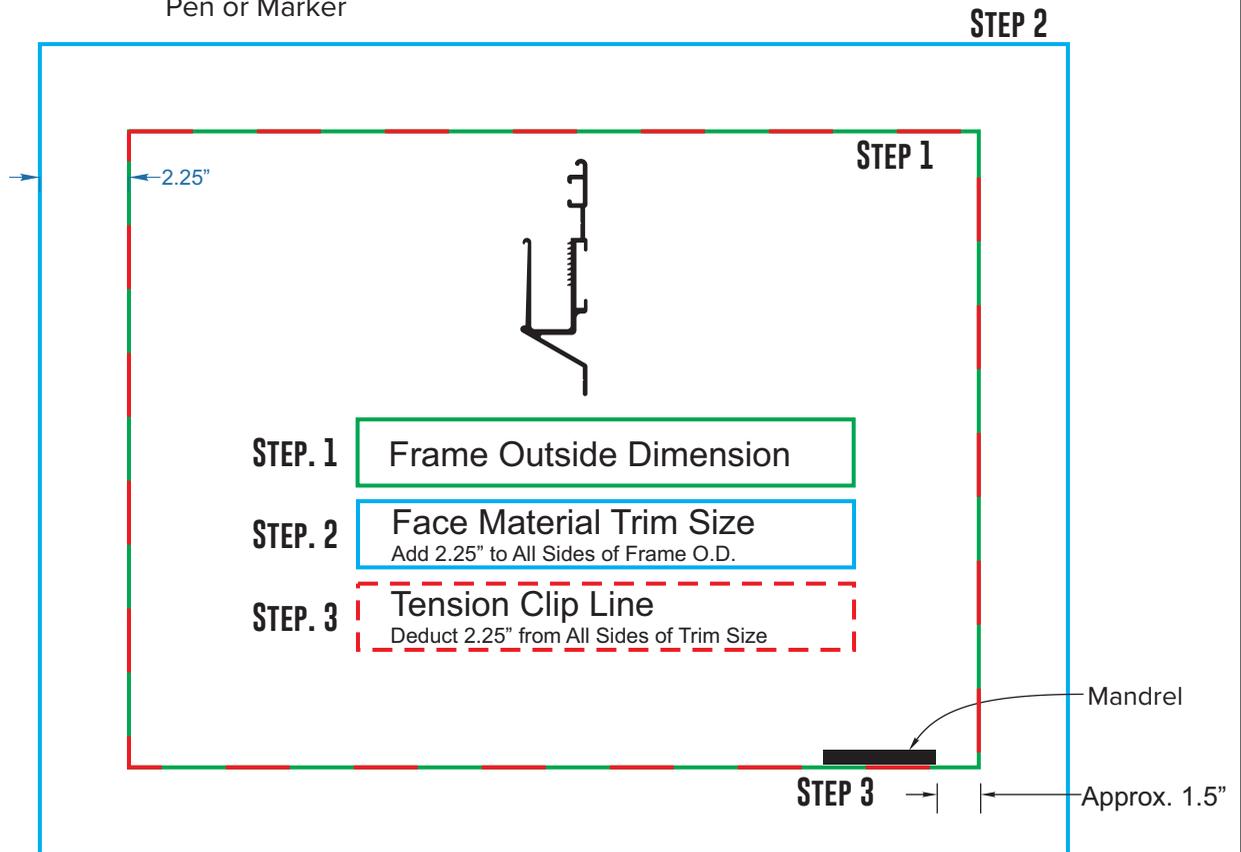
WALL MOUNT TENSION FRAME

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

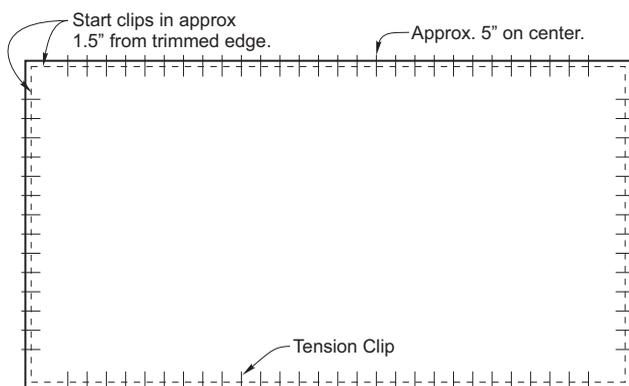
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5137 or #5138 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver

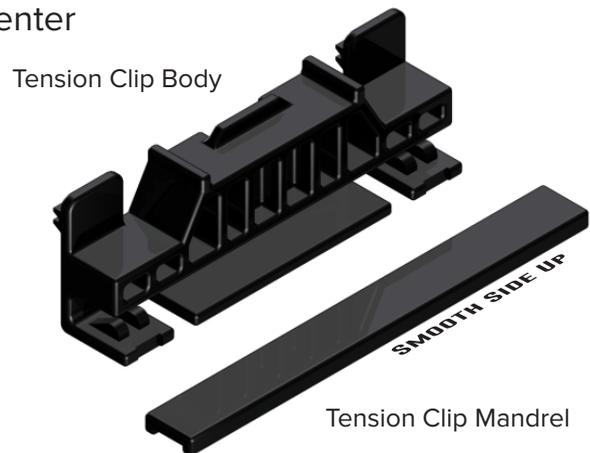


2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 5" On Center



Tension Clips must be placed on the clip line approx. 1.5" in from trimmed edge at each corner to ensure the clip engages properly.



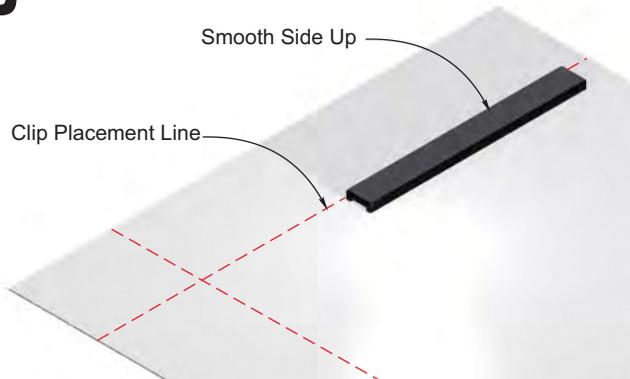
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2090

WALL MOUNT TENSION FRAME

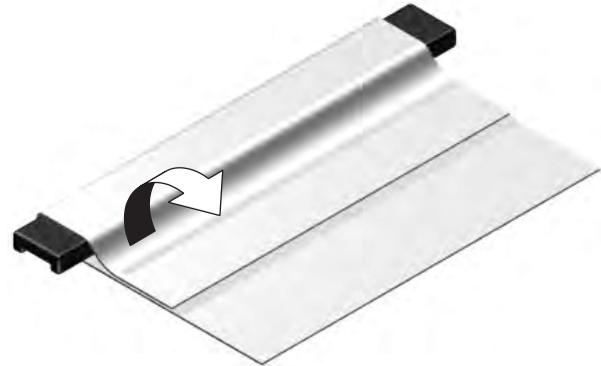
TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

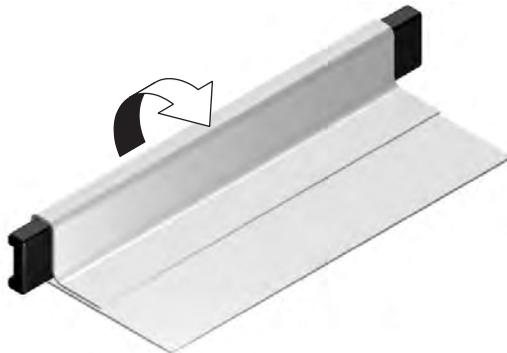


1.) Place the Mandrel, **SMOOTH SIDE UP**, on the fabric just inside the Clip Placement Line.

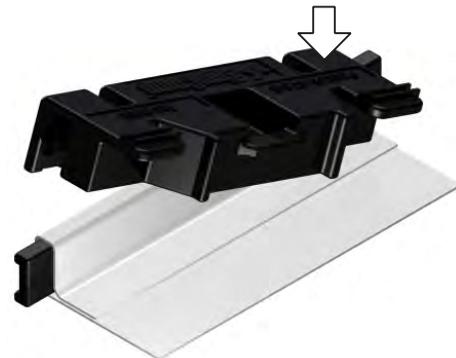
IMPORTANT - Tension Clips are attached to the fabric **GRAPHIC SIDE UP**.



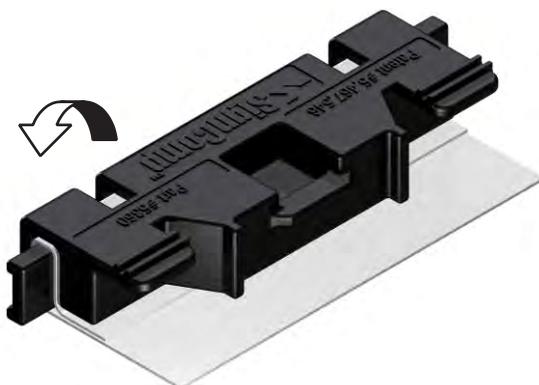
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

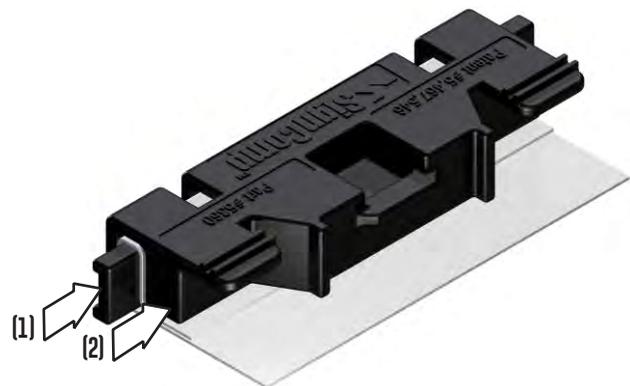


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel **(1)** in the direction you wish to move the clip. Followed by sliding the Clip Body **(2)**. Repeat this procedure until position adjustment is achieved.

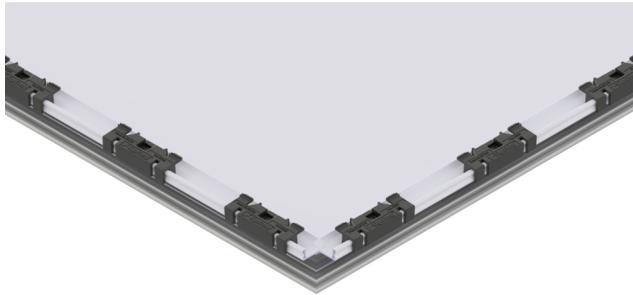
The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2090

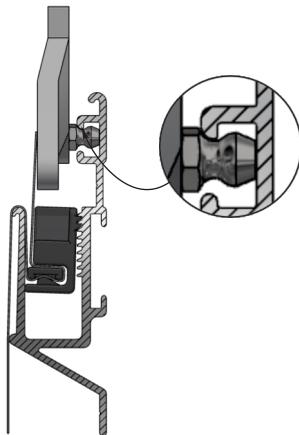
WALL MOUNT TENSION FRAME

TENSIONING INSTRUCTIONS

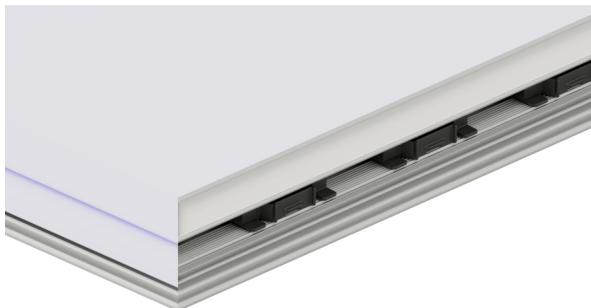
4 TENSIONING & CLIP REMOVAL



1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.

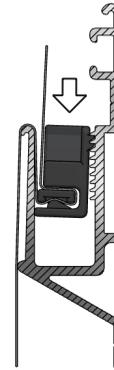


3.) Hook the Tension Tool tip under the outside rail of the assembled frame.

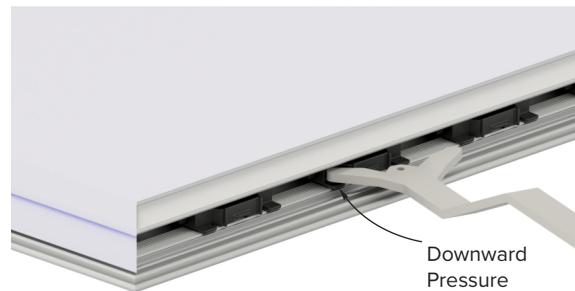


NOTE: Face has been removed for illustrative purposes.

5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**



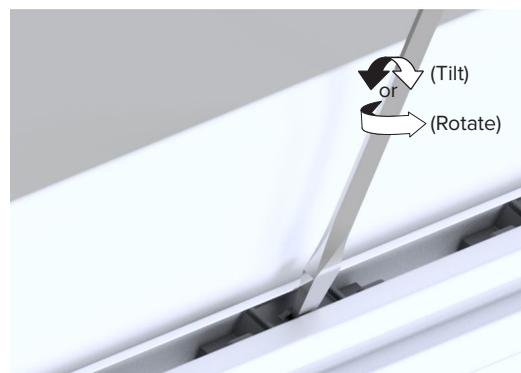
2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



NOTE: Face has been removed for illustrative purposes.

4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
 2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
 3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2092

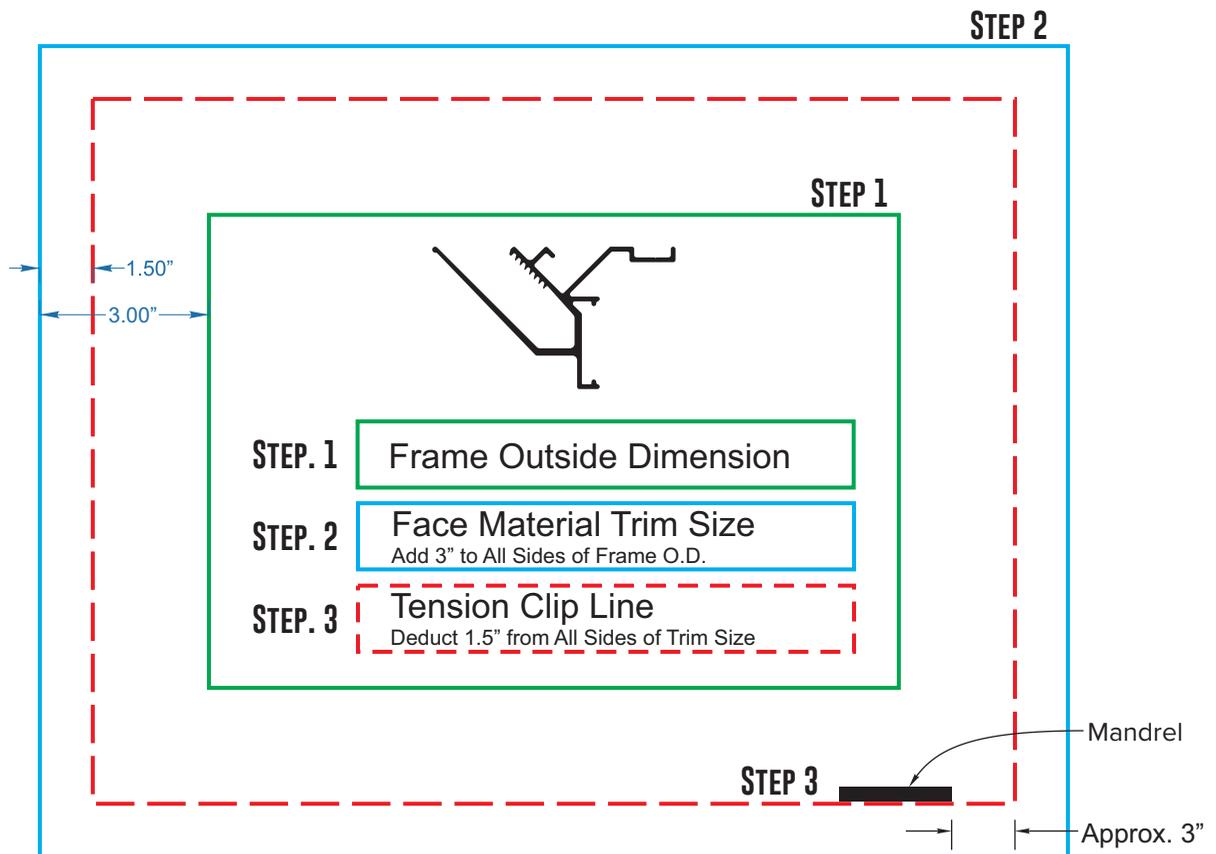
BLEED FASCIA FRAME

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

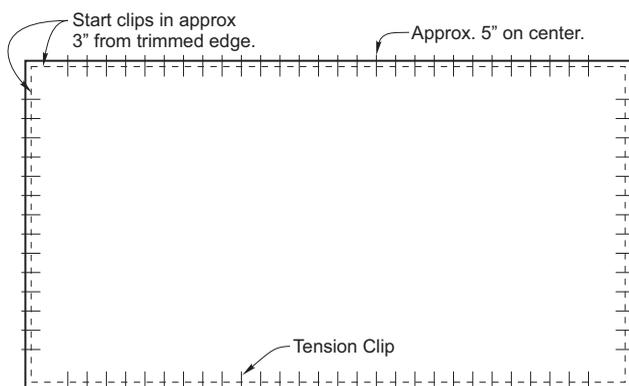
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5135 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver

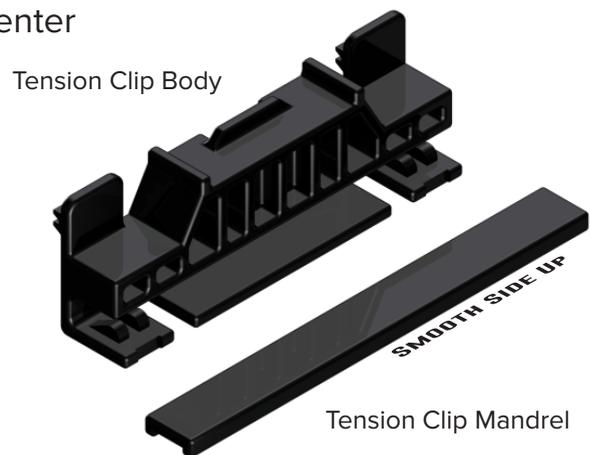


2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 5" On Center



Tension Clips must be placed on the clip line approx. 3" in from trimmed edge at each corner to ensure the clip engages properly.



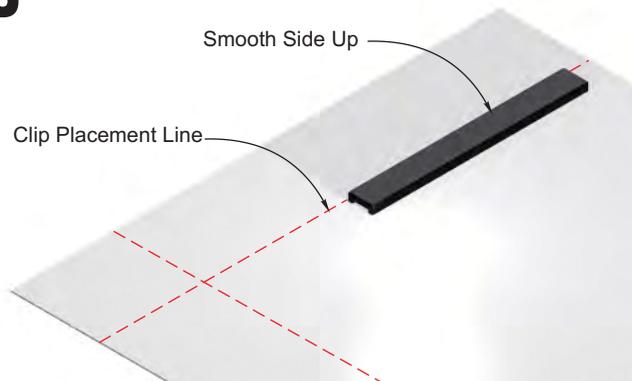
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2092

BLEED FASCIA FRAME

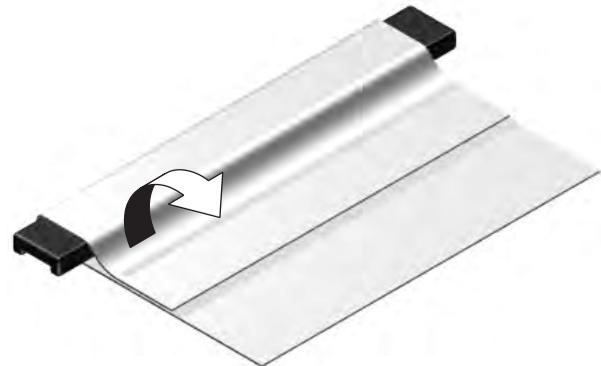
TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

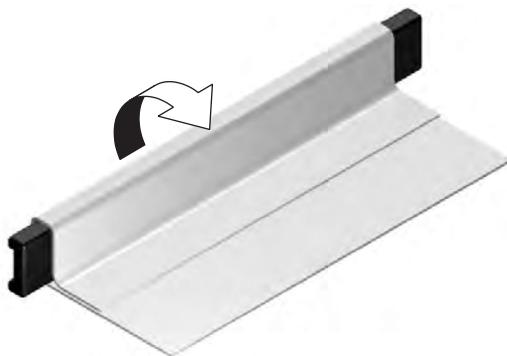


1.) Place the Mandrel, SMOOTH SIDE UP, on the fabric just inside the Clip Placement Line.

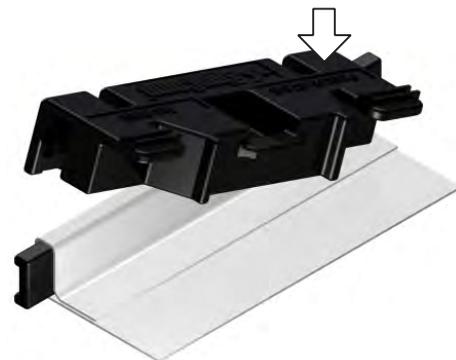
IMPORTANT - Tension Clips are attached to the fabric GRAPHIC SIDE UP.



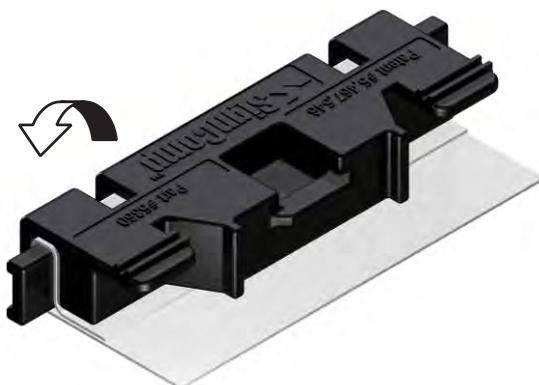
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

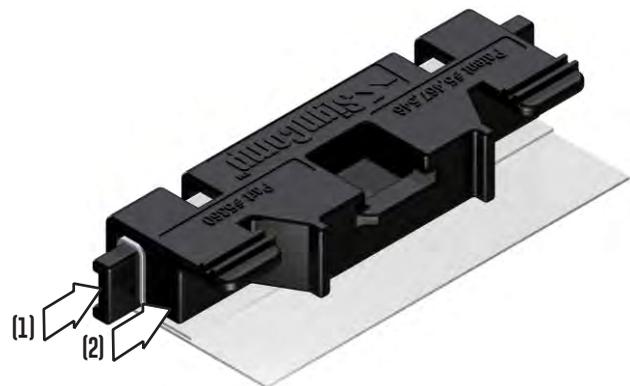


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel **(1)** in the direction you wish to move the clip. Followed by sliding the Clip Body **(2)**. Repeat this procedure until position adjustment is achieved.

The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2092

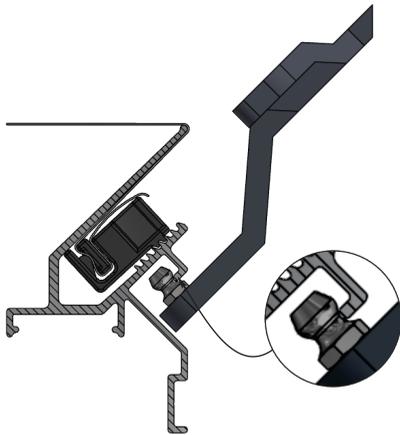
BLEED FASCIA FRAME

TENSIONING INSTRUCTIONS

4 TENSIONING & CLIP REMOVAL



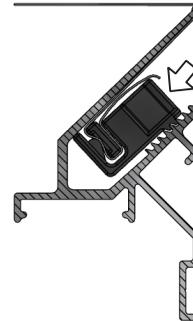
1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



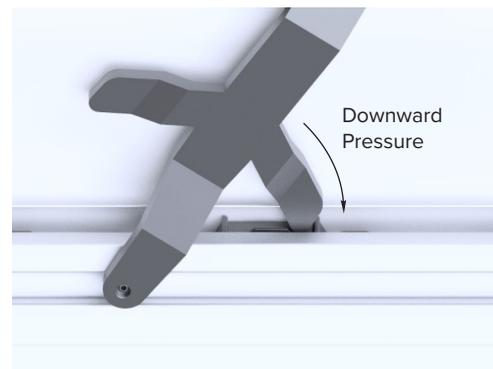
3.) Hook the Tension Tool tip under the outside rail of the assembled frame.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

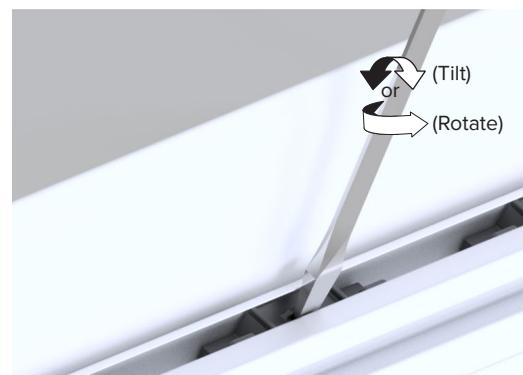


2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
 2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
 3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2094

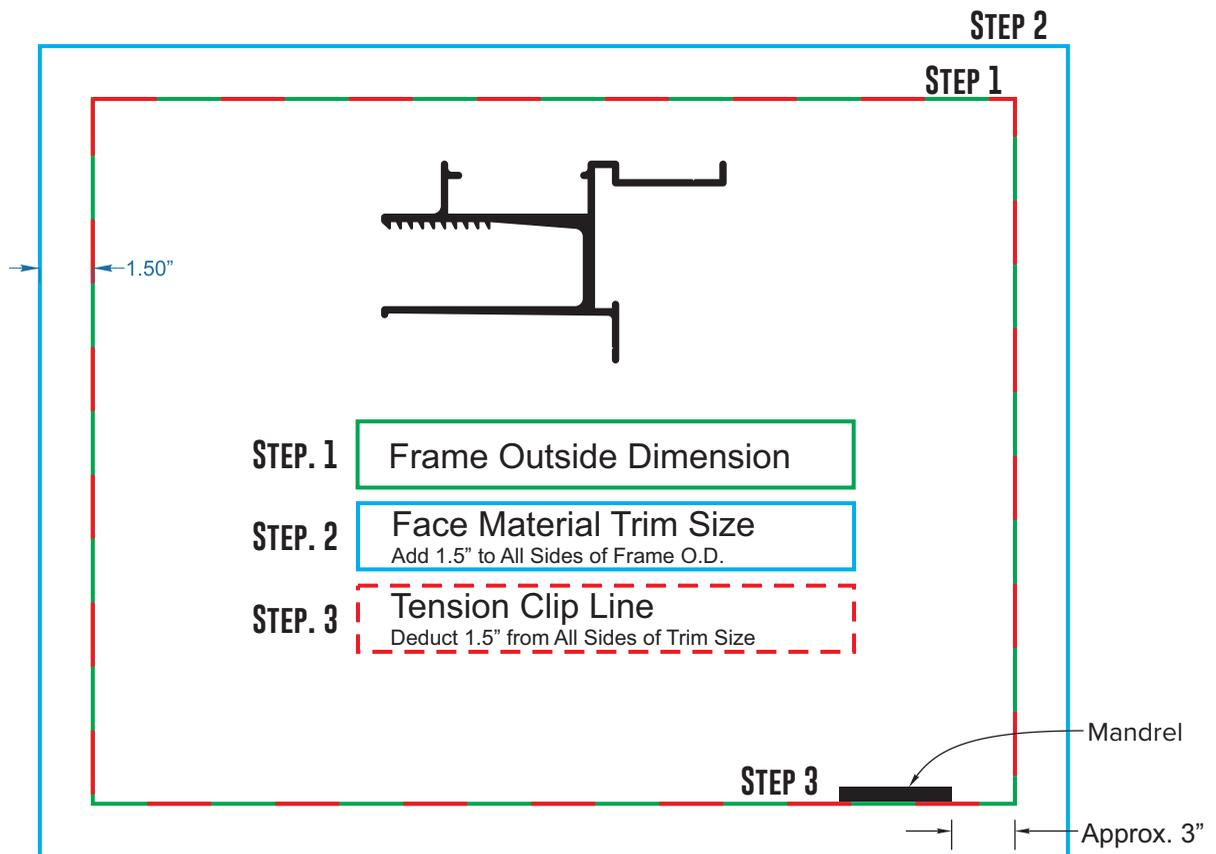
1-1/2" FASCIA FRAME

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

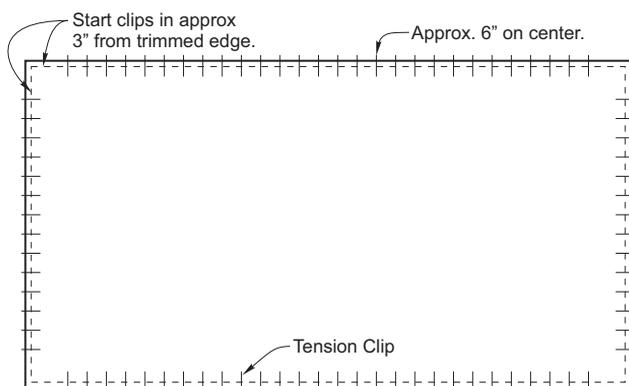
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5135 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver

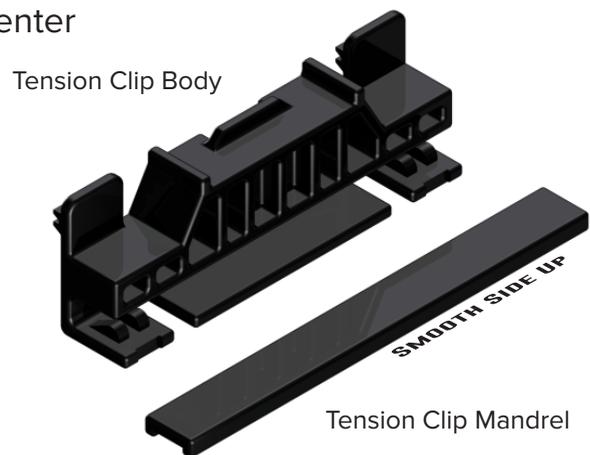


2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 6" On Center



Tension Clips must be placed on the clip line approx. 3" in from trimmed edge at each corner to ensure the clip engages properly.



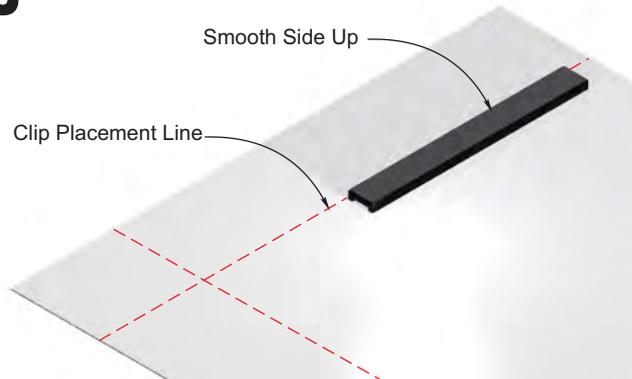
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2094

1-1/2" FASCIA FRAME

TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

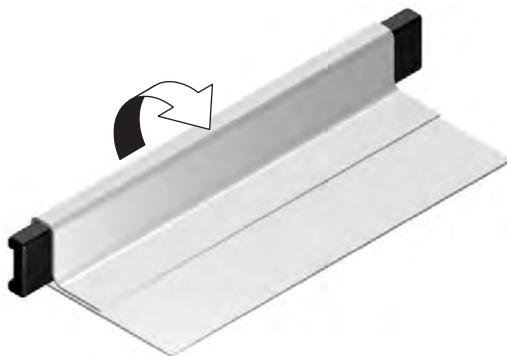


1.) Place the Mandrel, SMOOTH SIDE UP, on the fabric just inside the Clip Placement Line.

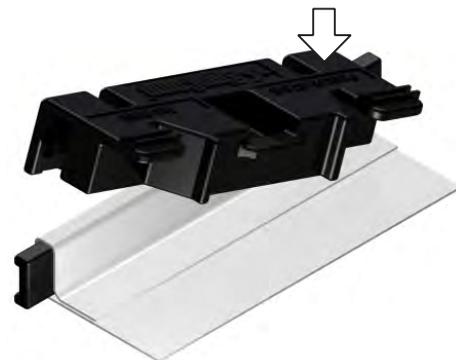
IMPORTANT - Tension Clips are attached to the fabric GRAPHIC SIDE UP.



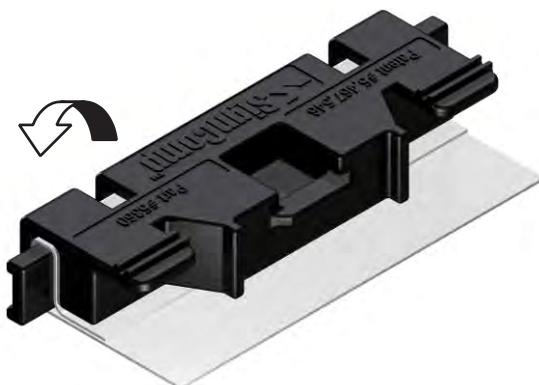
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

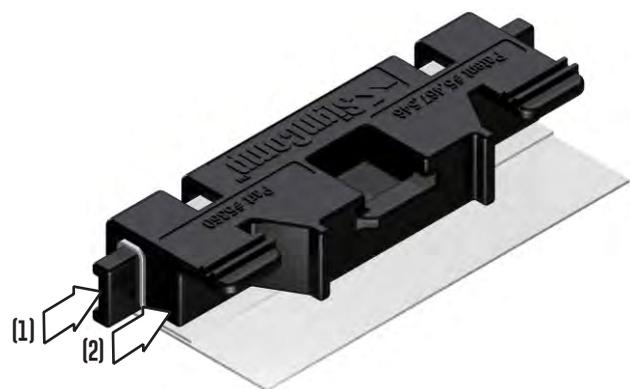


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel (1) in the direction you wish to move the clip. Followed by sliding the Clip Body (2). Repeat this procedure until position adjustment is achieved.

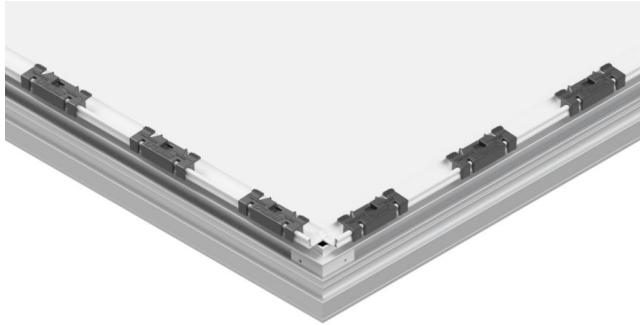
The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2094

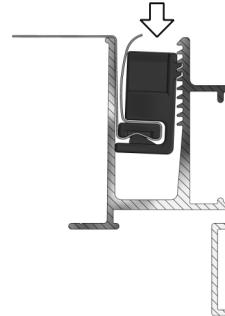
1-1/2" FASCIA FRAME

TENSIONING INSTRUCTIONS

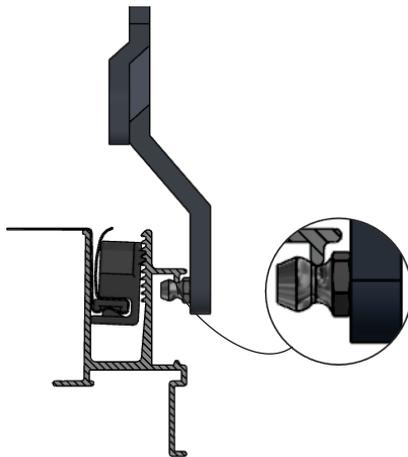
4 TENSIONING & CLIP REMOVAL



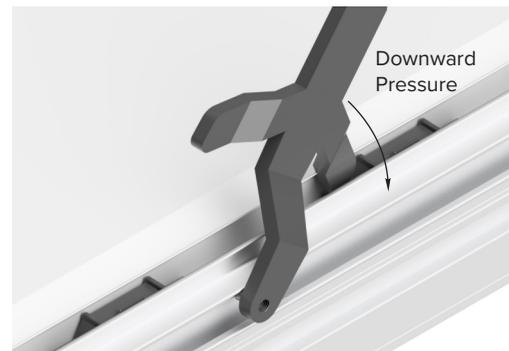
1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



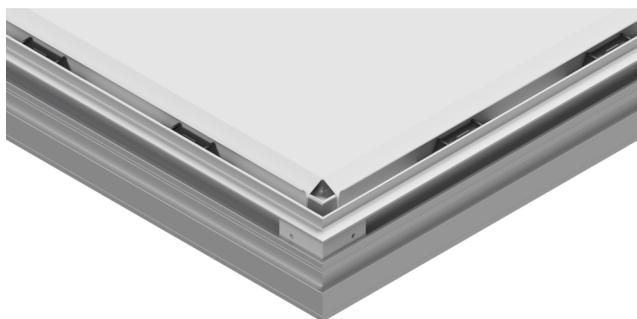
2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



3.) Hook the Tension Tool tip under the outside rail of the assembled frame.

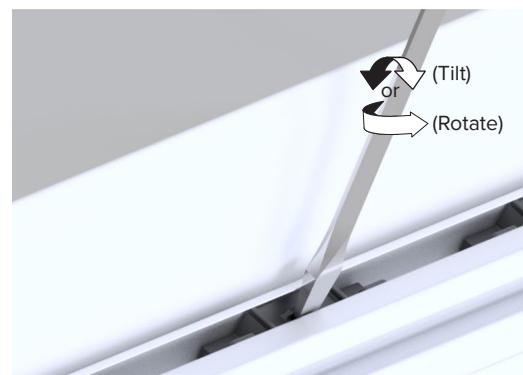


4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2103

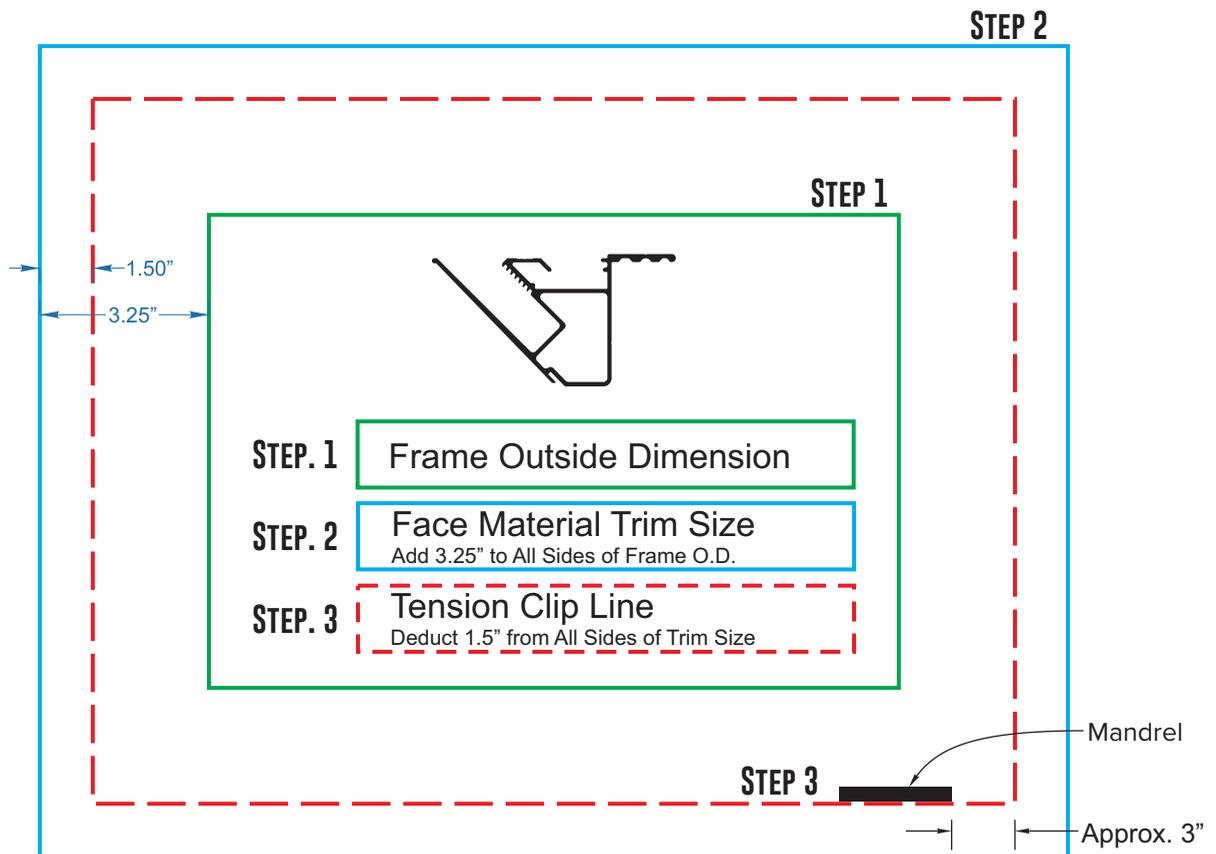
FLAT BLEED RETRO FRAME W/ REFLECTOR SLOT

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

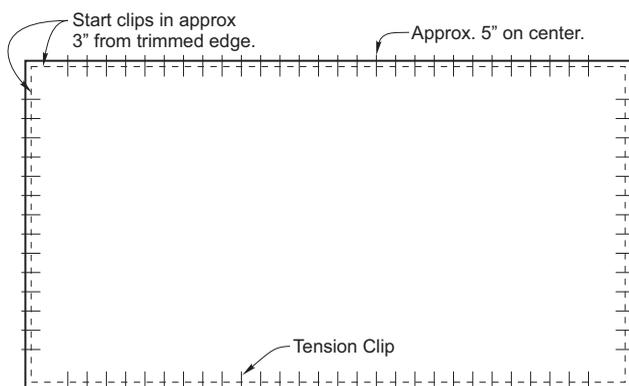
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5135 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver

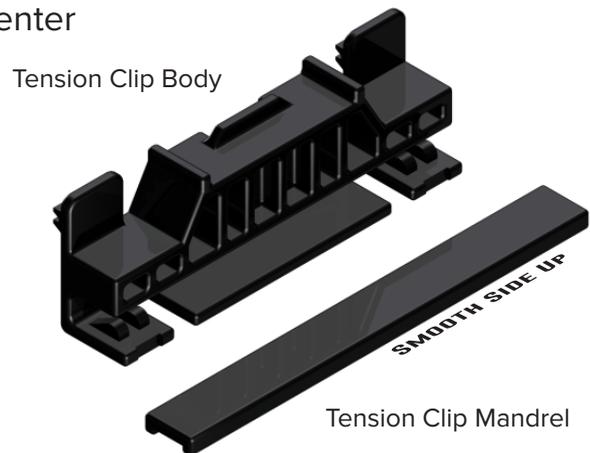


2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 5" On Center



Tension Clips must be placed on the clip line approx. 3" in from trimmed edge at each corner to ensure the clip engages properly.



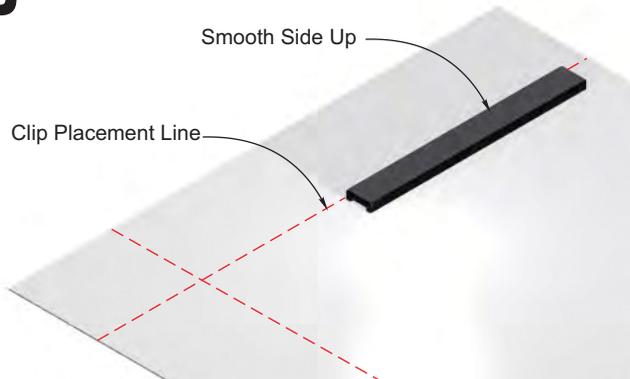
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2103

FLAT BLEED RETRO FRAME W/ REFLECTOR SLOT

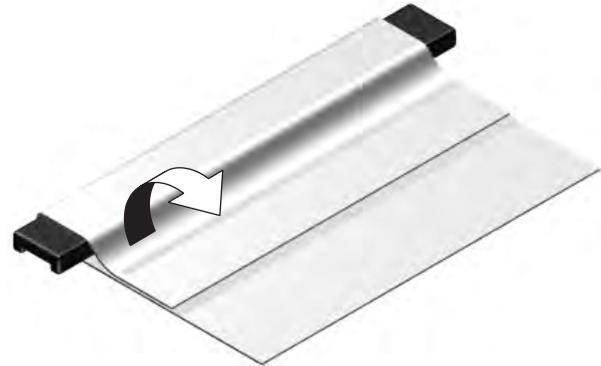
TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

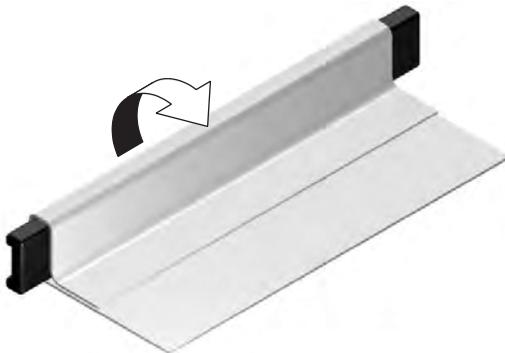


1.) Place the Mandrel, **SMOOTH SIDE UP**, on the fabric just inside the Clip Placement Line.

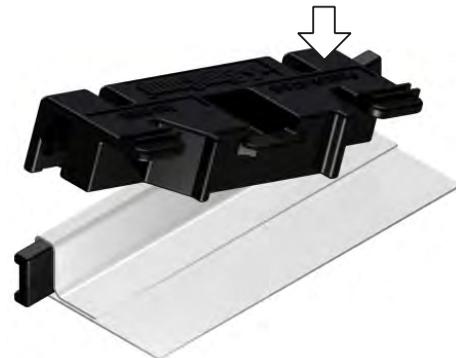
IMPORTANT - Tension Clips are attached to the fabric **GRAPHIC SIDE UP**.



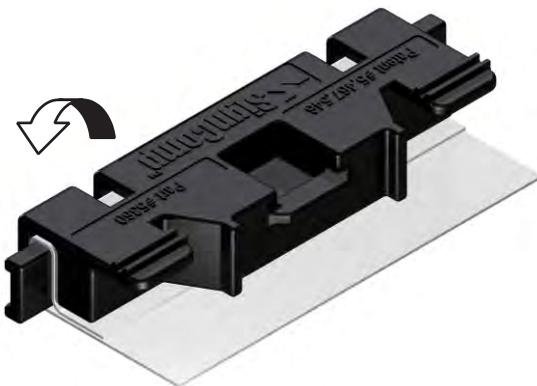
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

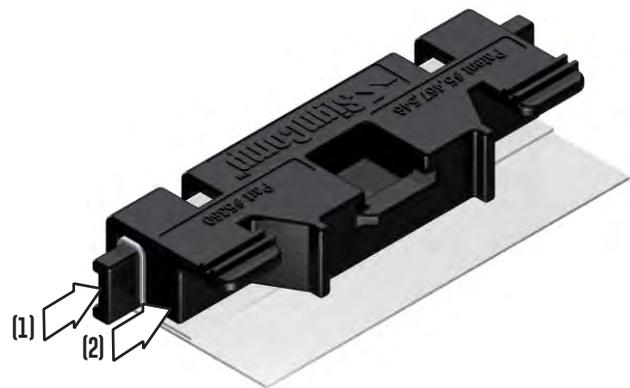


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel **(1)** in the direction you wish to move the clip. Followed by sliding the Clip Body **(2)**. Repeat this procedure until position adjustment is achieved.

The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2103

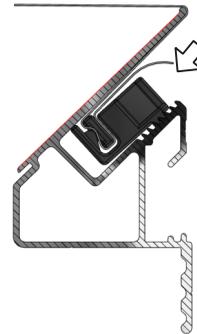
FLAT BLEED RETRO FRAME W/ REFLECTOR SLOT

TENSIONING INSTRUCTIONS

4 TENSIONING & CLIP REMOVAL



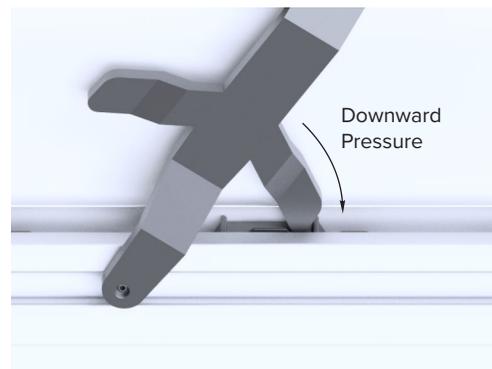
1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



3.) Hook the Tension Tool tip under the outside rail of the assembled frame.

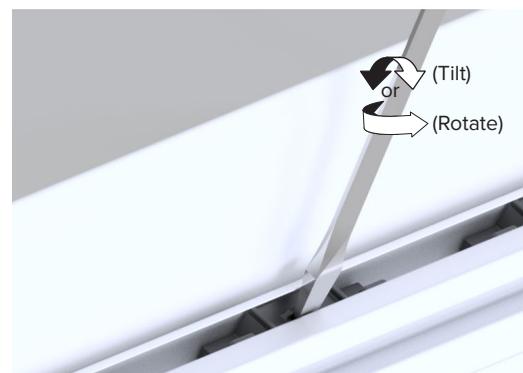


4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2104

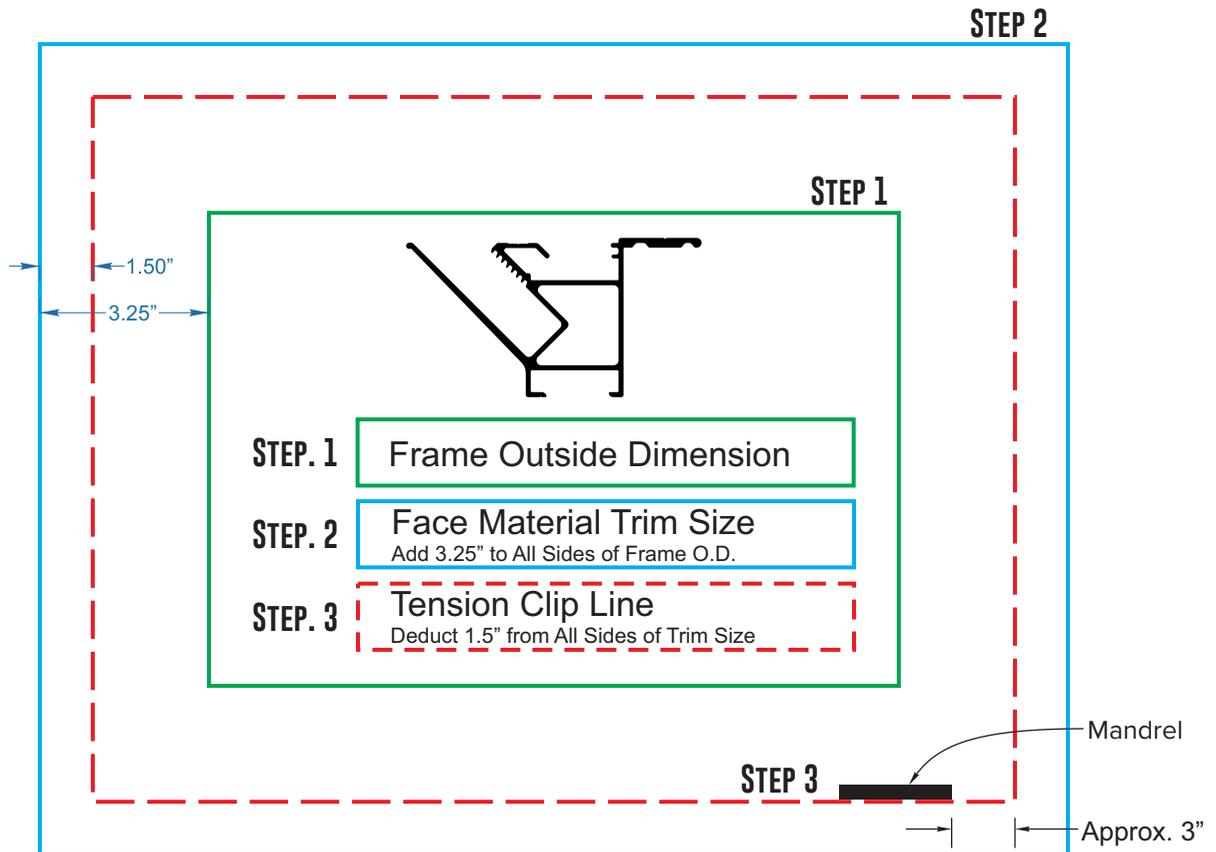
FLAT BLEED RETRO FRAME

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

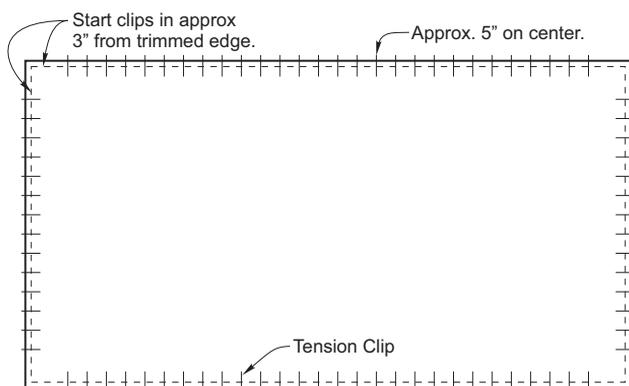
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5135 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver

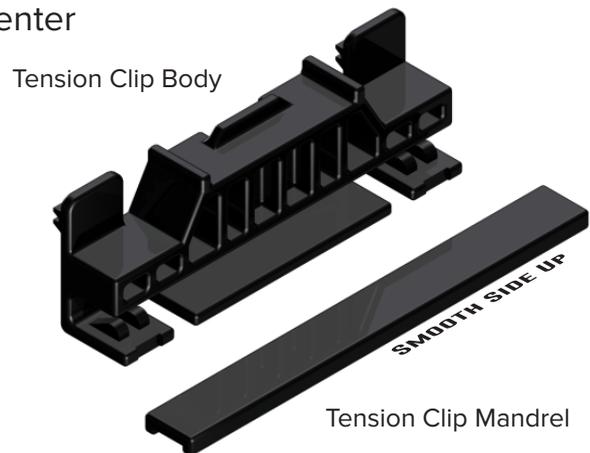


2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 5" On Center



Tension Clips must be placed on the clip line approx. 3" in from trimmed edge at each corner to ensure the clip engages properly.



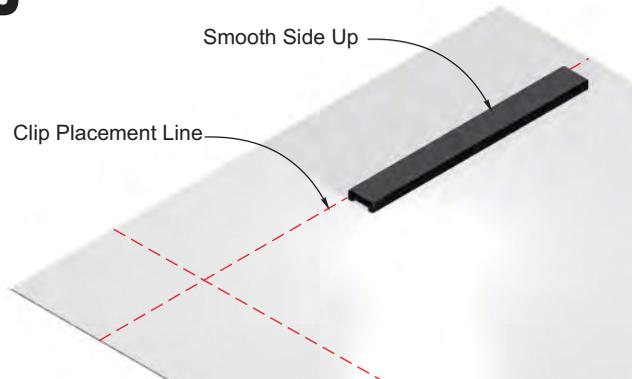
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2104

FLAT BLEED RETRO FRAME

TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

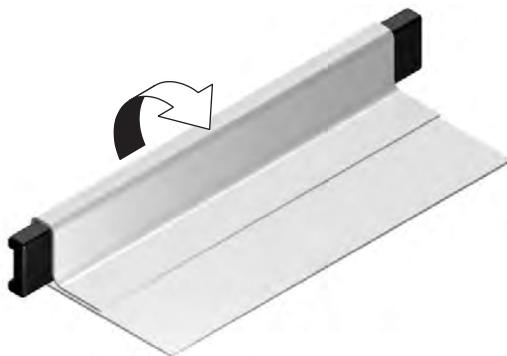


1.) Place the Mandrel, SMOOTH SIDE UP, on the fabric just inside the Clip Placement Line.

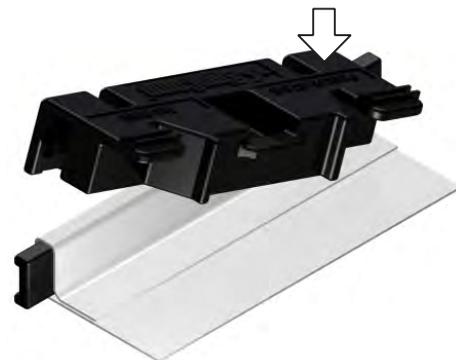
IMPORTANT - Tension Clips are attached to the fabric GRAPHIC SIDE UP.



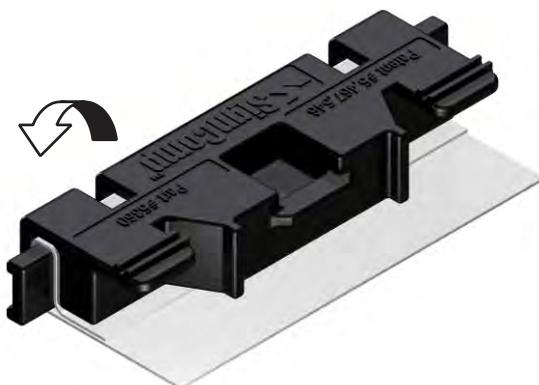
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

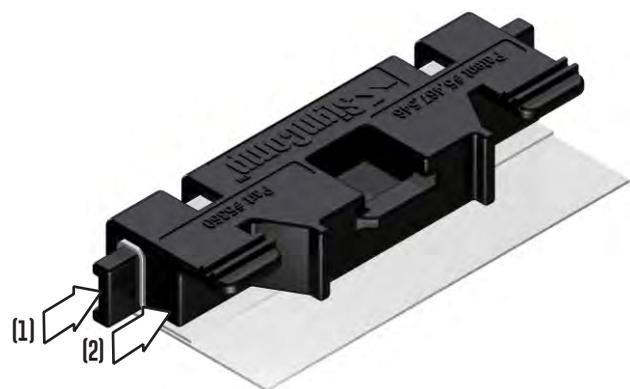


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel **(1)** in the direction you wish to move the clip. Followed by sliding the Clip Body **(2)**. Repeat this procedure until position adjustment is achieved.

The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2104

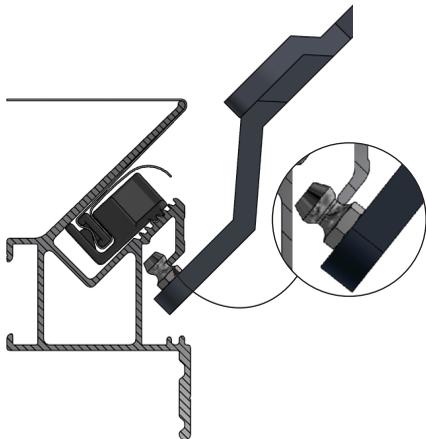
FLAT BLEED RETRO FRAME

TENSIONING INSTRUCTIONS

4 TENSIONING & CLIP REMOVAL



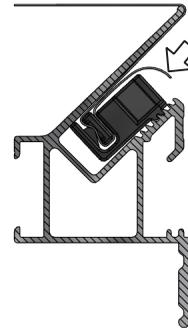
1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



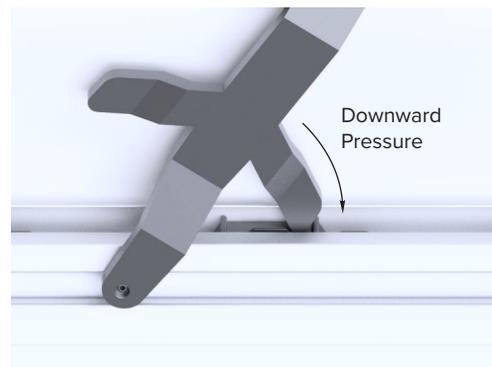
3.) Hook the Tension Tool tip under the outside rail of the assembled frame.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

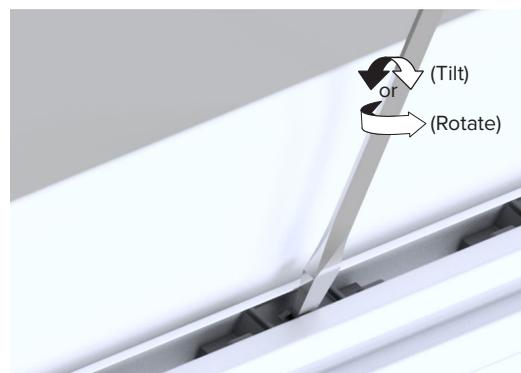


2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
 2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
 3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2105

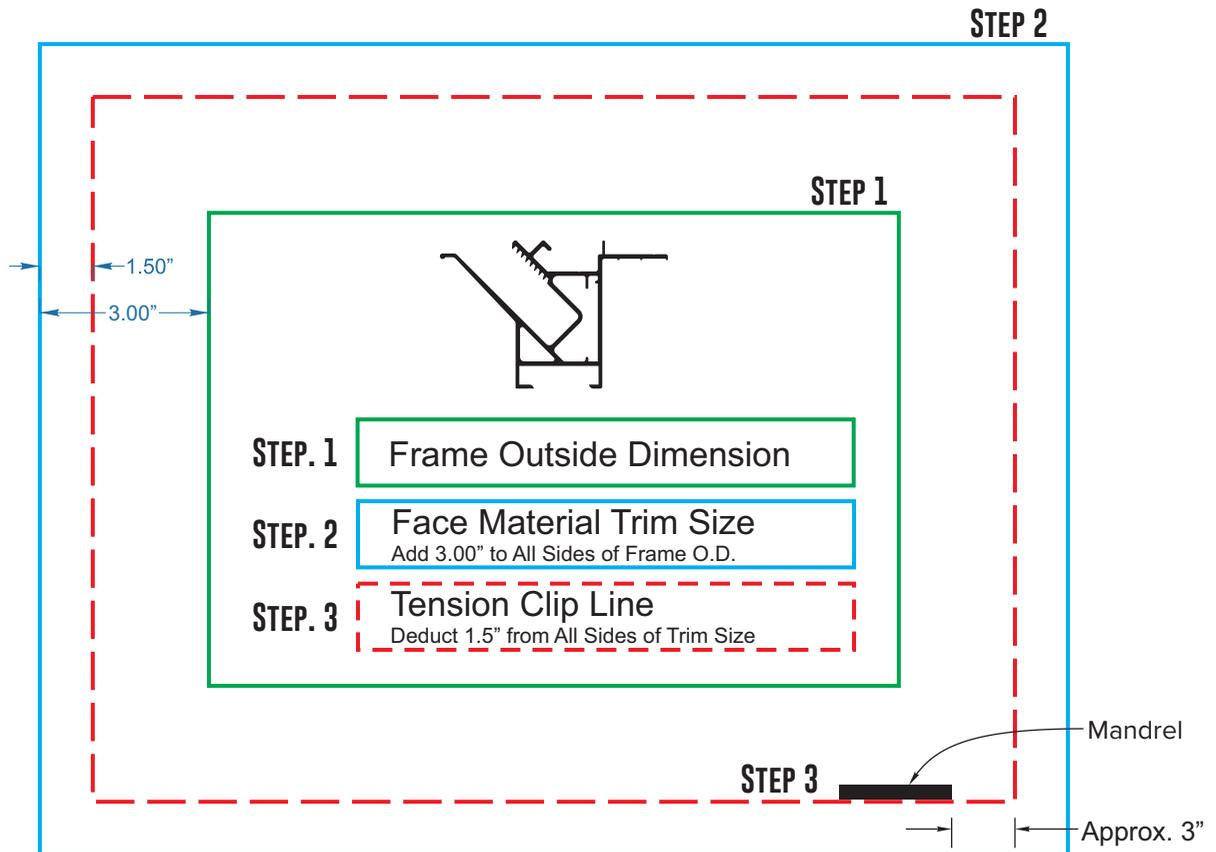
BLEED RETRO FRAME

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

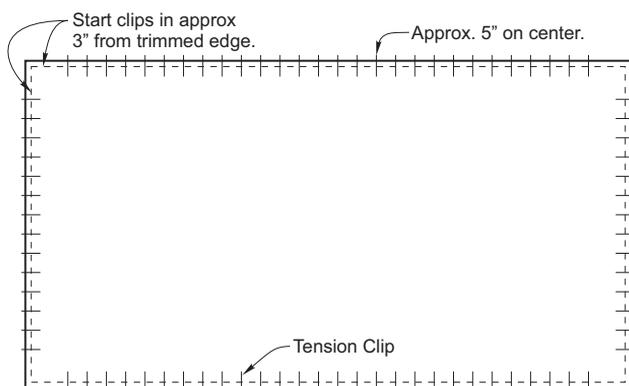
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5135 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver

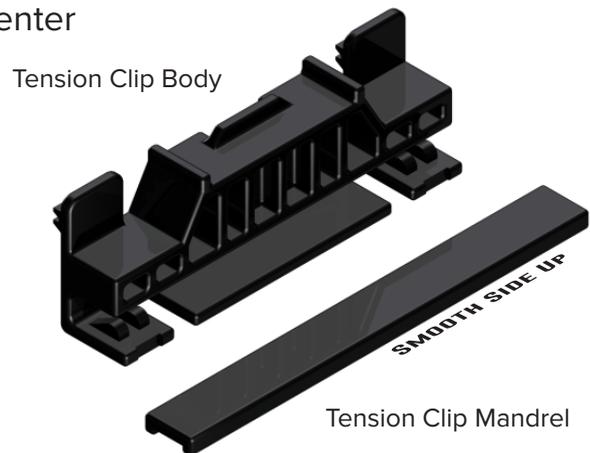


2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 5" On Center



Tension Clips must be placed on the clip line approx. 3" in from trimmed edge at each corner to ensure the clip engages properly.



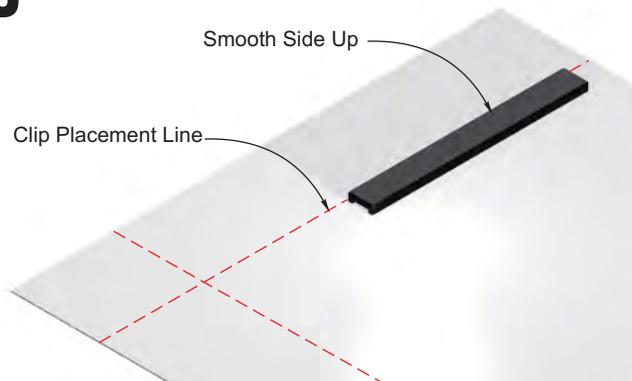
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2105

BLEED RETRO FRAME

TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

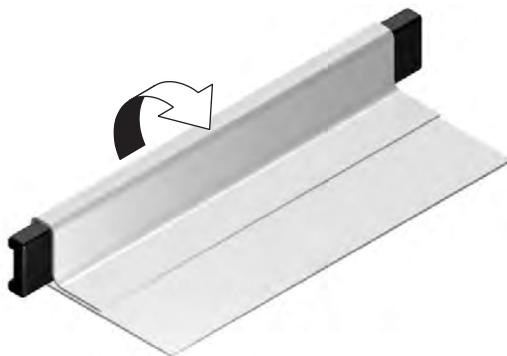


1.) Place the Mandrel, SMOOTH SIDE UP, on the fabric just inside the Clip Placement Line.

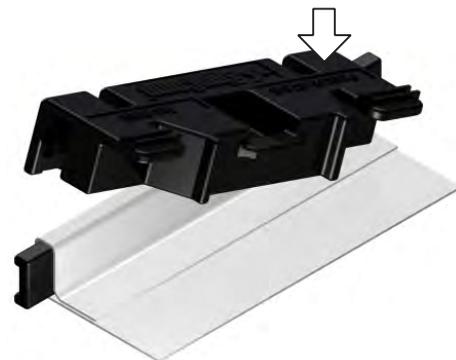
IMPORTANT - Tension Clips are attached to the fabric GRAPHIC SIDE UP.



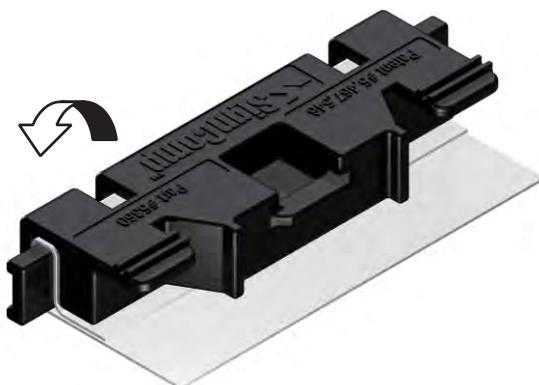
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

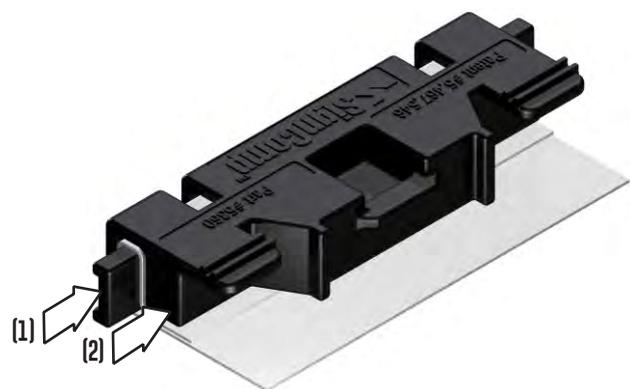


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel (1) in the direction you wish to move the clip. Followed by sliding the Clip Body (2). Repeat this procedure until position adjustment is achieved.

The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2105

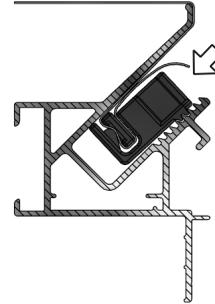
BLEED RETRO FRAME

TENSIONING INSTRUCTIONS

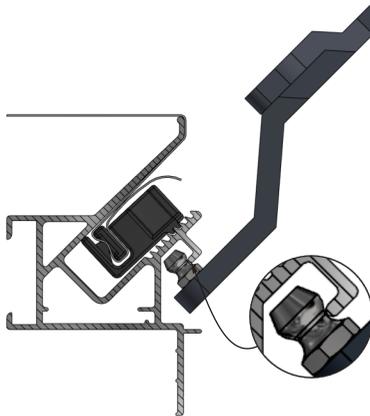
4 TENSIONING & CLIP REMOVAL



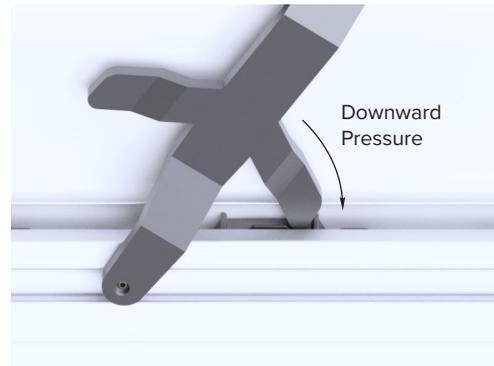
1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



3.) Hook the Tension Tool tip under the outside rail of the assembled frame.

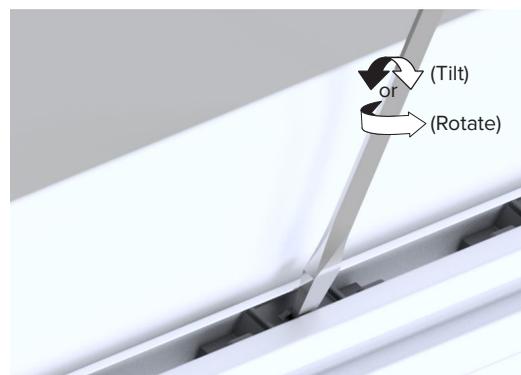


4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2107

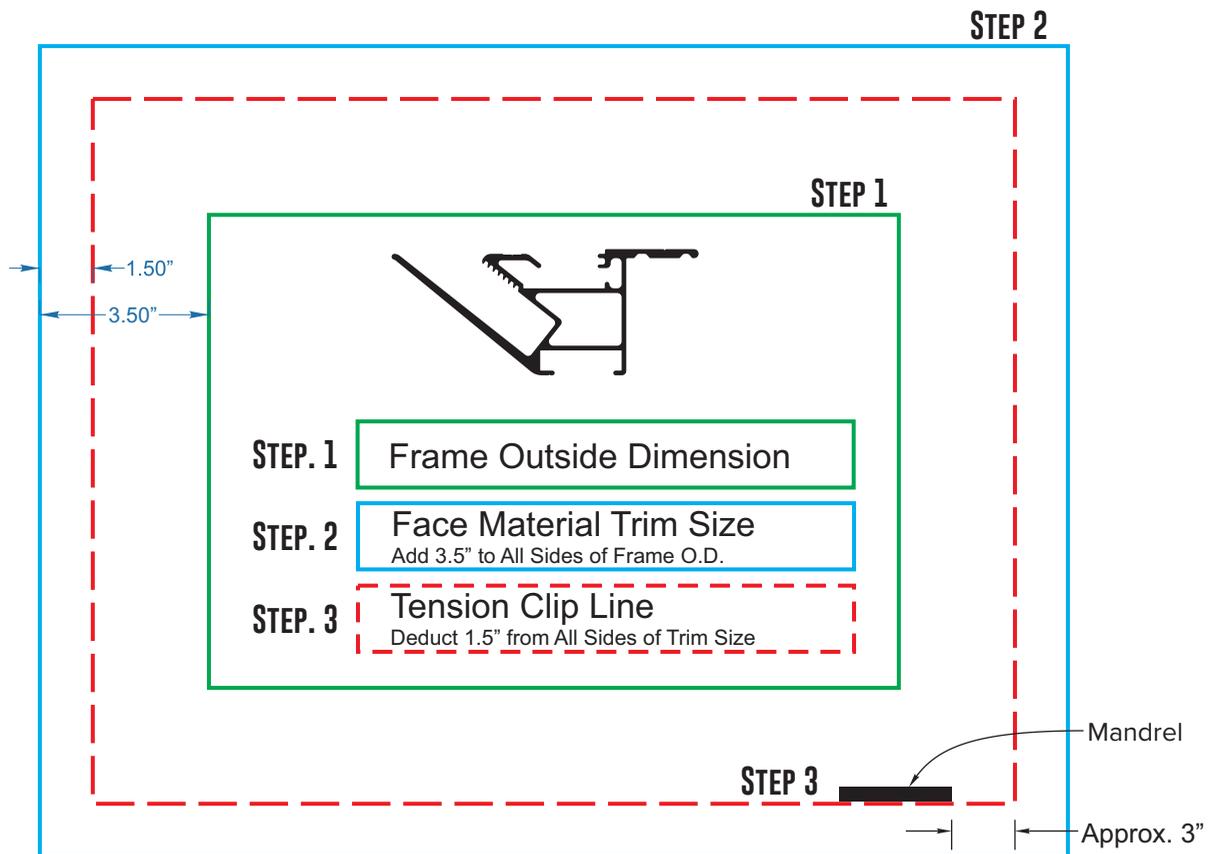
FLAT BLEED TENSION FRAME II

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

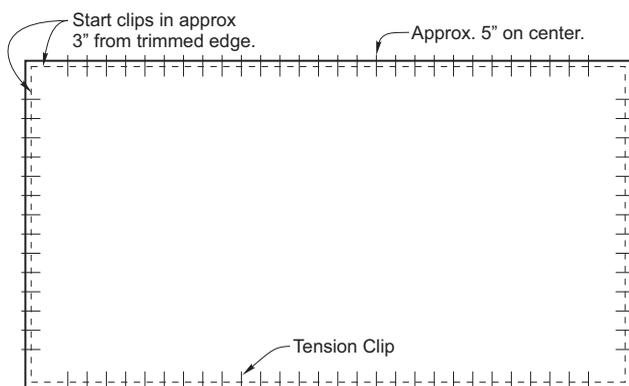
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5135 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver



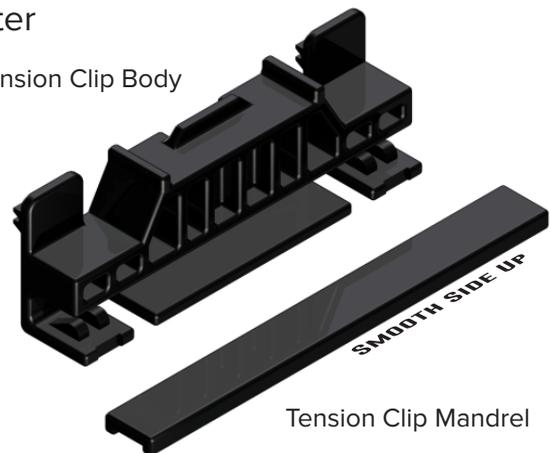
2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 5" On Center



Tension Clips must be placed on the clip line approx. 3" in from trimmed edge at each corner to ensure the clip engages properly.

Tension Clip Body



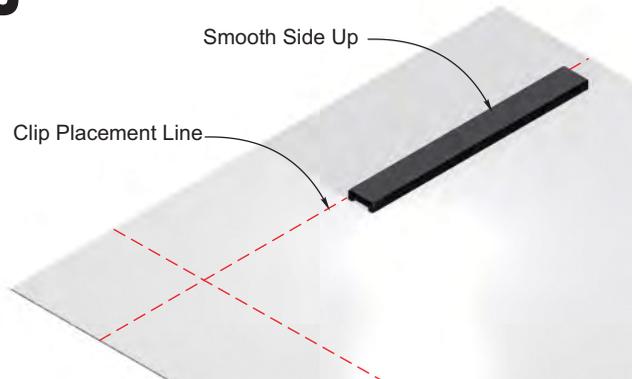
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2107

FLAT BLEED TENSION FRAME II

TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

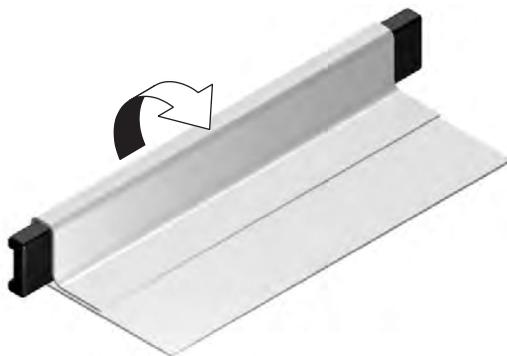


1.) Place the Mandrel, SMOOTH SIDE UP, on the fabric just inside the Clip Placement Line.

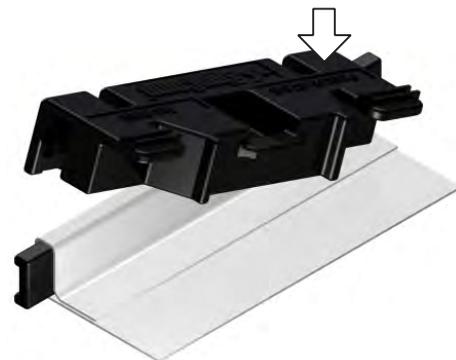
IMPORTANT - Tension Clips are attached to the fabric GRAPHIC SIDE UP.



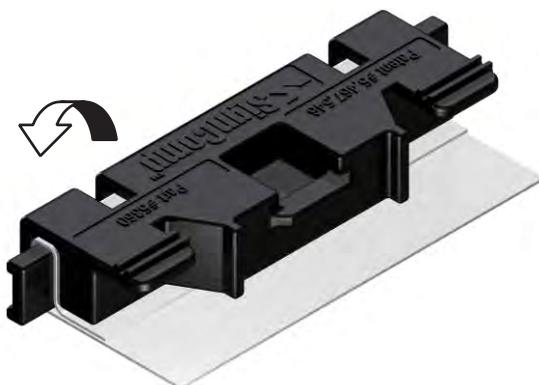
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

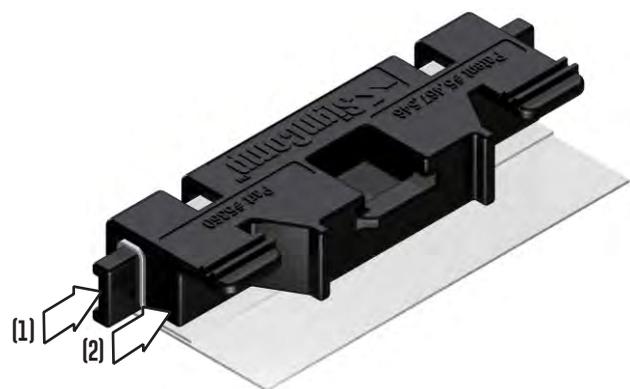


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel **(1)** in the direction you wish to move the clip. Followed by sliding the Clip Body **(2)**. Repeat this procedure until position adjustment is achieved.

The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2107

FLAT BLEED TENSION FRAME II

TENSIONING INSTRUCTIONS

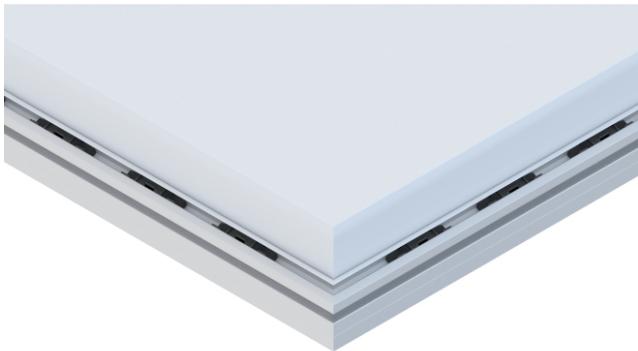
4 TENSIONING & CLIP REMOVAL



1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



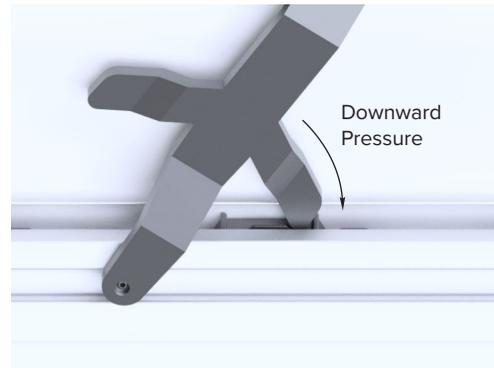
3.) Hook the Tension Tool tip under the outside rail of the assembled frame.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

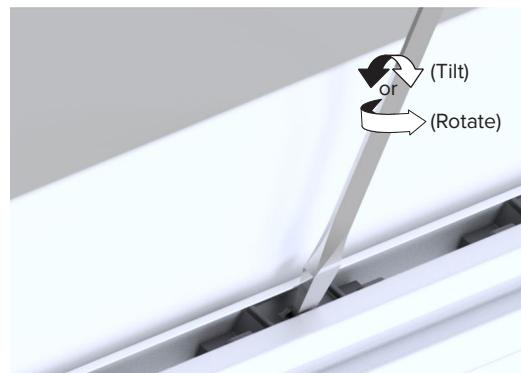


2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
 2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
 3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2112

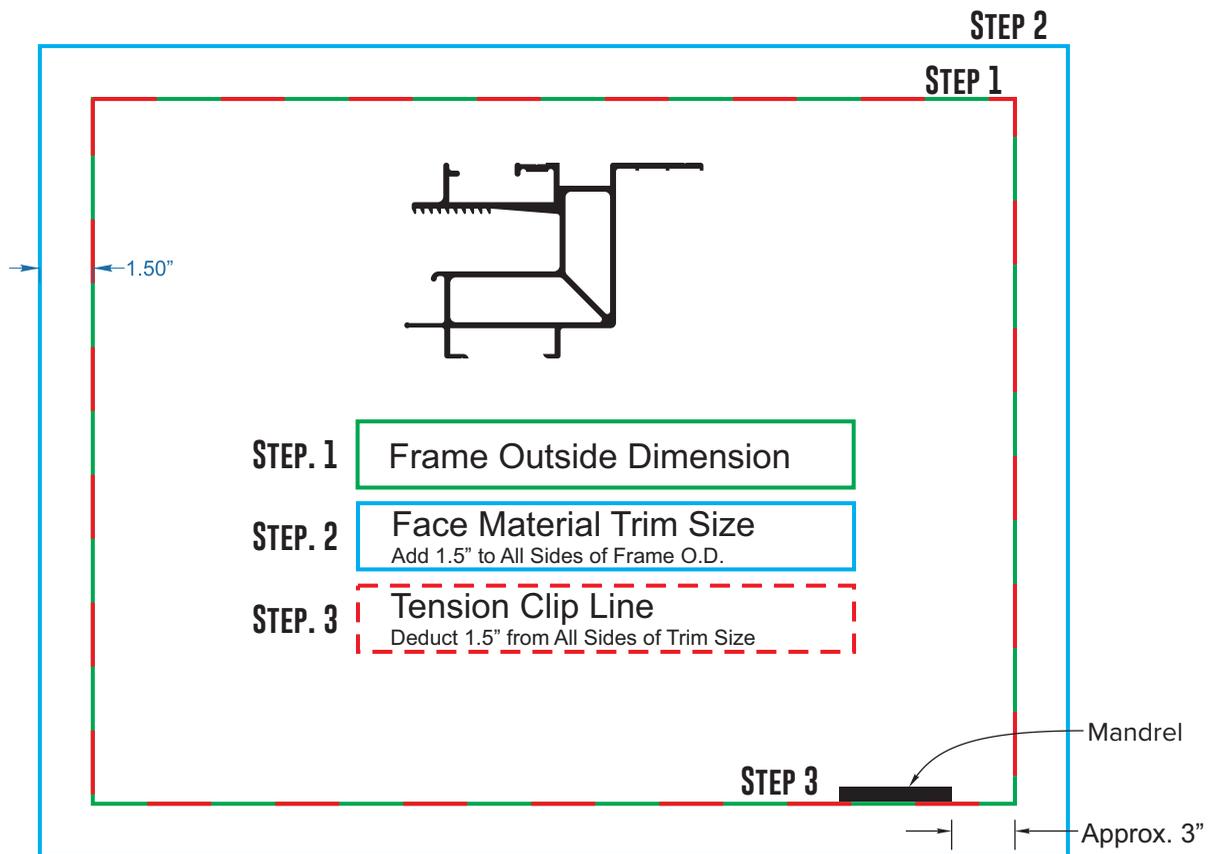
2" RETRO FRAME

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

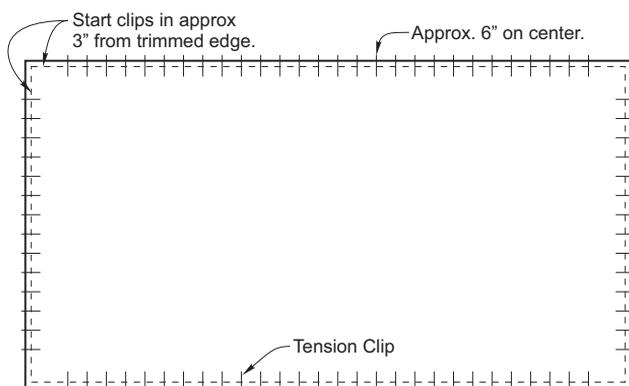
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5135 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver

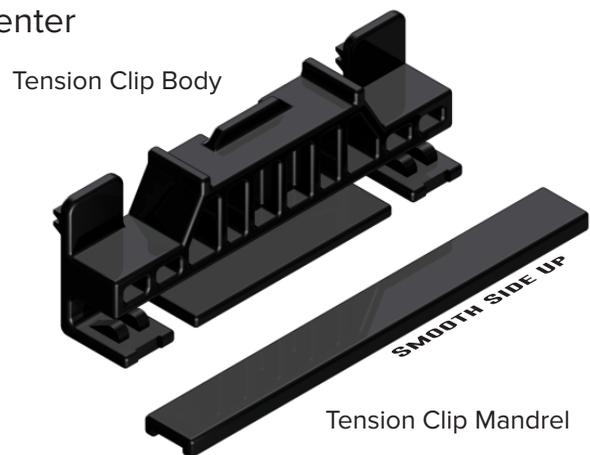


2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 6" On Center



Tension Clips must be placed on the clip line approx. 3" in from trimmed edge at each corner to ensure the clip engages properly.



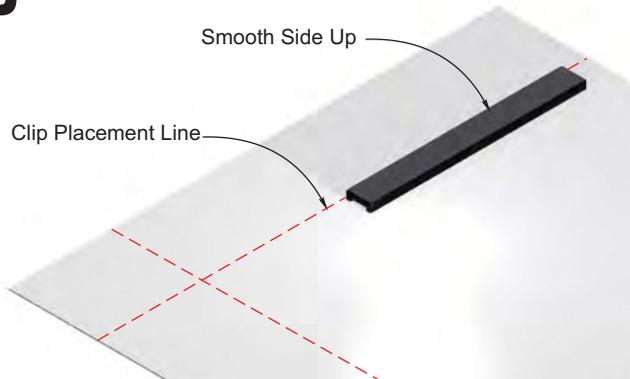
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2112

2" RETRO FRAME

TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

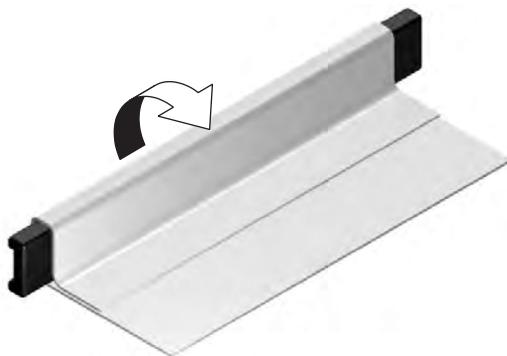


1.) Place the Mandrel, SMOOTH SIDE UP, on the fabric just inside the Clip Placement Line.

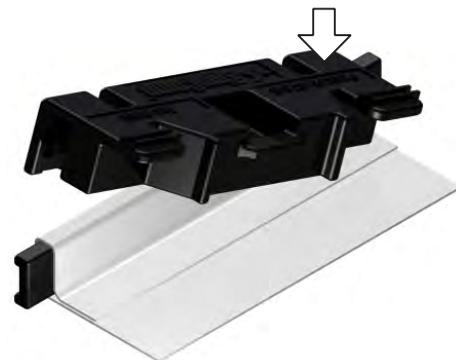
IMPORTANT - Tension Clips are attached to the fabric GRAPHIC SIDE UP.



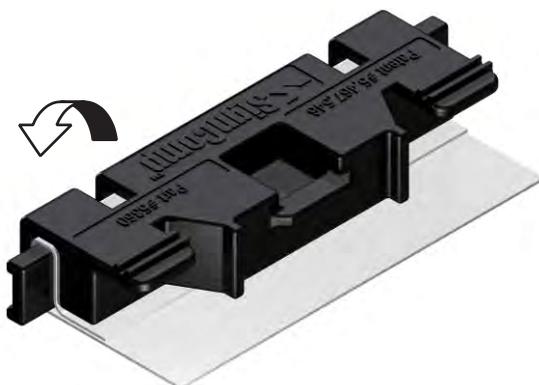
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

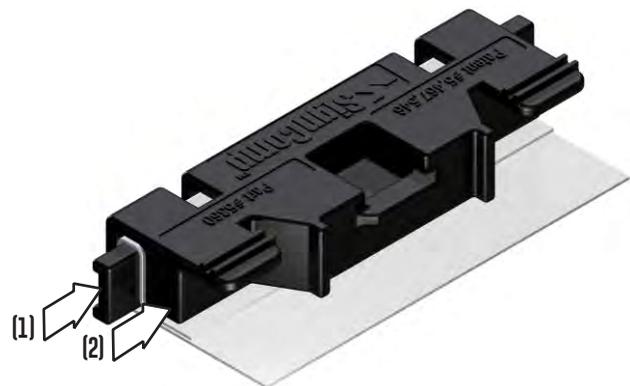


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel **(1)** in the direction you wish to move the clip. Followed by sliding the Clip Body **(2)**. Repeat this procedure until position adjustment is achieved.

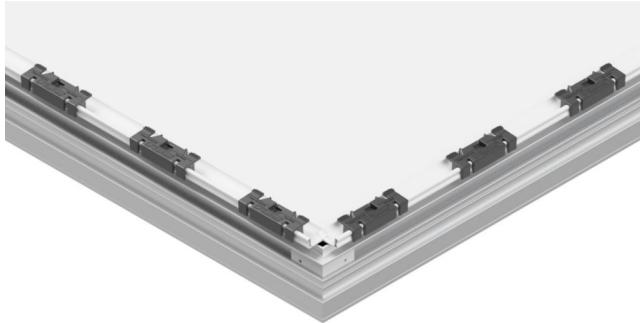
The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2112

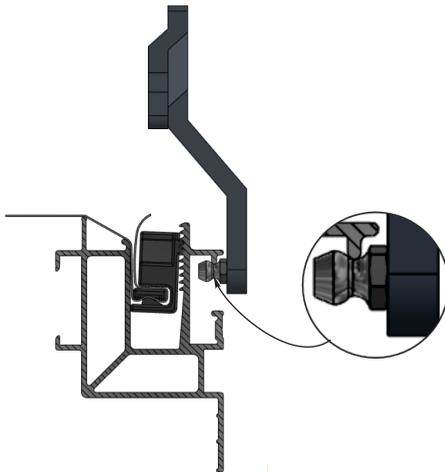
2" RETRO FRAME

TENSIONING INSTRUCTIONS

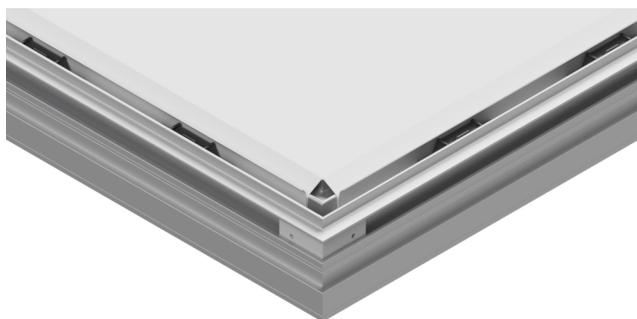
4 TENSIONING & CLIP REMOVAL



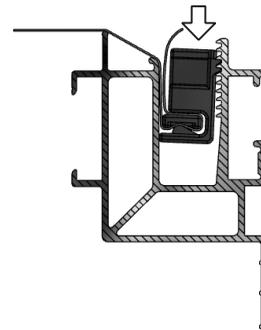
1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



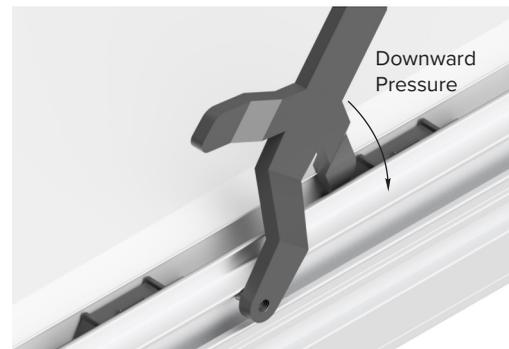
3.) Hook the Tension Tool tip under the outside rail of the assembled frame.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

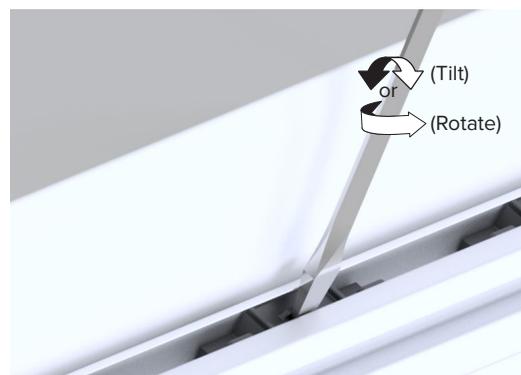


2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2224

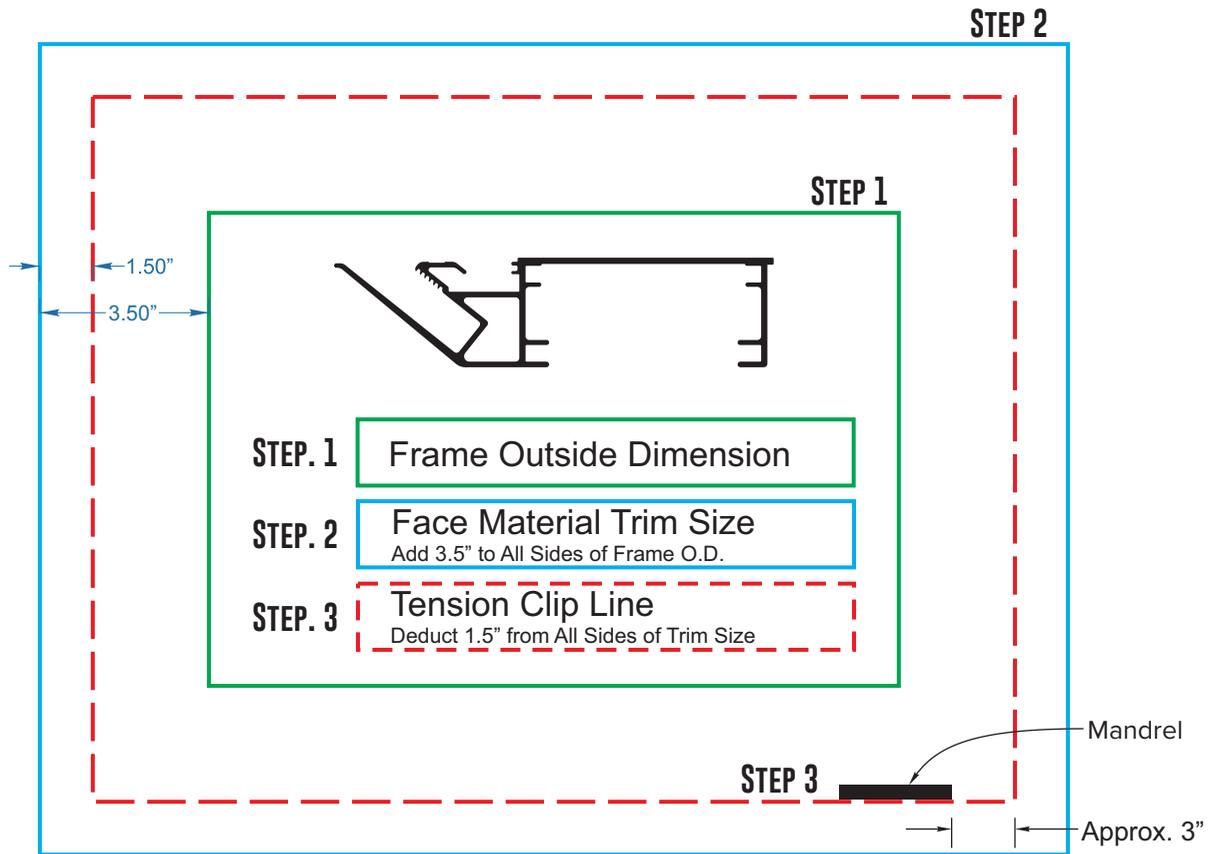
7" SINGLE FACE TENSION BODY

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

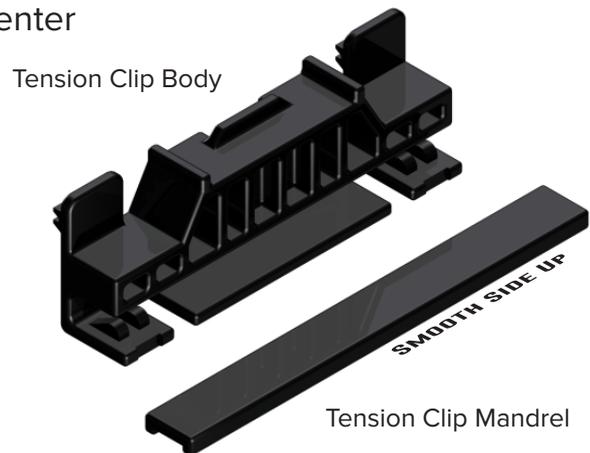
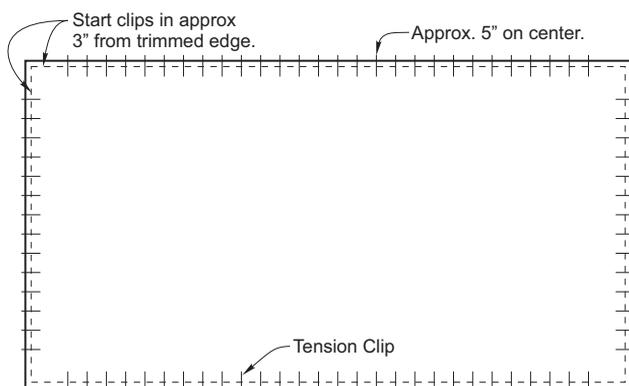
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5135 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver



2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 5" On Center



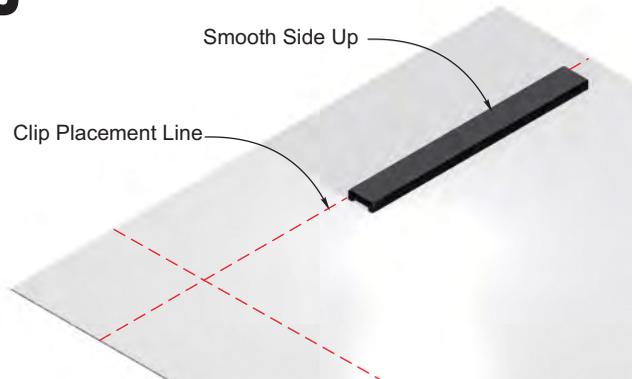
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2224

7" SINGLE FACE TENSION BODY

TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

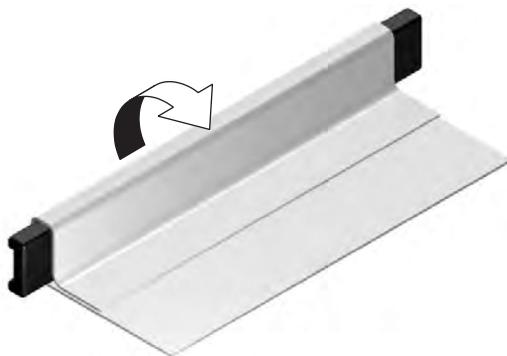


1.) Place the Mandrel, SMOOTH SIDE UP, on the fabric just inside the Clip Placement Line.

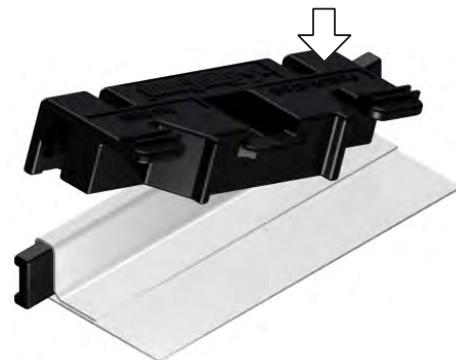
IMPORTANT - Tension Clips are attached to the fabric GRAPHIC SIDE UP.



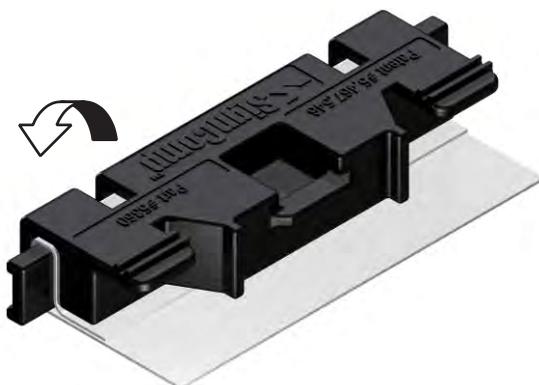
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

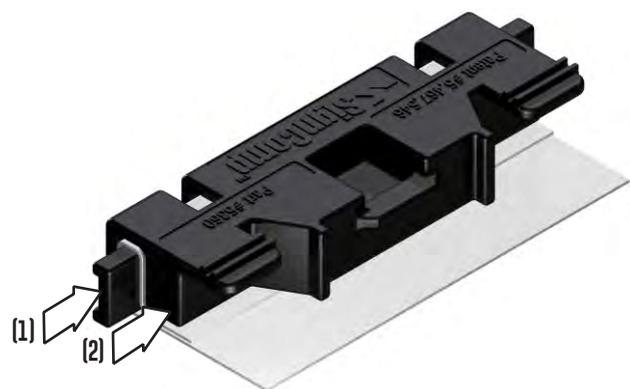


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel **(1)** in the direction you wish to move the clip. Followed by sliding the Clip Body **(2)**. Repeat this procedure until position adjustment is achieved.

The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2224

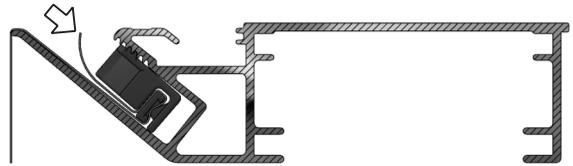
7" SINGLE FACE TENSION BODY

TENSIONING INSTRUCTIONS

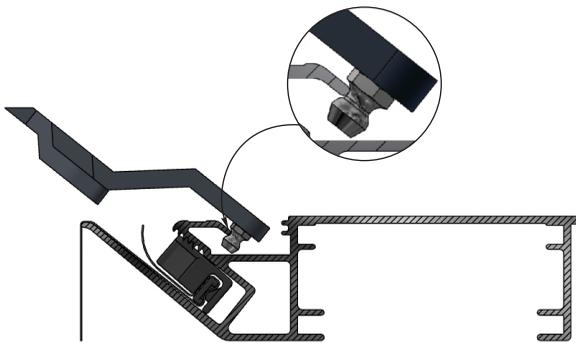
4 TENSIONING & CLIP REMOVAL



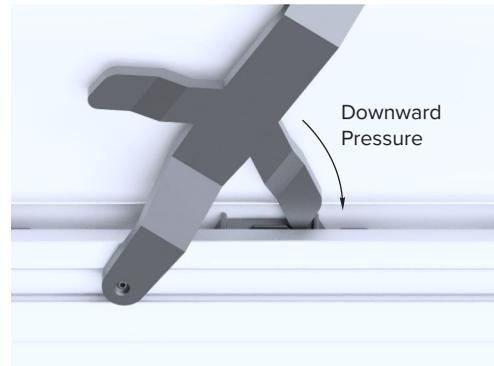
1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



3.) Hook the Tension Tool tip under the outside rail of the assembled frame.

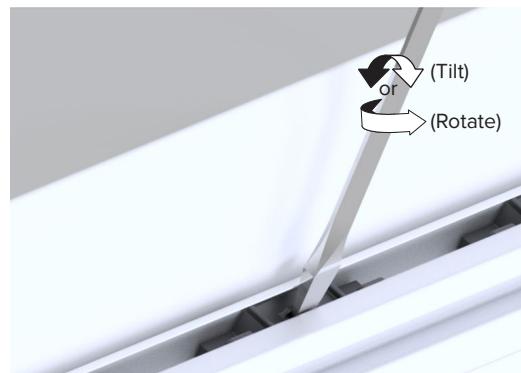


4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2230

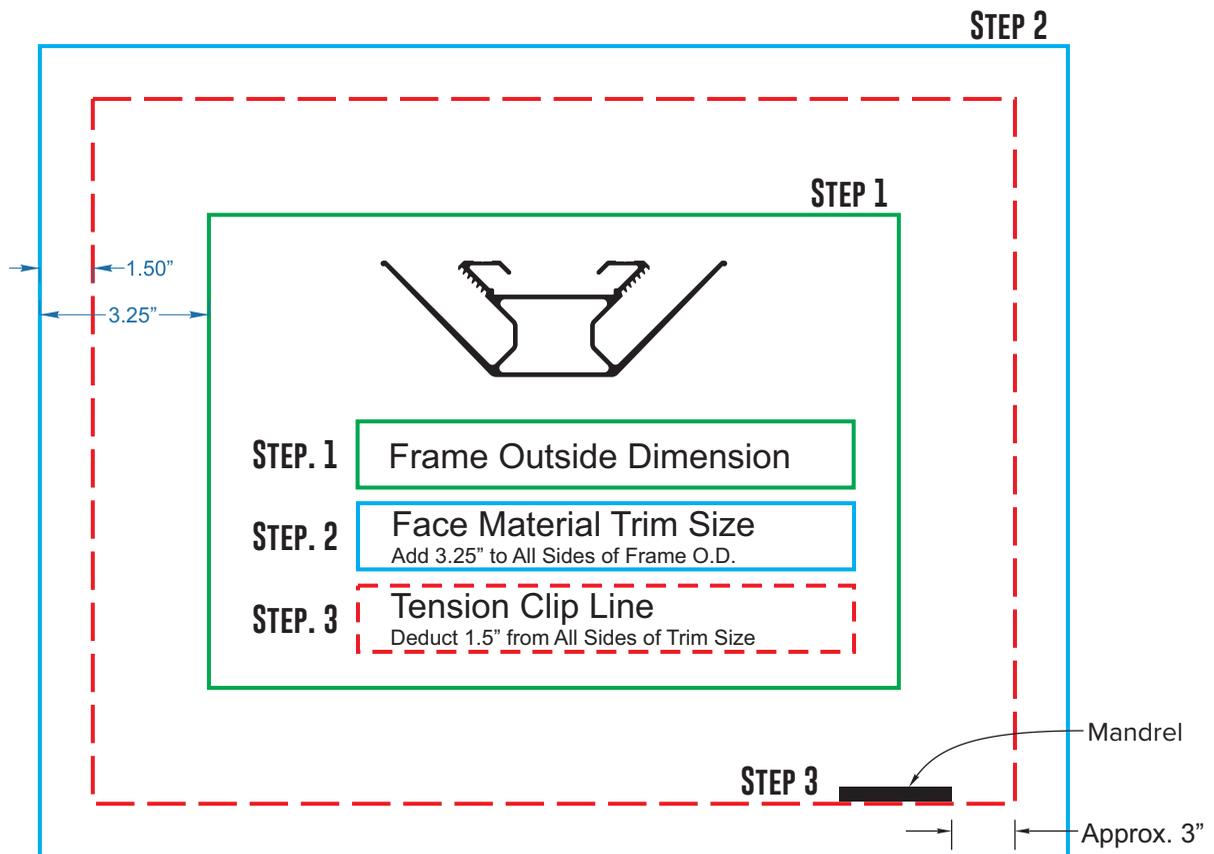
FLAT BLEED DOUBLE FACE TENSION BODY

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

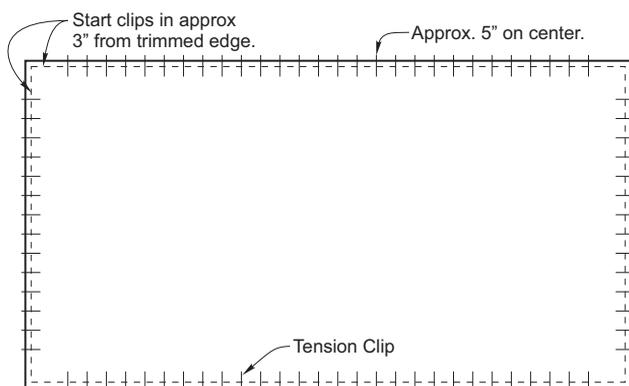
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5135 Razor Blade or Utility Knife
 Pen or Marker Standard Slotted Screw Driver

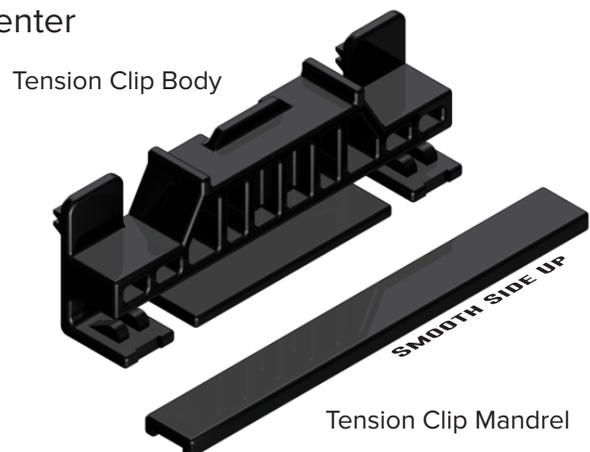


2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 5" On Center



Tension Clips must be placed on the clip line approx. 3" in from trimmed edge at each corner to ensure the clip engages properly.



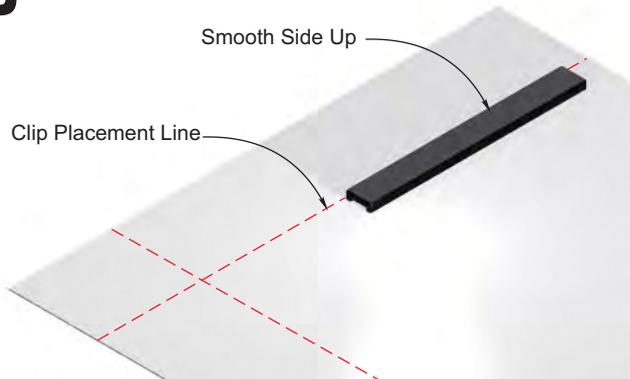
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2230

FLAT BLEED DOUBLE FACE TENSION BODY

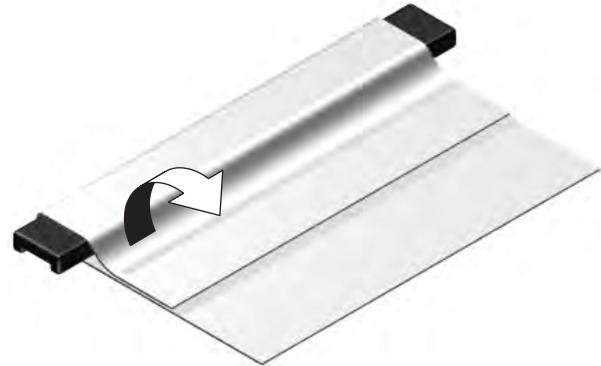
TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

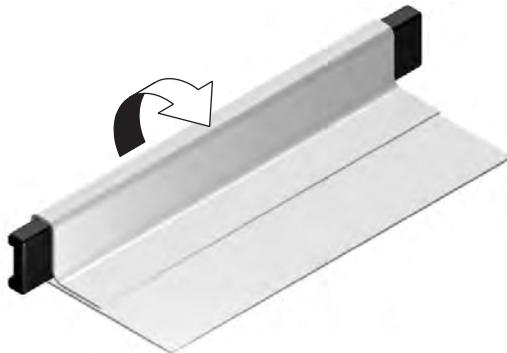


1.) Place the Mandrel, SMOOTH SIDE UP, on the fabric just inside the Clip Placement Line.

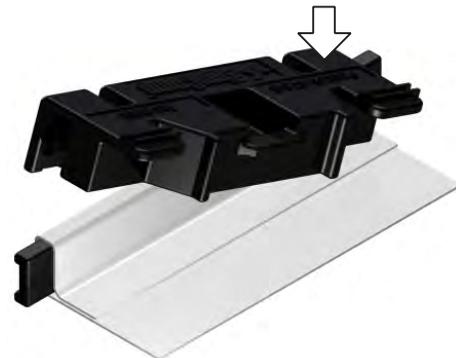
IMPORTANT - Tension Clips are attached to the fabric GRAPHIC SIDE UP.



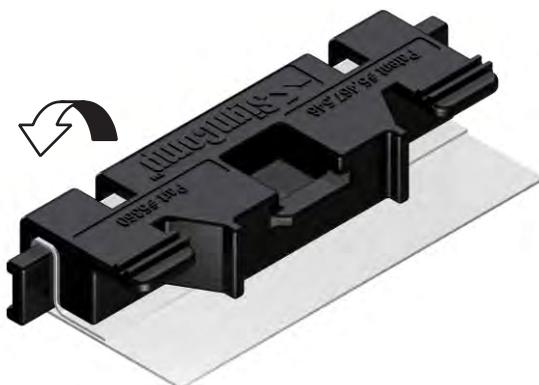
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

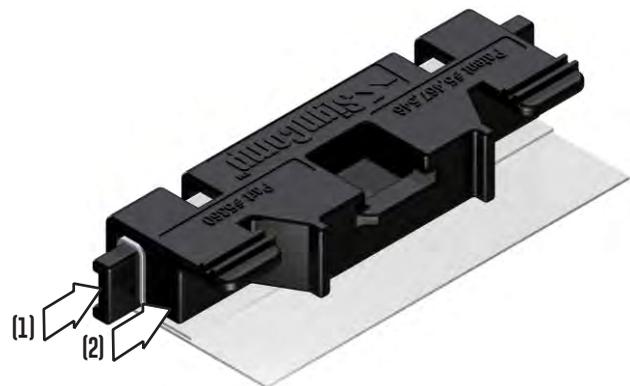


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel (1) in the direction you wish to move the clip. Followed by sliding the Clip Body (2). Repeat this procedure until position adjustment is achieved.

The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2230

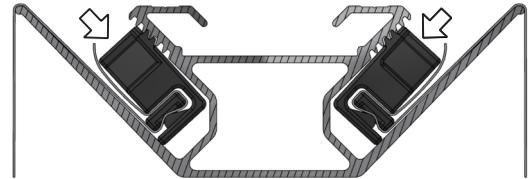
FLAT BLEED DOUBLE FACE TENSION BODY

TENSIONING INSTRUCTIONS

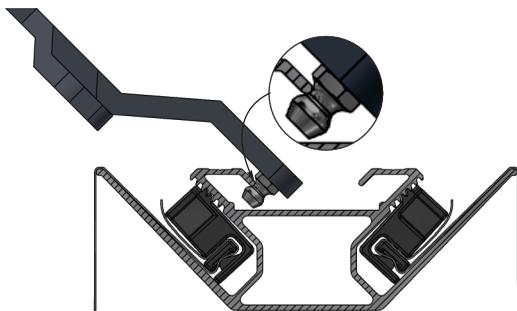
4 TENSIONING & CLIP REMOVAL



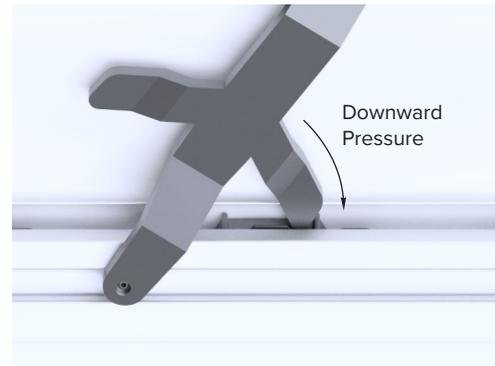
1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



3.) Hook the Tension Tool tip under the outside rail of the assembled frame.

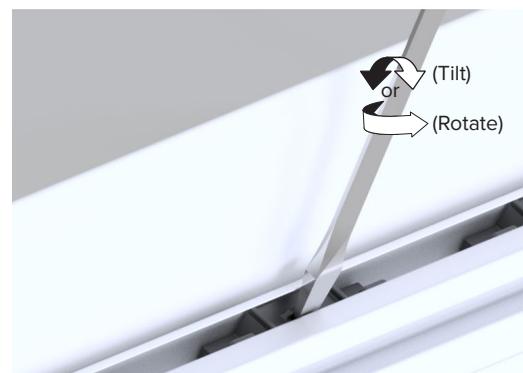


4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
 2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
 3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.

#2233

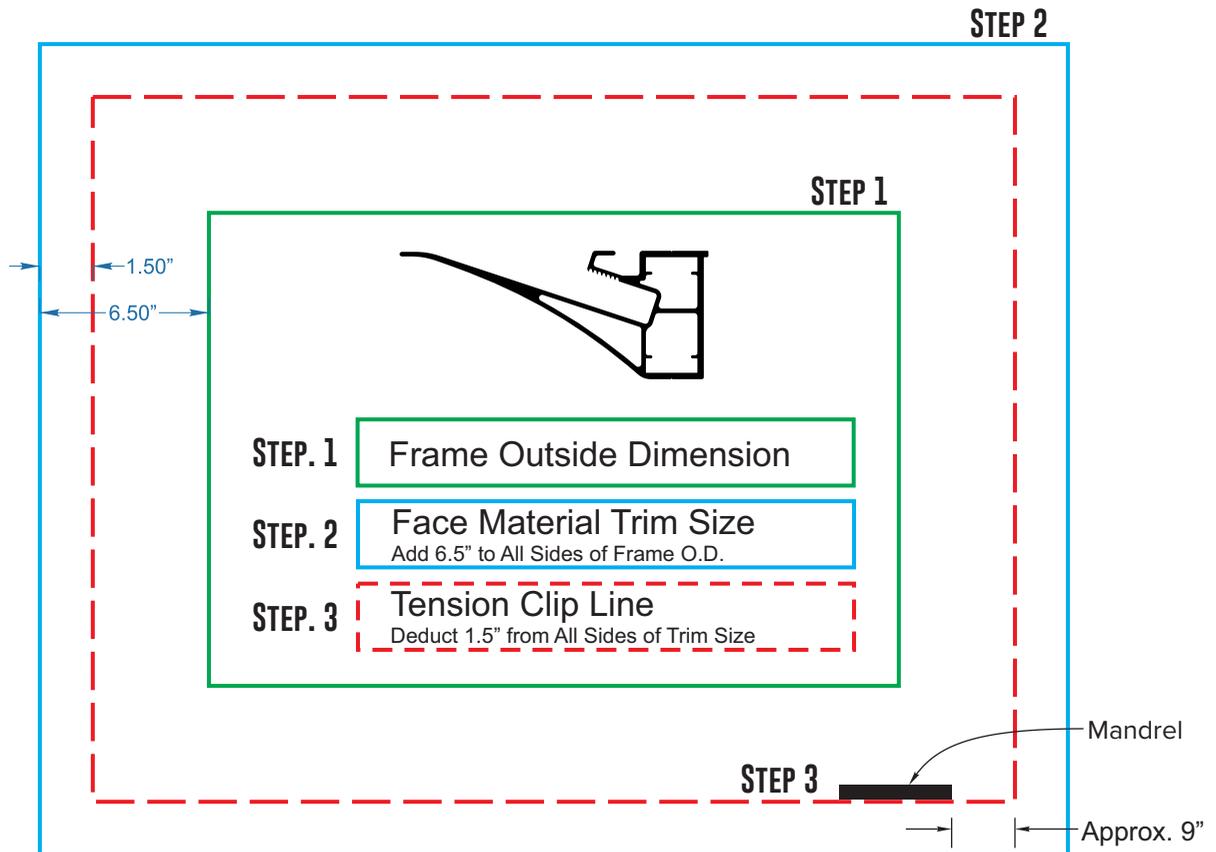
6" FLAT BLEED SINGLE FACE TENSION BODY

TENSIONING INSTRUCTIONS

1 FLEXIBLE SIGN FABRIC REQUIREMENTS

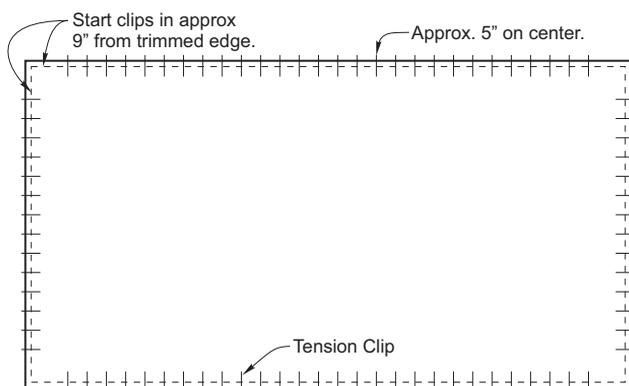
Recommended Sign Face Weight 14-22 oz.

TOOLS REQUIRED: SignComp Tension Tool, Part #5135 Razor Blade or Utility Knife
Pen or Marker Standard Slotted Screw Driver

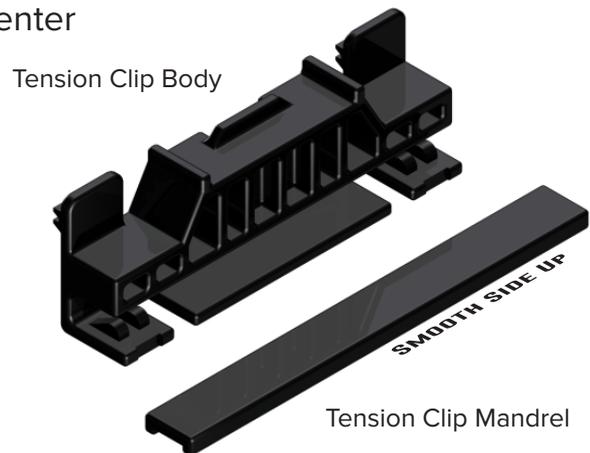


2 TENSION CLIP PLACEMENT

Place Tension Clips approximately 5" On Center



Tension Clips must be placed on the clip line approx. 9" in from trimmed edge at each corner to ensure the clip engages properly.



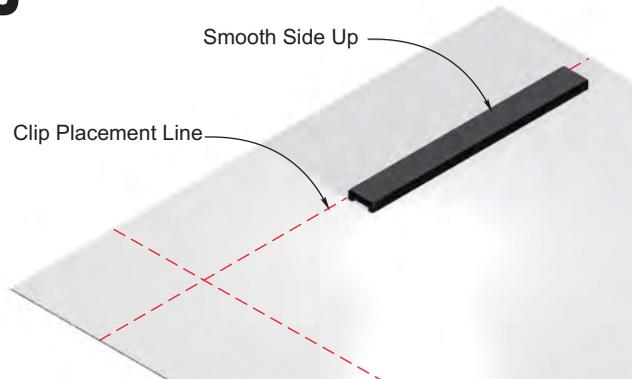
The Tension Clip is comprised of two components: The Tension Clip Body and the Tension Clip Mandrel.

#2233

6" FLAT BLEED SINGLE FACE TENSION BODY

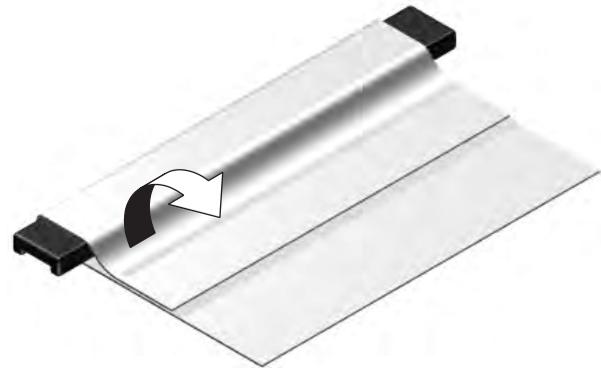
TENSIONING INSTRUCTIONS

3 TENSION CLIP ATTACHMENT

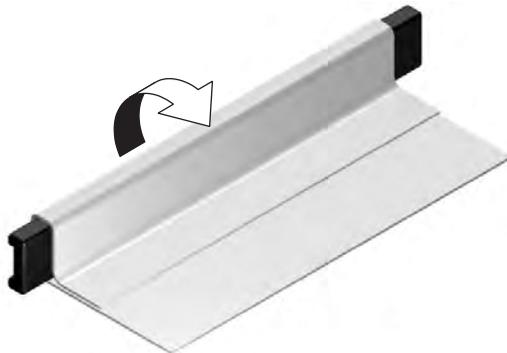


1.) Place the Mandrel, **SMOOTH SIDE UP**, on the fabric just inside the Clip Placement Line.

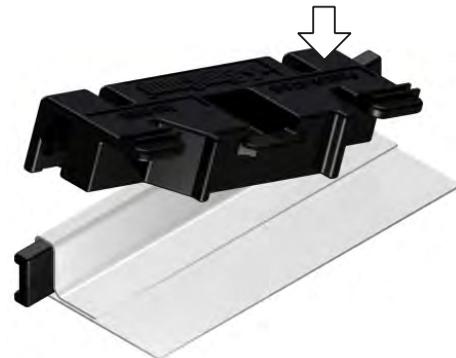
IMPORTANT - Tension Clips are attached to the fabric **GRAPHIC SIDE UP**.



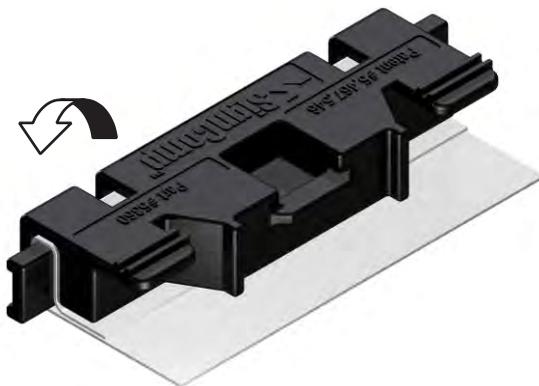
2.) Fold the fabric over the Mandrel.



3.) Rotate the fabric and Mandrel forward by lifting the edge nearest you to stand the Mandrel and fabric up on its edge.

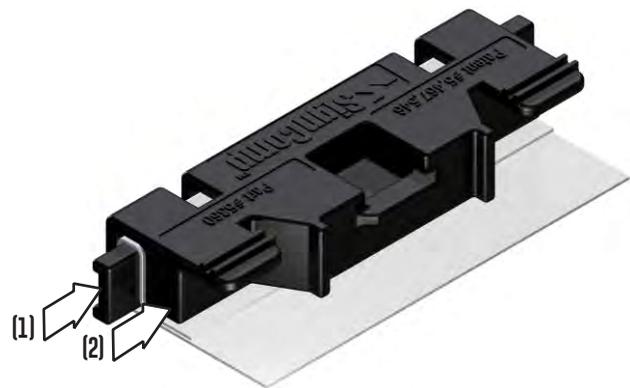


4.) With the SignComp Logo up, use firm thumb or palm pressure to drive one end of the clip body down on to the Mandrel and fabric.



5.) Using firm thumb or palm pressure drive the remaining end down on to the Mandrel and fabric.

***Do not drive both ends of the clip body down on to the Mandrel and fabric at the same time.**



6.) The Tension Clip position may be adjusted without removing the Tension Clip from the fabric. Slide the Mandrel **(1)** in the direction you wish to move the clip. Followed by sliding the Clip Body **(2)**. Repeat this procedure until position adjustment is achieved.

The Tension Clip may be removed from the fabric by pulling the Tension Clip Body straight up and away from the fabric and Mandrel.

#2233

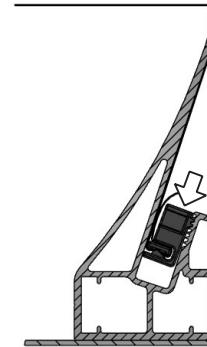
6" FLAT BLEED SINGLE FACE TENSION BODY

TENSIONING INSTRUCTIONS

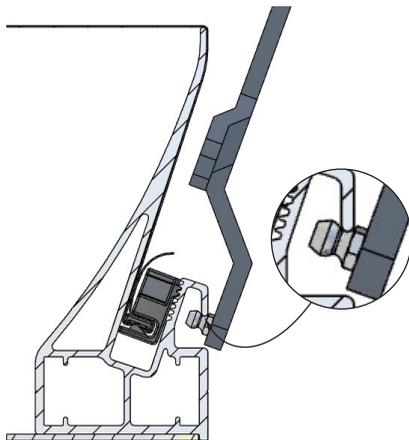
4 TENSIONING & CLIP REMOVAL



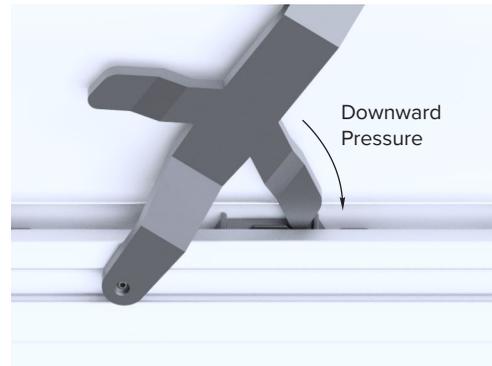
1.) With the tension channel face up, lay the fabric, with the Tension Clips attached, over the assembled frame graphic side up.



2.) Insert the clip in one or two clicks into the Tension Channel. Work your way around the frame perimeter until all the clips have been inserted. **Before applying tension**, remove any major wrinkles with necessary adjustments in the face material.



3.) Hook the Tension Tool tip under the outside rail of the assembled frame.

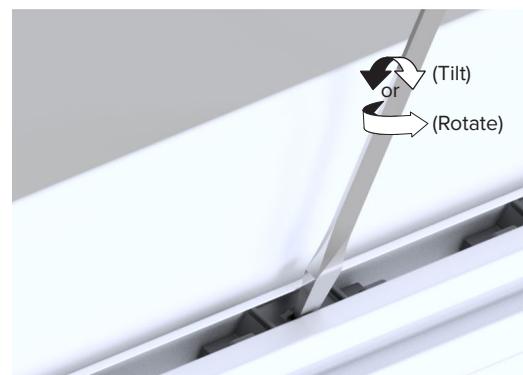


4.) Using gentle, consistent pressure, force the Tension Clip downward into the Tension Channel a couple clicks on any portion of the clip. Slide the Tension Tool along the rail and repeat the process until all of the clips have been tensioned.



5.) It may be necessary to go around a second time to reach a smooth flat look. If needed add a click or two in the area that requires additional tension. **DO NOT OVER TENSION THE FACE.**

TENSION CLIP REMOVAL



1.) Insert the Screw Driver into the Tension Clip recess.
 2.) Rotate or Tilt the Screwdriver to release the Tension Clip Teeth away from the frame.
 3.) Remove Tension Clip from Tension Channel. Pressing on face will assist in the clip coming up and out of the channel.