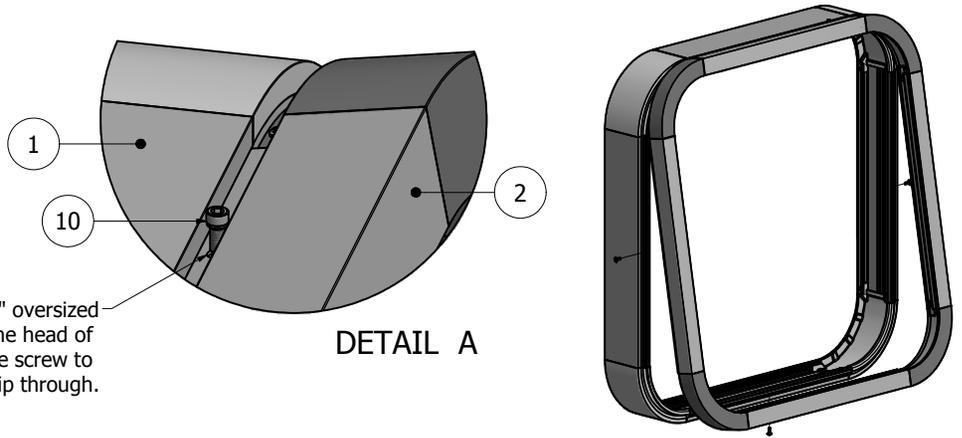


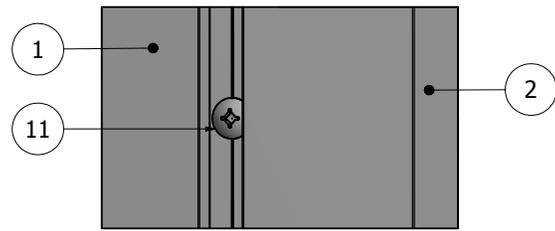
PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2025/4000	Single Face Body w/ 9in Radius Corners	Assembly
2	K2045/65/75/4200	2 1/4" Retainer and Dual Frame w/ 9in Radius Corners & Covers	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

Ship To:
Sales Order#

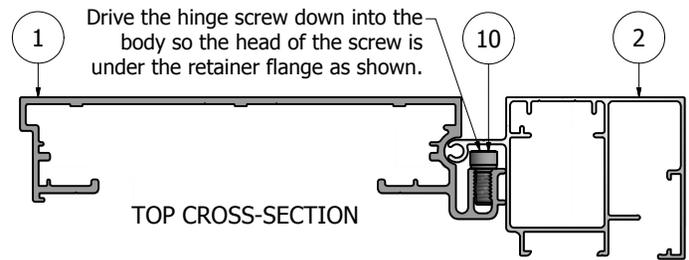
***NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



DETAIL A



DETAIL B
FRAME CLOSED



TOP CROSS-SECTION

***NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

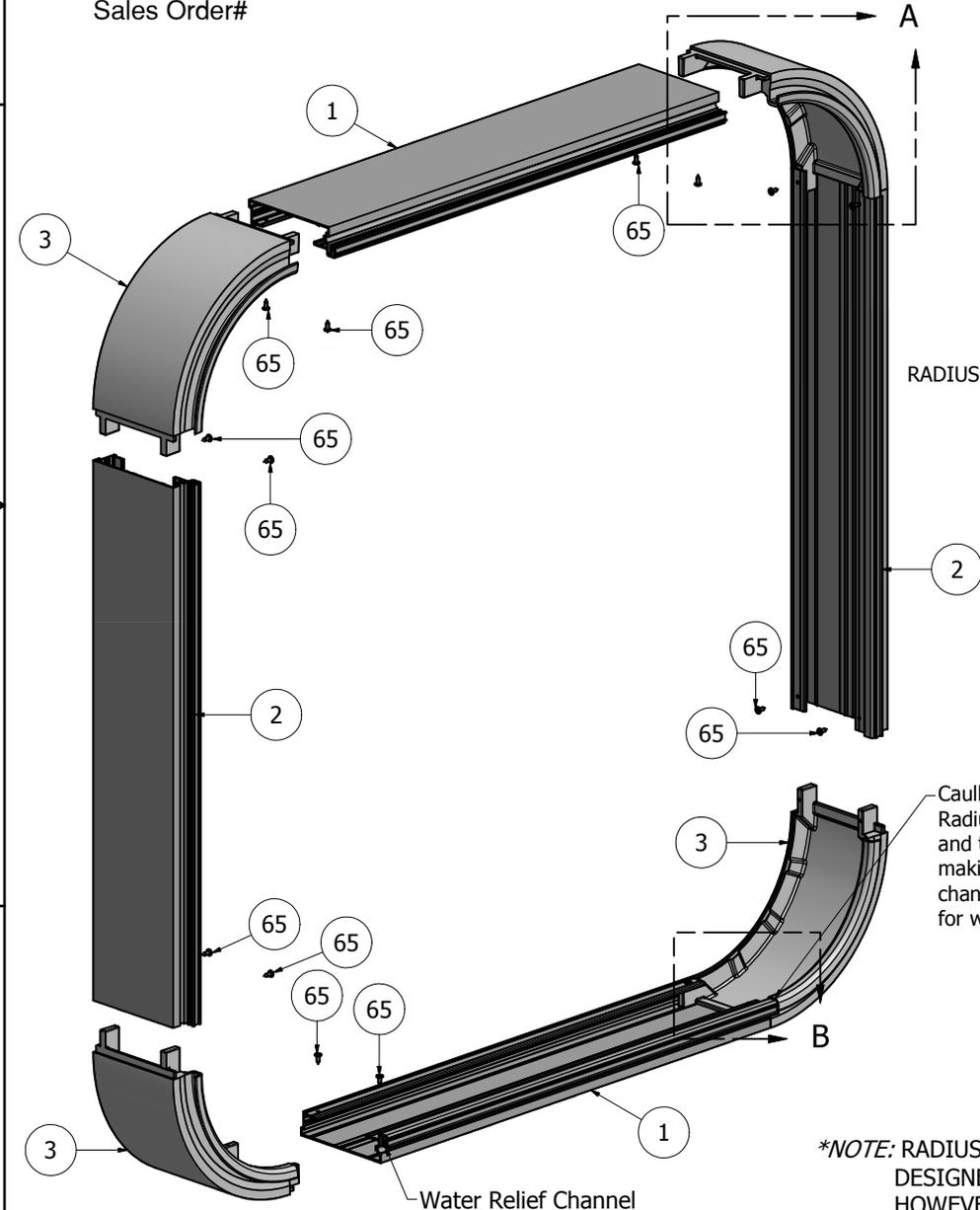
***NOTE:** IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

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DRAWN	SBreihof	2/12/2013	SignComp
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	Single Face Body w/ 2-1/4" Retainer and 9in Radius Corners - Assembly	
Principal Moments Ix:	0.000 in^4	DWG NO	KSF/45/4570
Principal Moments Iy:	0.000 in^4	REV	
Section Modulus Ix:	0.000 in^3		
Section Modulus Iy:	0.000 in^3		

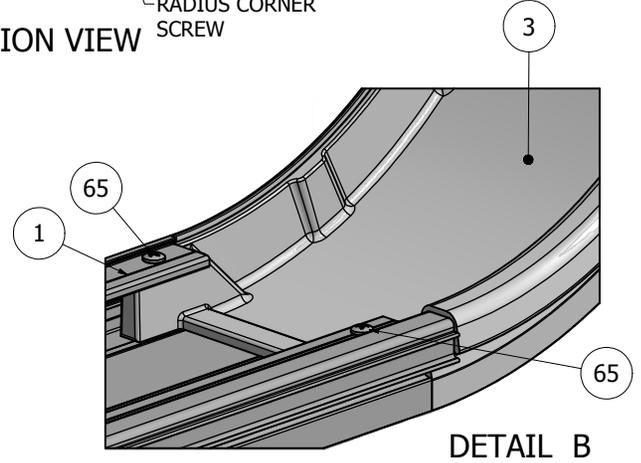
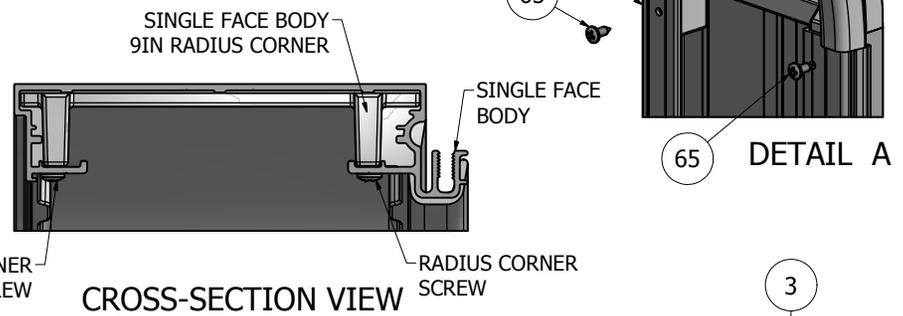
PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2025	Single Face Body	Top & Bottom
2	2025	Single Face Body	Sides
3	4000	Single Face Body 9in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

Ship To:
Sales Order#



***NOTE:** RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

Caulk the joints where the Radius Diecast Corners and the Extrusion meet, yet making sure the water relief channel is not blocked, allowing for water to flow.



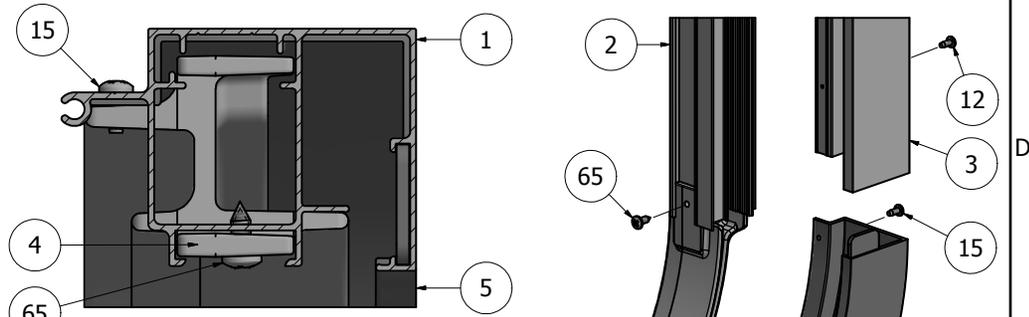
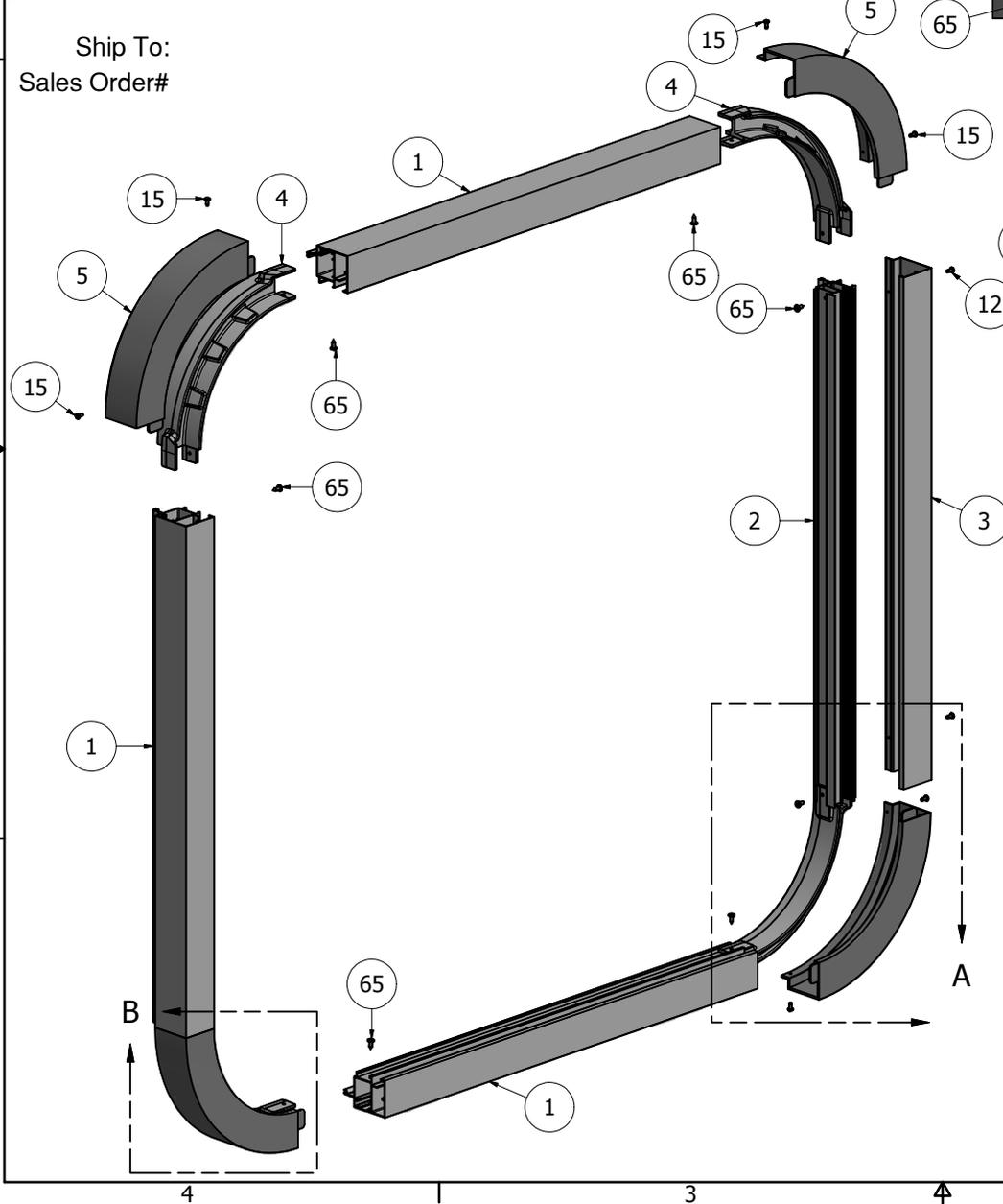
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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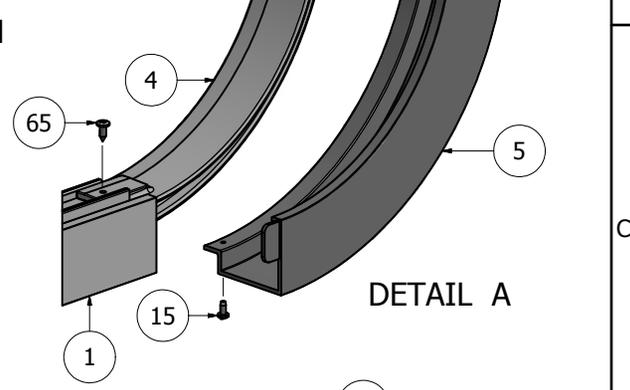
DRAWN	SBreihof	12/3/2012	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		Single Face Body w/ 9in Radius Corners - Assembly
Principal Moments Iy:	0.000 in ⁴		DWG NO
Section Modulus Ix:	0.000 in ³		KSF-4000
Section Modulus Iy:	0.000 in ³		REV

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2045	2 1/4" Retainer	Top, Bottom & One Side
2	2065	Dual Frame	One Side
3	2075	2 1/4" Dual Frame Cover	One Side
4	4200	Dual Frame 9in Radius Corner	All 4 Corners
5	4220P	Dual Frame 9in Radius Cover	All 4 Corners
12	5195	Cover Screw	Pre-drill a 3/32" pilot hole
15	5195	Radius Corner Cover Screw	Pre-drill a 3/32" hole
65	5218	Radius Corner Screw	Drill a 5/32" pilot hole

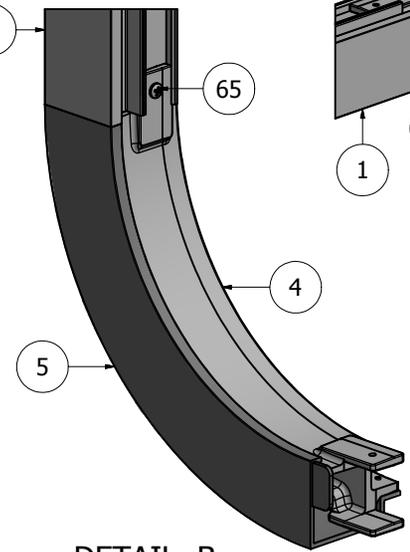
Ship To:
Sales Order#



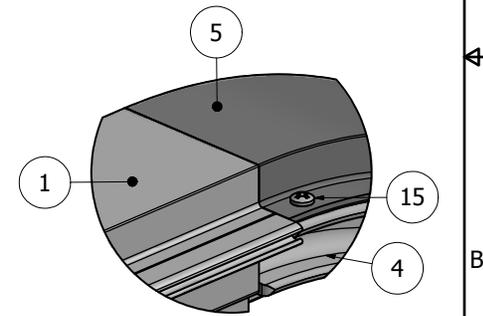
TOP CROSS-SECTION



DETAIL A



DETAIL B



ASSEMBLED BACK VIEW

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
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DRAWN	SBreihof	12/19/2012	SignComp
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	2 1/4" Retainer and Dual Frame & Cover w/ 9in Radius Corners - Assembly	
Principal Moments Ix:	0.000 in ⁴	DWG NO	REV
Principal Moments Iy:	0.000 in ⁴	K2045-65-75-4200-4220P	
Section Modulus Ix:	0.000 in ³	SHEET 1 OF 1	
Section Modulus Iy:	0.000 in ³		