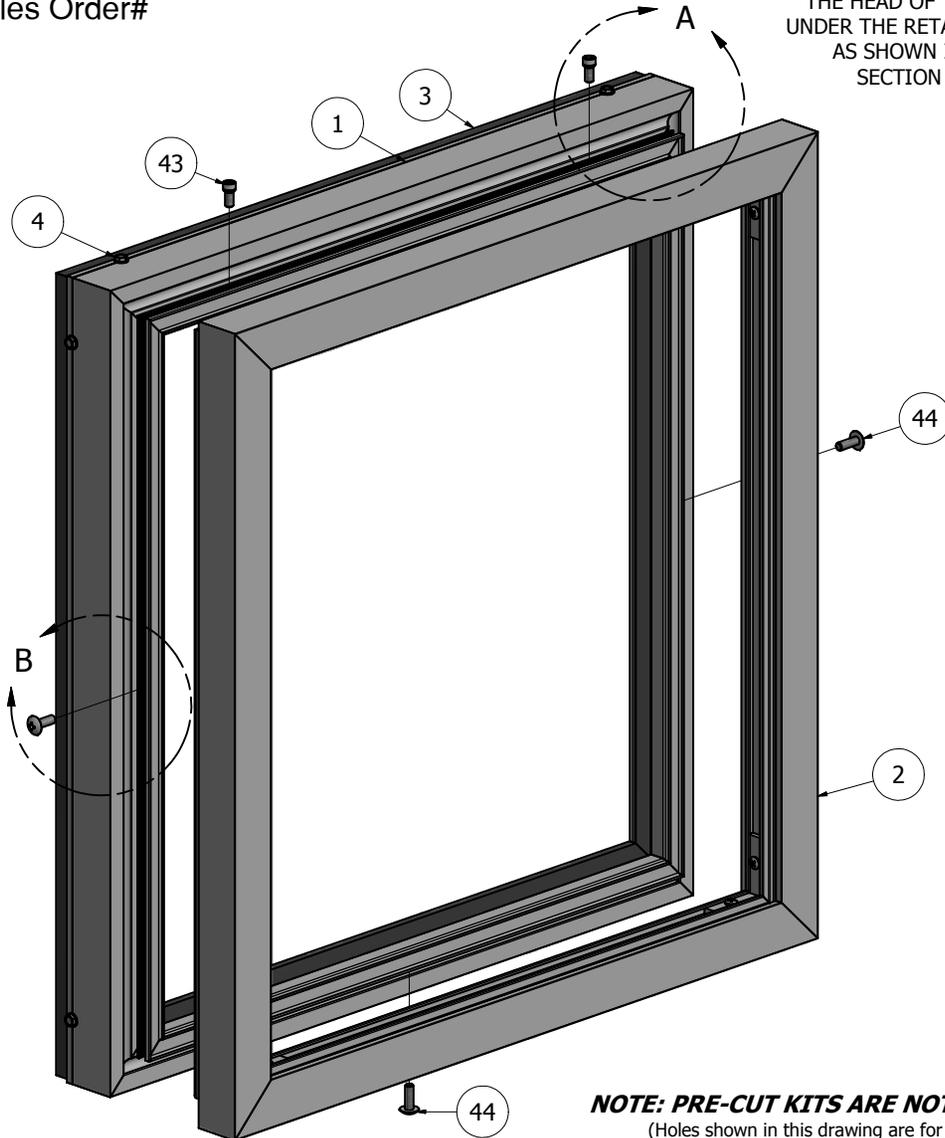
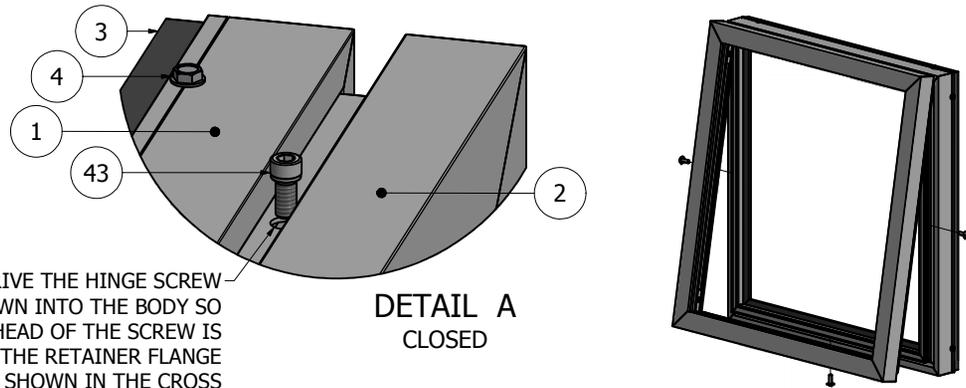


PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2040	Retro Body	Assembly
2	K2053/63	1-1/2" Retainer with 1-1/2" Frame	Assembly
3	By Other	Angle or Tubing	Required if not attaching to existing structure.
4	By Other	Attachment Fastener	Not Provided by SignComp.
43	5170	Hinge Screw	Drill 3/8" pilot hole
44	5180	Closure Screw	Drill 5/16" pilot hole

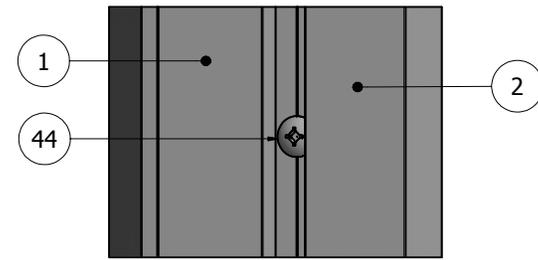
Ship To:
Sales Order#



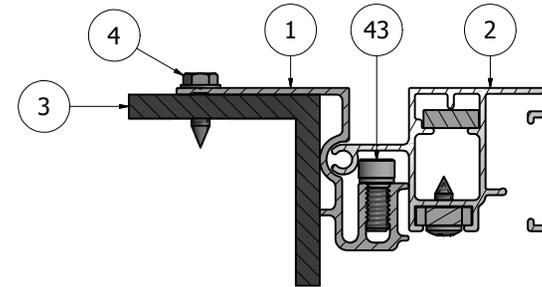
DRIVE THE HINGE SCREW DOWN INTO THE BODY SO THE HEAD OF THE SCREW IS UNDER THE RETAINER FLANGE AS SHOWN IN THE CROSS SECTION VIEW BELOW.



DETAIL A
CLOSED



DETAIL B
CLOSED



TOP CROSS-SECTION VIEW

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DRAWING BY:	SBreihof	6/13/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp

TITLE
Retro Body w/ 1-1/2" Retainer - Assembly

PART NO
K2040-53 with 2063

REV

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2040	Retro Body	Top & Bottom
2	2040	Retro Body	Sides
3	By Other	Angle or Tubing	Required if not attaching to existing structure.
4	By Other	Attachment Fastener	Not provided by SignComp

Ship To:
Sales Order#

NOTE: IT IS IMPORTANT THAT THE FRAME IS PLACED TIGHT TO THE ANGLE MATERIAL BEFORE FASTENING.

CROSS-SECTION VIEW

RIGHT ANGLE MATERIAL REQUIRED FOR FRAME TO ATTACH TO. ANGLE OR TUBING IS **NOT PROVIDED BY SIGNCOMP.**

DETAIL A-1

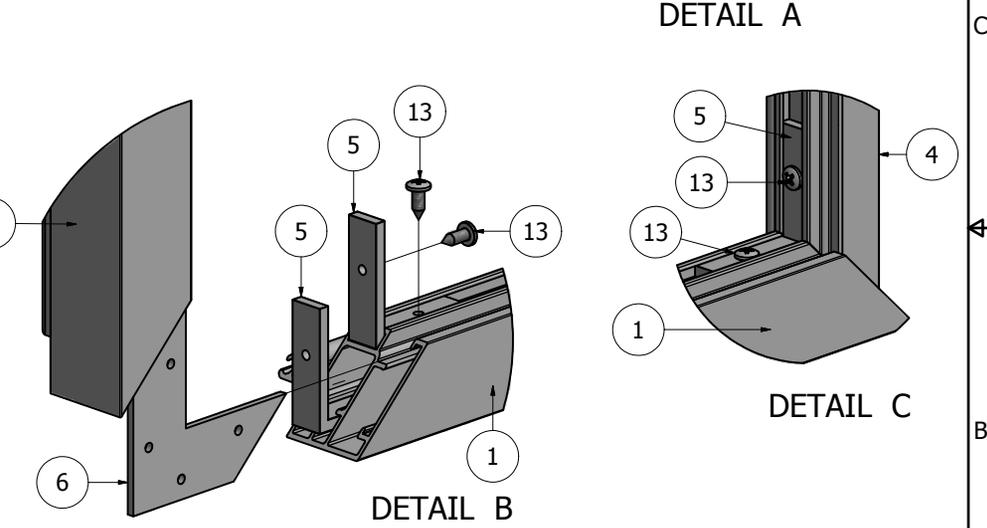
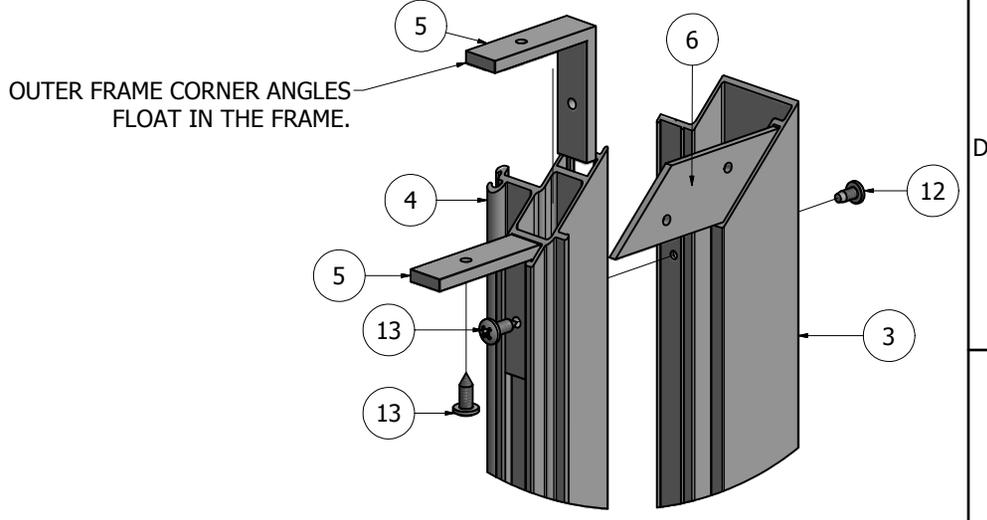
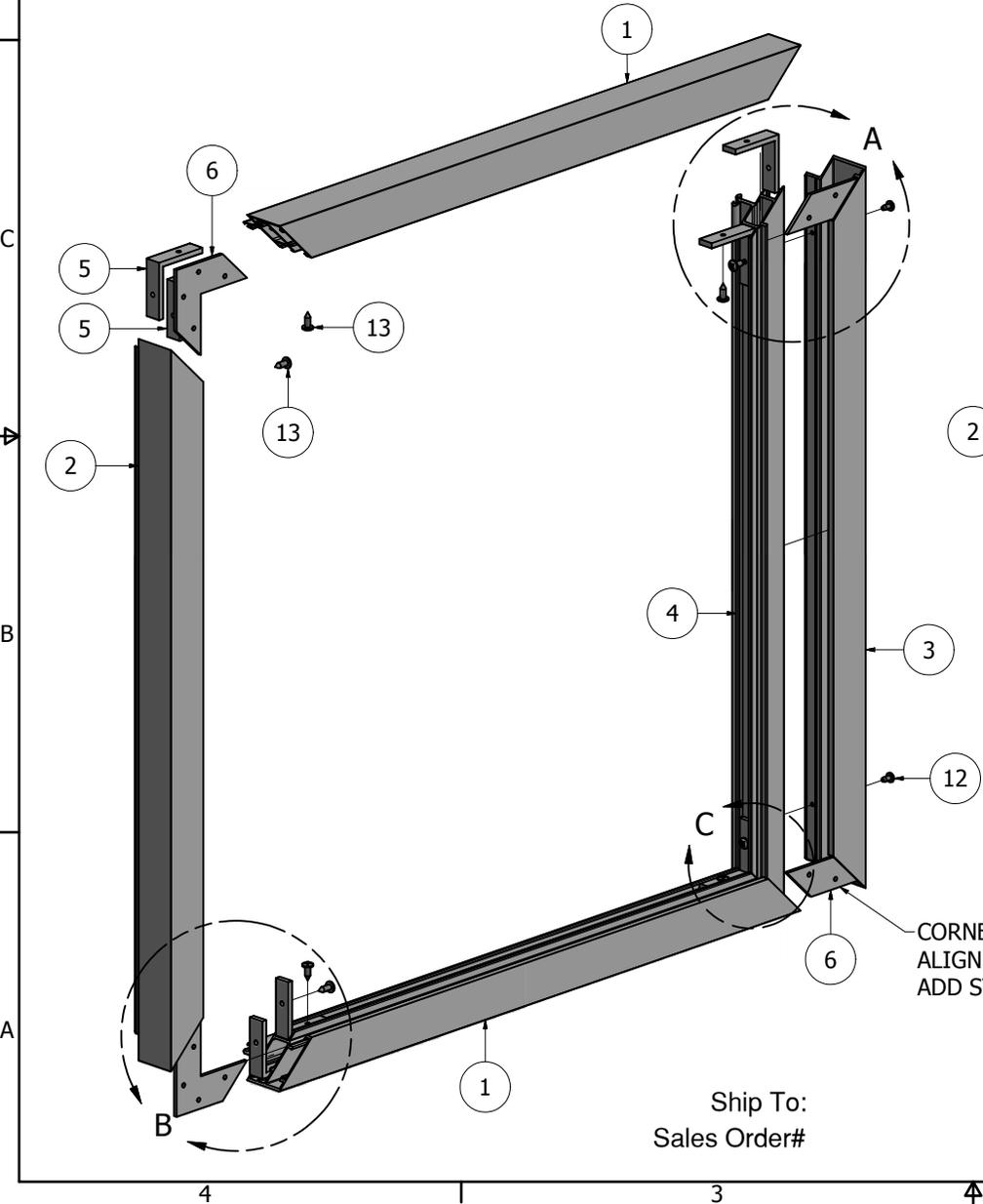
DETAIL A-2
ASSEMBLED

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWING BY:		SBreihof 6/11/2013	
Centroid X:		0.000 in	
Centroid Y:		0.000 in	
Principal Moments Ix:		0.000 in^4	
Principal Moments Iy:		0.000 in^4	
Section Modulus Ix:		0.000 in^3	
Section Modulus Iy:		0.000 in^3	
TITLE		SignComp	
Retro Body - Assembly			
PART NO		K2040	REV
		SHEET 1 OF 1	

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2053	1 1/2" Retainer	Top & Bottom
2	2053	1 1/2" Retainer	One Side
3	2073	1 1/2" Frame Cover	One Side
4	2063	1 1/2" Frame	One Side
5	5304	1 1/2" Frame Corner Angle	
6	5210	Corner Key	
12	5195	Cover Screw	Pre-drill 3/32" pilot hole
13	5218	Corner Angle Screw	Drill 5/32" pilot hole



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DRAWN	SBreihof	10/26/2012	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		1-1/2" Retainer w/ 1-1/2" Frame and Cover - Assembly
Principal Moments Iy:	0.000 in ⁴		DWG NO
Section Modulus Ix:	0.000 in ³		K2053-63
Section Modulus Iy:	0.000 in ³		REV