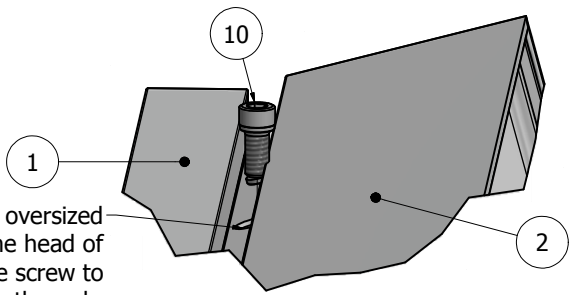
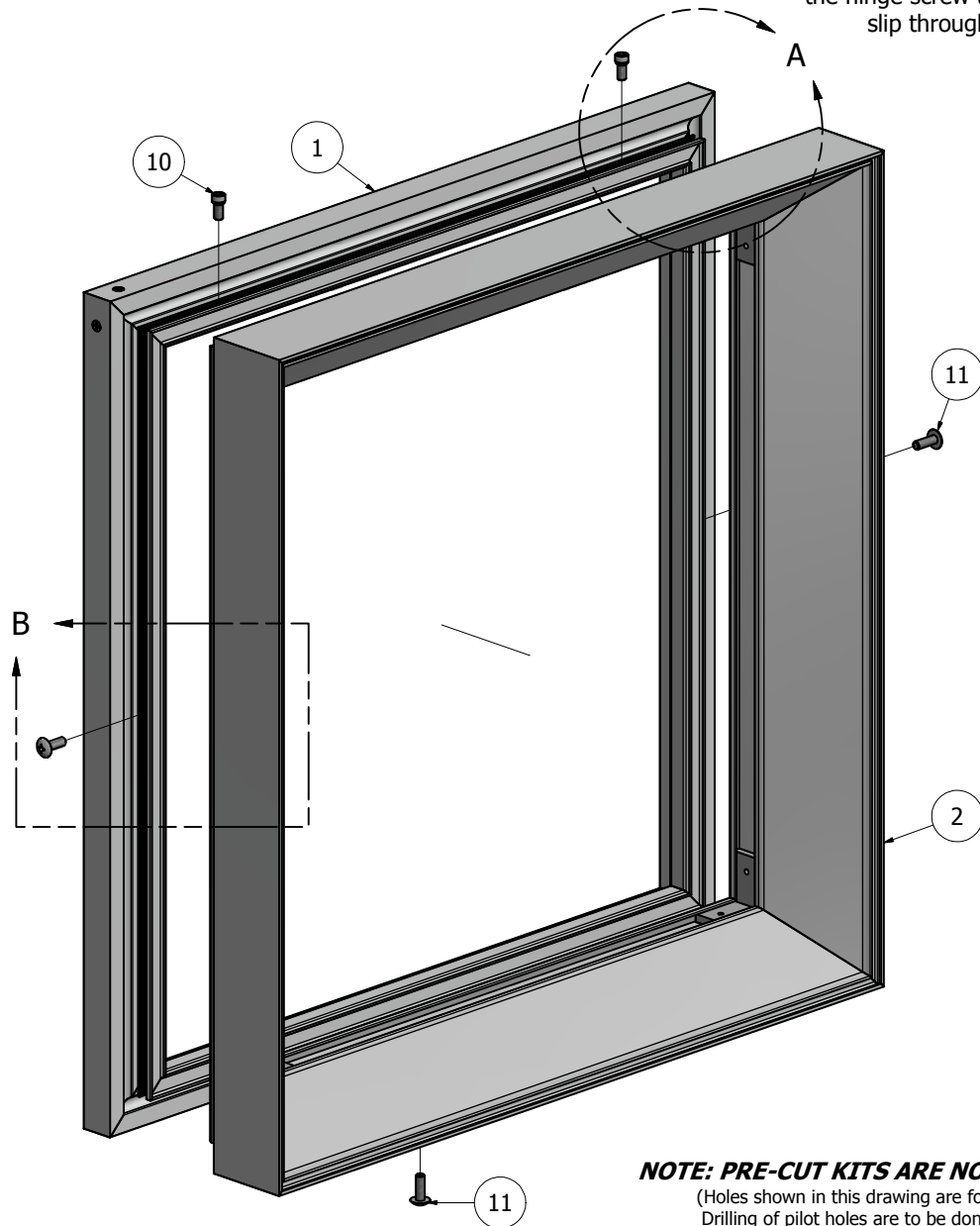


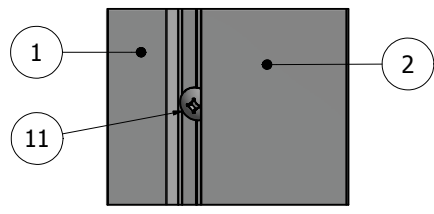
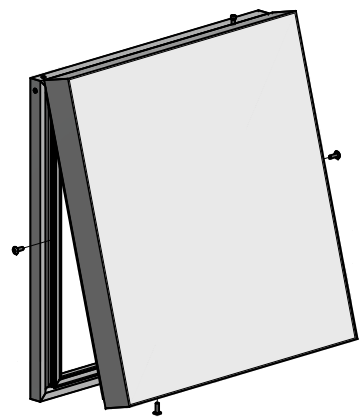
PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2020	Slimline Single Face Body	Assembly
2	K2086/95	Tension Frame II and Bleed Cover	Assembly
10	5170	Hinge Screw	Drill a 3/8" pilot hole
11	5180	Closure Screw	Drill a 5/16" pilot hole

Ship To:  
Sales Order #

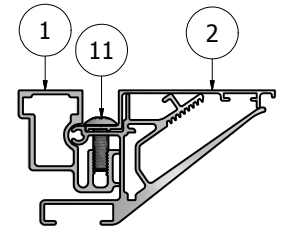
**\*NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



DETAIL A  
FRAME HINGED

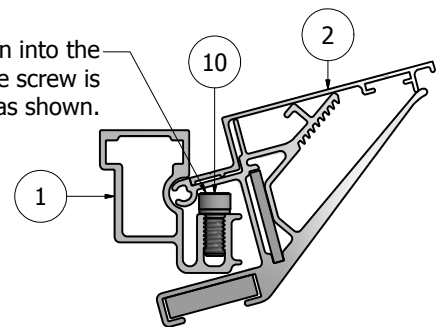


DETAIL B  
FRAME CLOSED



SIDE CROSS-SECTION  
FRAME CLOSED

Drive the hinge screw down into the body so the head of the screw is under the retainer flange as shown.



TOP CROSS-SECTION VIEW

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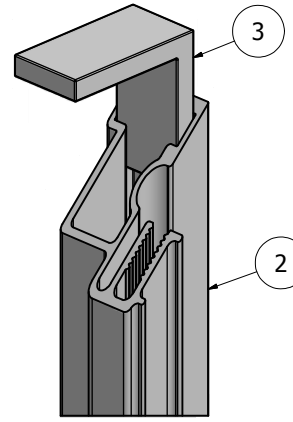
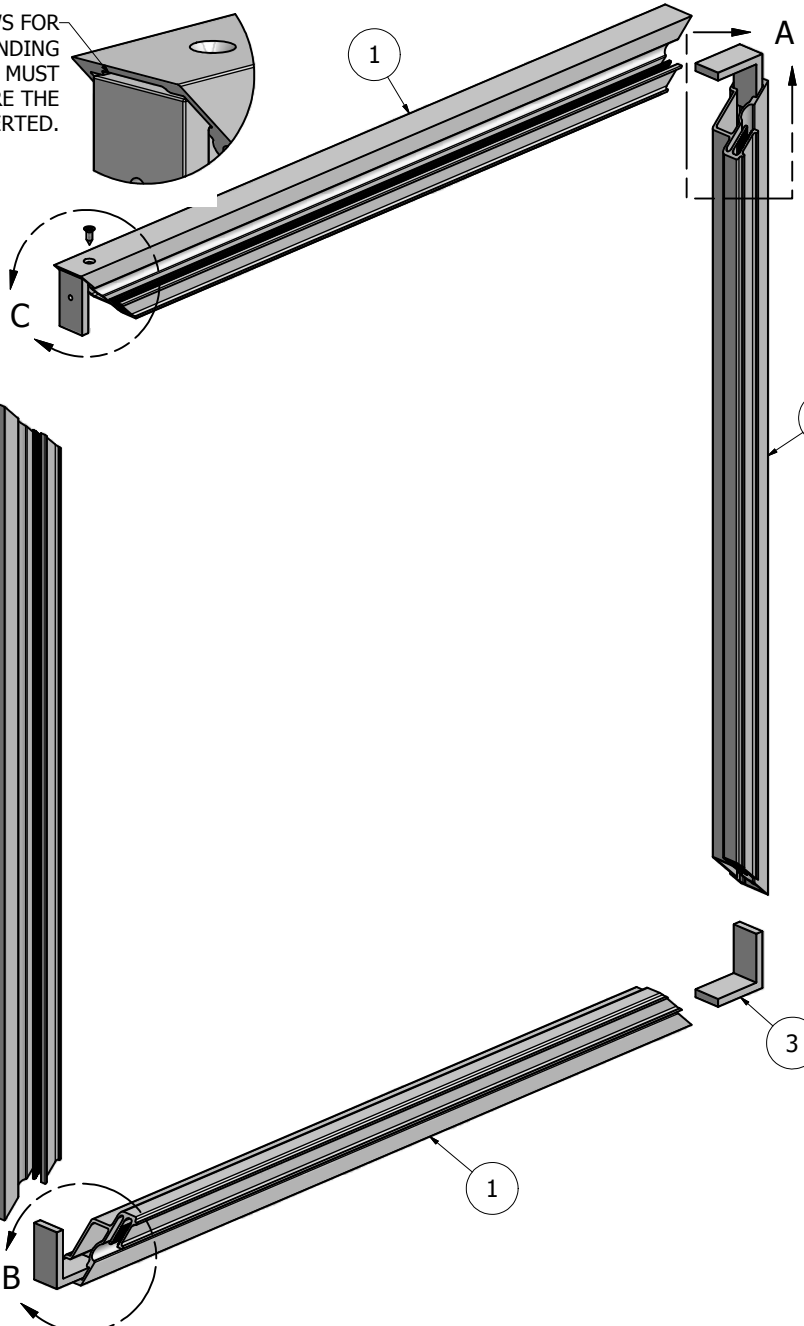
DRAWING BY:	SBreihof	7/1/2014
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in^4	
Principal Moments Iy:	0.000 in^4	
Section Modulus Ix:	0.000 in^3	
Section Modulus Iy:	0.000 in^3	

<b>SignComp</b>		
TITLE Slimline Single Face Body w/ Tension Frame II and Bleed Cover - Assembly		
PART NO	<b>K2020-86-95</b>	REV
SHEET 1 OF 1		

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

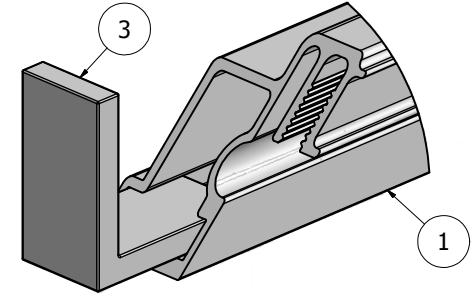
Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	2020	Slimline Single Face Body	Top & Bottom
2	2020	Slimline Single Face Body	Sides
3	5320	Slimline Body Corner Angle	
4	By Other	Frame Angle Fastener - Optional	NOT PROVIDED BY SIGNCOMP

THIS AREA ALLOWS FOR ADHESIVE OR BONDING AGENT. ADHESIVE MUST BE APPLIED BEFORE THE ANGLE IS INSERTED.



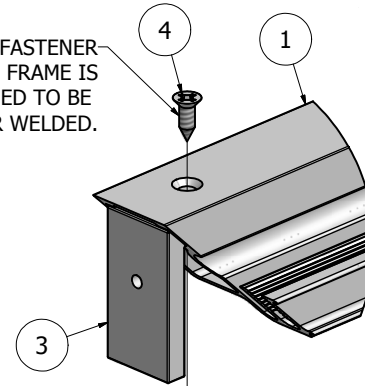
DETAIL A

Ship To:  
Order Number:



DETAIL B

\*OPTIONAL FASTENER-ASSEMBLY - FRAME IS DESIGNED TO BE BONDED OR WELDED.



DETAIL C

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**

(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	Sarah	4/30/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in <sup>4</sup>	
Principal Moments Iy:	0.000 in <sup>4</sup>	
Section Modulus Ix:	0.000 in <sup>3</sup>	
Section Modulus Iy:	0.000 in <sup>3</sup>	

**SignComp**

TITLE  
Slimline Single Face Body - Assembly

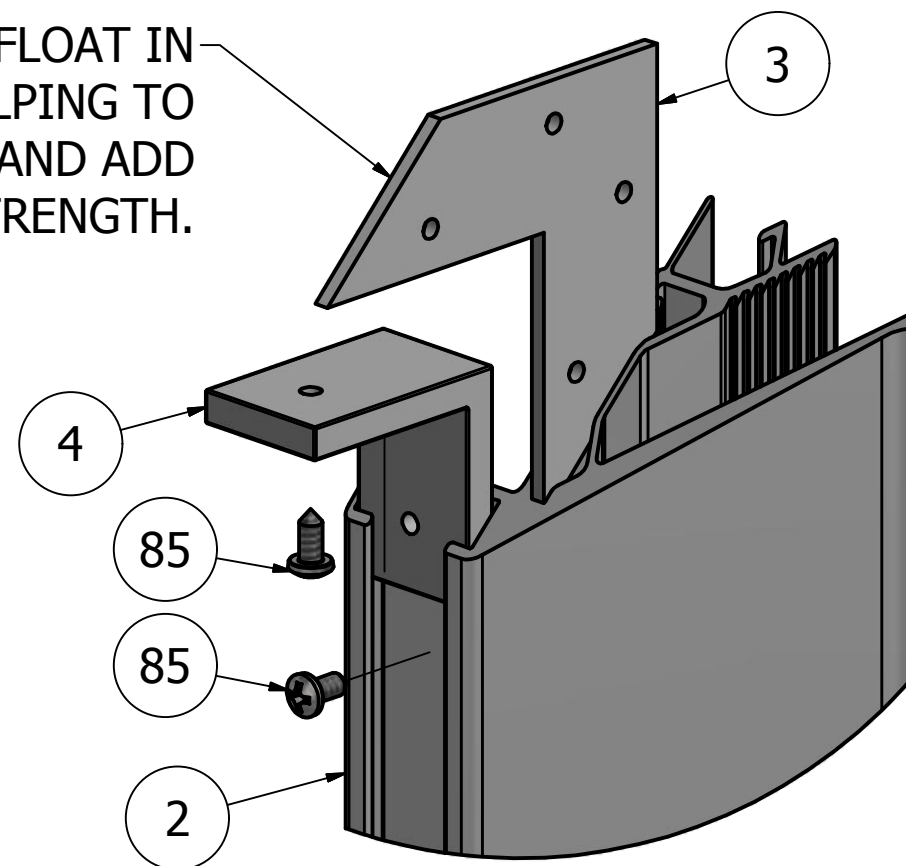
DWG NO

**K2020**

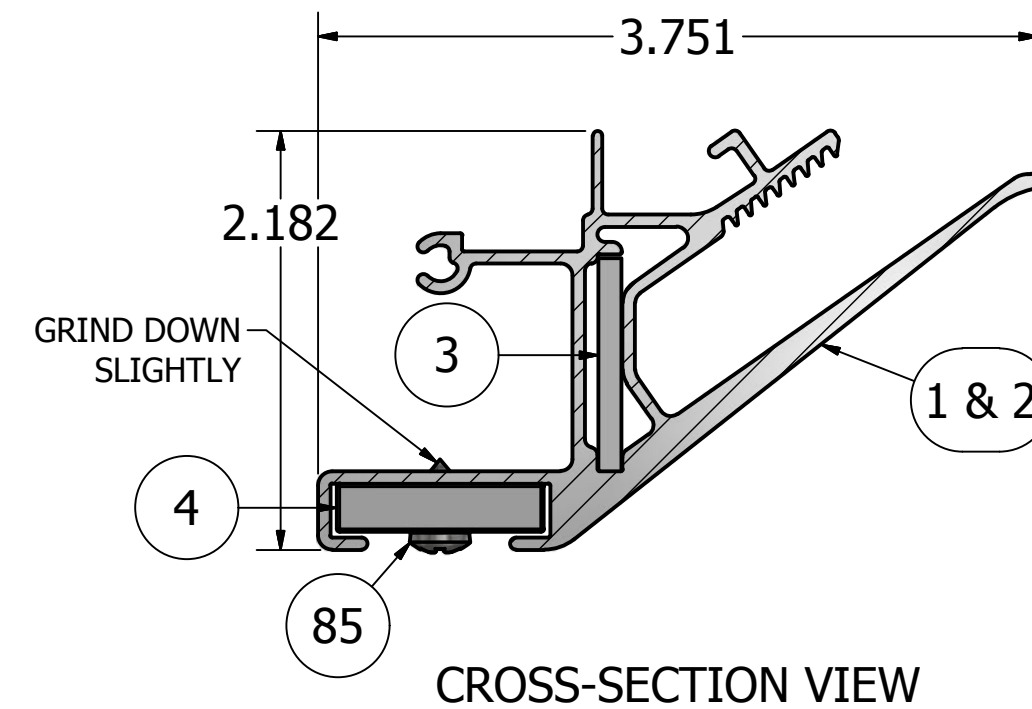
REV

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2086	Tension Frame II	Top & Bottom
2	2086	Tension Frame II	Sides
3	5210	Corner Key	
4	5305	Frame Corner Angle	
85	5218	Corner Angle Screw	Pre-drill 5/32" hole

THE CORNER KEYS FLOAT IN THE EXTRUSION HELPING TO ALIGN THE MITERS AND ADD STRENGTH.

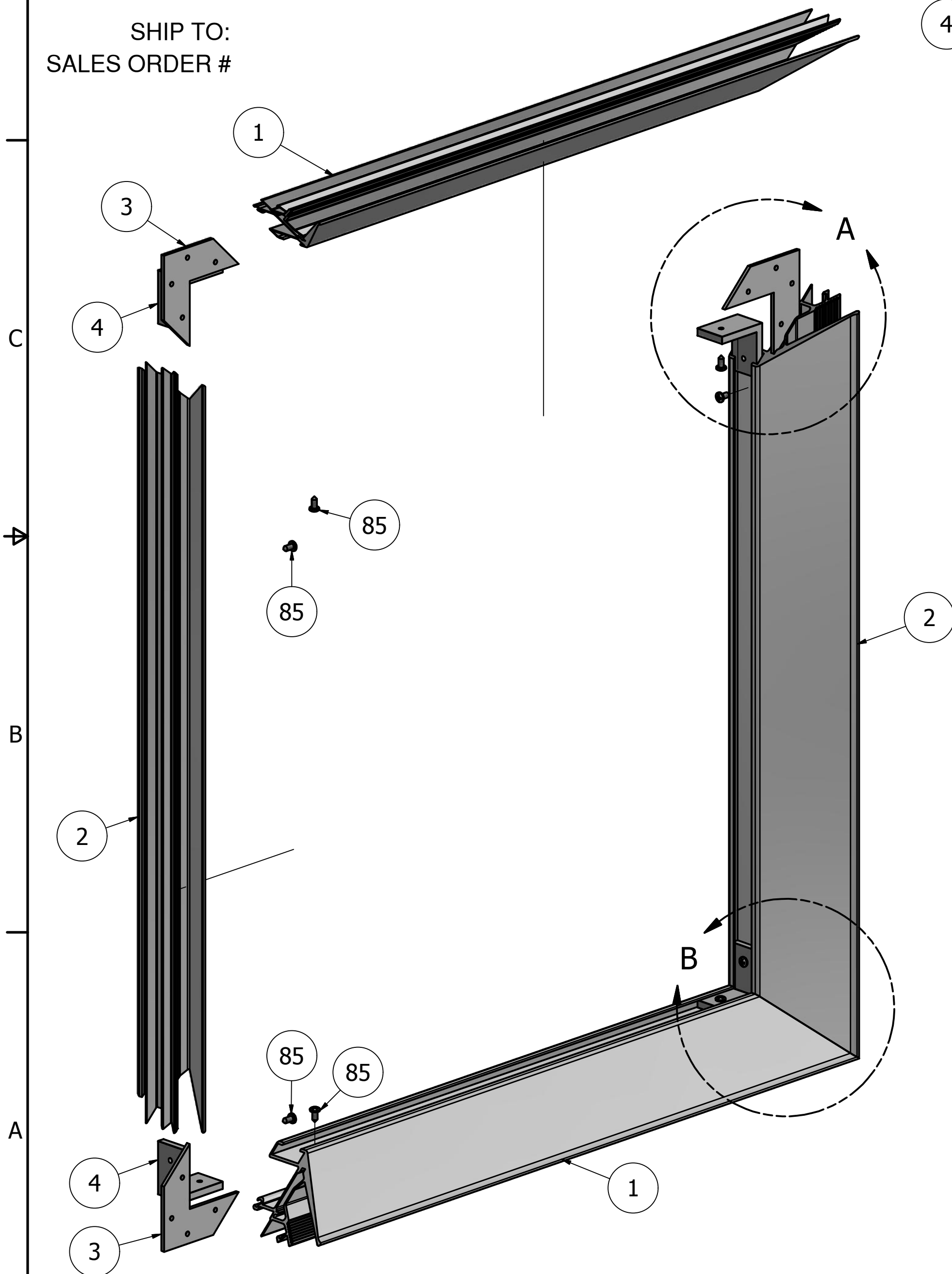


DETAIL A

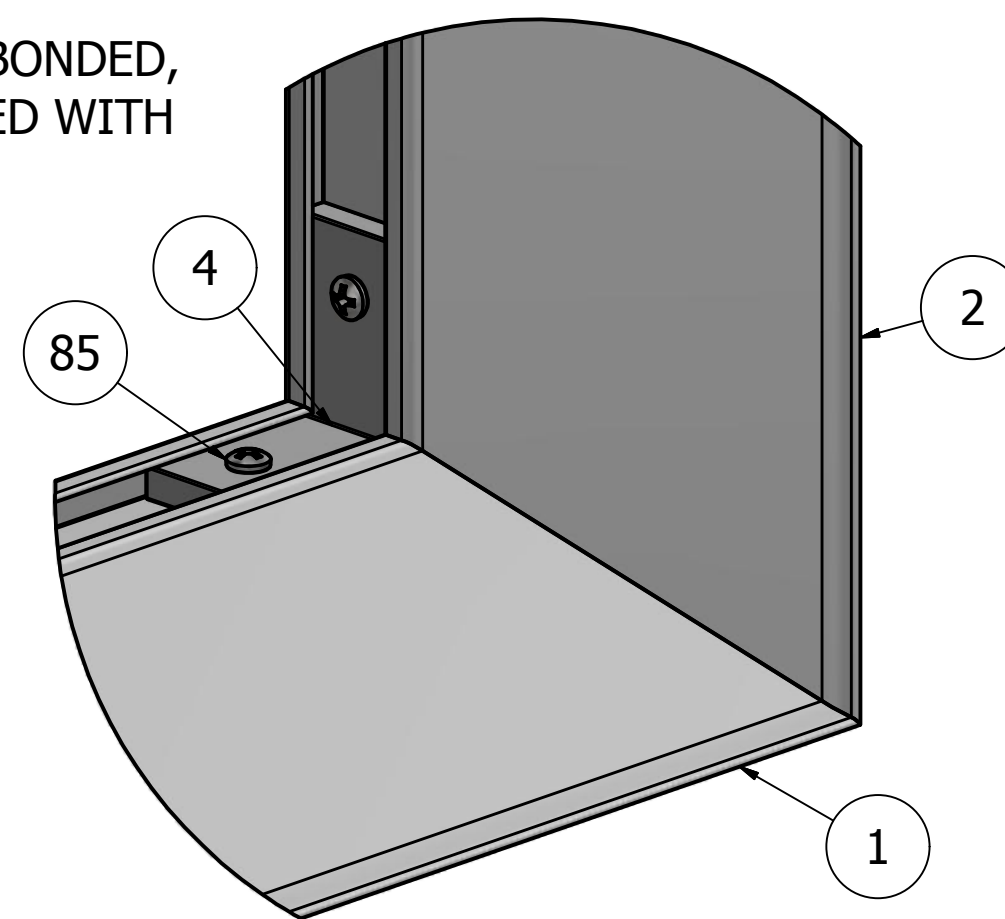


CROSS-SECTION VIEW

SHIP TO:  
SALES ORDER #



NOTE: THIS FRAME MAY BE BONDED, WELDED OR ASSEMBLED WITH FASTENERS.

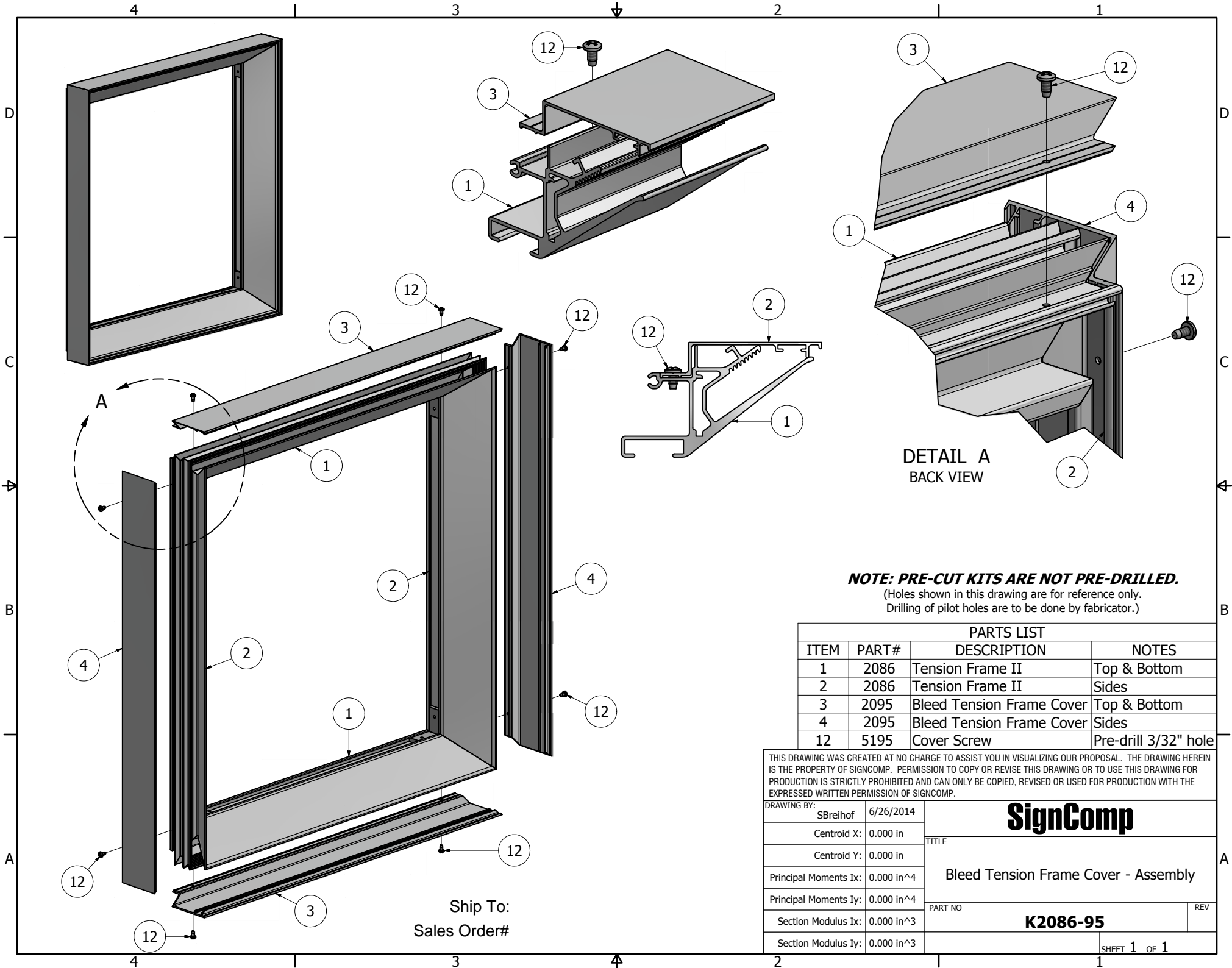


DETAIL B

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWING BY:	SBreihof	4/24/2014	<b>SignComp</b>
Centroid X:	0.000 in	Centroid Y:	
Principal Moments Ix:	0.000 in <sup>4</sup>	Principal Moments Iy:	0.000 in <sup>4</sup>
Section Modulus Ix:	0.000 in <sup>3</sup>	Section Modulus Iy:	0.000 in <sup>3</sup>
TITLE			Tension Frame II - Assembly
PART NO			<b>K2086</b>
REV			
SHEET			1 OF 1



**DETAIL A  
BACK VIEW**

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
 (Holes shown in this drawing are for reference only.  
 Drilling of pilot holes are to be done by fabricator.)

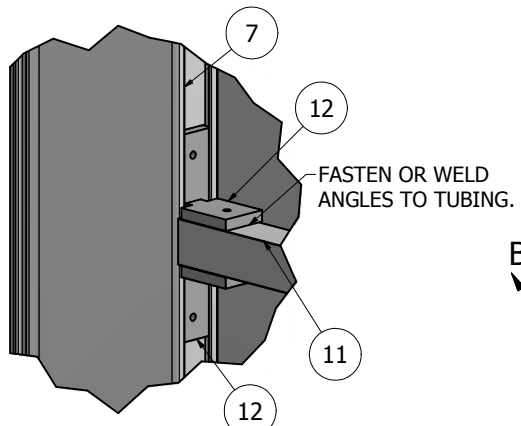
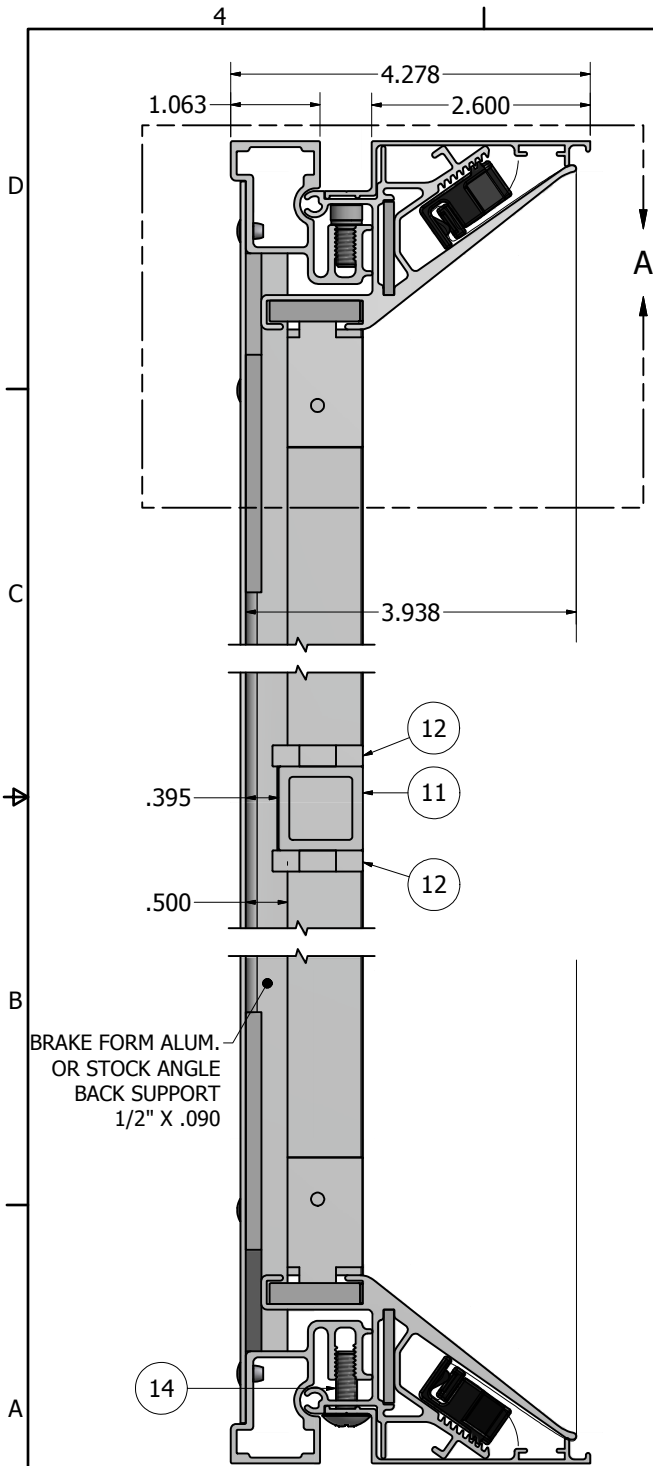
PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2086	Tension Frame II	Top & Bottom
2	2086	Tension Frame II	Sides
3	2095	Bleed Tension Frame Cover	Top & Bottom
4	2095	Bleed Tension Frame Cover	Sides
12	5195	Cover Screw	Pre-drill 3/32" hole

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DRAWING BY:	SBreihof	6/26/2014
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in^4	
Principal Moments Iy:	0.000 in^4	
Section Modulus Ix:	0.000 in^3	
Section Modulus Iy:	0.000 in^3	

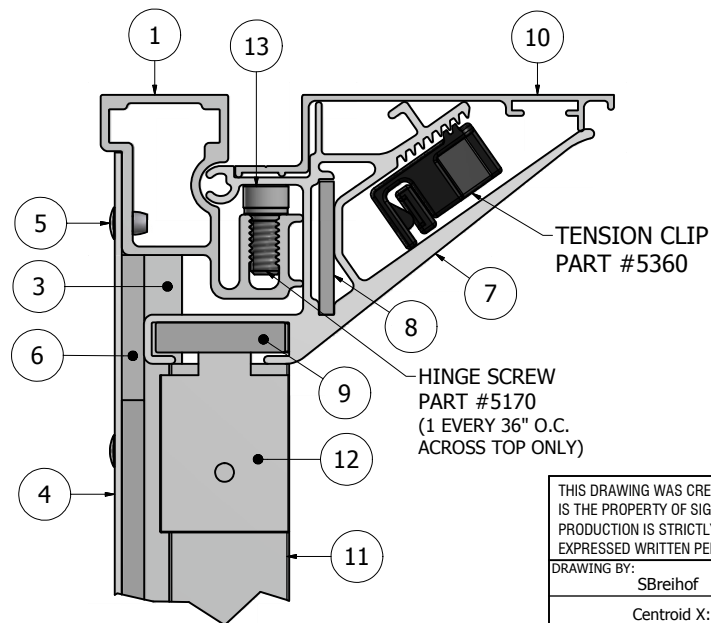
<b>SignComp</b>	
TITLE	
Bleed Tension Frame Cover - Assembly	
PART NO	REV
<b>K2086-95</b>	
SHEET 1 OF 1	

Ship To:  
Sales Order#

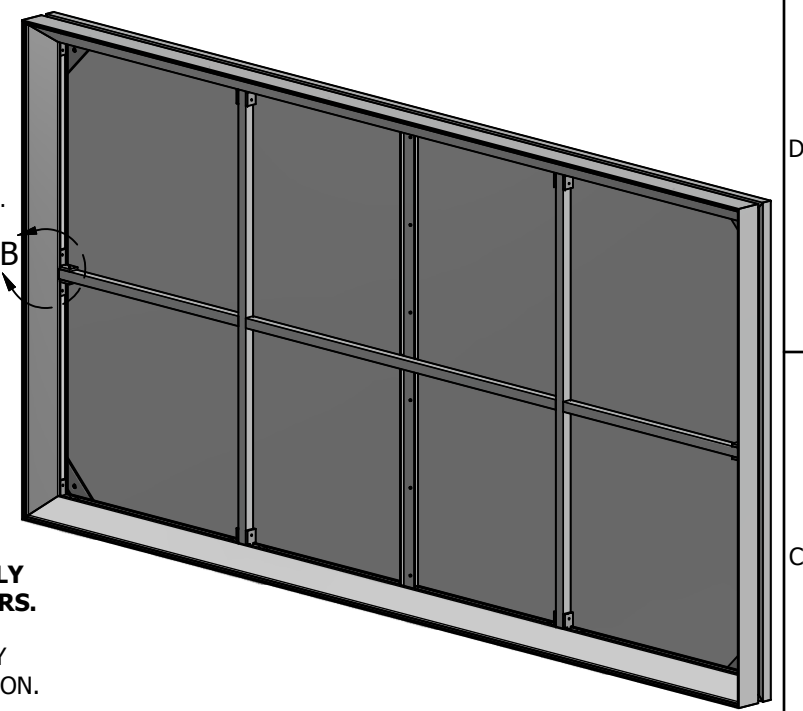


**NOTE: FRAME BRACING GUIDELINES APPLY FOR BOTH THE BLEED AND FRAMED COVERS.**

**NOTE: THE SLIMLINE SINGLE FACE BODY IS DESIGNED FOR LED APPLICATION.**



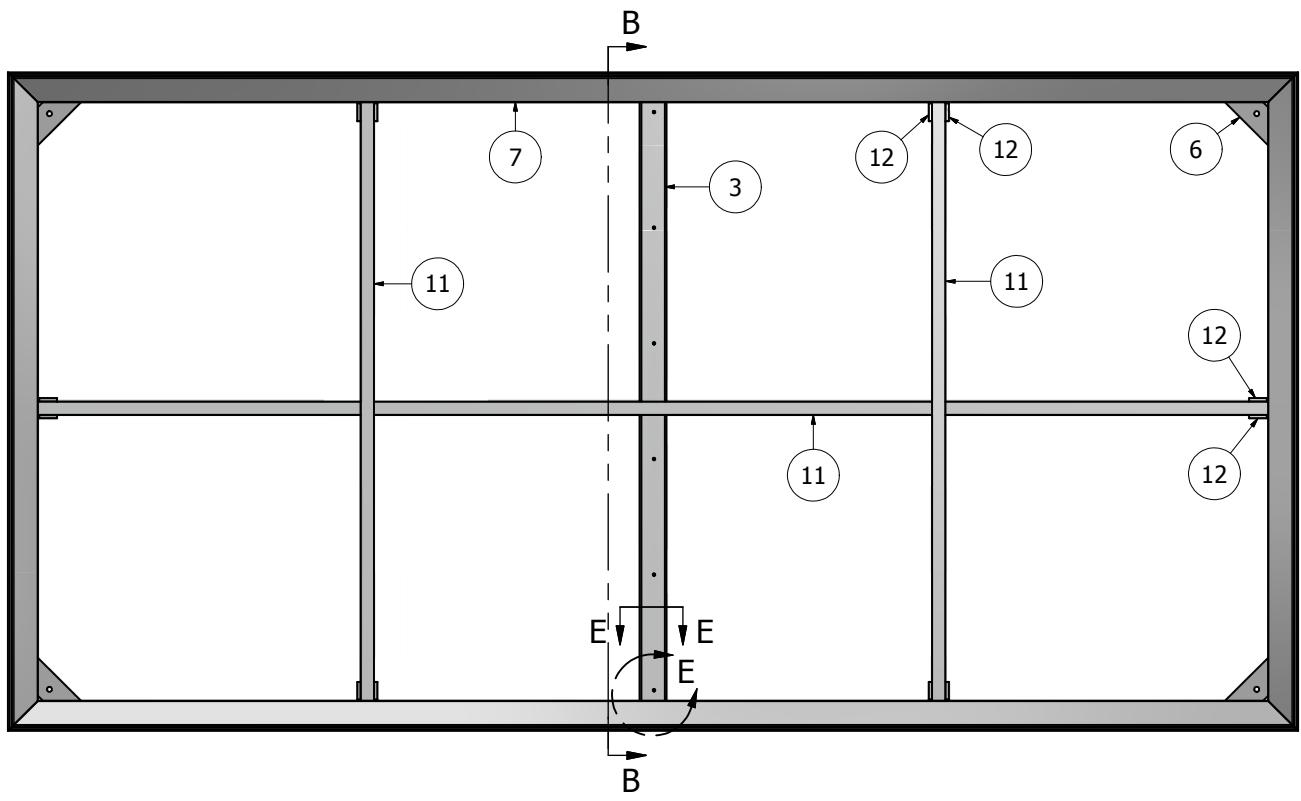
**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)



PARTS LIST		
ITEM	PART #	DESCRIPTION
1	2020	Slimline Single Face Body
2	5320	Body Corner Angle
3		Alum. Back Support
4		Alum. Back
5		Rivet
6		Corner Gusset
7	2086	Tension Frame II
8	5210	Corner Key
9	5305	Frame Corner Angle
10	2095	Bleed Tension Frame Cover
11	2177	Small Frame Support Tube - 1" SQ
12	5300	Divider Corner Angle
13	5170	Hinge Screw
14	5180	Closure Screw

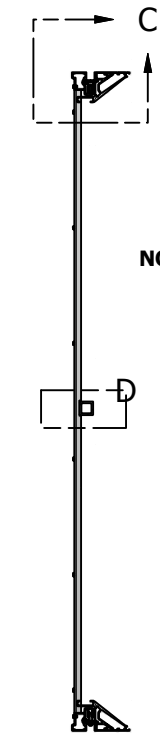
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DRAWING BY:	SBreihof	7/11/2014	<b>SignComp</b>
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in <sup>4</sup>		Slimline Single Face Body w/ Tension Frame II and Bleed Cover - Cross Sectional Details
Principal Moments Iy:	0.000 in <sup>4</sup>		
Section Modulus Ix:	0.000 in <sup>3</sup>		PART NO
Section Modulus Iy:	0.000 in <sup>3</sup>		<b>2020-86-95 with Angles</b>
			REV



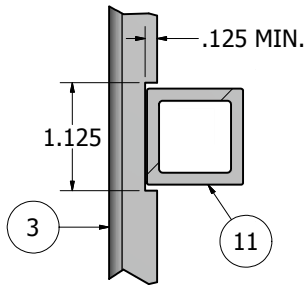
FRONT VIEW

**NOTE:** NOTCHING IS BASED ON A BRAKE FORMED ALUMINUM BACK SUPPORT 2" x 1/2" x .090 AND 1" SQ TUBE FOR COMPRESSION BRACING.

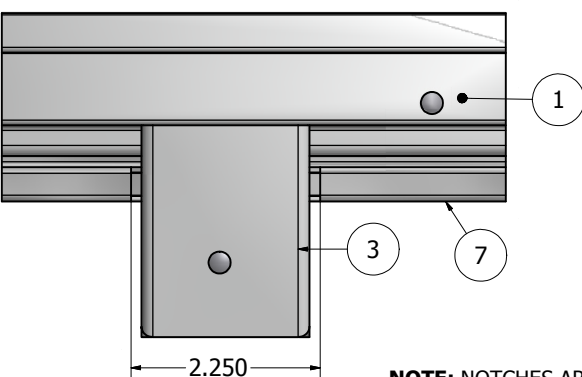


SECTION B-B

**NOTE:** NOTCH THE BACK SUPPORT(S) AS SHOWN, TO ACCOMMODATE THE HORIZONTAL FRAME SUPPORT(S). DIMENSIONS MAY VARY PENDING ON SIZE OF SUPPORTS USED.

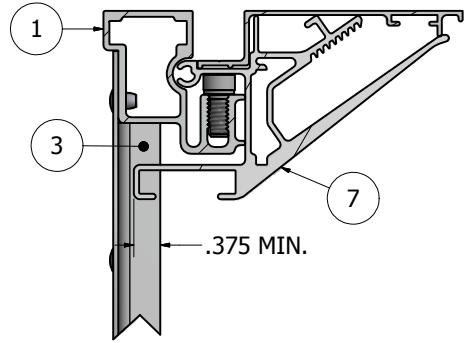


DETAIL D

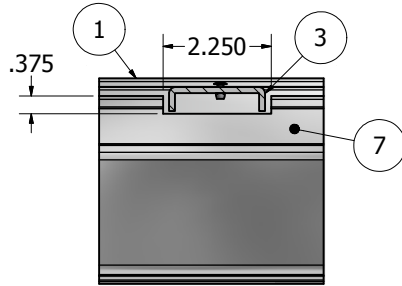


DETAIL C BACK VIEW

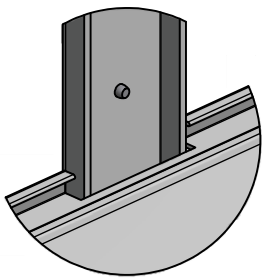
**NOTE:** NOTCHES ARE TAKEN OUT OF THE TOP AND BOTTOM HORIZONTALS OF THE FRAME AT THE DIMENSIONS SHOWN, IN ORDER TO ACCOMMODATE THE BACK SUPPORT(S).



DETAIL C



SECTION E-E



DETAIL E ISOMETRIC

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DRAWING BY:	SBreihof	7/11/2014
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in <sup>4</sup>	
Principal Moments Iy:	0.000 in <sup>4</sup>	
Section Modulus Ix:	0.000 in <sup>3</sup>	
Section Modulus Iy:	0.000 in <sup>3</sup>	

		TITLE
		Slimline Single Face Body w/ Tension Frame II and Bleed Cover - Cross Sectional Details
PART NO	<b>2020-86-95 with Angles</b>	REV
SHEET 2 OF 2		