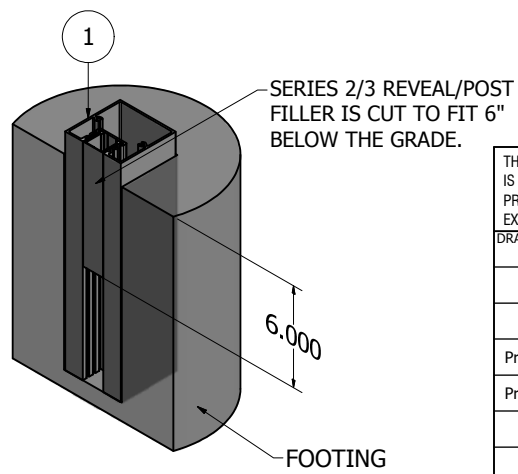
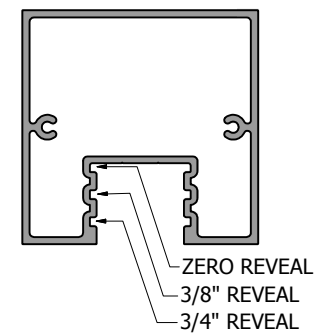
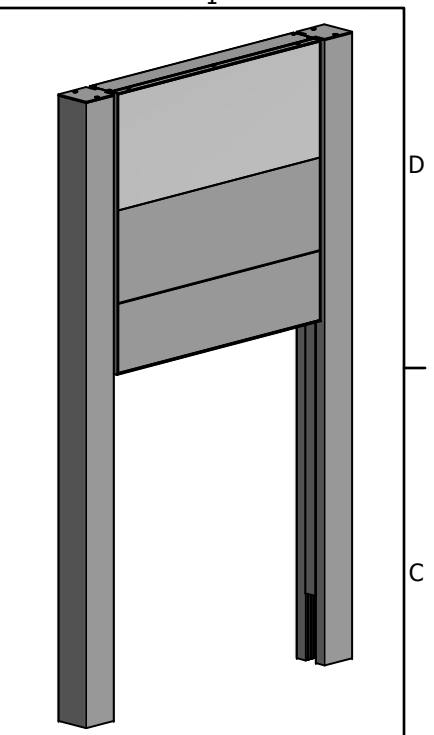
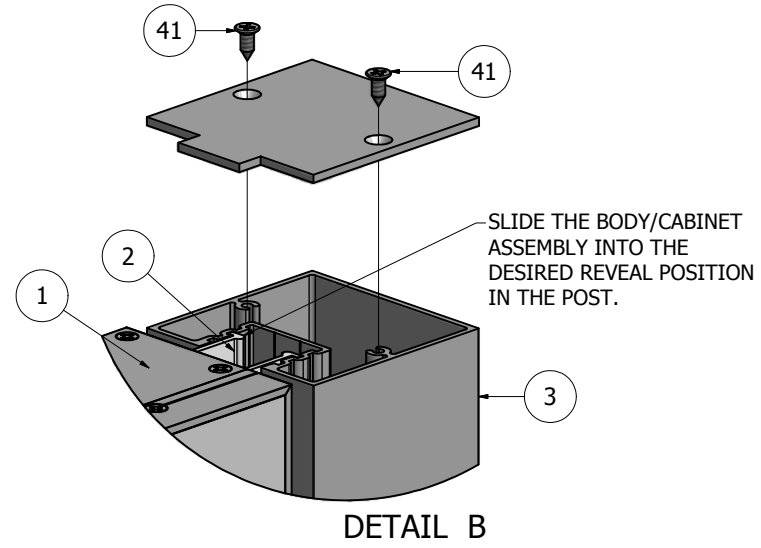
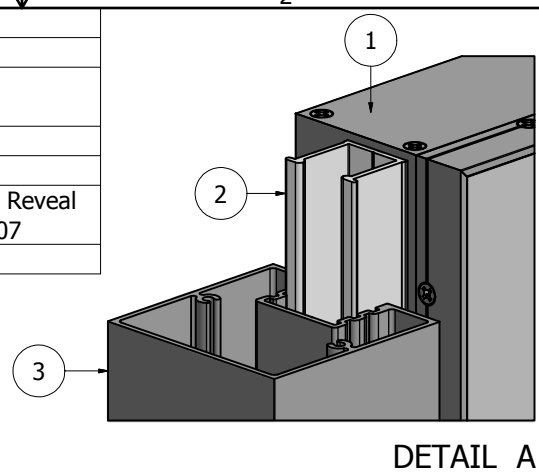
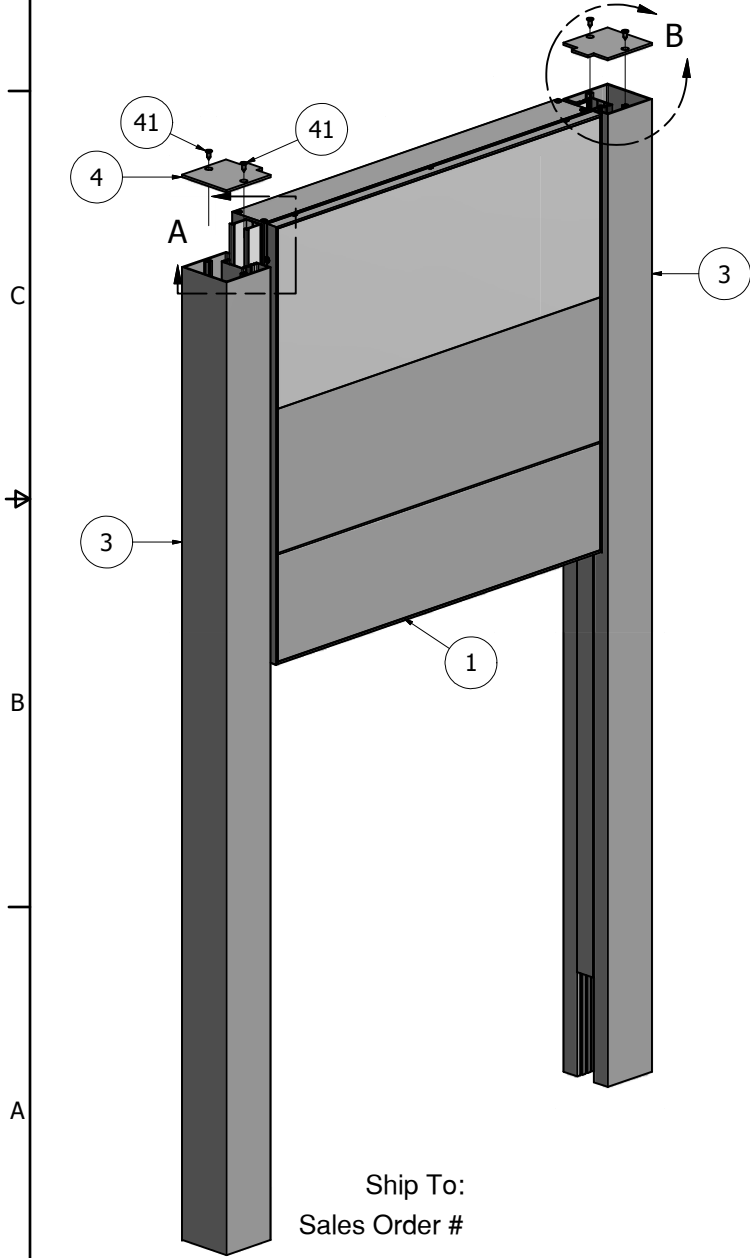


PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K1291/92/96	Series 3 Single Face Access Body w/ Insert Covers and End Cover	Assembly
2	1200	Series 2/3 Reveal	Attaches to Body
3	K1233	Series 3 Square Post	Assembly
4	Post Cap	Series 3 Square Post Cap	Zero Reveal #5405, 3/8" Reveal #5406, 3/4" Reveal #5407
41	5040	Cap Screw	#10 Countersink



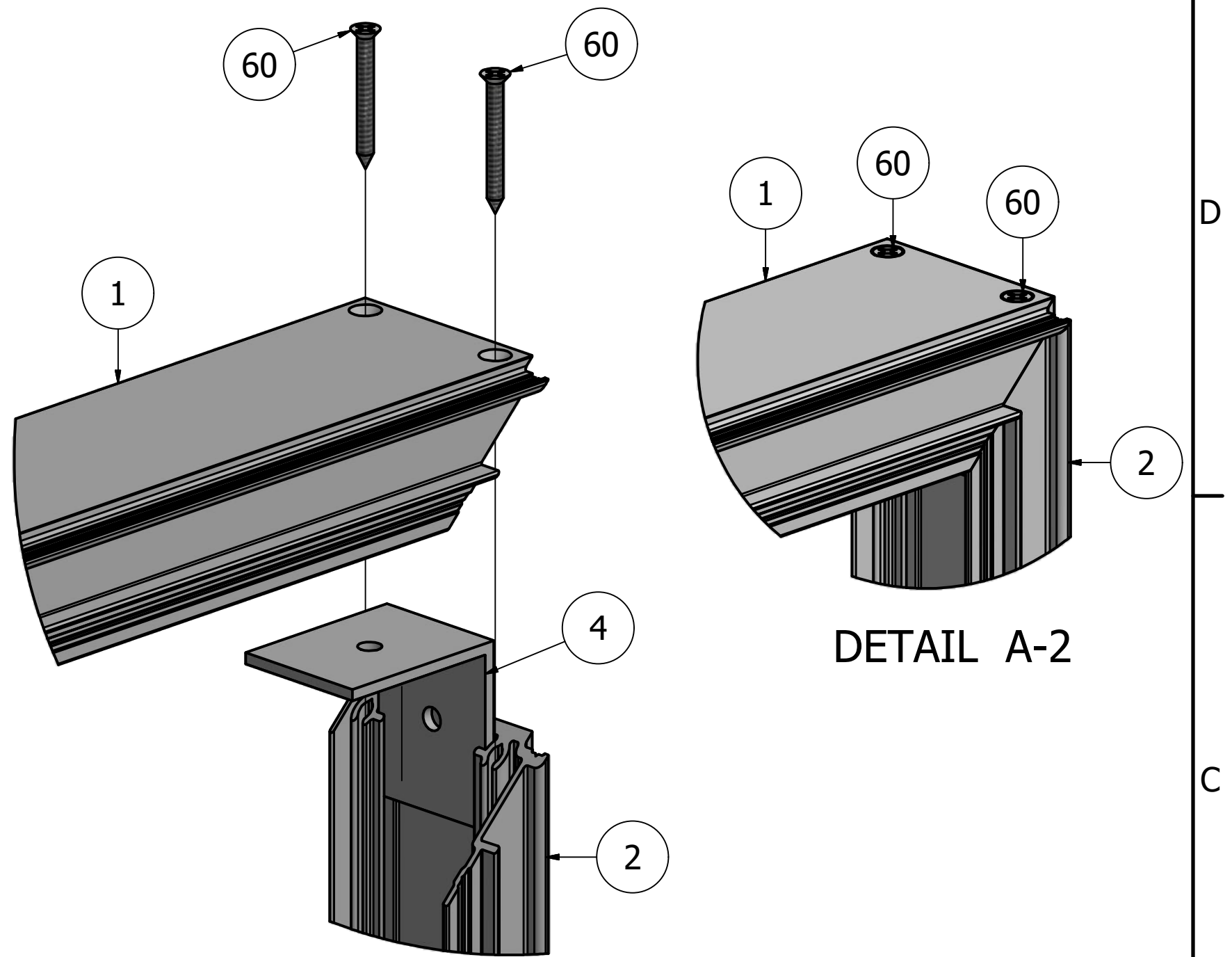
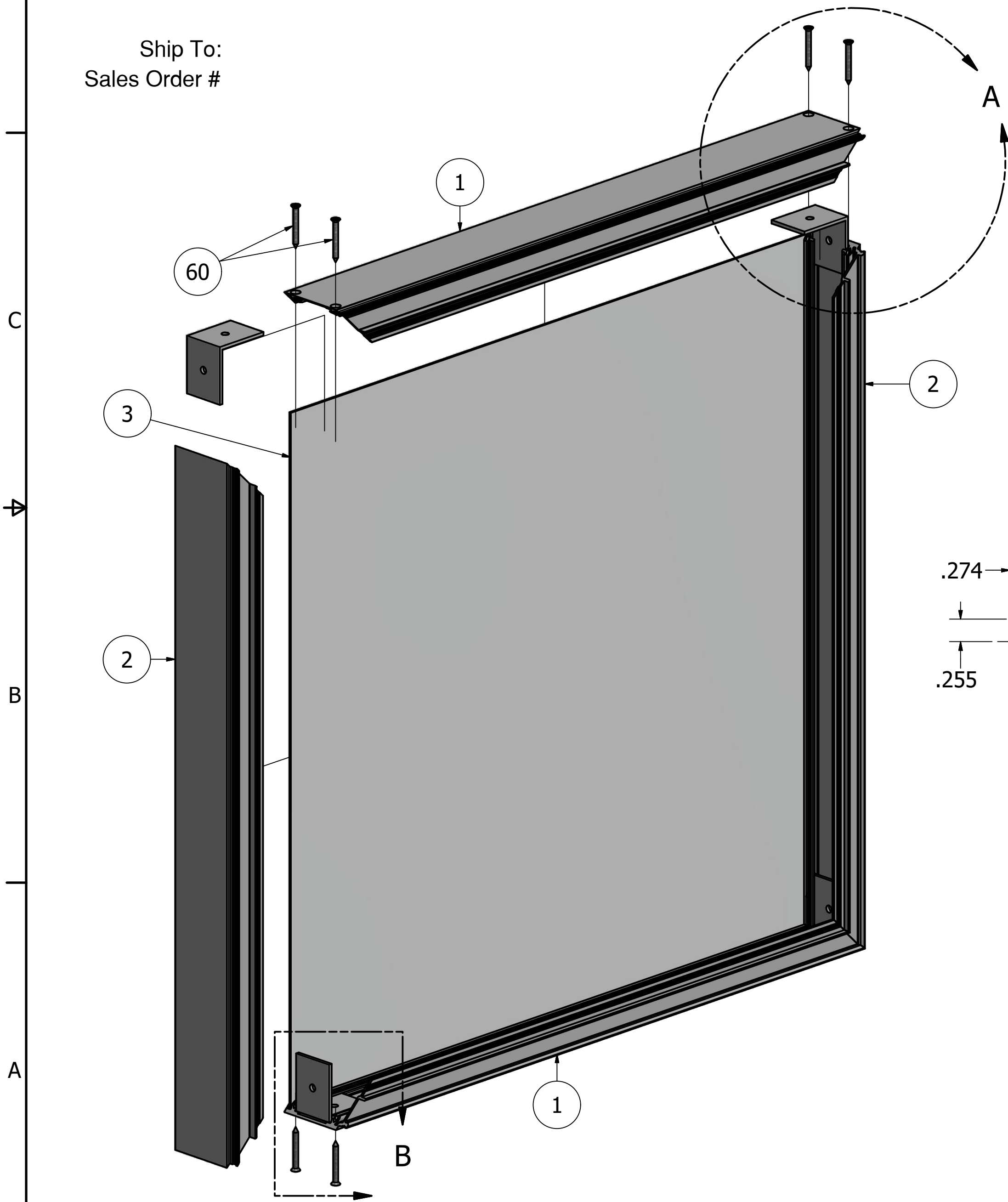
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	9/24/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	
SignComp TITLE Series 3 - Single Face Access Body w/ Insert Covers and End Cover - Series 3 Square Post - Assembly		REV
		DWG NO K1291/92/96/33
SHEET 1 OF 1		

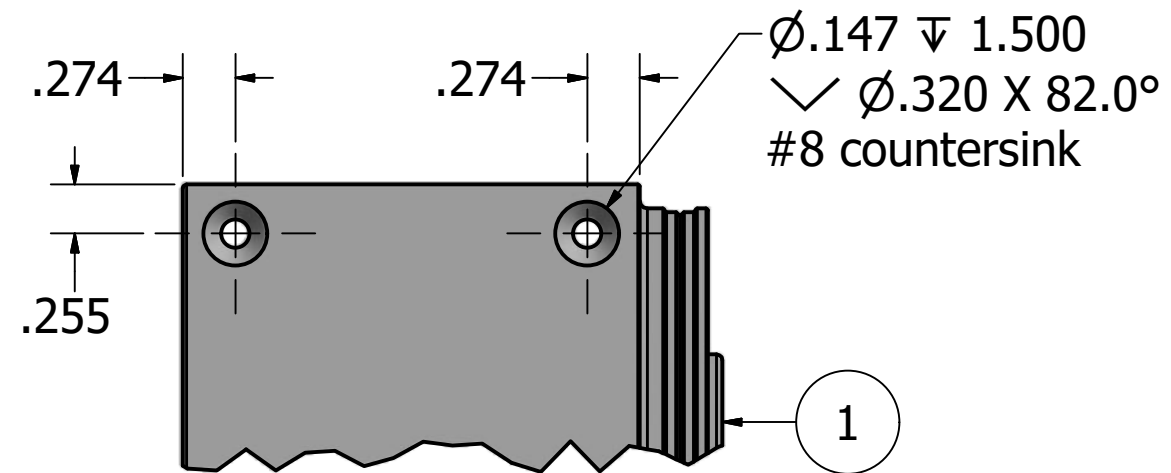
Ship To:
Sales Order #

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	1291	Series 3 Single Face Access Body	Top & Bottom
2	1291	Series 3 Single Face Access Body	Sides
3	Back Panel	.063 Aluminum Back Panel	By Other
4	5338	Series 3 Single Face Access Body Corner Angle	One (1) per body corner
60	5270	Access body Corner Screw	See hole detail

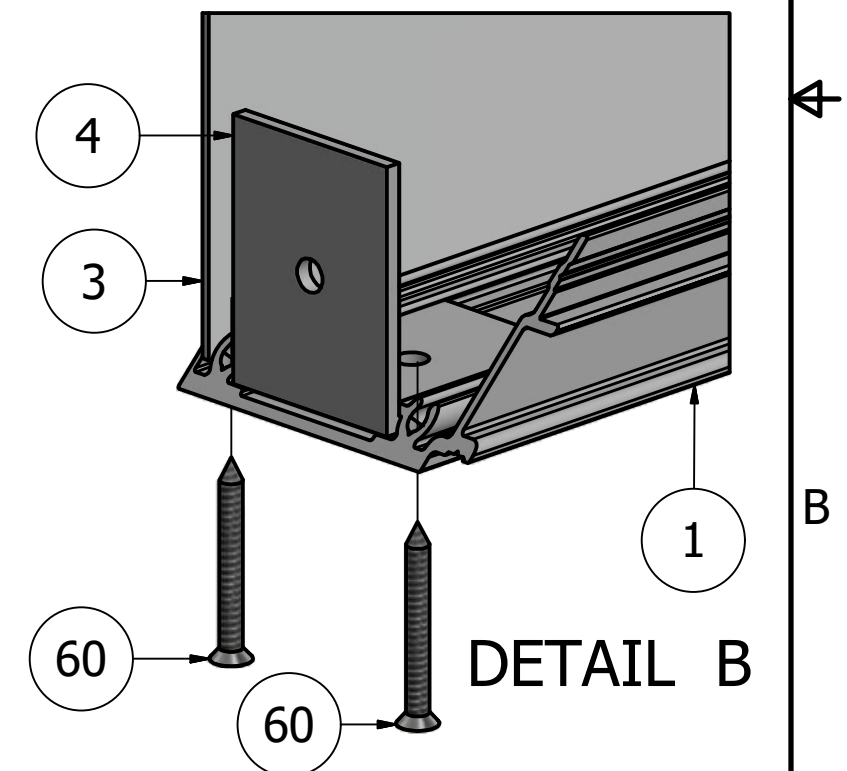
Ship To:
Sales Order #



DETAIL A-1



HOLE DETAIL
DRILLED BY OTHER



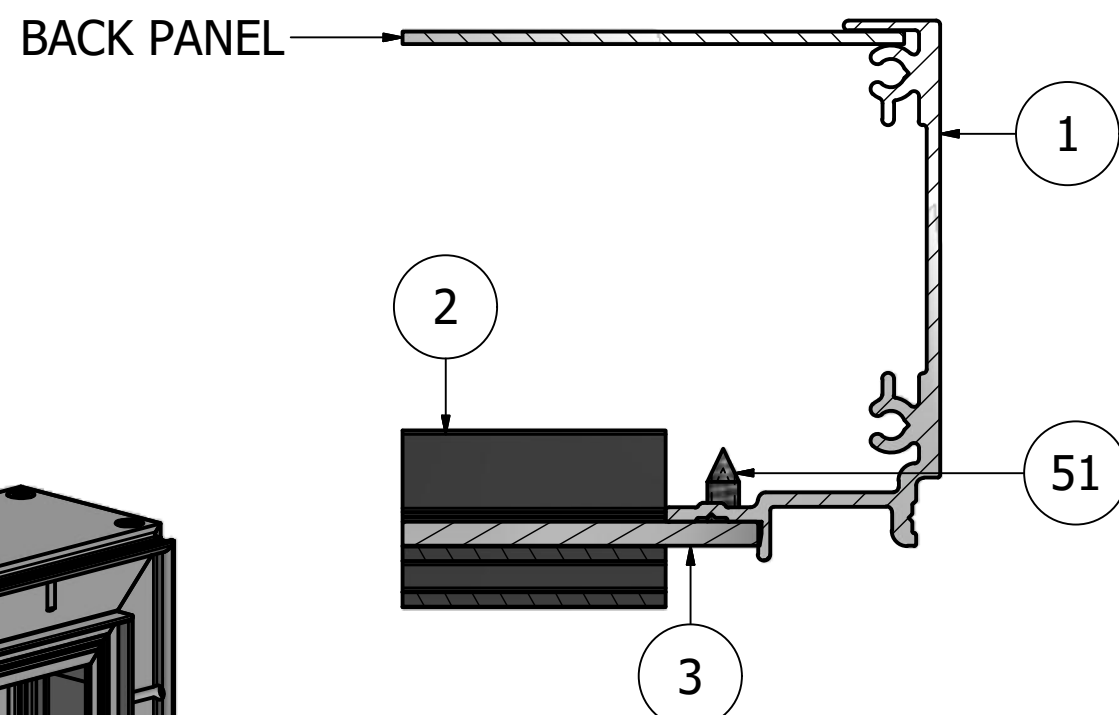
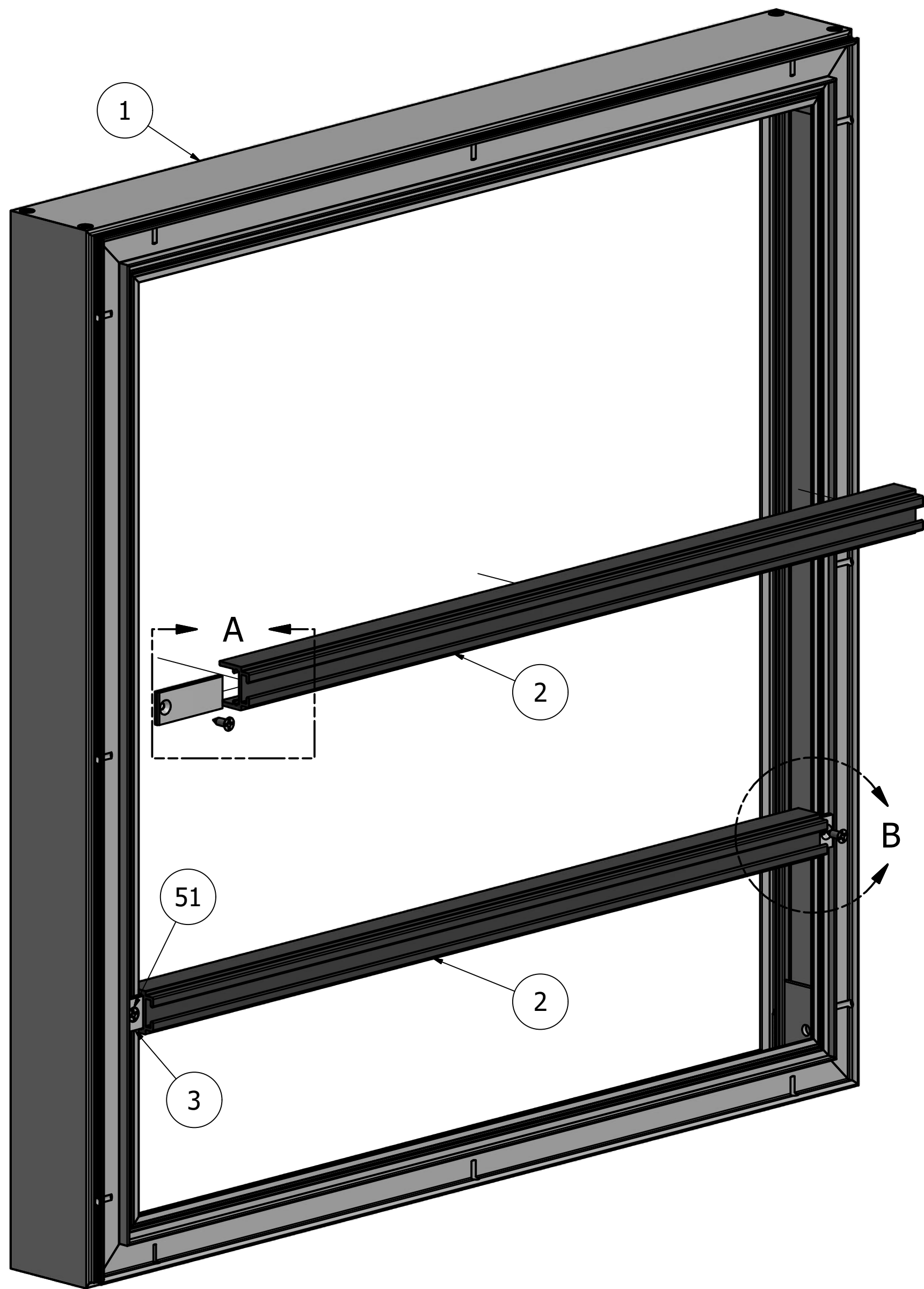
DETAIL B

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
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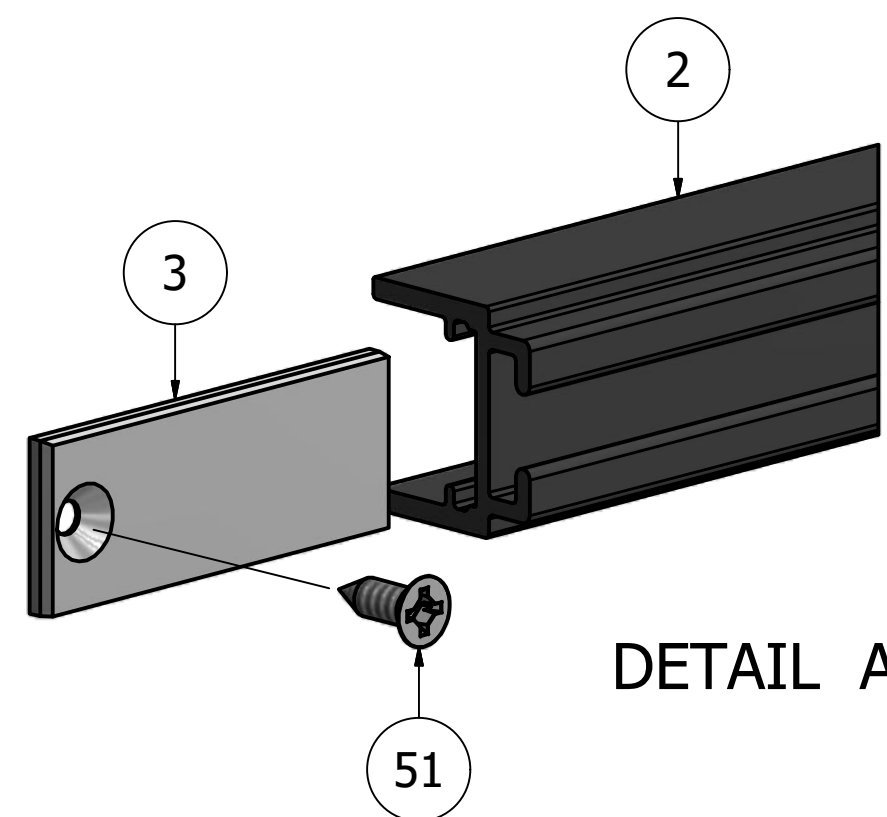
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DRAWN	SBreihof	9/6/2012		
	Centroid X:	0.000 in	Series 3 - Single Face Access Body - Assembly	
	Centroid Y:	0.000 in		
	Principal Moments Ix:	0.000 in ⁴	DWG NO	REV
	Principal Moments Iy:	0.000 in ⁴	K1291	
	Section Modulus Ix:	0.000 in ³	SHEET 1 OF 1	
	Section Modulus Iy:	0.000 in ³		

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	1291	Single Face Access Body	Assembly
2	1668	Insert Divider	
3	5306	Insert Divider Tab	Two (2) per divider
51	5168	Insert Divider Screw	Drill #8 Countersink

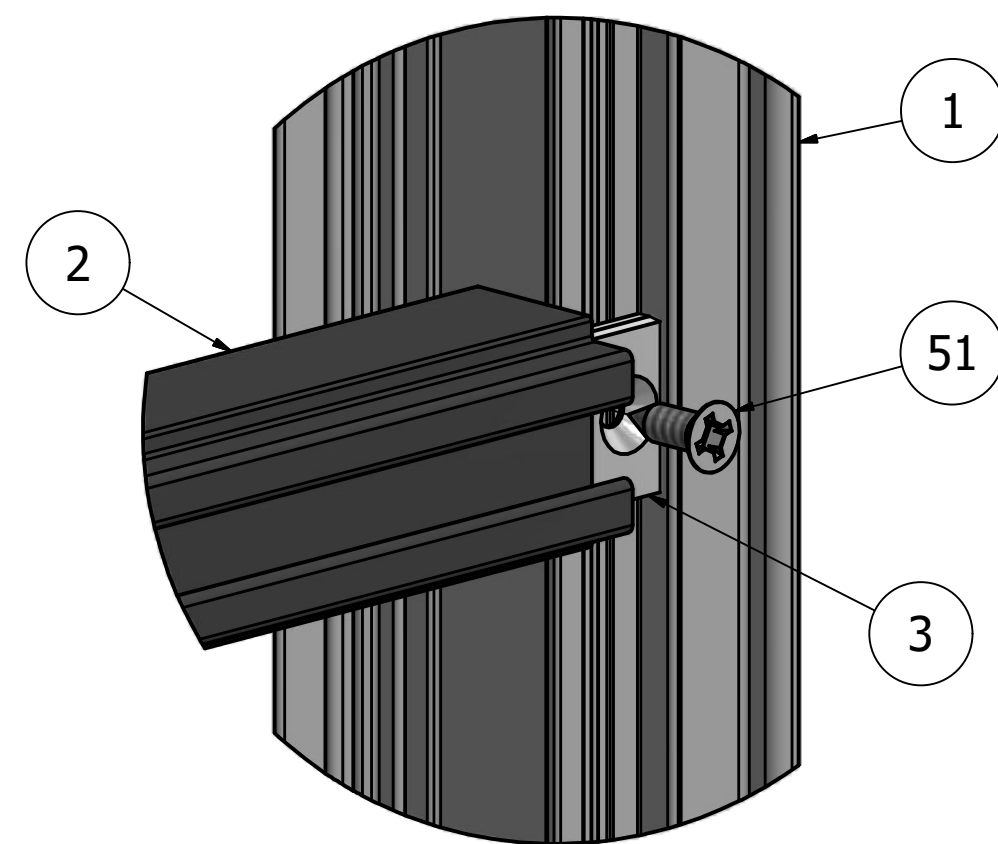
Ship To:
Sales Order #



SIDE CROSS-SECTION



DETAIL A



DETAIL B

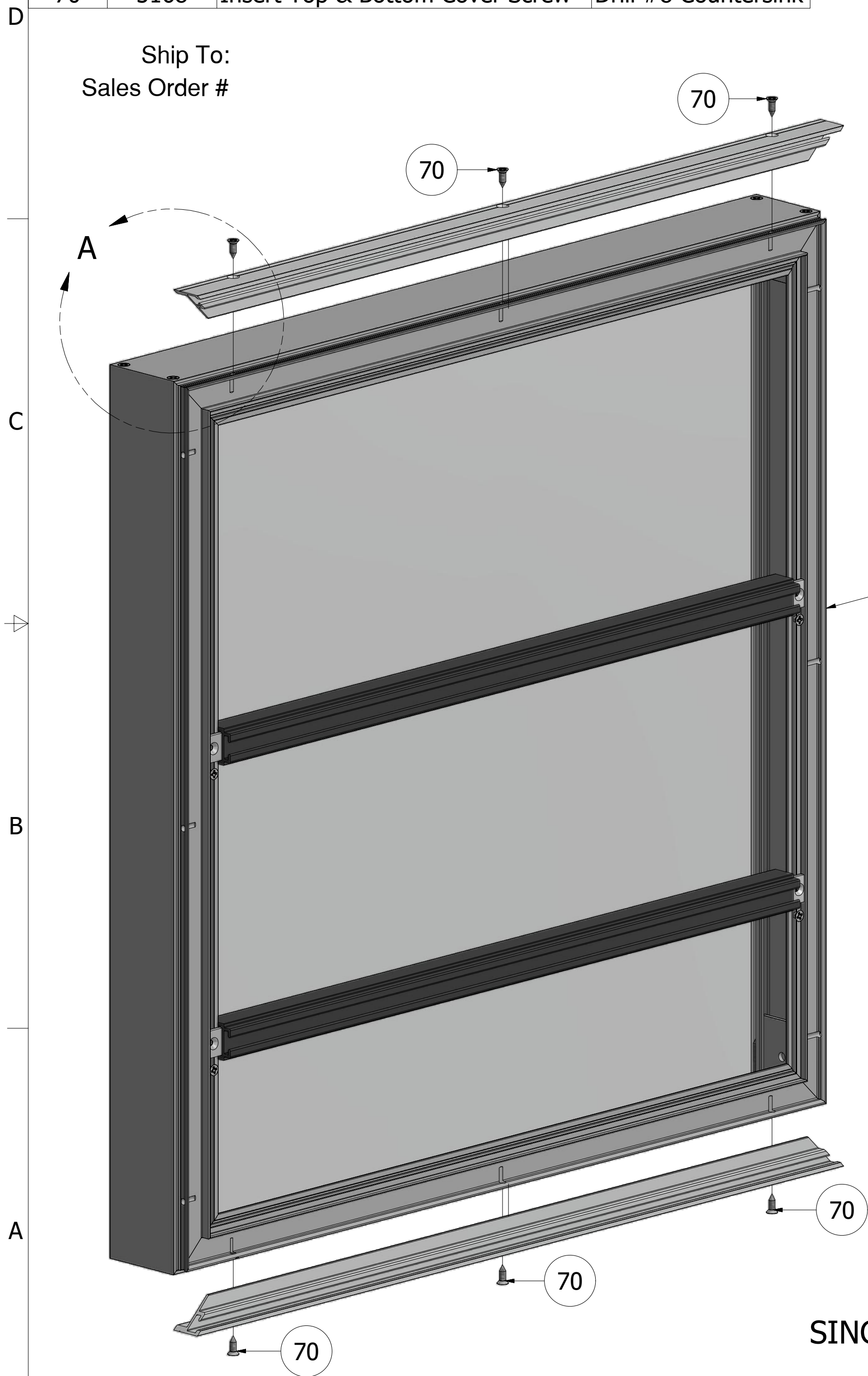
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
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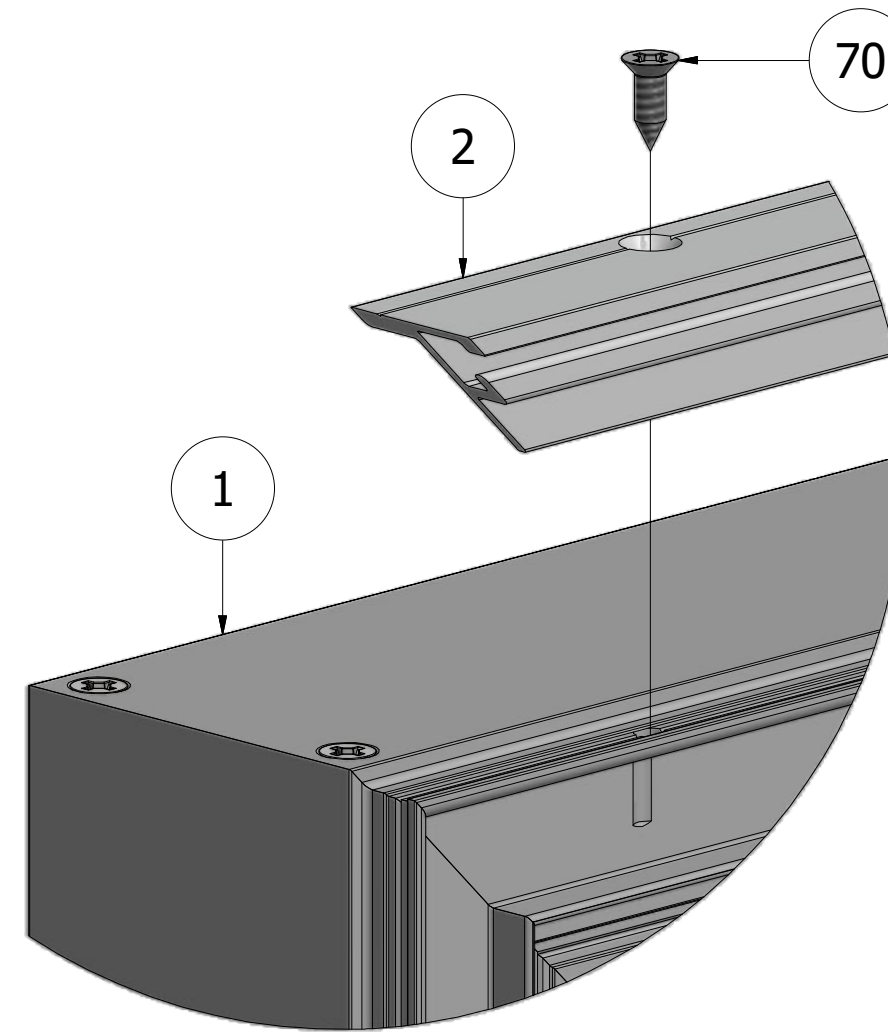
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Principal Moments Ix:	0.000 in ⁴	Principal Moments Iy:	0.000 in ⁴
Section Modulus Ix:	0.000 in ³	Section Modulus Iy:	0.000 in ³
TITLE			Series 3 - Single Face Access Body with Insert Divider - Assembly
DWG NO			
REV			
SHEET 1 OF 1			

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	1291	Series 3 Single Face Access Body	Assembly
2	1292	Insert Top & Bottom Cover	
70	5168	Insert Top & Bottom Cover Screw	Drill #8 Countersink

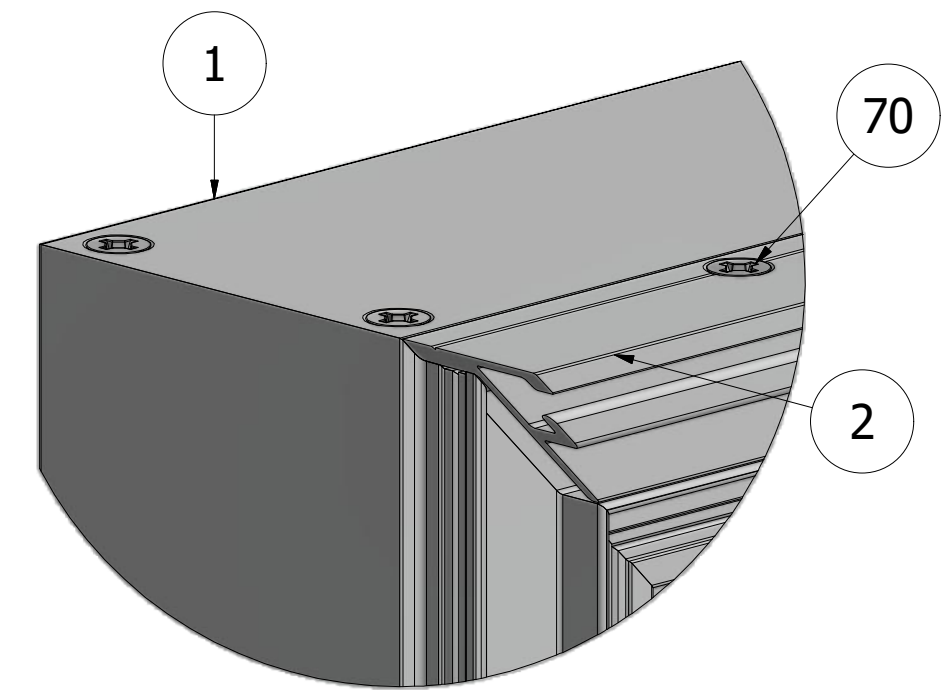
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Sales Order #



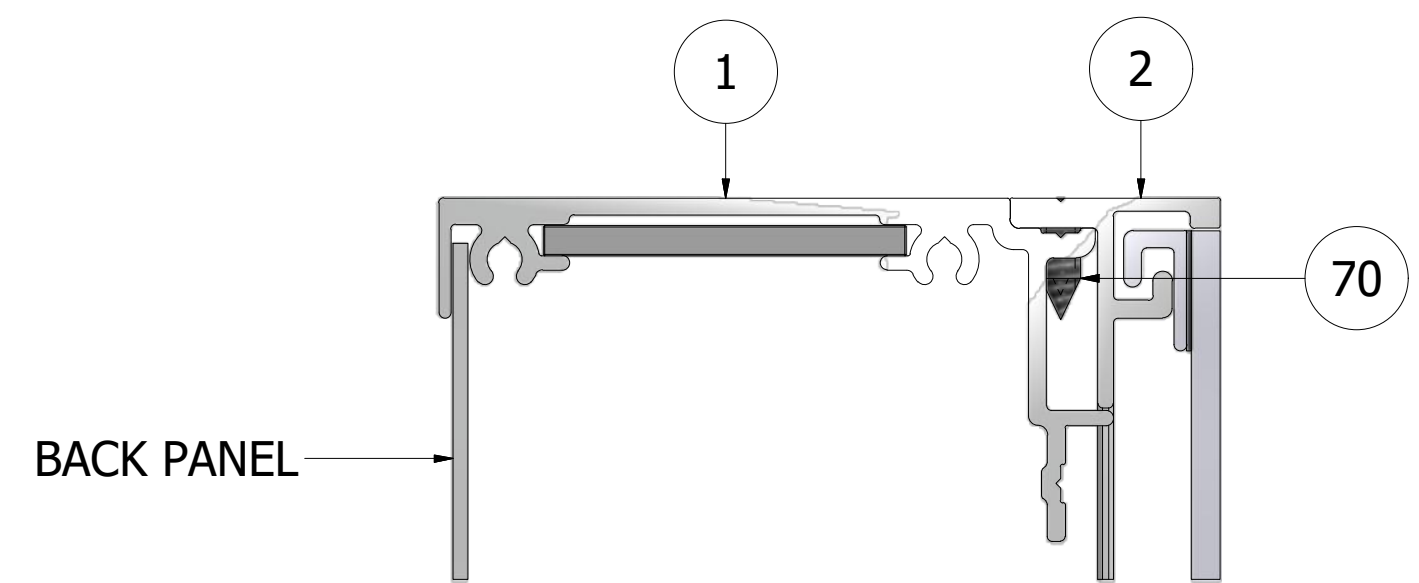
SINGLE SIDED BODY



DETAIL A-1



DETAIL A-2



TOP CROSS-SECTION

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

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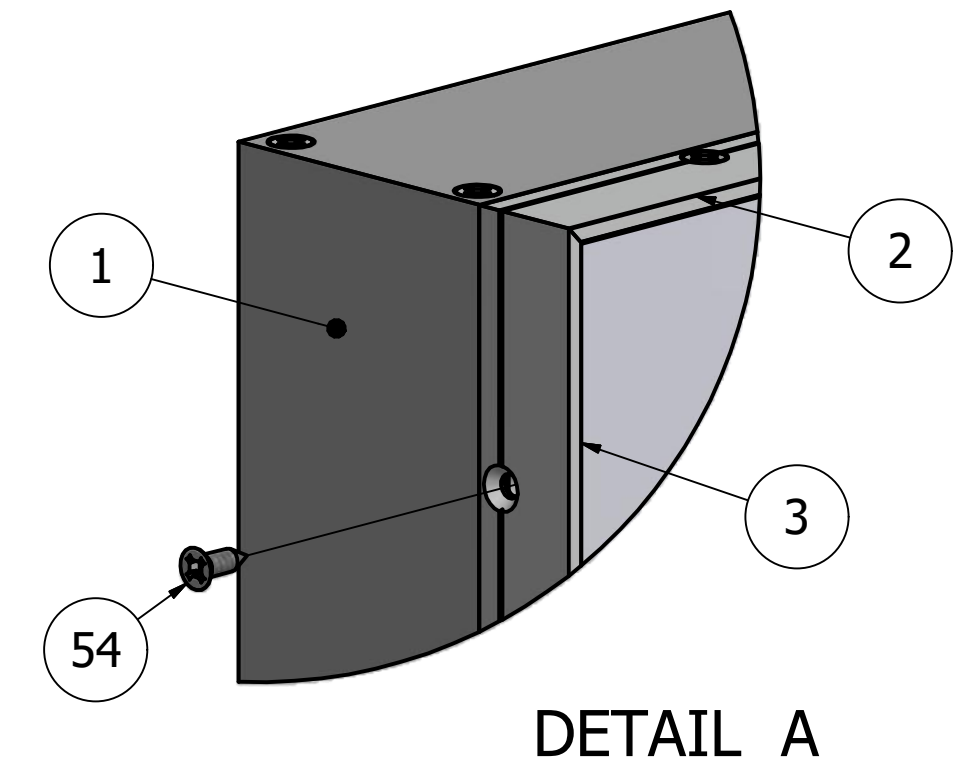
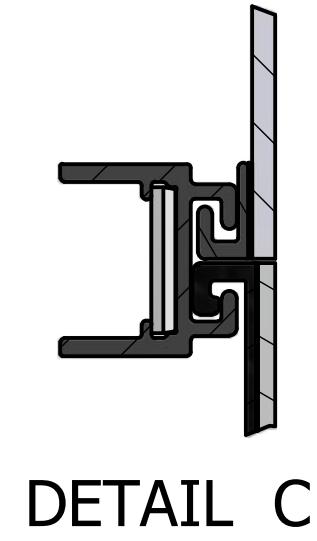
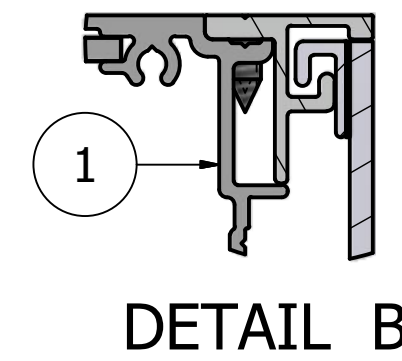
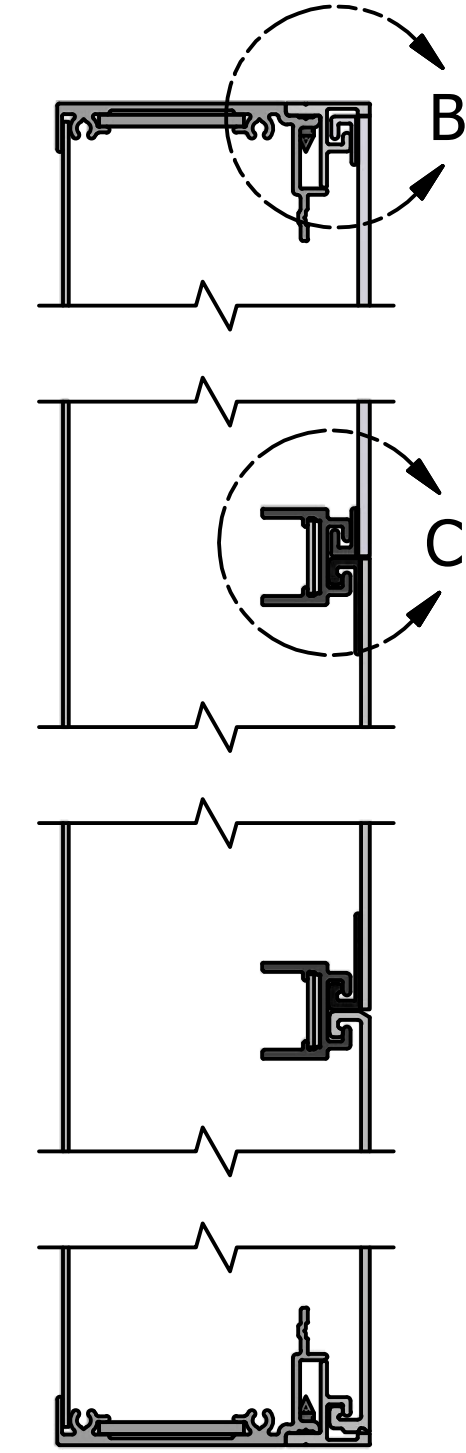
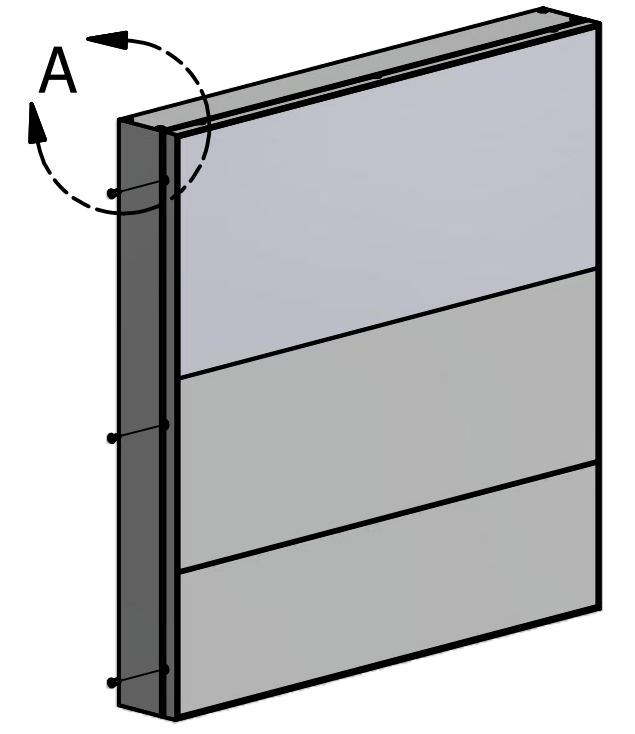
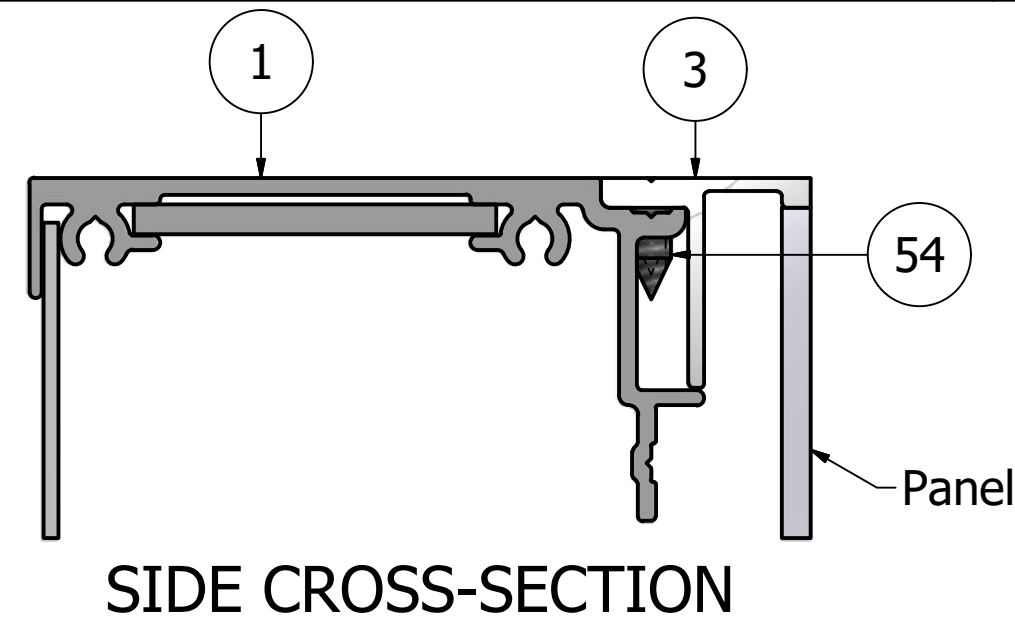
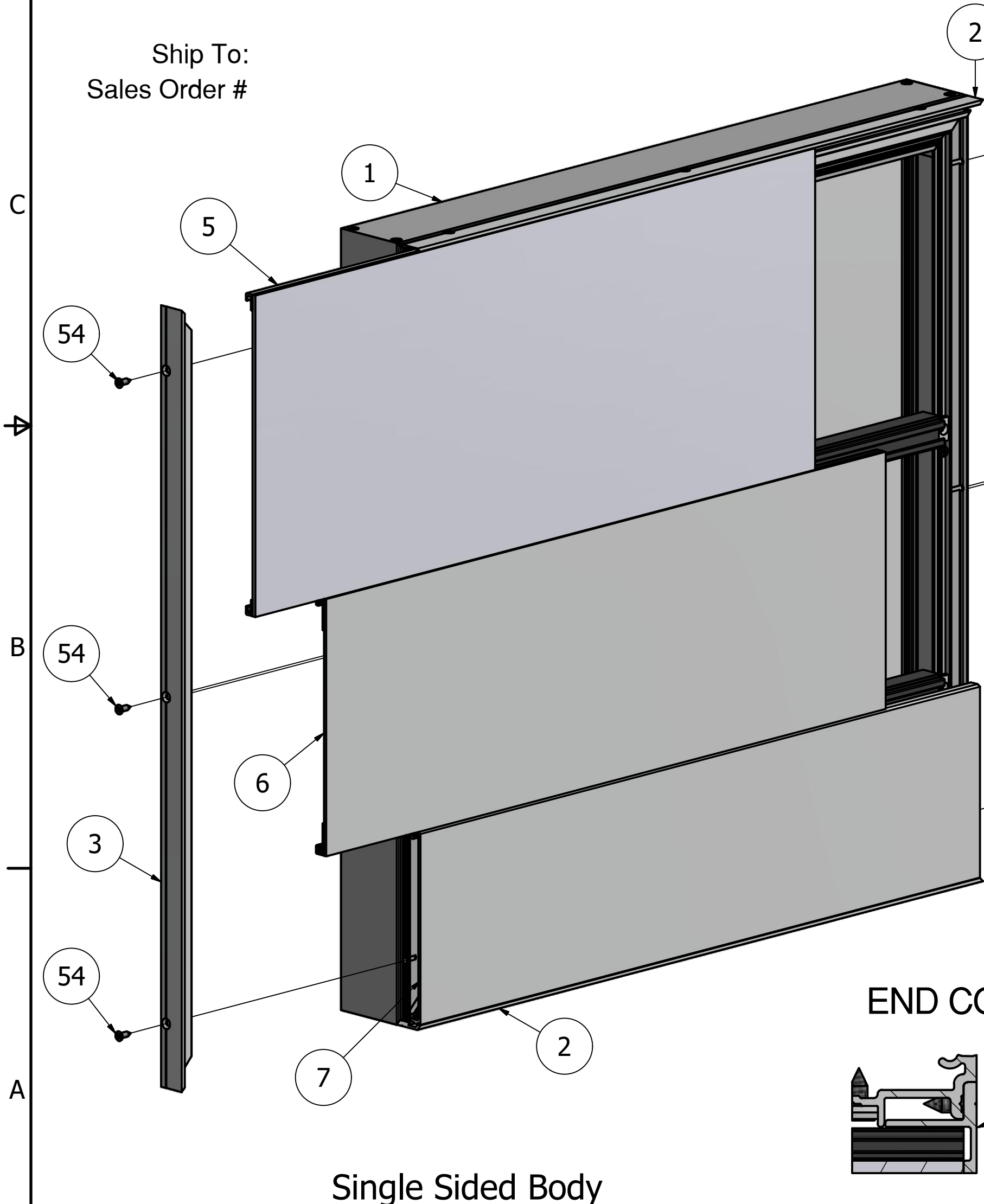
DRAWN	SBreihof	9/25/2012	SignComp
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Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		Series 3 - Single Face Access Body w/ Insert
Principal Moments Iy:	0.000 in ⁴		Top & Bottom Cover - Assembly
Section Modulus Ix:	0.000 in ³		DWG NO
Section Modulus Iy:	0.000 in ³		K1291/1292
			REV
			SHEET 1 OF 1

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K1291	Single Face Access Body	Assembly
2	1292	Insert Cover	Top & Bottom
3	1696/1698	Insert End Cover/Ext. Insert End Cover	Sides
4	1668	Insert Divider	
5	1689	Panel w/ Plastic Insert Adaptors	Panel by Other
6	1679	Panel w/ Aluminum Insert Adaptors	Panel by Other
7	1674/76/78	4", 6", 8" Aluminum insert Panels	
54	5168	Insert End Cover Screw	Drill #8 Countersink

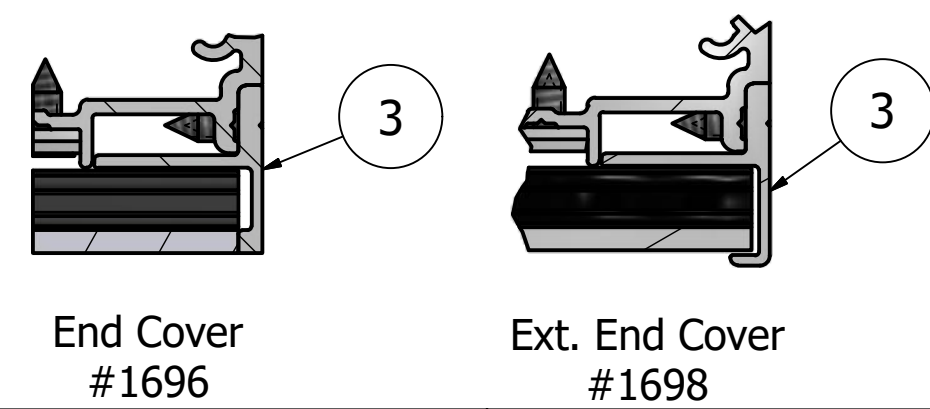
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

Ship To:
Sales Order #



END COVER OPTIONS



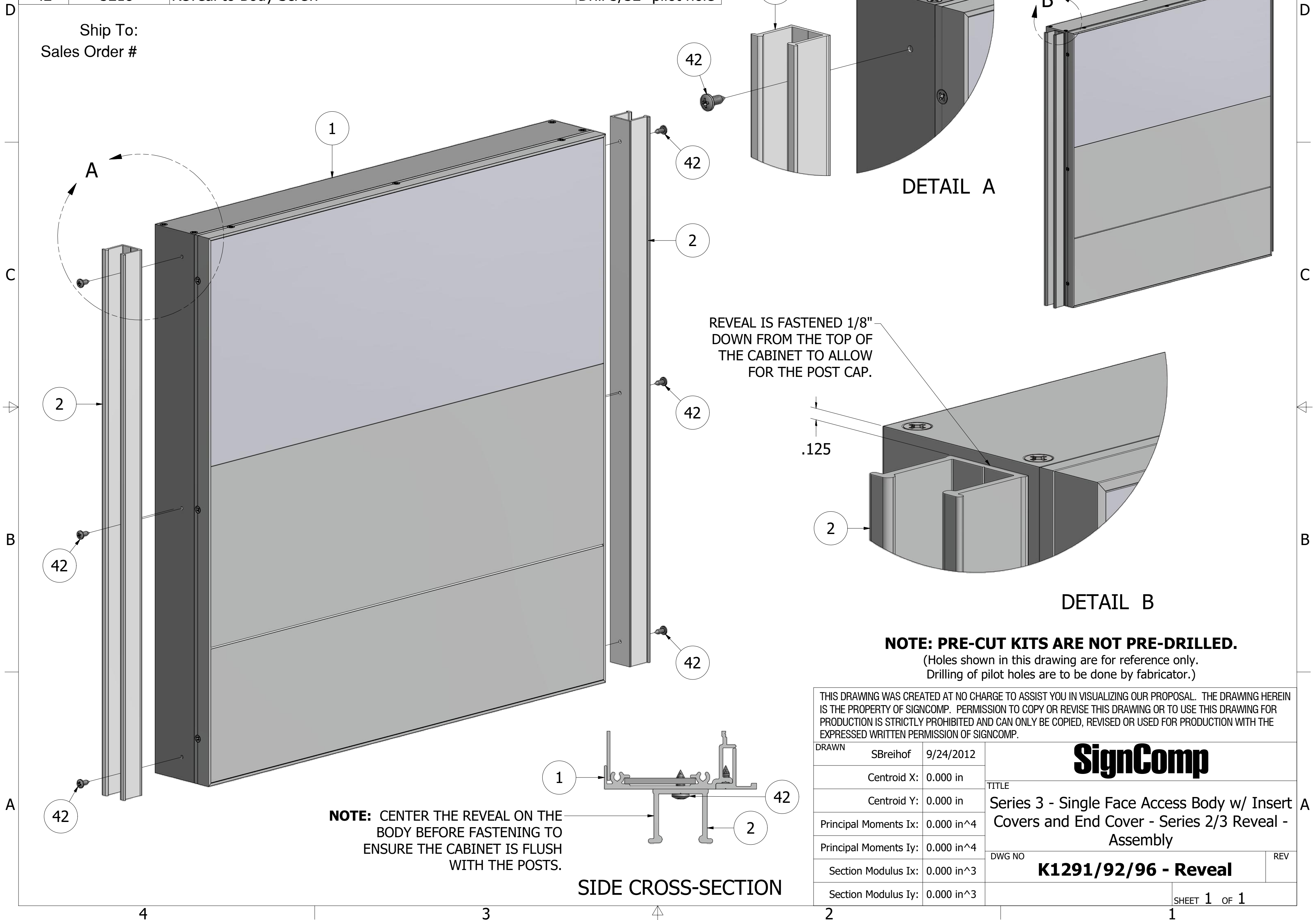
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DRAWN	SBreihof	9/24/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp	
TITLE	
Series 3 - Single Face Access Body w/ Insert Covers & Insert End Cover - Assembly	
DWG NO	REV
K1291/92/96	
SHEET 1 OF 1	

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K1291/92/96	Series 3 Single Face Body w/ Insert Covers and End Cover	Assembly
2	1200	Series 2/3 Reveal	
42	5218	Reveal to Body Screw	Drill 5/32" pilot hole

Ship To:
Sales Order #

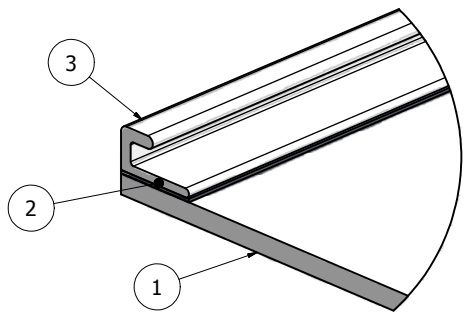
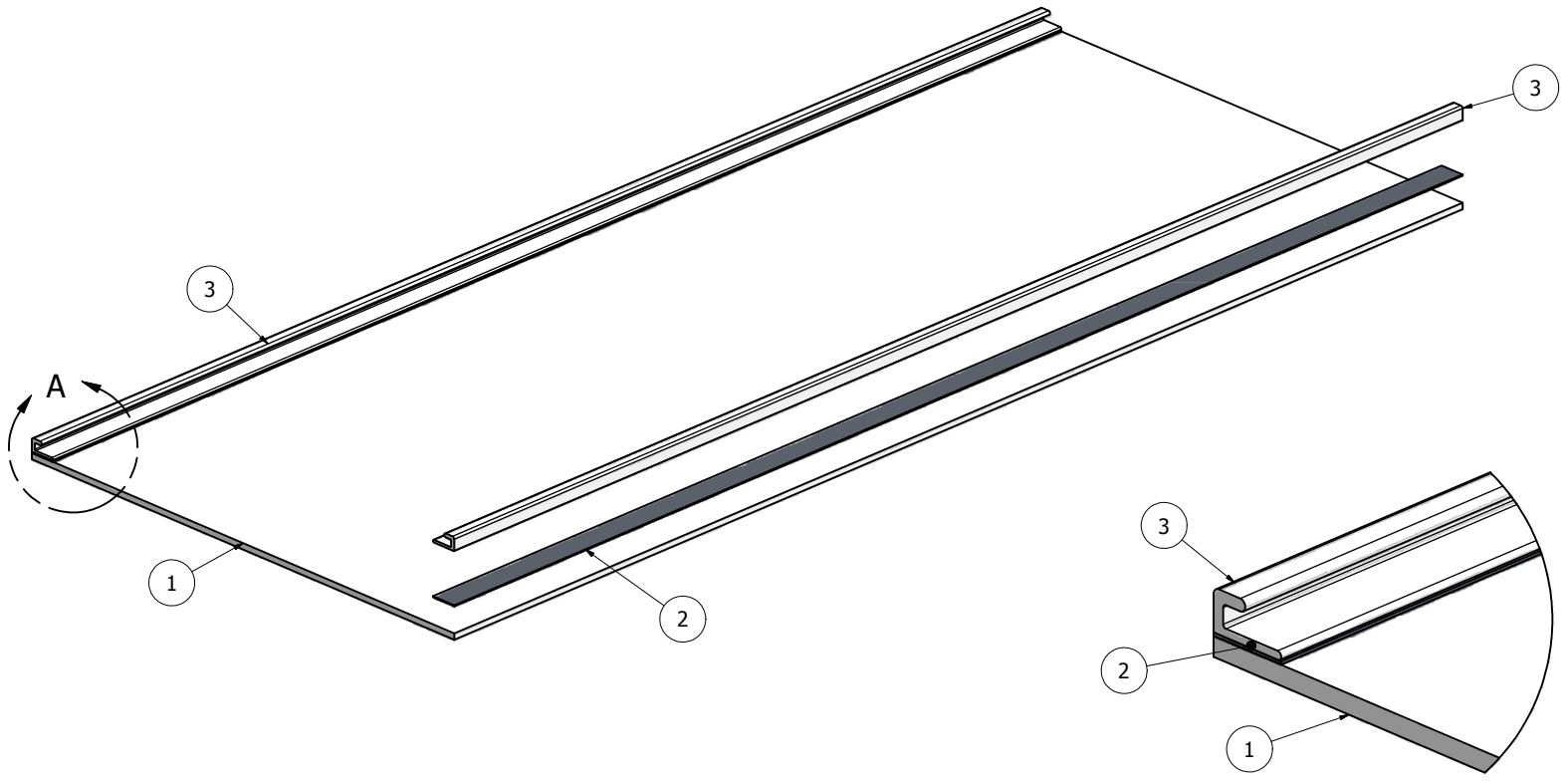


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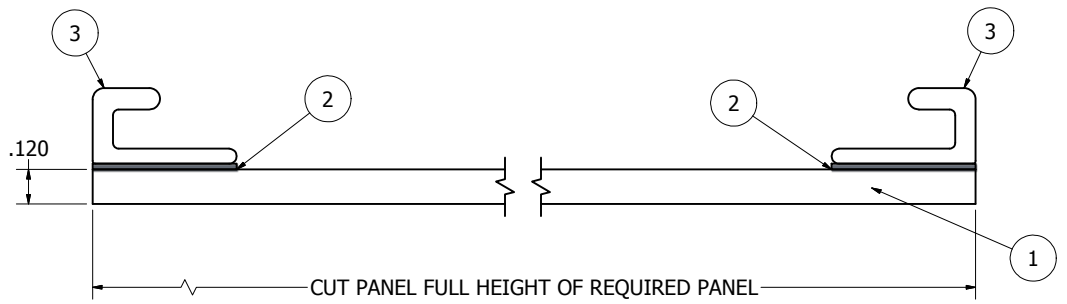
DRAWN	SBreihof	9/24/2012	SignComp
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Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		Series 3 - Single Face Access Body w/ Insert Covers and End Cover - Series 2/3 Reveal - Assembly
Principal Moments Iy:	0.000 in ⁴		DWG NO
Section Modulus Ix:	0.000 in ³		K1291/92/96 - Reveal
Section Modulus Iy:	0.000 in ³		REV
			SHEET 1 OF 1

Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	Plastic Stock	.120 Acrylic Sheet	By Fabricator
2	Adhesive	Adhesive Tape (for Plastic) or Liquid Bonding Agent	By Fabricator
3	1689	Plastic Insert Adaptor	Top & Bottom

Ship To:
Order Number:



DETAIL A



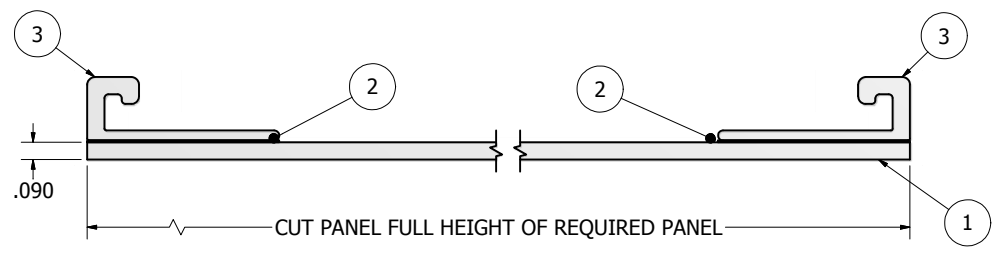
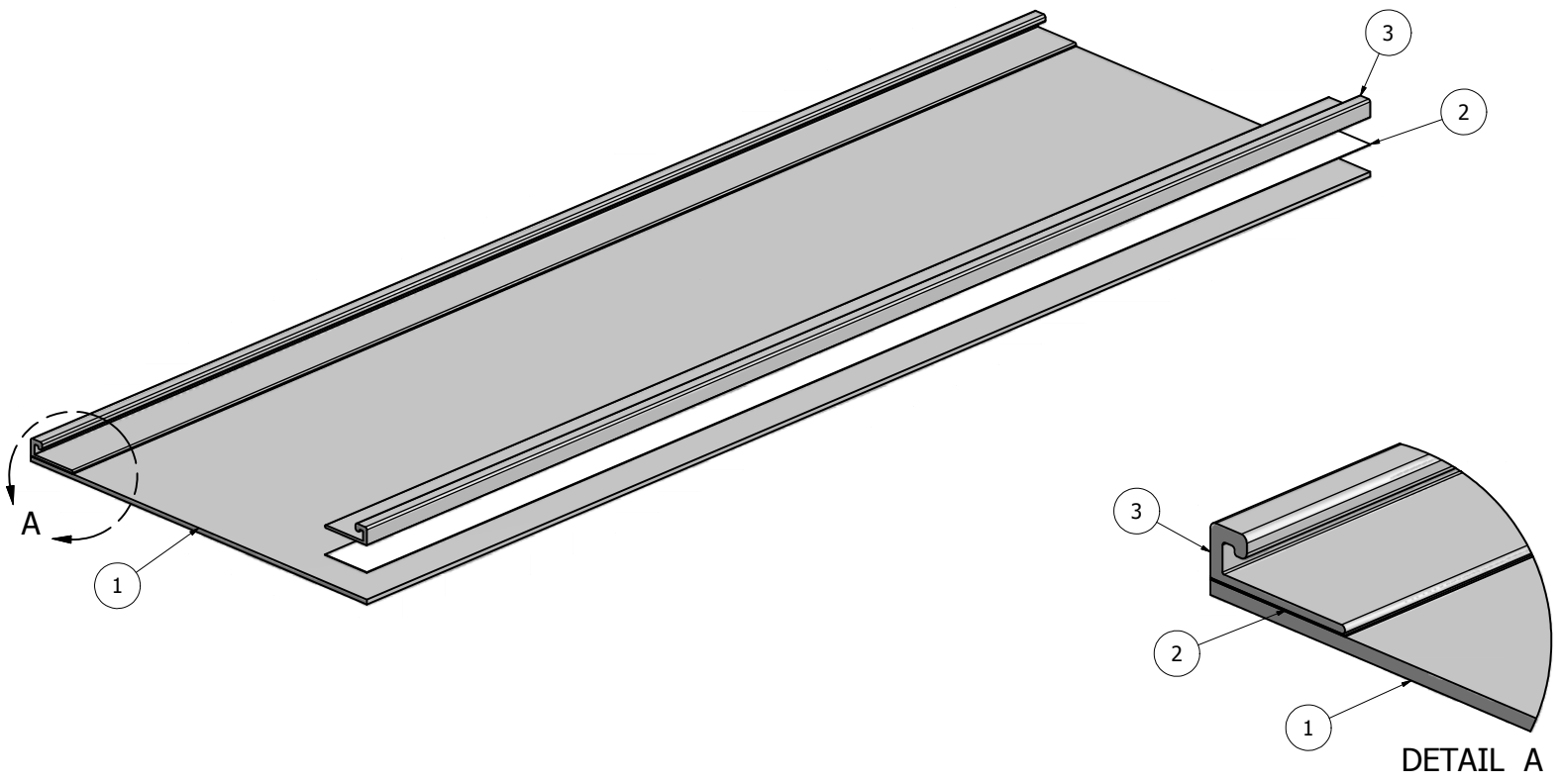
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DRAWN	Steve	12/15/2008	SignComp		
CHECKED					
QA			TITLE		
MFG			Plastic Insert Panel Adaptors - Assembly		
APPROVED			SIZE	DWG NO	REV
			C	1689	
			SCALE	SHEET 1 OF 1	

Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	Aluminum Stock	.090 Flat Aluminum Sheet	By Fabricator
2	Tape/Adhesive	Bonding Tape or Bonding Adhesive	For Aluminum Bonding - By Fabricator
3	1679	Aluminum Insert Adaptor	Top and Bottom

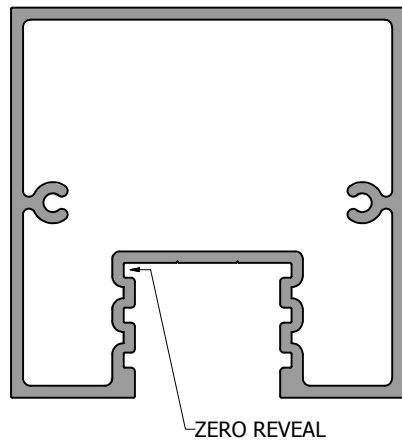
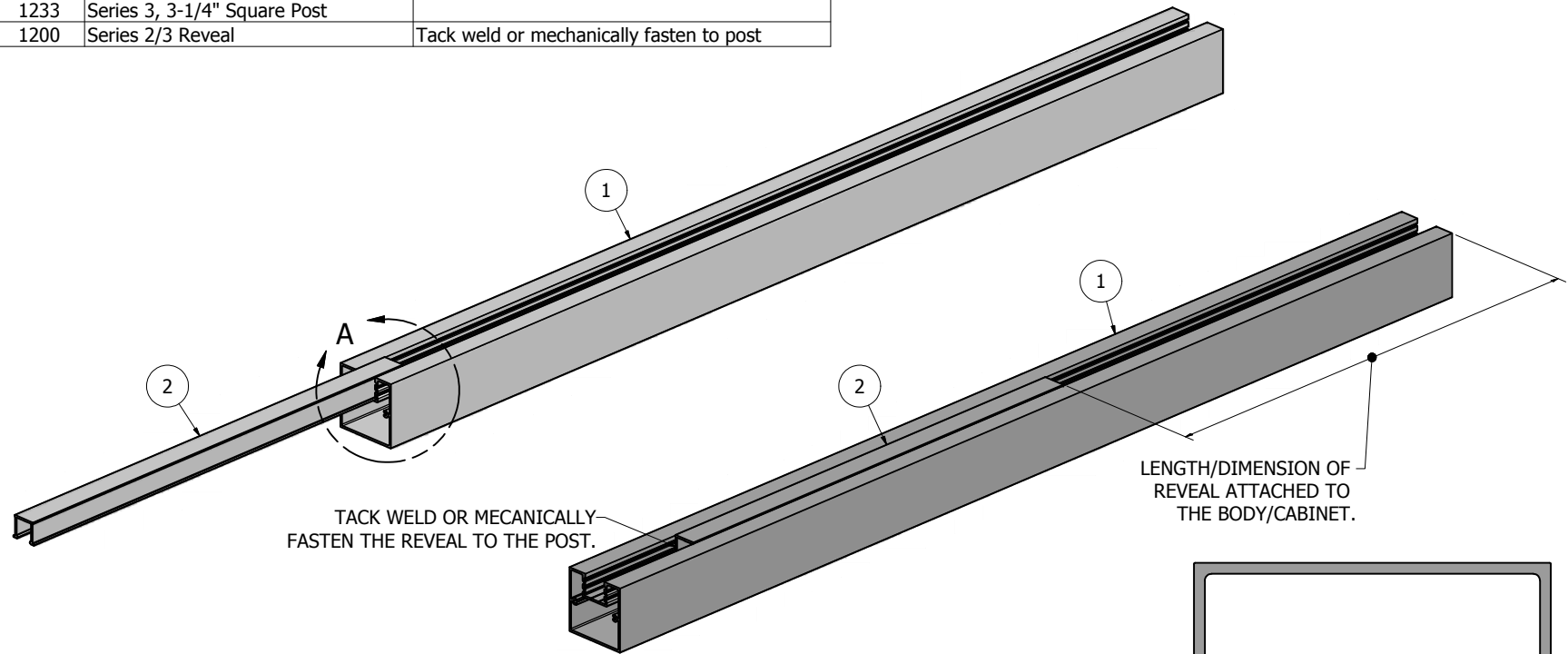
Ship To:
Order Number:



NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
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DRAWN	12/15/2008	SignComp	
Steve			
CHECKED		TITLE	
QA		Aluminum Insert Adaptor - Assembly	
MFG		SIZE	DWG NO
APPROVED		C	1679
		SCALE	SHEET 1 OF 1

Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	1233	Series 3, 3-1/4" Square Post	
2	1200	Series 2/3 Reveal	Tack weld or mechanically fasten to post



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DRAWN	Steve	4/5/2010	SignComp	
CHECKED				
QA			TITLE	
MFG			Series 3, 3-1/4" Square Post - Series 2/3 Reveal - Assembly	
APPROVED			SIZE	DWG NO
			C	1233-00
			SCALE	SHEET 1 OF 1

