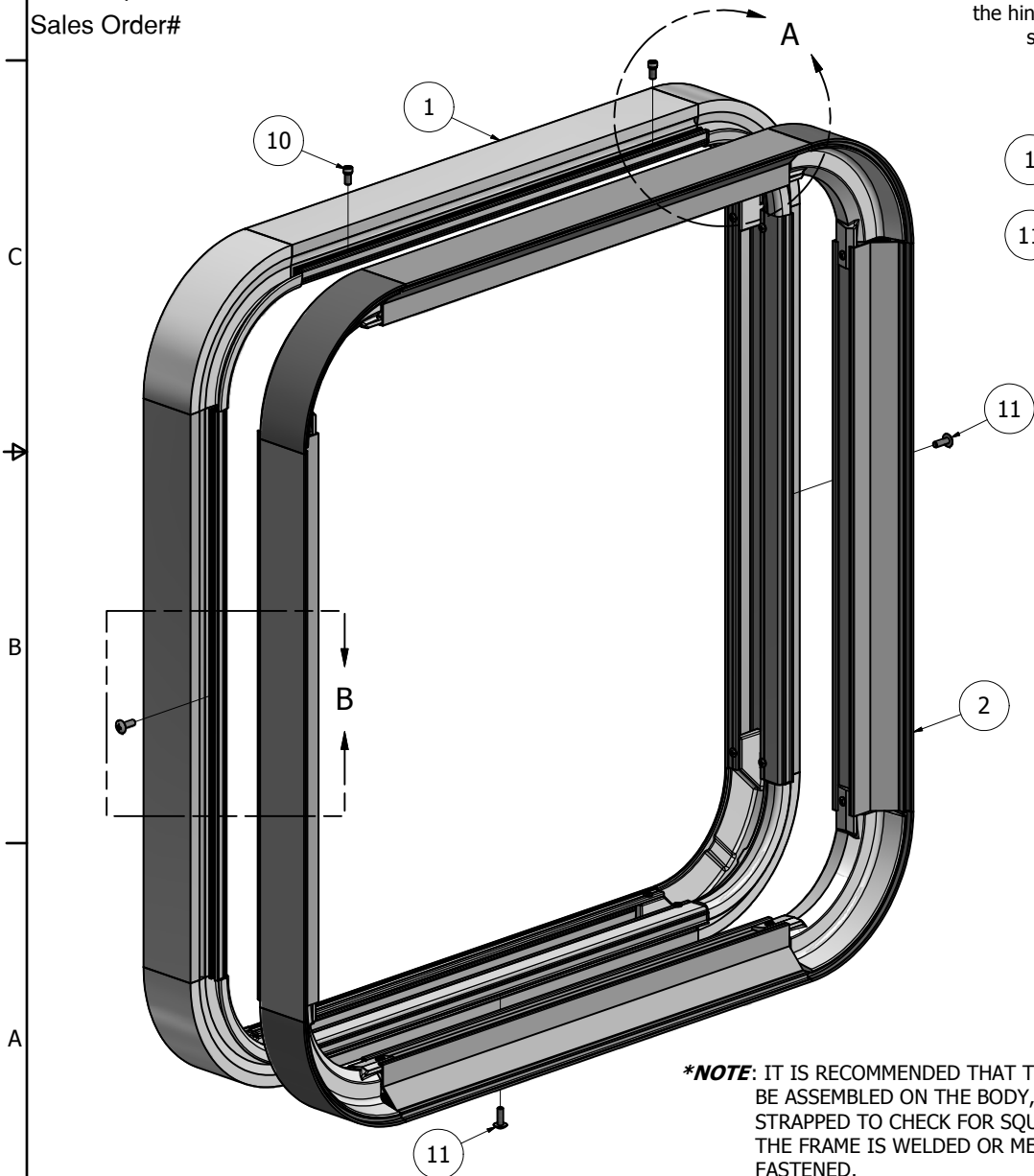


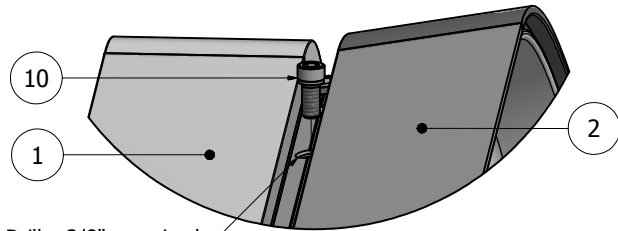
PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2021/4035	Narrow Single Face Body w/ 6in Radius Corners	Assembly
2	K2085/95/4245	Tension Frame & Bleed Cover w/ 6in Radius Corners	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

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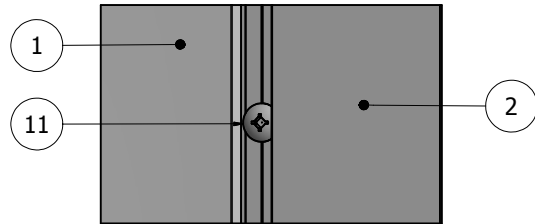


***NOTE:** IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

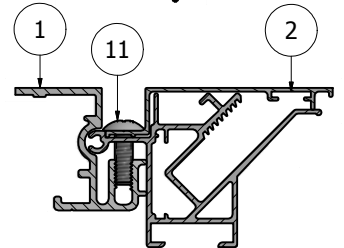
***NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



DETAIL A

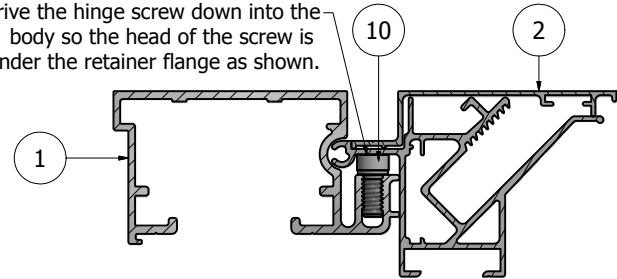


DETAIL B
FRAME CLOSED



DETAIL B
CROSS-SECTION

Drive the hinge screw down into the body so the head of the screw is under the retainer flange as shown.



TOP CROSS-SECTION

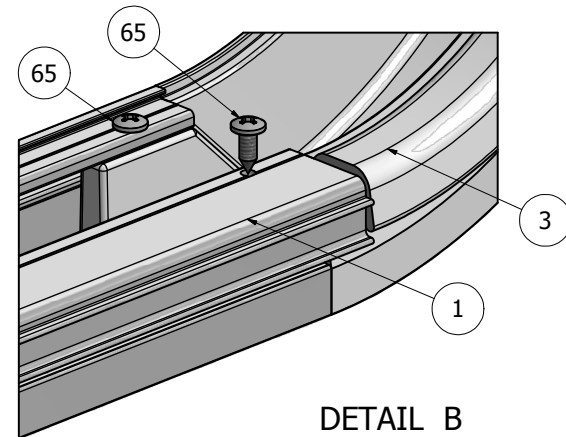
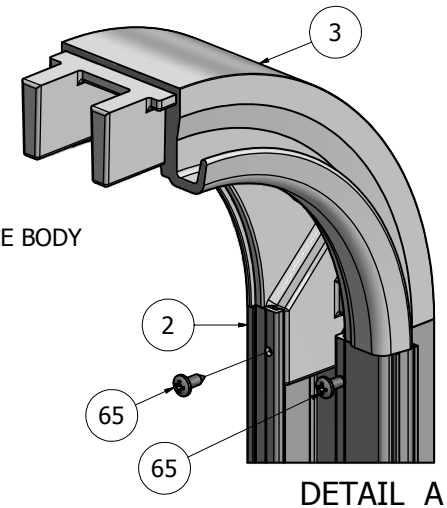
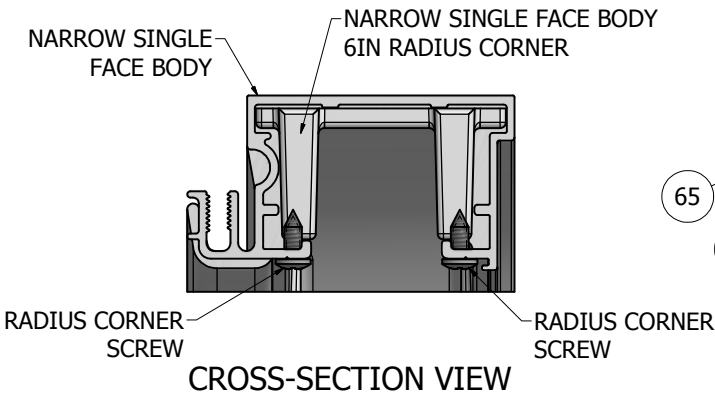
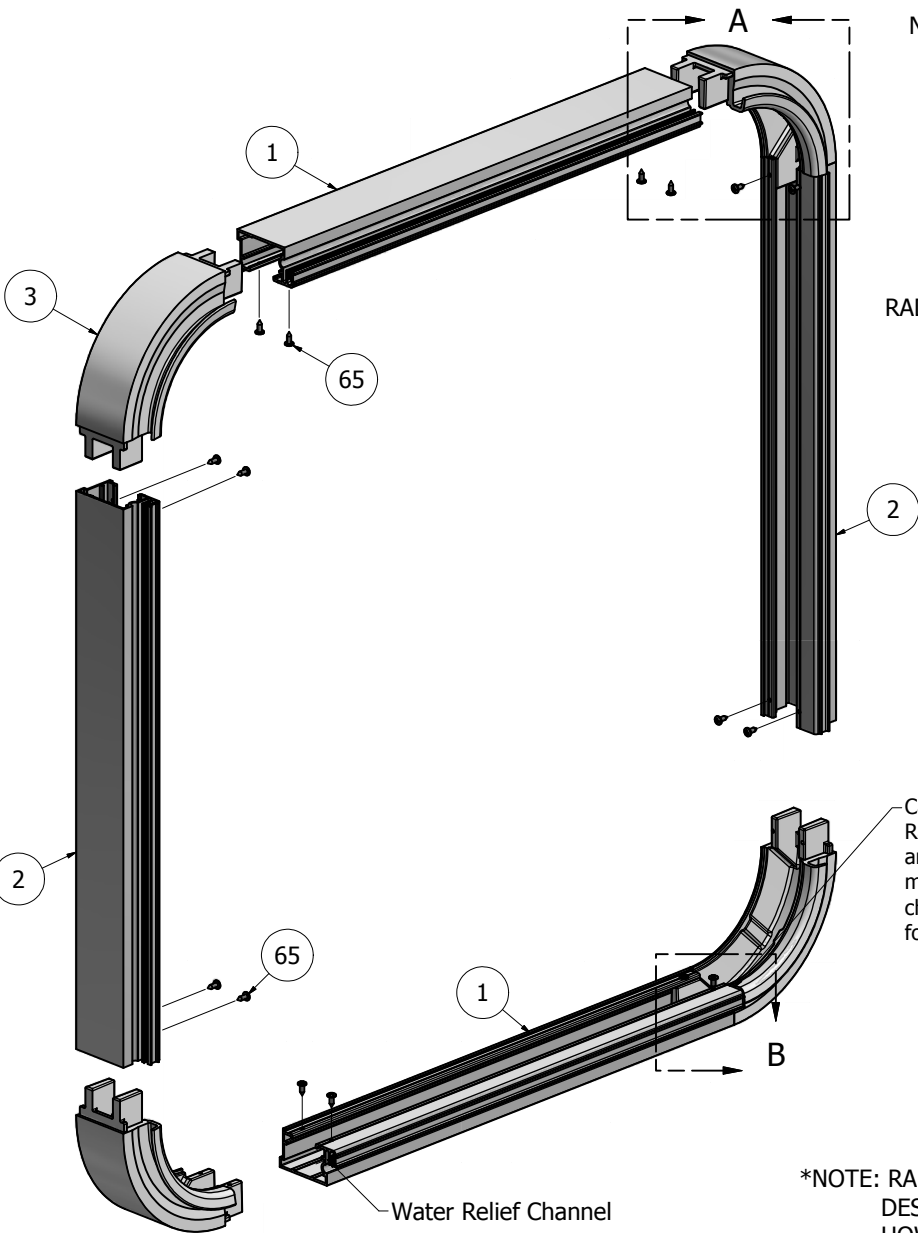
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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DRAWING BY:	SBreihof 4/9/2014		
Centroid X:	0.000 in	<div>TITLE</div> <div>Narrow Single Face Body w/ Tension Frame & Bleed Cover and 6in Radius Corners - Assembly</div>	
Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in^4		
Principal Moments Iy:	0.000 in^4	<div>PART NO</div> <div>K2021/85/95/4485</div>	
Section Modulus Ix:	0.000 in^3		
Section Modulus Iy:	0.000 in^3	<div>SHEET 1 OF 1</div>	

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2021	Narrow Single Face Body	Top & Bottom
2	2021	Narrow Single Face Body	Sides
3	4035	Narrow SF Body 6in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

Ship To:
Sales Order#

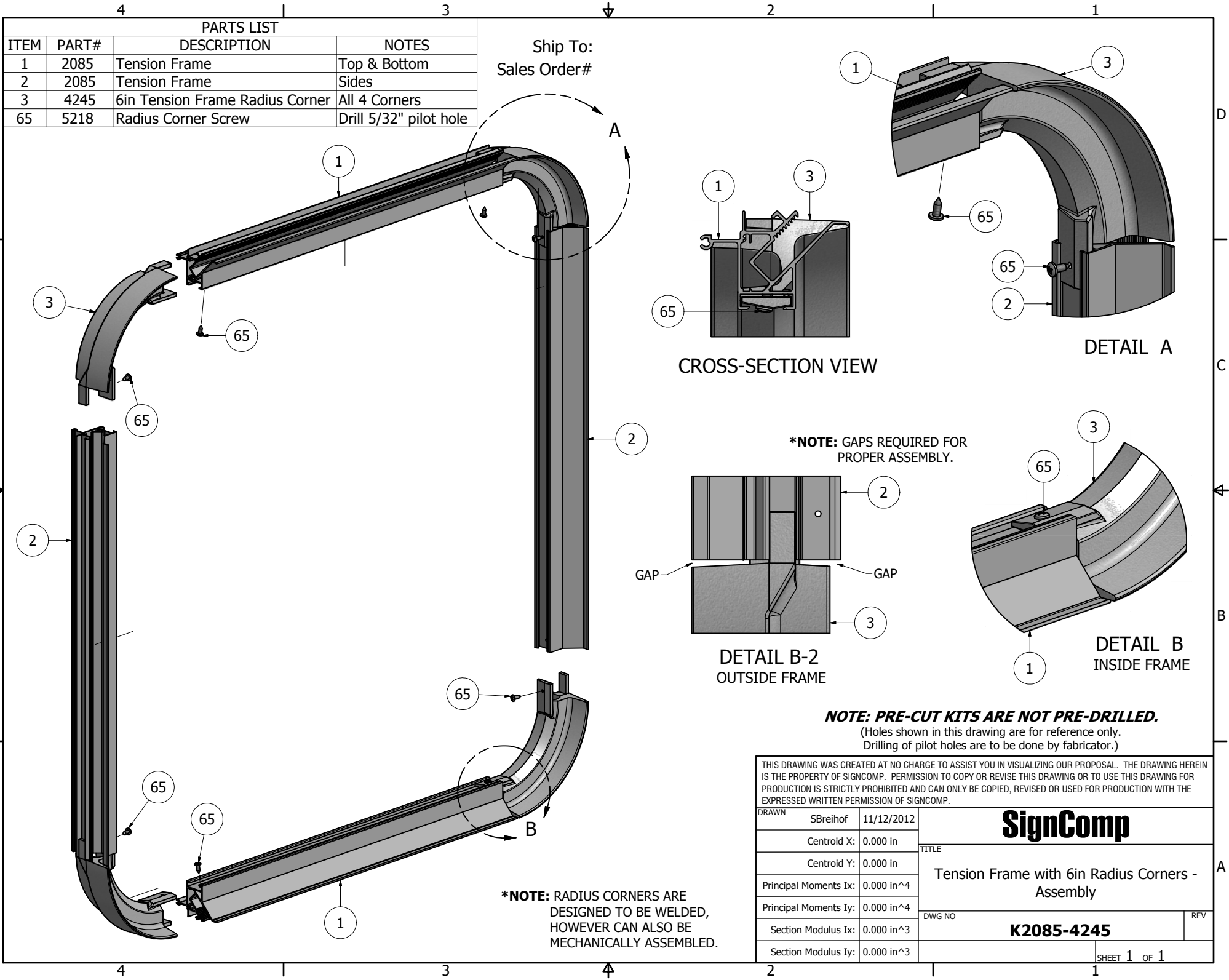


NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

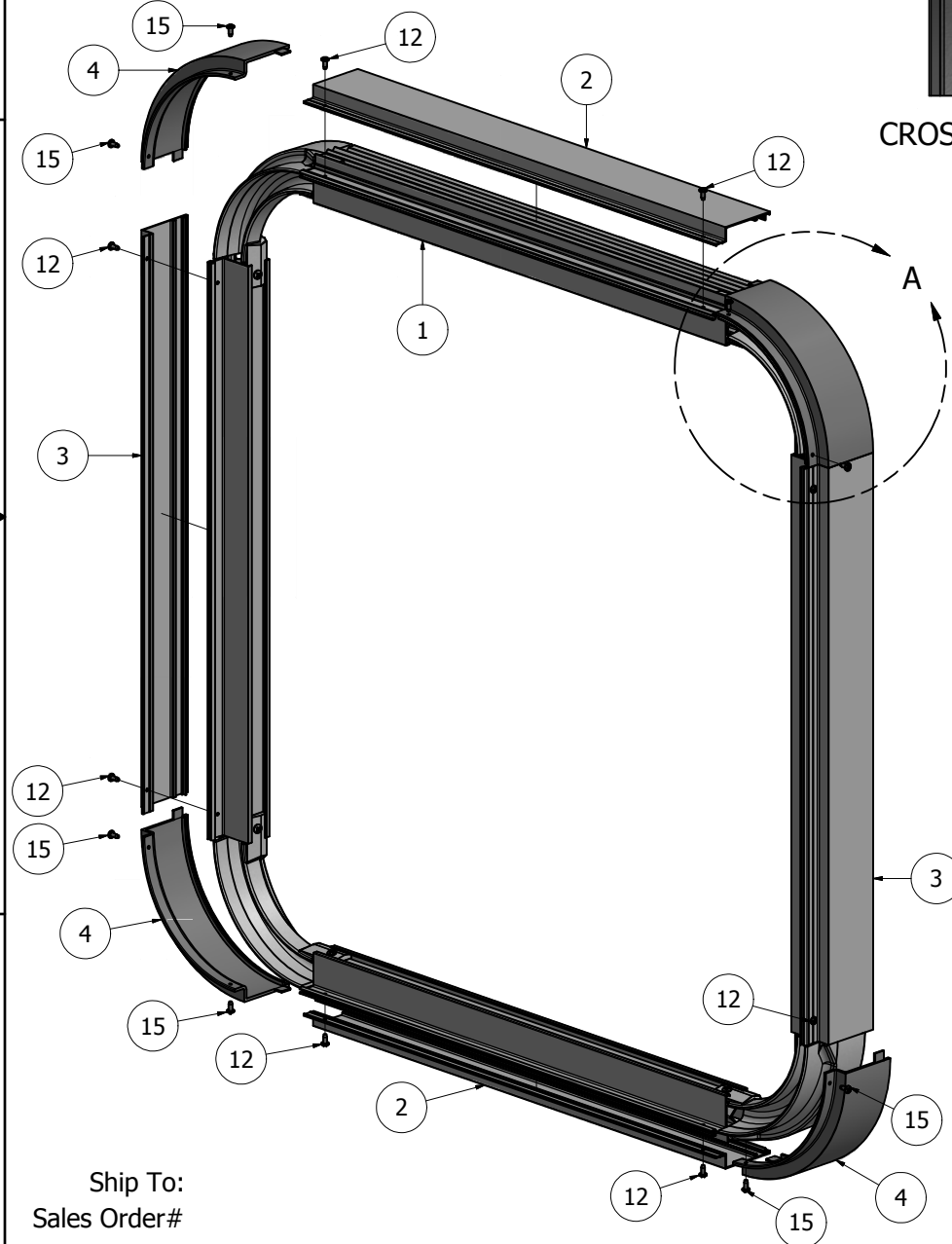
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DRAWING BY:	SBreihof	4/2/2014	SignComp	
Centroid X:	0.000 in			
Centroid Y:	0.000 in		TITLE	
Principal Moments Ix:	0.000 in^4		Narrow Single Face Body w/ 6in Radius Corners - Assembly	
Principal Moments Iy:	0.000 in^4		PART NO	REV
Section Modulus Ix:	0.000 in^3		K2021-4035	
Section Modulus Iy:	0.000 in^3		SHEET 1 OF 1	

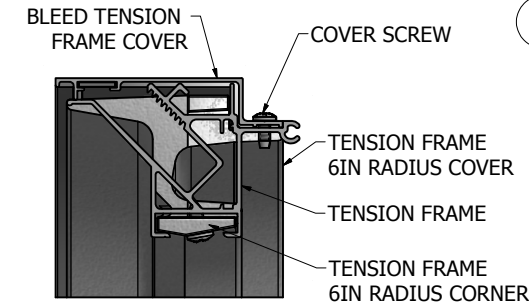
*NOTE: RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.



PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2085/4245	Tension Frame w/ 6in Radius Corners	Assembly
2	2095	Bleed Tension Frame Cover	Top & Bottom
3	2095	Bleed Tension Frame Cover	Sides
4	4265P	6in Bleed Tension Frame Radius Cover	
12	5195	Cover Screw	Pre-drill 3/32" hole
15	5195	Radius Corner Cover Screw	Pre-drill 3/32" hole



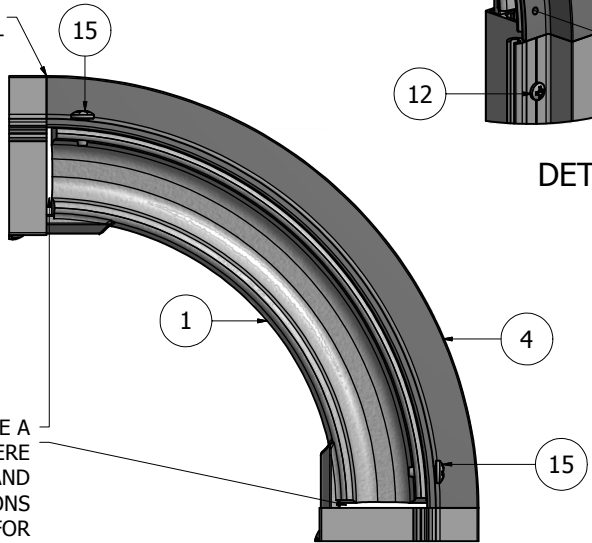
Ship To:
Sales Order#



CROSS-SECTION VIEW

COVERS MEET UP
TIGHT

***NOTE:** THERE WILL BE A
CONSISTANT GAP WHERE
THE RADIUS CORNERS AND
TENSION FRAME SECTIONS
MEET. THIS ALLOWS FOR
THE FRAME TO ASSEMBLE
SQUARE AND THE COVERS
TO FIT TIGHT BEFORE
FASTENING.



DETAIL B
BACK VIEW

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	11/12/2012		
Centroid X:	0.000 in		TITLE	
Centroid Y:	0.000 in		Tension Frame and Bleed Tension Frame Cover w/ 6in Bleed Radius Corner Cover - Assembly	
Principal Moments Ix:	0.000 in^4		DWG NO	
Principal Moments Iy:	0.000 in^4		K2085-95-4265P	
Section Modulus Ix:	0.000 in^3		REV	
Section Modulus Iy:	0.000 in^3		SHEET 1 OF 1	