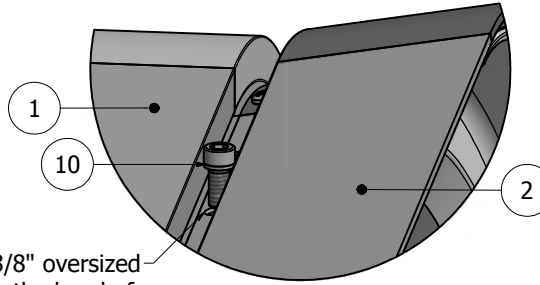


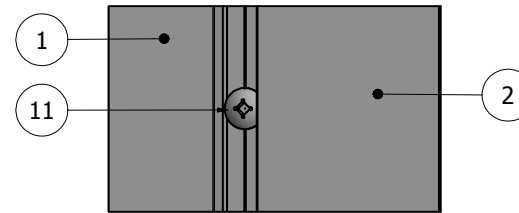
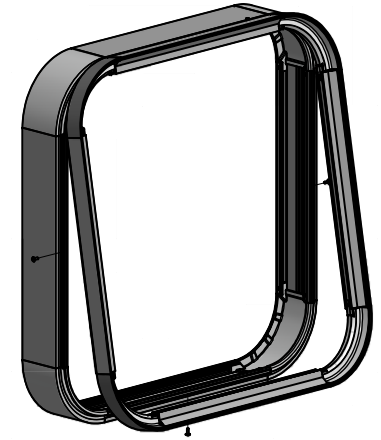
| PARTS LIST | | | |
|------------|---------------|--|------------------------|
| ITEM | PART # | DESCRIPTION | NOTES |
| 1 | K2025/4000 | Single Face Body w/ 9in Radius Corners | Assembly |
| 2 | K2085/95/4240 | Tension Frame & Bleed Cover w/ 9in Radius Corners & Covers | Assembly |
| 10 | 5170 | Hinge Screw | Drill 3/8" pilot hole |
| 11 | 5180 | Closure Screw | Drill 5/16" pilot hole |

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Sales Order#

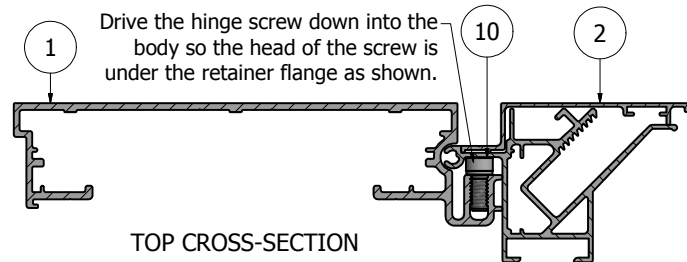
***NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



DETAIL A

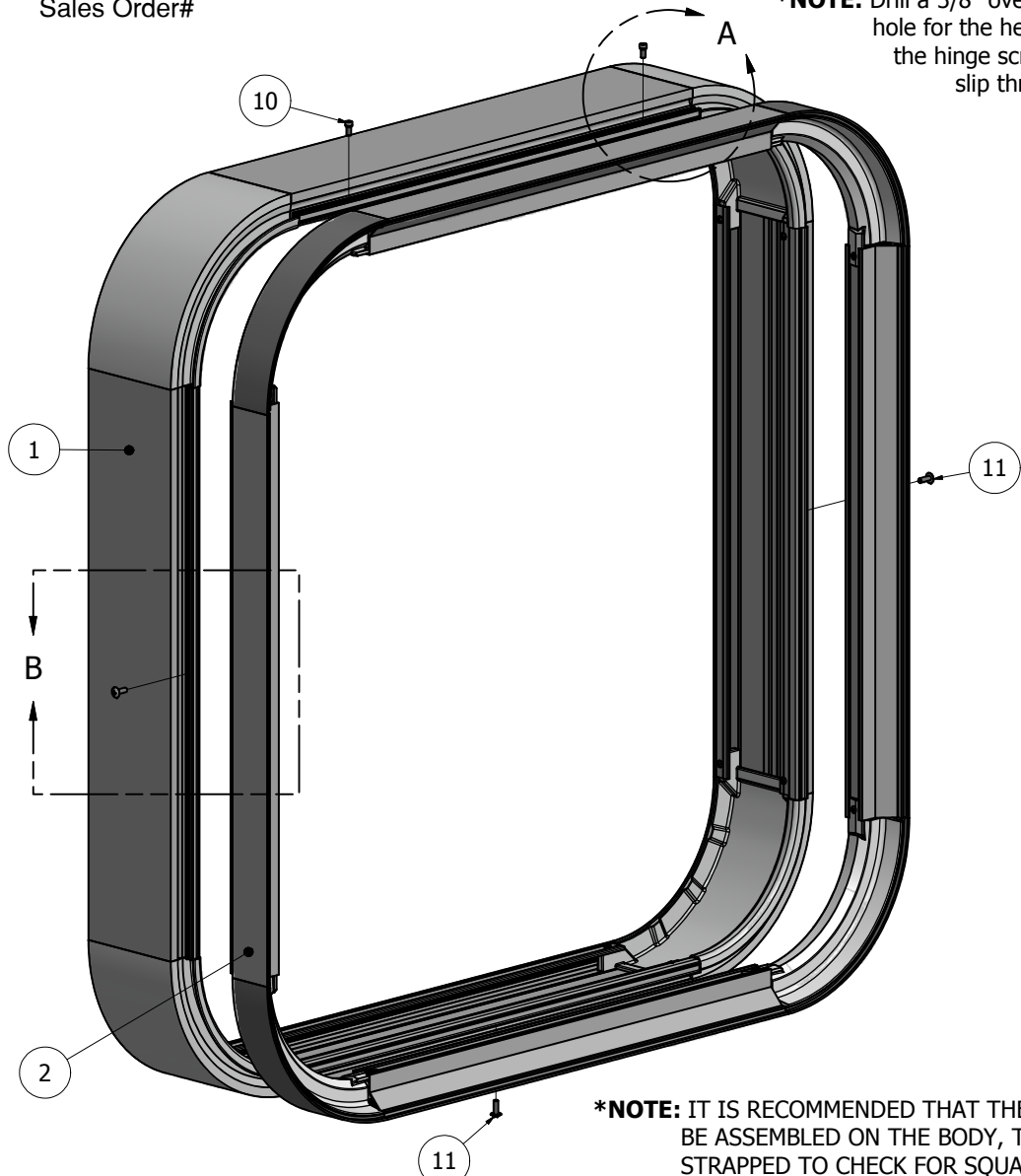


DETAIL B
FRAME CLOSED



TOP CROSS-SECTION

***NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)



***NOTE:** IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

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| | | |
|-----------------------|-----------------------|-----------|
| DRAWN | SBreihof | 2/20/2013 |
| Centroid X: | 0.000 in | |
| Centroid Y: | 0.000 in | |
| Principal Moments Ix: | 0.000 in ⁴ | |
| Principal Moments Iy: | 0.000 in ⁴ | |
| Section Modulus Ix: | 0.000 in ³ | |
| Section Modulus Iy: | 0.000 in ³ | |

SignComp

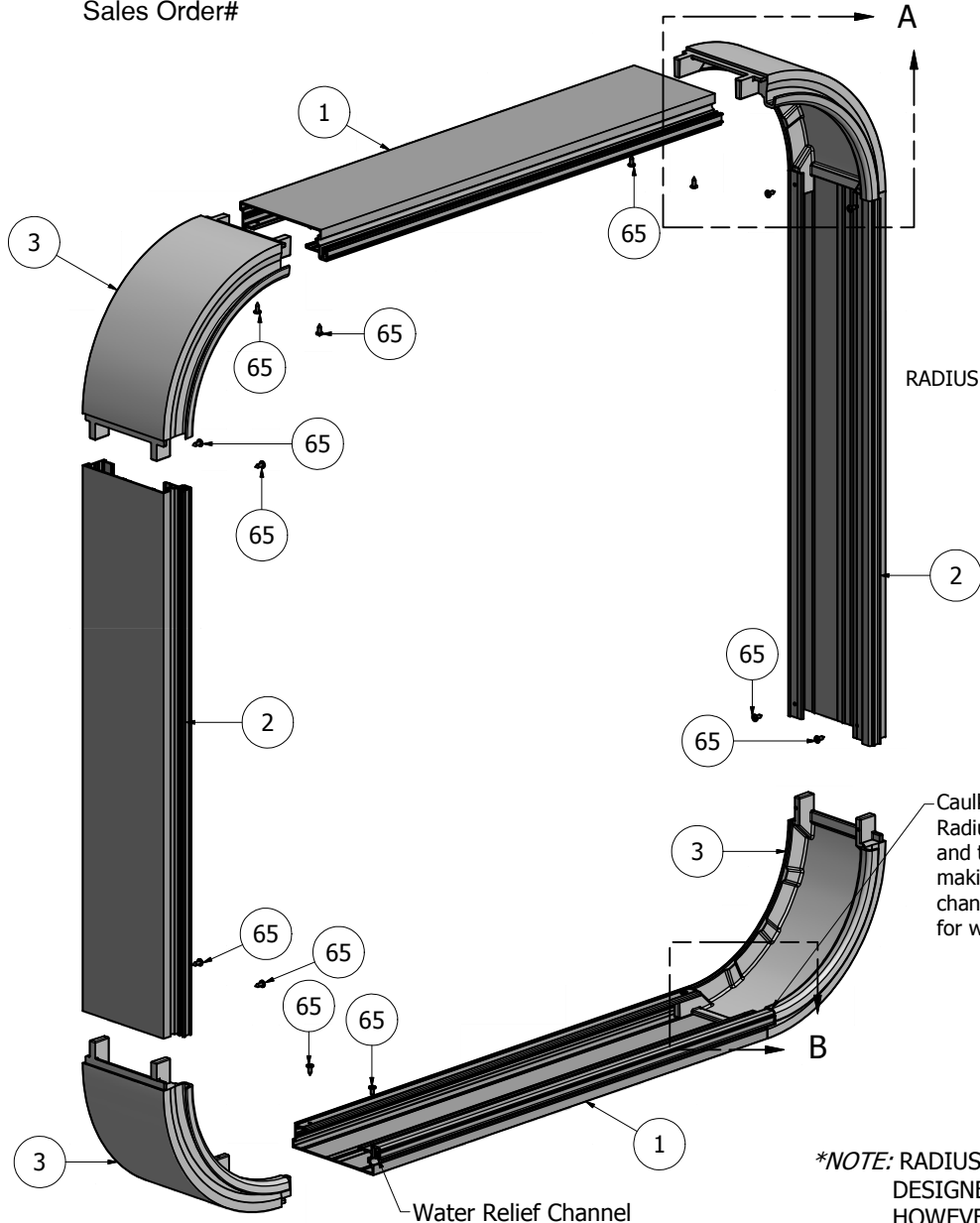
TITLE
Single Face Body w/ Tension Frame & Bleed Cover and 9in Radius Corners - Assembly

DWG NO **KSF/85/95/4580**

REV

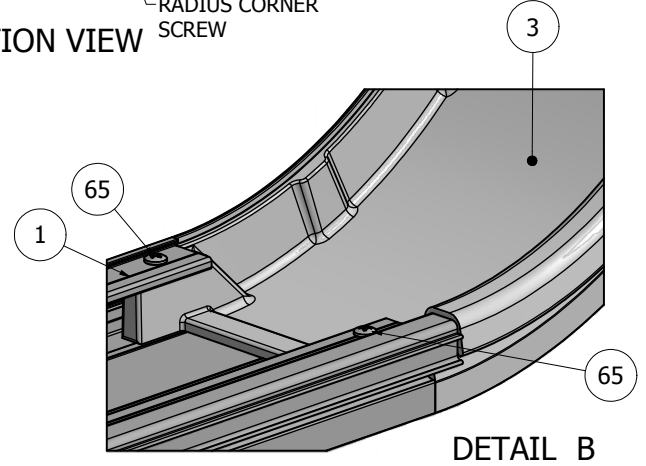
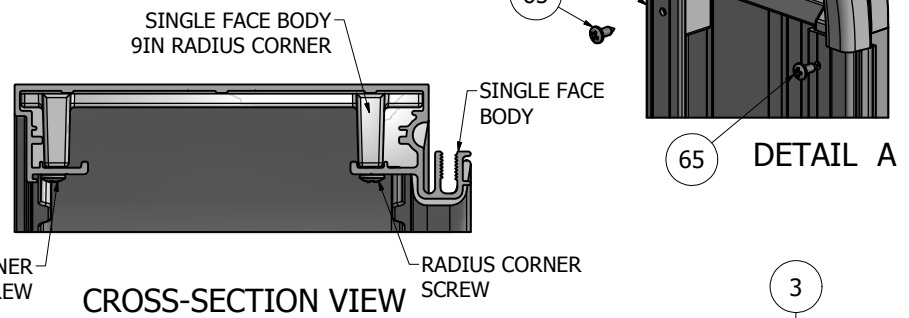
| PARTS LIST | | | |
|------------|-------|------------------------------------|------------------------|
| ITEM | PART# | DESCRIPTION | NOTES |
| 1 | 2025 | Single Face Body | Top & Bottom |
| 2 | 2025 | Single Face Body | Sides |
| 3 | 4000 | Single Face Body 9in Radius Corner | |
| 65 | 5218 | Radius Corner Screw | Drill 5/32" pilot hole |

Ship To:
Sales Order#



***NOTE:** RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

Caulk the joints where the Radius Diecast Corners and the Extrusion meet, yet making sure the water relief channel is not blocked, allowing for water to flow.

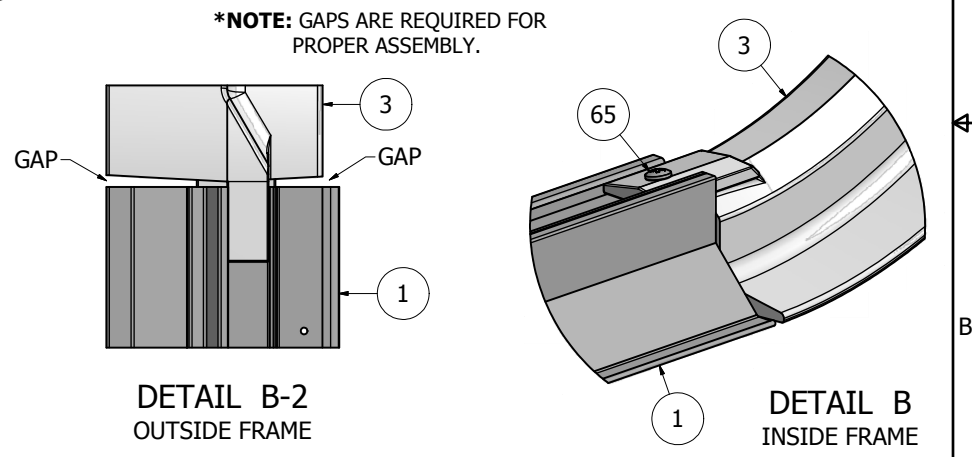
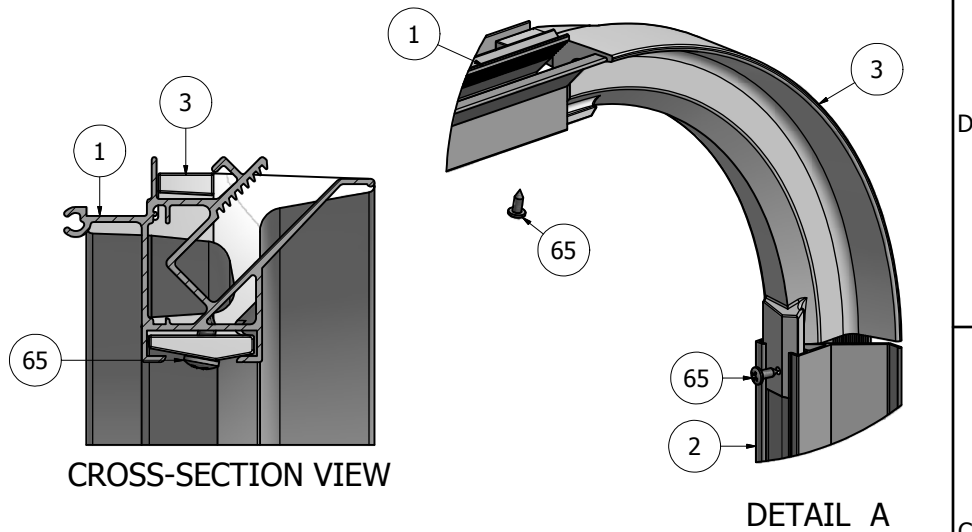
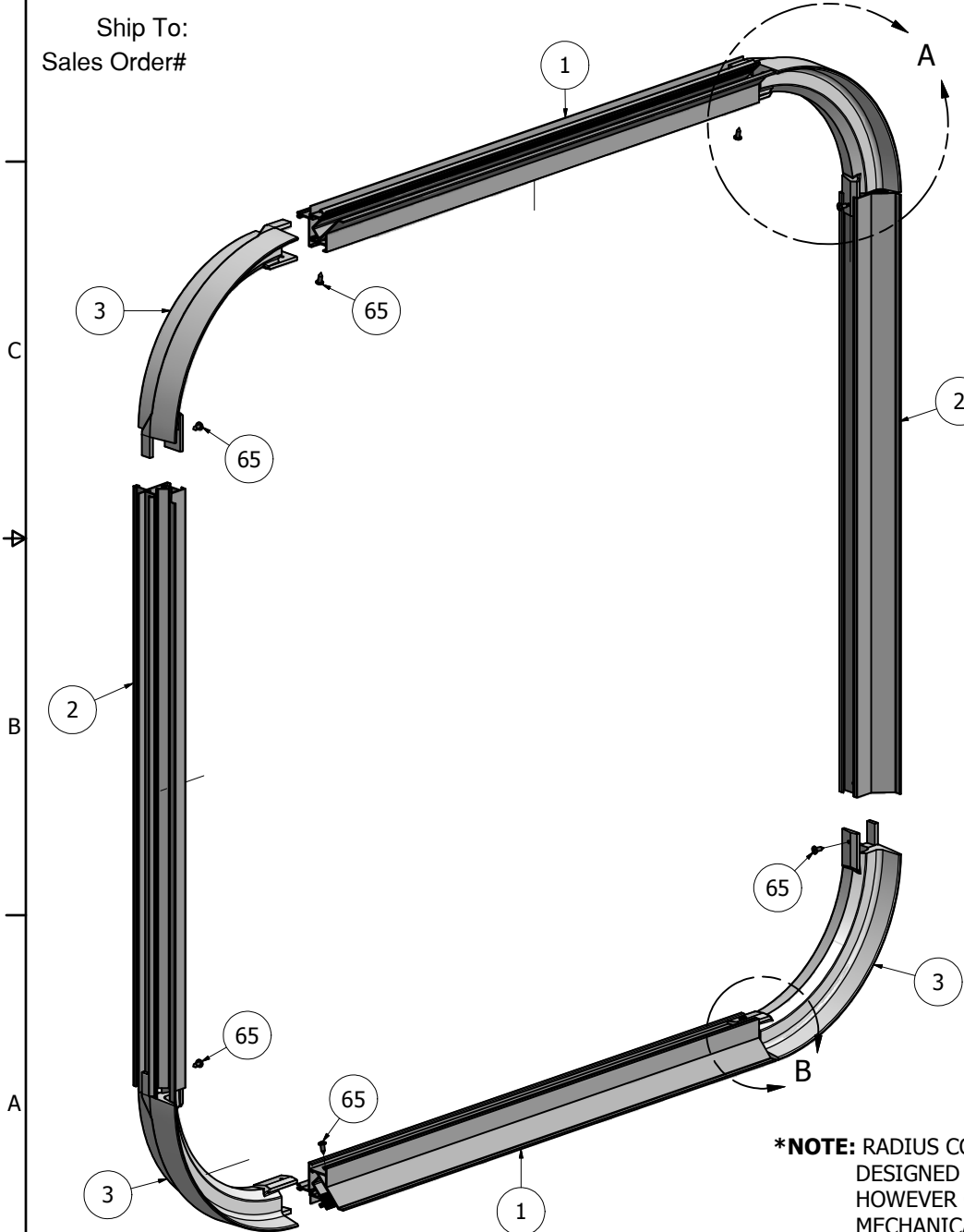


NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

| | | | |
|---|-----------------------|-----------|---|
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| DRAWN | SBreihof | 12/3/2012 | SignComp |
| Centroid X: | 0.000 in | | |
| Centroid Y: | 0.000 in | | TITLE |
| Principal Moments Ix: | 0.000 in ⁴ | | Single Face Body w/ 9in Radius Corners - Assembly |
| Principal Moments Iy: | 0.000 in ⁴ | | DWG NO |
| Section Modulus Ix: | 0.000 in ³ | | KSF-4000 |
| Section Modulus Iy: | 0.000 in ³ | | REV |
| | | | SHEET 1 OF 1 |

| PARTS LIST | | | |
|------------|--------|---------------------------------|------------------------|
| ITEM | PART # | DESCRIPTION | NOTES |
| 1 | 2085 | Tension Frame | Top & Bottom |
| 2 | 2085 | Tension Frame | Sides |
| 3 | 4240 | 9in Tension Frame Radius Corner | All 4 Corners |
| 65 | 5218 | Radius Corner Screw | Drill 5/32" pilot hole |

Ship To:
Sales Order#



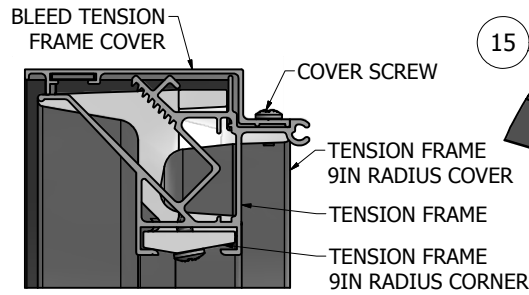
***NOTE:** GAPS ARE REQUIRED FOR PROPER ASSEMBLY.

***NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

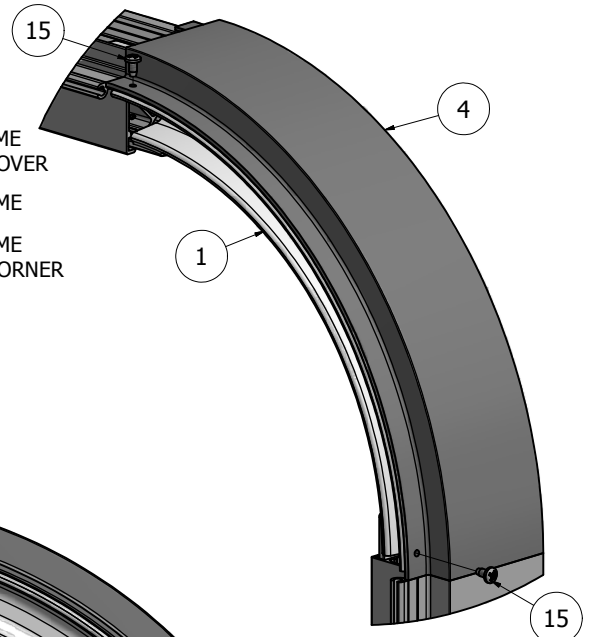
| | | | |
|---|----------------------|--|-----|
| DRAWING BY: SBreihof 6/25/2013 | | SignComp | |
| Centroid X: 0.000 in | Centroid Y: 0.000 in | | |
| Principal Moments Ix: 0.000 in ⁴ | | Tension Frame with 9in Radius Corners - Assembly | |
| Principal Moments Iy: 0.000 in ⁴ | | | |
| Section Modulus Ix: 0.000 in ³ | | PART NO | REV |
| Section Modulus Iy: 0.000 in ³ | | K2085-4240 | |
| SHEET 1 OF 1 | | | |

***NOTE:** RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

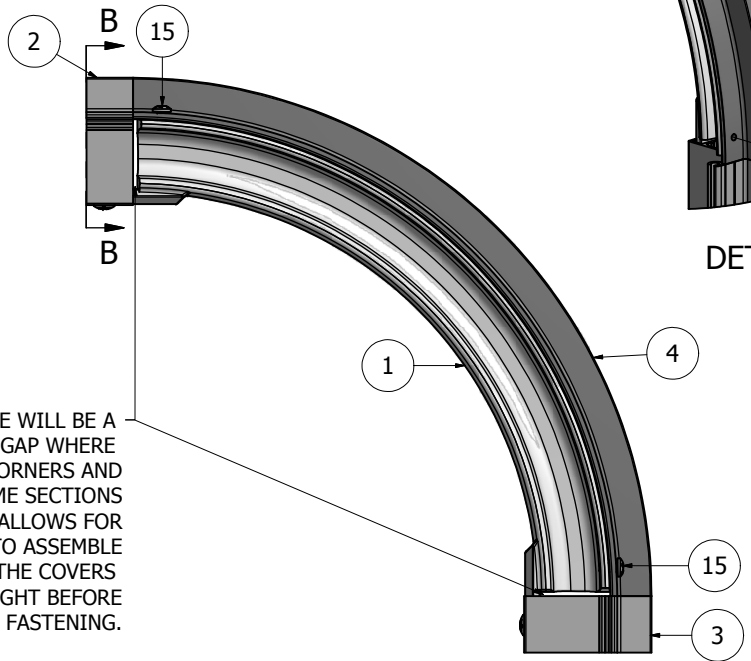
| PARTS LIST | | | |
|------------|------------|--------------------------------------|----------------------|
| ITEM | PART # | DESCRIPTION | NOTES |
| 1 | K2085/4240 | Tension Frame w/ 9in Radius Corners | Assembly |
| 2 | 2095 | Bleed Tension Frame Cover | Top & Bottom |
| 3 | 2095 | Bleed Tension Frame Cover | Sides |
| 4 | 4260P | 9in Bleed Tension Frame Radius Cover | |
| 12 | 5195 | Cover Screw | Pre-drill 3/32" hole |
| 15 | 5195 | Radius Corner Cover Screw | Pre-drill 3/32" hole |



CROSS-SECTION VIEW

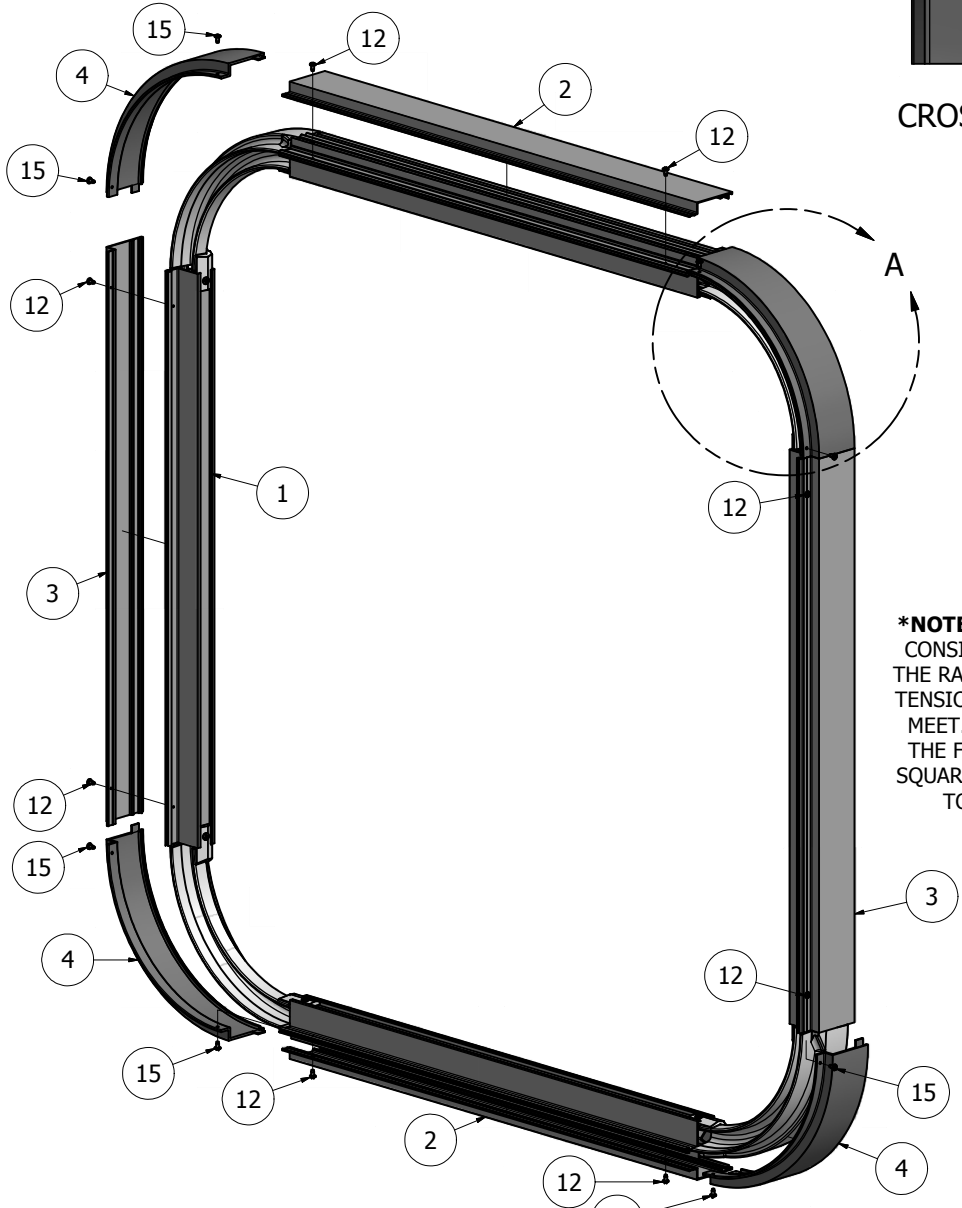


DETAIL A



DETAIL A-2
BACK VIEW

***NOTE:** THERE WILL BE A CONSISTANT GAP WHERE THE RADIUS CORNERS AND TENSION FRAME SECTIONS MEET. THIS ALLOWS FOR THE FRAME TO ASSEMBLE SQUARE AND THE COVERS TO FIT TIGHT BEFORE FASTENING.



NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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| | | |
|-----------------------|-----------------------|-----------|
| DRAWING BY: | SBreihof | 6/25/2013 |
| Centroid X: | 0.000 in | |
| Centroid Y: | 0.000 in | |
| Principal Moments Ix: | 0.000 in ⁴ | |
| Principal Moments Iy: | 0.000 in ⁴ | |
| Section Modulus Ix: | 0.000 in ³ | |
| Section Modulus Iy: | 0.000 in ³ | |

| | | |
|-----------------|-----------------------|---|
| SignComp | | TITLE |
| | | Tension Frame and Bleed Tension Frame Cover w/ 9in Bleed Radius Corner Cover - Assembly |
| PART NO | K2085-95-4260P | REV |

Ship To:
Sales Order#