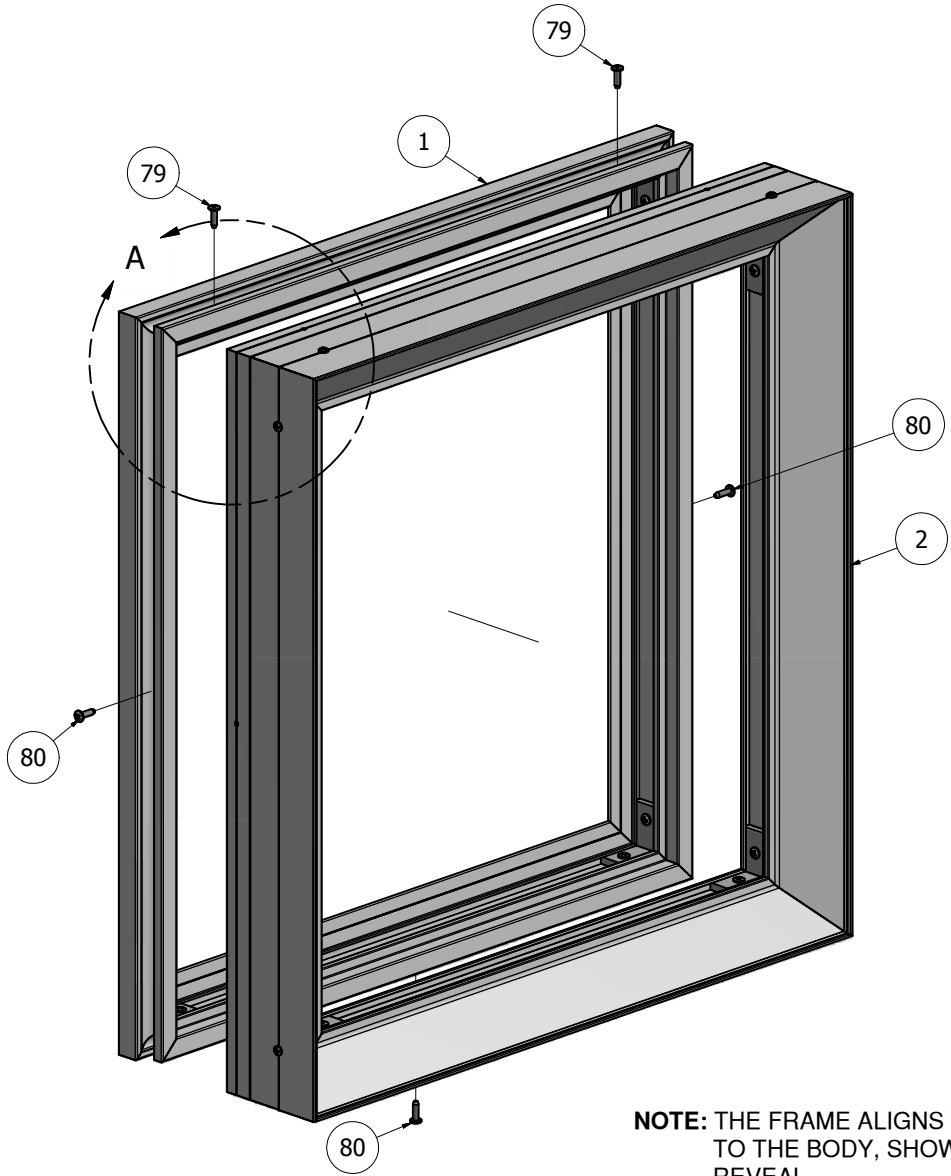
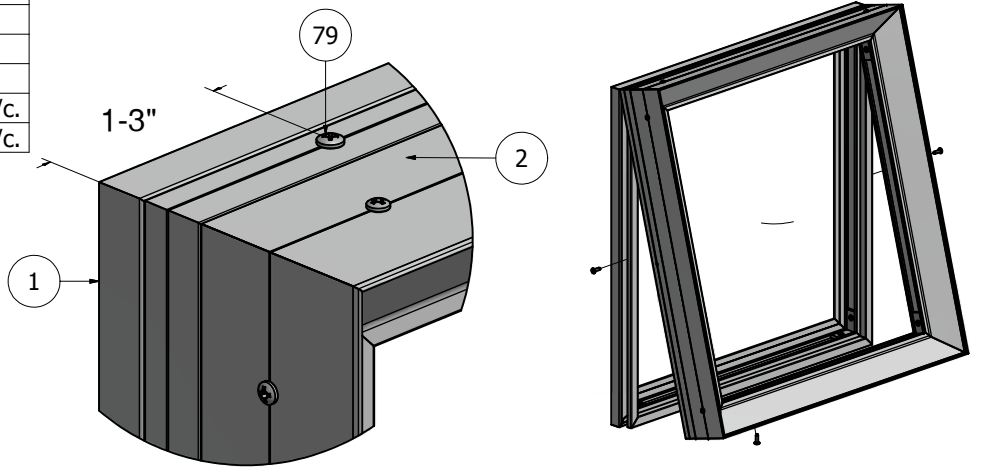


PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2042	Flat Wall Mount Retro Body	Assembly
2	K2104-2121	Flat Bleed Retro Frame w/ Bleed Cover	Assembly
79	5175	Hinge Screw - #10 x 5/8" Pan Head	Pre-drill 5/32" hole every 36" o/c.
80	5175	Closure Screw - #10 x 5/8" Pan Head	Pre-drill 5/32" hole every 48" o/c.

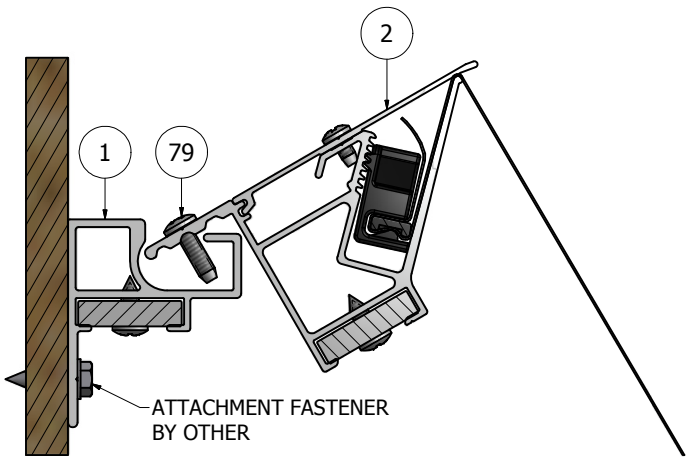
Ship To:
Sales Order#



NOTE: THE FRAME ALIGNS TIGHT TO THE BODY, SHOWING NO REVEAL.



DETAIL A
FRAME CLOSED



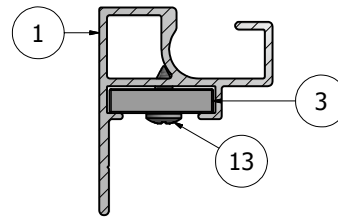
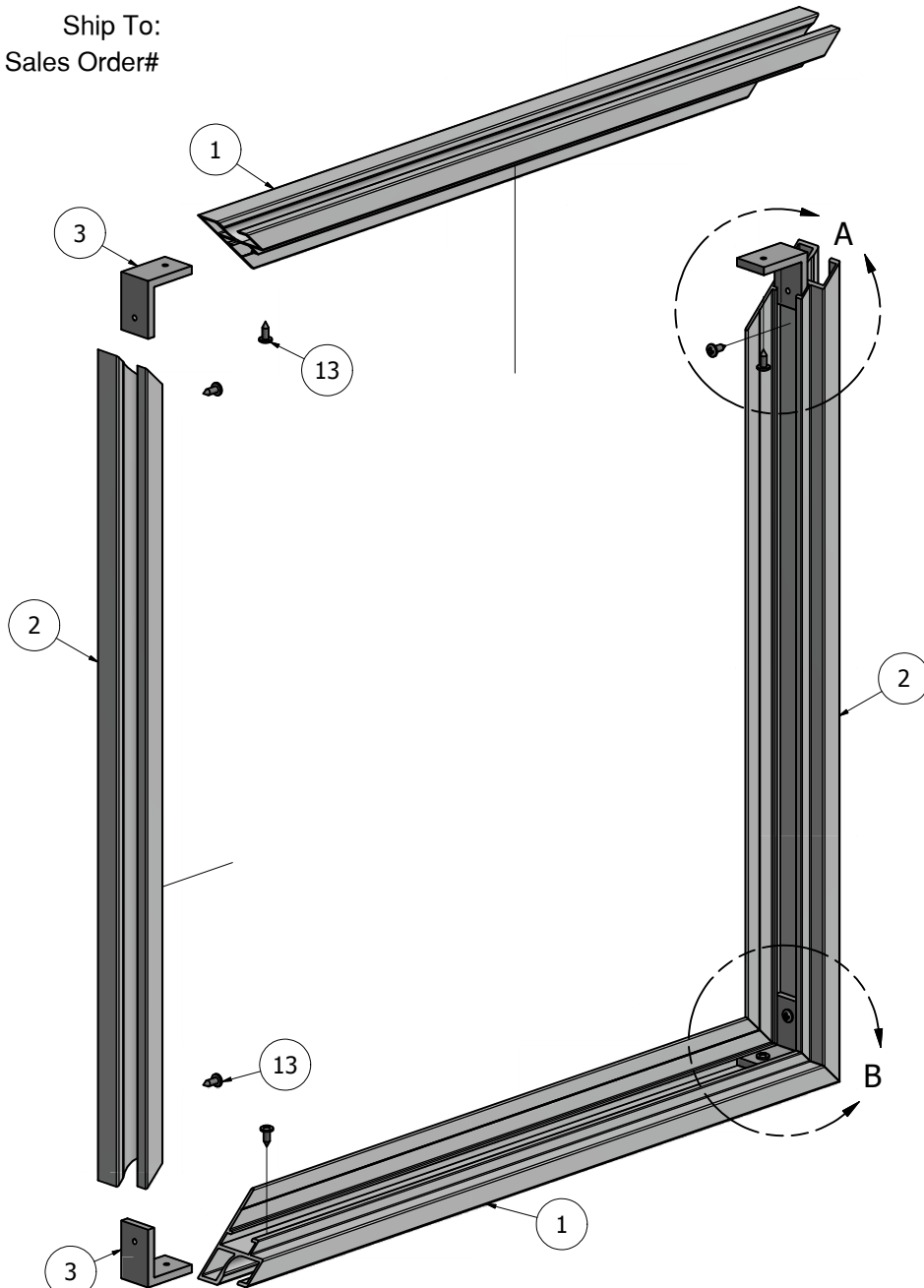
TOP CROSS-SECTION VIEW

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

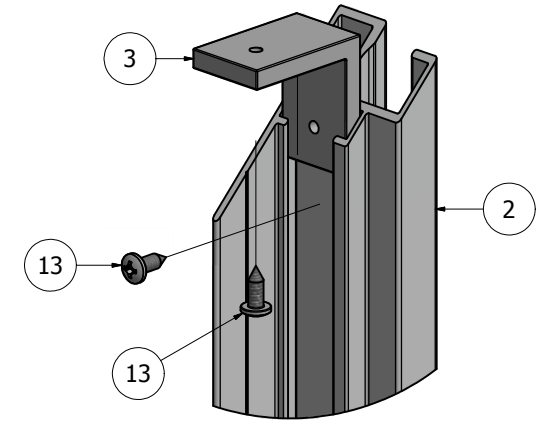
DRAWING BY: SBreihof 8/15/2013		SignComp	
Centroid X: 0.000 in	Centroid Y: 0.000 in		
Principal Moments Ix: 0.000 in ⁴		Flat Wall Mount Retro Body w/ flat Bleed Retro Frame and Bleed Cover - Assembly	
Principal Moments Iy: 0.000 in ⁴			
Section Modulus Ix: 0.000 in ³		PART NO	REV
Section Modulus Iy: 0.000 in ³		K2042-2104-21	
		SHEET 1 OF 1	

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2042	Flat Wall Mount Retro Body	Top & Bottom
2	2042	Flat Wall Mount Retro Body	Sides
3	5305	Frame Corner Angle	One (1) per corner
13	5218	Corner Angle Screw	Pre-drill 5/32" pilot hole

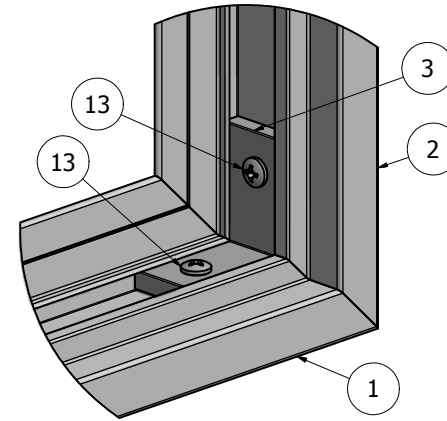
Ship To:
Sales Order#



CROSS-SECTION VIEW



DETAIL A



DETAIL B

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
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DRAWING BY:	SBreihof	8/15/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

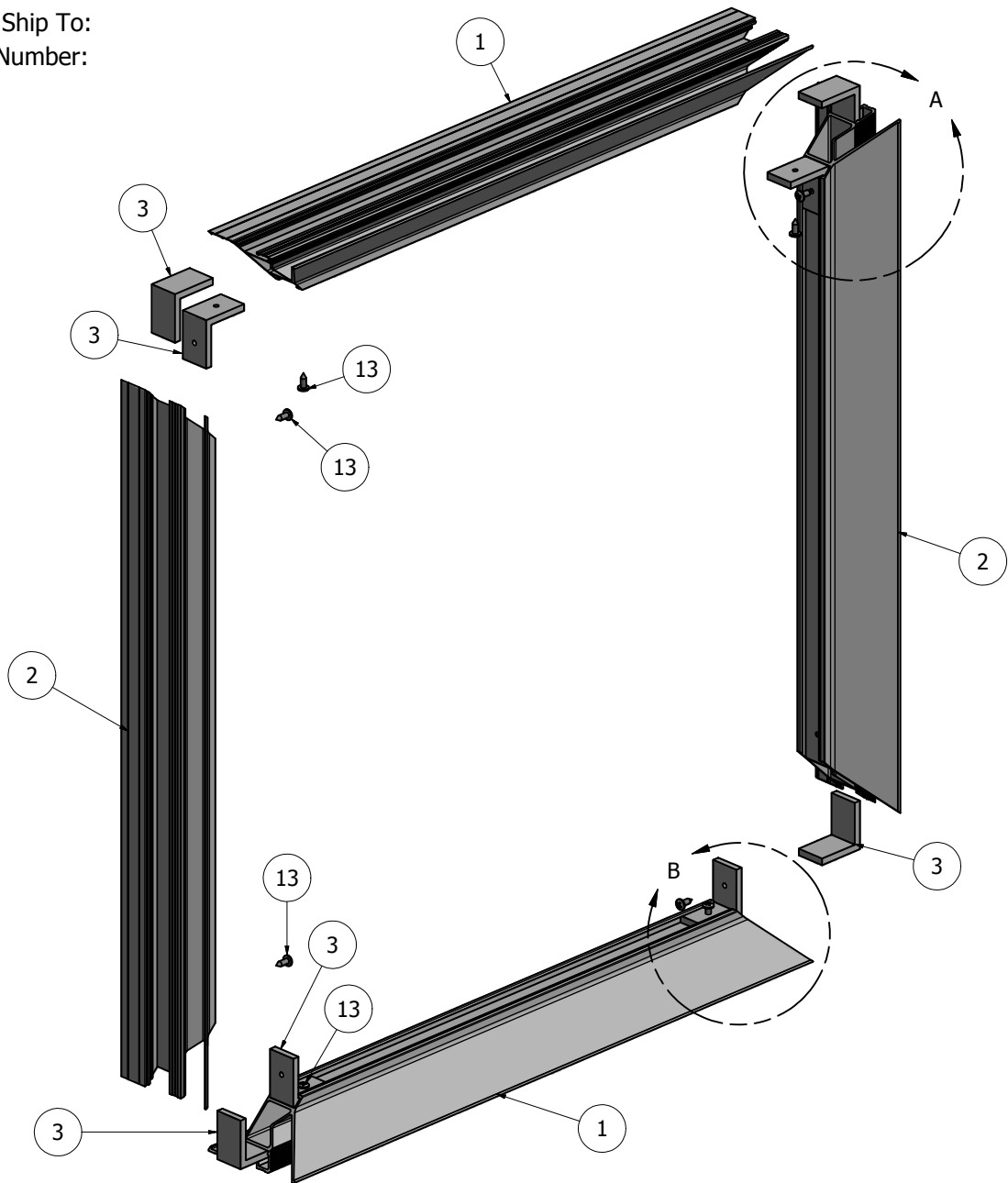
SignComp

Flat Wall Mount Retro Body - Assembly

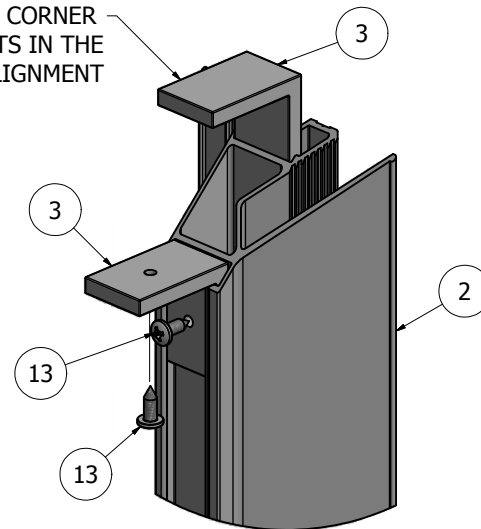
PART NO	K2042	REV
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PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2104	Flat Bleed Retro Frame	Top & Bottom
2	2104	Flat Bleed Retro Frame	Sides
3	5305	Frame Corner Angle	
13	5218	Corner Angle Screw	

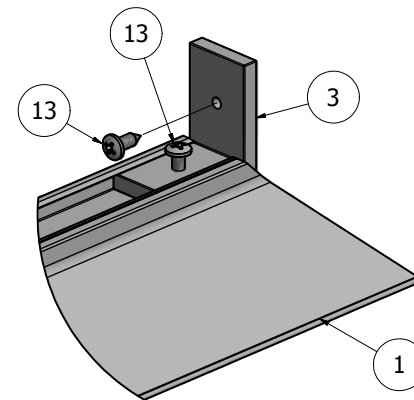
Ship To:
Order Number:



OUTER FRAME CORNER
ANGLE FLOATS IN THE
FRAME FOR ALIGNMENT



DETAIL A



DETAIL B

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

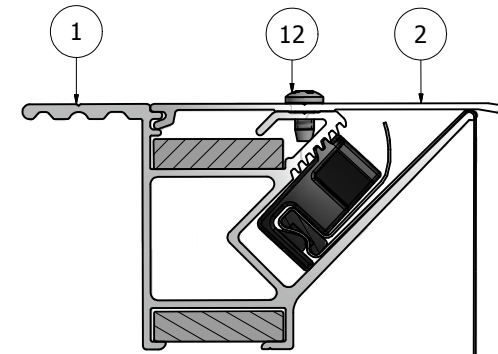
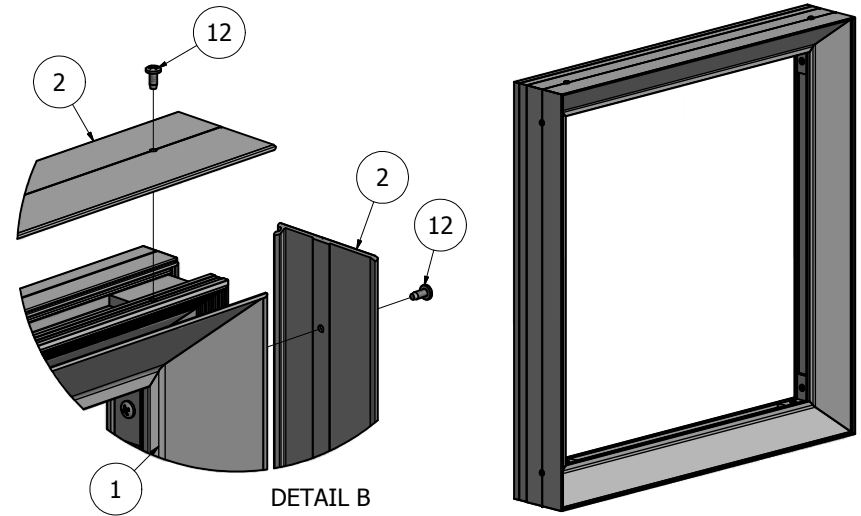
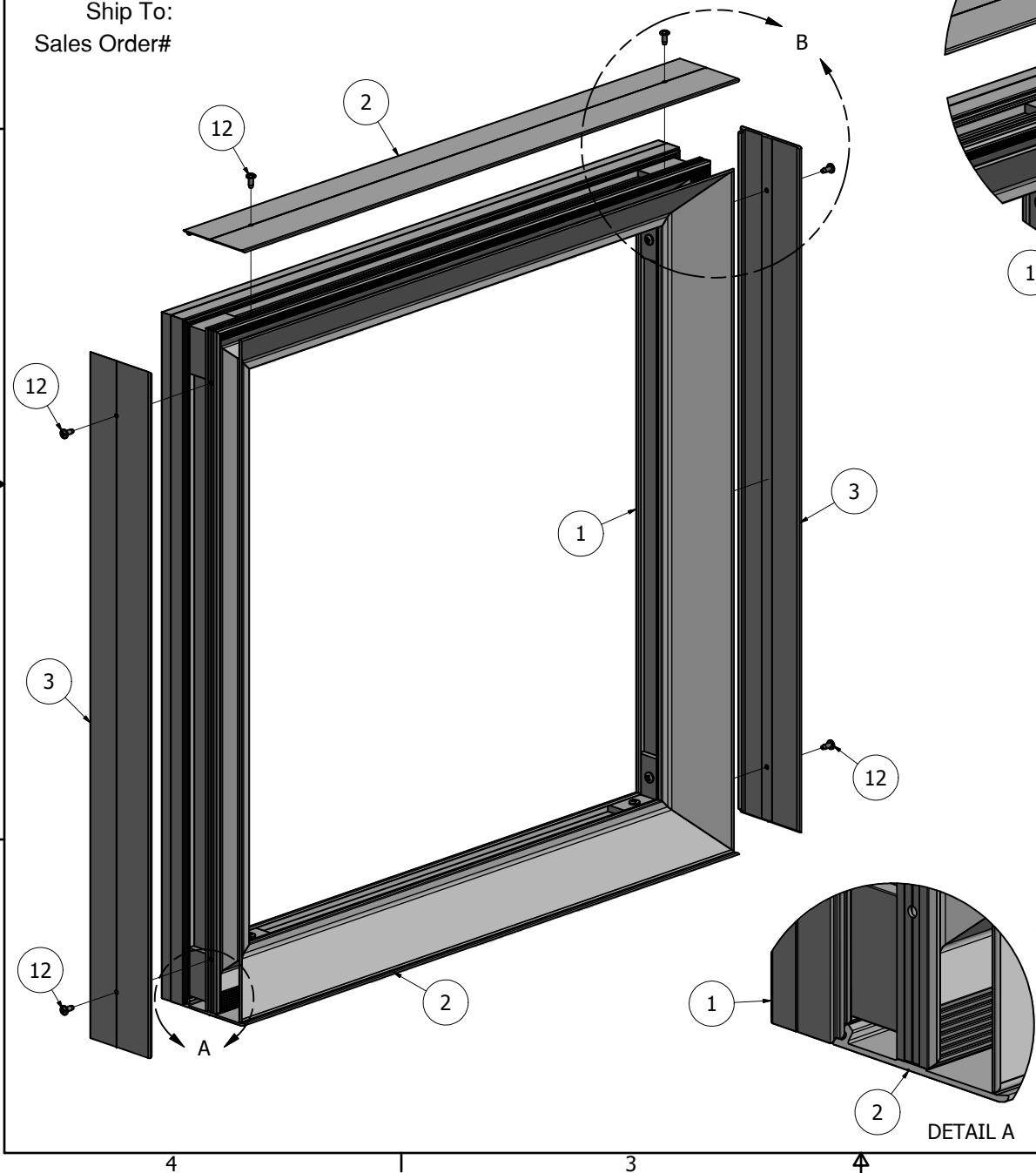
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	5/8/2012	<h1>SignComp</h1>
Centroid X:	0.000 in		
Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in ⁴		
Principal Moments Iy:	0.000 in ⁴		<h2>Flat Bleed Retro Frame - Assembly</h2>
Section Modulus Ix:	0.000 in ³		
Section Modulus Iy:	0.000 in ³		
DWG NO			REV
K2104			
SHEET 1 OF 1			

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2104	Flat Bleed Retro Frame	Assembly
2	2121	Flat Bleed Retro Frame Cover	Top & Bottom
3	2121	Flat Bleed Retro Frame Cover	Sides
12	5195	Cover Screw	Pre-drill 3/32" pilot hole

Ship To:
Sales Order#



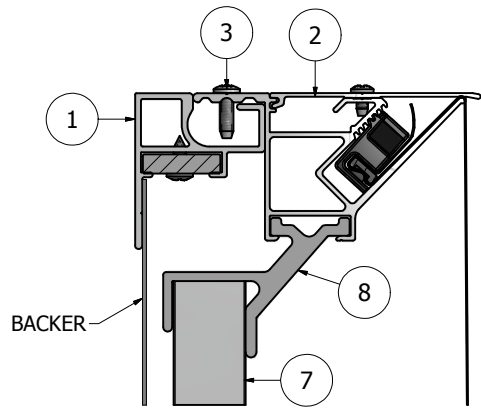
CROSS-SECTION VIEW

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
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Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	5/8/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp		TITLE
		Flat Bleed Retro Frame w/ Flat Bleed Retro Frame Cover - Assembly
DWG NO	K2104-21	REV
SHEET 1 OF 1		

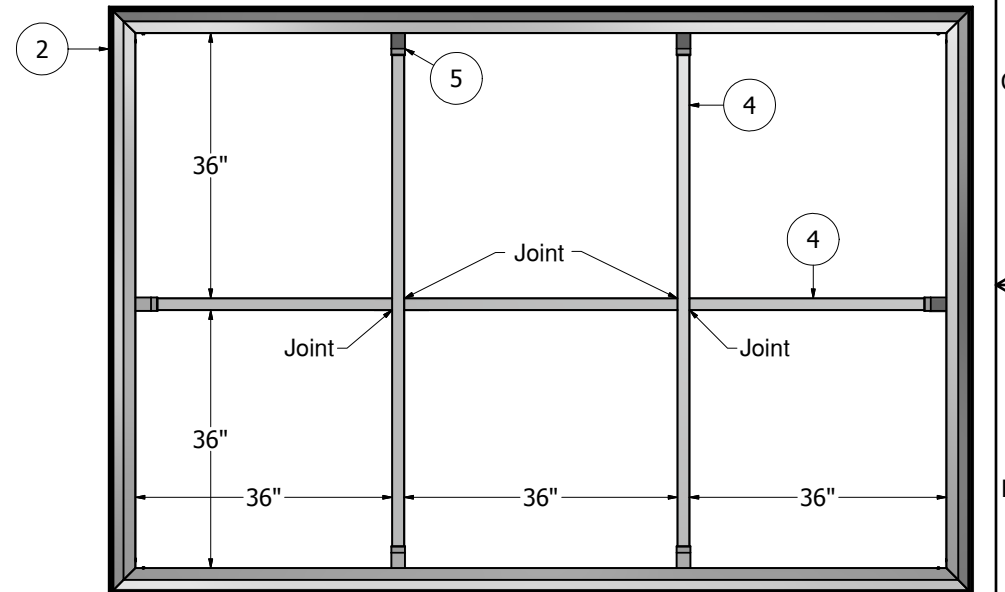
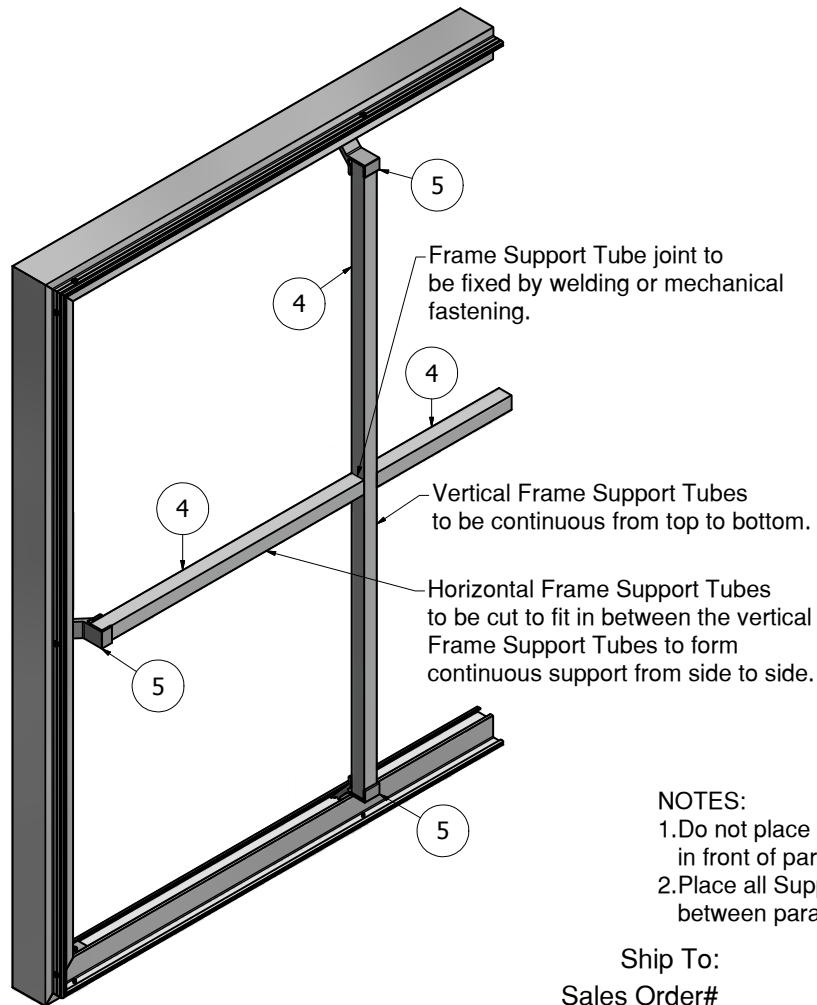


ASSEMBLED CROSS-SECTION

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2042	Flat Wall Mount Retro Body	Assembly
2	K2104-2121	Flat Bleed Retro Frame w/ Bleed Cover	Assembly
3	5175	Hinge/Closure Screw	
4	2177	Frame Support Tube	1" x 1" Sq Tube
5	5352	Small Frame Brace	

Compression Bracing for Flexible Vinyl Faces

Place a vertical Small Frame Brace and Frame Support Tube approximately every 36" on center. Cut and insert horizontal pieces of Frame Support Tube attached to Braces, approximately every 36" in between the vertical assemblies.



NOTES:

1. Do not place Support Assemblies directly in front of parallel steel support structures.
2. Place all Support Assemblies directly in between parallel lamps.

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Sales Order#

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DRAWING BY:	SBreihof	8/13/2013	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		Frame Support Placement
Principal Moments Iy:	0.000 in ⁴		PART NO
Section Modulus Ix:	0.000 in ³		5352 Small Frame Brace
Section Modulus Iy:	0.000 in ³		REV
			SHEET 1 OF 1