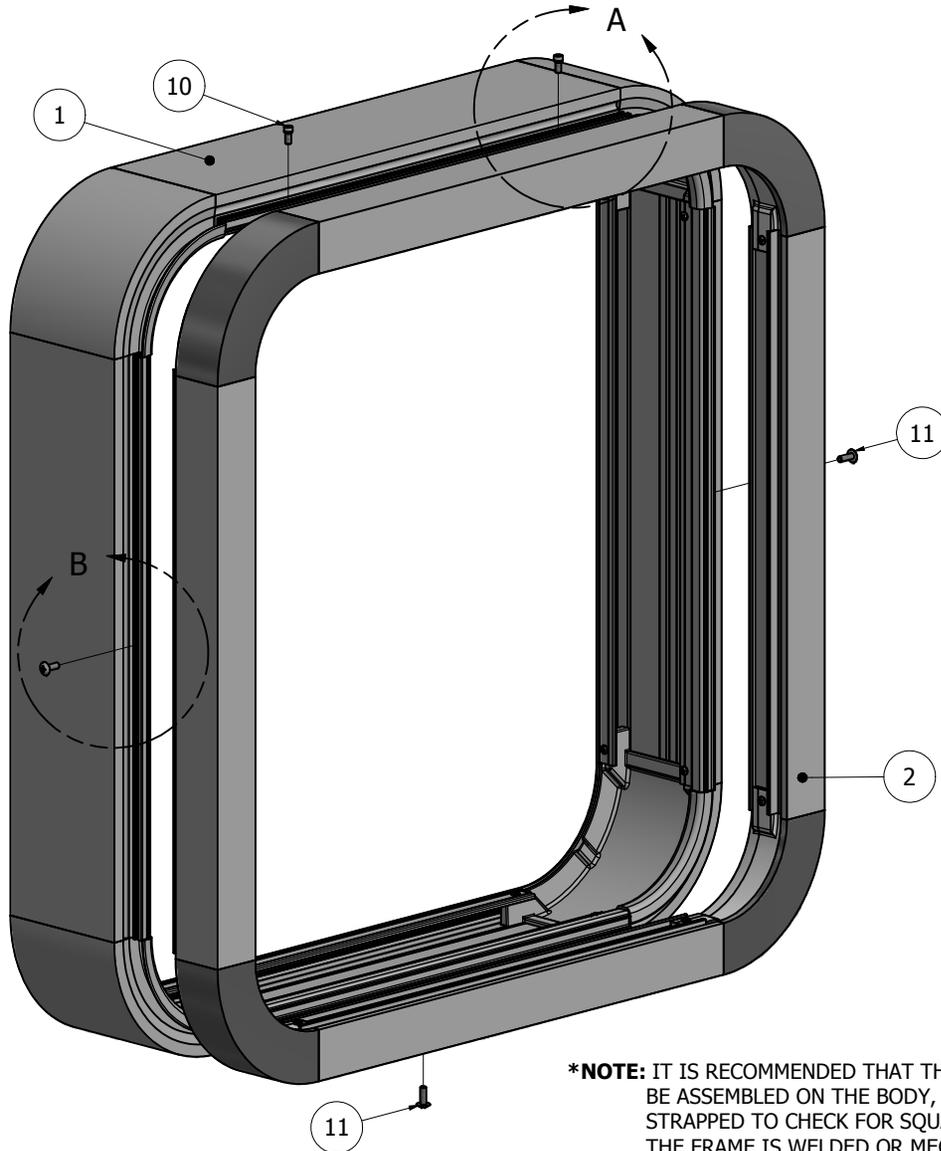
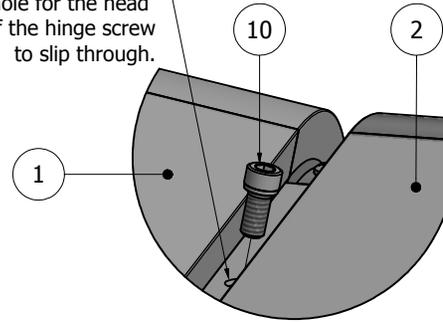


PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2025/4025	Single Face Body w/ 6in Radius Corners	Assembly
2	K2045/65/75/4210	2 1/4" Retainer and Dual Frame w/ 6in Radius Corners & Covers	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

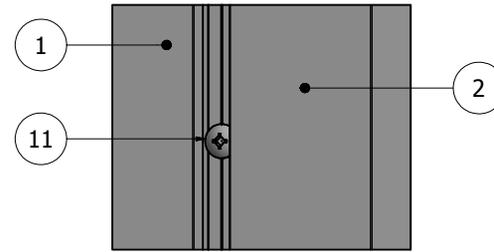
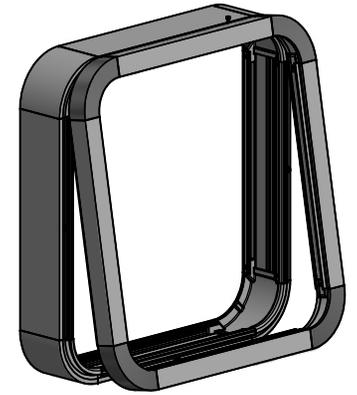
Ship To:  
Sales Order#



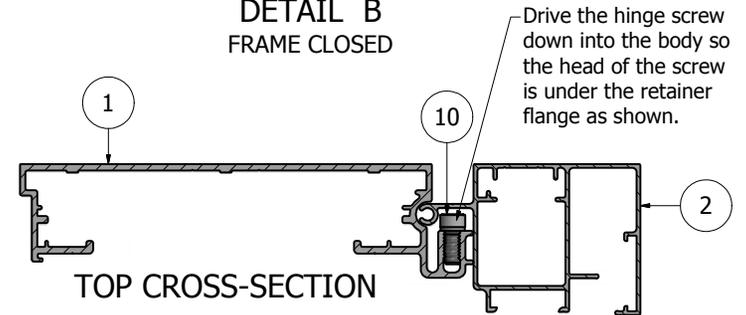
**\*NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



DETAIL A



DETAIL B  
FRAME CLOSED



TOP CROSS-SECTION

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	11/14/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in <sup>4</sup>	
Principal Moments Iy:	0.000 in <sup>4</sup>	
Section Modulus Ix:	0.000 in <sup>3</sup>	
Section Modulus Iy:	0.000 in <sup>3</sup>	

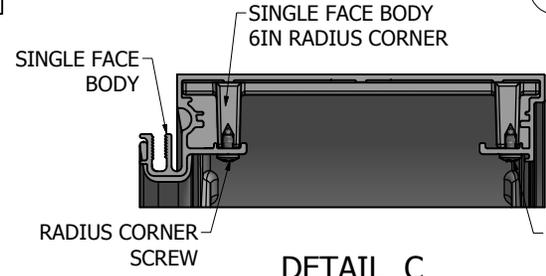
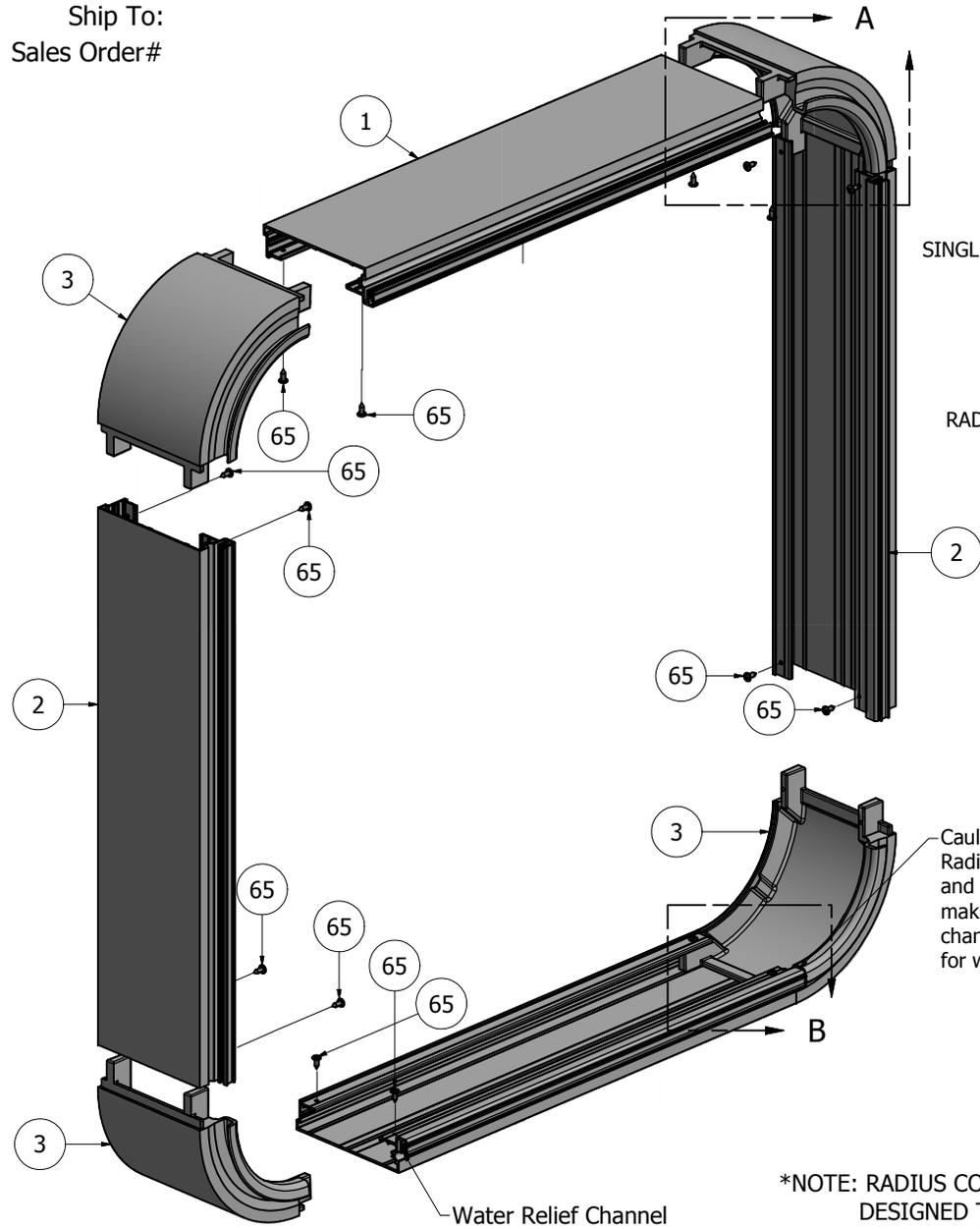
**SignComp**

TITLE  
Single Face Body w/ 2 1/4" Retainer & Dual Frame and Cover and 6in Radius Corners - Assembly

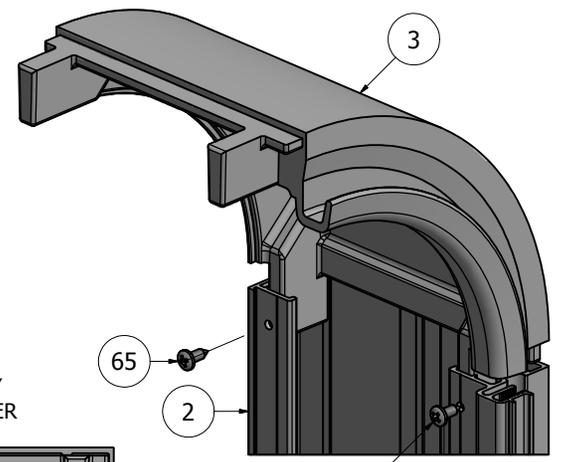
DWG NO **KSF/45/65/75/4575** REV

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2025	Single Face Body	Top & Bottom
2	2025	Single Face Body	Sides
3	4025	Single Face Body 6in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

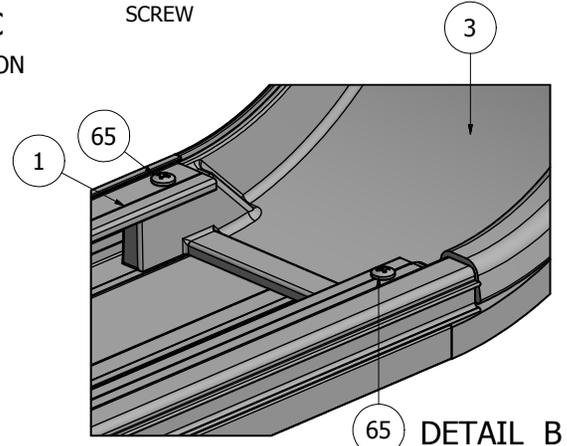
Ship To:  
Sales Order#



DETAIL C  
CROSS-SECTION



DETAIL A



DETAIL B

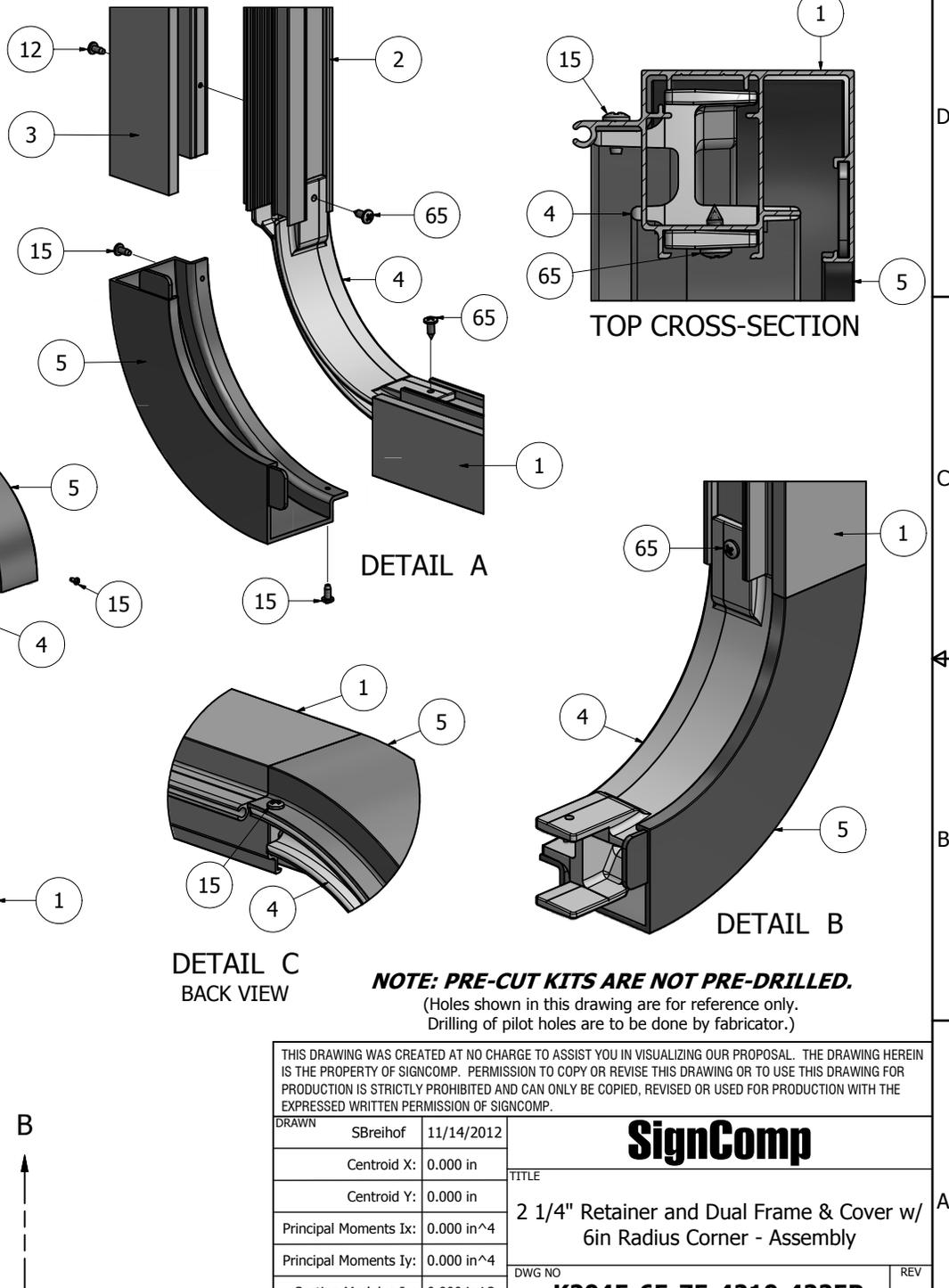
Caulk the joints where the Radius Diecast Corners and the Extrusion meet, yet making sure the water relief channel is not blocked, allowing for water to flow.

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

\*NOTE: RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

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DRAWN	SBreihof	9/4/2012	<b>SignComp</b>
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in <sup>4</sup>		Single Face Body w/ 6in Radius Corners - Assembly
Principal Moments Iy:	0.000 in <sup>4</sup>		
Section Modulus Ix:	0.000 in <sup>3</sup>		DWG NO
Section Modulus Iy:	0.000 in <sup>3</sup>		<b>KSF-4025</b>
			REV
			SHEET 1 OF 1

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2045	2 1/4" Retainer	Top, Bottom & One Side
2	2065	Dual Frame	One Side
3	2075	2 1/4" Dual Frame Cover	One Side
4	4210	Dual Frame 6in Radius Corner	All 4 Corners
5	4225P	Dual Frame 6in Radius Cover	All 4 Corners
12	5195	Cover Screw	Pre-drill a 3/32" hole
15	5195	Radius Corner Cover Screw	Pre-drill a 3/32" hole
65	5218	Radius Corner Screw	Drill a 5/32" pilot hole



**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
 (Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	11/14/2012	<b>SignComp</b>
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	2 1/4" Retainer and Dual Frame & Cover w/ 6in Radius Corner - Assembly	
Principal Moments Ix:	0.000 in <sup>4</sup>	DWG NO	REV
Principal Moments Iy:	0.000 in <sup>4</sup>	<b>K2045-65-75-4210-4225P</b>	
Section Modulus Ix:	0.000 in <sup>3</sup>	SHEET 1 OF 1	
Section Modulus Iy:	0.000 in <sup>3</sup>		

Ship To:  
Sales Order#