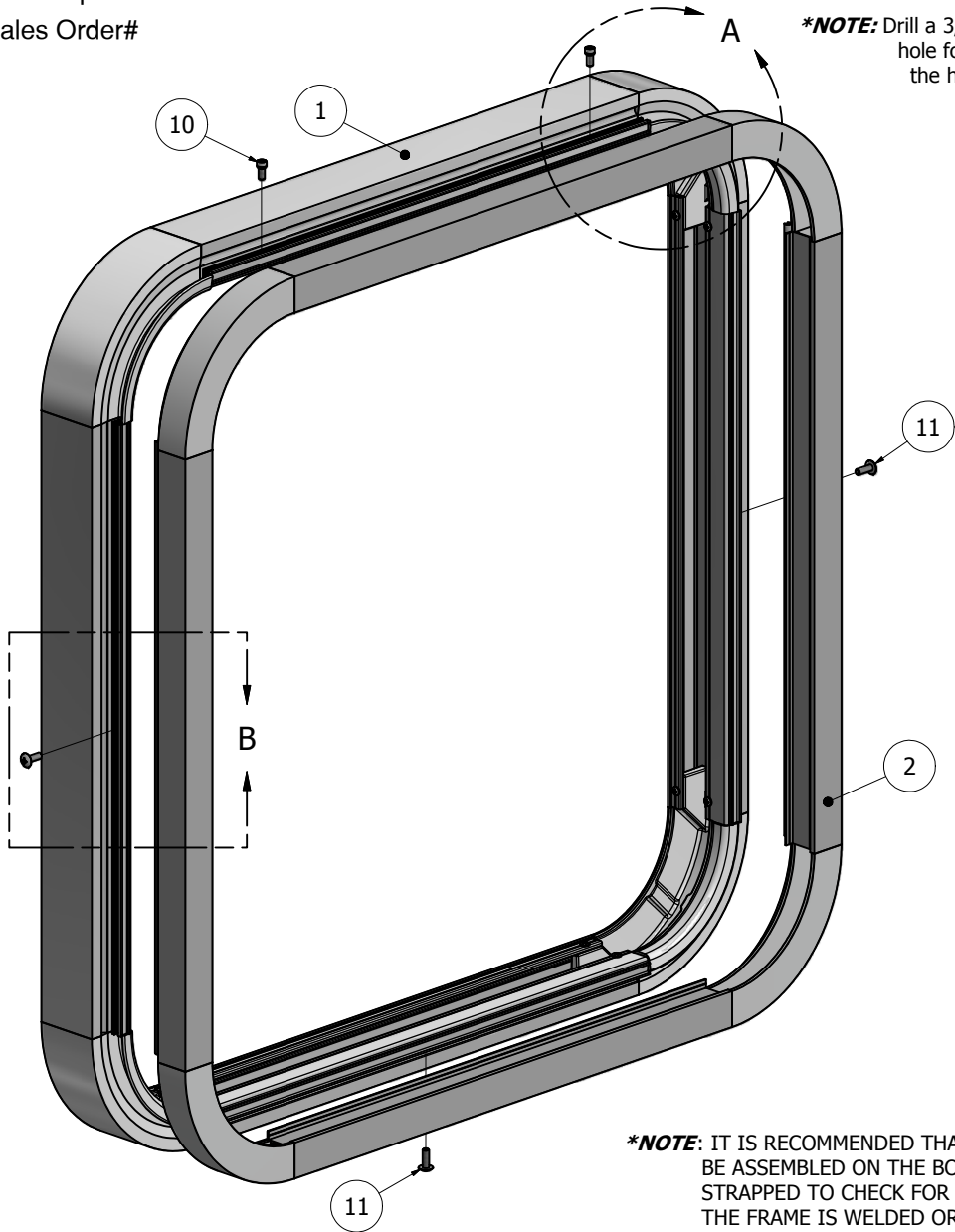
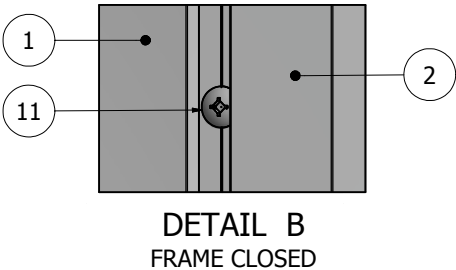


PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2021/4035	Narrow Single Face Body w/ 6in Radius Corners	Assembly
2	K2055/4285	1-1/2" Retainer w/ 6in Radius Corners	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

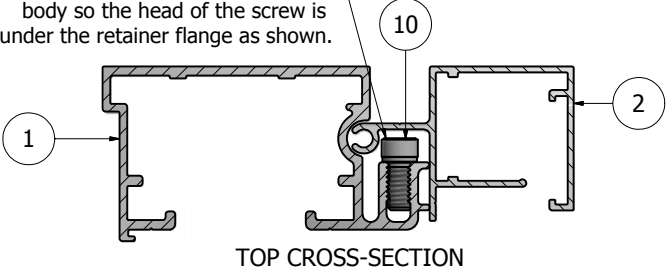
Ship To:
Sales Order#



***NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



Drive the hinge screw down into the body so the head of the screw is under the retainer flange as shown.

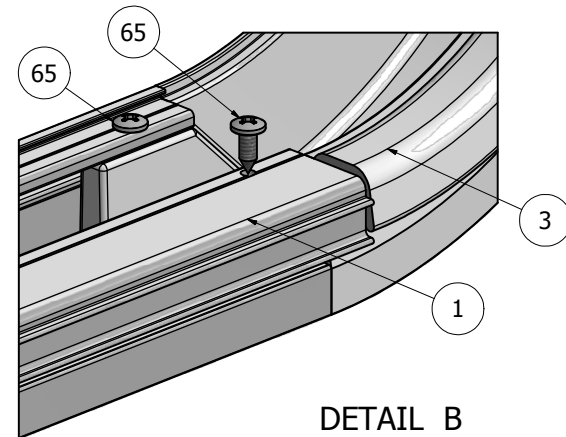
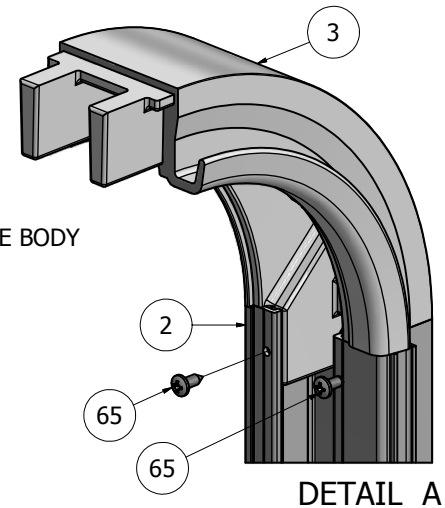
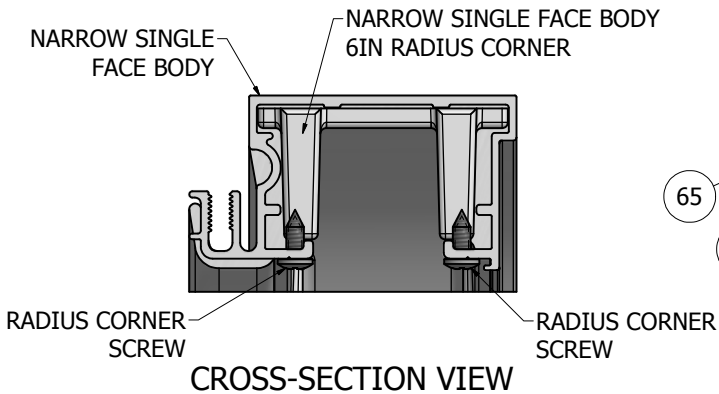
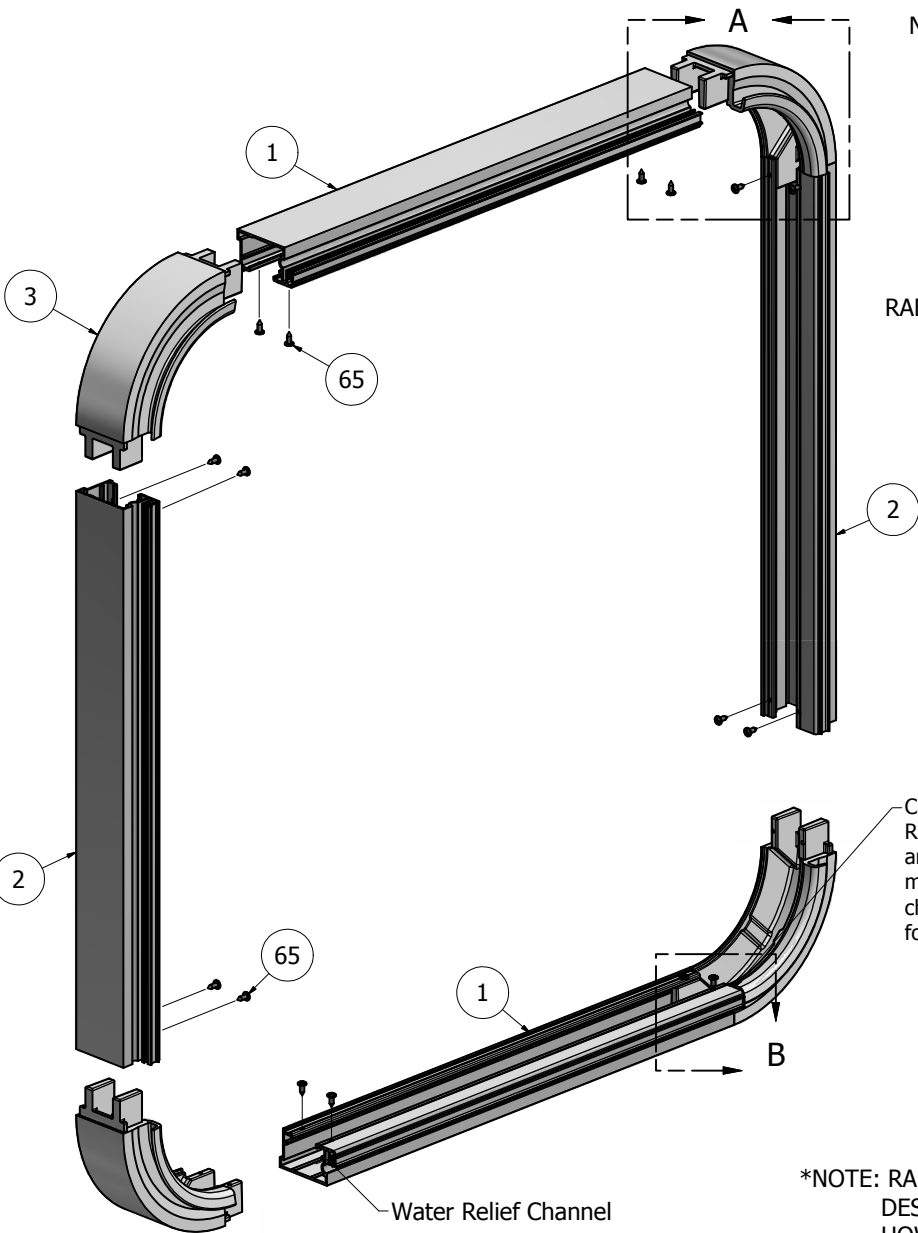


NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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DRAWING BY:	SBreihof 4/2/2014		
Centroid X:	0.000 in	Narrow Single Face Body w/ 1 1/2" Retainer and 6in Radius Corners - Assembly	
Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in^4	PART NO K2021/55/4465 REV	
Principal Moments Iy:	0.000 in^4		
Section Modulus Ix:	0.000 in^3	SHEET 1 OF 1	
Section Modulus Iy:	0.000 in^3		

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2021	Narrow Single Face Body	Top & Bottom
2	2021	Narrow Single Face Body	Sides
3	4035	Narrow SF Body 6in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

Ship To:
Sales Order#



NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

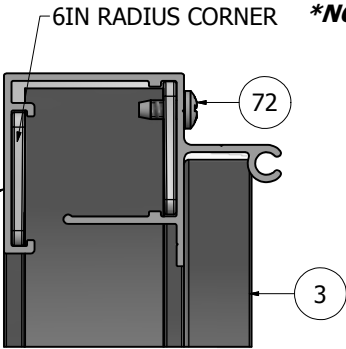
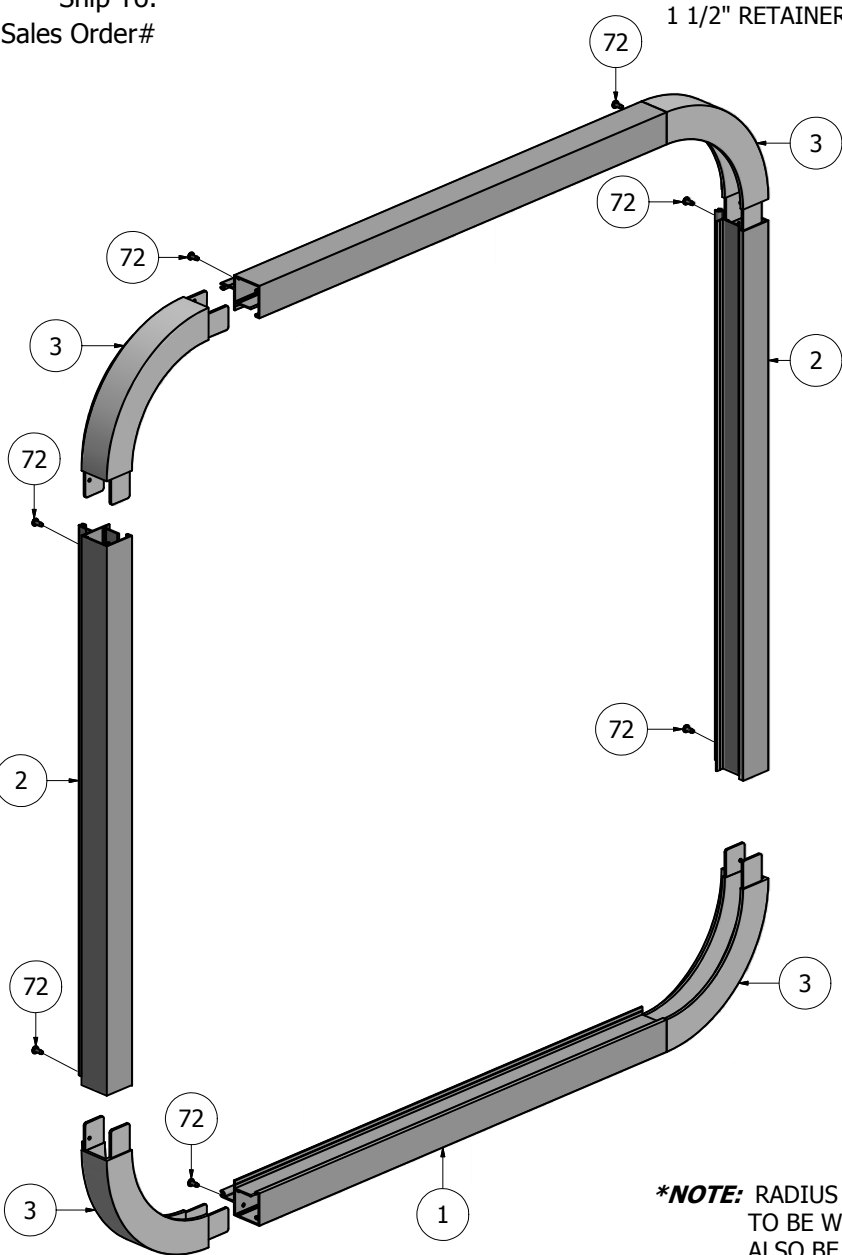
THIS DRAWING WAS CREATED AT NO CHARGE TO ASSIST YOU IN VISUALIZING OUR PROPOSAL. THE DRAWING HEREIN IS THE PROPERTY OF SIGNCOMP. PERMISSION TO COPY OR REVISE THIS DRAWING OR TO USE THIS DRAWING FOR PRODUCTION IS STRICTLY PROHIBITED AND CAN ONLY BE COPIED, REVISED OR USED FOR PRODUCTION WITH THE EXPRESSED WRITTEN PERMISSION OF SIGNCOMP.

DRAWING BY:	SBreihof	4/2/2014	SignComp	
Centroid X:	0.000 in			
Centroid Y:	0.000 in		TITLE	
Principal Moments Ix:	0.000 in^4		Narrow Single Face Body w/ 6in Radius Corners - Assembly	
Principal Moments Iy:	0.000 in^4		PART NO	REV
Section Modulus Ix:	0.000 in^3		K2021-4035	
Section Modulus Iy:	0.000 in^3		SHEET 1 OF 1	

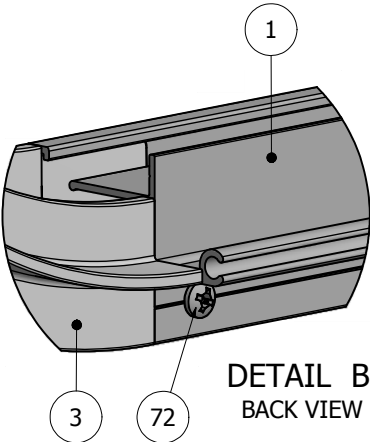
*NOTE: RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2055	1 1/2" Retainer	Top & Bottom
2	2055	1 1/2" Retainer	Sides
3	4285	1 1/2" Retainer 6in Radius Corner	All 4 Corners
72	5195	Radius Corner Retainer Screw	Drill 1/8" pilot hole

Ship To:
Sales Order#

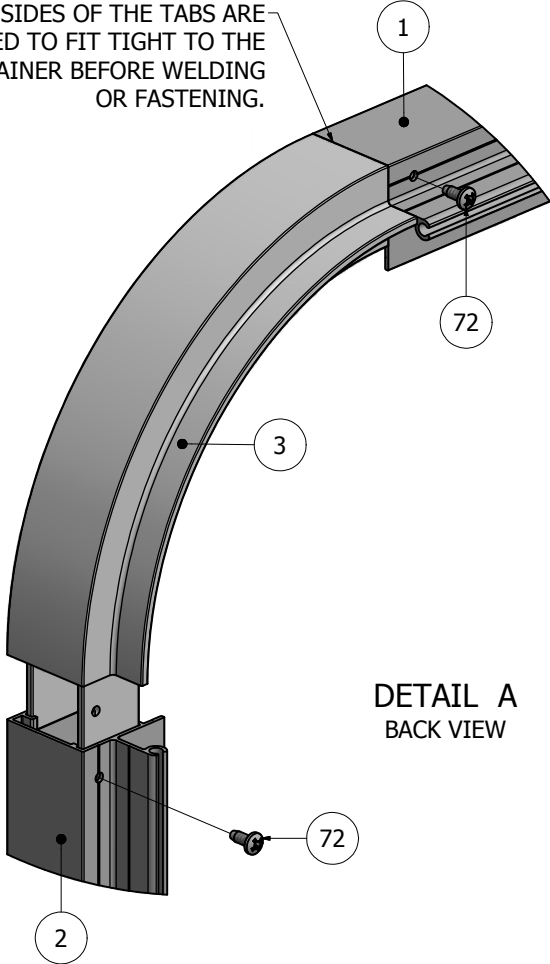


DETAIL C
CROSS-SECTION



DETAIL B
BACK VIEW

***NOTE:** THE SIDES OF THE TABS ARE MILLED TO FIT TIGHT TO THE RETAINER BEFORE WELDING OR FASTENING.



DETAIL A
BACK VIEW

***NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	10/25/2012		
Centroid X:	0.000 in		1 1/2" Retainer with 6in Radius Corners - Assembly	
Centroid Y:	0.000 in			
Principal Moments Ix:	0.000 in^4		2055-4285	
Principal Moments Iy:	0.000 in^4			
Section Modulus Ix:	0.000 in^3		SHEET 1 OF 1	
Section Modulus Iy:	0.000 in^3			