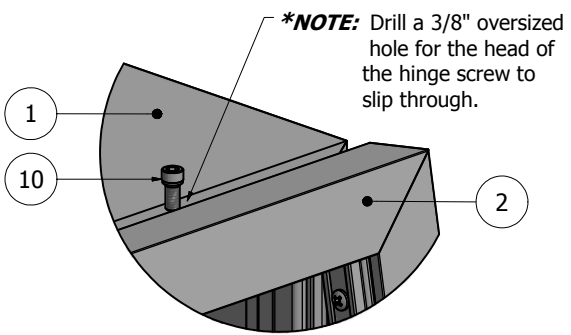
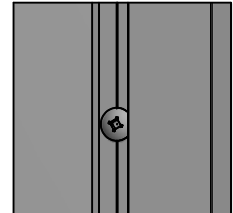
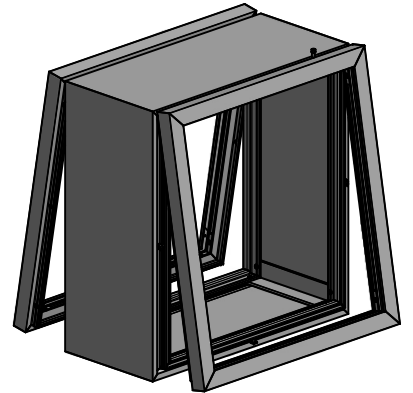


PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2005	Wide Body	Assembly
2	K2053/63/73	1 1/2" Retainer w/ Frame and Cover	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

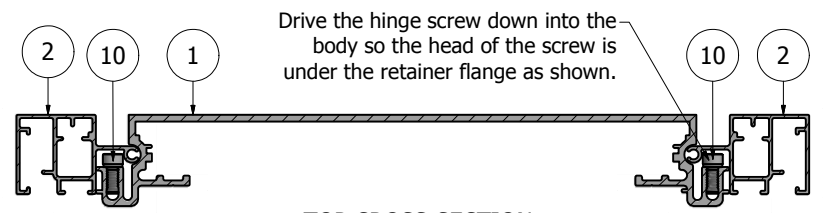
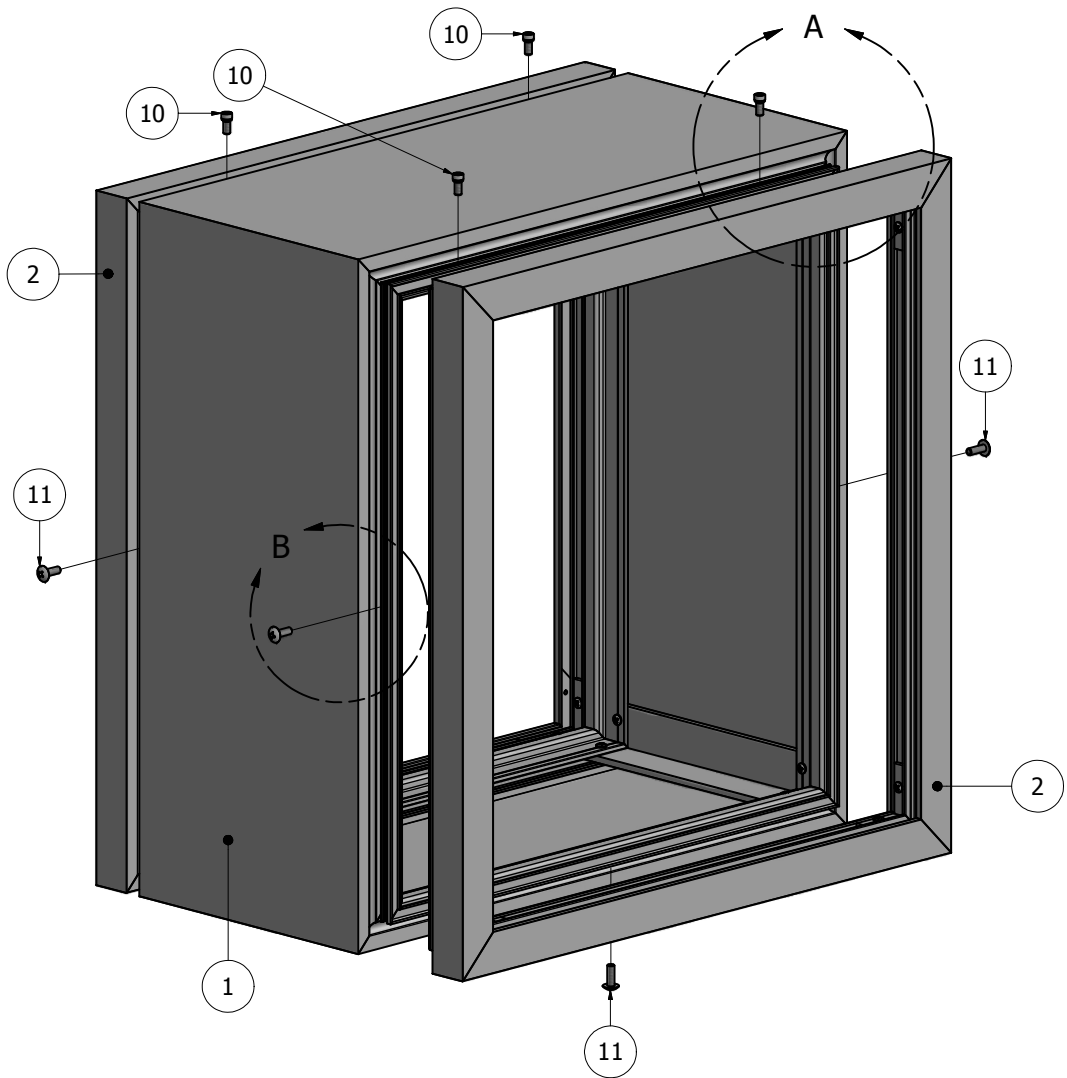
Ship To:  
Sales Order#



DETAIL A



DETAIL B  
FRAME CLOSED



TOP CROSS-SECTION

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	10/30/2012	<b>SignComp</b>
Centroid X:	0.000 in		
Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in <sup>4</sup>		Wide Body w/ 1 1/2" Retainer - Assembly
Principal Moments Iy:	0.000 in <sup>4</sup>		
Section Modulus Ix:	0.000 in <sup>3</sup>		DWG NO <b>KWB-53 with 2063</b> REV
Section Modulus Iy:	0.000 in <sup>3</sup>		

Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	2005	Wide Body	Top & Bottom
2	2005	Wide Body	Sides
3	5312	Wide Body Corner Angle	
13	5218	Corner Angle Screw	Drill 5/32" pilot hole

Ship To:  
Order Number:

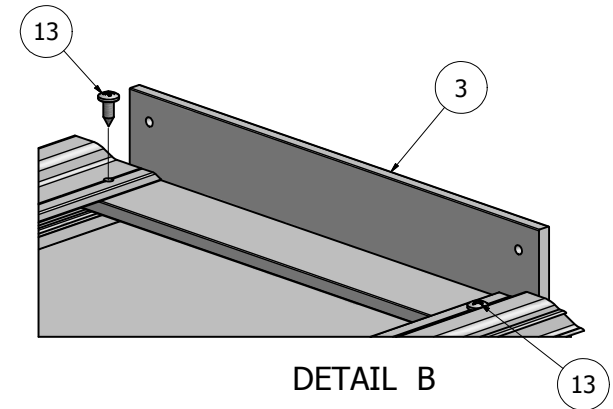
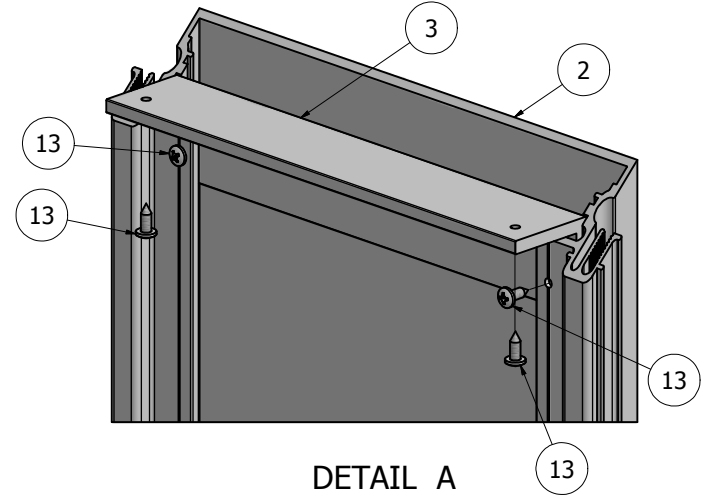
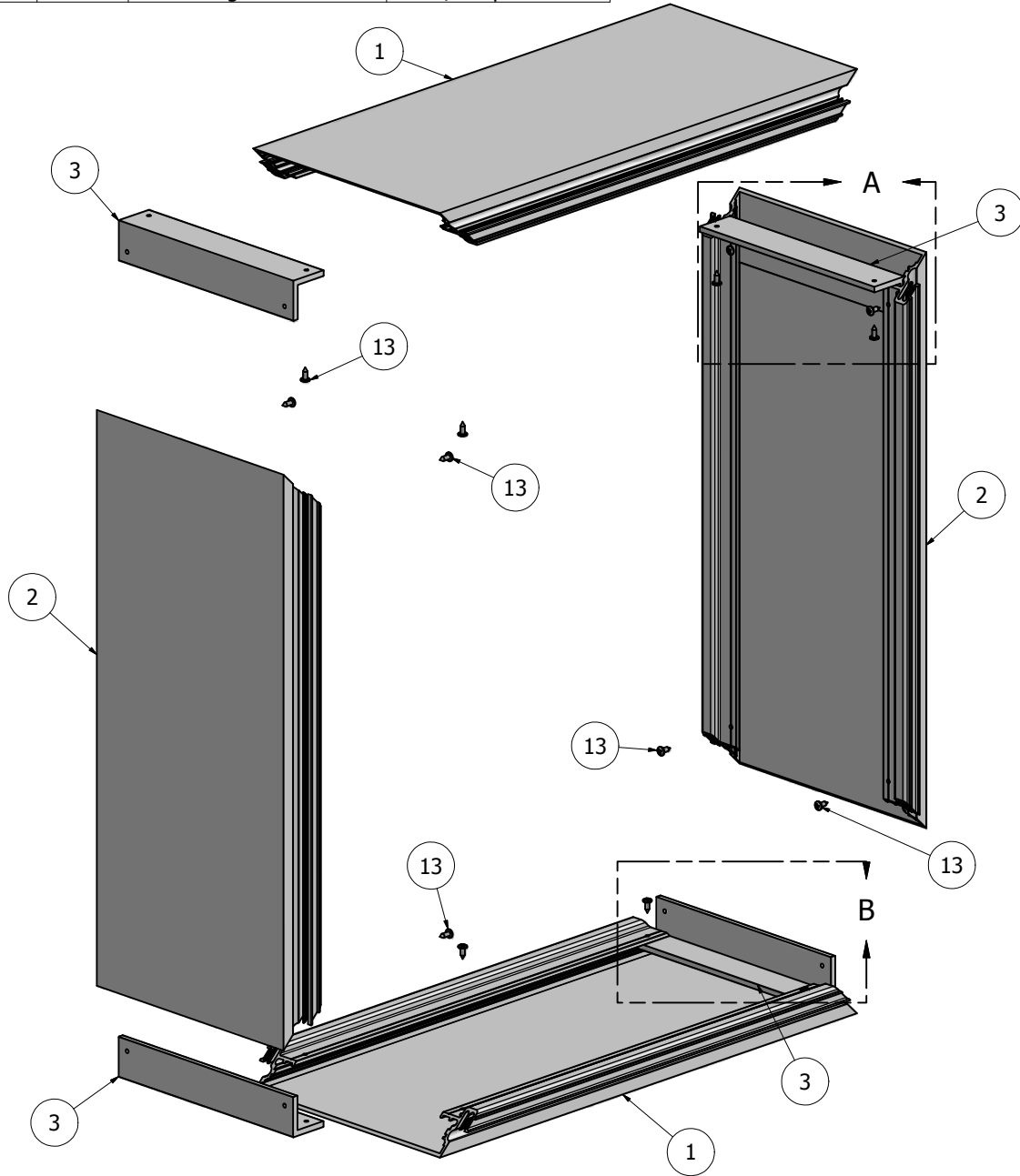
D

C

B

B

A



**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**

(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

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DRAWN	Sarah	3/5/2012	<b>SignComp</b>	
Centroid X:	0.000 in			
Centroid Y:	0.000 in		Wide Body - Assembly	
Principal Moments Ix:	0.000 in <sup>4</sup>			
Principal Moments Iy:	0.000 in <sup>4</sup>		DWG NO <b>K2005</b> REV	
Section Modulus Ix:	0.000 in <sup>3</sup>			
Section Modulus Iy:	0.000 in <sup>3</sup>		SHEET 1 OF 1	

D

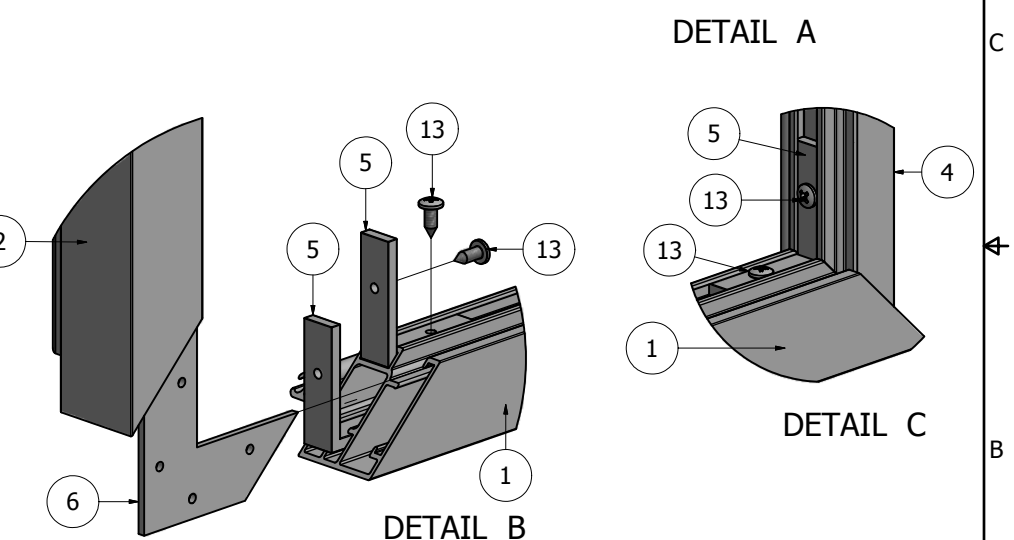
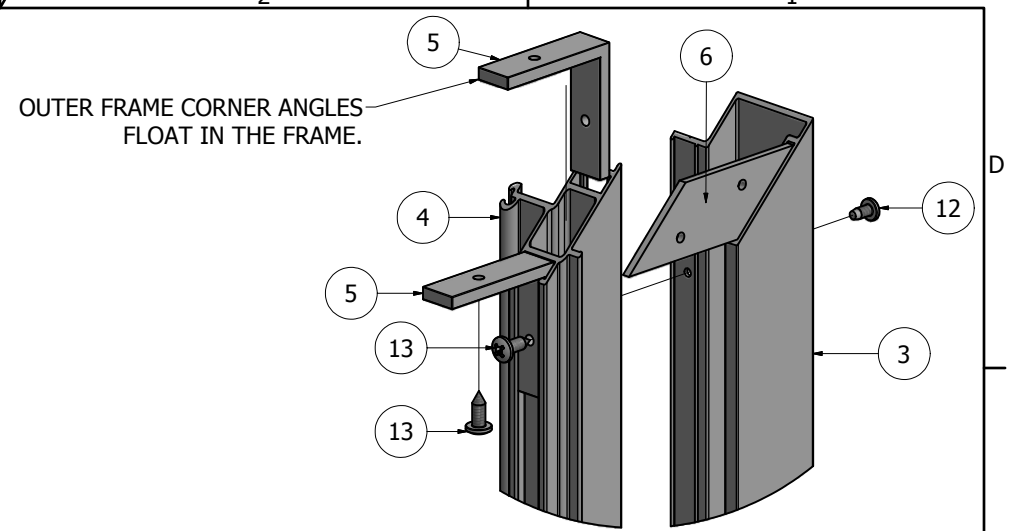
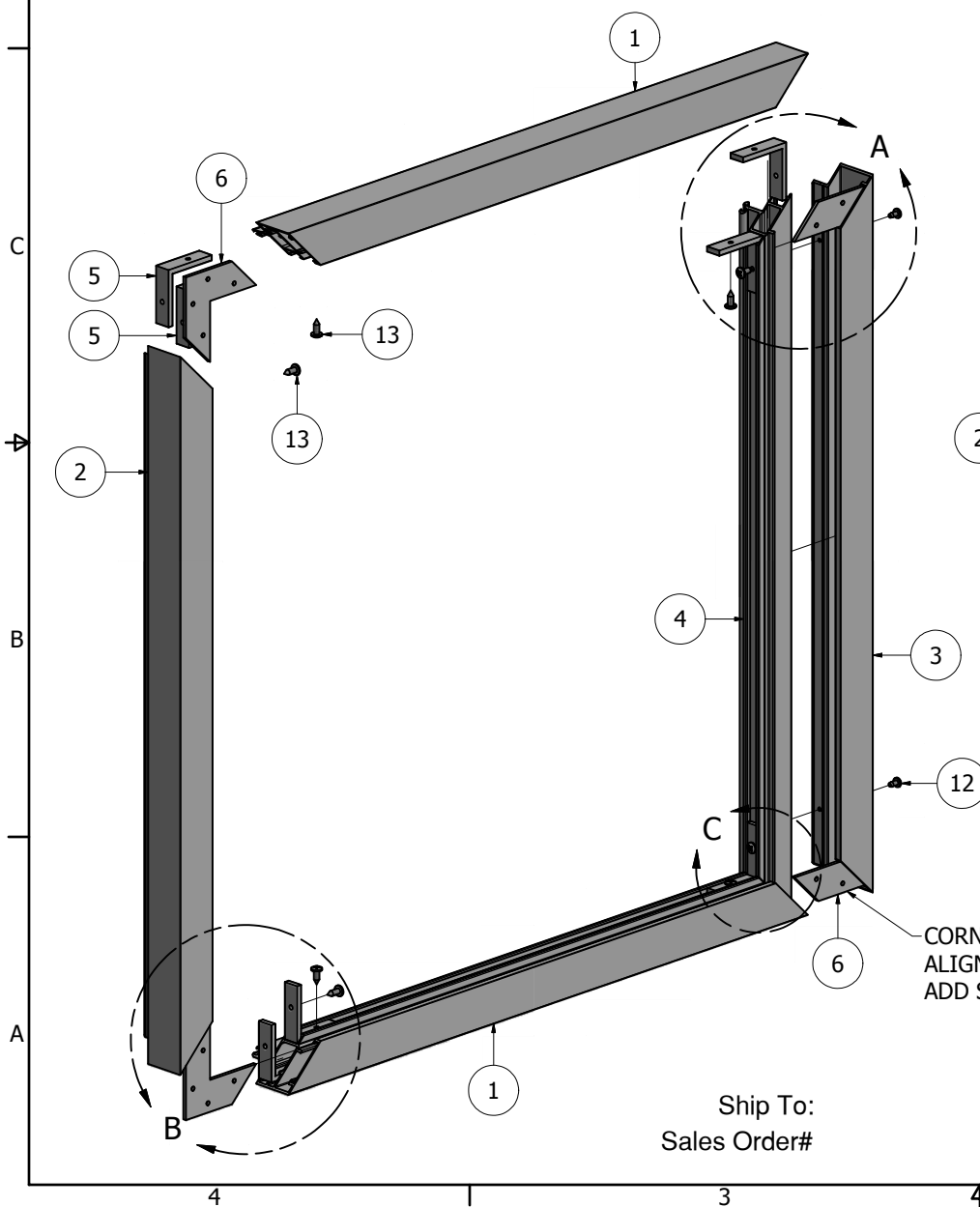
C

B

B

A

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2053	1 1/2" Retainer	Top & Bottom
2	2053	1 1/2" Retainer	One Side
3	2073	1 1/2" Frame Cover	One Side
4	2063	1 1/2" Frame	One Side
5	5304	1 1/2" Frame Corner Angle	
6	5210	Corner Key	
12	5195	Cover Screw	Pre-drill 3/32" pilot hole
13	5218	Corner Angle Screw	Drill 5/32" pilot hole



CORNER KEYS HELP ALIGN MITRES AND ADD STRENGTH.

Ship To:  
Sales Order#

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DRAWN	SBreihof	10/26/2012	<b>SignComp</b>
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in <sup>4</sup>		1-1/2" Retainer w/ 1-1/2" Frame and Cover - Assembly
Principal Moments Iy:	0.000 in <sup>4</sup>		DWG NO
Section Modulus Ix:	0.000 in <sup>3</sup>		<b>K2053-63</b>
Section Modulus Iy:	0.000 in <sup>3</sup>		REV