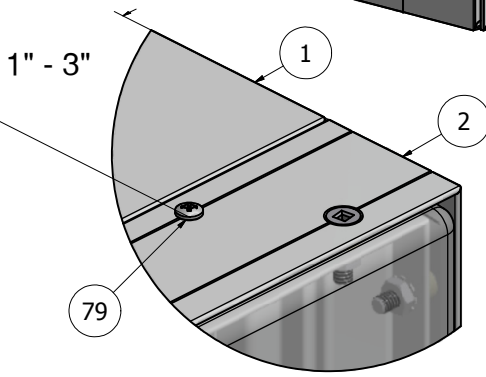
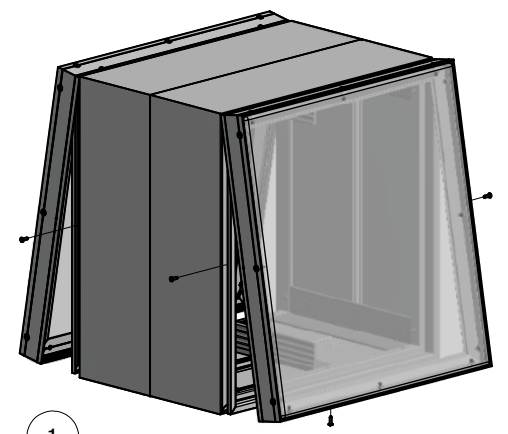


TOP CROSS-SECTION VIEW

Ship To:
Sales Order#



DETAIL A
FRAME CLOSED

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2009	Flat 2 Piece Double Face Body	Assembly
2	K2204	Flat Bleed Rigid Retainer	Assembly
79	5175	Hinge Screw - #10 x 5/8" Pan Head	Pre-drill 5/32" pilot hole every 36" o/c
80	5175	Closure Screw - #10 x 5/8" Pan Head	Pre-drill 5/32" pilot hole every 48" o/c

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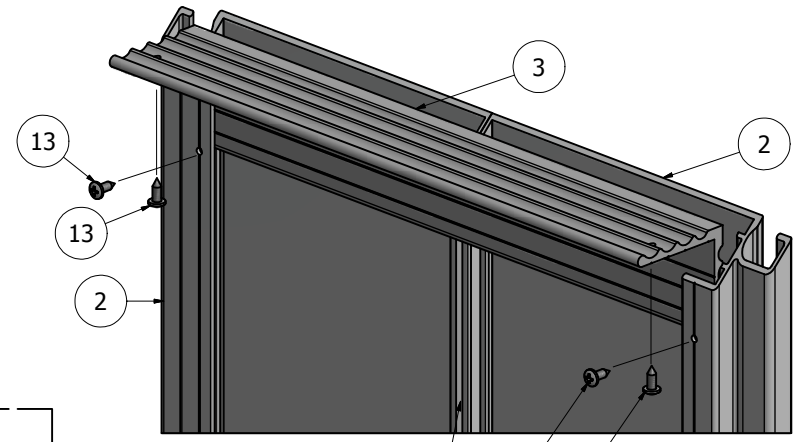
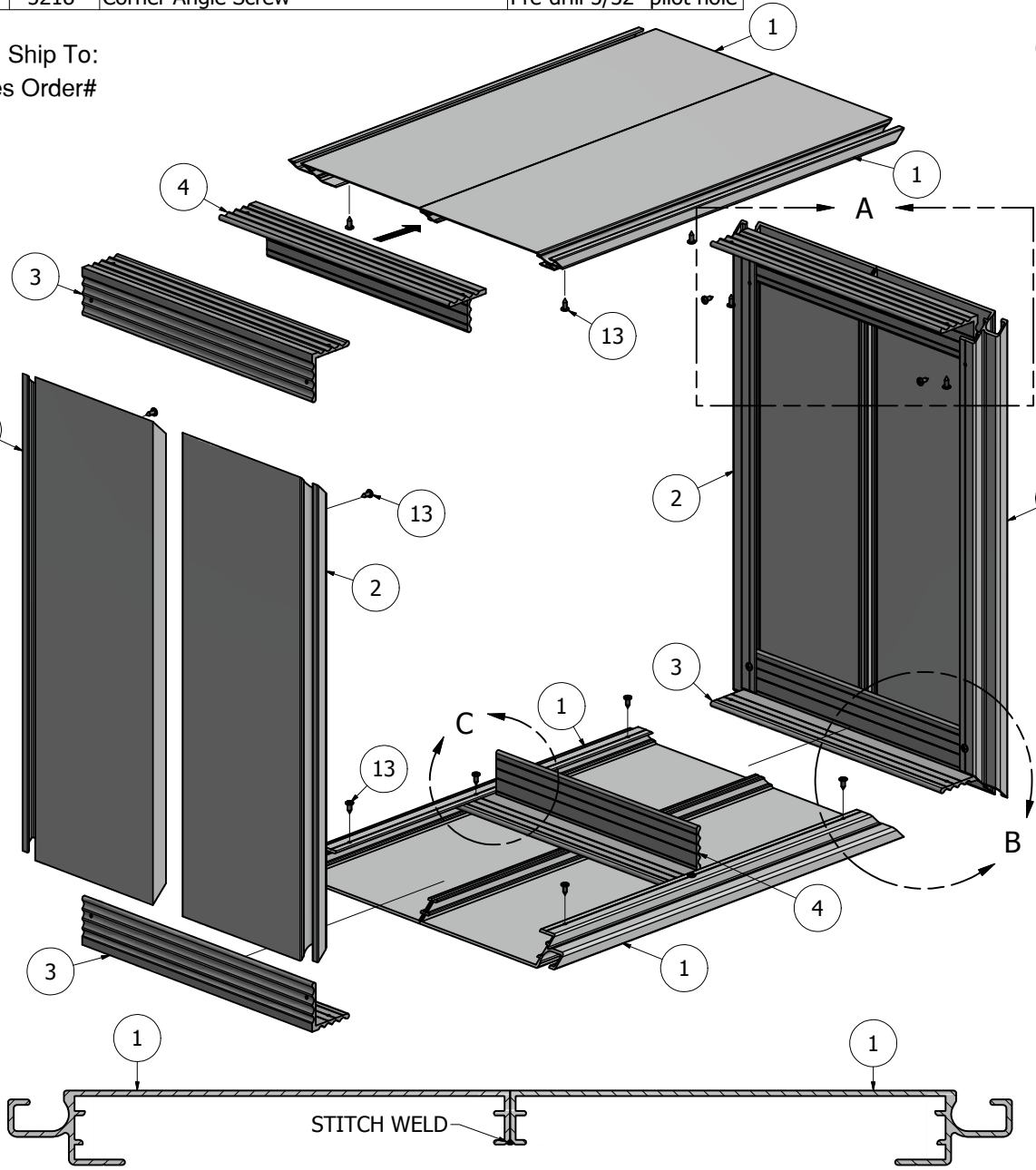
DRAWING BY:	SBreihof	9/11/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in^4	
Principal Moments Iy:	0.000 in^4	
Section Modulus Ix:	0.000 in^3	
Section Modulus Iy:	0.000 in^3	

<h1>SignComp</h1>		TITLE
		Flat 2 Piece Double Face Body w/ Flat Bleed Rigid Retainer - Assembly
PART NO	K2009-2204	REV
SHEET 1 OF 1		

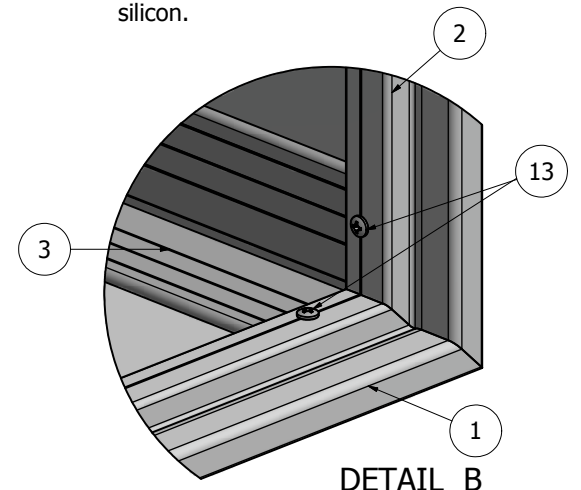
NOTE: THE FRAME ALIGNS TIGHT TO THE BODY, SHOWING NO REVEAL.

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2009	Flat 2PC Double Face Body	Top & Bottom
2	2009	Flat 2PC Double Face Body	Sides
3	5909	Flat 2PC Double Face Body Corner Angle	One (1) per corner
4	5909	Flat 2PC Double Face Body Corner Angle	Notched by Other
13	5218	Corner Angle Screw	Pre-drill 5/32" pilot hole

Ship To:
Sales Order#

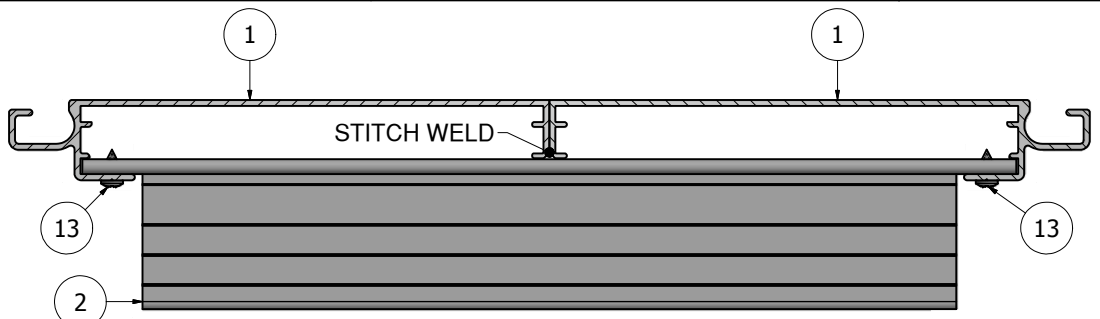


NOTE: Stitch weld the body joint then fill in the gaps between the welds with a bead of silicon.

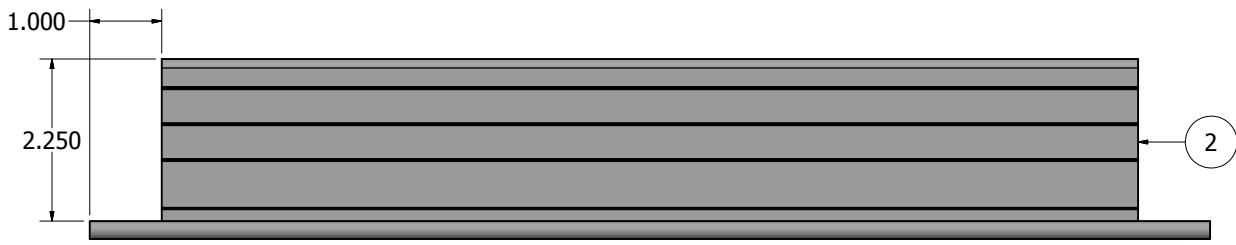


NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

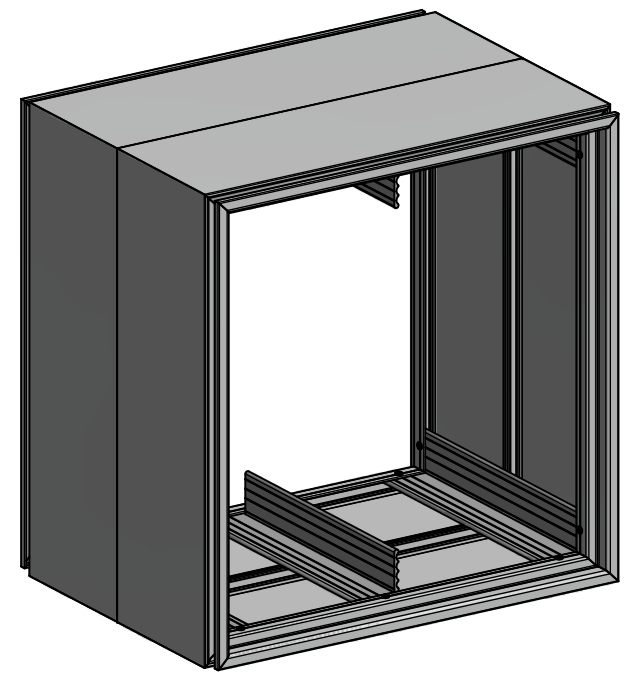
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DRAWING BY: SBreihof	8/14/2013	
Centroid X: 0.000 in	Centroid Y: 0.000 in	TITLE
Principal Moments Ix: 0.000 in ⁴	Principal Moments Iy: 0.000 in ⁴	Flat 2PC Double Face Body - Assembly
Section Modulus Ix: 0.000 in ³	Section Modulus Iy: 0.000 in ³	PART NO
		K2009
		REV
		SHEET 1 OF 2



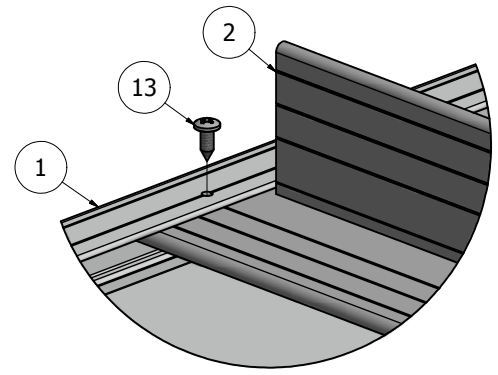
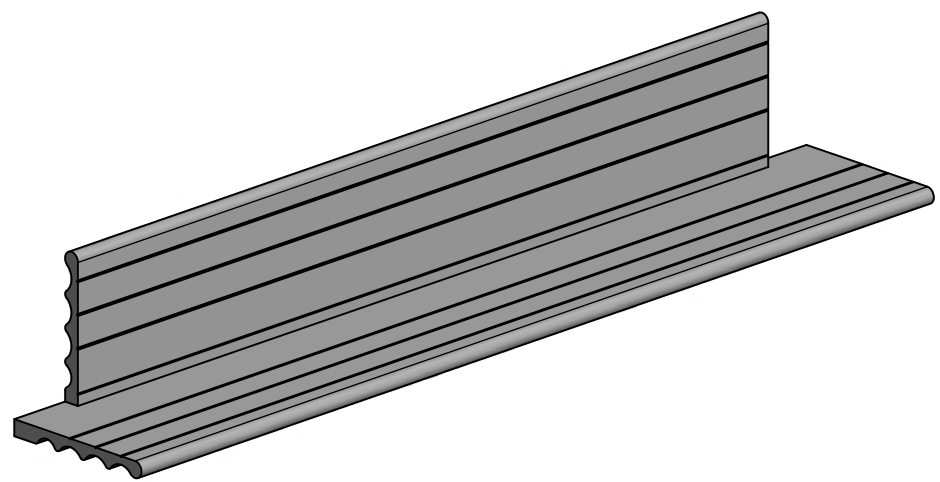
TOP & BOTTOM CROSS-SECTION VIEW
AT BODY BRACE



NOTE: NOTCH BOTH ENDS OF THE ANGLE ABOVE TO BYPASS THE INNER BODY FLANGES. THIS SERVES AS A BRACE TO PROVIDE ADDITIONAL SUPPORT TO THE JOINED BODY SECTIONS.



NOTE: BRACES SHOULD BE SPACED A MIN. OF 48" ON CENTER.



DETAIL C

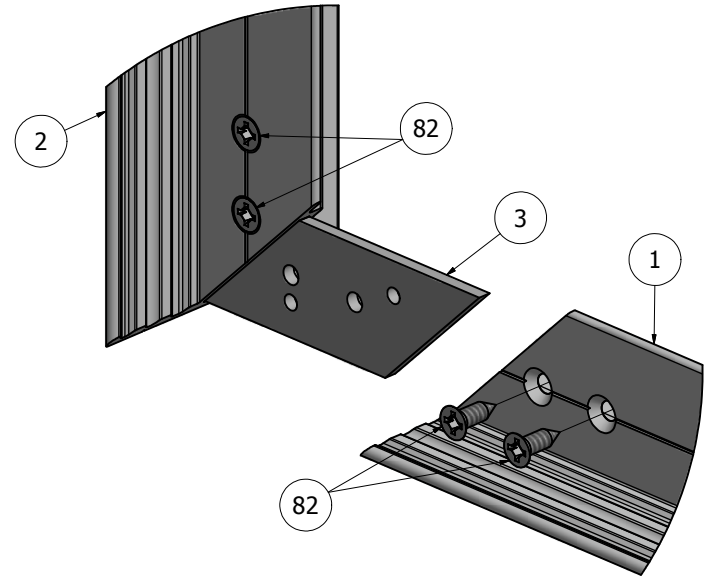
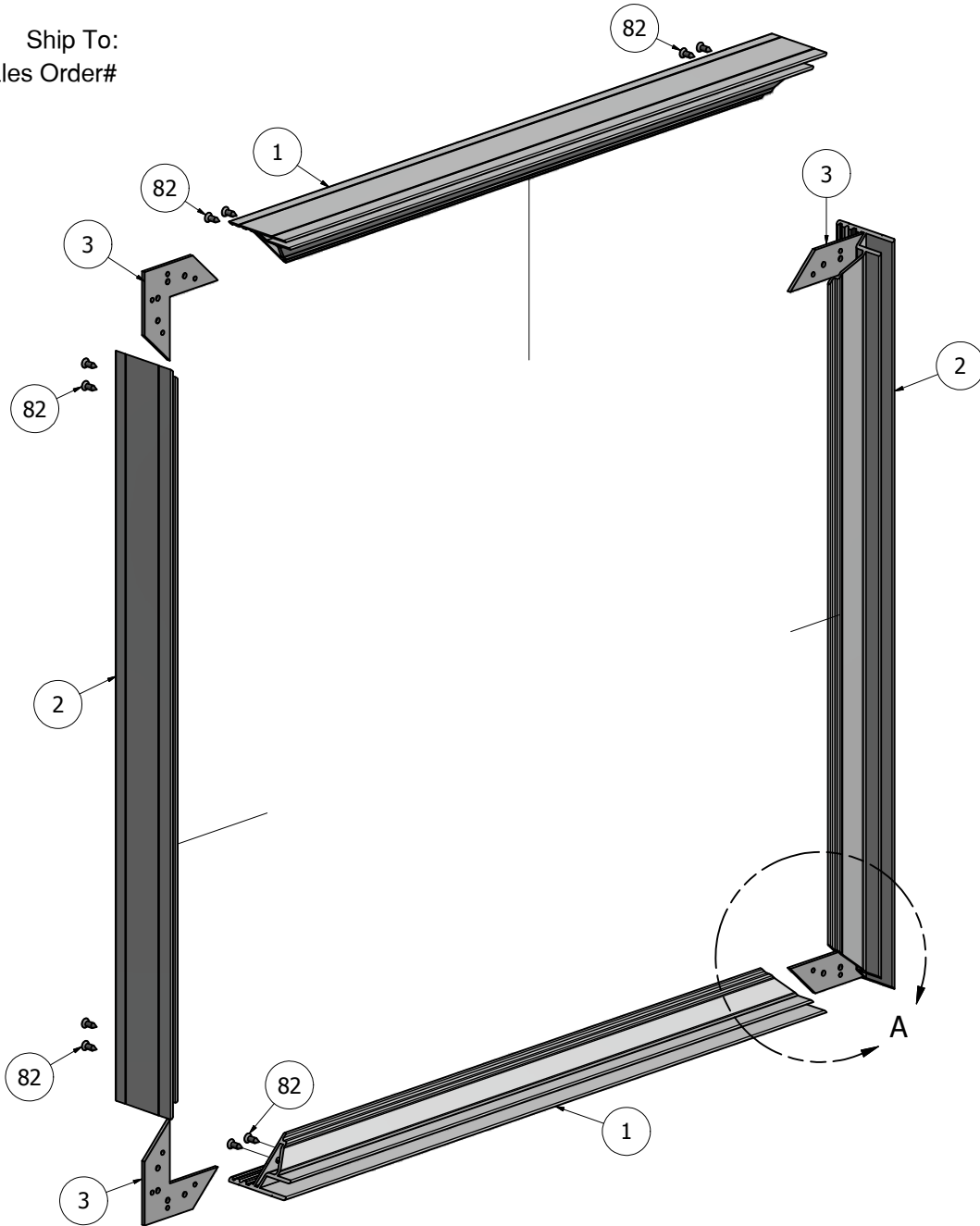
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DRAWING BY:	SBreihof	8/14/2013	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in ⁴		
Principal Moments Iy:	0.000 in ⁴		
Section Modulus Ix:	0.000 in ³		TITLE
Section Modulus Iy:	0.000 in ³		Flat 2PC Double Face Body - Assembly
PART NO			REV
K2009			
SHEET 2 OF 2			

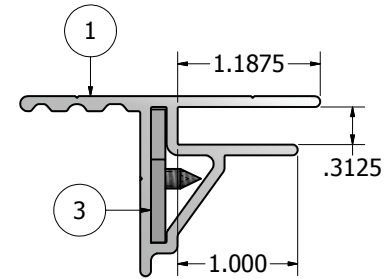
PARTS LIST			
ITEM	PART	DESCRIPTION	NOTES
1	2009	Flat 2PC Double Face Body	All Sides
2	5909	Flat 2PC Double Face Body Corner Angle	Notched by Other
13	5218	Corner Angle Screw	Pre-drill 5/32" pilot hole

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2204	Flat Bleed Retro Frame	Top & Bottom
2	2204	Flat Bleed Retro Frame	Sides
3	5210	Corner Key	
82	5168	Flat Bleed Retainer Screw	#8 x 1/2" Countersink - Predrill & Countersink 1/8" hole

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DETAIL A
BACK SIDE



CROSS-SECTION VIEW

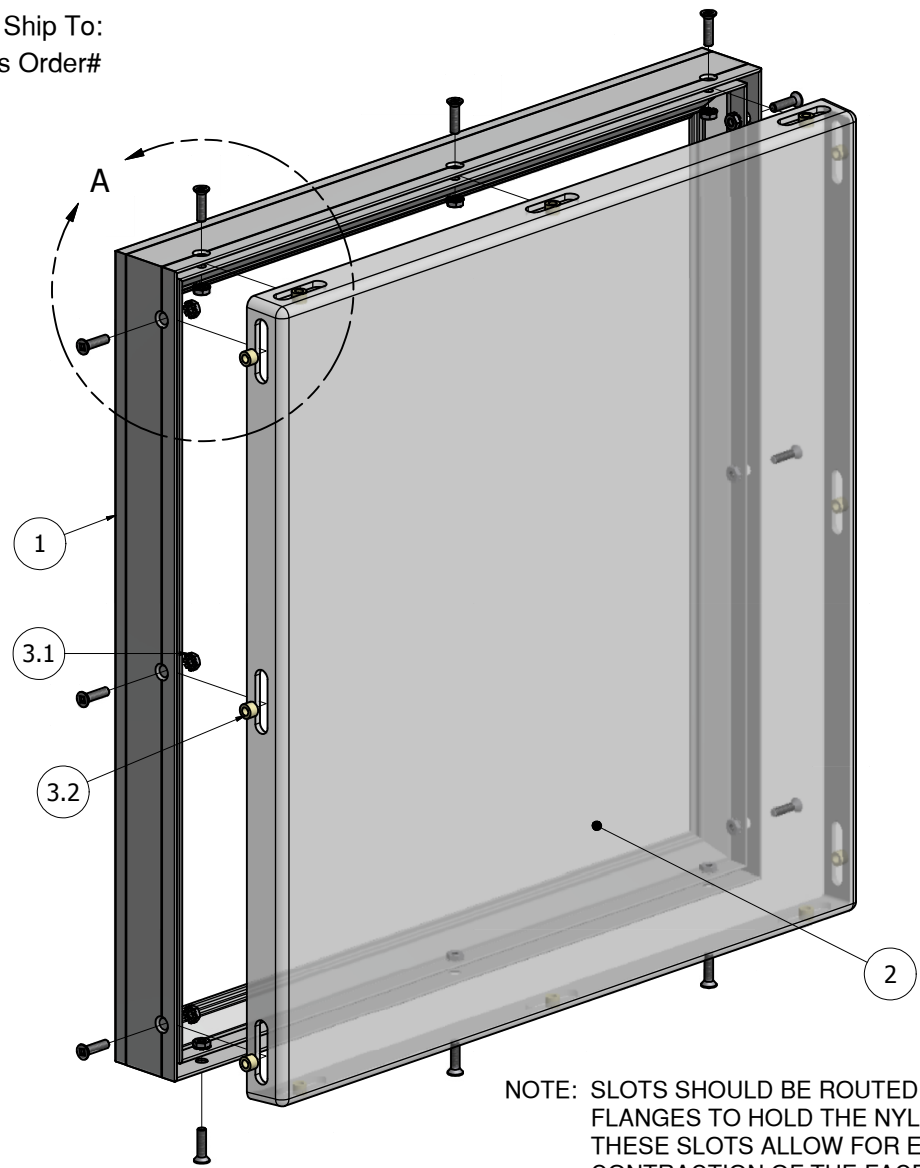
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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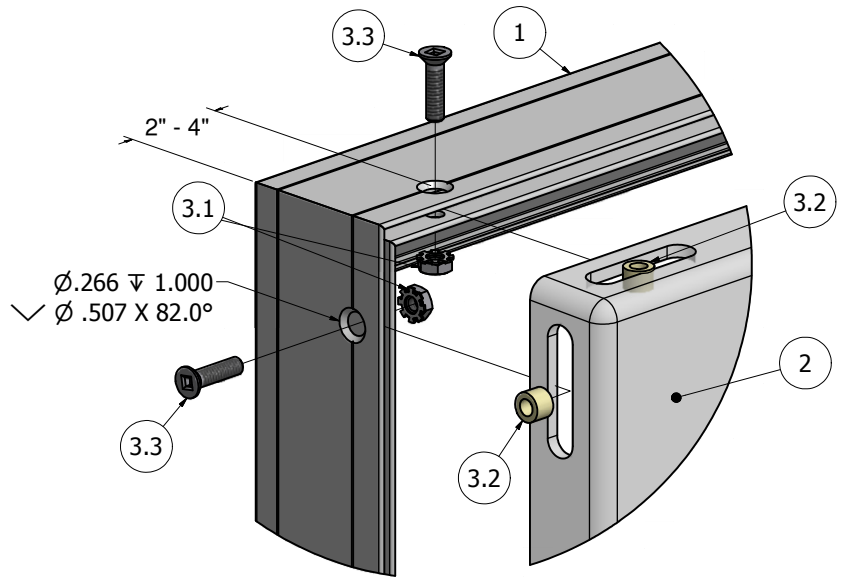
DRAWING BY:	SBreihof	8/27/2013	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		Flat Bleed Rigid Retainer
Principal Moments Ix:	0.000 in ⁴		PART NO
Principal Moments Iy:	0.000 in ⁴		K2204
Section Modulus Ix:	0.000 in ³		REV
Section Modulus Iy:	0.000 in ³		

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2204	Flat Bleed Rigid Retainer	Assembly
1.3	5210	Corner Key	
1.4	5168	Flat Bleed Rigid Retainer Screw	
2		3/16" Polycarbonate Pan Face	By Other
3	5285	Rigid Face Hardware	Assembly - Approx. 18" o/c
3.1		1/4" x 20 Lock Nut	
3.2		Nylon Bushing	
3.3		1/4" x 20 x 1" UNC Square Recessed Flat Countersunk Head Machine Screw - Type III	

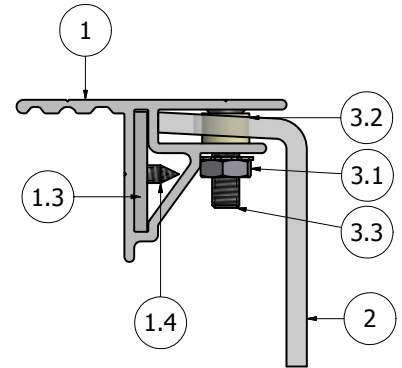
Ship To:
Sales Order#



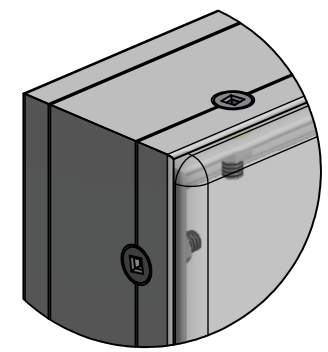
NOTE: SLOTS SHOULD BE ROUTED INTO THE FACE FLANGES TO HOLD THE NYLON BUSHINGS. THESE SLOTS ALLOW FOR EXPANSION AND CONTRACTION OF THE FACE MATERIAL.



DETAIL A-1



CROSS-SECTION VIEW



DETAIL A-2
ASSEMBLED

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

DRAWING BY: SBreihof 8/27/2013		SignComp
Centroid X: 0.000 in	Centroid Y: 0.000 in	
Principal Moments Ix: 0.000 in ⁴		Flat Bleed Rigid Retainer Face - Assembly
Principal Moments Iy: 0.000 in ⁴		
Section Modulus Ix: 0.000 in ³		K2204-FACE
Section Modulus Iy: 0.000 in ³		
SHEET 1 OF 1		