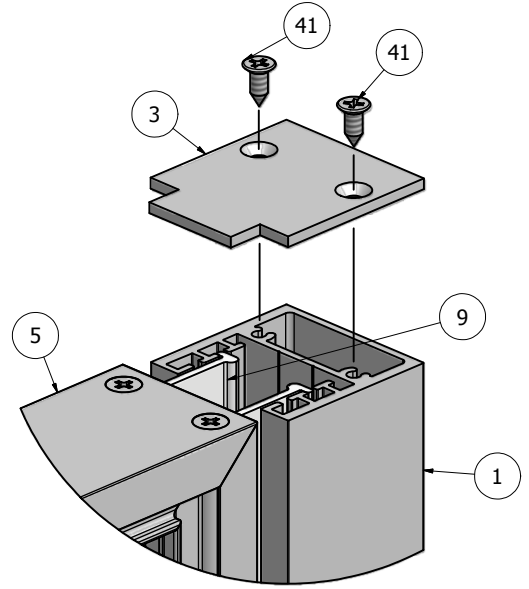
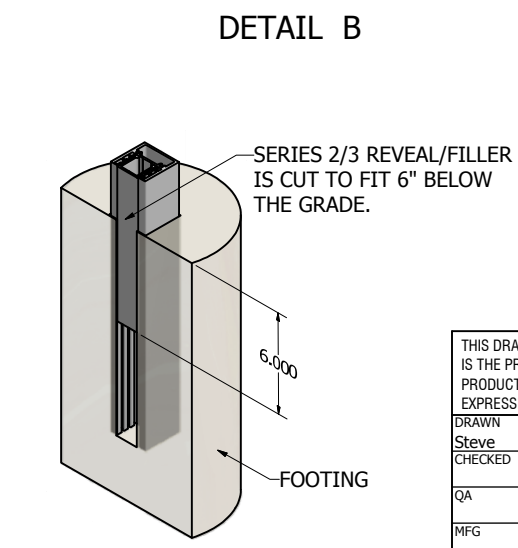
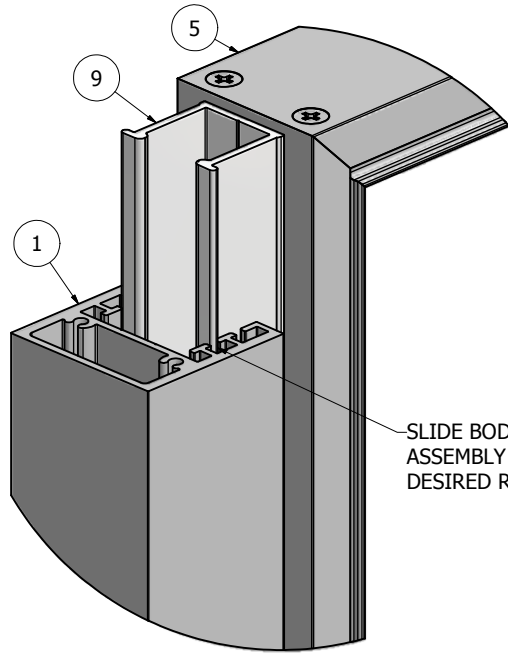
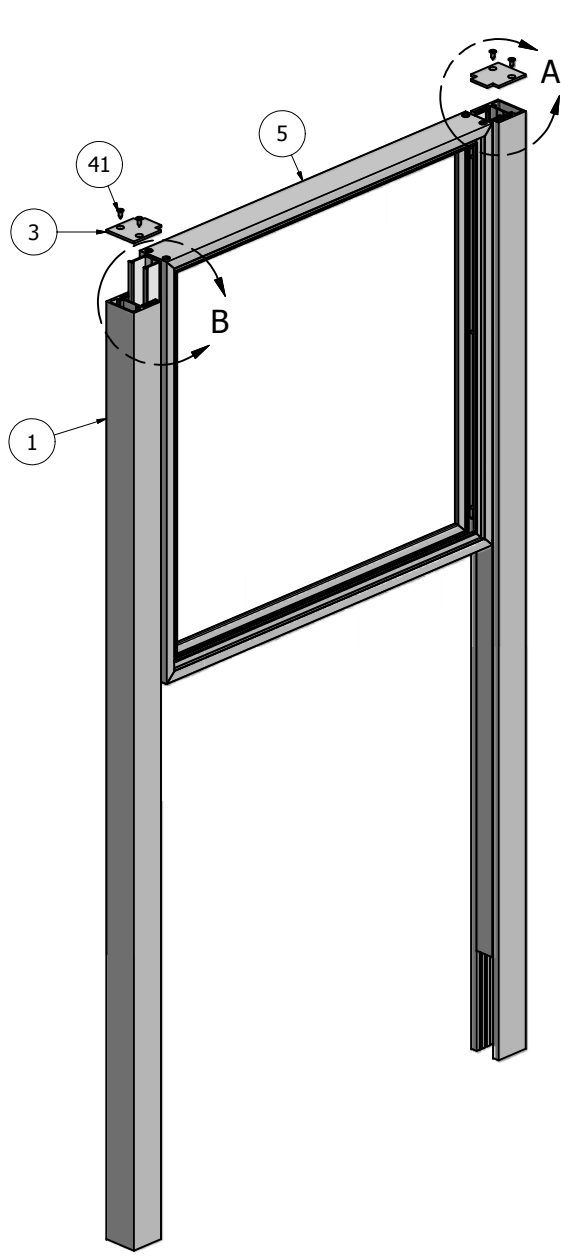
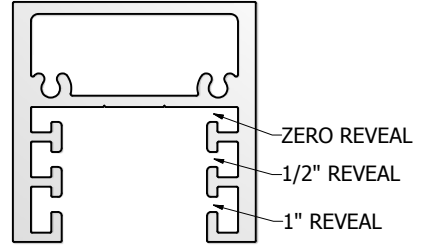


Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	1100	Series 2 Square Post	
2	1200	Series 2/3 Reveal	Attached to body
3	Post Cap	Series 2 Square Post Cap	Zero Reveal Part #5260, 3/8" Reveal Part #5261, 3/4" Reveal Part #5262
41	5040	Cap Screw	2 - #10x 1/2" counter sunk phillips head screws
5	K1110/00	Series 2 Slide Body - Assembly	Slide assembly into post



DETAIL A



SLIDE BODY/CABINET ASSEMBLY INTO THE DESIRED REVEAL POSITION.

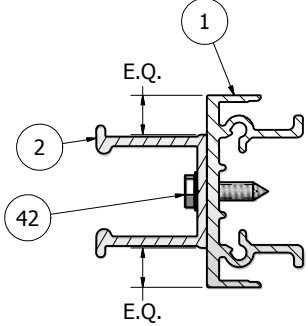
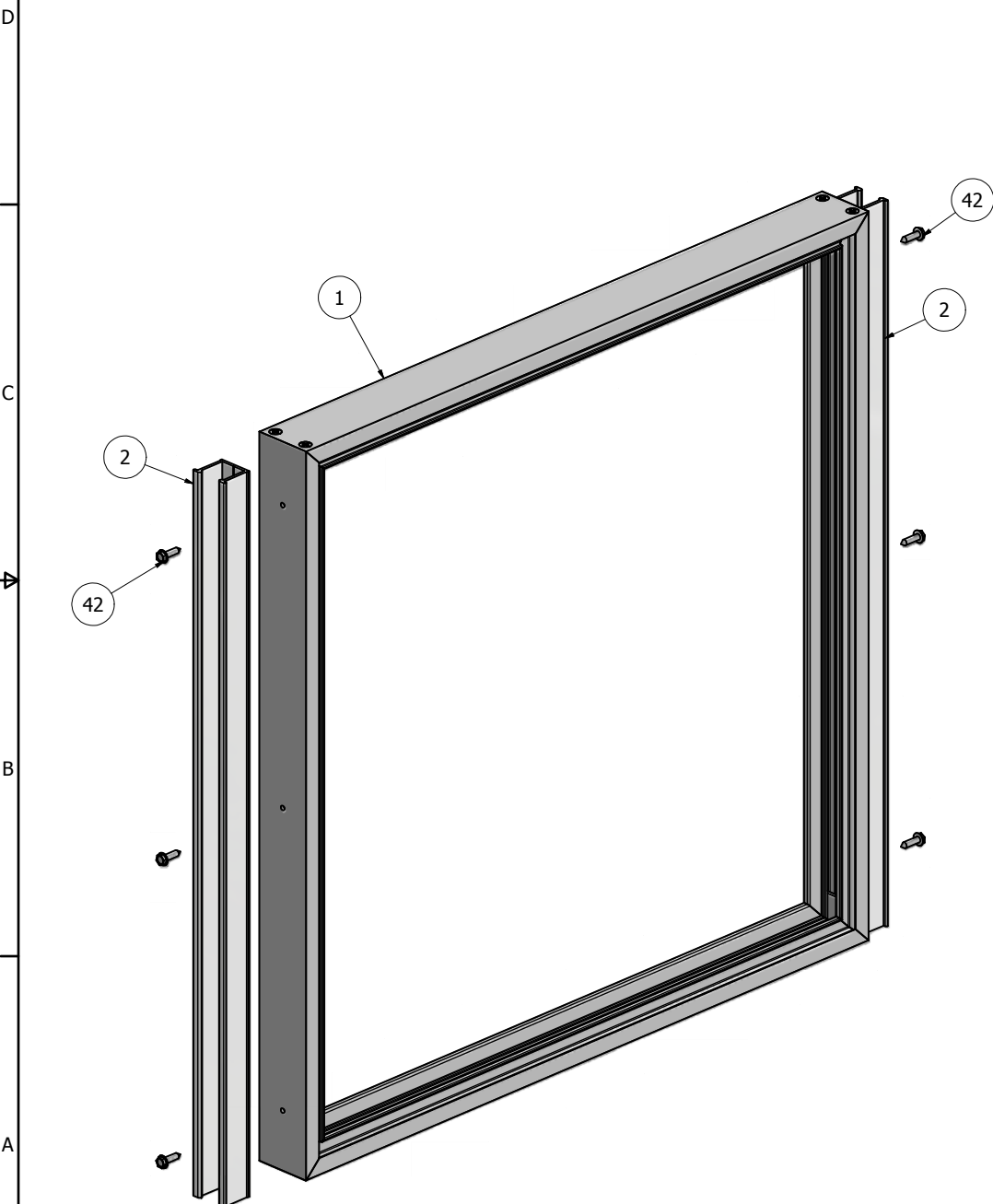
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
 (Holes shown in this drawing are for reference only.
 Drilling of pilot holes are to be done by fabricator.)

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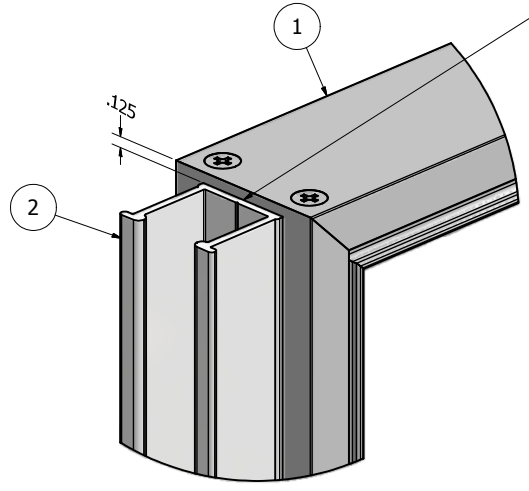
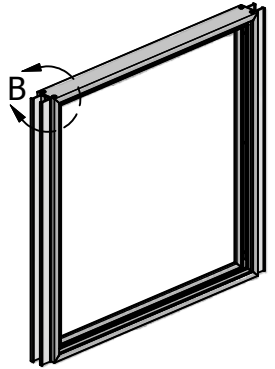
DRAWN	Steve	4/1/2010	SignComp	
CHECKED				
QA				
MFG				
APPROVED			TITLE	Series 2 Slide Body - Series 2 Square Post - Assembly
			SIZE	C
			DWG NO	K1100-10-00
			SCALE	
			REV	
			SHEET 1 OF 1	

Ship To:
 Order #:

Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	K1110	Series 2 Slide Body	Assembly
2	1200	Series 2/3 Reveal	Attach to Slide Body
42	5220	Reveal to Body Screw	Drill 5/32" pilot hole 12" OC



SECTION A-A



DETAIL B

NOTE: THE REVEAL IS PLACED 1/8" DOWN FROM THE TOP OF THE CABINET THE ALLOWS THE TOP OF THE CABINET TO BE FLUSH WITH THE TOP OF THE POST CAP.

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

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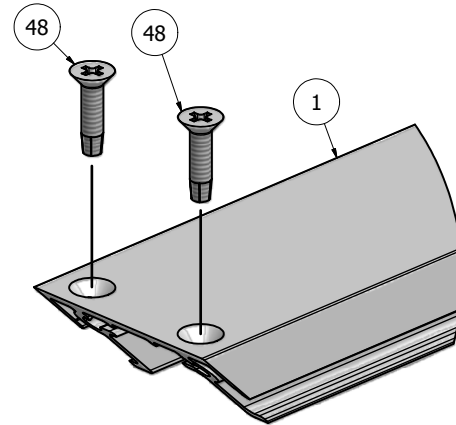
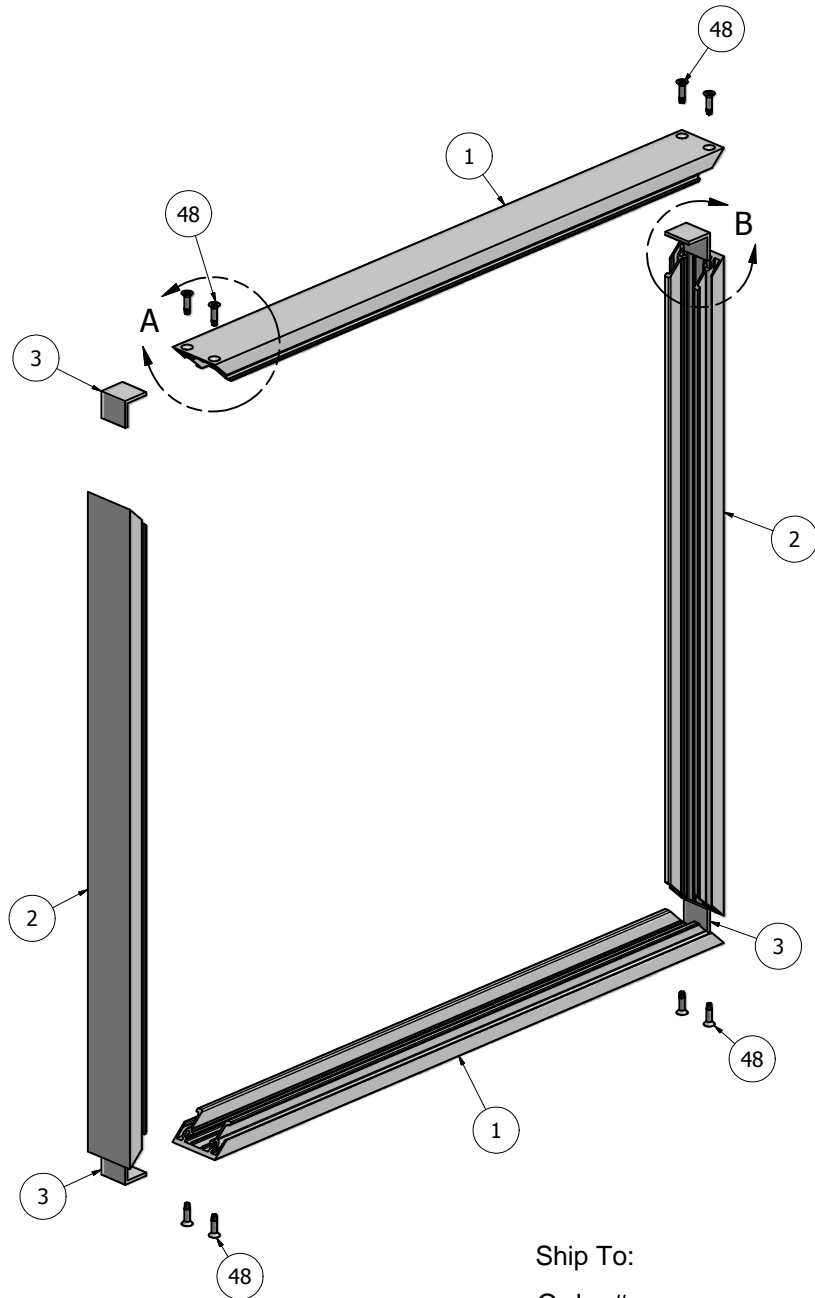
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DRAWN	3/31/2010
CHECKED	
QA	
MFG	
APPROVED	

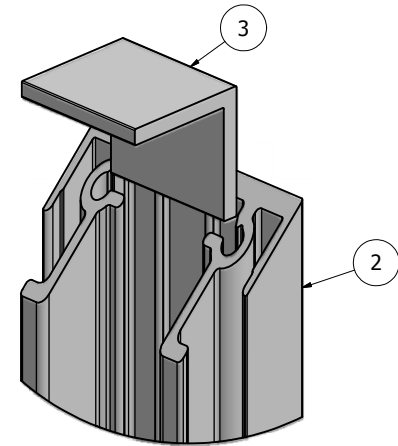
SignComp		
TITLE Series 2 Slide Body with series 2/3 Reveal - Assembly		
SIZE C	DWG NO K1110/00	REV
SCALE	SHEET 1 OF 1	

Ship To:
Order #:

Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	1110	Series 2 Slide Body	Top & Bottom
2	1110	Series 2 Slide Body	Sides
3	5330	Series 2 Slide Body Corner Angle	
48	5240	Slide Body Screw	Drill #10 Counter Sink



DETAIL A



DETAIL B

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

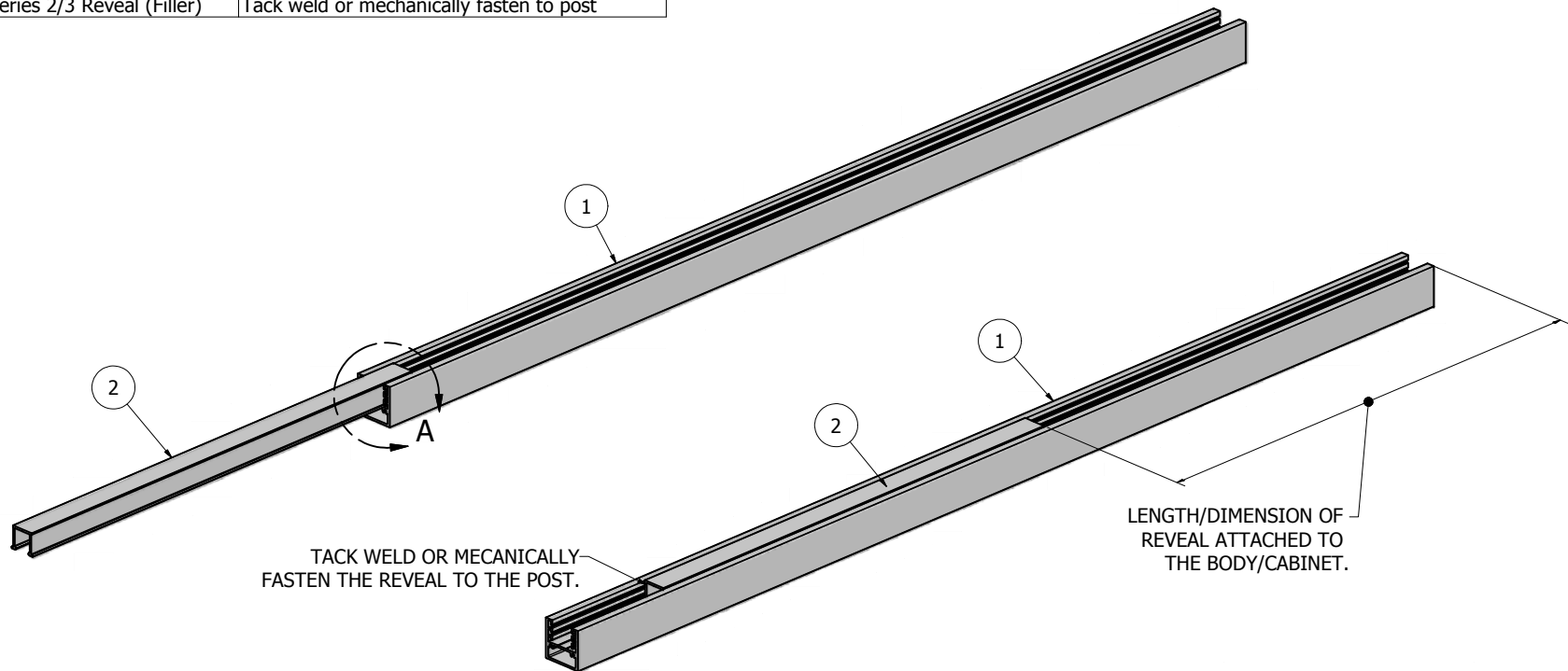
(Holes shown in this drawing are for reference only.
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DRAWN	3/30/2010	<h1>SignComp</h1> <p>Series 2 Slide Body - Assembly</p>			
CHECKED					
QA					
MFG					
APPROVED					
SIZE	C	DWG NO	K1110	REV	
SCALE		SHEET 1 OF 1			

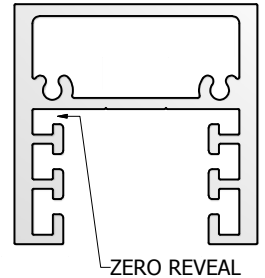
Ship To:
Order #:

Parts List			
ITEM	PART	DESCRIPTION	NOTES
1	1100	Series 2 Square Post	
2	1200	Series 2/3 Reveal (Filler)	Tack weld or mechanically fasten to post

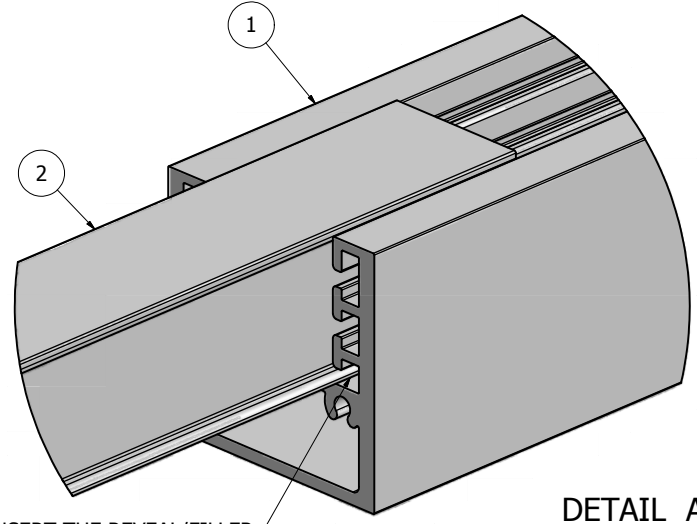


TACK WELD OR MECANICALLY FASTEN THE REVEAL TO THE POST.

LENGTH/DIMENSION OF REVEAL ATTACHED TO THE BODY/CABINET.



NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
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INSERT THE REVEAL/FILLER INTO THE ZERO REVEAL POSTION. SLIDED IT UP INTO THE POST.

DETAIL A

Ship To:
 Order #:

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DRAWN	3/31/2010	SignComp	
CHECKED			
QA		TITLE	
MFG		Series 2 Square Post - Series 2/3 Reveal Assembly	
APPROVED		SIZE	DWG NO
		C	K1100-00
		SCALE	SHEET 1 OF 1