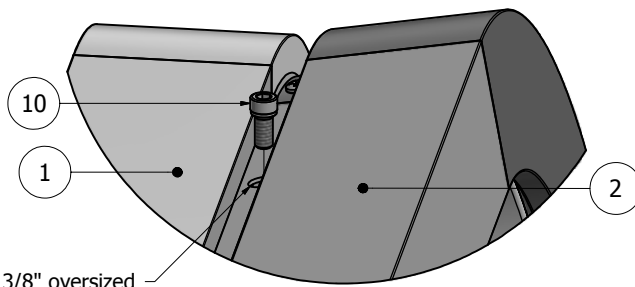
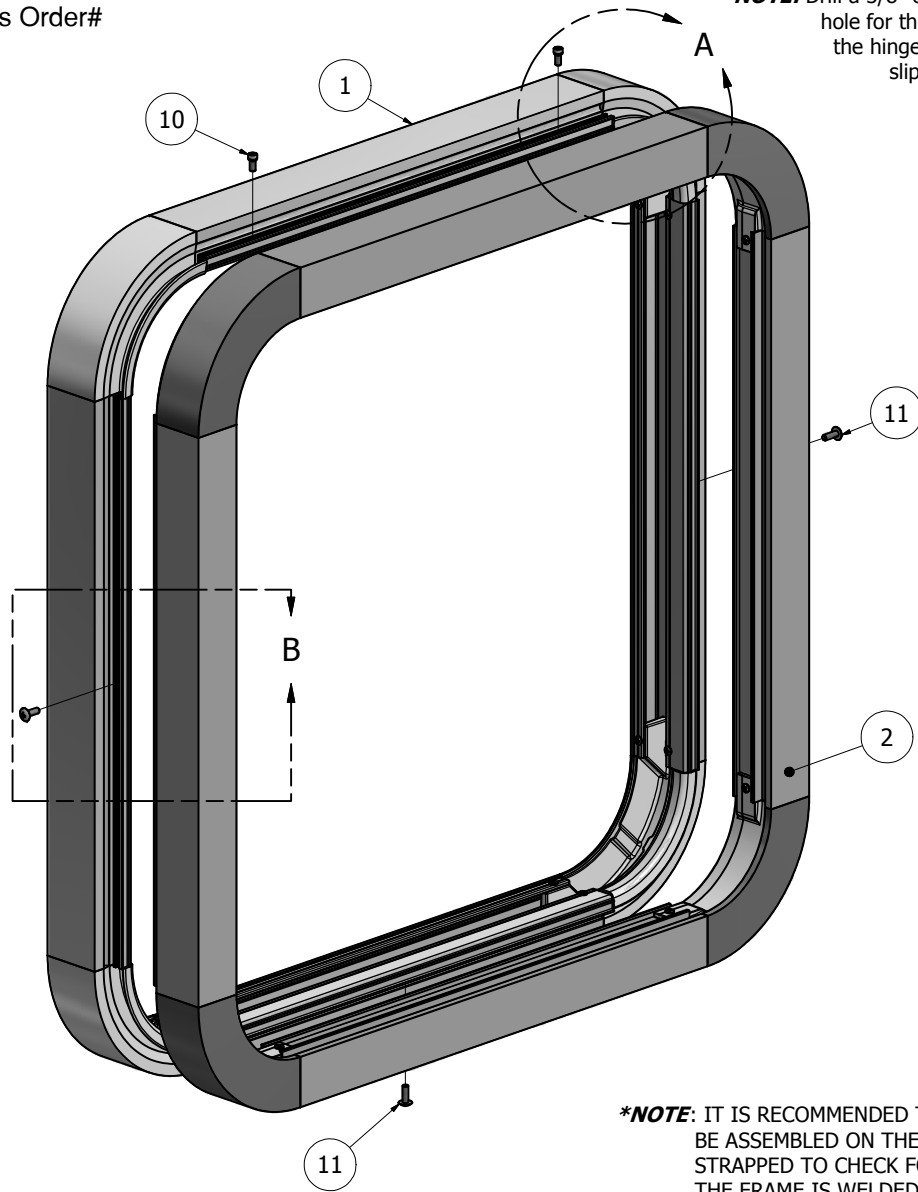
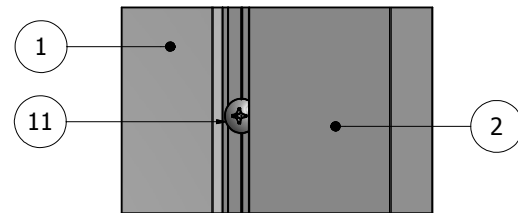
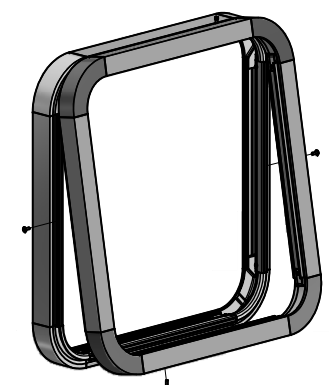


PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2021/4035	Narrow Single Face Body w/ 6in Radius Corners	Assembly
2	K2045/65/75/4210	2-1/4" Retainer and Dual Frame w/ 6in Radius Corners & Covers	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

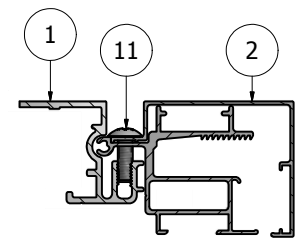
Ship To:
Sales Order#



DETAIL A

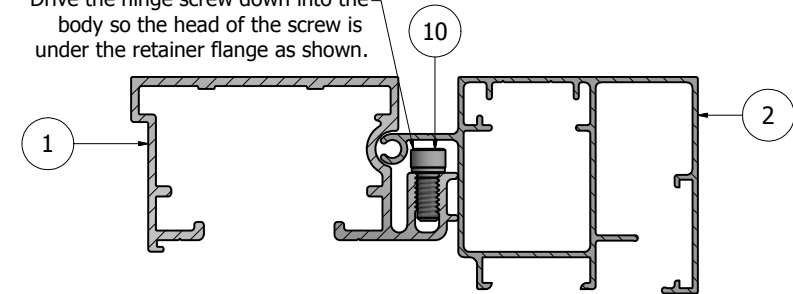


DETAIL B
FRAME CLOSED



DETAIL B
CROSS-SECTION

Drive the hinge screw down into the body so the head of the screw is under the retainer flange as shown.



TOP CROSS-SECTION

***NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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DRAWING BY:	SBreihof 4/2/2014		
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in^4	Narrow Single Face Body w/ 2 1/4" Retainer and 6in Radius Corners - Assembly	
Principal Moments Iy:	0.000 in^4		
Section Modulus Ix:	0.000 in^3	PART NO	K2021/45/4475
Section Modulus Iy:	0.000 in^3	REV	
		SHEET 1 OF 1	

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2021	Narrow Single Face Body	Top & Bottom
2	2021	Narrow Single Face Body	Sides
3	4035	Narrow SF Body 6in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

Ship To:
Sales Order#

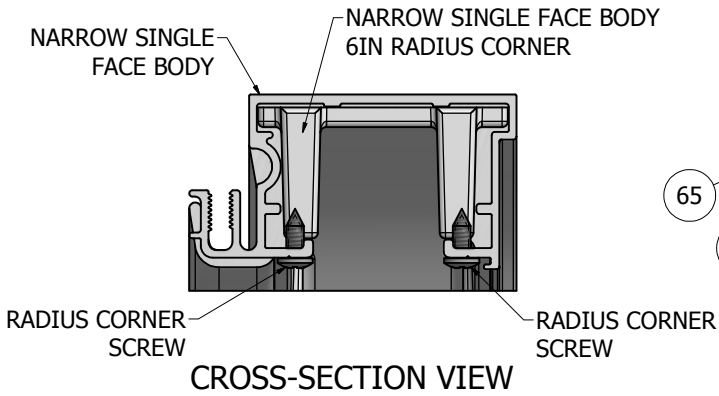
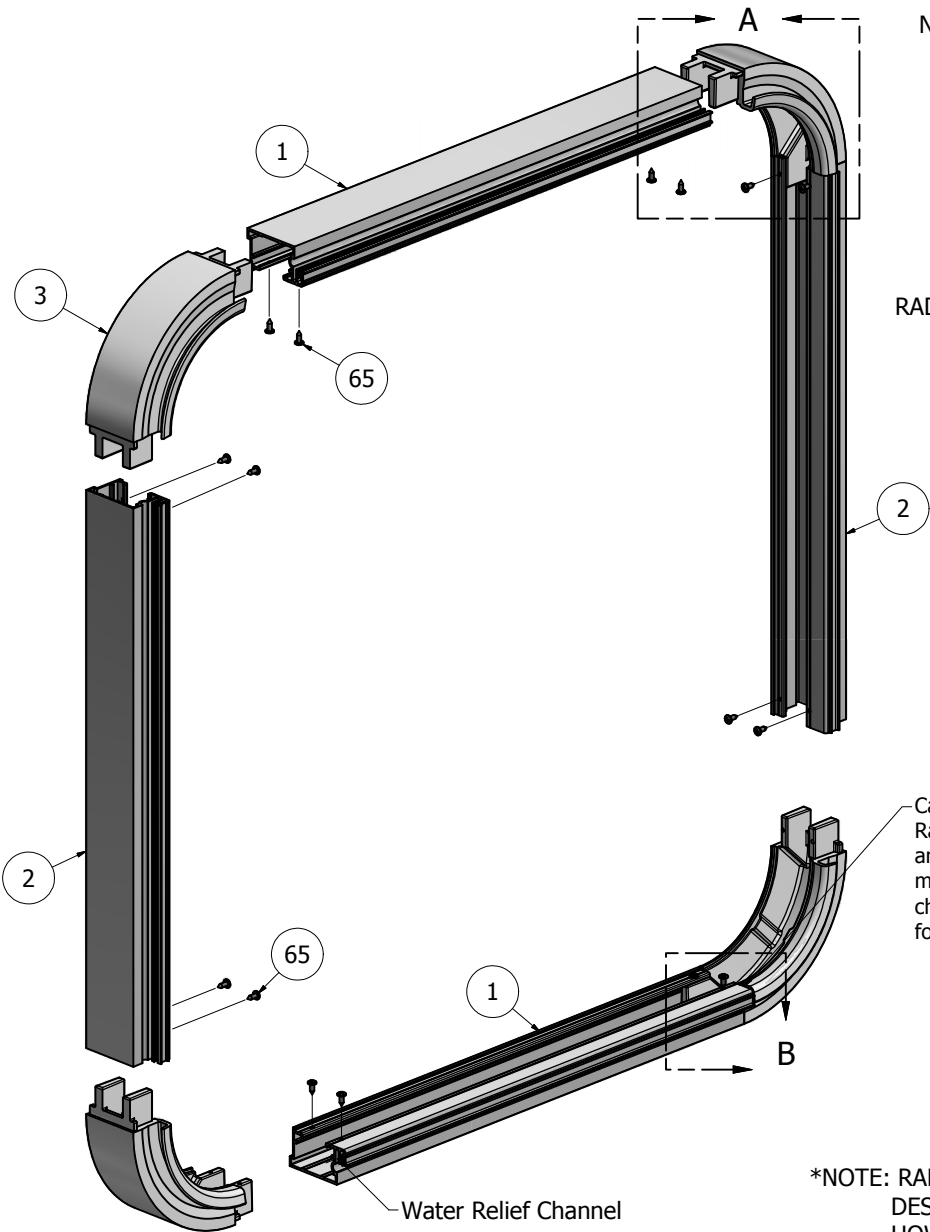
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C

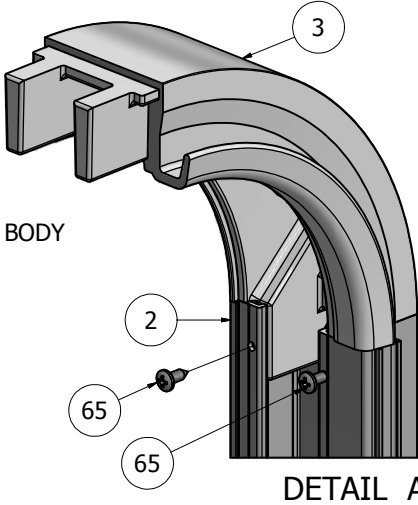
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B

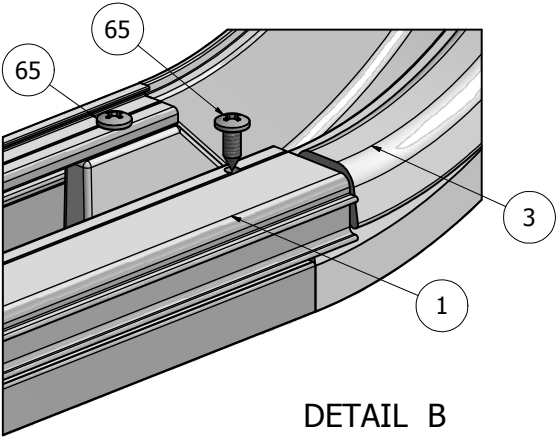
A



CROSS-SECTION VIEW



DETAIL A



DETAIL B

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

*NOTE: RADIUS CORNERS ARE
DESIGNED TO BE WELDED,
HOWEVER CAN ALSO BE
MECHANICALLY ASSEMBLED.

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DRAWING BY:	SBreihof	4/2/2014	<div>SignComp</div> <div>TITLE</div> <div>Narrow Single Face Body w/ 6in Radius Corners - Assembly</div>
Centroid X:	0.000 in		
Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in^4		<div>PART NO</div> <div>K2021-4035</div> <div>REV</div>
Principal Moments Iy:	0.000 in^4		
Section Modulus Ix:	0.000 in^3		
Section Modulus Iy:	0.000 in^3		
			SHEET 1 OF 1

D

C

↕

B

A

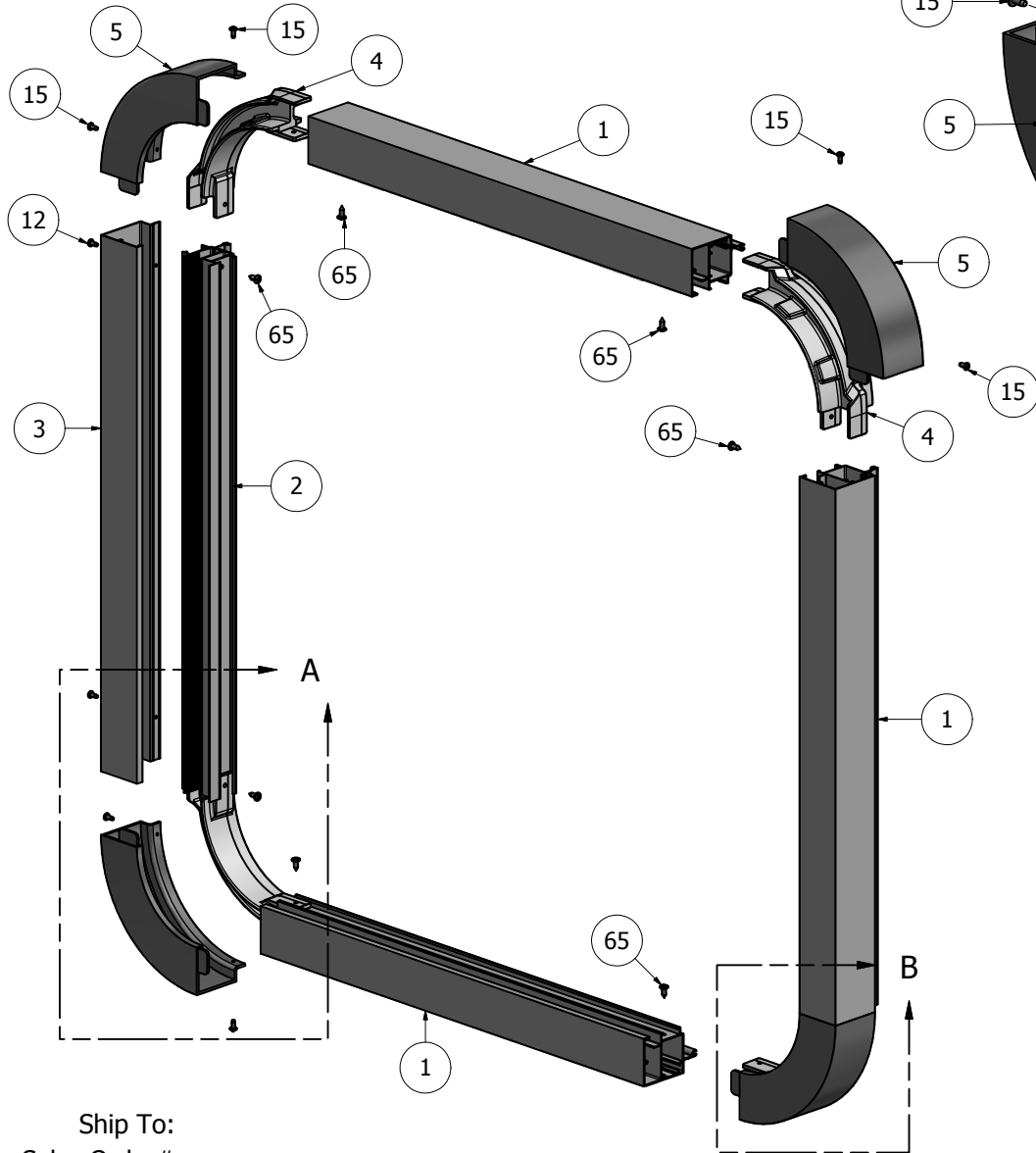
PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2045	2 1/4" Retainer	Top, Bottom & One Side
2	2065	Dual Frame	One Side
3	2075	2 1/4" Dual Frame Cover	One Side
4	4210	Dual Frame 6in Radius Corner	All 4 Corners
5	4225P	Dual Frame 6in Radius Cover	All 4 Corners
12	5195	Cover Screw	Pre-drill a 3/32" hole
15	5195	Radius Corner Cover Screw	Pre-drill a 3/32" hole
65	5218	Radius Corner Screw	Drill a 5/32" pilot hole

D

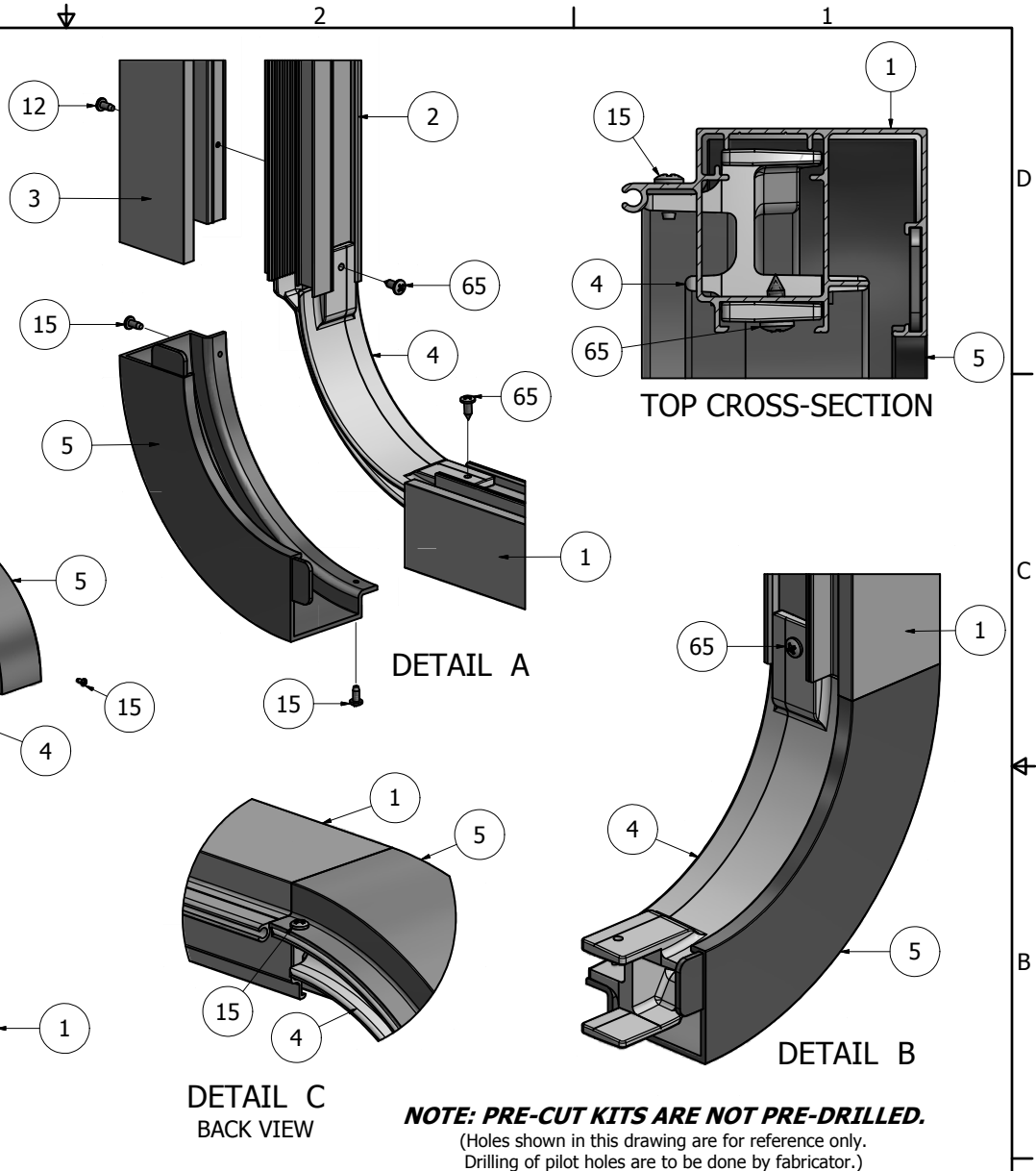
C

B

A



Ship To:
Sales Order#



NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	11/14/2012		
Centroid X:	0.000 in		TITLE	
Centroid Y:	0.000 in		2 1/4" Retainer and Dual Frame & Cover w/ 6in Radius Corner - Assembly	
Principal Moments Ix:	0.000 in^4		DWG NO	
Principal Moments Iy:	0.000 in^4		K2045-65-75-4210-4225P	
Section Modulus Ix:	0.000 in^3		REV	
Section Modulus Iy:	0.000 in^3		SHEET 1 OF 1	

D

C

B

A