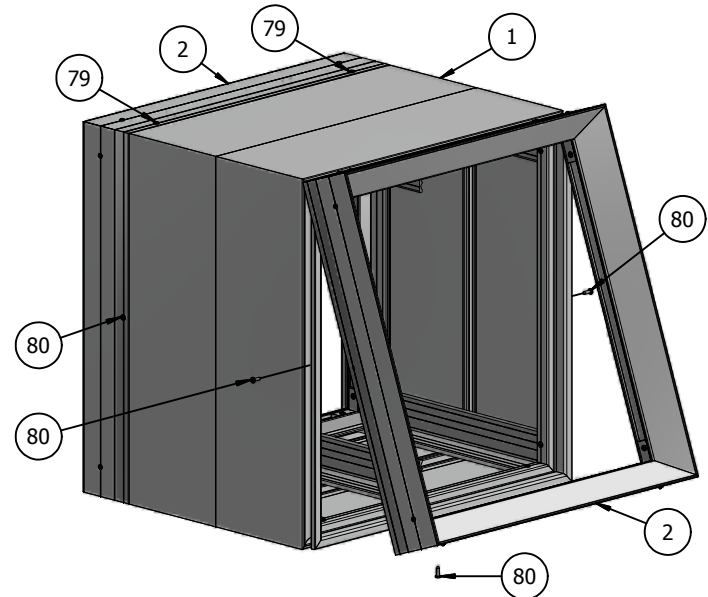
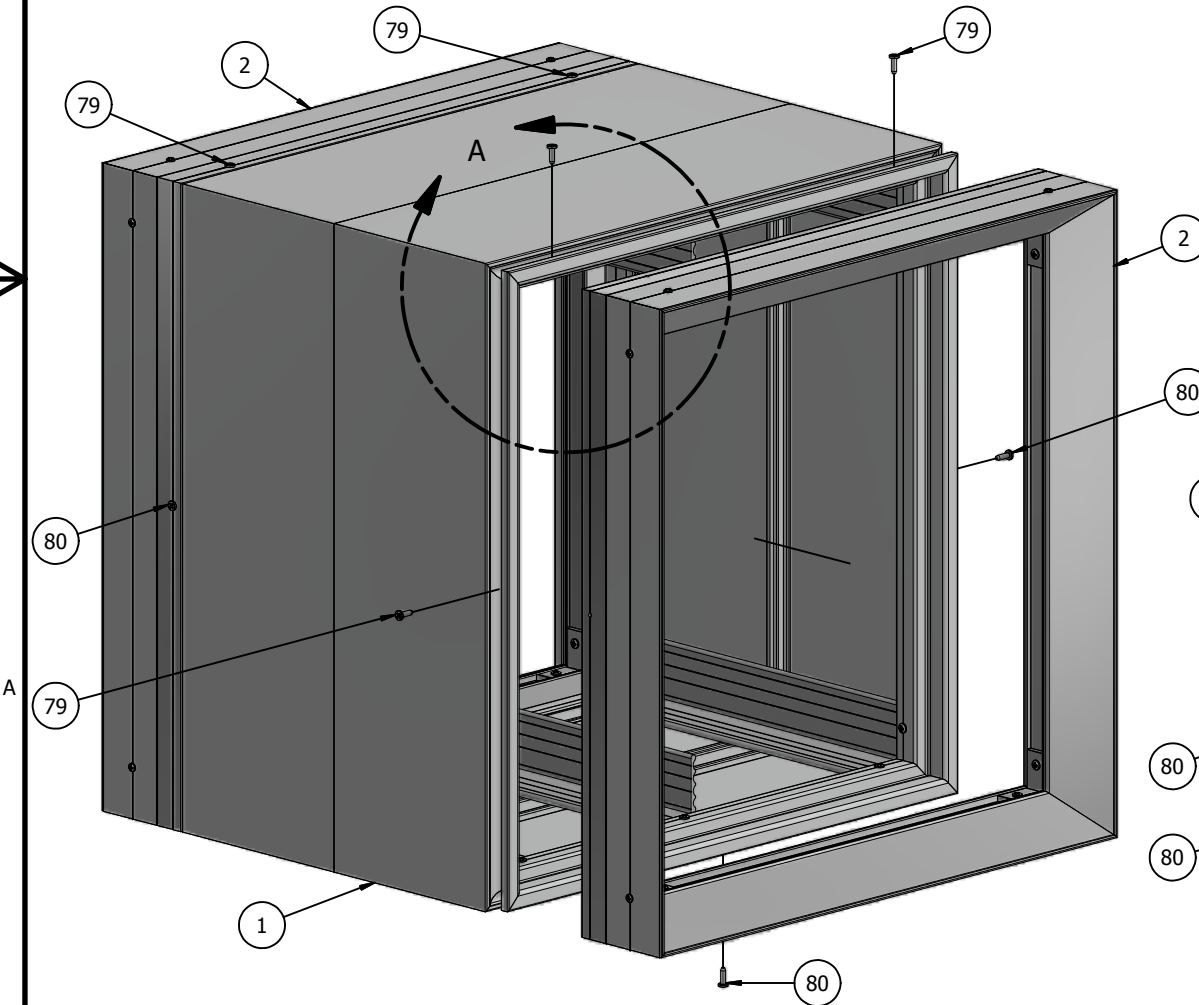
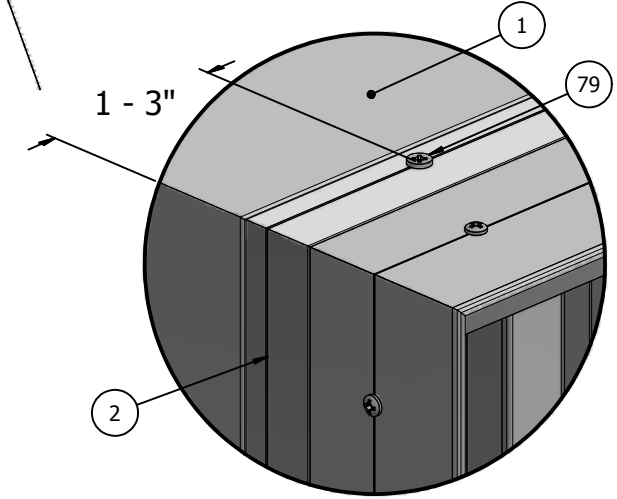
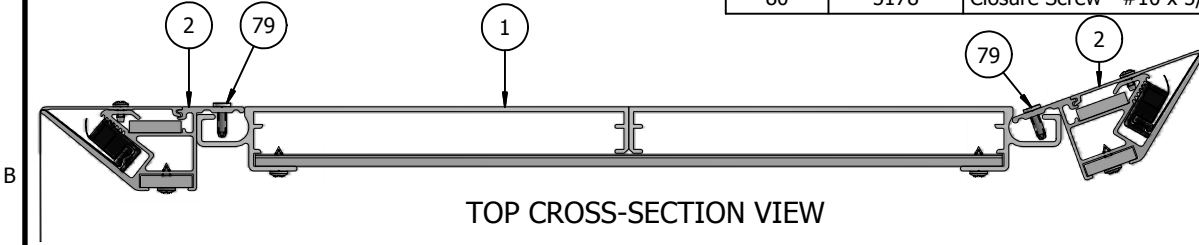


Ship To:
Sales Order #

ITEM	PART #	DESCRIPTION	NOTES
1	K2009	Flat 2PC Double Face Body	Assembly
2	K2107-2121	Flat Bleed Retro Frame II w/ Flat Bleed Cover	Assembly
79	5178	Hinge Screw - #10 x 5/8" pancake head	Pre-drill 5/32" - Top 36" o/c
80	5178	Closure Screw - #10 x 5/8" pancake head	Pre-drill 5/32" - Bottom and Sides 48" o/c

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)



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Part Name: **Flat 2PC D/F Body w/ Flat Bleed Retro Frm II**
 Part Number: **K2009-210-21**
 Revision: **21**
 Date: **3/24/2015**
 Drawing By: **SBreihof**
 Sheet: **1 of 1**
 Size: **A**



TOP CROSS-SECTION VIEW

DETAIL A
FRAME CLOSED

2

1

2

1



B

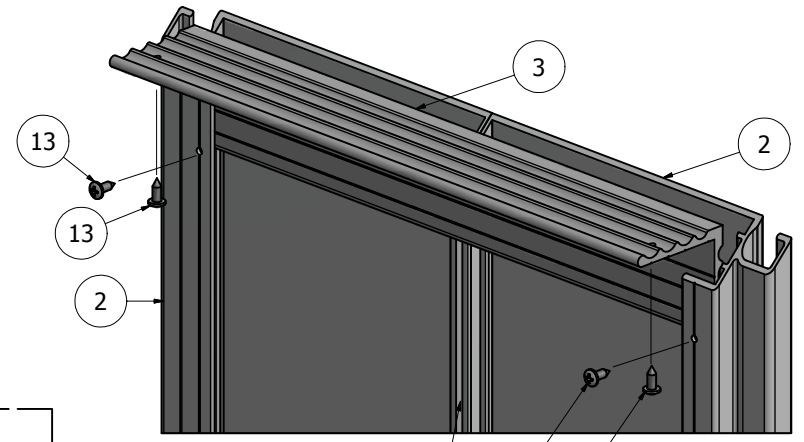
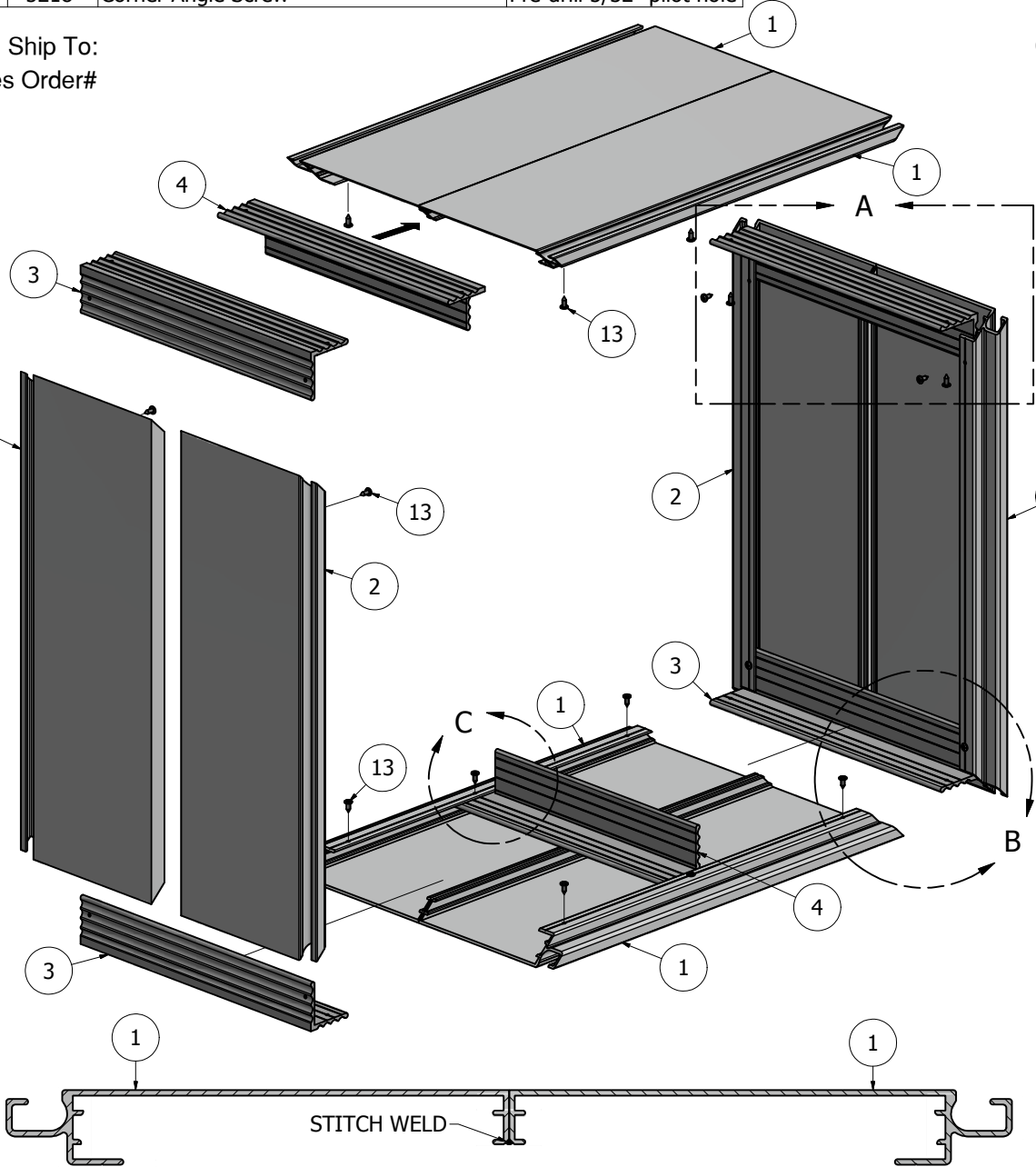
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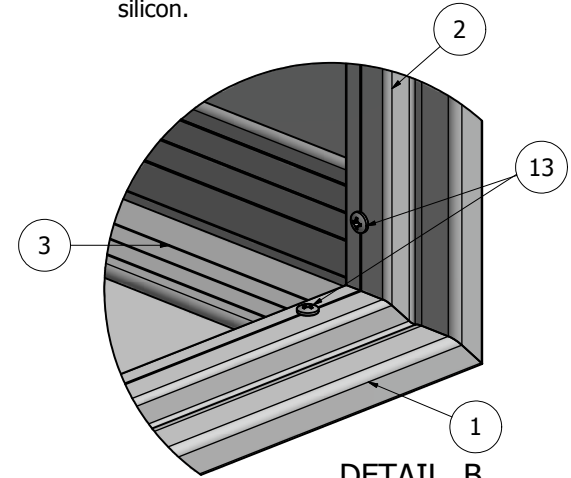
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PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2009	Flat 2PC Double Face Body	Top & Bottom
2	2009	Flat 2PC Double Face Body	Sides
3	5909	Flat 2PC Double Face Body Corner Angle	One (1) per corner
4	5909	Flat 2PC Double Face Body Corner Angle	Notched by Other
13	5218	Corner Angle Screw	Pre-drill 5/32" pilot hole

Ship To:
Sales Order#

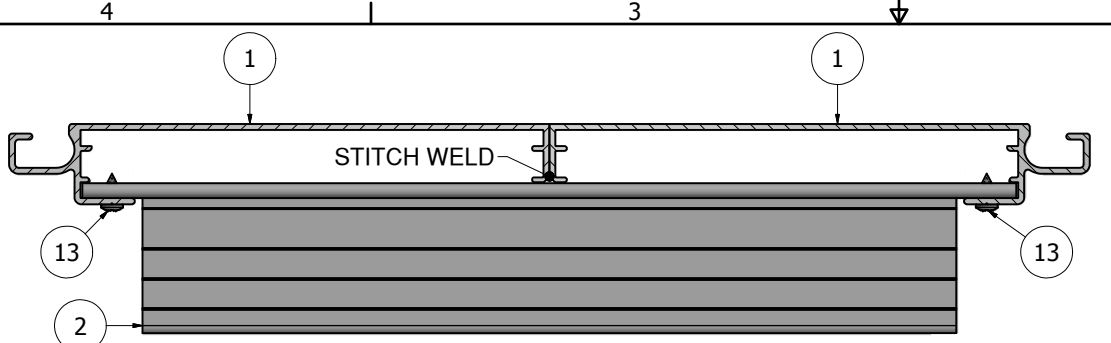


NOTE: Stitch weld the body joint then fill in the gaps between the welds with a bead of silicon.

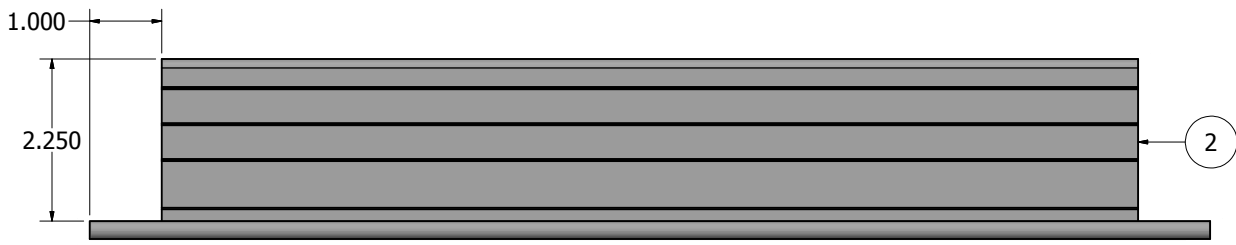


NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

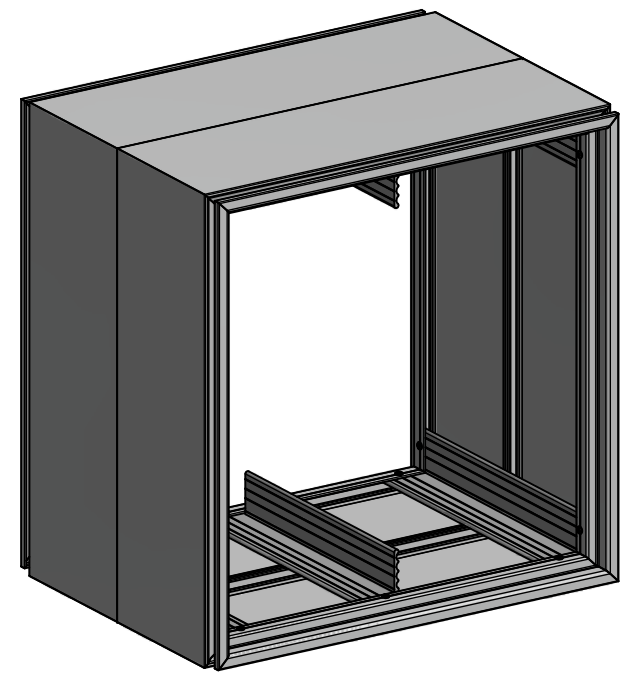
DRAWING BY: SBreihof 8/14/2013		SignComp
Centroid X: 0.000 in	Centroid Y: 0.000 in	
Principal Moments Ix: 0.000 in ⁴	Principal Moments Iy: 0.000 in ⁴	TITLE Flat 2PC Double Face Body - Assembly
Section Modulus Ix: 0.000 in ³	Section Modulus Iy: 0.000 in ³	PART NO K2009
		REV



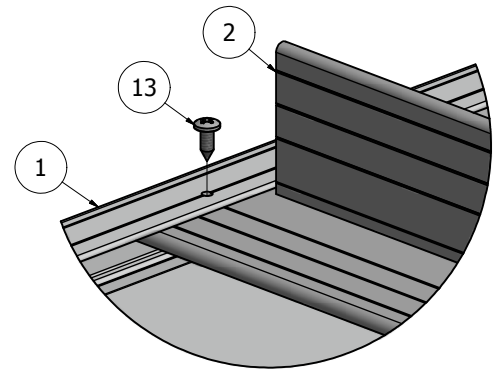
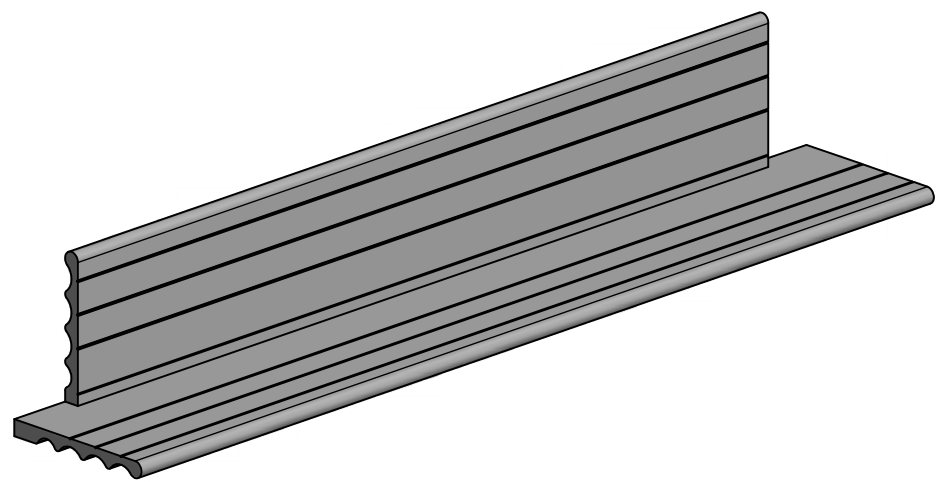
TOP & BOTTOM CROSS-SECTION VIEW
AT BODY BRACE



NOTE: NOTCH BOTH ENDS OF THE ANGLE ABOVE TO BYPASS THE INNER BODY FLANGES. THIS SERVES AS A BRACE TO PROVIDE ADDITIONAL SUPPORT TO THE JOINED BODY SECTIONS.



NOTE: BRACES SHOULD BE SPACED A MIN. OF 48" ON CENTER.



DETAIL C

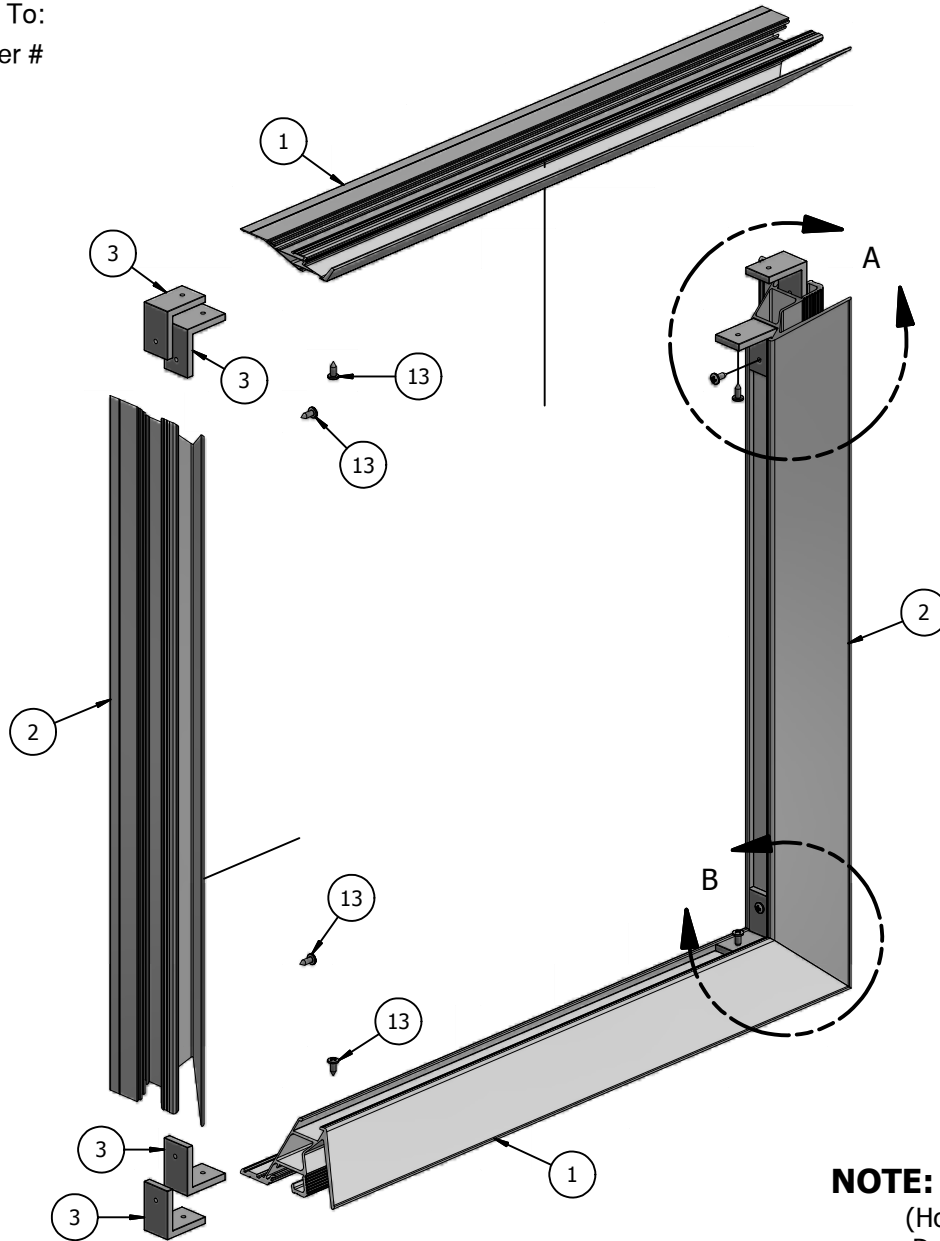
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DRAWING BY:	SBreihof	8/14/2013	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in ⁴		
Principal Moments Iy:	0.000 in ⁴		
Section Modulus Ix:	0.000 in ³		Flat 2PC Double Face Body - Assembly
Section Modulus Iy:	0.000 in ³		
PART NO			K2009
			REV
			SHEET 2 OF 2

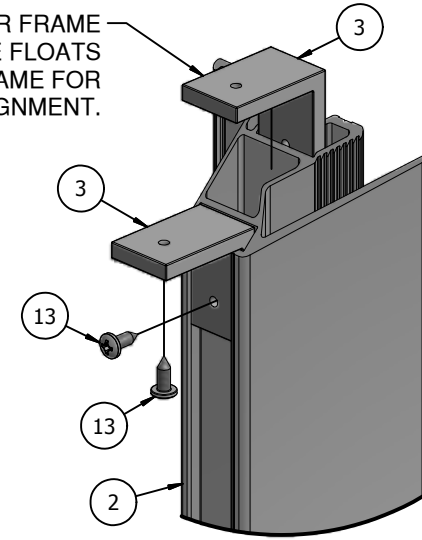
PARTS LIST			
ITEM	PART	DESCRIPTION	NOTES
1	2009	Flat 2PC Double Face Body	All Sides
2	5909	Flat 2PC Double Face Body Corner Angle	Notched by Other
13	5218	Corner Angle Screw	Pre-drill 5/32" pilot hole

ITEM	PART #	DESCRIPTION	NOTES
1	2107	Flat Bleed Retro Frame II	Top & Bottom
2	2107	Flat Bleed Retro Frame II	Sides
3	5305	Frame Corner Angle	Two (2) per corner
13	5218	Corner Angle Screw	#10 x 1/2" pan head tapping

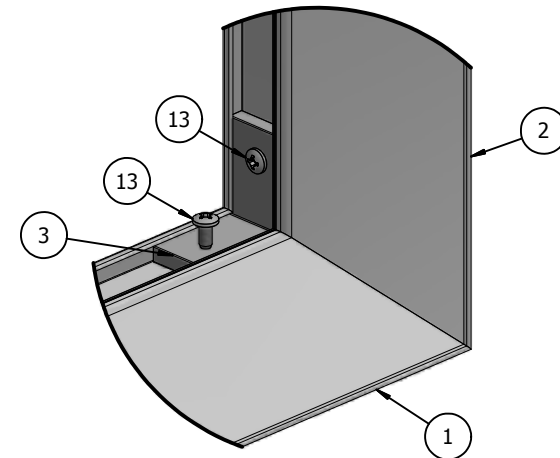
Ship To:
Sales Order #



THE OUTER FRAME
CORNER ANGLE FLOATS
IN THE FRAME FOR
ALIGNMENT.



DETAIL A



DETAIL B

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only.
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Part Name: Flat Bleed Retro Frame II - Assembly

Part Number: K2107

Revision:

Date: 1/30/2015

Drawing By: SBreihof

Sheet: 1 of 1

Size: A

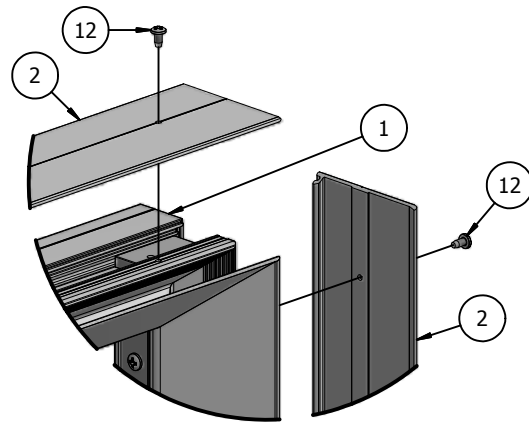
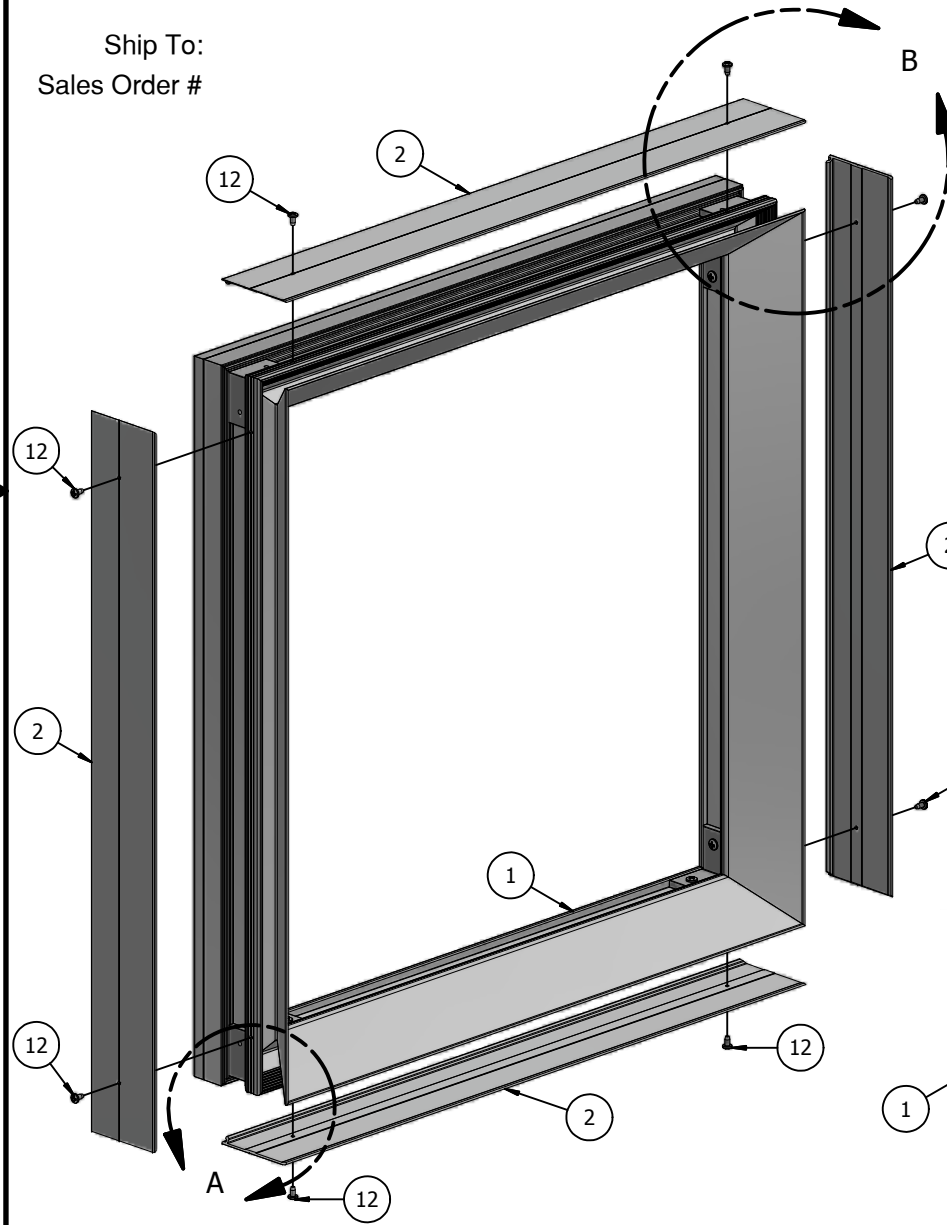
SignComp

ITEM	PART #	DESCRIPTION	NOTES
1	2107	Flat Bleed Retro Frame II	Assembly
2	2121	Flat Bleed Retro Cover	All Sides
12	5195	Cover Screw	#8x5/16" Pre-drill 1/8" hole

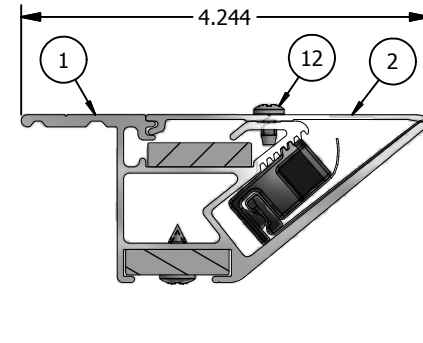
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

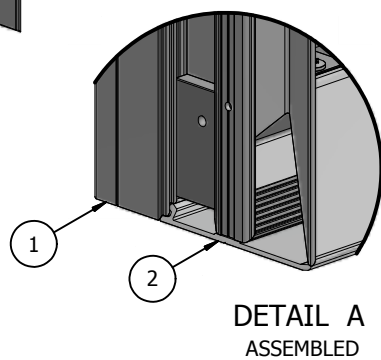
Ship To:
Sales Order #



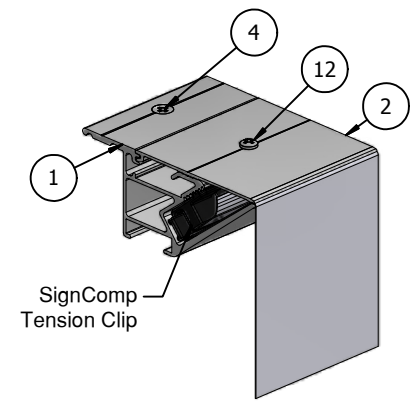
DETAIL B



ASSEMBLY CROSS-SECTION



DETAIL A
ASSEMBLED



SignComp
Tension Clip

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Part Name:	Flat Bleed Retro Frame II/Bleed Cover - Assembly
Part Number:	K2107-21
Revision:	
Date:	1/30/2015
Sheet:	1 of 1
Size:	A
Sheet:	1 of 1
Drawing By:	SBreihof

