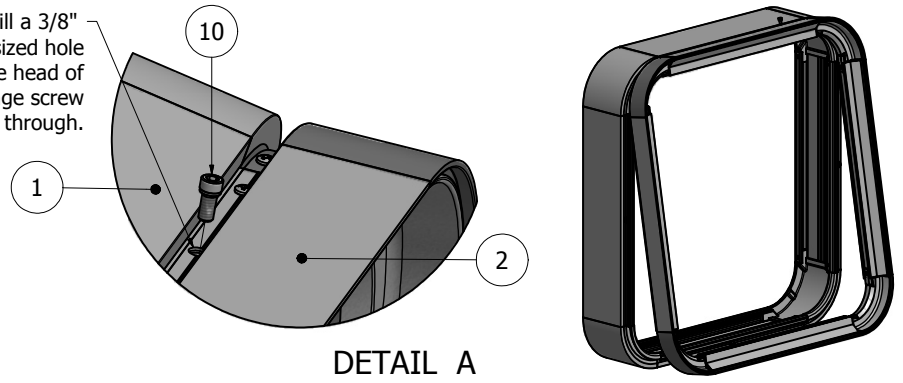


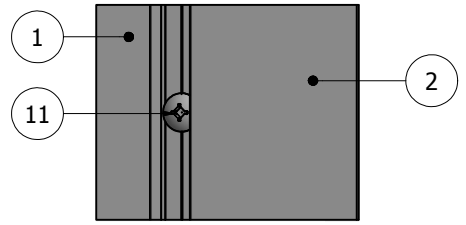
PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2025/4025	Single Face Body w/ 6in Radius Corners	Assembly
2	K2085/95/4245	Tension Frame & Bleed Cover w/ 6in Radius Corners	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

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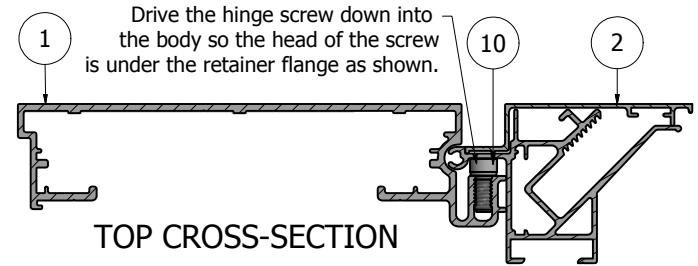
**\*NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



DETAIL A

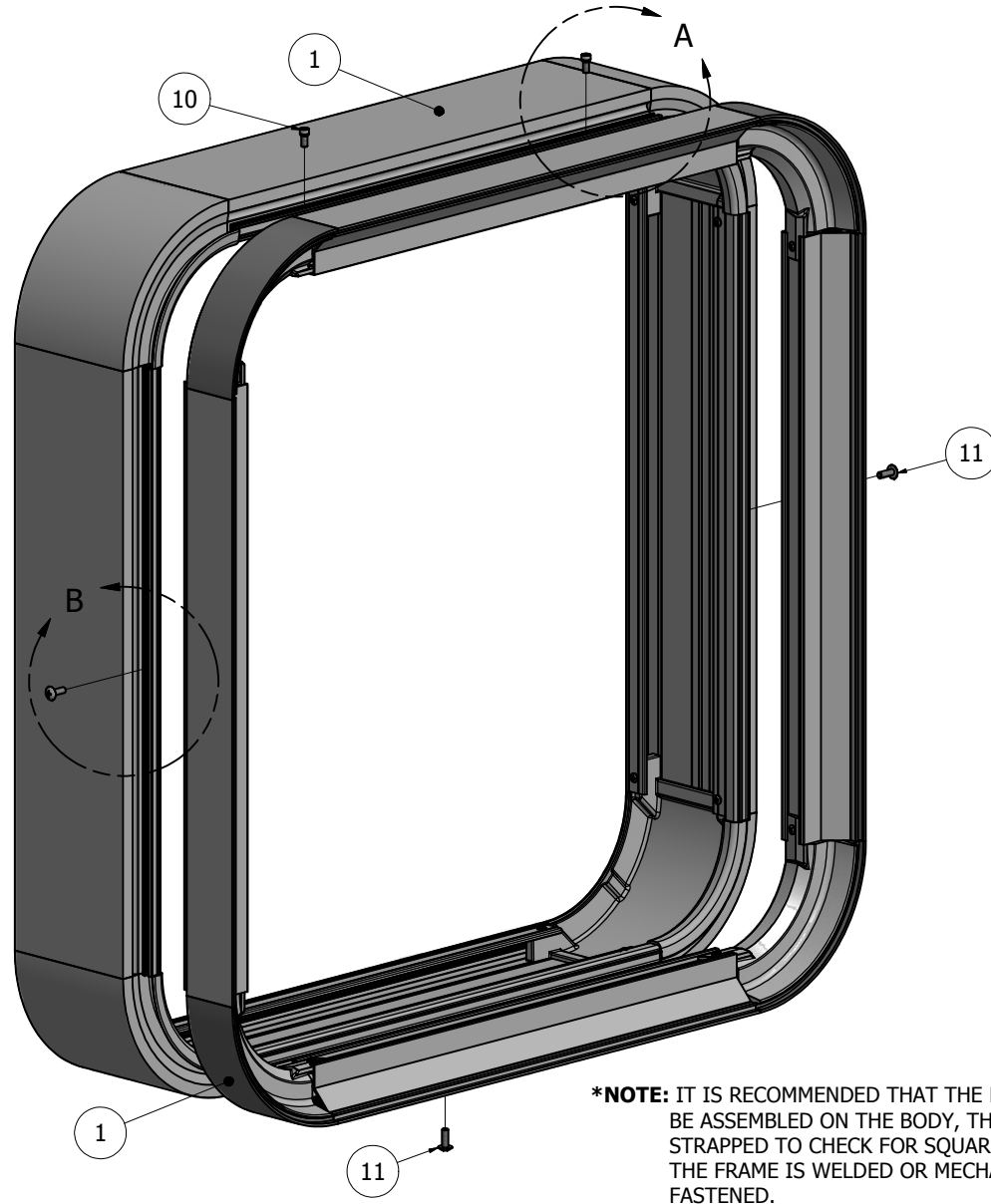


DETAIL B  
FRAME CLOSED



TOP CROSS-SECTION

**\*NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)



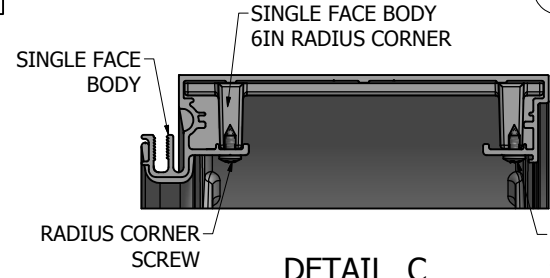
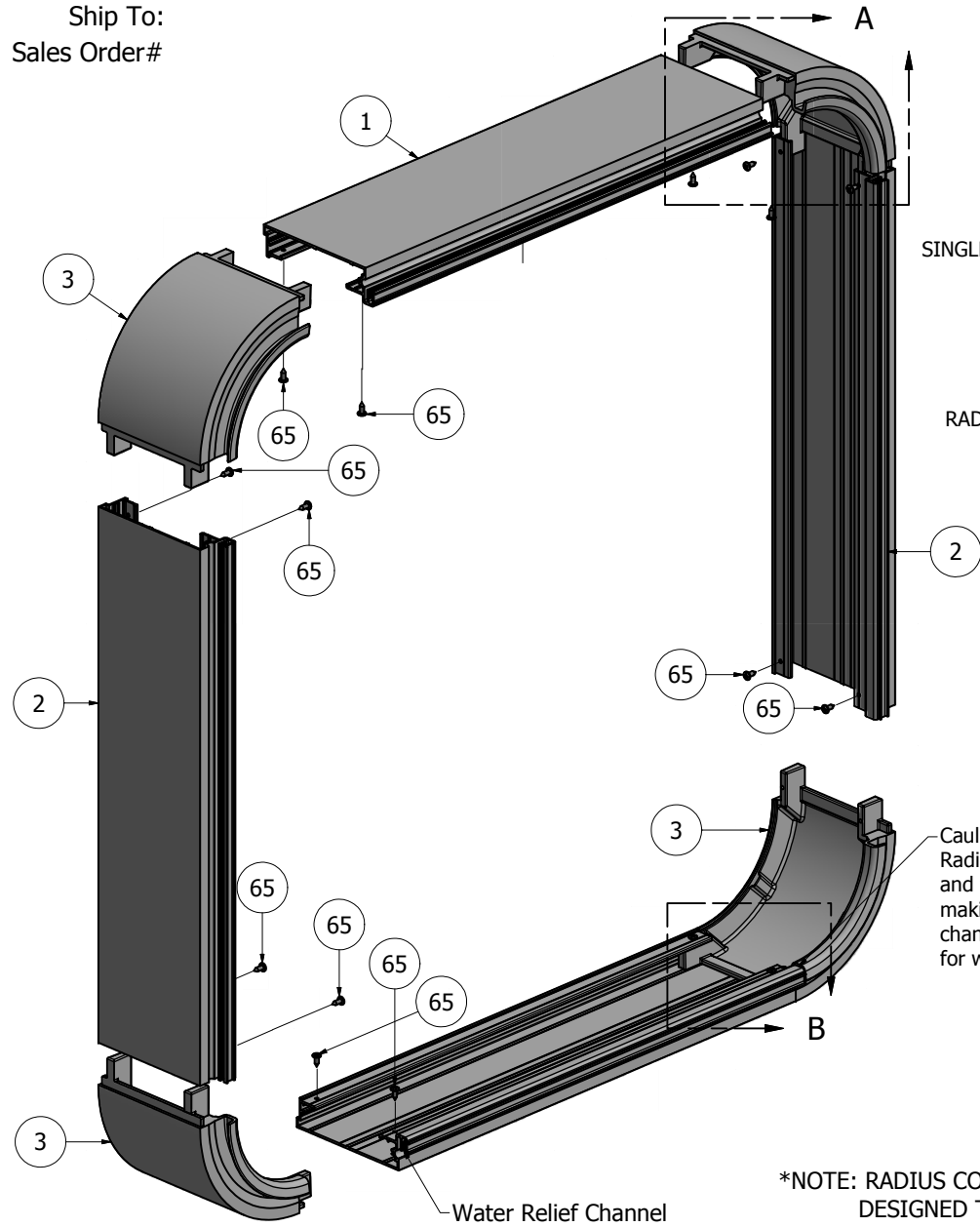
**\*NOTE:** IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

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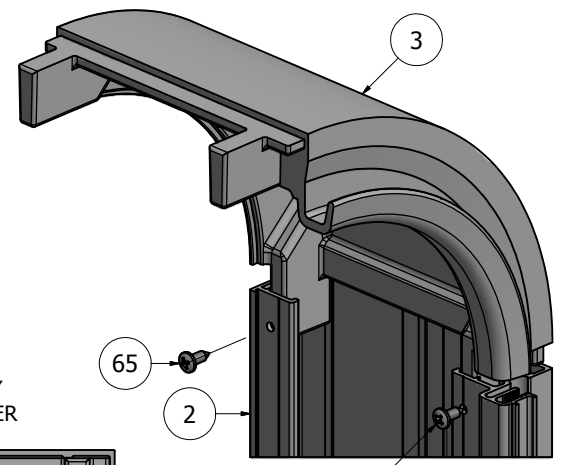
DRAWN	SBreihof	11/12/2012	<b>SignComp</b>
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in <sup>4</sup>		Single Face Body w/ Tension Frame & Bleed Cover and 6in Radius Corners - Assembly
Principal Moments Iy:	0.000 in <sup>4</sup>		DWG NO
Section Modulus Ix:	0.000 in <sup>3</sup>		<b>KSF/85/95/4585</b>
Section Modulus Iy:	0.000 in <sup>3</sup>		REV

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2025	Single Face Body	Top & Bottom
2	2025	Single Face Body	Sides
3	4025	Single Face Body 6in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

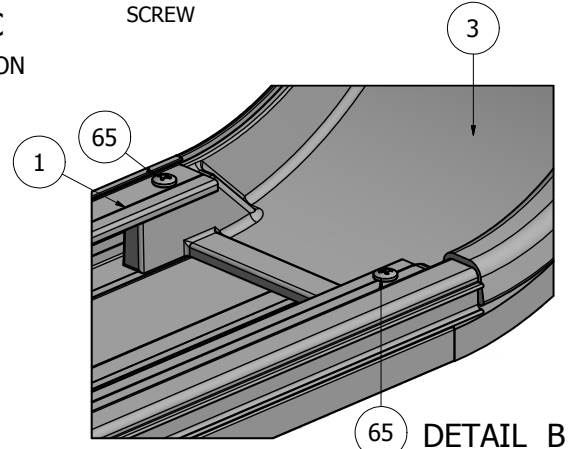
Ship To:  
Sales Order#



DETAIL C  
CROSS-SECTION



DETAIL A



DETAIL B

Caulk the joints where the Radius Diecast Corners and the Extrusion meet, yet making sure the water relief channel is not blocked, allowing for water to flow.

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

\*NOTE: RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

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DRAWN	SBreihof	9/4/2012	<b>SignComp</b>
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Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in <sup>4</sup>		Single Face Body w/ 6in Radius Corners - Assembly
Principal Moments Iy:	0.000 in <sup>4</sup>		
Section Modulus Ix:	0.000 in <sup>3</sup>		DWG NO
Section Modulus Iy:	0.000 in <sup>3</sup>		<b>KSF-4025</b>
			REV
			SHEET 1 OF 1

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2085	Tension Frame	Top & Bottom
2	2085	Tension Frame	Sides
3	4245	6in Tension Frame Radius Corner	All 4 Corners
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

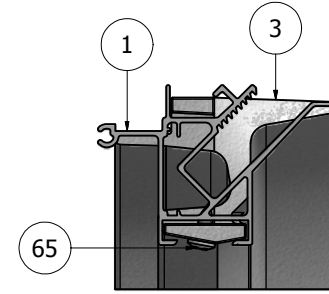
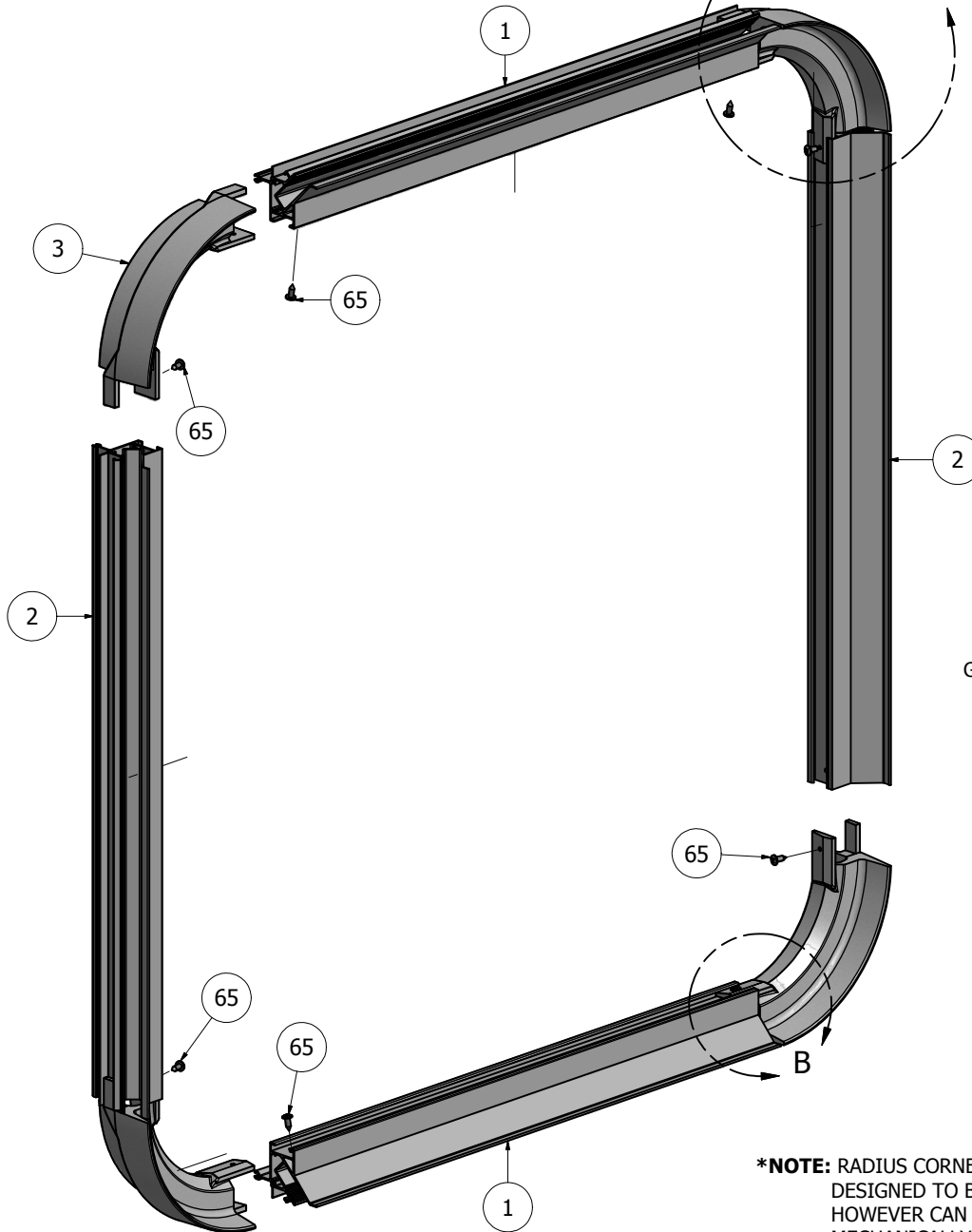
Ship To:  
Sales Order#

D

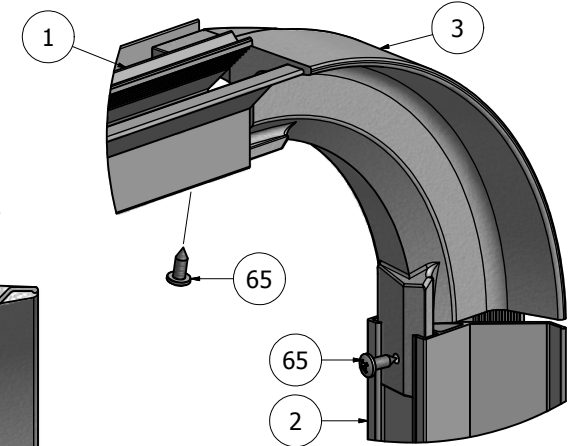
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B

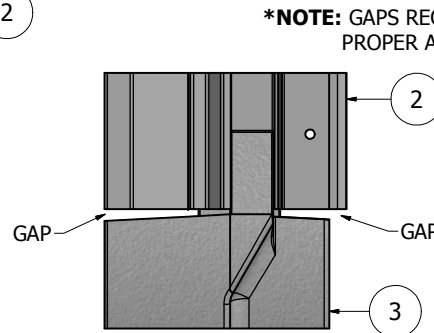
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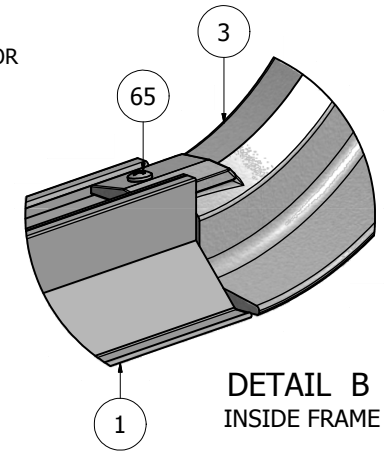
CROSS-SECTION VIEW



DETAIL A



DETAIL B-2  
OUTSIDE FRAME



DETAIL B  
INSIDE FRAME

**\*NOTE:** GAPS REQUIRED FOR PROPER ASSEMBLY.

**\*NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

**\*NOTE:** RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

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DRAWN	SBreihof	11/12/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in <sup>4</sup>	
Principal Moments Iy:	0.000 in <sup>4</sup>	
Section Modulus Ix:	0.000 in <sup>3</sup>	
Section Modulus Iy:	0.000 in <sup>3</sup>	

<h1>SignComp</h1>		TITLE
DWG NO	K2085-4245	REV
SHEET 1 OF 1		

D

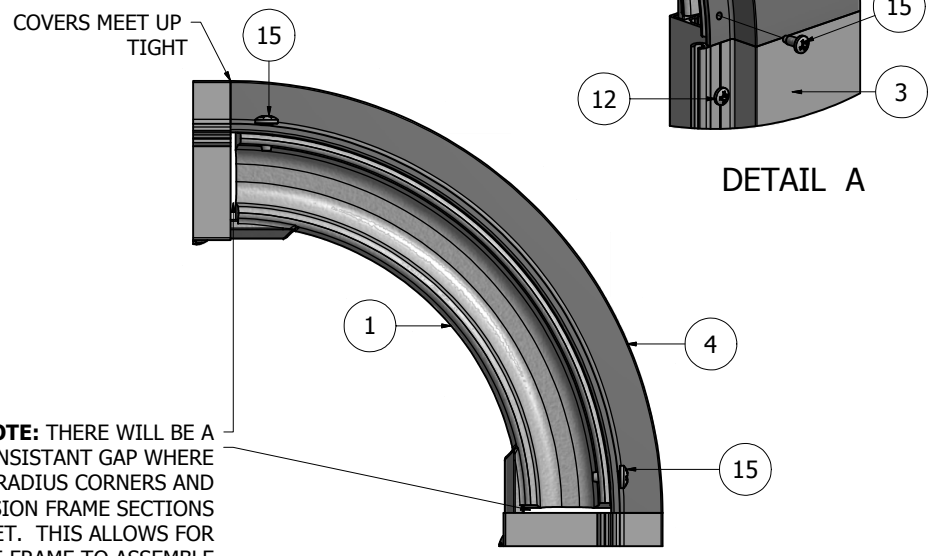
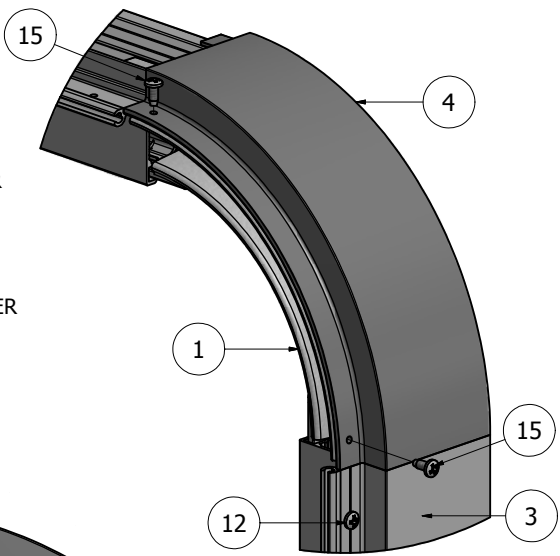
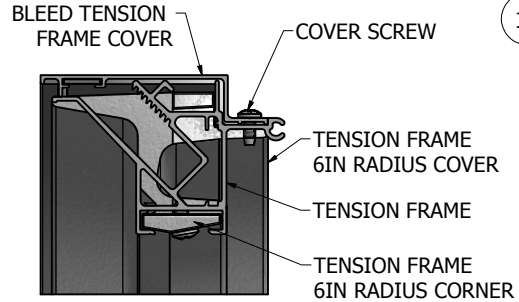
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B

A

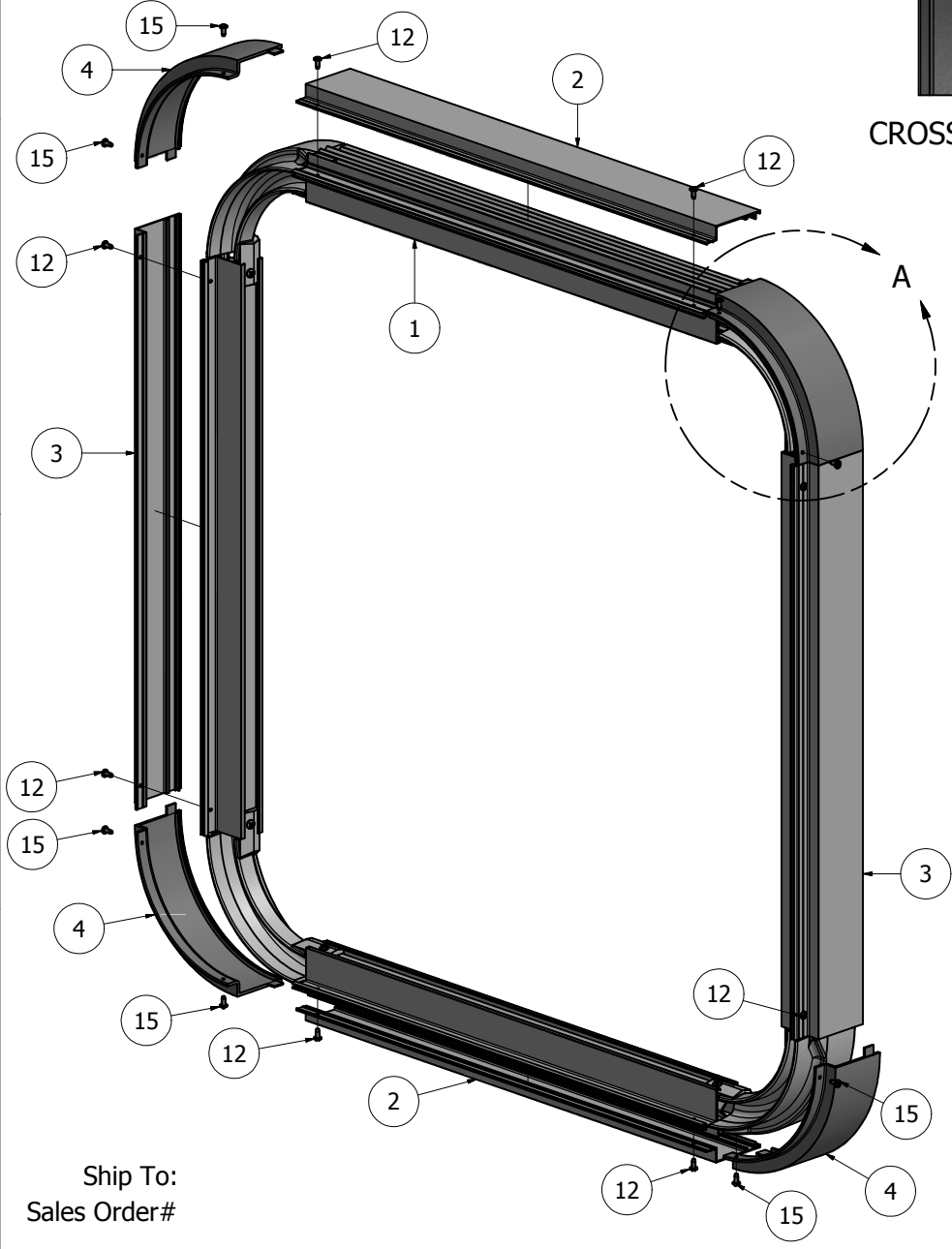
A

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2085/4245	Tension Frame w/ 6in Radius Corners	Assembly
2	2095	Bleed Tension Frame Cover	Top & Bottom
3	2095	Bleed Tension Frame Cover	Sides
4	4265P	6in Bleed Tension Frame Radius Cover	
12	5195	Cover Screw	Pre-drill 3/32" hole
15	5195	Radius Corner Cover Screw	Pre-drill 3/32" hole



**\*NOTE:** THERE WILL BE A CONSISTANT GAP WHERE THE RADIUS CORNERS AND TENSION FRAME SECTIONS MEET. THIS ALLOWS FOR THE FRAME TO ASSEMBLE SQUARE AND THE COVERS TO FIT TIGHT BEFORE FASTENING.

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)



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DRAWN	SBreihof	11/12/2012	
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in^4	Tension Frame and Bleed Tension Frame Cover w/ 6in Bleed Radius Corner Cover - Assembly	
Principal Moments Iy:	0.000 in^4		
Section Modulus Ix:	0.000 in^3	DWG NO	REV
Section Modulus Iy:	0.000 in^3	<b>K2085-95-4265P</b>	

Ship To:  
Sales Order#