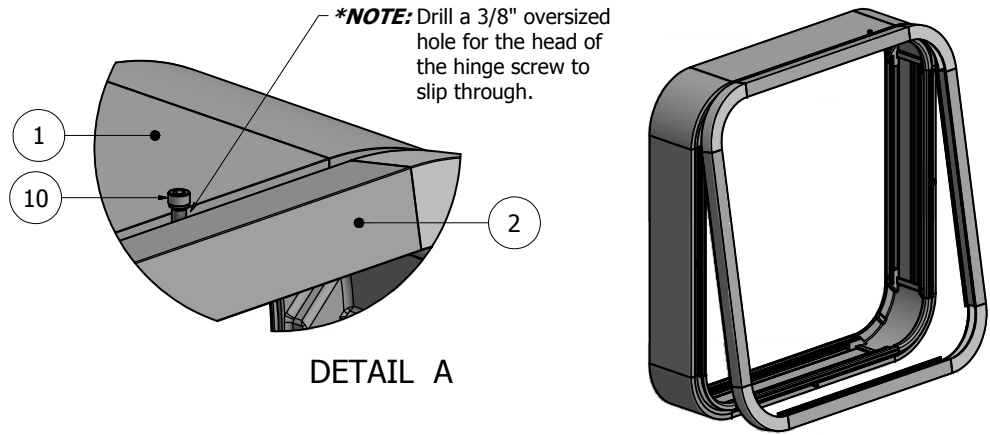
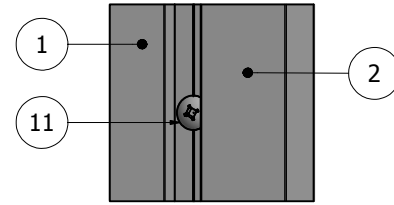


PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2025/4025	Single Face Body w/ 6in Radius Corners	Assembly
2	K2055/4285	1 1/2" Retainer w/ 6in Radius Corners	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

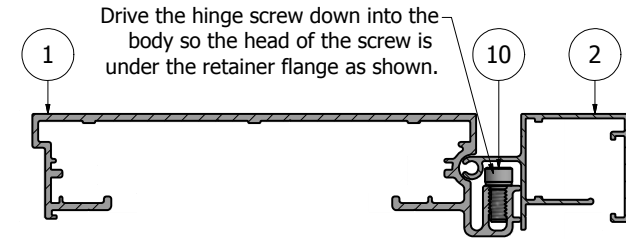
Ship To:
Sales Order#



DETAIL A



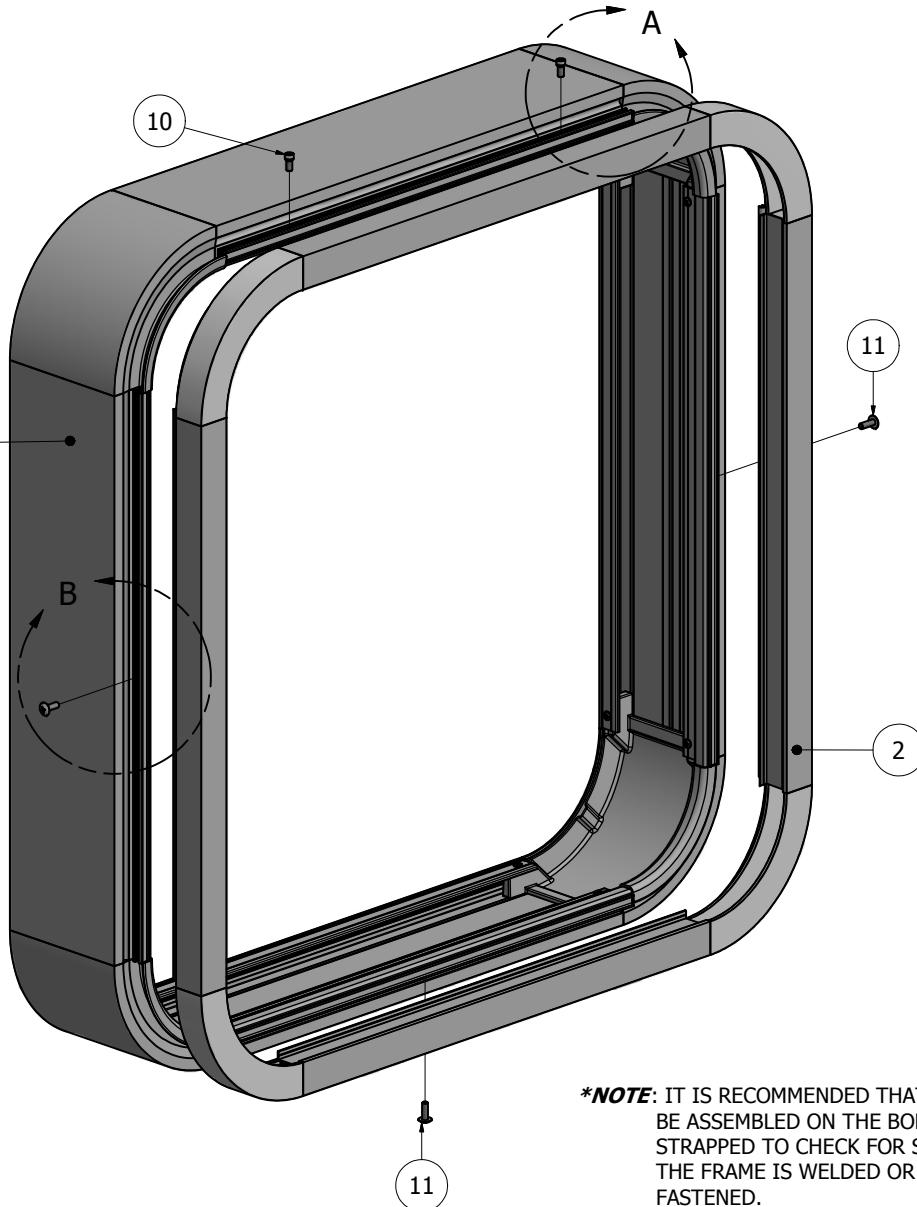
DETAIL B
FRAME CLOSED



TOP CROSS-SECTION

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)



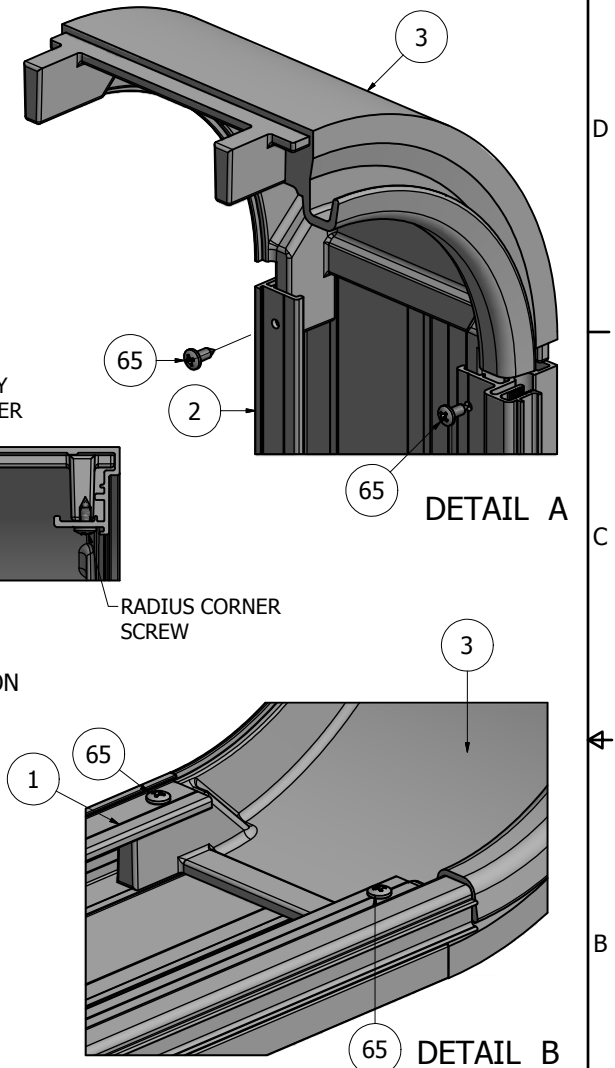
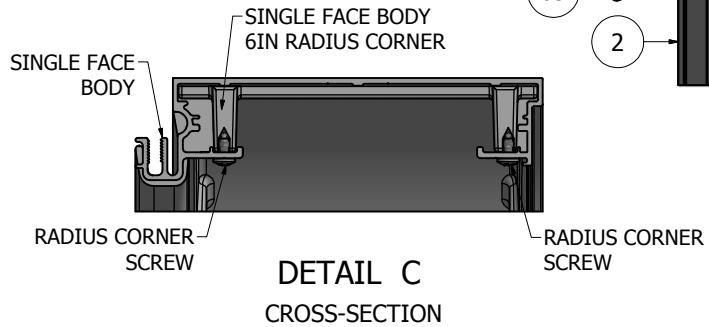
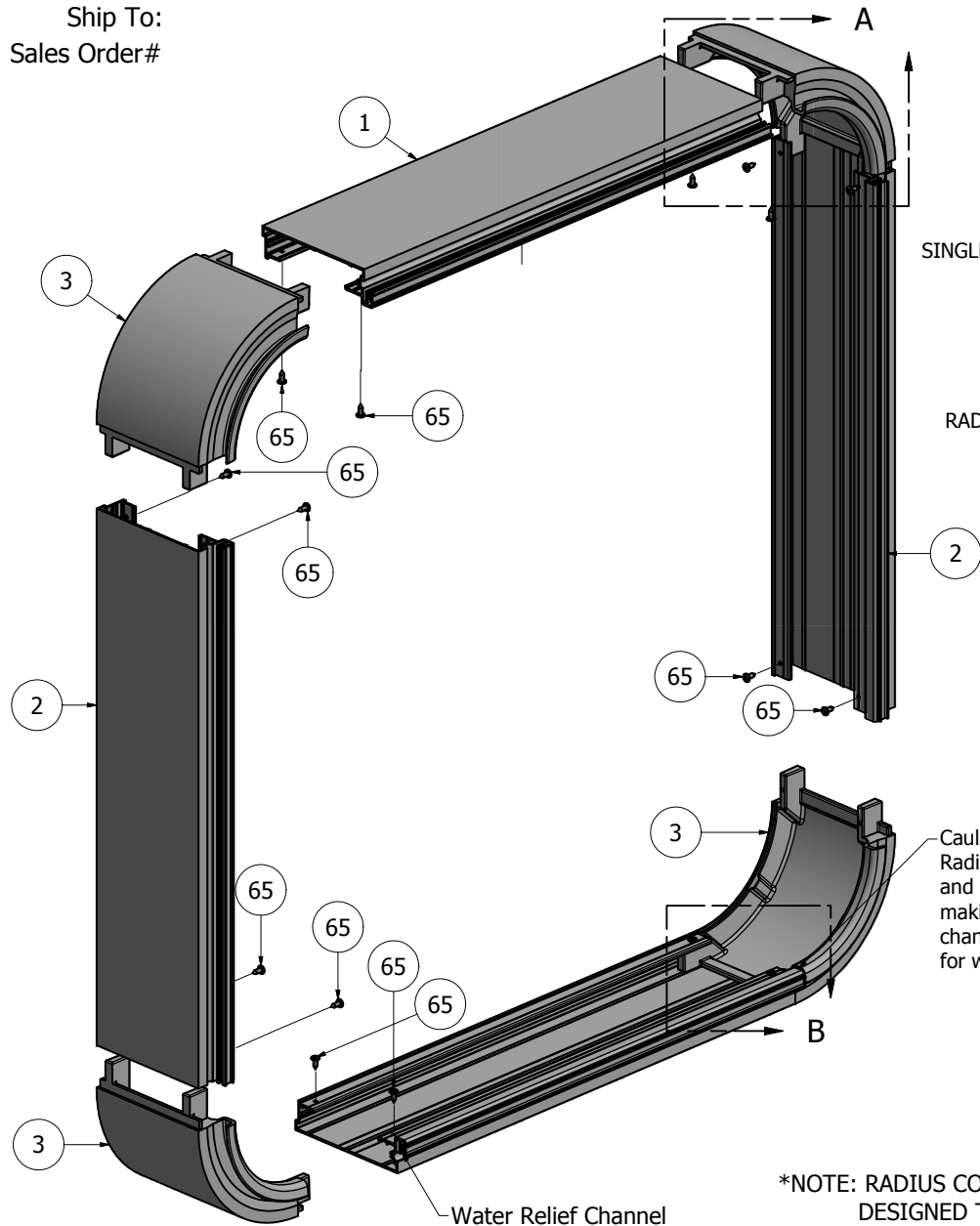
***NOTE:** IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

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DRAWN	SBreihof	10/24/2012	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		Single Face Body w/ 1 1/2" Retainer and 6in Radius Corners - Assembly
Principal Moments Iy:	0.000 in ⁴		DWG NO
Section Modulus Ix:	0.000 in ³		KSF/55/4565
Section Modulus Iy:	0.000 in ³		REV

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2025	Single Face Body	Top & Bottom
2	2025	Single Face Body	Sides
3	4025	Single Face Body 6in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

Ship To:
Sales Order#



Caulk the joints where the Radius Diecast Corners and the Extrusion meet, yet making sure the water relief channel is not blocked, allowing for water to flow.

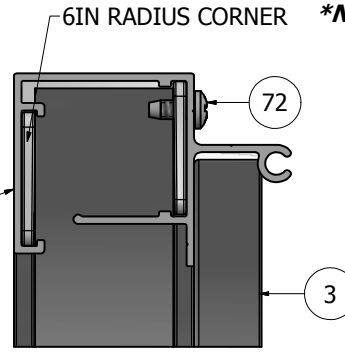
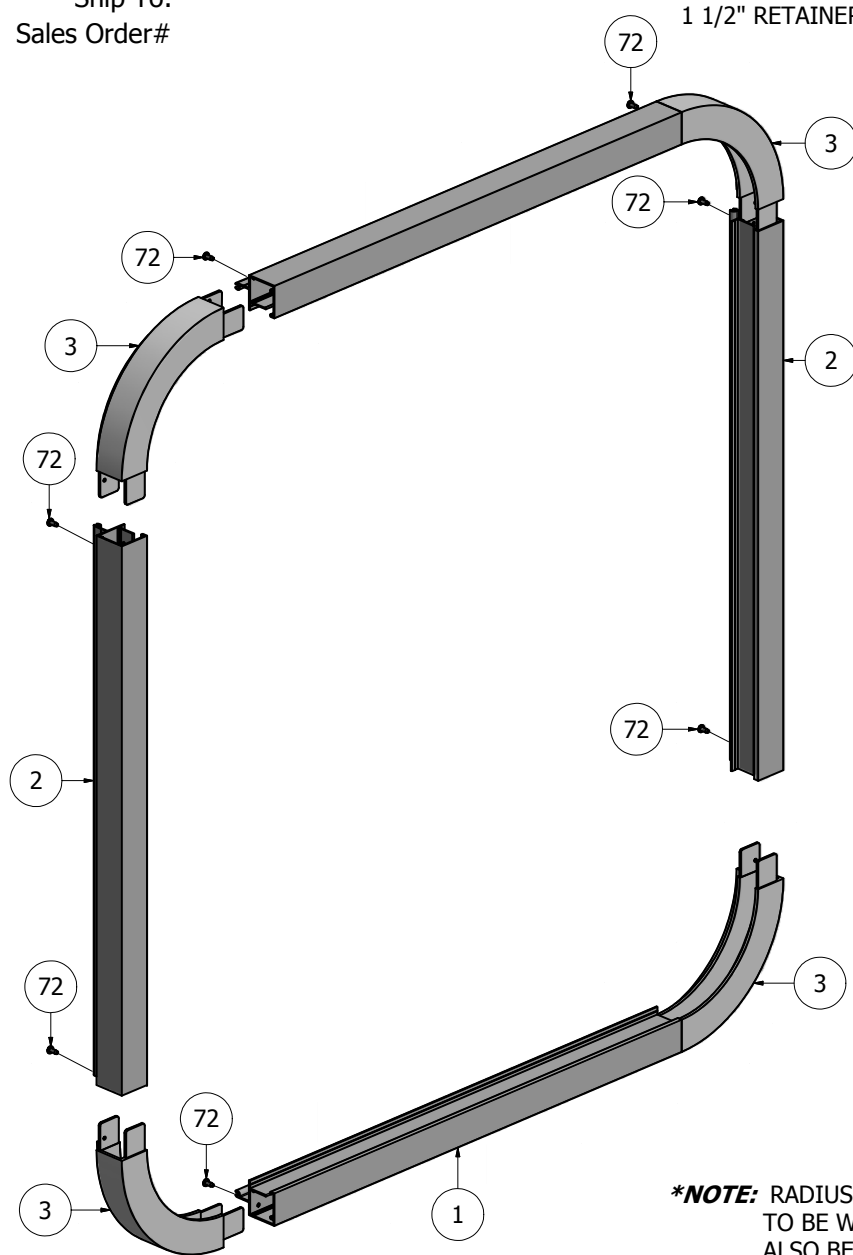
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

*NOTE: RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

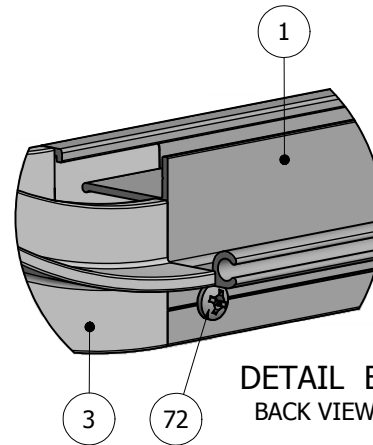
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DRAWN	SBreihof	9/4/2012	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		Single Face Body w/ 6in Radius Corners - Assembly
Principal Moments Iy:	0.000 in ⁴		
Section Modulus Ix:	0.000 in ³		DWG NO
Section Modulus Iy:	0.000 in ³		KSF-4025
			REV
			SHEET 1 OF 1

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2055	1 1/2" Retainer	Top & Bottom
2	2055	1 1/2" Retainer	Sides
3	4285	1 1/2" Retainer 6in Radius Corner	All 4 Corners
72	5195	Radius Corner Retainer Screw	Drill 1/8" pilot hole

Ship To:
Sales Order#

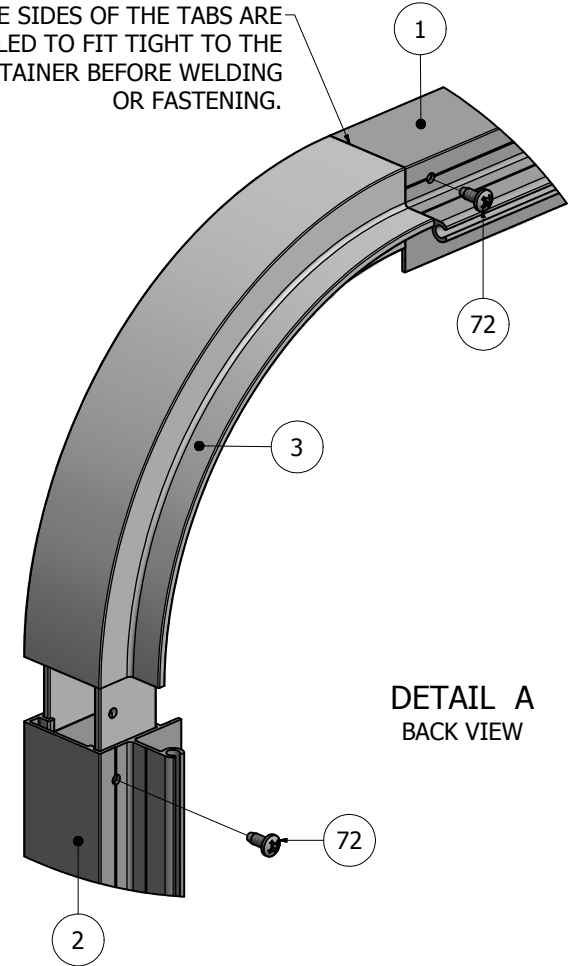


DETAIL C
CROSS-SECTION



DETAIL B
BACK VIEW

***NOTE:** THE SIDES OF THE TABS ARE MILLED TO FIT TIGHT TO THE RETAINER BEFORE WELDING OR FASTENING.



DETAIL A
BACK VIEW

***NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	10/25/2012	SignComp
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	1 1/2" Retainer with 6in Radius Corners - Assembly	
Principal Moments Ix:	0.000 in ⁴	DWG NO	REV
Principal Moments Iy:	0.000 in ⁴	2055-4285	
Section Modulus Ix:	0.000 in ³	SHEET 1 OF 1	
Section Modulus Iy:	0.000 in ³		

***NOTE:** RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.