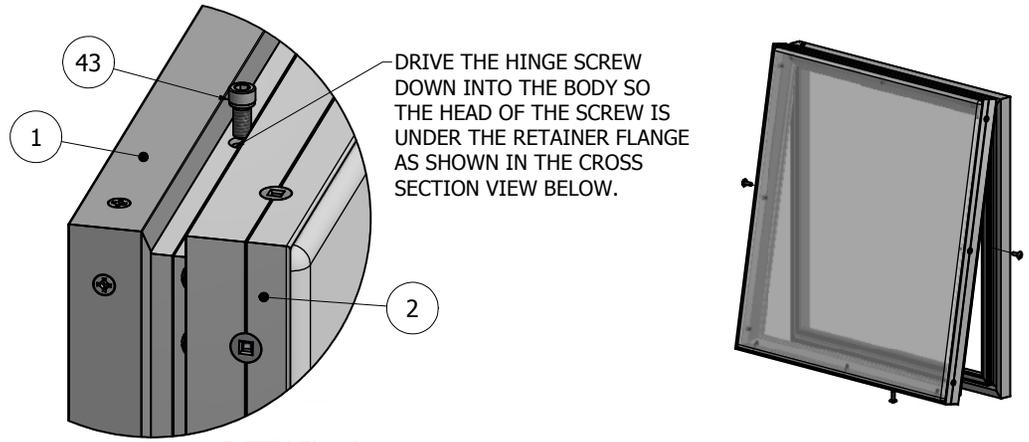
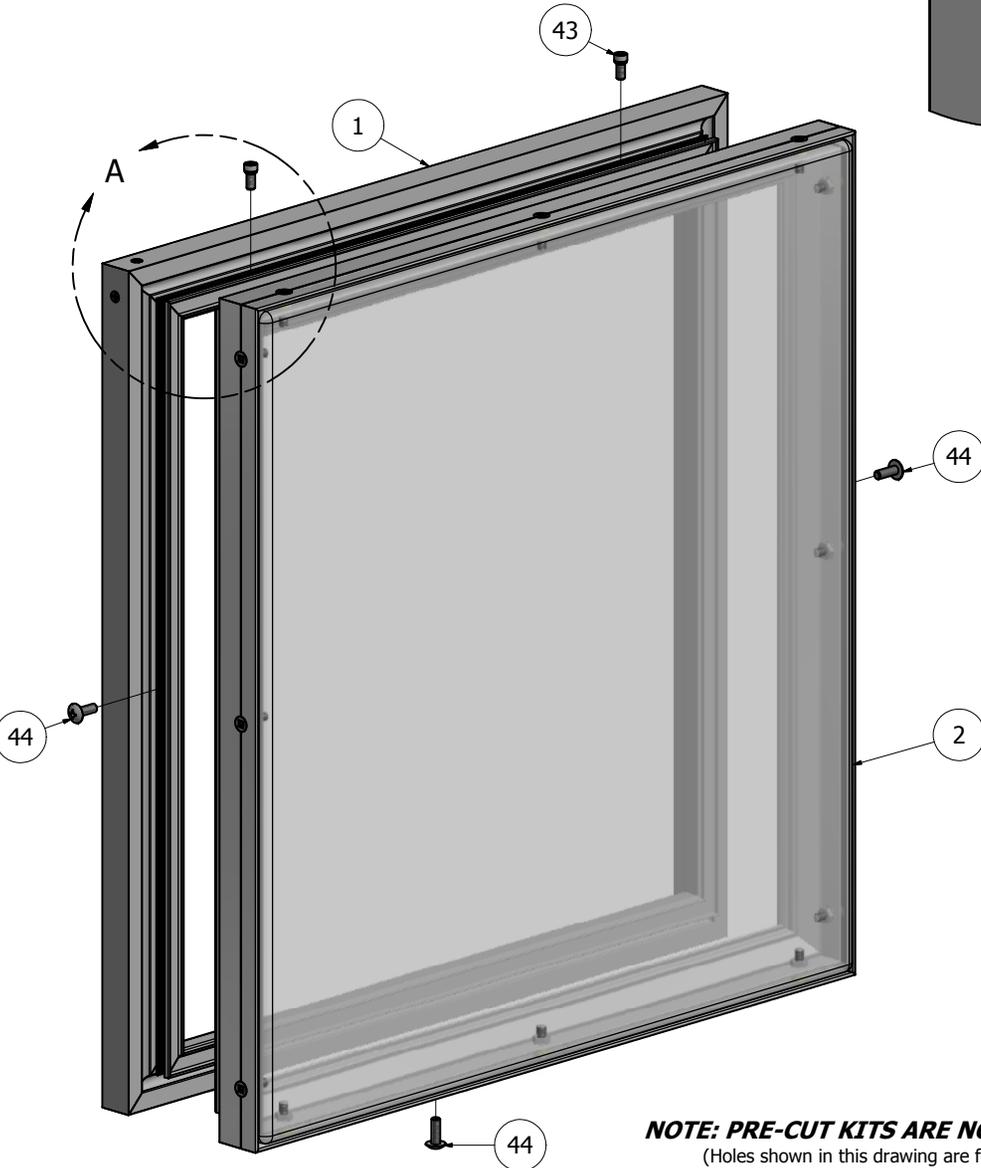


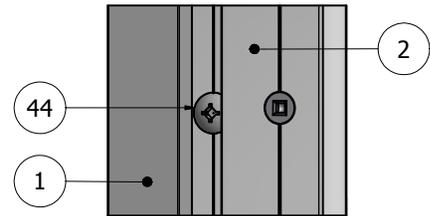
PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2020	Slimline Single Face Body Assembly	
2	K2048	Bleed Rigid Retainer Assembly	
43	5170	Hinge Screw	Drill 3/8" pilot hole
44	5180	Closure Screw	Drill 5/16" pilot hole

Ship To:  
Sales Order#

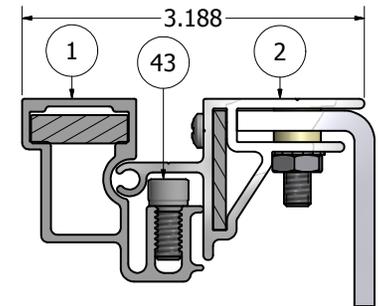


DRIVE THE HINGE SCREW DOWN INTO THE BODY SO THE HEAD OF THE SCREW IS UNDER THE RETAINER FLANGE AS SHOWN IN THE CROSS SECTION VIEW BELOW.

DETAIL A  
CLOSED



DETAIL B  
CLOSED



TOP CROSS-SECTION VIEW

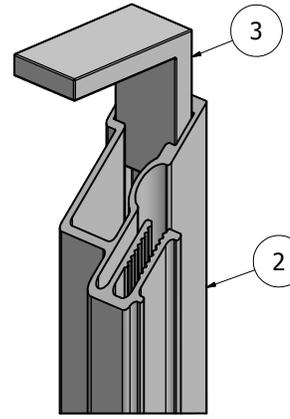
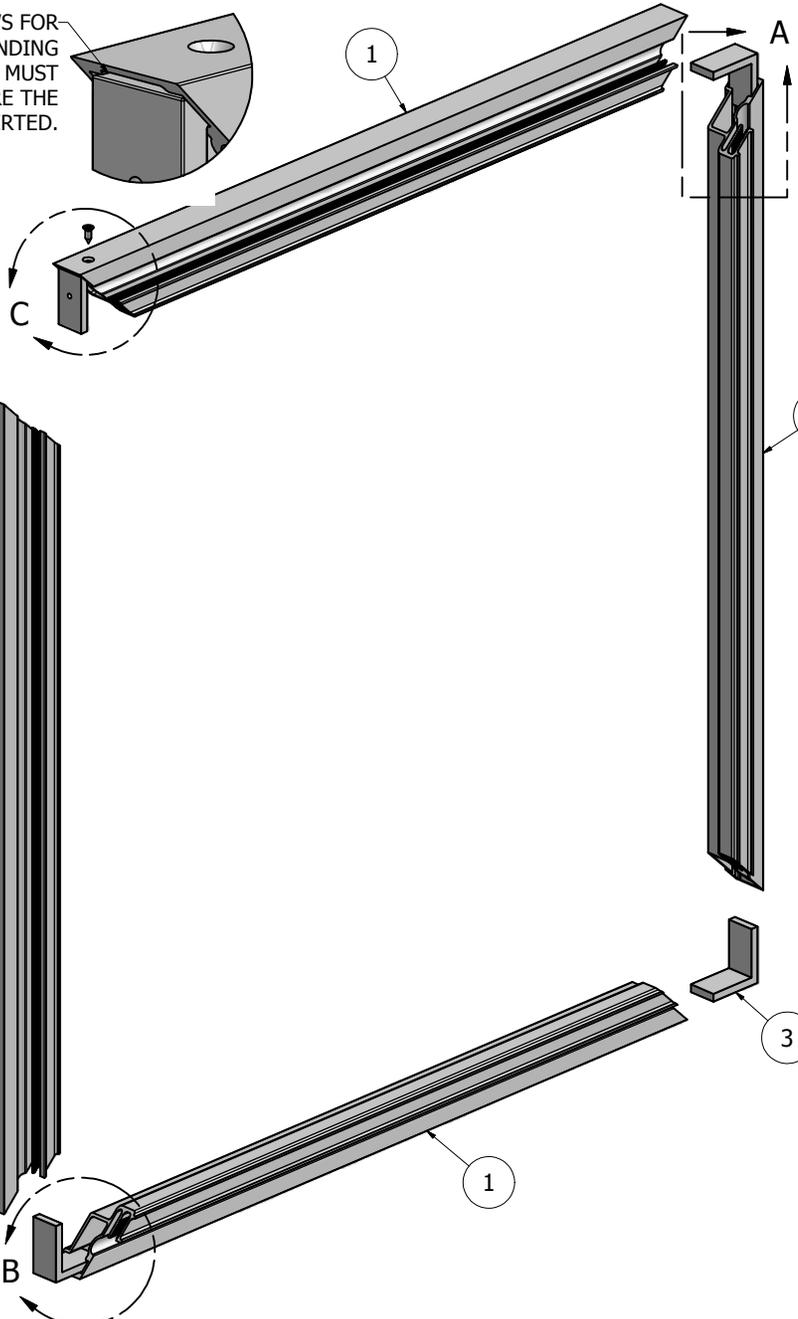
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DRAWING BY:	SBreihof	6/13/2013	<b>SignComp</b>
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in <sup>4</sup>		Slimline Single Face Body w/ Bleed Rigid Retainer - Assembly
Principal Moments Iy:	0.000 in <sup>4</sup>		PART NO
Section Modulus Ix:	0.000 in <sup>3</sup>		<b>K2020-48</b>
Section Modulus Iy:	0.000 in <sup>3</sup>		REV

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

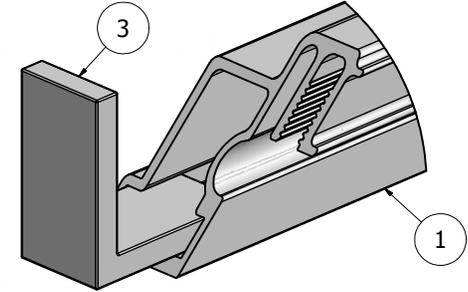
Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	2020	Slimline Single Face Body	Top & Bottom
2	2020	Slimline Single Face Body	Sides
3	5320	Slimline Body Corner Angle	
4	By Other	Frame Angle Fastener - Optional	NOT PROVIDED BY SIGNCOMP

THIS AREA ALLOWS FOR ADHESIVE OR BONDING AGENT. ADHESIVE MUST BE APPLIED BEFORE THE ANGLE IS INSERTED.



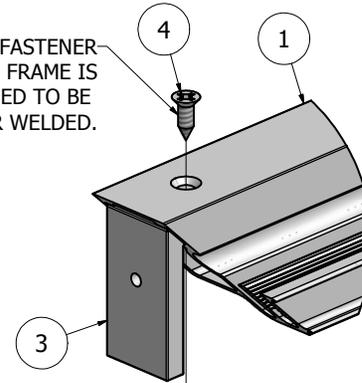
DETAIL A

Ship To:  
Order Number:



DETAIL B

\*OPTIONAL FASTENER ASSEMBLY - FRAME IS DESIGNED TO BE BONDED OR WELDED.



DETAIL C

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**

(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	Sarah	4/30/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in <sup>4</sup>	
Principal Moments Iy:	0.000 in <sup>4</sup>	
Section Modulus Ix:	0.000 in <sup>3</sup>	
Section Modulus Iy:	0.000 in <sup>3</sup>	

# SignComp

TITLE  
Slimline Single Face Body - Assembly

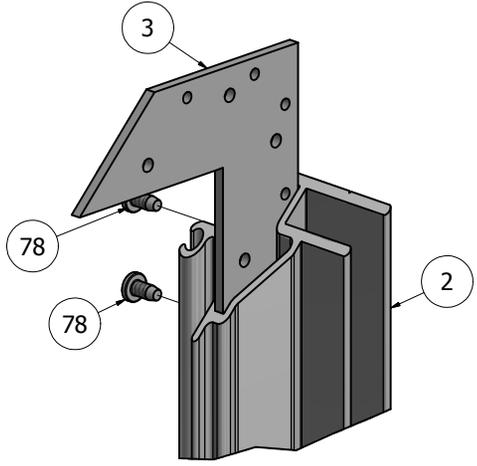
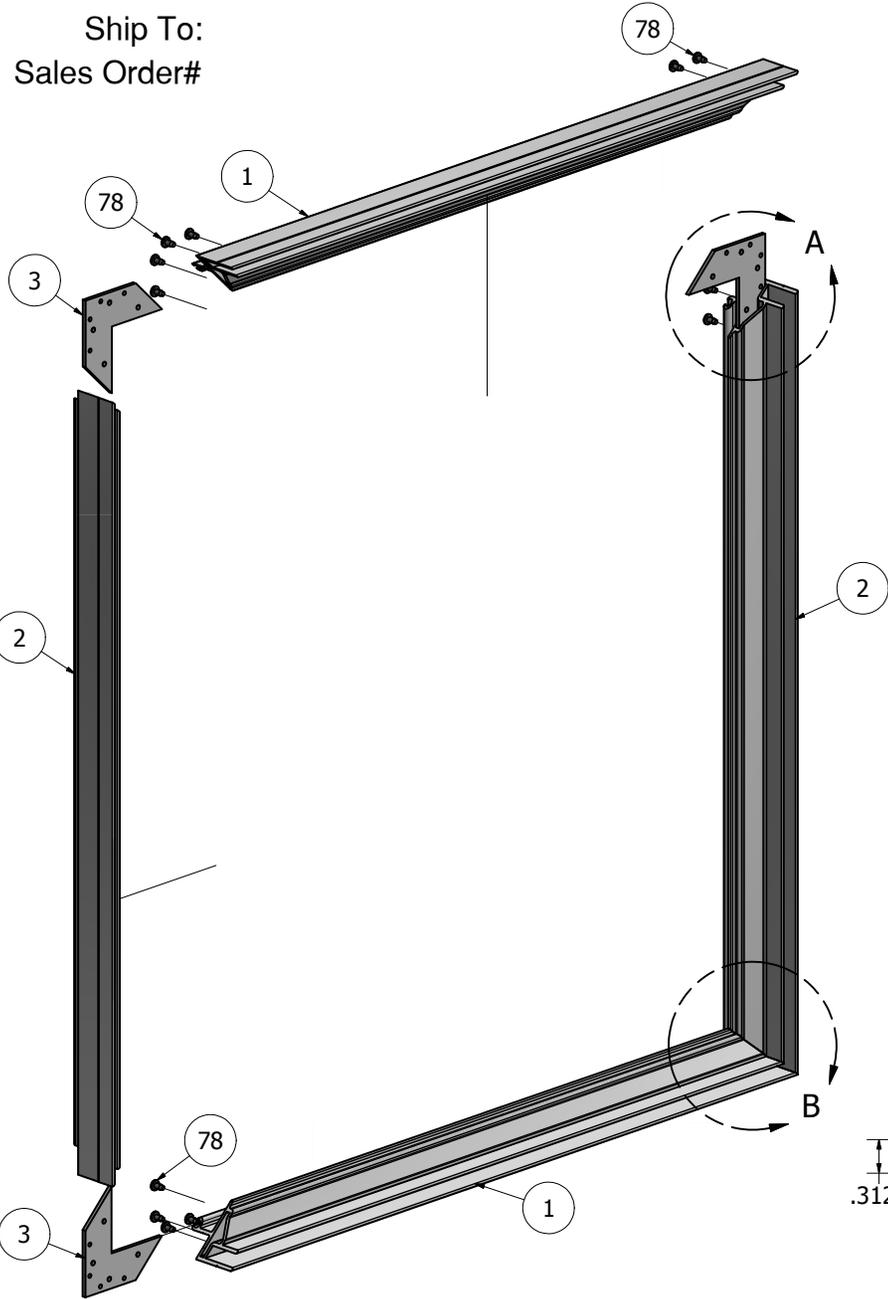
DWG NO

**K2020**

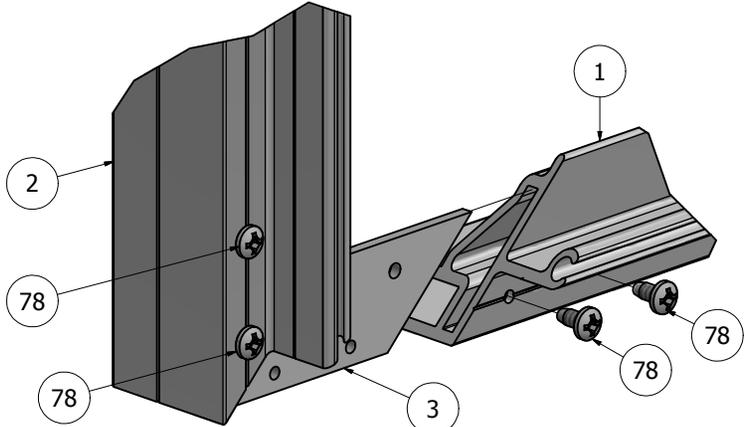
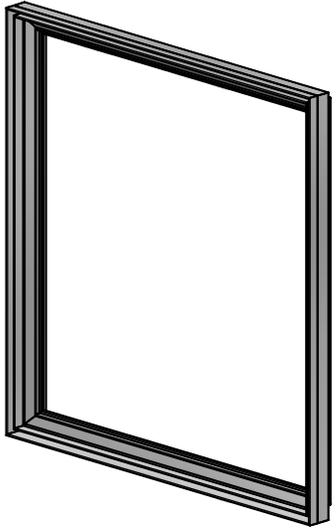
REV

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2048	Bleed Rigid Retainer	Top & Bottom
2	2048	Bleed Rigid Retainer	Sides
3	5210	Corner Key	
78	5195	Bleed Rigid Retainer Screw	#8 x 5/16" - Pre-drill 1/8" hole

Ship To:  
Sales Order#

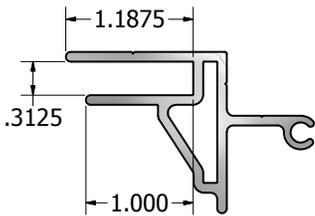


DETAIL A



DETAIL B

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)



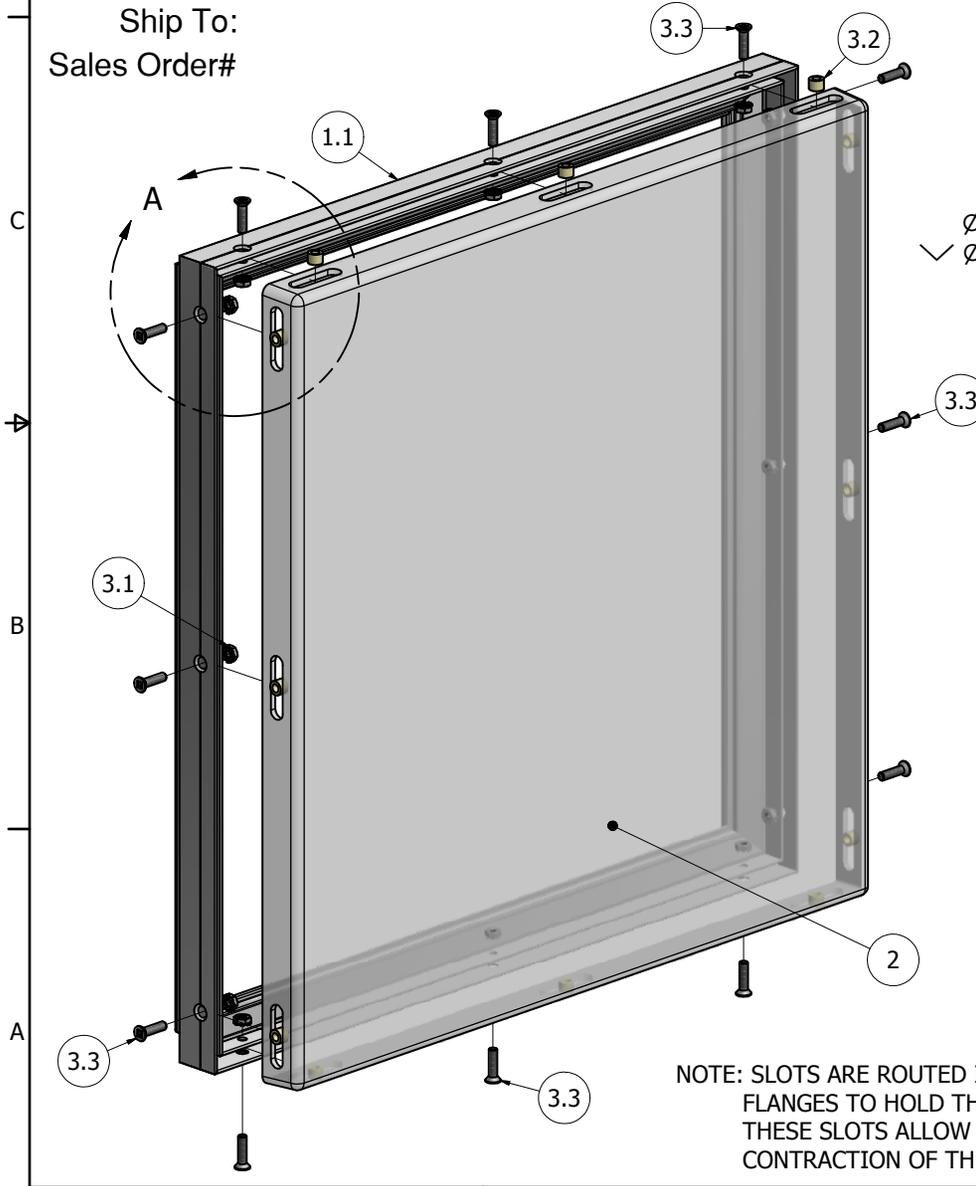
THIS DRAWING WAS CREATED AT NO CHARGE TO ASSIST YOU IN VISUALIZING OUR PROPOSAL. THE DRAWING HEREIN IS THE PROPERTY OF SIGNCOMP. PERMISSION TO COPY OR REVISE THIS DRAWING OR TO USE THIS DRAWING FOR PRODUCTION IS STRICTLY PROHIBITED AND CAN ONLY BE COPIED, REVISED OR USED FOR PRODUCTION WITH THE EXPRESSED WRITTEN PERMISSION OF SIGNCOMP.

DRAWING BY:	SBreihof	6/12/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in <sup>4</sup>	
Principal Moments Iy:	0.000 in <sup>4</sup>	
Section Modulus Ix:	0.000 in <sup>3</sup>	
Section Modulus Iy:	0.000 in <sup>3</sup>	

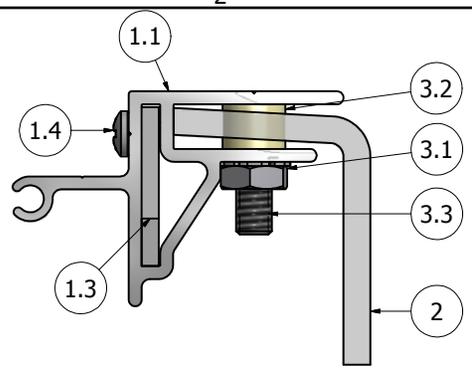
<h1>SignComp</h1>	
Bleed Rigid Retainer	
PART NO	REV
<b>K2048</b>	

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2048	Bleed Rigid Retainer	Assembly
1.3	5210	Corner Key	
1.4	5195	Bleed Rigid Retainer Screw	
2		3/16" Polycarbonate Pan Face	By Other
3	5285	Rigid Face Hardware	Assembly - Approx. 18" oc
3.1		1/4" x 20 Lock Nut	
3.2		Nylon Bushing	
3.3		1/4" x 20 UNC Square Recessed Flat Countersunk Head Machine Screw - Type III	

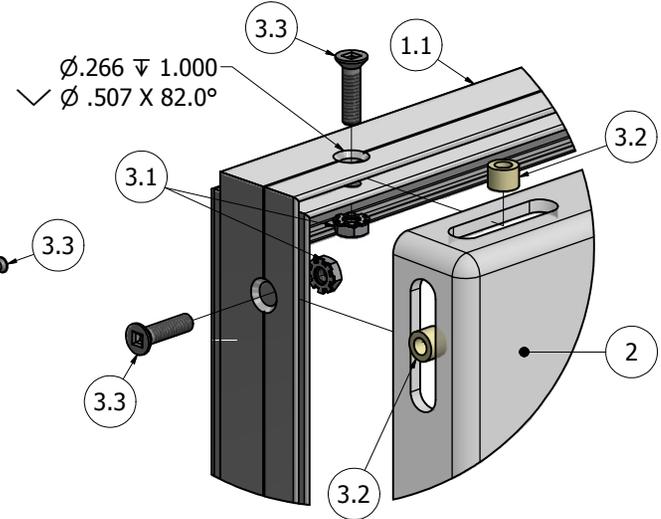
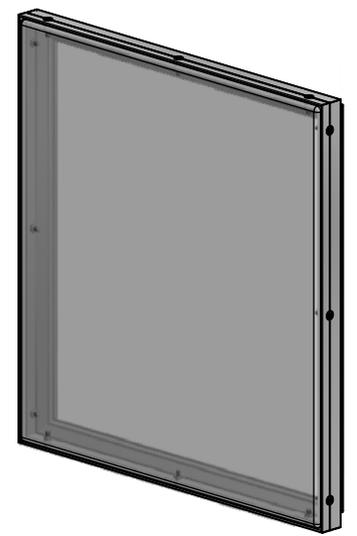
Ship To:  
Sales Order#



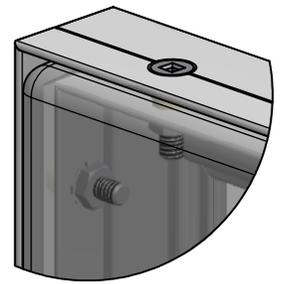
NOTE: SLOTS ARE ROUTED INTO THE FACE FLANGES TO HOLD THE NYLON BUSHINGS. THESE SLOTS ALLOW FOR EXPANSION AND CONTRACTION OF THE FACE MATERIAL.



CROSS-SECTION VIEW



DETAIL A-1  
UNASSEMBLED



DETAIL A-2  
ASSEMBLED

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

DRAWING BY: SBreihof 6/12/2013		<b>SignComp</b>
Centroid X: 0.000 in	TITLE	
Centroid Y: 0.000 in	Bleed Rigid Retainer Face - Assembly	
Principal Moments Ix: 0.000 in <sup>4</sup>	PART NO	<b>K2048-FACE</b>
Principal Moments Iy: 0.000 in <sup>4</sup>	REV	
Section Modulus Ix: 0.000 in <sup>3</sup>	SHEET 1 OF 1	
Section Modulus Iy: 0.000 in <sup>3</sup>		