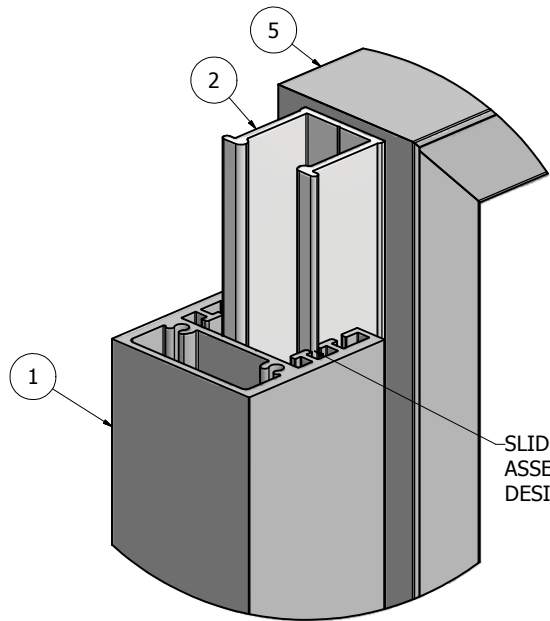
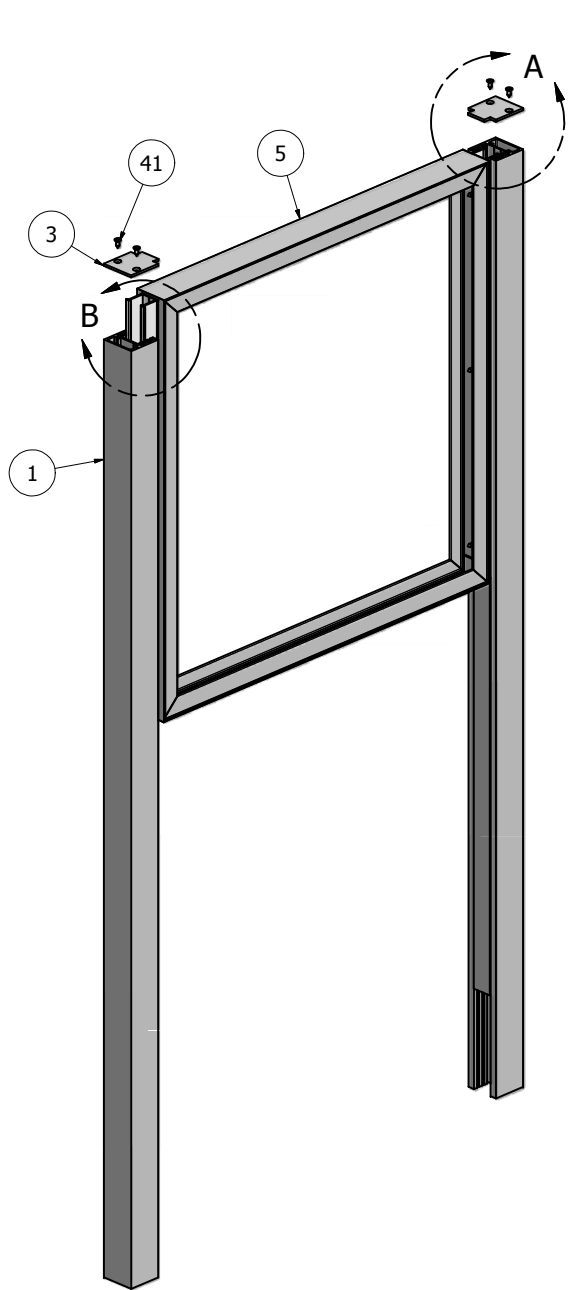
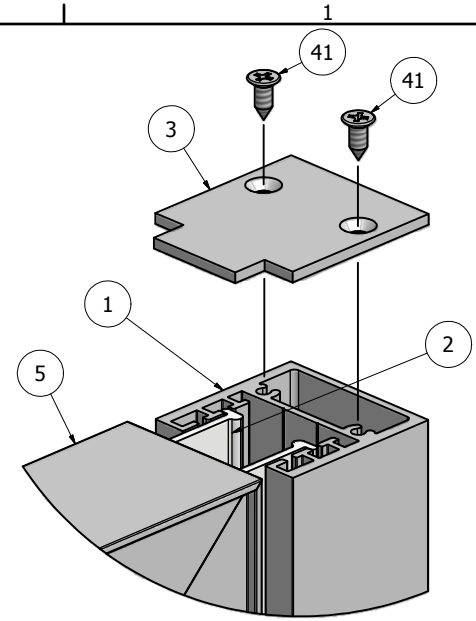


Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	1100	Series 2 Square Post	
2	1200	Series 2/3 Reveal	Attached to body
3	Post Cap	Series 2 Square Post Cap	Zero Reveal Part #5260, 3/8" Reveal Part #5261, 3/4" Reveal Part #5262
41	5040	Post Cap Screw	2 - #10 x 1/2" counter sunk phillips head screws
5	K1120/00	Series 2 Bleed Body - Assembly	Slide assembly into post

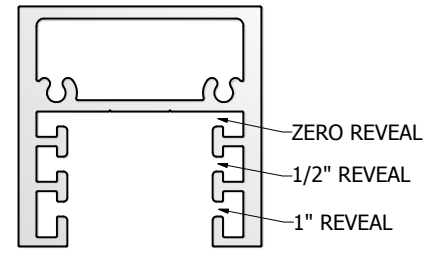
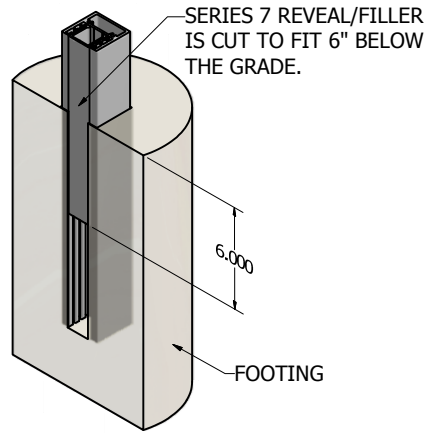


DETAIL B



DETAIL A

SLIDE BODY/CABINET ASSEMBLY INTO THE DESIRED REVEAL POSITION.



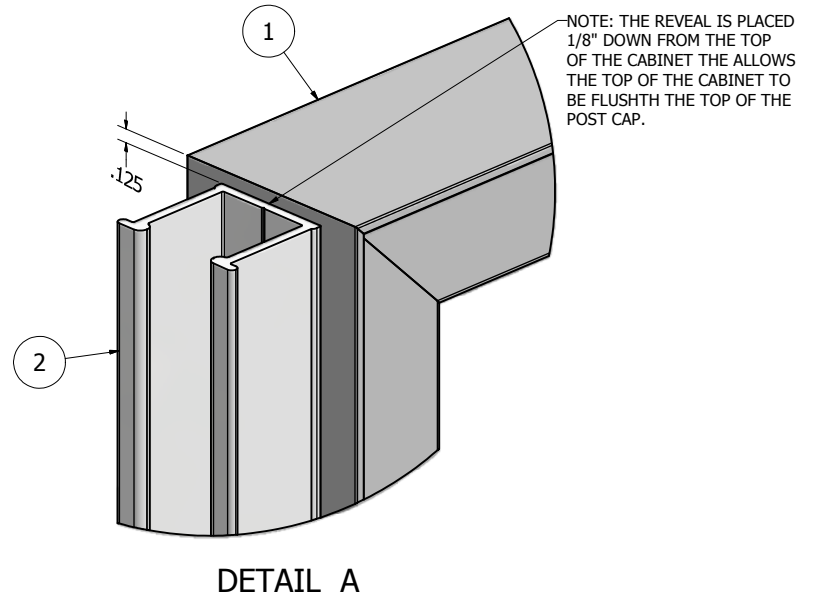
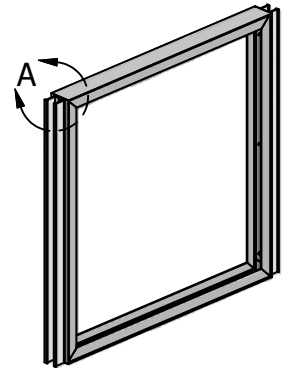
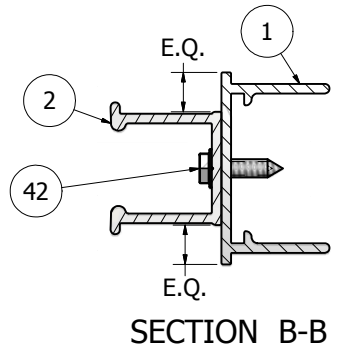
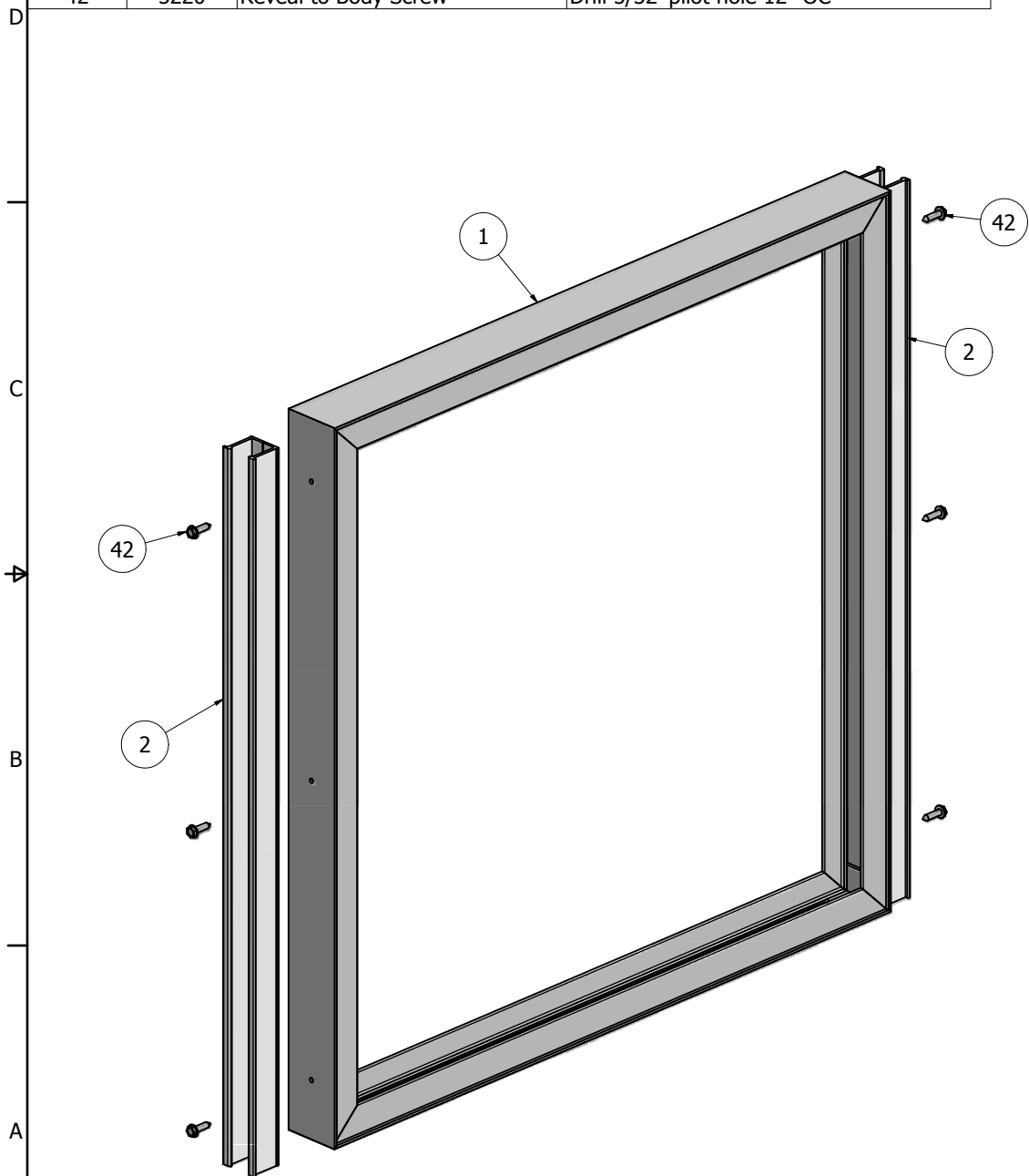
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
 (Holes shown in this drawing are for reference only.
 Drilling of pilot holes are to be done by fabricator.)

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DRAWN Steve	3/31/2010	SignComp	
CHECKED			
QA		TITLE Series 2 Bleed Body - Series 2 Square Post - Assembly	
MFG		SIZE C	DWG NO K1100-20-00
APPROVED		SCALE	REV
		SHEET 1 OF 1	

Ship To:
Order #:

Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	K1120	Series 2 Bleed Body	Assembly
2	1200	Series 2/3 Reveal	Attach to Bleed Body
42	5220	Reveal to Body Screw	Drill 5/32" pilot hole 12" OC



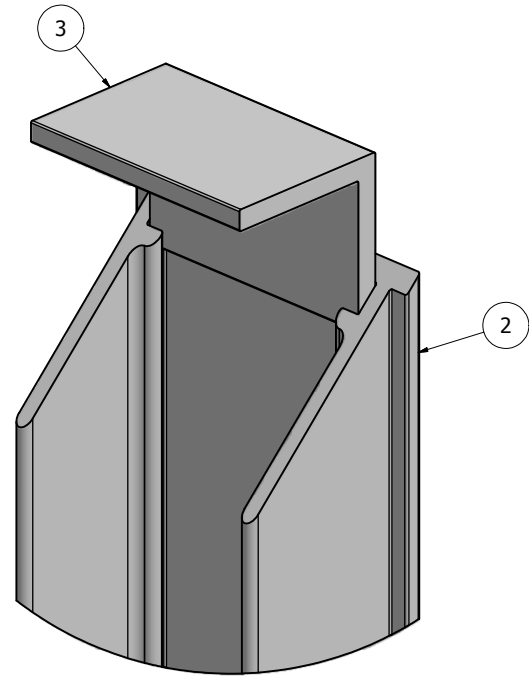
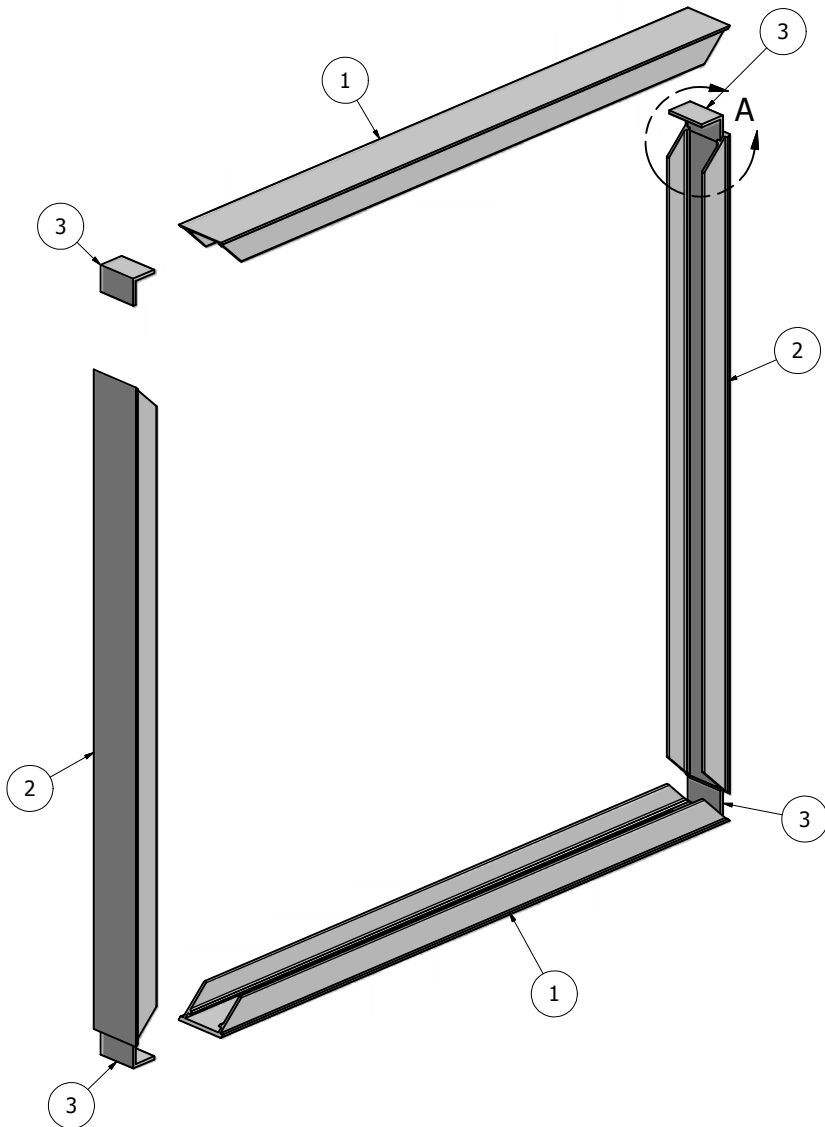
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DRAWN	3/15/2010	SignComp	
CHECKED			
QA		TITLE	
MFG		Series 2 Bleed Body - Series 2/3 Reveal - Assembly	
APPROVED		SIZE	DWG NO
		C	K1120-00
		SCALE	REV
		SHEET 1 OF 1	

Ship To:
 Order #:

Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	1120	Series 2, 2" Bleed Body	Top & Bottom
2	1120	Series 2, 2" Bleed Body	Sides
3	5331	Series 2 Bleed Body Corner Angle	



DETAIL A

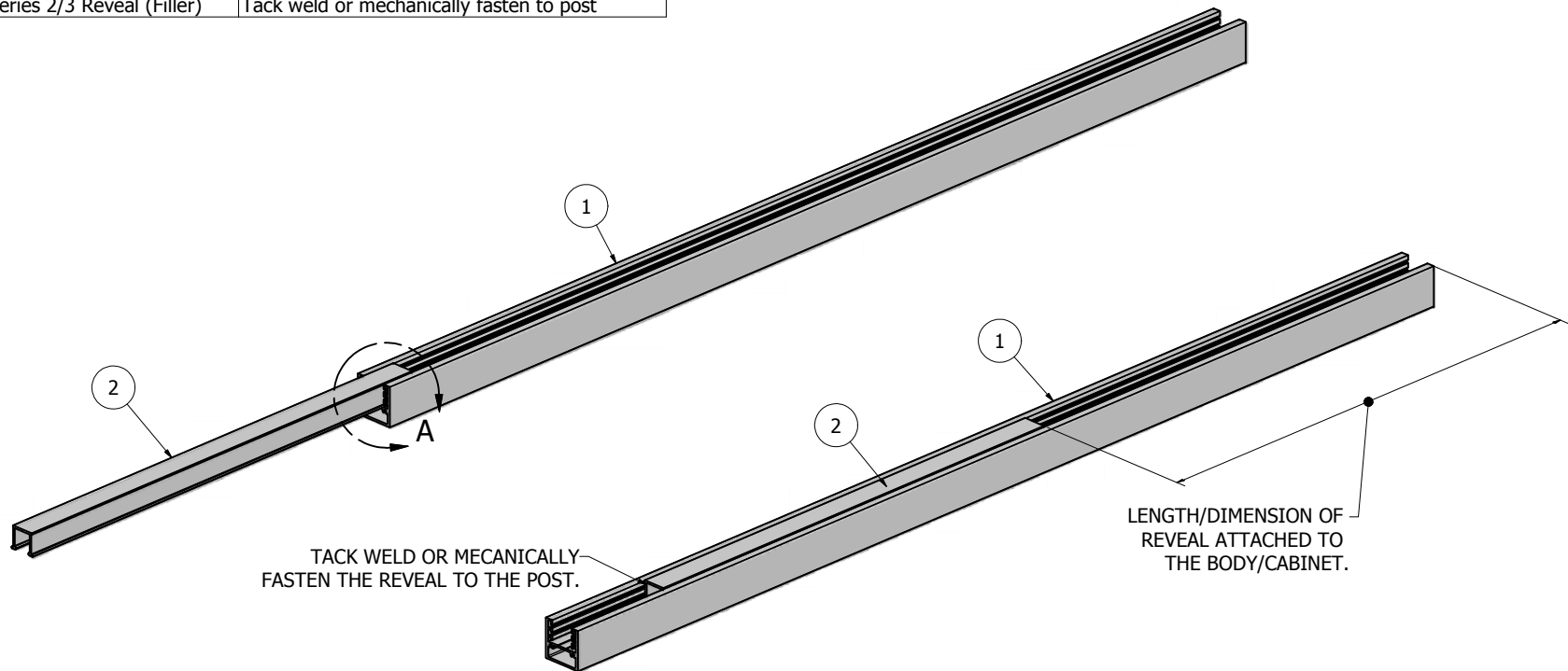
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DRAWN	1/21/2010	<h1>SignComp</h1> <p>Series 2 Bleed Body Assembly</p>	
CHECKED			
QA			
MFG			
APPROVED			
	SIZE	DWG NO	REV
	C	K1120	
	SCALE	SHEET 1 OF 1	

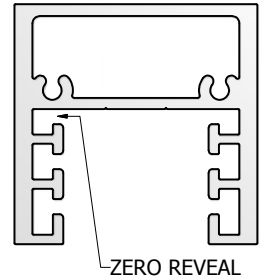
Ship To:
 Order #:

Parts List			
ITEM	PART	DESCRIPTION	NOTES
1	1100	Series 2 Square Post	
2	1200	Series 2/3 Reveal (Filler)	Tack weld or mechanically fasten to post

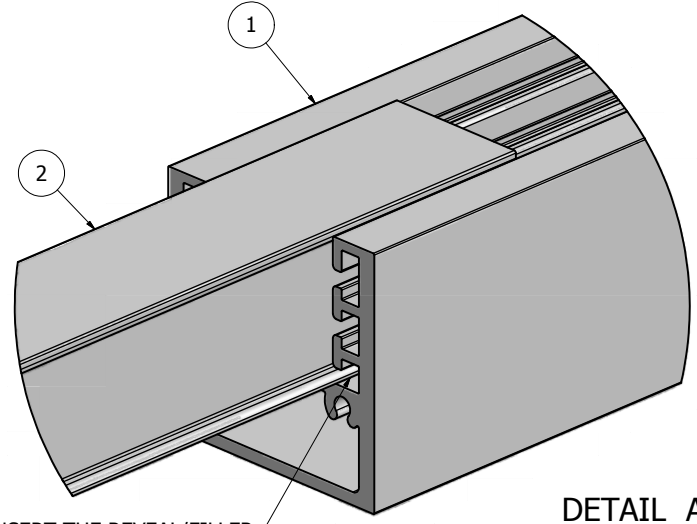


TACK WELD OR MECANICALLY FASTEN THE REVEAL TO THE POST.

LENGTH/DIMENSION OF REVEAL ATTACHED TO THE BODY/CABINET.



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INSERT THE REVEAL/FILLER INTO THE ZERO REVEAL POSTION. SLIDED IT UP INTO THE POST.

DETAIL A

Ship To:
 Order #:

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DRAWN	3/31/2010	SignComp	
CHECKED			
QA		TITLE	
MFG		Series 2 Square Post - Series 2/3 Reveal Assembly	
APPROVED		SIZE	DWG NO
		C	K1100-00
		SCALE	SHEET 1 OF 1