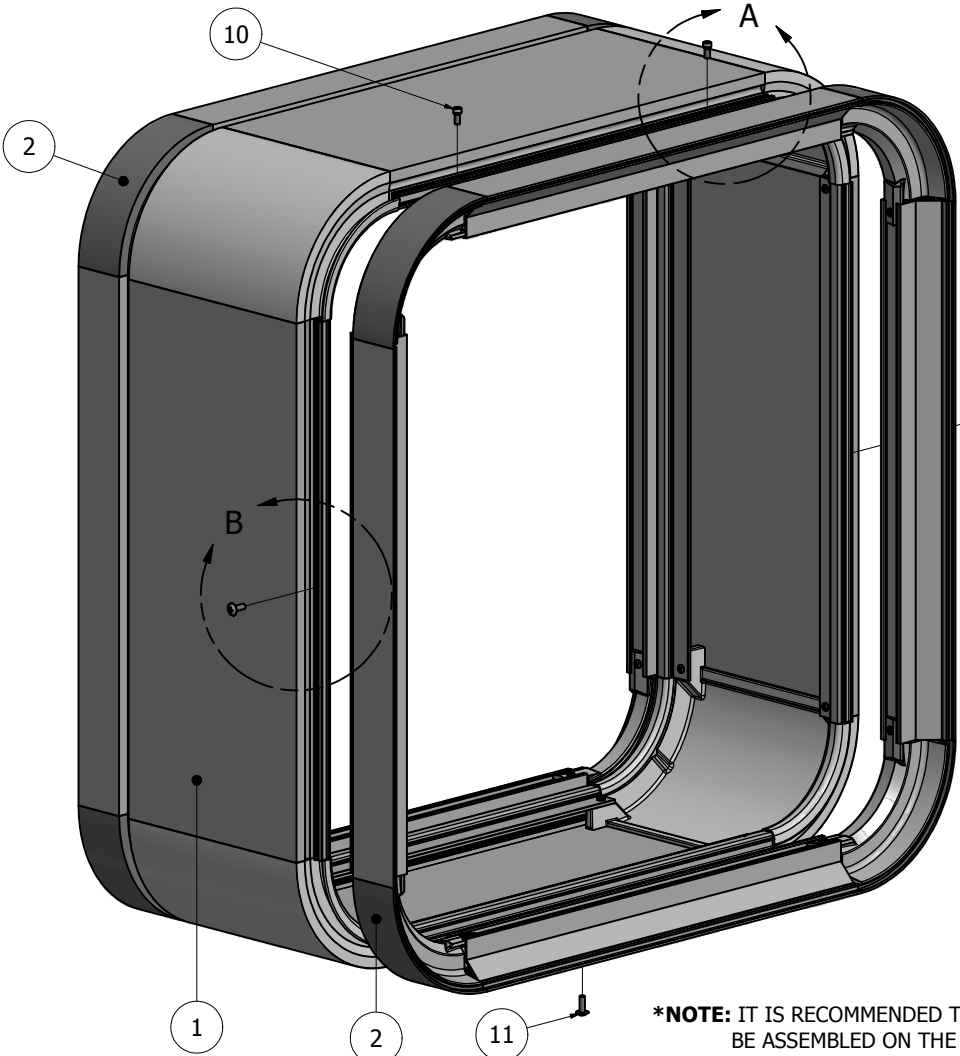
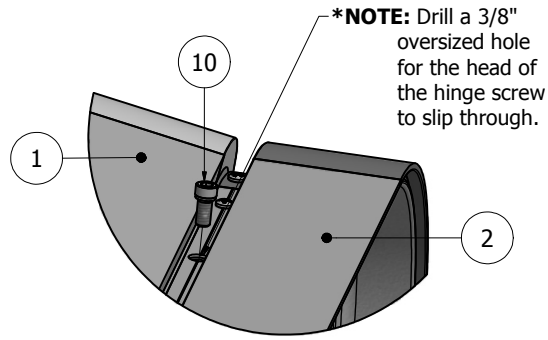


PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2005/4150	Wide Body w/ 6in Radius Corners	Assembly
2	K2085/95/4245	Tension Frame & Bleed Cover w/ 6in Radius Corners	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

Ship To:
Sales Order#

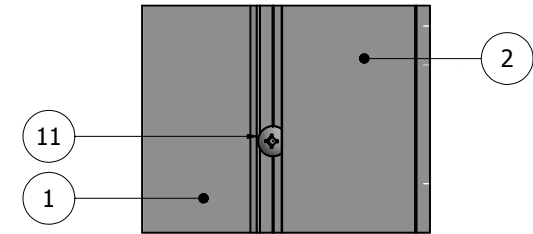
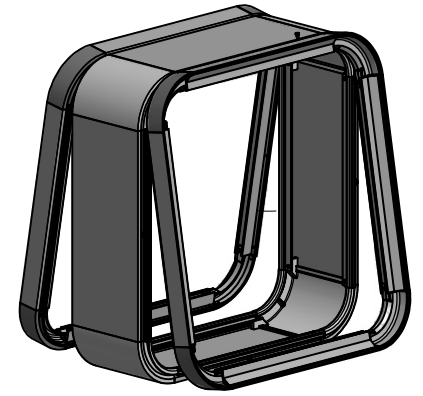


***NOTE:** IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

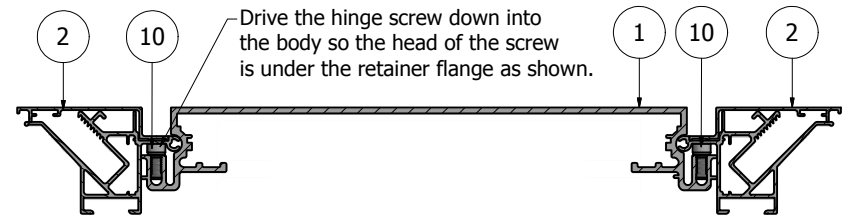


DETAIL A

***NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



DETAIL B
FRAME CLOSED



TOP CROSS-SECTION

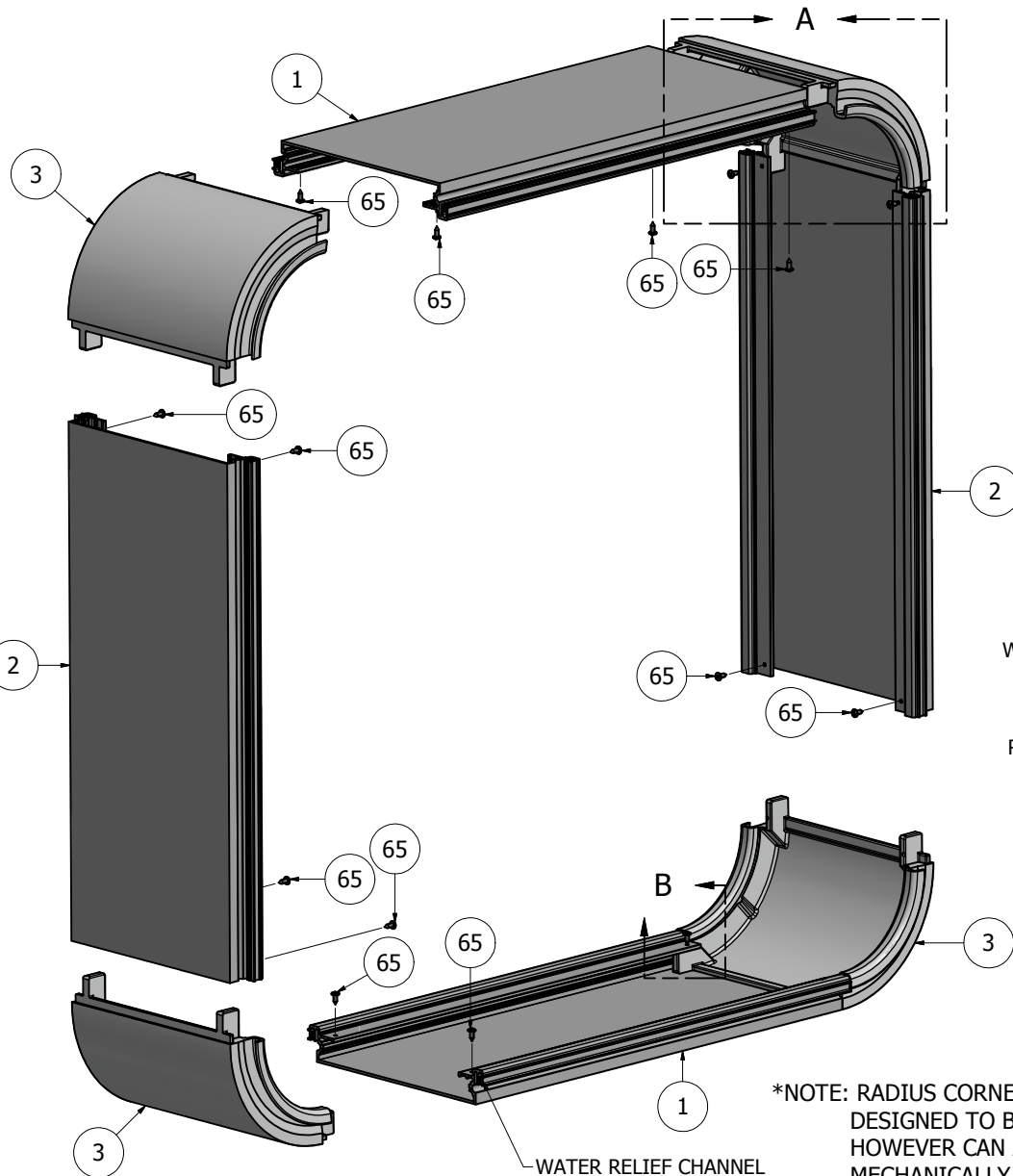
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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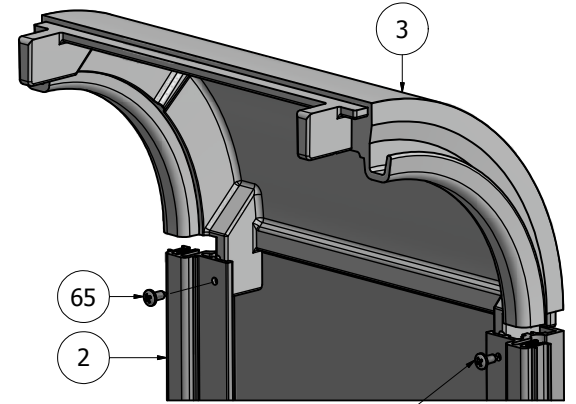
DRAWN	SBreihof	11/12/2012	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		Wide Body w/ Tension Frame & Bleed Cover and 6in Radius Corners - Assembly
Principal Moments Iy:	0.000 in ⁴		DWG NO
Section Modulus Ix:	0.000 in ³		KWB/85/95/4525
Section Modulus Iy:	0.000 in ³		REV

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2005	Wide Body	Top & Bottom
2	2005	Wide Body	Sides
3	4150	Wide Body 6in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

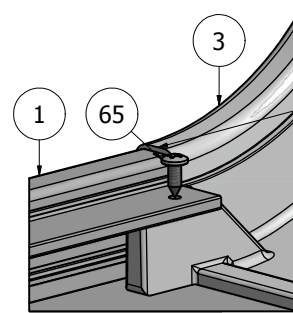
Ship To:
Sales Order#



*NOTE: RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

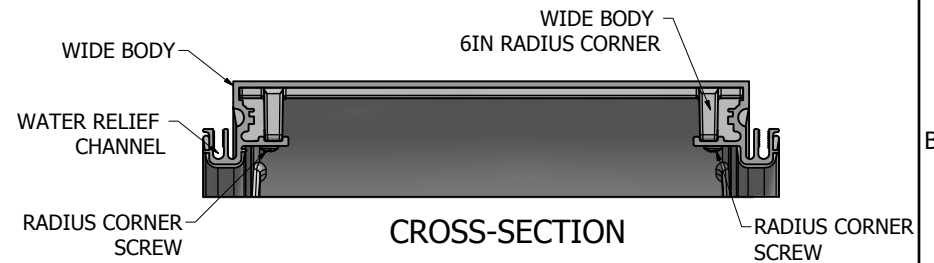


DETAIL A



DETAIL B

Caulk the joints where the Radius Diecast Corners and the Extrusion meet, yet making sure the water relief channel is not blocked, allowing the water to flow.



CROSS-SECTION

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

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DRAWN	SBreihof	10/23/2012	SignComp
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	Wide Body w/ 6in Radius Corners - Assembly	
Principal Moments Ix:	0.000 in ⁴		
Principal Moments Iy:	0.000 in ⁴	DWG NO	REV
Section Modulus Ix:	0.000 in ³	KWB - 4150	
Section Modulus Iy:	0.000 in ³		

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2085	Tension Frame	Top & Bottom
2	2085	Tension Frame	Sides
3	4245	6in Tension Frame Radius Corner	All 4 Corners
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

Ship To:
Sales Order#

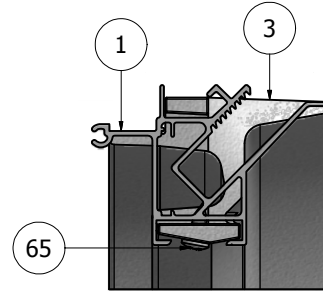
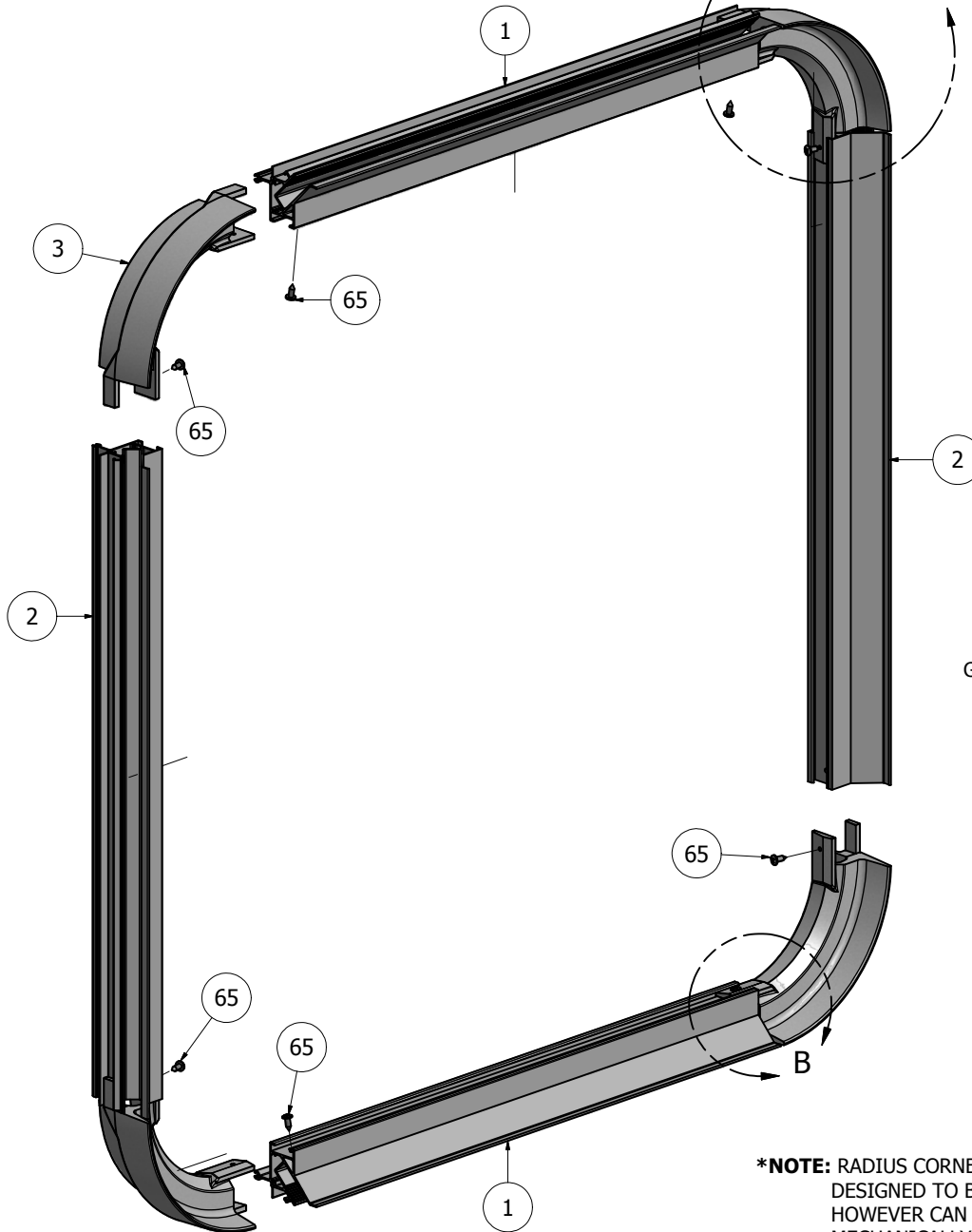
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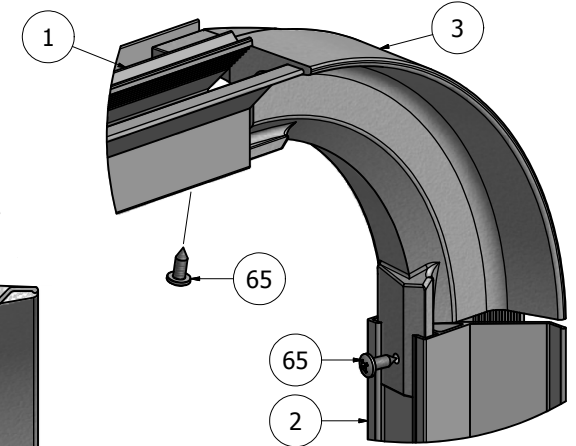
B

B

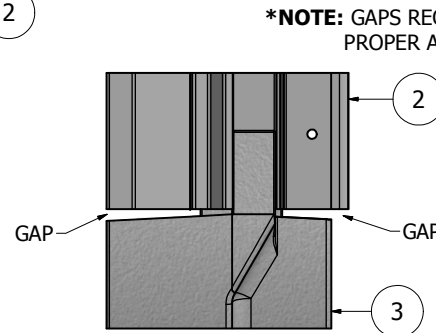
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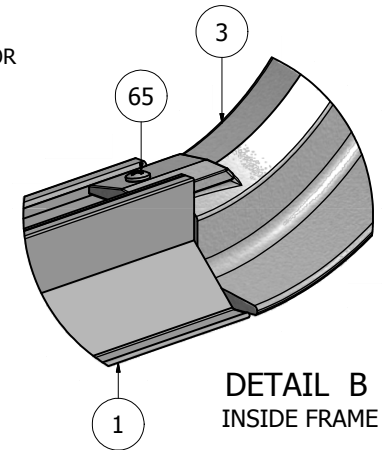
CROSS-SECTION VIEW



DETAIL A



DETAIL B-2
OUTSIDE FRAME



DETAIL B
INSIDE FRAME

***NOTE:** GAPS REQUIRED FOR PROPER ASSEMBLY.

***NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**

(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	11/12/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp

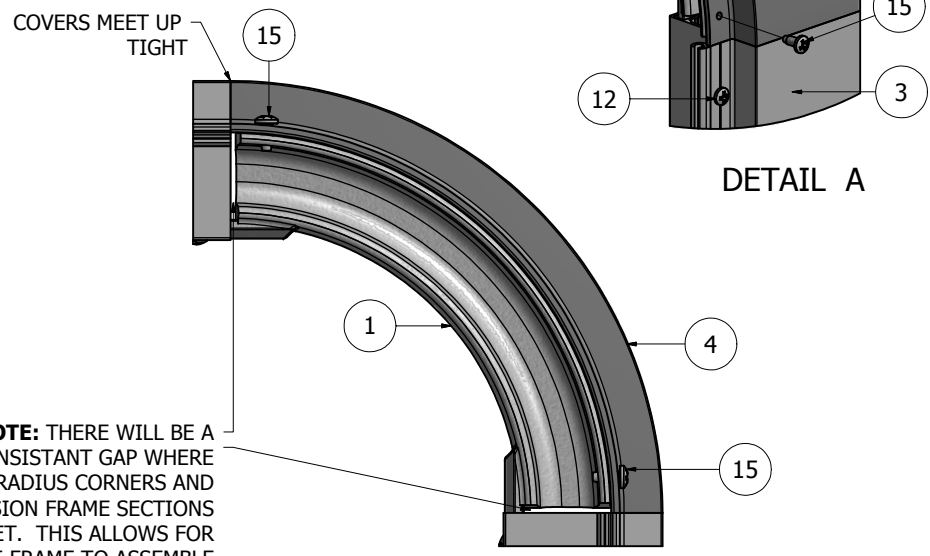
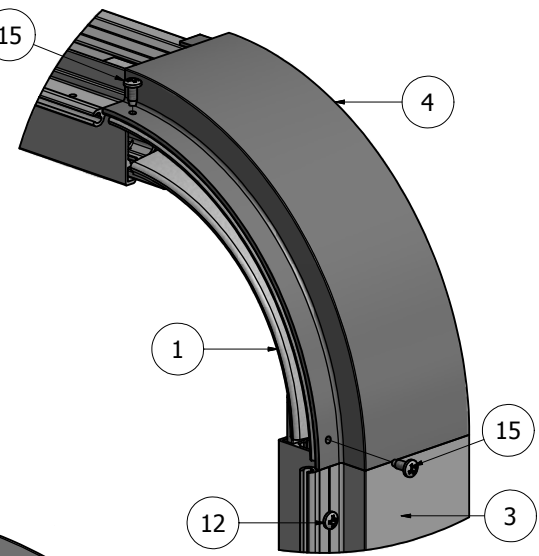
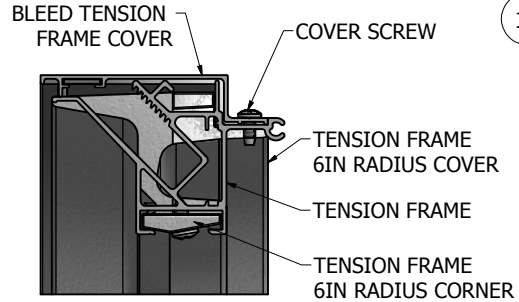
TITLE
Tension Frame with 6in Radius Corners - Assembly

DWG NO
K2085-4245

REV

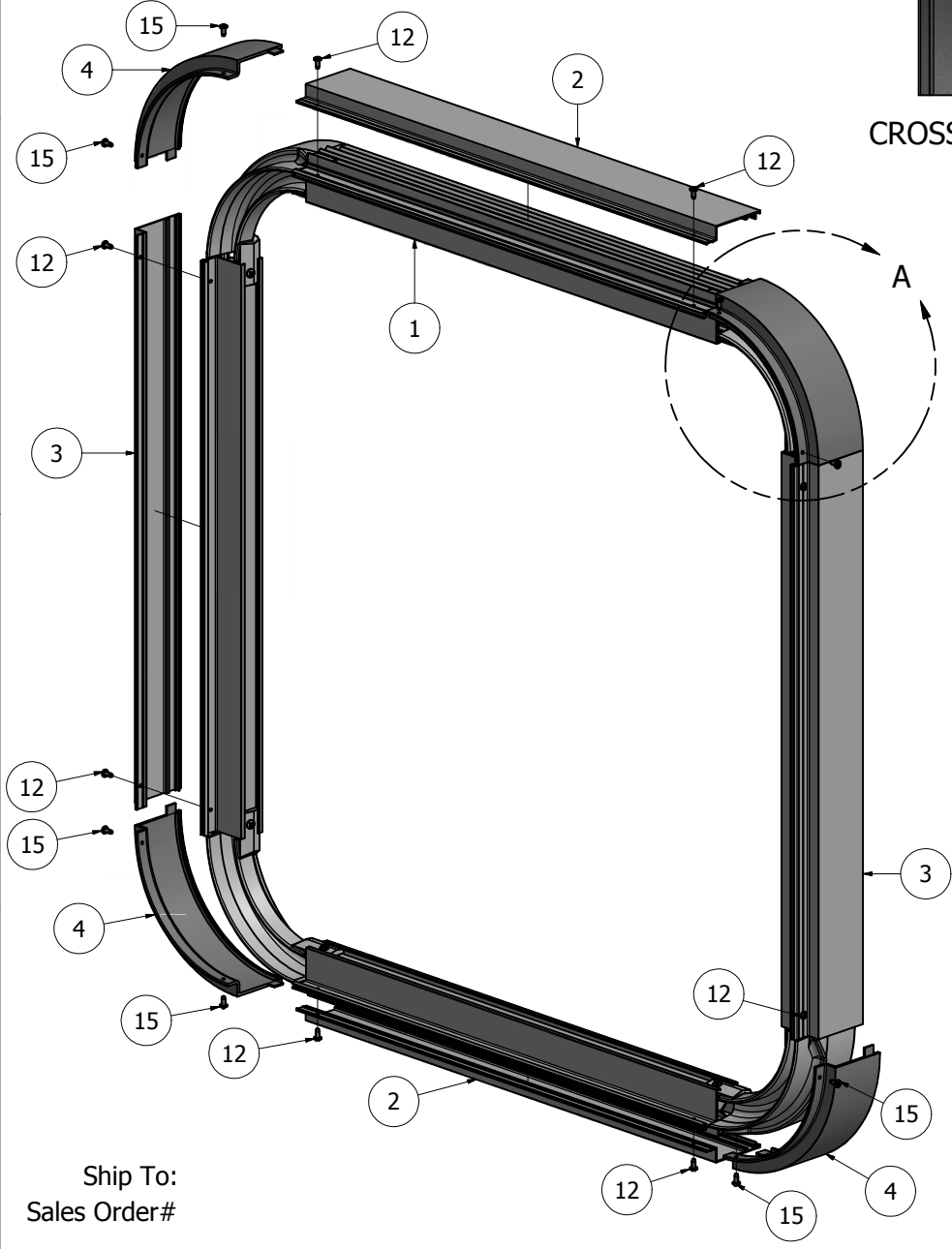
***NOTE:** RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2085/4245	Tension Frame w/ 6in Radius Corners	Assembly
2	2095	Bleed Tension Frame Cover	Top & Bottom
3	2095	Bleed Tension Frame Cover	Sides
4	4265P	6in Bleed Tension Frame Radius Cover	
12	5195	Cover Screw	Pre-drill 3/32" hole
15	5195	Radius Corner Cover Screw	Pre-drill 3/32" hole



***NOTE:** THERE WILL BE A CONSISTANT GAP WHERE THE RADIUS CORNERS AND TENSION FRAME SECTIONS MEET. THIS ALLOWS FOR THE FRAME TO ASSEMBLE SQUARE AND THE COVERS TO FIT TIGHT BEFORE FASTENING.

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)



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DRAWN	SBreihof	11/12/2012	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		Tension Frame and Bleed Tension Frame Cover w/ 6in Bleed Radius Corner Cover - Assembly
Principal Moments Iy:	0.000 in ⁴		DWG NO
Section Modulus Ix:	0.000 in ³		K2085-95-4265P
Section Modulus Iy:	0.000 in ³		REV

Ship To:
Sales Order#