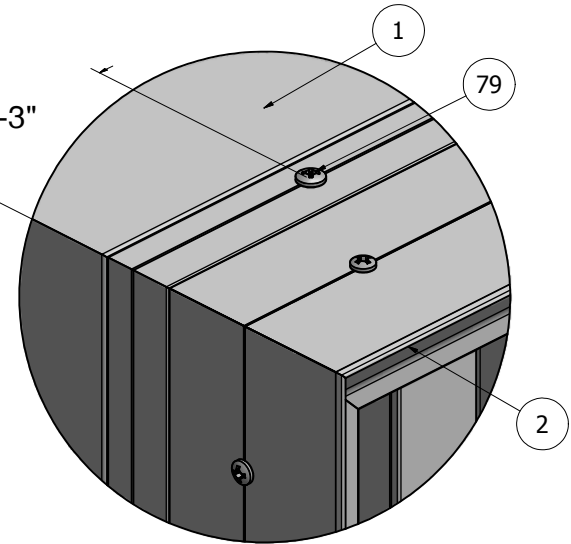
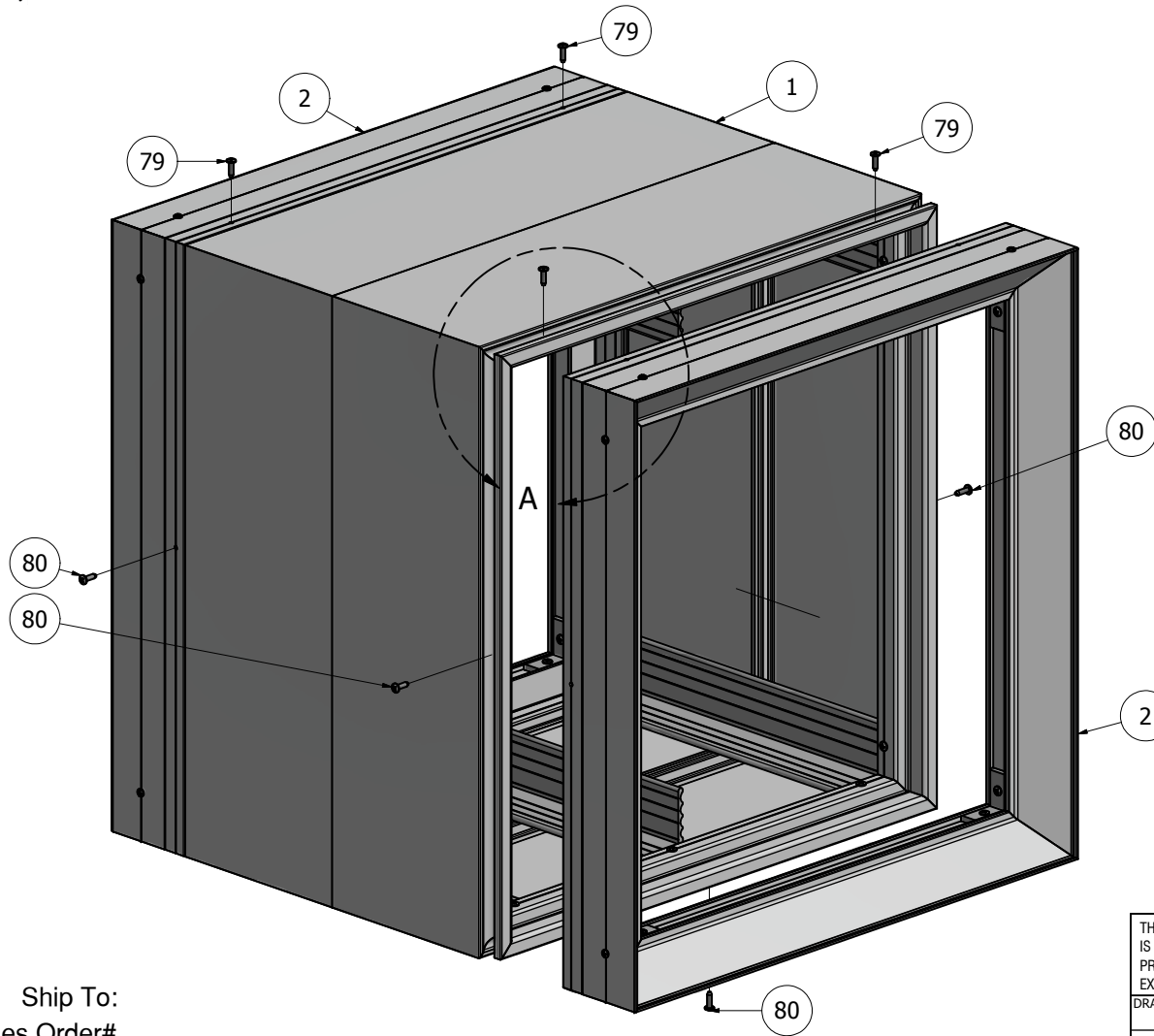
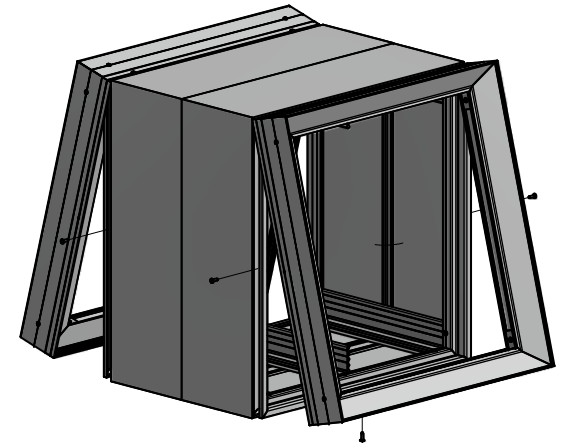


TOP CROSS-SECTION VIEW



NOTE: THE FRAME ALIGNS TIGHT TO THE BODY, SHOWING NO REVEAL.

DETAIL A
FRAME CLOSED

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

Ship To:
Sales Order#

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2009	Flat 2 PC Double Face Body	Assembly
2	K2104-2121	Flat Bleed Retro Frame w/ Bleed Cover	Assembly
79	5175	Hinge Screw - #10 x 5/8" Pan Head	Pre-drill 5/32" pilot holes every 36" o/c
80	5175	Closure Screw - #10 x 5/8" Pan Head	Pre-drill 5/32" pilot holes every 48" o/c

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DRAWING BY:	SBreihof	8/20/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

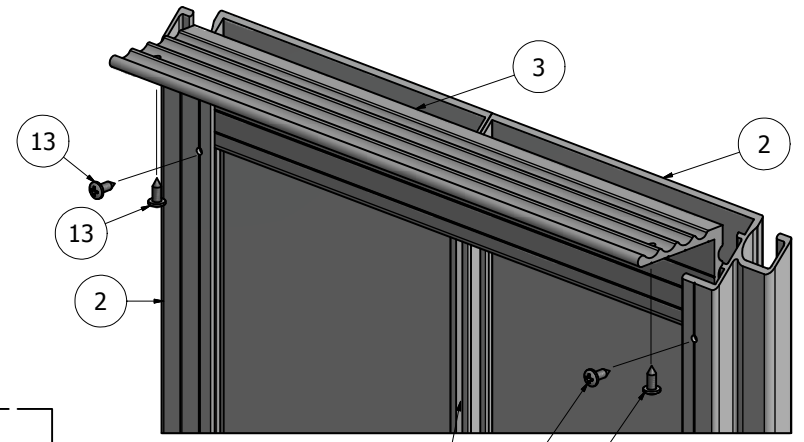
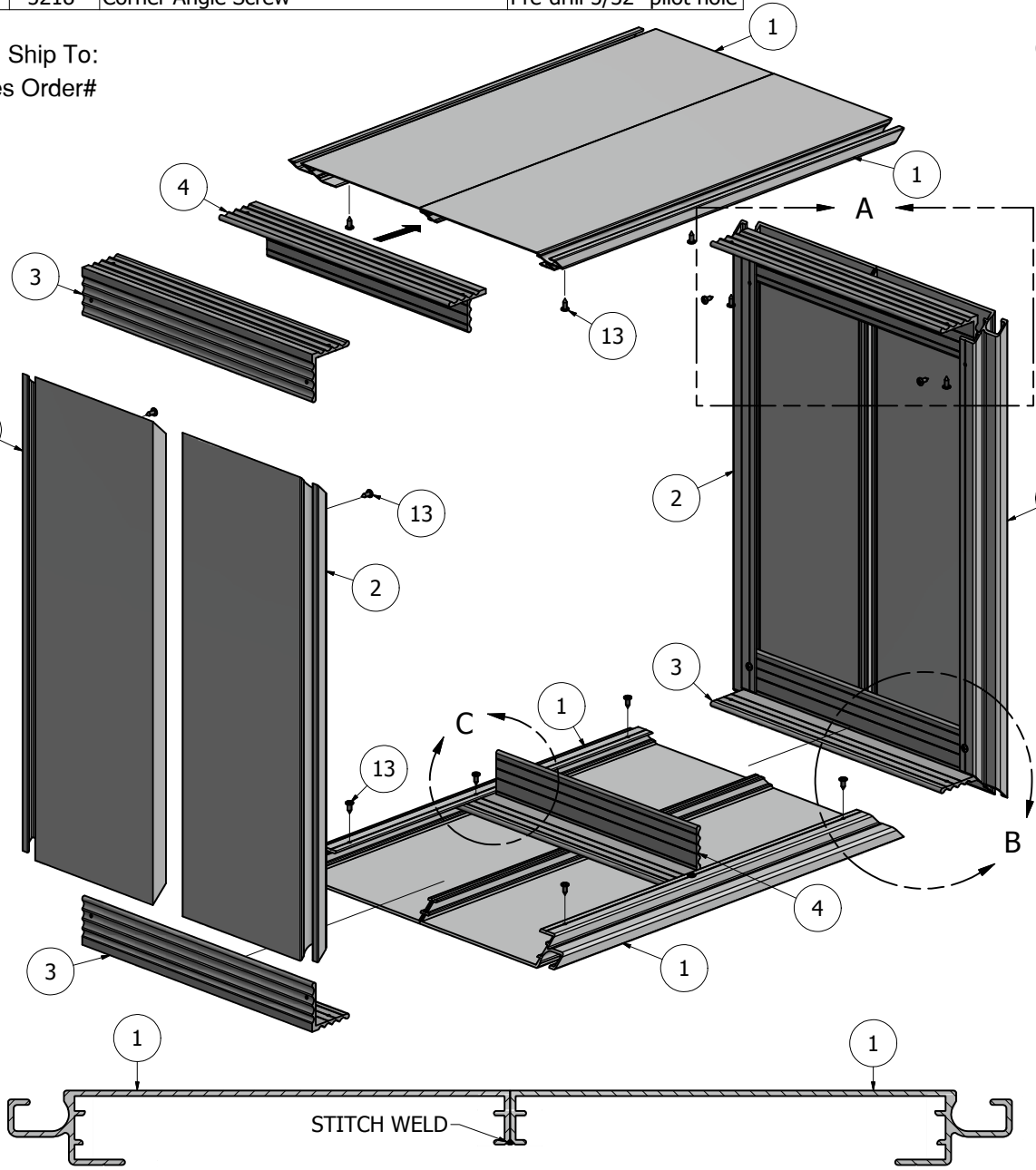
SignComp

TITLE
Flat 2 Piece Double Face Body w/ Flat Bleed Retro Frame and Bleed Cover - Assembly

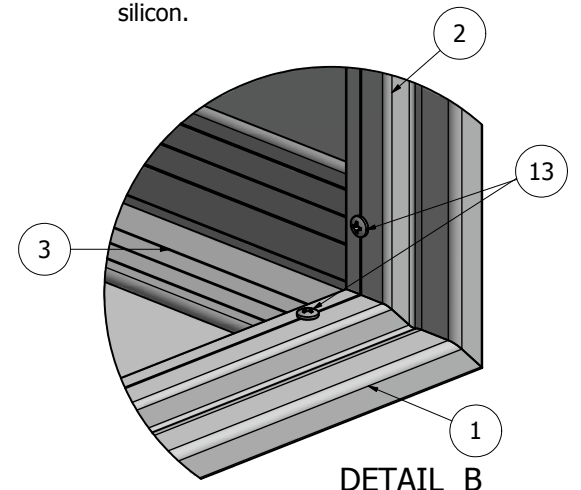
PART NO
K2009-2104-21

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2009	Flat 2PC Double Face Body	Top & Bottom
2	2009	Flat 2PC Double Face Body	Sides
3	5909	Flat 2PC Double Face Body Corner Angle	One (1) per corner
4	5909	Flat 2PC Double Face Body Corner Angle	Notched by Other
13	5218	Corner Angle Screw	Pre-drill 5/32" pilot hole

Ship To:
Sales Order#



NOTE: Stitch weld the body joint then fill in the gaps between the welds with a bead of silicon.

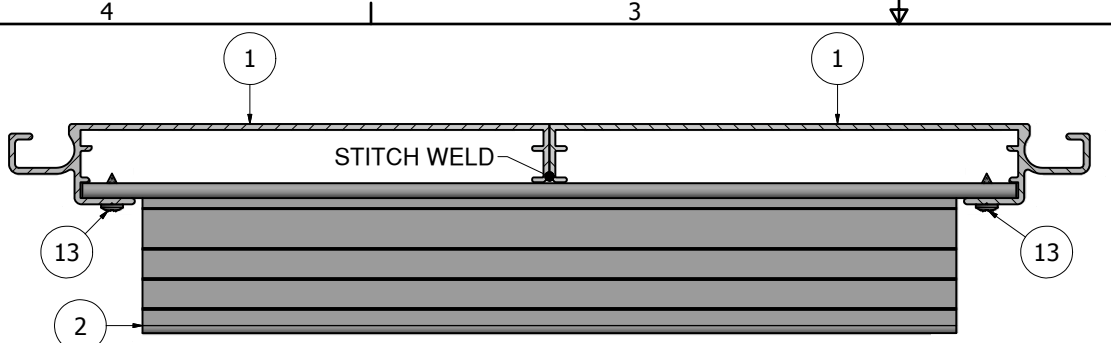


NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

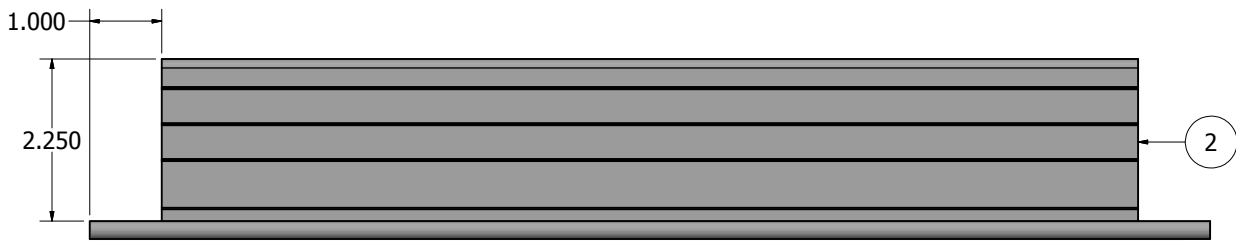
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DRAWING BY:	SBreihof	8/14/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
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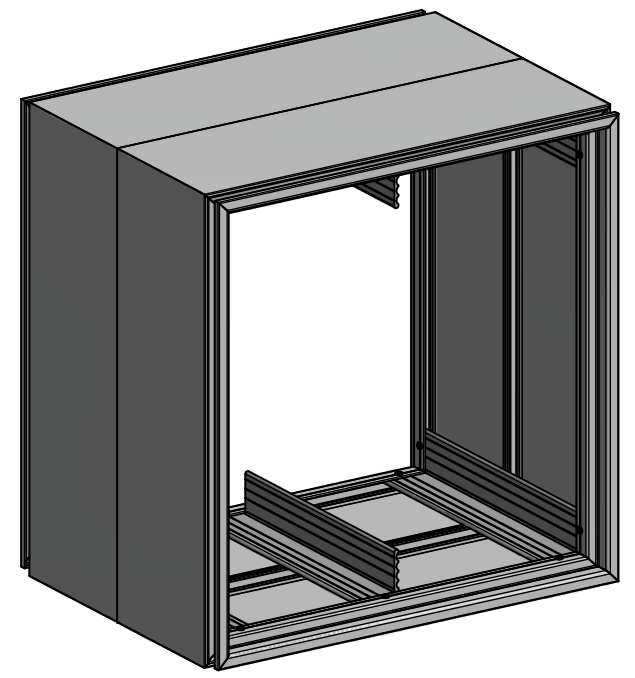
SignComp		TITLE
		Flat 2PC Double Face Body - Assembly
PART NO	K2009	REV
SHEET 1 OF 2		



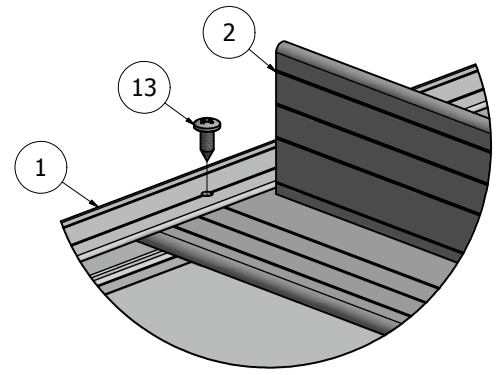
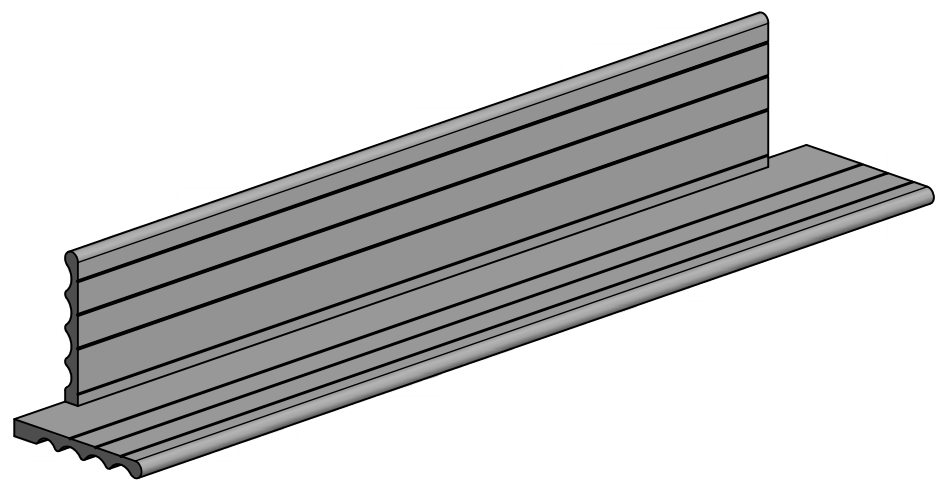
TOP & BOTTOM CROSS-SECTION VIEW
AT BODY BRACE



NOTE: NOTCH BOTH ENDS OF THE ANGLE ABOVE TO BYPASS THE INNER BODY FLANGES. THIS SERVES AS A BRACE TO PROVIDE ADDITIONAL SUPPORT TO THE JOINED BODY SECTIONS.



NOTE: BRACES SHOULD BE SPACED A MIN. OF 48" ON CENTER.



DETAIL C

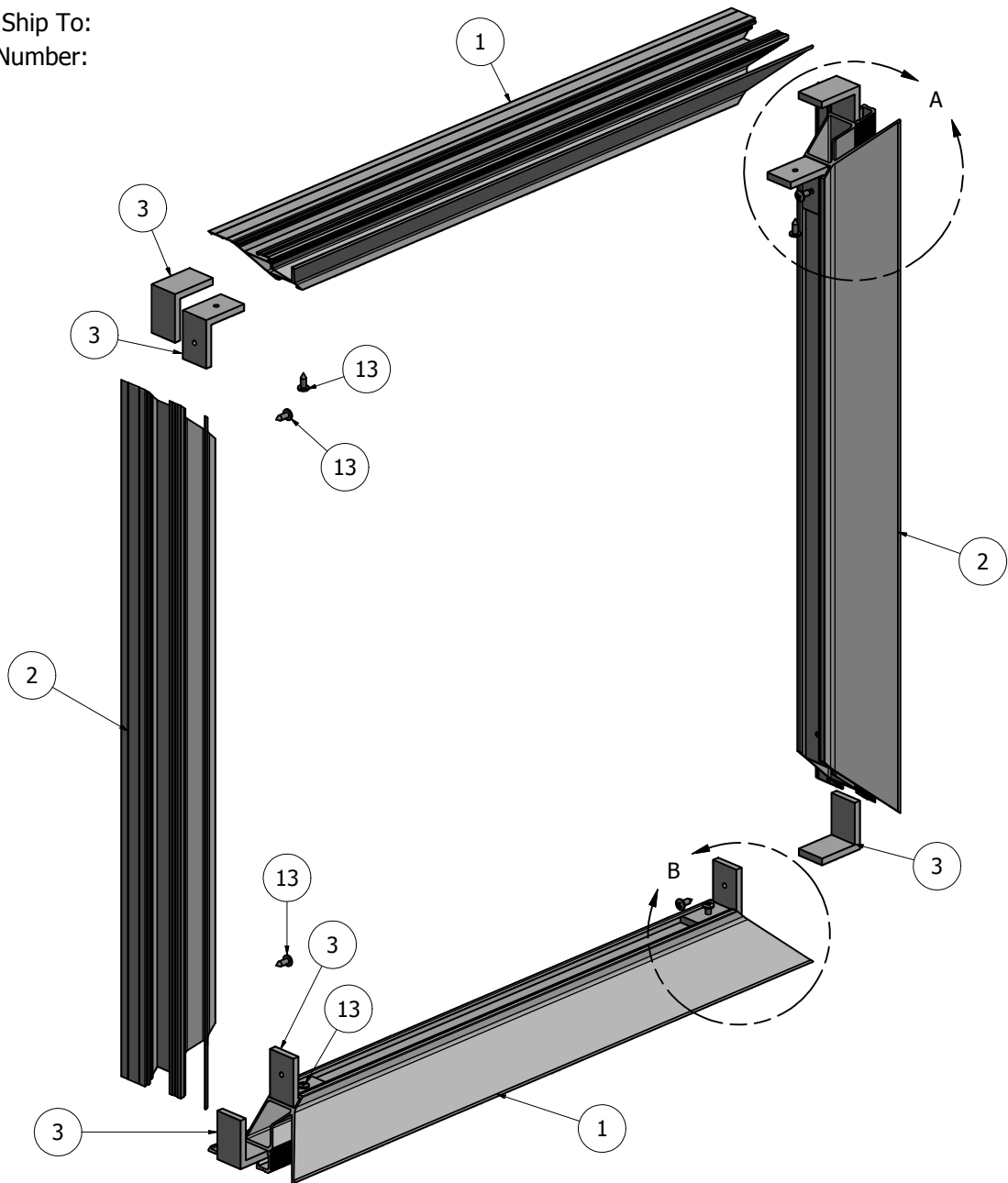
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DRAWING BY:	SBreihof	8/14/2013	SignComp
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Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in ⁴		
Principal Moments Iy:	0.000 in ⁴		
Section Modulus Ix:	0.000 in ³		Flat 2PC Double Face Body - Assembly
Section Modulus Iy:	0.000 in ³		
PART NO			K2009
			REV
			SHEET 2 OF 2

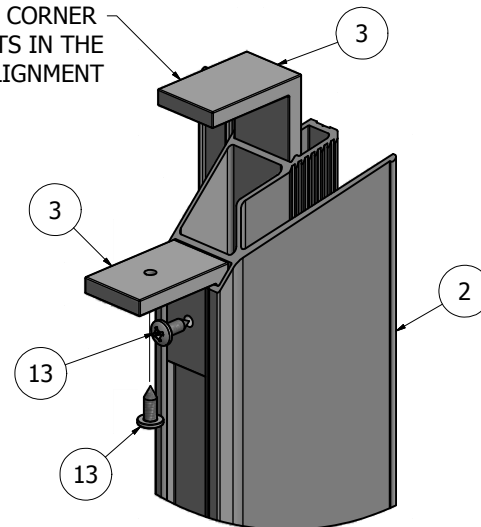
PARTS LIST			
ITEM	PART	DESCRIPTION	NOTES
1	2009	Flat 2PC Double Face Body	All Sides
2	5909	Flat 2PC Double Face Body Corner Angle	Notched by Other
13	5218	Corner Angle Screw	Pre-drill 5/32" pilot hole

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2104	Flat Bleed Retro Frame	Top & Bottom
2	2104	Flat Bleed Retro Frame	Sides
3	5305	Frame Corner Angle	
13	5218	Corner Angle Screw	

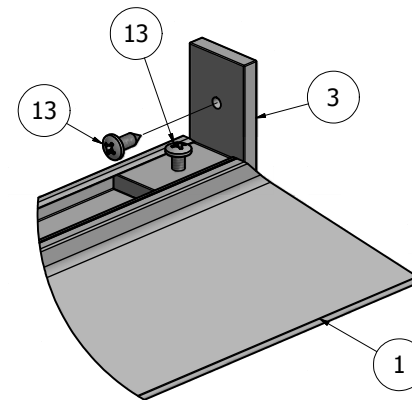
Ship To:
Order Number:



OUTER FRAME CORNER
ANGLE FLOATS IN THE
FRAME FOR ALIGNMENT



DETAIL A



DETAIL B

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

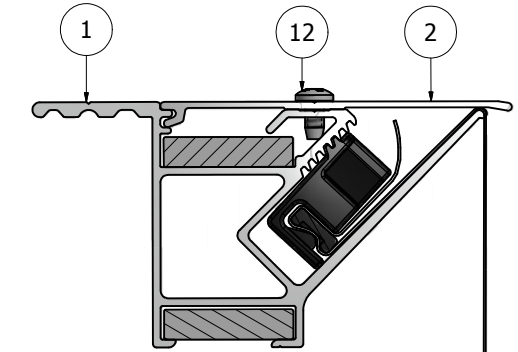
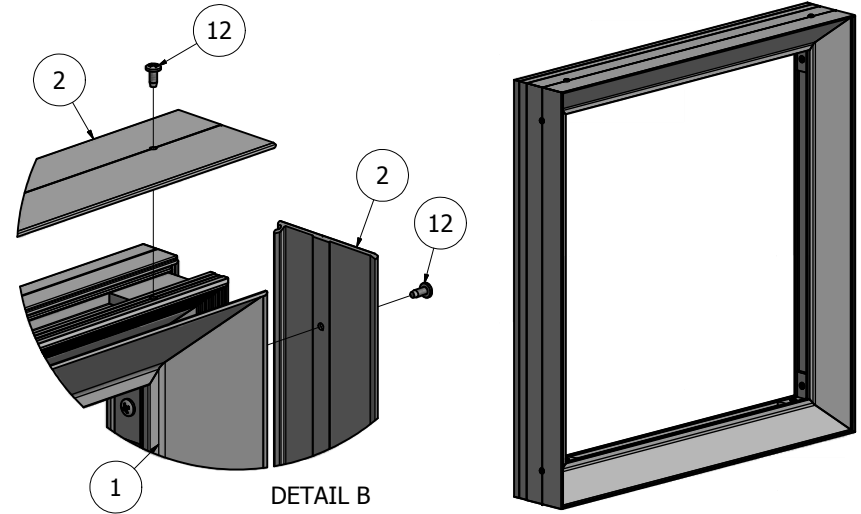
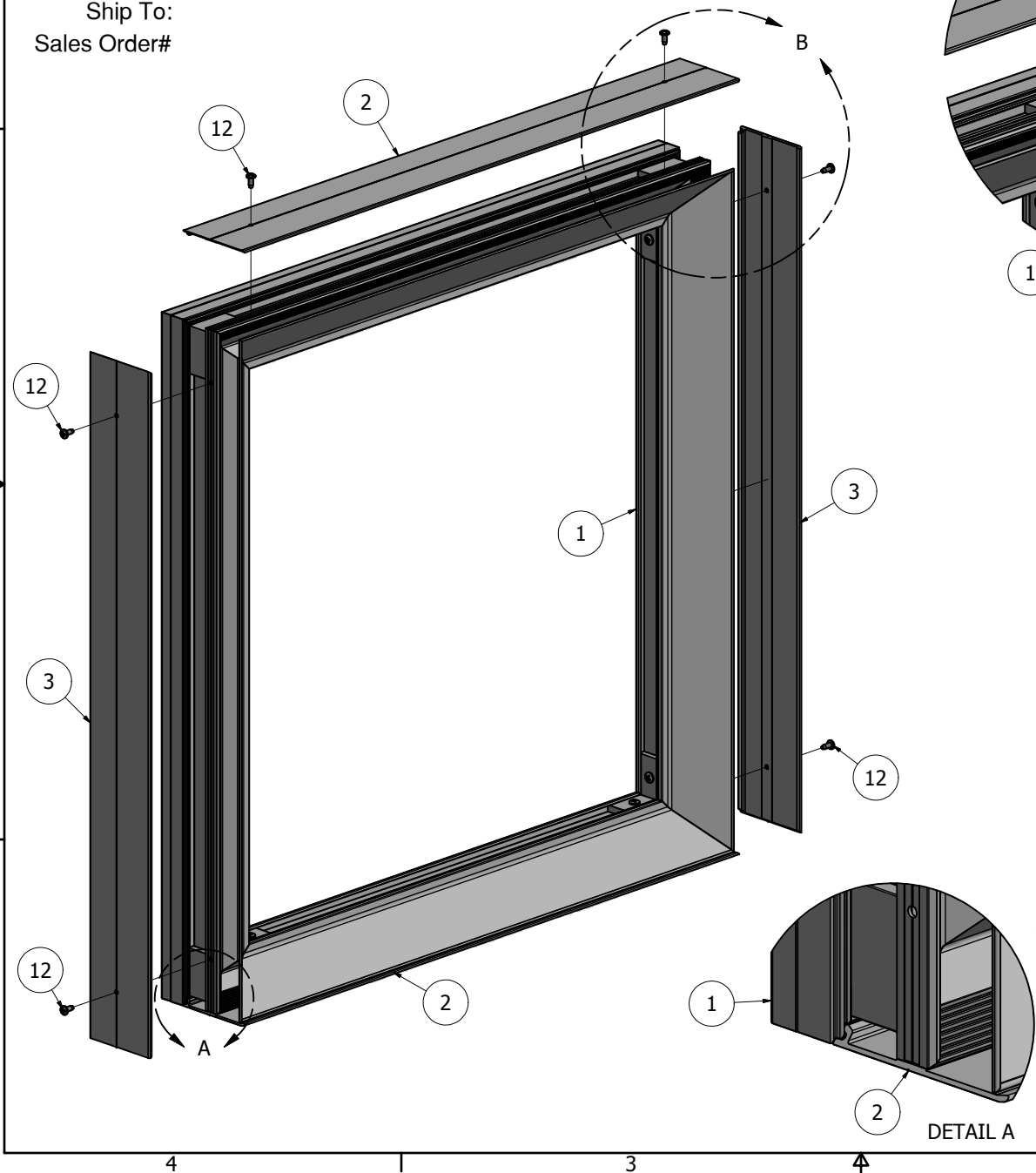
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	5/8/2012	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		Flat Bleed Retro Frame - Assembly
Principal Moments Iy:	0.000 in ⁴		DWG NO
Section Modulus Ix:	0.000 in ³		K2104
Section Modulus Iy:	0.000 in ³		REV

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2104	Flat Bleed Retro Frame	Assembly
2	2121	Flat Bleed Retro Frame Cover	Top & Bottom
3	2121	Flat Bleed Retro Frame Cover	Sides
12	5195	Cover Screw	Pre-drill 3/32" pilot hole

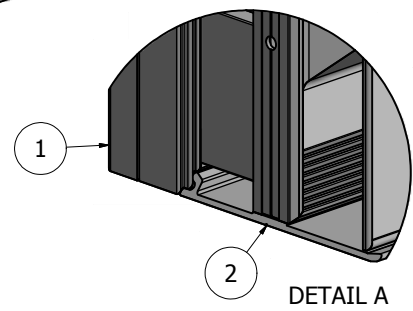
Ship To:
Sales Order#



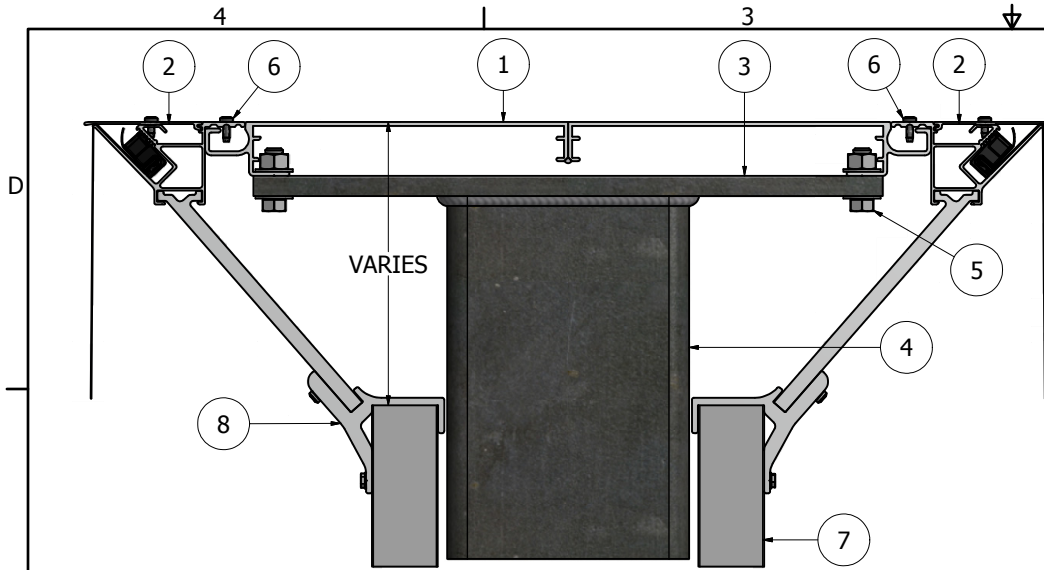
CROSS-SECTION VIEW

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DRAWN	SBreihof	5/8/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
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Section Modulus Iy:	0.000 in ³	
SignComp		TITLE
Flat Bleed Retro Frame w/ Flat Bleed Retro Frame Cover - Assembly		DWG NO
K2104-21		REV
SHEET 1 OF 1		



DETAIL A

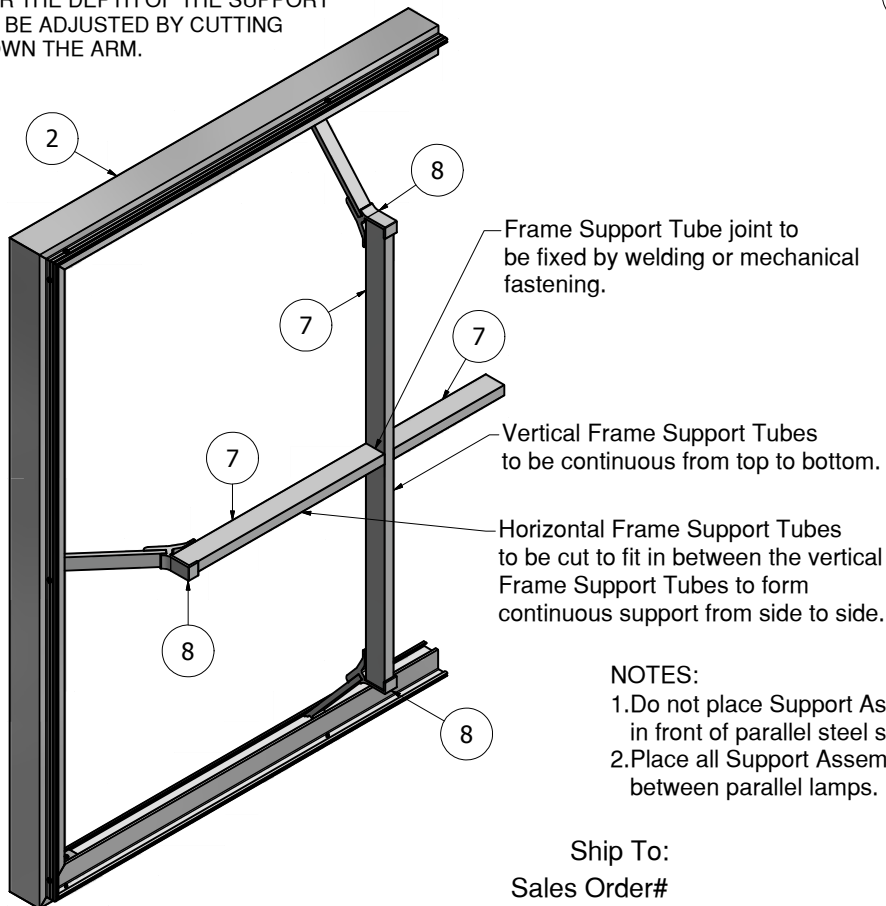


PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2009	Flat 2 PC Double Face Body	Assembly
2	K2104-2121	Flat Bleed Retro Frame w/ Bleed Cover	Assembly
3		Mounting Plate	By Other
4		Main Support Tube	By Other
5		Mounting Plate Bolt Assembly	By Other
6	5175	Hinge/Closure Screw	
7	2175	Frame Support Tube	3/4" x 1-5/8" Sq Tube
8	5357	2 Piece Frame Brace	#2167 Arm & #2168 Yolk

Compression Bracing for Flexible Vinyl Faces

Place a vertical 2 PC Frame Brace and Frame Support Tube approximately every 36" on center. Cut and insert horizontal pieces of Frame Support Tube attached to Braces, approximately every 36" in between the vertical assemblies.

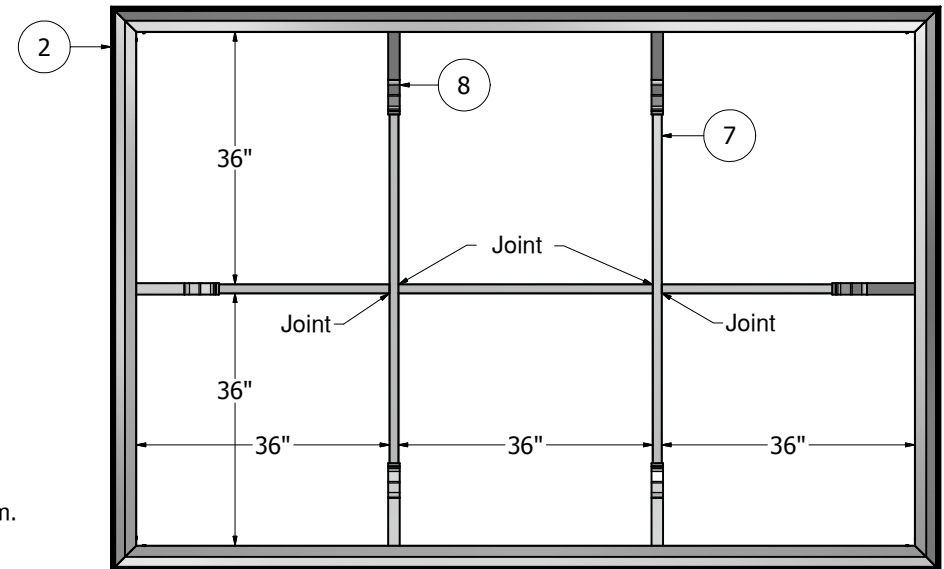
NOTE: THE 2 PC FRAME BRACE ALLOWS FOR THE DEPTH OF THE SUPPORT TO BE ADJUSTED BY CUTTING DOWN THE ARM.



NOTES:

- Do not place Support Assemblies directly in front of parallel steel support structures.
- Place all Support Assemblies directly in between parallel lamps.

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DRAWING BY:	SBreihof	8/20/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp

Frame Support Placement

PART NO	5357 2 Piece Frame Brace	REV
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