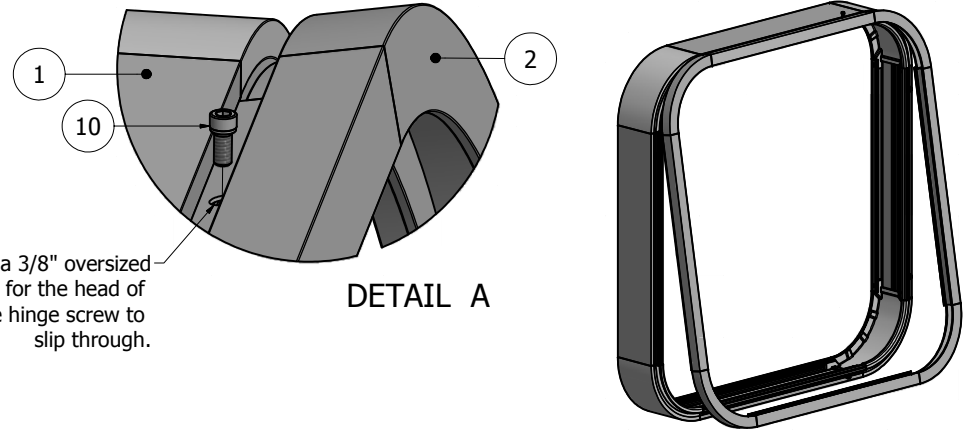


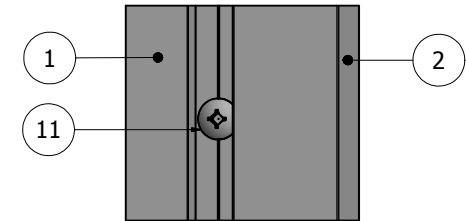
| PARTS LIST | | | |
|------------|------------|--|------------------------|
| ITEM | PART# | DESCRIPTION | NOTES |
| 1 | K2025/4000 | Single Face Body w/ 9in Radius Corners | Assembly |
| 2 | K2055/4280 | 1 1/2" Retainer w/ 9in Radius Corners | Assembly |
| 10 | 5170 | Hinge Screw | Drill 3/8" pilot hole |
| 11 | 5180 | Closure Screw | Drill 5/16" pilot hole |

Ship To:
Sales Order#

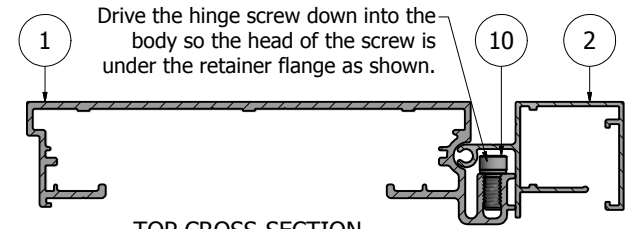
***NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



DETAIL A

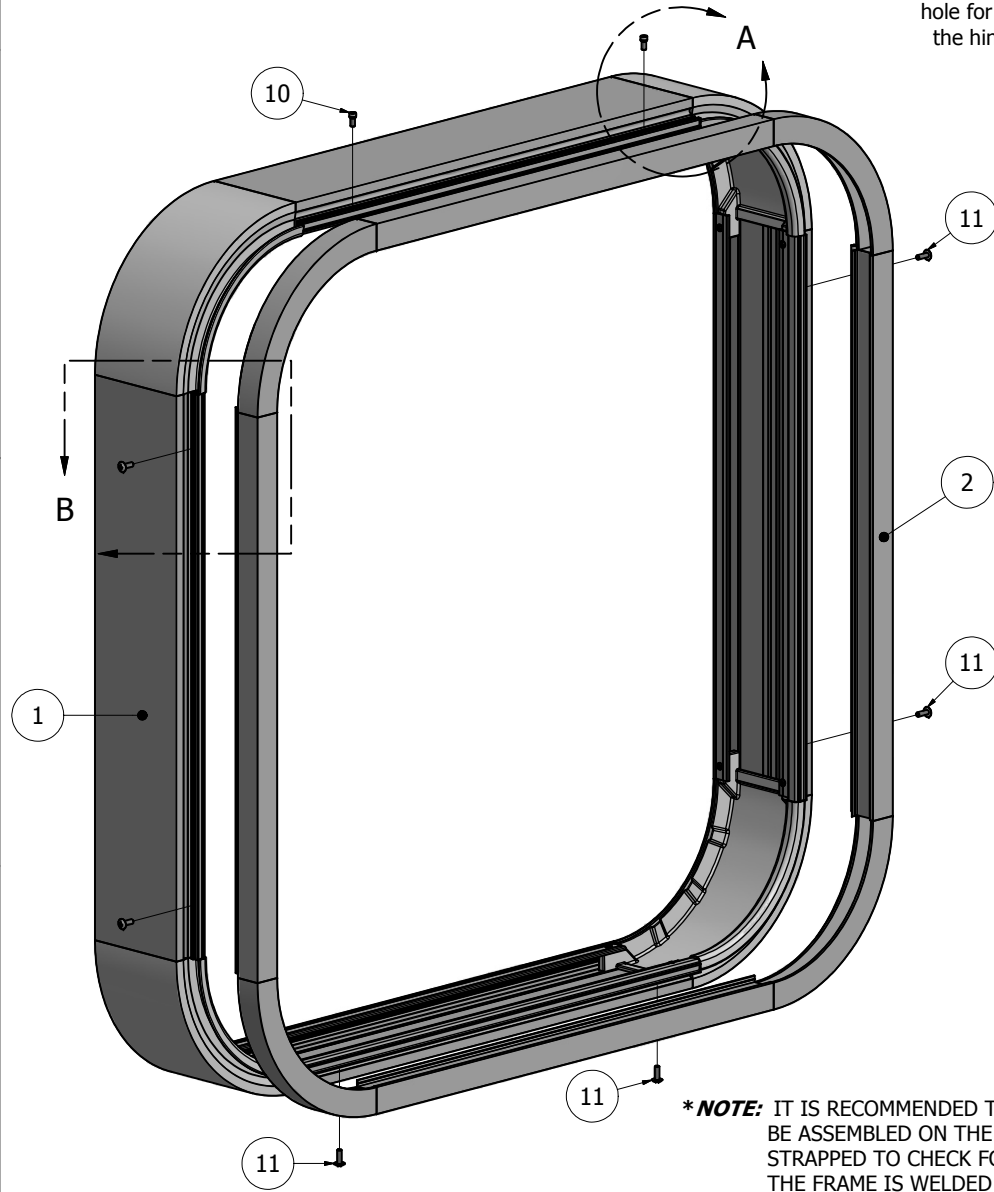


DETAIL B
FRAME CLOSED



TOP CROSS-SECTION

***NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

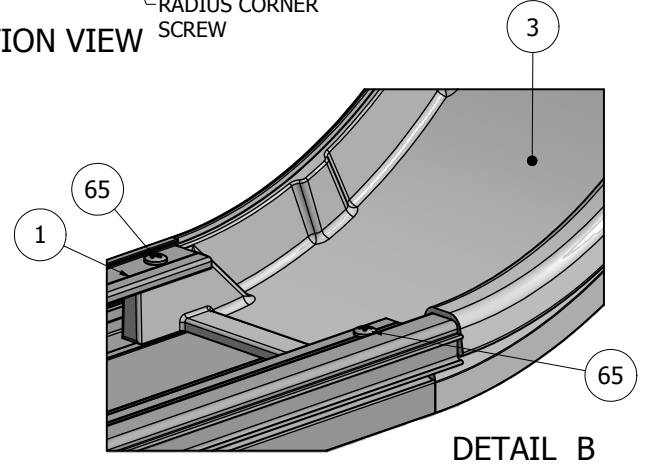
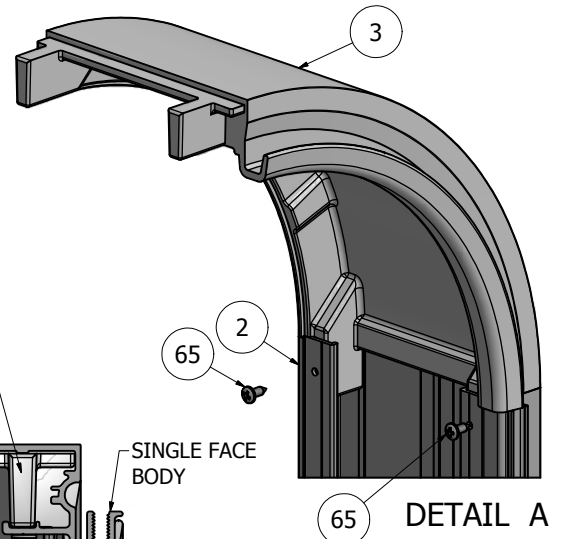
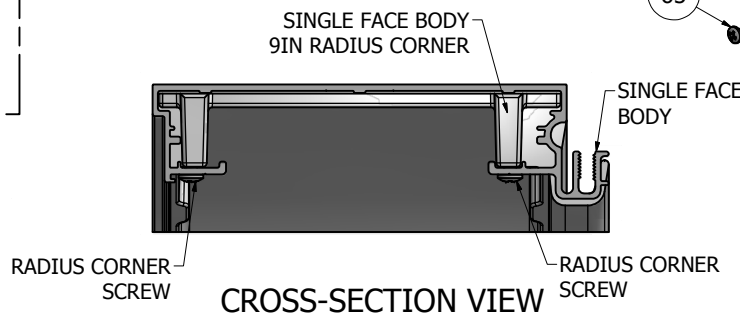
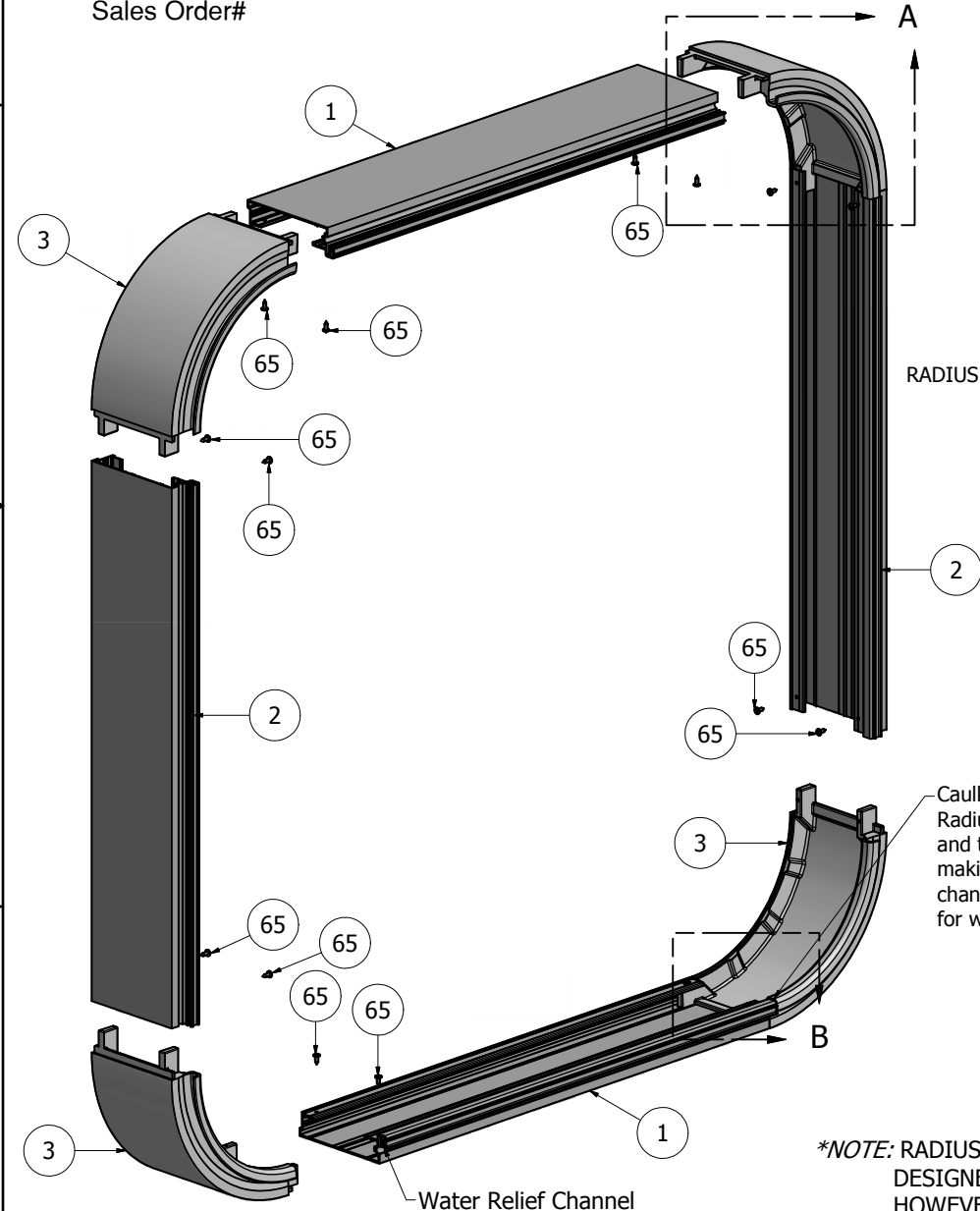


***NOTE:** IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

| | | |
|---|------------|---|
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| DRAWN | SBreihof | 11/30/2012 |
| Centroid X: | 0.000 in | |
| Centroid Y: | 0.000 in | |
| Principal Moments Ix: | 0.000 in^4 | |
| Principal Moments Iy: | 0.000 in^4 | |
| Section Modulus Ix: | 0.000 in^3 | |
| Section Modulus Iy: | 0.000 in^3 | |
| <div style="text-align: center;">SignComp</div> | | TITLE |
| | | <div style="text-align: center;">Single Face Body w/1 1/2" Retainer and 9in Radius Corners - Assembly</div> |
| DWG NO | | REV |
| KSF/55/4560 | | |
| SHEET 1 OF 1 | | |

| PARTS LIST | | | |
|------------|-------|------------------------------------|------------------------|
| ITEM | PART# | DESCRIPTION | NOTES |
| 1 | 2025 | Single Face Body | Top & Bottom |
| 2 | 2025 | Single Face Body | Sides |
| 3 | 4000 | Single Face Body 9in Radius Corner | |
| 65 | 5218 | Radius Corner Screw | Drill 5/32" pilot hole |

Ship To:
Sales Order#



Caulk the joints where the Radius Diecast Corners and the Extrusion meet, yet making sure the water relief channel is not blocked, allowing for water to flow.

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

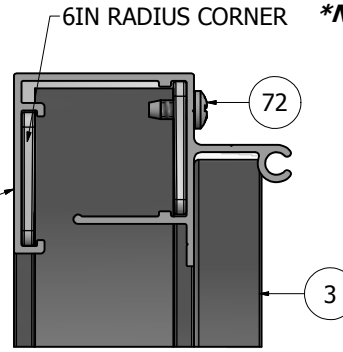
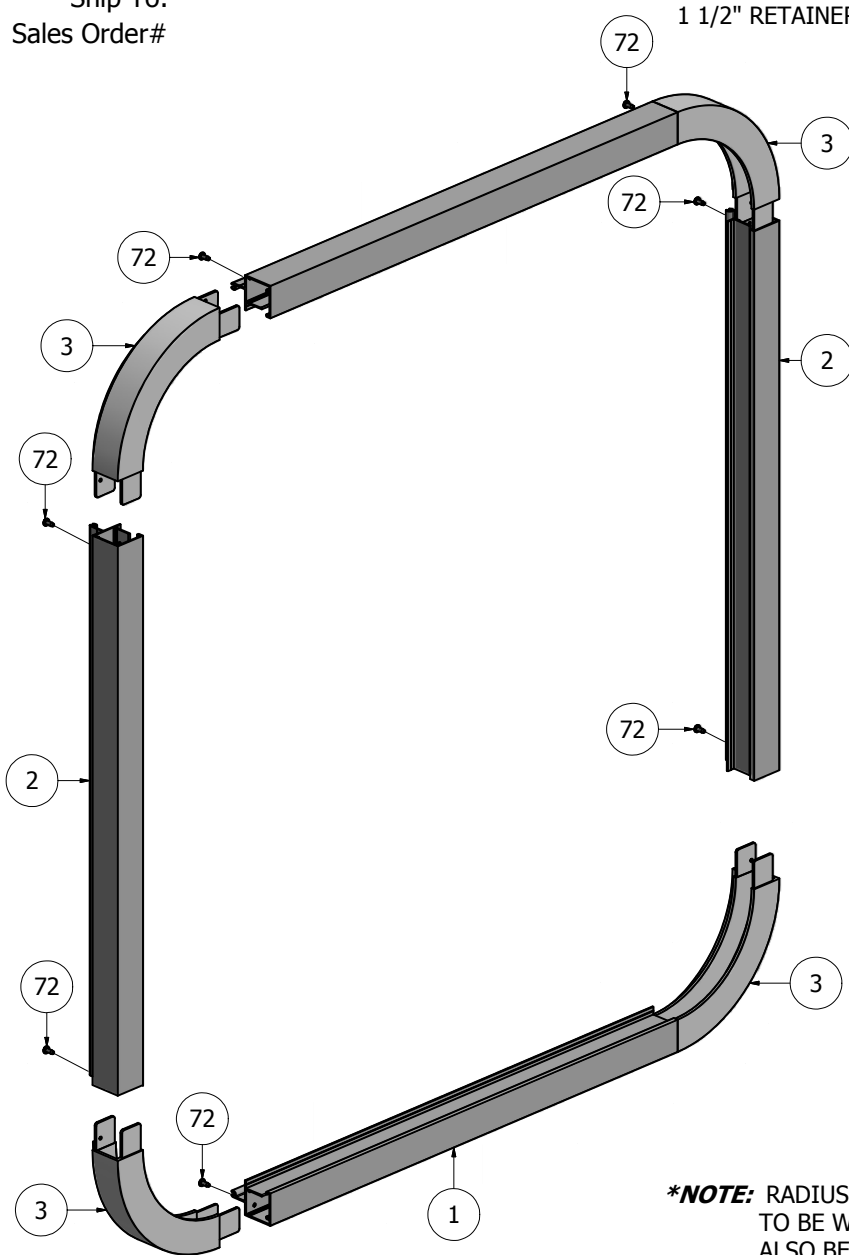
***NOTE: RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.**

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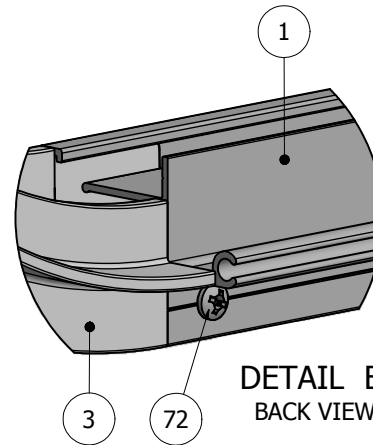
| | | | |
|-----------------------|-----------------------|---|-----------------|
| DRAWN | SBreihof | 12/3/2012 | SignComp |
| Centroid X: | 0.000 in | TITLE | |
| Centroid Y: | 0.000 in | Single Face Body w/ 9in Radius Corners - Assembly | |
| Principal Moments Ix: | 0.000 in ⁴ | DWG NO | KSF-4000 |
| Principal Moments Iy: | 0.000 in ⁴ | REV | |
| Section Modulus Ix: | 0.000 in ³ | SHEET 1 OF 1 | |
| Section Modulus Iy: | 0.000 in ³ | | |

| PARTS LIST | | | |
|------------|-------|-----------------------------------|-----------------------|
| ITEM | PART# | DESCRIPTION | NOTES |
| 1 | 2055 | 1 1/2" Retainer | Top & Bottom |
| 2 | 2055 | 1 1/2" Retainer | Sides |
| 3 | 4285 | 1 1/2" Retainer 6in Radius Corner | All 4 Corners |
| 72 | 5195 | Radius Corner Retainer Screw | Drill 1/8" pilot hole |

Ship To:
Sales Order#

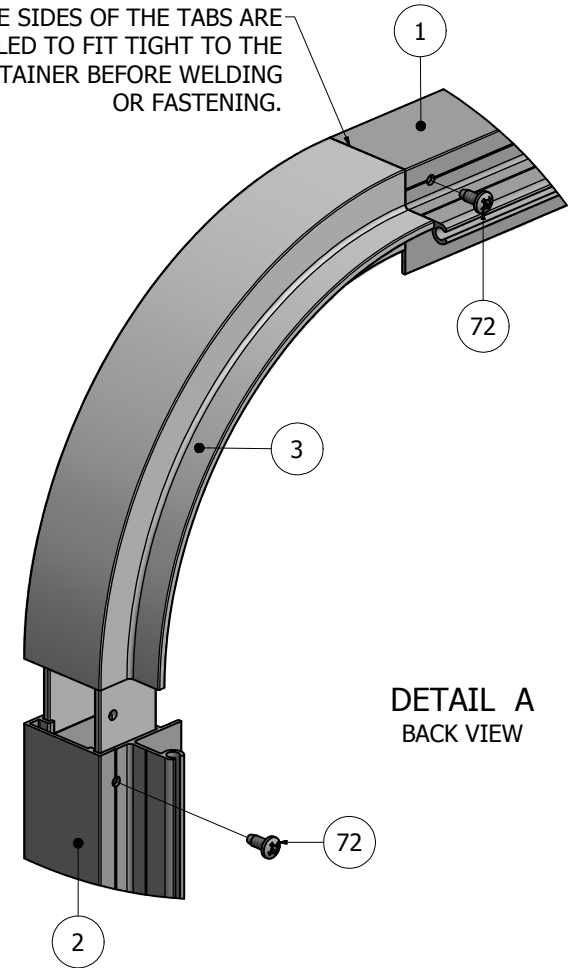


DETAIL C
CROSS-SECTION



DETAIL B
BACK VIEW

***NOTE:** THE SIDES OF THE TABS ARE MILLED TO FIT TIGHT TO THE RETAINER BEFORE WELDING OR FASTENING.



DETAIL A
BACK VIEW

***NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

| | | | |
|---|-----------------------|--|-----------------|
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| DRAWN | SBreihof | 10/25/2012 | SignComp |
| Centroid X: | 0.000 in | TITLE | |
| Centroid Y: | 0.000 in | 1 1/2" Retainer with 6in Radius Corners - Assembly | |
| Principal Moments Ix: | 0.000 in ⁴ | DWG NO | REV |
| Principal Moments Iy: | 0.000 in ⁴ | 2055-4285 | |
| Section Modulus Ix: | 0.000 in ³ | SHEET 1 OF 1 | |
| Section Modulus Iy: | 0.000 in ³ | | |

***NOTE:** RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.