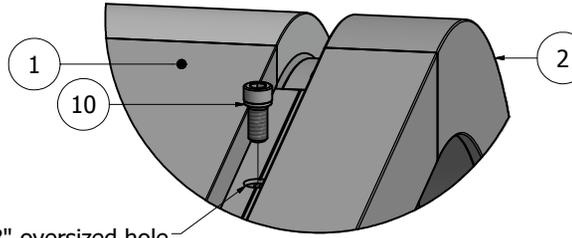


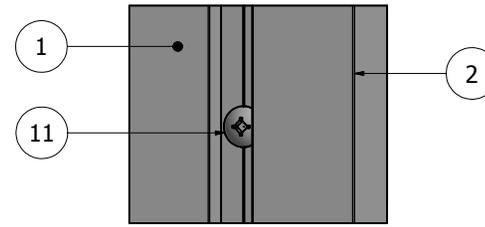
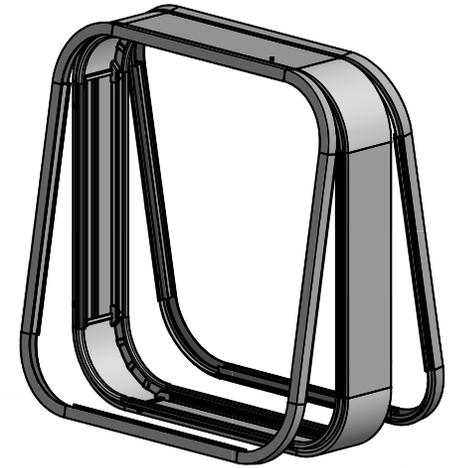
| PARTS LIST |            |                                       |                        |
|------------|------------|---------------------------------------|------------------------|
| ITEM       | PART #     | DESCRIPTION                           | NOTES                  |
| 1          | K2015/4050 | Medium Body w/ 9in Radius Corners     | Assembly               |
| 2          | K2055/4280 | 1 1/2" Retainer w/ 9in Radius Corners | Assembly               |
| 10         | 5170       | Hinge Screw                           | Drill 3/8" pilot hole  |
| 11         | 5180       | Closure Screw                         | Drill 5/16" pilot hole |

Ship To:  
Sales Order#

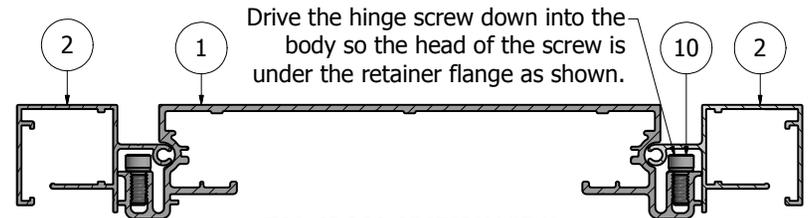
**\*NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



DETAIL A  
CLOSED



DETAIL B  
FRAME CLOSED



TOP CROSS-SECTION VIEW

**\*NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**

(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

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|                       |                       |           |  |
|-----------------------|-----------------------|-----------|--|
| DRAWING BY:           | SBreihof              | 6/26/2013 | <b>SignComp</b>  |
| Centroid X:           |                       |           |  |
| Centroid Y:           |                       |           | TITLE  |
| Principal Moments Ix: | 0.000 in <sup>4</sup> |           | Medium Body w/ 1 1/2" Retainer and 9in Radius Corners - Assembly |
| Principal Moments Iy: |                       |           | PART NO  |
| Section Modulus Ix:   |                       |           | <b>KMB/55/4530</b>   |
| Section Modulus Iy:   | 0.000 in <sup>3</sup> |           | REV  |

**\*NOTE:** IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

D

C

B

A

A

D

C

B

A

A

4

3

2

1

4

3

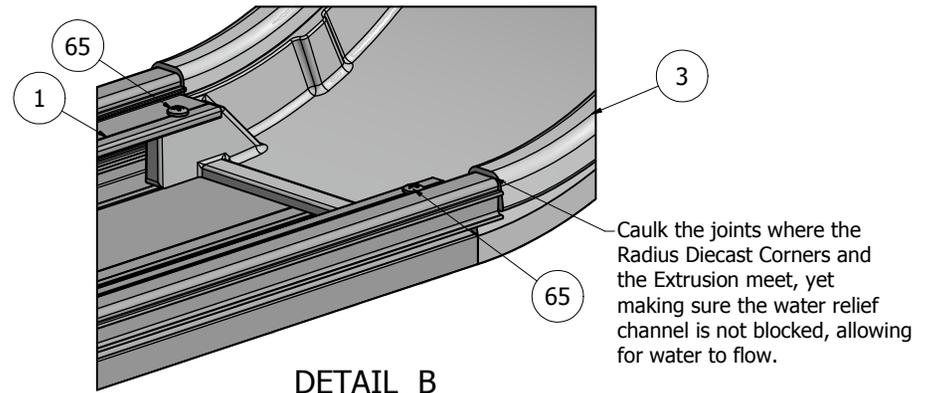
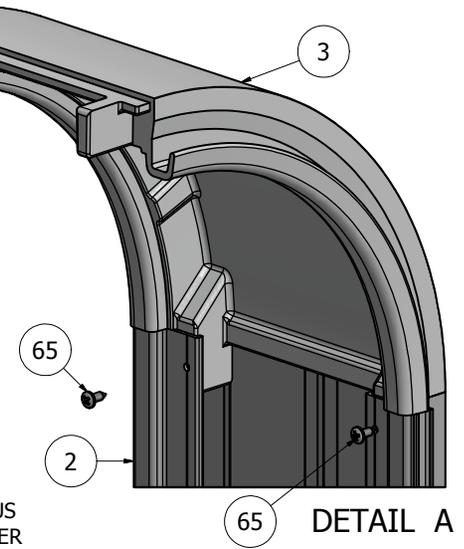
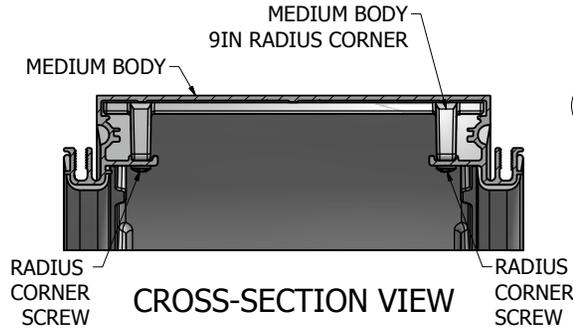
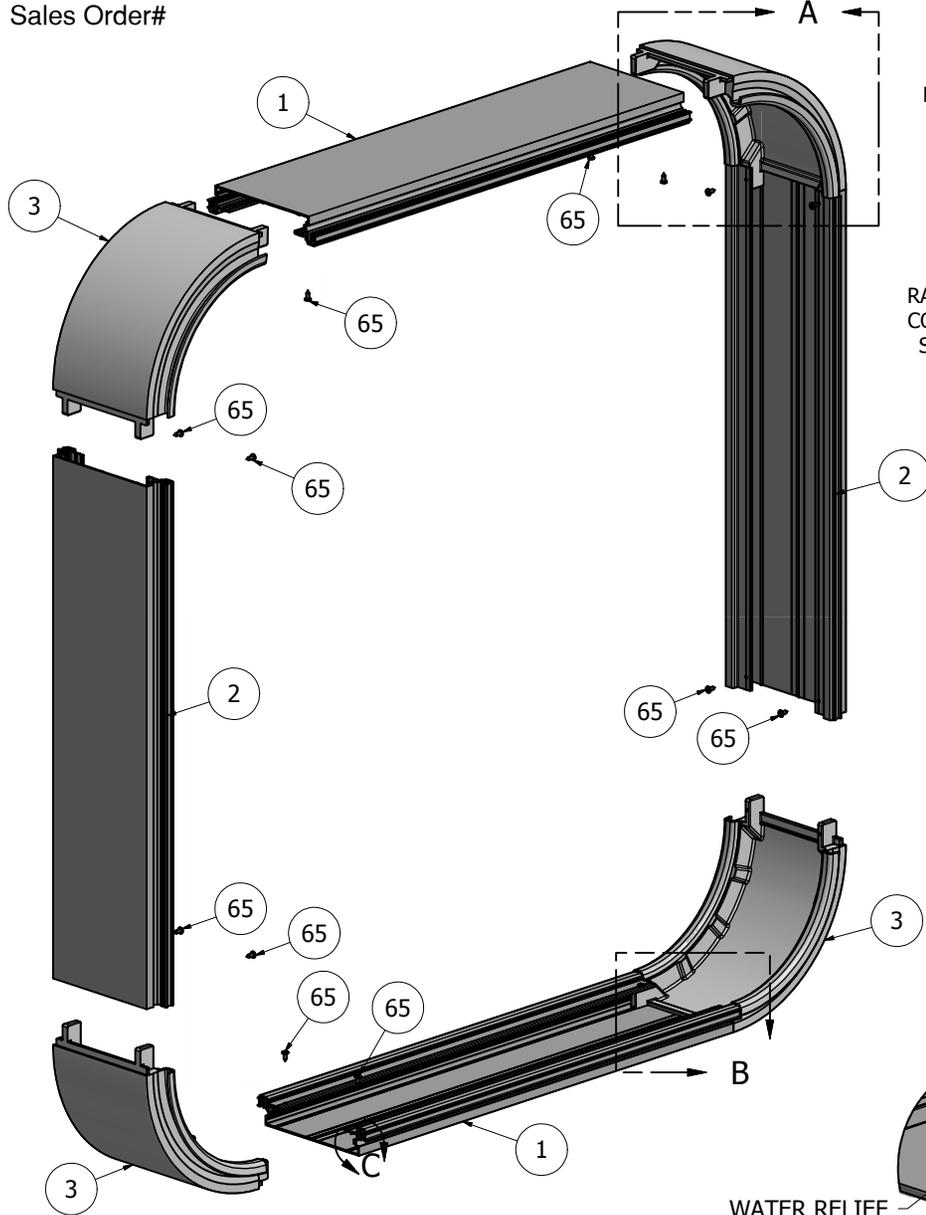
2

1

| PARTS LIST |        |                               |                        |
|------------|--------|-------------------------------|------------------------|
| ITEM       | PART # | DESCRIPTION                   | NOTES                  |
| 1          | 2015   | Medium Body                   | Top & Bottom           |
| 2          | 2015   | Medium Body                   | Sides                  |
| 3          | 4050   | Medium Body 9in Radius Corner |                        |
| 65         | 5218   | Radius Corner Screw           | Drill 5/32" pilot hole |

**\*NOTE:** RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

Ship To:  
Sales Order#



**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

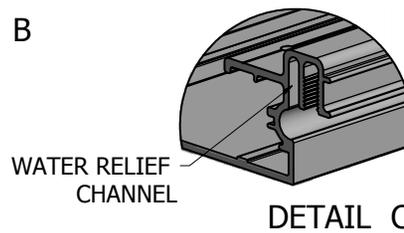
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|                       |                       |           |
|-----------------------|-----------------------|-----------|
| DRAWING BY:           | SBreihof              | 6/26/2013 |
| Centroid X:           | 0.000 in              |           |
| Centroid Y:           | 0.000 in              |           |
| Principal Moments Ix: | 0.000 in <sup>4</sup> |           |
| Principal Moments Iy: | 0.000 in <sup>4</sup> |           |
| Section Modulus Ix:   | 0.000 in <sup>3</sup> |           |
| Section Modulus Iy:   | 0.000 in <sup>3</sup> |           |

**SignComp**

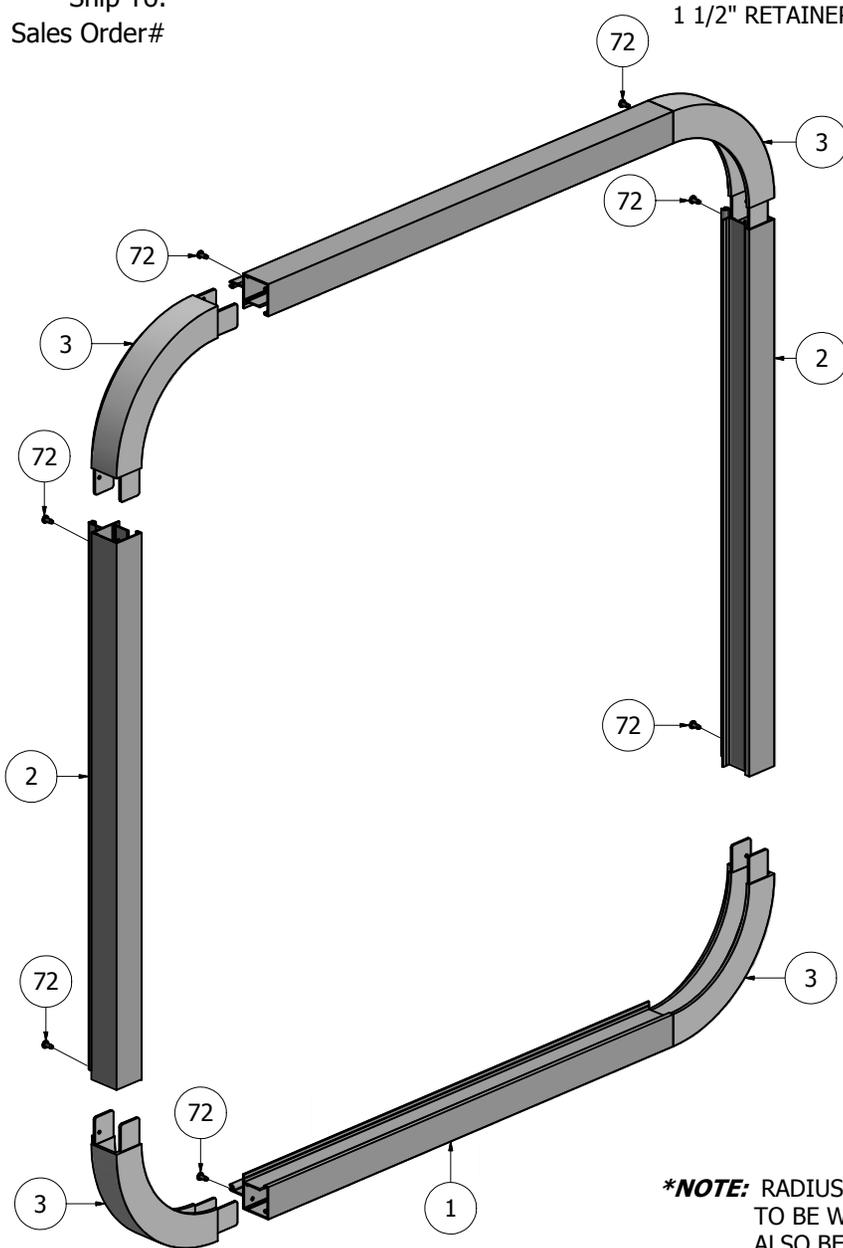
Medium Body w/ 9in Radius Corners - Assembly

|         |                 |     |
|---------|-----------------|-----|
| PART NO | <b>KMB-4050</b> | REV |
|---------|-----------------|-----|

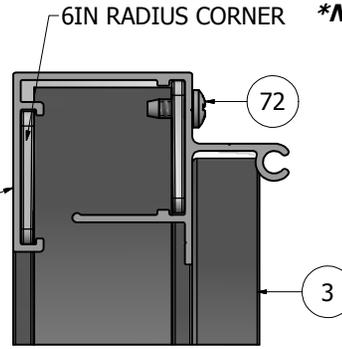


| PARTS LIST |       |                                   |                       |
|------------|-------|-----------------------------------|-----------------------|
| ITEM       | PART# | DESCRIPTION                       | NOTES                 |
| 1          | 2055  | 1 1/2" Retainer                   | Top & Bottom          |
| 2          | 2055  | 1 1/2" Retainer                   | Sides                 |
| 3          | 4285  | 1 1/2" Retainer 6in Radius Corner | All 4 Corners         |
| 72         | 5195  | Radius Corner Retainer Screw      | Drill 1/8" pilot hole |

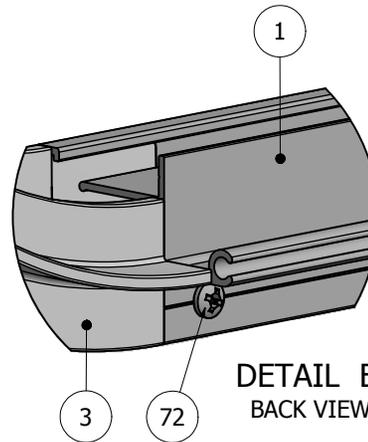
Ship To:  
Sales Order#



**\*NOTE:** RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

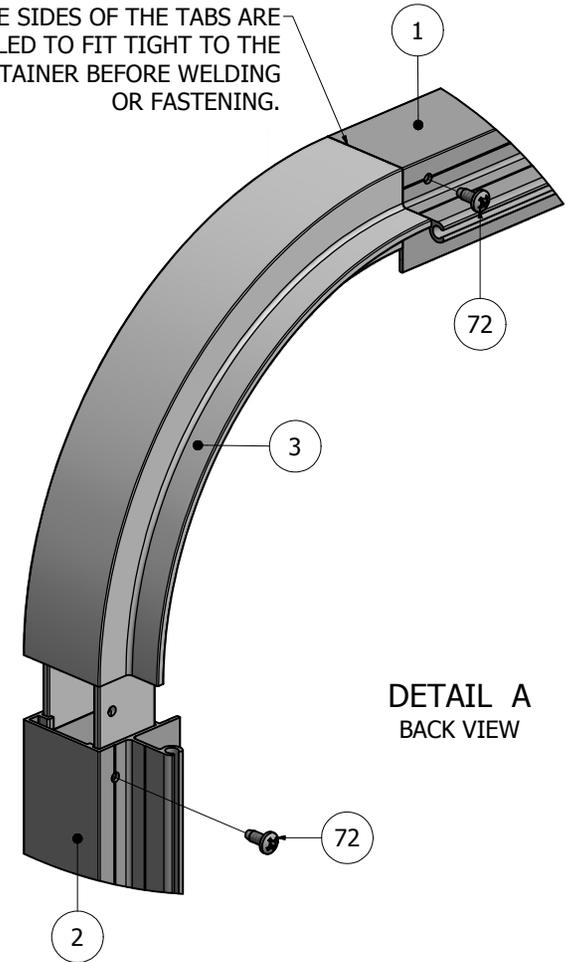


DETAIL C  
CROSS-SECTION



DETAIL B  
BACK VIEW

**\*NOTE:** THE SIDES OF THE TABS ARE MILLED TO FIT TIGHT TO THE RETAINER BEFORE WELDING OR FASTENING.



DETAIL A  
BACK VIEW

**\*NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

|   |                       |  |                 |
|---|-----------------------|--|-----------------|
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| DRAWN   | SBreihof              | 10/25/2012   | <b>SignComp</b> |
| Centroid X:   | 0.000 in              | TITLE  |                 |
| Centroid Y:   | 0.000 in              | 1 1/2" Retainer with 6in Radius Corners - Assembly |                 |
| Principal Moments Ix:   | 0.000 in <sup>4</sup> | DWG NO   | REV             |
| Principal Moments Iy:   | 0.000 in <sup>4</sup> | <b>2055-4285</b>                                   |                 |
| Section Modulus Ix:   | 0.000 in <sup>3</sup> | SHEET 1 OF 1                                       |                 |
| Section Modulus Iy:   | 0.000 in <sup>3</sup> |  |                 |