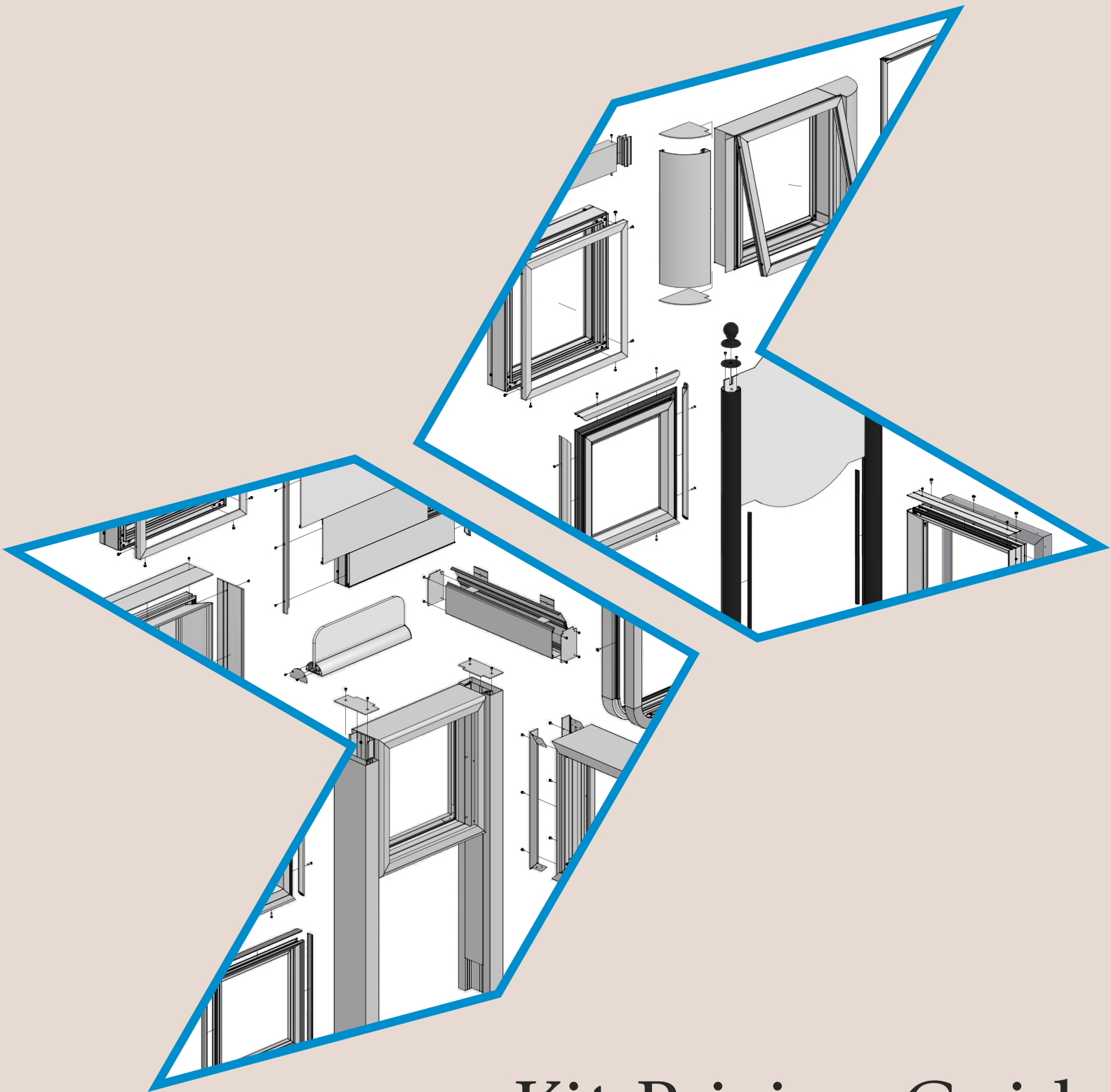


CURRENT PRICE as
of April 2, 2025



Sign Extrusions and Systems



Kit Pricing Guide Volume 3.1

Index - Extrusion Solutions for the Sign Industry

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Commercial Products

C O M M E R C I A L

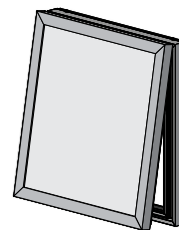
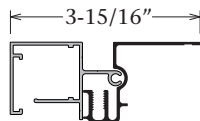


Unassembled Retro Kits w/ Reveal - For Rigid Faces

Retro Body w/ 1-1/2" Retainer

Part #2040
K2040/55

Part #2055



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$269	4 x 4	\$331	6 x 6	\$418	8 x 14	\$639
2 x 4	290	4 x 5	356	6 x 7	443	8 x 15	660
2 x 5	313	4 x 6	379	6 x 8	462	8 x 16	682
2 x 6	333	4 x 7	399	6 x 9	485	8 x 17	702
2 x 7	357	4 x 8	419	6 x 10	507	8 x 18	732
2 x 8	381	4 x 9	444	6 x 11	531	8 x 19	755
2 x 9	403	4 x 10	465	6 x 12	553	8 x 20	773
2 x 10	423	4 x 11	486	6 x 13	576		
2 x 11	445	4 x 12	508	6 x 14	596	9 x 9	545
2 x 12	466	4 x 13	536	6 x 15	619	9 x 10	570
2 x 13	490	4 x 14	558	6 x 16	640	9 x 11	591
2 x 14	510	4 x 15	577	6 x 17	661	9 x 12	614
2 x 15	539	4 x 16	598	6 x 18	684	9 x 13	635
2 x 16	560	4 x 17	623	6 x 19	705	9 x 14	657
2 x 17	578	4 x 18	647	6 x 20	733	9 x 15	679
2 x 18	603	4 x 19	663			9 x 16	702
2 x 19	627	4 x 20	686	7 x 7	462	9 x 17	727
2 x 20	648			7 x 8	482	9 x 18	751
		5 x 5	374	7 x 9	503	9 x 19	773
3 x 3	289	5 x 6	399	7 x 10	531	9 x 20	792
3 x 4	310	5 x 7	418	7 x 11	547		
3 x 5	333	5 x 8	443	7 x 12	573	10 x 10	590
3 x 6	357	5 x 9	464	7 x 13	594	10 x 11	613
3 x 7	379	5 x 10	486	7 x 14	619	10 x 12	635
3 x 8	402	5 x 11	507	7 x 15	639	10 x 13	656
3 x 9	423	5 x 12	532	7 x 16	660	10 x 14	677
3 x 10	444	5 x 13	555	7 x 17	682	10 x 15	701
3 x 11	465	5 x 14	577	7 x 18	705	10 x 16	727
3 x 12	489	5 x 15	596	7 x 19	732	10 x 17	744
3 x 13	510	5 x 16	620	7 x 20	755	10 x 18	767
3 x 14	536	5 x 17	642			10 x 19	792
3 x 15	558	5 x 18	663	8 x 8	503	10 x 20	810
3 x 16	578	5 x 19	684	8 x 9	530		
3 x 17	598	5 x 20	711	8 x 10	547		
3 x 18	623			8 x 11	573		
3 x 19	647			8 x 12	594		
3 x 20	669			8 x 13	614		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Kit Specifications:

- Kits will be cut .265" larger to fit over the existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application
- 1-1/2" Retainer is not engineered to integrate with the Divider System
- For Rigid Plastic or Flush Aluminum Faces

Additional Information (pgs 196-197)

Not Included in Kits:

- Face
- Electrical Components
- Mounting Provisions

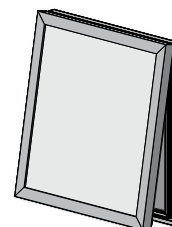
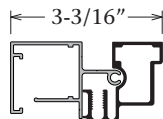
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Unassembled Single Face Kits w/ Reveal - For Rigid Faces

Slimline Single Face Body w/ 1-1/2" Retainer

Part #2020
K2020/55

Part #2055



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$282	\$332	4 x 4	\$353	\$414	6 x 6	\$453	\$526	8 x 14	\$701	\$806
2 x 4	306	363	4 x 5	381	449	6 x 7	479	558	8 x 15	725	839
2 x 5	332	387	4 x 6	407	477	6 x 8	501	578	8 x 16	750	869
2 x 6	356	415	4 x 7	429	499	6 x 9	526	611	8 x 17	771	898
2 x 7	383	450	4 x 8	455	530	6 x 10	551	643	8 x 18	805	925
2 x 8	408	479	4 x 9	481	560	6 x 11	577	672	8 x 19	830	952
2 x 9	433	503	4 x 10	506	590	6 x 12	604	698	8 x 20	851	980
2 x 10	458	531	4 x 11	527	614	6 x 13	628	725			
2 x 11	482	561	4 x 12	553	645	6 x 14	652	759	9 x 9	596	694
2 x 12	507	591	4 x 13	582	676	6 x 15	677	784	9 x 10	623	722
2 x 13	531	624	4 x 14	607	703	6 x 16	702	811	9 x 11	647	751
2 x 14	555	647	4 x 15	630	727	6 x 17	726	843	9 x 12	673	782
2 x 15	586	677	4 x 16	655	760	6 x 18	751	871	9 x 13	698	805
2 x 16	609	706	4 x 17	680	786	6 x 19	776	900	9 x 14	722	835
2 x 17	631	733	4 x 18	708	821	6 x 20	806	927	9 x 15	744	868
2 x 18	657	763	4 x 19	727	847				9 x 16	771	898
2 x 19	685	789	4 x 20	755	872	7 x 7	501	578	9 x 17	802	922
2 x 20	709	822				7 x 8	523	609	9 x 18	826	951
			5 x 5	402	470	7 x 9	548	639	9 x 19	851	980
3 x 3	304	357	5 x 6	429	499	7 x 10	577	672	9 x 20	872	1008
3 x 4	331	386	5 x 7	453	526	7 x 11	597	696			
3 x 5	356	415	5 x 8	479	558	7 x 12	626	723	10 x 10	645	750
3 x 6	383	450	5 x 9	503	586	7 x 13	651	756	10 x 11	672	781
3 x 7	407	477	5 x 10	527	614	7 x 14	677	784	10 x 12	698	805
3 x 8	432	501	5 x 11	551	643	7 x 15	701	806	10 x 13	721	834
3 x 9	458	531	5 x 12	578	673	7 x 16	725	839	10 x 14	743	865
3 x 10	481	560	5 x 13	606	701	7 x 17	750	869	10 x 15	769	894
3 x 11	506	590	5 x 14	630	727	7 x 18	776	900	10 x 16	802	922
3 x 12	530	615	5 x 15	652	759	7 x 19	805	925	10 x 17	821	949
3 x 13	555	647	5 x 16	679	785	7 x 20	830	952	10 x 18	846	977
3 x 14	582	676	5 x 17	703	818				10 x 19	872	1008
3 x 15	607	703	5 x 18	727	847	8 x 8	548	639	10 x 20	894	1030
3 x 16	631	733	5 x 19	751	871	8 x 9	576	668			
3 x 17	655	760	5 x 20	782	898	8 x 10	597	696			
3 x 18	680	786				8 x 11	626	723			
3 x 19	708	821				8 x 12	651	756			
3 x 20	732	850				8 x 13	673	782			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Mounting Provisions

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- 1-1/2" Retainer is not engineered to integrate with the Divider System
- For Rigid Plastic or Flush Aluminum Faces

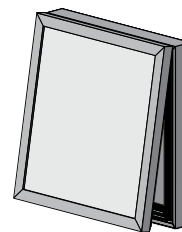
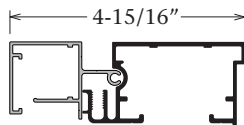
Additional Information (pgs 196-197)

Unassembled Single Face Kits w/ Reveal - For Rigid Faces

Narrow Single Face Body w/ 1-1/2" Retainer

Part #2021
K2021/55

Part #2055



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$313	\$374	4 x 4	\$402	\$482	6 x 6	\$526	\$628	8 x 14	\$835	\$996
2 x 4	344	415	4 x 5	436	524	6 x 7	560	669	8 x 15	867	1038
2 x 5	374	449	4 x 6	468	562	6 x 8	589	701	8 x 16	897	1075
2 x 6	406	484	4 x 7	497	594	6 x 9	619	739	8 x 17	926	1114
2 x 7	437	526	4 x 8	527	631	6 x 10	651	781	8 x 18	966	1148
2 x 8	470	565	4 x 9	561	670	6 x 11	682	815	8 x 19	997	1184
2 x 9	501	597	4 x 10	591	709	6 x 12	715	851	8 x 20	1026	1220
2 x 10	531	632	4 x 11	620	742	6 x 13	744	888			
2 x 11	562	672	4 x 12	652	782	6 x 14	776	930	9 x 9	706	848
2 x 12	593	711	4 x 13	686	821	6 x 15	806	962	9 x 10	739	885
2 x 13	624	752	4 x 14	718	859	6 x 16	837	1000	9 x 11	769	922
2 x 14	653	784	4 x 15	748	892	6 x 17	868	1039	9 x 12	802	960
2 x 15	689	822	4 x 16	780	931	6 x 18	898	1076	9 x 13	833	994
2 x 16	721	863	4 x 17	810	966	6 x 19	930	1116	9 x 14	864	1032
2 x 17	750	896	4 x 18	844	1009	6 x 20	967	1151	9 x 15	894	1074
2 x 18	782	933	4 x 19	869	1043				9 x 16	926	1114
2 x 19	814	968	4 x 20	901	1078	7 x 7	589	701	9 x 17	962	1144
2 x 20	846	1010				7 x 8	615	738	9 x 18	994	1183
			5 x 5	464	558	7 x 9	647	776	9 x 19	1026	1220
3 x 3	343	411	5 x 6	497	594	7 x 10	682	815	9 x 20	1054	1257
3 x 4	373	445	5 x 7	526	628	7 x 11	708	850			
3 x 5	406	484	5 x 8	560	669	7 x 12	742	886	10 x 10	768	920
3 x 6	437	526	5 x 9	590	705	7 x 13	773	926	10 x 11	799	959
3 x 7	468	562	5 x 10	620	742	7 x 14	806	962	10 x 12	833	994
3 x 8	499	596	5 x 11	651	781	7 x 15	835	996	10 x 13	863	1030
3 x 9	531	632	5 x 12	684	817	7 x 16	867	1038	10 x 14	893	1070
3 x 10	561	670	5 x 13	716	855	7 x 17	897	1075	10 x 15	925	1109
3 x 11	591	709	5 x 14	748	892	7 x 18	930	1116	10 x 16	962	1144
3 x 12	623	743	5 x 15	776	930	7 x 19	966	1148	10 x 17	988	1182
3 x 13	653	784	5 x 16	808	964	7 x 20	997	1184	10 x 18	1021	1217
3 x 14	686	821	5 x 17	838	1008				10 x 19	1054	1257
3 x 15	718	859	5 x 18	869	1043	8 x 8	647	776	10 x 20	1079	1287
3 x 16	750	896	5 x 19	898	1076	8 x 9	680	811			
3 x 17	780	931	5 x 20	938	1114	8 x 10	708	850			
3 x 18	810	966				8 x 11	742	886			
3 x 19	844	1009				8 x 12	773	926			
3 x 20	872	1047				8 x 13	802	960			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- 6" Radius Corners - See optional accessories
- Mounting Provisions

Optional Accessories (pg 128):

- 6" Radius Corners

Kit Specifications:

- Recommended for LED applications
- Custom size kits may be cut to any dimension
- 1-1/2" Retainer is not engineered to integrate with the Divider System
- For Rigid Plastic or Flush Aluminum Faces

Additional Information (pgs 196-197)

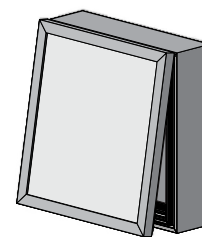
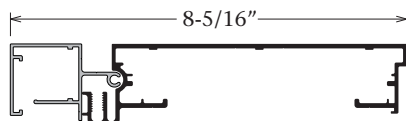
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Unassembled Single Face Kits w/ Reveal - For Rigid Faces

Single Face Body w/ 1-1/2" Retainer

Part #2025
KSF/55

Part #2055



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$329	\$398	4 x 4	\$429	\$518	6 x 6	\$565	\$682	8 x 14	\$907	\$1092
2 x 4	363	441	4 x 5	465	565	6 x 7	602	726	8 x 15	942	1140
2 x 5	398	479	4 x 6	501	606	6 x 8	632	763	8 x 16	976	1183
2 x 6	432	519	4 x 7	532	643	6 x 9	669	806	8 x 17	1006	1224
2 x 7	466	567	4 x 8	567	685	6 x 10	702	851	8 x 18	1050	1265
2 x 8	503	609	4 x 9	603	727	6 x 11	738	893	8 x 19	1084	1304
2 x 9	539	647	4 x 10	636	771	6 x 12	773	931	8 x 20	1116	1346
2 x 10	570	686	4 x 11	670	810	6 x 13	808	973			
2 x 11	604	730	4 x 12	703	852	6 x 14	839	1021	9 x 9	765	927
2 x 12	639	773	4 x 13	742	897	6 x 15	875	1057	9 x 10	802	968
2 x 13	673	818	4 x 14	778	939	6 x 16	909	1096	9 x 11	835	1010
2 x 14	705	855	4 x 15	810	976	6 x 17	943	1141	9 x 12	869	1055
2 x 15	743	898	4 x 16	844	1022	6 x 18	977	1184	9 x 13	903	1091
2 x 16	780	942	4 x 17	877	1060	6 x 19	1009	1226	9 x 14	939	1135
2 x 17	811	980	4 x 18	916	1108	6 x 20	1051	1267	9 x 15	973	1182
2 x 18	847	1023	4 x 19	945	1147				9 x 16	1006	1224
2 x 19	883	1063	4 x 20	980	1186	7 x 7	632	763	9 x 17	1046	1260
2 x 20	917	1109				7 x 8	663	805	9 x 18	1079	1303
			5 x 5	497	602	7 x 9	699	847	9 x 19	1116	1346
3 x 3	362	436	5 x 6	532	643	7 x 10	738	893	9 x 20	1147	1387
3 x 4	396	478	5 x 7	565	682	7 x 11	767	930			
3 x 5	432	519	5 x 8	602	726	7 x 12	805	971	10 x 10	834	1009
3 x 6	466	567	5 x 9	635	767	7 x 13	838	1016	10 x 11	868	1054
3 x 7	501	606	5 x 10	670	810	7 x 14	875	1057	10 x 12	903	1091
3 x 8	536	645	5 x 11	702	851	7 x 15	907	1092	10 x 13	938	1134
3 x 9	570	686	5 x 12	739	894	7 x 16	942	1140	10 x 14	971	1176
3 x 10	603	727	5 x 13	776	934	7 x 17	976	1183	10 x 15	1005	1220
3 x 11	636	771	5 x 14	810	976	7 x 18	1009	1226	10 x 16	1046	1260
3 x 12	672	811	5 x 15	839	1021	7 x 19	1050	1265	10 x 17	1075	1301
3 x 13	705	855	5 x 16	876	1058	7 x 20	1084	1304	10 x 18	1109	1341
3 x 14	742	897	5 x 17	911	1106				10 x 19	1147	1387
3 x 15	778	939	5 x 18	945	1147	8 x 8	699	847	10 x 20	1175	1421
3 x 16	811	980	5 x 19	977	1184	8 x 9	736	888			
3 x 17	844	1022	5 x 20	1016	1224	8 x 10	767	930			
3 x 18	877	1060				8 x 11	805	971			
3 x 19	916	1108				8 x 12	838	1016			
3 x 20	947	1150				8 x 13	869	1055			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- 6" and 9" Radius Corners - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- 6" and 9" Radius Corners

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- 1-1/2" Retainer is not engineered to integrate with the Divider System
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

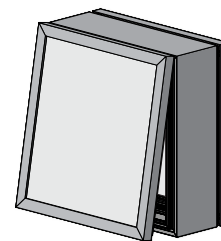
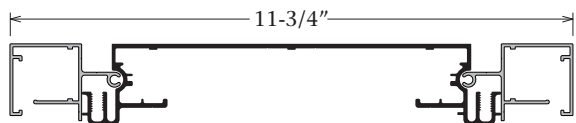
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/ Reveal - For Rigid Faces

Medium Body w/ 1-1/2" Retainer

Part #2015
KMB/55

Part #2055



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$494	\$598	4 x 4	\$653	\$788	6 x 6	\$863	\$1038	8 x 14	\$1391	\$1679
2 x 4	545	659	4 x 5	702	851	6 x 7	916	1108	8 x 15	1442	1744
2 x 5	602	726	4 x 6	757	916	6 x 8	964	1166	8 x 16	1495	1811
2 x 6	655	789	4 x 7	811	980	6 x 9	1021	1230	8 x 17	1549	1874
2 x 7	703	852	4 x 8	864	1043	6 x 10	1074	1298	8 x 18	1601	1939
2 x 8	759	917	4 x 9	917	1109	6 x 11	1125	1359	8 x 19	1654	1999
2 x 9	814	983	4 x 10	968	1172	6 x 12	1175	1421	8 x 20	1708	2062
2 x 10	867	1047	4 x 11	1022	1233	6 x 13	1230	1491			
2 x 11	918	1114	4 x 12	1079	1303	6 x 14	1283	1553	9 x 9	1172	1416
2 x 12	971	1176	4 x 13	1129	1367	6 x 15	1336	1620	9 x 10	1228	1484
2 x 13	1028	1241	4 x 14	1184	1433	6 x 16	1392	1684	9 x 11	1280	1549
2 x 14	1079	1303	4 x 15	1233	1493	6 x 17	1445	1748	9 x 12	1335	1612
2 x 15	1134	1369	4 x 16	1287	1559	6 x 18	1500	1814	9 x 13	1389	1675
2 x 16	1187	1437	4 x 17	1340	1624	6 x 19	1550	1876	9 x 14	1441	1743
2 x 17	1237	1495	4 x 18	1395	1689	6 x 20	1603	1942	9 x 15	1495	1811
2 x 18	1292	1563	4 x 19	1447	1751				9 x 16	1545	1872
2 x 19	1347	1628	4 x 20	1501	1815	7 x 7	962	1164	9 x 17	1599	1936
2 x 20	1396	1694				7 x 8	1019	1229	9 x 18	1654	1999
			5 x 5	756	914	7 x 9	1070	1295	9 x 19	1705	2060
3 x 3	545	659	5 x 6	810	976	7 x 10	1125	1359	9 x 20	1757	2125
3 x 4	598	725	5 x 7	864	1043	7 x 11	1174	1420			
3 x 5	653	788	5 x 8	916	1108	7 x 12	1229	1486	10 x 10	1279	1548
3 x 6	703	852	5 x 9	966	1171	7 x 13	1283	1553	10 x 11	1332	1608
3 x 7	757	916	5 x 10	1022	1233	7 x 14	1335	1612	10 x 12	1389	1675
3 x 8	811	980	5 x 11	1074	1298	7 x 15	1391	1679	10 x 13	1438	1740
3 x 9	865	1047	5 x 12	1128	1364	7 x 16	1442	1744	10 x 14	1491	1802
3 x 10	917	1109	5 x 13	1183	1427	7 x 17	1499	1813	10 x 15	1545	1872
3 x 11	968	1172	5 x 14	1233	1493	7 x 18	1549	1874	10 x 16	1598	1933
3 x 12	1025	1237	5 x 15	1286	1557	7 x 19	1601	1939	10 x 17	1653	1997
3 x 13	1079	1303	5 x 16	1338	1622	7 x 20	1660	2003	10 x 18	1705	2060
3 x 14	1129	1367	5 x 17	1394	1685				10 x 19	1756	2123
3 x 15	1184	1433	5 x 18	1447	1751	8 x 8	1070	1295	10 x 20	1811	2192
3 x 16	1237	1495	5 x 19	1500	1814	8 x 9	1125	1359			
3 x 17	1287	1559	5 x 20	1552	1879	8 x 10	1174	1420			
3 x 18	1340	1624				8 x 11	1229	1486			
3 x 19	1395	1689				8 x 12	1283	1553			
3 x 20	1448	1755				8 x 13	1335	1612			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- 6" and 9" Radius Corners - See optional accessories

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- 6" and 9" Radius Corners

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- 1-1/2" Retainer is not engineered to integrate with the Divider System
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 8" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

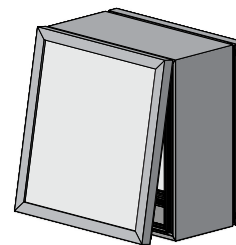
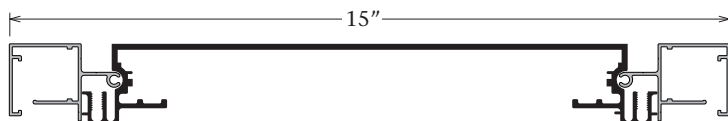
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Unassembled Double Face Kits w/ Reveal - For Rigid Faces

Wide Body w/ 1-1/2" Retainer

Part #2005
KWB/55

Part #2055



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$582	\$706	4 x 4	\$784	\$946	6 x 6	\$1052	\$1270	8 x 14	\$1719	\$2081
2 x 4	653	788	4 x 5	851	1028	6 x 7	1117	1349	8 x 15	1789	2164
2 x 5	718	868	4 x 6	918	1114	6 x 8	1184	1433	8 x 16	1853	2243
2 x 6	785	947	4 x 7	983	1187	6 x 9	1250	1512	8 x 17	1922	2321
2 x 7	852	1032	4 x 8	1054	1271	6 x 10	1319	1593	8 x 18	1989	2407
2 x 8	918	1114	4 x 9	1120	1353	6 x 11	1388	1673	8 x 19	2056	2488
2 x 9	987	1196	4 x 10	1187	1437	6 x 12	1450	1756	8 x 20	2123	2570
2 x 10	1055	1274	4 x 11	1252	1515	6 x 13	1520	1840			
2 x 11	1122	1357	4 x 12	1325	1598	6 x 14	1586	1918	9 x 9	1447	1751
2 x 12	1191	1440	4 x 13	1391	1679	6 x 15	1654	1999	9 x 10	1516	1835
2 x 13	1254	1516	4 x 14	1457	1762	6 x 16	1720	2083	9 x 11	1579	1911
2 x 14	1326	1602	4 x 15	1523	1843	6 x 17	1790	2166	9 x 12	1653	1997
2 x 15	1392	1684	4 x 16	1591	1922	6 x 18	1857	2247	9 x 13	1718	2079
2 x 16	1461	1765	4 x 17	1661	2006	6 x 19	1923	2328	9 x 14	1785	2159
2 x 17	1524	1844	4 x 18	1726	2086	6 x 20	1991	2408	9 x 15	1852	2242
2 x 18	1593	1926	4 x 19	1791	2168				9 x 16	1922	2321
2 x 19	1662	2011	4 x 20	1860	2249	7 x 7	1183	1427	9 x 17	1988	2405
2 x 20	1730	2092				7 x 8	1249	1510	9 x 18	2055	2487
						7 x 9	1319	1593	9 x 19	2121	2567
3 x 3	648	786	5 x 5	917	1109	7 x 10	1382	1672	9 x 20	2189	2648
3 x 4	718	868	5 x 6	983	1187	7 x 11	1448	1755			
3 x 5	784	946	5 x 7	1052	1270	7 x 12	1519	1839	10 x 10	1579	1911
3 x 6	851	1028	5 x 8	1118	1352	7 x 13	1586	1918	10 x 11	1650	1989
3 x 7	918	1114	5 x 9	1187	1437	7 x 14	1653	1997	10 x 12	1718	2079
3 x 8	983	1187	5 x 10	1250	1512	7 x 15	1719	2081	10 x 13	1784	2154
3 x 9	1054	1271	5 x 11	1324	1596	7 x 16	1789	2164	10 x 14	1849	2237
3 x 10	1120	1353	5 x 12	1389	1675	7 x 17	1853	2243	10 x 15	1921	2318
3 x 11	1188	1438	5 x 13	1457	1762	7 x 18	1923	2328	10 x 16	1988	2405
3 x 12	1254	1516	5 x 14	1520	1840	7 x 19	1989	2407	10 x 17	2052	2486
3 x 13	1325	1598	5 x 15	1589	1921	7 x 20	2056	2488	10 x 18	2120	2566
3 x 14	1391	1679	5 x 16	1660	2003				10 x 19	2188	2647
3 x 15	1460	1764	5 x 17	1723	2084	8 x 8	1313	1591	10 x 20	2257	2729
3 x 16	1524	1844	5 x 18	1791	2168	8 x 9	1382	1672			
3 x 17	1591	1922	5 x 19	1857	2247	8 x 10	1448	1755			
3 x 18	1661	2006	5 x 20	1926	2329	8 x 11	1519	1839			
3 x 19	1726	2086				8 x 12	1586	1918			
3 x 20	1793	2173				8 x 13	1653	1997			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- 6" and 9" Radius Corners - See optional accessories

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- 6" and 9" Radius Corners

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- 1-1/2" Retainer is not engineered to integrate with the Divider System
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

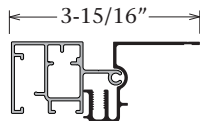
Additional Information (pgs 196-197)

Unassembled Retro Kits w/ Reveal - For Rigid Faces

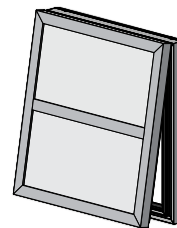
Retro Body w/ 1-1/2" Retainer II

Part #2040
K2040/53

Part #2053



One Side Removable w/
1-1/2" Frame, Part #2063
1-1/2" Frame Cover, Part #2073



Shown with optional divider

Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$283	4 x 4	\$359	6 x 6	\$461	8 x 14	\$694
2 x 4	304	4 x 5	385	6 x 7	484	8 x 15	716
2 x 5	327	4 x 6	407	6 x 8	506	8 x 16	738
2 x 6	350	4 x 7	429	6 x 9	527	8 x 17	759
2 x 7	373	4 x 8	450	6 x 10	548	8 x 18	784
2 x 8	396	4 x 9	472	6 x 11	572	8 x 19	806
2 x 9	416	4 x 10	494	6 x 12	594	8 x 20	827
2 x 10	437	4 x 11	516	6 x 13	618		
2 x 11	461	4 x 12	539	6 x 14	636	9 x 9	609
2 x 12	482	4 x 13	562	6 x 15	659	9 x 10	632
2 x 13	506	4 x 14	582	6 x 16	680	9 x 11	653
2 x 14	524	4 x 15	606	6 x 17	703	9 x 12	677
2 x 15	551	4 x 16	627	6 x 18	726	9 x 13	701
2 x 16	573	4 x 17	651	6 x 19	748	9 x 14	722
2 x 17	593	4 x 18	672	6 x 20	771	9 x 15	743
2 x 18	615	4 x 19	693			9 x 16	765
2 x 19	639	4 x 20	714	7 x 7	514	9 x 17	789
2 x 20	659			7 x 8	532	9 x 18	813
		5 x 5	411	7 x 9	553	9 x 19	834
3 x 3	310	5 x 6	435	7 x 10	577	9 x 20	855
3 x 4	333	5 x 7	455	7 x 11	597		
3 x 5	356	5 x 8	478	7 x 12	624	10 x 10	660
3 x 6	378	5 x 9	499	7 x 13	642	10 x 11	682
3 x 7	401	5 x 10	523	7 x 14	668	10 x 12	705
3 x 8	423	5 x 11	544	7 x 15	686	10 x 13	726
3 x 9	444	5 x 12	567	7 x 16	711	10 x 14	748
3 x 10	466	5 x 13	590	7 x 17	733	10 x 15	769
3 x 11	489	5 x 14	613	7 x 18	755	10 x 16	794
3 x 12	511	5 x 15	631	7 x 19	780	10 x 17	815
3 x 13	532	5 x 16	656	7 x 20	802	10 x 18	837
3 x 14	558	5 x 17	676			10 x 19	863
3 x 15	577	5 x 18	699	8 x 8	561	10 x 20	880
3 x 16	598	5 x 19	721	8 x 9	587		
3 x 17	620	5 x 20	743	8 x 10	604		
3 x 18	643			8 x 11	628		
3 x 19	668			8 x 12	651		
3 x 20	689			8 x 13	672		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- **One vertical side will be 1-1/2" Frame (2063) with 1-1/2" Frame Cover (2073) to allow for sliding the rigid plastic face in and out**
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Divider(s)

Kit Specifications:

- Kits will be cut .265" larger to fit over existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application
- For Rigid Plastic or Flush Aluminum Faces

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- **1-1/2" Divider, Part #2133, \$5.74 per/ft per/face**

Additional Information (pgs 196-197)

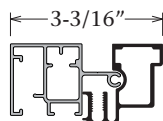
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Unassembled Single Face Kits w/ Reveal - For Rigid Faces

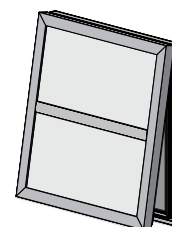
Slimline Single Face Body w/ 1-1/2" Retainer II

Part #2020
K2020/53

Part #2053



One Side Removable w/
1-1/2" Frame, Part #2063
1-1/2" Frame Cover, Part #2073



Shown with optional divider

Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$296	\$353	4 x 4	\$383	\$452	6 x 6	\$495	\$577	8 x 14	\$756	\$875
2 x 4	321	387	4 x 5	408	482	6 x 7	519	609	8 x 15	781	907
2 x 5	348	416	4 x 6	435	510	6 x 8	544	631	8 x 16	805	934
2 x 6	373	450	4 x 7	458	539	6 x 9	568	660	8 x 17	830	964
2 x 7	398	486	4 x 8	484	564	6 x 10	594	694	8 x 18	856	992
2 x 8	423	523	4 x 9	508	593	6 x 11	619	721	8 x 19	880	1021
2 x 9	445	549	4 x 10	532	623	6 x 12	645	750	8 x 20	904	1047
2 x 10	472	582	4 x 11	558	651	6 x 13	670	778			
2 x 11	497	615	4 x 12	582	679	6 x 14	693	808	9 x 9	659	767
2 x 12	520	651	4 x 13	609	708	6 x 15	718	835	9 x 10	685	798
2 x 13	545	686	4 x 14	632	736	6 x 16	742	863	9 x 11	708	827
2 x 14	570	715	4 x 15	657	764	6 x 17	767	894	9 x 12	735	852
2 x 15	598	750	4 x 16	682	791	6 x 18	792	922	9 x 13	763	883
2 x 16	624	785	4 x 17	708	821	6 x 19	817	951	9 x 14	785	911
2 x 17	645	813	4 x 18	733	851	6 x 20	846	977	9 x 15	811	942
2 x 18	672	847	4 x 19	756	879				9 x 16	835	973
2 x 19	698	880	4 x 20	781	904	7 x 7	551	642	9 x 17	864	997
2 x 20	722	917				7 x 8	573	670	9 x 18	888	1026
			5 x 5	437	515	7 x 9	598	699	9 x 19	913	1054
3 x 3	327	385	5 x 6	464	543	7 x 10	626	730	9 x 20	934	1084
3 x 4	353	415	5 x 7	489	570	7 x 11	648	755			
3 x 5	379	450	5 x 8	514	602	7 x 12	676	785	10 x 10	716	834
3 x 6	402	486	5 x 9	540	628	7 x 13	698	814	10 x 11	740	863
3 x 7	429	516	5 x 10	564	656	7 x 14	725	843	10 x 12	767	890
3 x 8	453	548	5 x 11	590	685	7 x 15	750	867	10 x 13	789	918
3 x 9	479	582	5 x 12	614	715	7 x 16	776	898	10 x 14	814	949
3 x 10	503	614	5 x 13	640	742	7 x 17	799	927	10 x 15	839	979
3 x 11	527	647	5 x 14	663	768	7 x 18	823	958	10 x 16	868	1005
3 x 12	551	680	5 x 15	686	802	7 x 19	851	984	10 x 17	892	1032
3 x 13	577	715	5 x 16	715	827	7 x 20	876	1010	10 x 18	916	1062
3 x 14	604	748	5 x 17	738	860				10 x 19	942	1089
3 x 15	628	784	5 x 18	763	886	8 x 8	606	705	10 x 20	966	1116
3 x 16	652	813	5 x 19	786	913	8 x 9	632	733			
3 x 17	676	846	5 x 20	814	942	8 x 10	655	764			
3 x 18	702	877				8 x 11	680	791			
3 x 19	727	914				8 x 12	705	822			
3 x 20	752	946				8 x 13	730	848			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- **One vertical side will be 1-1/2" Frame (2063) with 1-1/2" Frame Cover (2073) to allow for sliding the rigid plastic face in and out**
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Divider(s)

Kit Specifications:

- Recommended for LED applications
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- **1-1/2" Divider, Part #2133, Mill Finish \$5.74 and Dk. Bronze \$7.48 per/ft per/face**

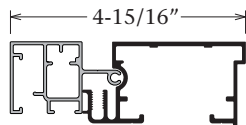
Additional Information (pgs 196-197)

Unassembled Single Face Kits w/ Reveal - For Rigid Faces

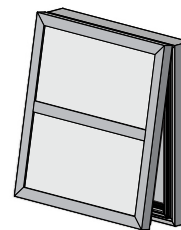
Narrow Single Face Body w/ 1-1/2" Retainer II

Part #2021
K2021/53

Part #2053



**One Side Removable w/
1-1/2" Frame, Part #2063
1-1/2" Frame Cover, Part #2073**



Shown with optional divider

Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$327	\$395	4 x 4	\$432	\$519	6 x 6	\$568	\$680	8 x 14	\$892	\$1063
2 x 4	357	432	4 x 5	464	560	6 x 7	598	721	8 x 15	922	1105
2 x 5	389	465	4 x 6	497	596	6 x 8	630	752	8 x 16	952	1140
2 x 6	422	506	4 x 7	526	631	6 x 9	660	789	8 x 17	983	1179
2 x 7	453	544	4 x 8	558	668	6 x 10	693	831	8 x 18	1019	1216
2 x 8	485	581	4 x 9	589	703	6 x 11	723	865	8 x 19	1050	1250
2 x 9	515	615	4 x 10	619	742	6 x 12	756	903	8 x 20	1079	1286
2 x 10	545	652	4 x 11	651	780	6 x 13	786	940			
2 x 11	576	686	4 x 12	680	815	6 x 14	815	979	9 x 9	769	922
2 x 12	607	727	4 x 13	714	852	6 x 15	847	1013	9 x 10	804	960
2 x 13	639	767	4 x 14	743	892	6 x 16	877	1051	9 x 11	833	999
2 x 14	669	802	4 x 15	776	926	6 x 17	909	1091	9 x 12	864	1032
2 x 15	703	838	4 x 16	806	962	6 x 18	942	1128	9 x 13	897	1071
2 x 16	735	876	4 x 17	837	1000	6 x 19	973	1166	9 x 14	926	1108
2 x 17	763	914	4 x 18	868	1040	6 x 20	1006	1200	9 x 15	959	1147
2 x 18	794	949	4 x 19	897	1076				9 x 16	989	1187
2 x 19	826	983	4 x 20	927	1111	7 x 7	639	763	9 x 17	1025	1220
2 x 20	856	1026				7 x 8	668	798	9 x 18	1055	1257
			5 x 5	499	602	7 x 9	698	835	9 x 19	1087	1294
3 x 3	365	439	5 x 6	532	636	7 x 10	730	875	9 x 20	1116	1332
3 x 4	396	474	5 x 7	562	673	7 x 11	759	909			
3 x 5	429	511	5 x 8	593	711	7 x 12	792	947	10 x 10	839	1005
3 x 6	458	548	5 x 9	626	750	7 x 13	821	984	10 x 11	869	1040
3 x 7	490	589	5 x 10	656	785	7 x 14	852	1022	10 x 12	901	1078
3 x 8	520	623	5 x 11	686	822	7 x 15	885	1055	10 x 13	931	1116
3 x 9	551	659	5 x 12	718	860	7 x 16	917	1095	10 x 14	962	1155
3 x 10	582	698	5 x 13	751	897	7 x 17	947	1134	10 x 15	996	1193
3 x 11	614	735	5 x 14	782	931	7 x 18	979	1172	10 x 16	1029	1228
3 x 12	645	769	5 x 15	811	973	7 x 19	1012	1208	10 x 17	1058	1265
3 x 13	676	808	5 x 16	844	1006	7 x 20	1043	1243	10 x 18	1089	1301
3 x 14	708	844	5 x 17	872	1050				10 x 19	1121	1338
3 x 15	739	885	5 x 18	903	1084	8 x 8	703	843	10 x 20	1151	1374
3 x 16	768	920	5 x 19	934	1117	8 x 9	738	877			
3 x 17	799	958	5 x 20	968	1157	8 x 10	765	918			
3 x 18	831	992				8 x 11	798	955			
3 x 19	864	1032				8 x 12	830	994			
3 x 20	894	1070				8 x 13	859	1028			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- **One vertical side will be 1-1/2" Frame (2063) with 1-1/2" Frame Cover (2073) to allow for sliding the rigid plastic face in and out**
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Divider(s)

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- **1-1/2" Divider, Part #2133, Mill Finish \$5.74 and Dk. Bronze \$7.48 per/ft per/face**

Additional Information (pgs 196-197)

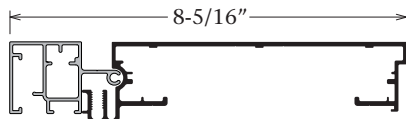
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Unassembled Single Face Kits w/ Reveal - For Rigid Faces

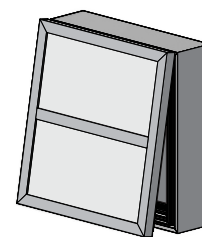
Single Face Body w/ 1-1/2" Retainer II

Part #2025
KSF/53

Part #2053



One Side Removable w/
1-1/2" Frame, Part #2063
1-1/2" Frame Cover, Part #2073



Shown with optional divider

Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$344	\$416	4 x 4	\$458	\$555	6 x 6	\$607	\$735	8 x 14	\$962	\$1162
2 x 4	378	458	4 x 5	494	598	6 x 7	642	780	8 x 15	997	1205
2 x 5	412	497	4 x 6	530	640	6 x 8	676	814	8 x 16	1030	1247
2 x 6	449	541	4 x 7	562	680	6 x 9	709	856	8 x 17	1063	1291
2 x 7	482	586	4 x 8	596	721	6 x 10	743	901	8 x 18	1101	1330
2 x 8	518	626	4 x 9	630	763	6 x 11	780	942	8 x 19	1135	1372
2 x 9	549	663	4 x 10	663	805	6 x 12	814	983	8 x 20	1170	1412
2 x 10	586	705	4 x 11	699	846	6 x 13	848	1025			
2 x 11	619	744	4 x 12	733	888	6 x 14	880	1068	9 x 9	830	1002
2 x 12	653	789	4 x 13	768	930	6 x 15	916	1109	9 x 10	865	1046
2 x 13	686	834	4 x 14	804	971	6 x 16	949	1148	9 x 11	897	1088
2 x 14	721	872	4 x 15	837	1010	6 x 17	983	1193	9 x 12	931	1128
2 x 15	759	916	4 x 16	871	1052	6 x 18	1021	1233	9 x 13	968	1170
2 x 16	792	956	4 x 17	904	1093	6 x 19	1052	1276	9 x 14	1002	1211
2 x 17	823	999	4 x 18	940	1138	6 x 20	1089	1315	9 x 15	1038	1253
2 x 18	860	1039	4 x 19	973	1179				9 x 16	1070	1298
2 x 19	894	1078	4 x 20	1006	1218	7 x 7	684	823	9 x 17	1108	1335
2 x 20	927	1122				7 x 8	715	865	9 x 18	1141	1378
			5 x 5	532	645	7 x 9	750	907	9 x 19	1175	1419
3 x 3	385	465	5 x 6	568	685	7 x 10	785	951	9 x 20	1208	1461
3 x 4	418	506	5 x 7	602	726	7 x 11	817	988			
3 x 5	455	547	5 x 8	635	769	7 x 12	855	1032	10 x 10	904	1093
3 x 6	486	590	5 x 9	672	811	7 x 13	886	1075	10 x 11	939	1135
3 x 7	523	631	5 x 10	705	851	7 x 14	922	1116	10 x 12	975	1175
3 x 8	558	672	5 x 11	739	894	7 x 15	956	1153	10 x 13	1006	1218
3 x 9	591	714	5 x 12	773	938	7 x 16	992	1199	10 x 14	1040	1263
3 x 10	626	756	5 x 13	810	977	7 x 17	1026	1241	10 x 15	1075	1304
3 x 11	659	796	5 x 14	844	1016	7 x 18	1058	1283	10 x 16	1112	1345
3 x 12	694	837	5 x 15	876	1062	7 x 19	1095	1325	10 x 17	1144	1383
3 x 13	727	879	5 x 16	913	1101	7 x 20	1131	1362	10 x 18	1179	1427
3 x 14	764	920	5 x 17	945	1147				10 x 19	1216	1467
3 x 15	798	964	5 x 18	979	1186	8 x 8	756	914	10 x 20	1247	1507
3 x 16	831	1005	5 x 19	1012	1224	8 x 9	792	955			
3 x 17	865	1047	5 x 20	1050	1267	8 x 10	823	999			
3 x 18	898	1087				8 x 11	860	1039			
3 x 19	934	1131				8 x 12	894	1084			
3 x 20	968	1172				8 x 13	926	1121			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- One vertical side will be 1-1/2" Frame (2063) with 1-1/2" Frame Cover (2073) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 1-1/2" Divider, Part #2133, Mill Finish \$5.74 and Dk. Bronze \$7.48 per/ft per/face

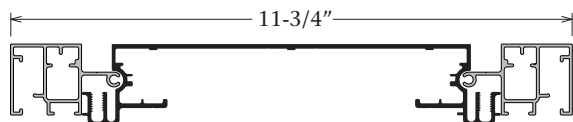
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/ Reveal - For Rigid Faces

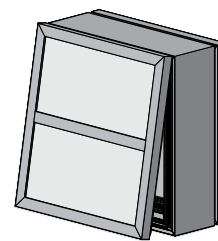
Medium Body w/ 1-1/2" Retainer II

Part #2015
KMB/53

Part #2053



One Side Removable w/
1-1/2" Frame, Part #2063
1-1/2" Frame Cover, Part #2073



Shown with optional divider

Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$524	\$636	4 x 4	\$711	\$859	6 x 6	\$947	\$1141	8 x 14	\$1501	\$1814
2 x 4	574	698	4 x 5	760	920	6 x 7	999	1208	8 x 15	1553	1880
2 x 5	630	763	4 x 6	815	983	6 x 8	1051	1270	8 x 16	1607	1944
2 x 6	684	826	4 x 7	868	1050	6 x 9	1105	1333	8 x 17	1660	2008
2 x 7	735	890	4 x 8	922	1114	6 x 10	1158	1400	8 x 18	1711	2071
2 x 8	788	952	4 x 9	976	1176	6 x 11	1205	1462	8 x 19	1764	2133
2 x 9	843	1019	4 x 10	1025	1241	6 x 12	1260	1525	8 x 20	1819	2196
2 x 10	896	1080	4 x 11	1078	1303	6 x 13	1313	1593			
2 x 11	946	1147	4 x 12	1134	1369	6 x 14	1366	1653	9 x 9	1300	1572
2 x 12	1000	1214	4 x 13	1184	1436	6 x 15	1420	1720	9 x 10	1353	1636
2 x 13	1055	1274	4 x 14	1238	1499	6 x 16	1473	1785	9 x 11	1406	1701
2 x 14	1106	1335	4 x 15	1292	1559	6 x 17	1528	1847	9 x 12	1461	1767
2 x 15	1159	1403	4 x 16	1345	1624	6 x 18	1581	1909	9 x 13	1515	1828
2 x 16	1214	1469	4 x 17	1395	1689	6 x 19	1633	1973	9 x 14	1567	1894
2 x 17	1265	1527	4 x 18	1448	1756	6 x 20	1685	2038	9 x 15	1620	1960
2 x 18	1319	1595	4 x 19	1501	1814				9 x 16	1672	2021
2 x 19	1374	1660	4 x 20	1556	1880	7 x 7	1062	1284	9 x 17	1726	2086
2 x 20	1423	1726				7 x 8	1116	1350	9 x 18	1778	2147
			5 x 5	827	1002	7 x 9	1170	1415	9 x 19	1830	2210
3 x 3	590	715	5 x 6	879	1063	7 x 10	1221	1478	9 x 20	1880	2275
3 x 4	642	778	5 x 7	933	1129	7 x 11	1274	1540			
3 x 5	698	839	5 x 8	987	1193	7 x 12	1328	1603	10 x 10	1419	1716
3 x 6	748	904	5 x 9	1038	1254	7 x 13	1381	1672	10 x 11	1471	1778
3 x 7	802	967	5 x 10	1091	1319	7 x 14	1433	1732	10 x 12	1527	1843
3 x 8	855	1030	5 x 11	1142	1382	7 x 15	1487	1796	10 x 13	1577	1908
3 x 9	909	1100	5 x 12	1197	1448	7 x 16	1541	1861	10 x 14	1631	1971
3 x 10	959	1162	5 x 13	1250	1510	7 x 17	1595	1926	10 x 15	1684	2037
3 x 11	1010	1224	5 x 14	1304	1574	7 x 18	1645	1991	10 x 16	1735	2098
3 x 12	1067	1287	5 x 15	1357	1640	7 x 19	1698	2055	10 x 17	1791	2164
3 x 13	1120	1353	5 x 16	1407	1703	7 x 20	1752	2118	10 x 18	1843	2226
3 x 14	1172	1419	5 x 17	1462	1768				10 x 19	1894	2291
3 x 15	1223	1483	5 x 18	1515	1832	8 x 8	1184	1432	10 x 20	1948	2357
3 x 16	1279	1545	5 x 19	1569	1896	8 x 9	1237	1494			
3 x 17	1330	1608	5 x 20	1619	1960	8 x 10	1286	1556			
3 x 18	1382	1675				8 x 11	1341	1620			
3 x 19	1437	1737				8 x 12	1395	1686			
3 x 20	1489	1800				8 x 13	1445	1748			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- One vertical side will be 1-1/2" Frame (2063) with 1-1/2" Frame Cover (2073) to allow for sliding the rigid plastic faces in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 8" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 1-1/2" Divider, Part #2133, Mill Finish \$5.74 and Dk. Bronze \$7.48 per/ft per/face

Additional Information (pgs 196-197)

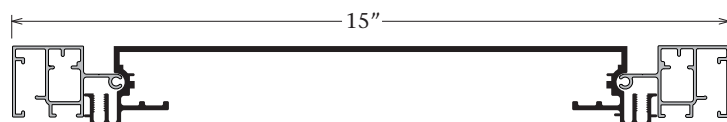
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Unassembled Double Face Kits w/ Reveal - For Rigid Faces

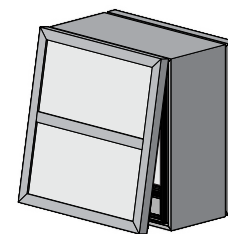
Wide Body w/ 1-1/2" Retainer II

Part #2005
KWB/53

Part #2053



One Side Removable w/
1-1/2" Frame, Part #2063
1-1/2" Frame Cover, Part #2073



Shown with optional divider

Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$614	\$743	4 x 4	\$843	\$1021	6 x 6	\$1135	\$1374	8 x 14	\$1832	\$2217
2 x 4	682	826	4 x 5	909	1096	6 x 7	1201	1454	8 x 15	1899	2299
2 x 5	748	903	4 x 6	977	1183	6 x 8	1269	1536	8 x 16	1964	2376
2 x 6	815	984	4 x 7	1042	1259	6 x 9	1336	1616	8 x 17	2033	2458
2 x 7	883	1070	4 x 8	1112	1341	6 x 10	1403	1695	8 x 18	2100	2540
2 x 8	949	1151	4 x 9	1176	1423	6 x 11	1470	1778	8 x 19	2167	2623
2 x 9	1016	1229	4 x 10	1245	1507	6 x 12	1536	1857	8 x 20	2232	2703
2 x 10	1085	1309	4 x 11	1311	1584	6 x 13	1601	1938			
2 x 11	1153	1392	4 x 12	1379	1665	6 x 14	1672	2018	9 x 9	1576	1905
2 x 12	1218	1473	4 x 13	1445	1747	6 x 15	1737	2100	9 x 10	1644	1988
2 x 13	1284	1552	4 x 14	1511	1828	6 x 16	1804	2183	9 x 11	1708	2067
2 x 14	1353	1633	4 x 15	1581	1914	6 x 17	1873	2268	9 x 12	1781	2149
2 x 15	1419	1716	4 x 16	1649	1991	6 x 18	1942	2345	9 x 13	1843	2229
2 x 16	1487	1798	4 x 17	1715	2072	6 x 19	2006	2428	9 x 14	1909	2310
2 x 17	1552	1877	4 x 18	1781	2152	6 x 20	2072	2508	9 x 15	1977	2392
2 x 18	1620	1959	4 x 19	1847	2235				9 x 16	2047	2474
2 x 19	1688	2042	4 x 20	1918	2316	7 x 7	1283	1549	9 x 17	2114	2557
2 x 20	1756	2123				7 x 8	1349	1629	9 x 18	2180	2638
			5 x 5	988	1196	7 x 9	1416	1711	9 x 19	2246	2719
3 x 3	694	838	5 x 6	1055	1275	7 x 10	1481	1791	9 x 20	2313	2799
3 x 4	763	922	5 x 7	1121	1357	7 x 11	1549	1874			
3 x 5	827	999	5 x 8	1188	1438	7 x 12	1618	1957	10 x 10	1720	2083
3 x 6	896	1078	5 x 9	1259	1523	7 x 13	1684	2034	10 x 11	1790	2162
3 x 7	962	1166	5 x 10	1324	1599	7 x 14	1748	2117	10 x 12	1857	2247
3 x 8	1029	1241	5 x 11	1391	1681	7 x 15	1817	2200	10 x 13	1923	2324
3 x 9	1096	1326	5 x 12	1458	1762	7 x 16	1885	2280	10 x 14	1989	2408
3 x 10	1164	1406	5 x 13	1524	1843	7 x 17	1951	2359	10 x 15	2059	2488
3 x 11	1229	1489	5 x 14	1593	1925	7 x 18	2018	2445	10 x 16	2126	2574
3 x 12	1300	1569	5 x 15	1657	2005	7 x 19	2088	2525	10 x 17	2191	2654
3 x 13	1364	1649	5 x 16	1728	2088	7 x 20	2152	2606	10 x 18	2258	2733
3 x 14	1433	1731	5 x 17	1791	2167				10 x 19	2328	2815
3 x 15	1500	1814	5 x 18	1861	2250	8 x 8	1428	1727	10 x 20	2396	2898
3 x 16	1567	1896	5 x 19	1927	2329	8 x 9	1495	1811			
3 x 17	1633	1971	5 x 20	1996	2411	8 x 10	1563	1891			
3 x 18	1702	2056				8 x 11	1632	1975			
3 x 19	1765	2137				8 x 12	1699	2054			
3 x 20	1835	2218				8 x 13	1765	2134			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- One vertical side will be 1-1/2" Frame (2063) with 1-1/2" Frame Cover (2073) to allow for sliding the rigid plastic faces in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 1-1/2" Divider, Part #2133, Mill Finish \$5.74 and Dk. Bronze \$7.48 per/ft per/face

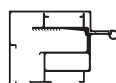
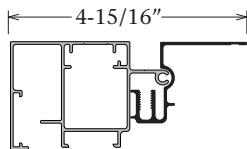
Additional Information (pgs 196-197)

Unassembled Retro Kits w/ Reveal - For Rigid Faces

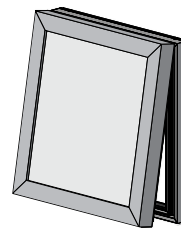
Retro Body w/ 2-1/4" Retainer

Part #2040
K2040/45

Part #2045



One Side Removable w/
Dual Frame, Part #2065
2-1/4" Dual Frame Cover, Part #2075



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$303	4 x 4	\$396	6 x 6	\$511	8 x 14	\$763
2 x 4	323	4 x 5	416	6 x 7	534	8 x 15	784
2 x 5	348	4 x 6	439	6 x 8	555	8 x 16	806
2 x 6	370	4 x 7	465	6 x 9	578	8 x 17	830
2 x 7	391	4 x 8	484	6 x 10	602	8 x 18	848
2 x 8	414	4 x 9	507	6 x 11	623	8 x 19	871
2 x 9	433	4 x 10	526	6 x 12	645	8 x 20	893
2 x 10	456	4 x 11	553	6 x 13	669		
2 x 11	478	4 x 12	572	6 x 14	686	9 x 9	686
2 x 12	498	4 x 13	594	6 x 15	709	9 x 10	709
2 x 13	520	4 x 14	615	6 x 16	730	9 x 11	727
2 x 14	544	4 x 15	639	6 x 17	755	9 x 12	751
2 x 15	568	4 x 16	659	6 x 18	778	9 x 13	781
2 x 16	590	4 x 17	682	6 x 19	799	9 x 14	799
2 x 17	609	4 x 18	702	6 x 20	821	9 x 15	822
2 x 18	631	4 x 19	725			9 x 16	844
2 x 19	653	4 x 20	744	7 x 7	573	9 x 17	865
2 x 20	674			7 x 8	594	9 x 18	888
		5 x 5	455	7 x 9	615	9 x 19	907
3 x 3	336	5 x 6	478	7 x 10	636	9 x 20	930
3 x 4	362	5 x 7	497	7 x 11	657		
3 x 5	383	5 x 8	518	7 x 12	684	10 x 10	748
3 x 6	402	5 x 9	543	7 x 13	701	10 x 11	768
3 x 7	428	5 x 10	567	7 x 14	725	10 x 12	791
3 x 8	449	5 x 11	589	7 x 15	748	10 x 13	811
3 x 9	468	5 x 12	609	7 x 16	771	10 x 14	834
3 x 10	495	5 x 13	631	7 x 17	792	10 x 15	856
3 x 11	515	5 x 14	653	7 x 18	814	10 x 16	877
3 x 12	539	5 x 15	674	7 x 19	837	10 x 17	900
3 x 13	560	5 x 16	699	7 x 20	859	10 x 18	922
3 x 14	581	5 x 17	718			10 x 19	945
3 x 15	603	5 x 18	740	8 x 8	630	10 x 20	967
3 x 16	624	5 x 19	763	8 x 9	655		
3 x 17	645	5 x 20	785	8 x 10	673		
3 x 18	669			8 x 11	696		
3 x 19	690			8 x 12	718		
3 x 20	714			8 x 13	739		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- One vertical side will be Dual Frame (2065) with 2-1/4" Dual Frame Cover (2075) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Divider(s)

Kit Specifications:

- Kits will be cut .265" larger to fit over existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application
- For Rigid Plastic or Flush Aluminum Faces

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2" Divider, Part #2138, \$7.50 per/ft per/face
- 2-3/4" Divider, Part #2128, \$10.63 per/ft per/face

Additional Information (pgs 196-197)

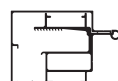
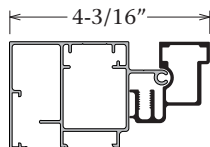
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Unassembled Single Face Kits w/ Reveal - For Rigid Faces

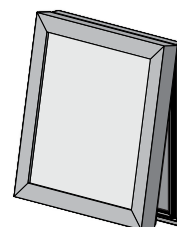
Slimline Single Face Body w/ 2-1/4" Retainer

Part #2020
K2020/45

Part #2045



One Side Removable w/
Dual Frame, Part #2065
2-1/4" Dual Frame Cover, Part #2075



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$316	\$377	4 x 4	\$418	\$495	6 x 6	\$545	\$640	8 x 14	\$823	\$959
2 x 4	337	399	4 x 5	441	523	6 x 7	570	672	8 x 15	847	988
2 x 5	367	429	4 x 6	466	549	6 x 8	594	698	8 x 16	872	1013
2 x 6	391	462	4 x 7	495	581	6 x 9	620	723	8 x 17	898	1043
2 x 7	416	489	4 x 8	518	604	6 x 10	647	756	8 x 18	922	1074
2 x 8	441	515	4 x 9	543	635	6 x 11	670	781	8 x 19	946	1100
2 x 9	462	543	4 x 10	565	661	6 x 12	696	813	8 x 20	971	1129
2 x 10	490	572	4 x 11	594	693	6 x 13	721	839			
2 x 11	514	597	4 x 12	618	722	6 x 14	742	867	9 x 9	738	859
2 x 12	539	627	4 x 13	642	748	6 x 15	768	897	9 x 10	763	893
2 x 13	562	657	4 x 14	668	778	6 x 16	791	922	9 x 11	784	920
2 x 14	590	685	4 x 15	690	808	6 x 17	817	956	9 x 12	810	951
2 x 15	615	714	4 x 16	715	831	6 x 18	844	981	9 x 13	843	977
2 x 16	640	740	4 x 17	740	863	6 x 19	869	1010	9 x 14	864	1004
2 x 17	660	771	4 x 18	764	892	6 x 20	894	1038	9 x 15	890	1032
2 x 18	686	798	4 x 19	788	920				9 x 16	914	1062
2 x 19	711	823	4 x 20	813	946	7 x 7	613	716	9 x 17	939	1088
2 x 20	736	855				7 x 8	635	742	9 x 18	962	1118
						7 x 9	660	771	9 x 19	984	1144
3 x 3	353	422	5 x 5	482	567	7 x 10	684	799	9 x 20	1009	1175
3 x 4	381	449	5 x 6	507	594	7 x 11	708	826			
3 x 5	406	478	5 x 7	531	626	7 x 12	736	860	10 x 10	804	939
3 x 6	428	499	5 x 8	553	653	7 x 13	756	886	10 x 11	827	962
3 x 7	455	532	5 x 9	581	682	7 x 14	784	913	10 x 12	852	992
3 x 8	478	561	5 x 10	607	706	7 x 15	810	942	10 x 13	875	1023
3 x 9	503	590	5 x 11	632	738	7 x 16	835	971	10 x 14	900	1052
3 x 10	531	619	5 x 12	656	767	7 x 17	860	999	10 x 15	926	1080
3 x 11	553	645	5 x 13	682	792	7 x 18	885	1026	10 x 16	951	1106
3 x 12	577	674	5 x 14	705	818	7 x 19	911	1058	10 x 17	976	1134
3 x 13	604	702	5 x 15	730	852	7 x 20	933	1085	10 x 18	1000	1164
3 x 14	628	727	5 x 16	757	879				10 x 19	1025	1188
3 x 15	653	760	5 x 17	781	909	8 x 8	676	788	10 x 20	1052	1220
3 x 16	676	786	5 x 18	805	934	8 x 9	702	815			
3 x 17	701	818	5 x 19	830	960	8 x 10	723	848			
3 x 18	726	844	5 x 20	855	994	8 x 11	748	875			
3 x 19	752	871				8 x 12	773	903			
3 x 20	778	901				8 x 13	798	930			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- One vertical side will be Dual Frame (2065) with 2-1/4" Dual Frame Cover (2075) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Divider(s)

Kit Specifications:

- Recommended for LED applications
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2" Divider, Part #2138, Mill Finish 7.50 and Dk. Bronze \$9.73 per/ft per/face
- 2-3/4" Divider, Part #2128, Mill Finish \$10.63 and Dk. Bronze \$13.88 per/ft per/face

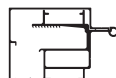
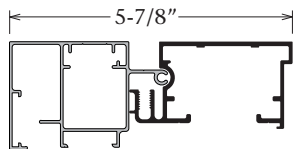
Additional Information (pgs 196-197)

Unassembled Single Face Kits w/ Reveal - For Rigid Faces

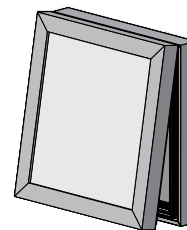
Narrow Single Face Body w/ 2-1/4" Retainer

Part #2021
K2021/45

Part #2045



One Side Removable w/
Dual Frame, Part #2065
2-1/4" Dual Frame Cover, Part #2075



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$348	\$418	4 x 4	\$466	\$564	6 x 6	\$619	\$742	8 x 14	\$959	\$1148
2 x 4	377	452	4 x 5	497	598	6 x 7	651	782	8 x 15	988	1186
2 x 5	408	489	4 x 6	530	636	6 x 8	680	817	8 x 16	1022	1220
2 x 6	441	531	4 x 7	564	676	6 x 9	714	851	8 x 17	1054	1259
2 x 7	472	565	4 x 8	591	706	6 x 10	743	893	8 x 18	1084	1296
2 x 8	503	602	4 x 9	623	744	6 x 11	773	925	8 x 19	1114	1330
2 x 9	531	636	4 x 10	652	784	6 x 12	806	967	8 x 20	1144	1367
2 x 10	564	674	4 x 11	686	821	6 x 13	837	1004			
2 x 11	593	708	4 x 12	715	859	6 x 14	867	1038	9 x 9	848	1012
2 x 12	624	748	4 x 13	744	893	6 x 15	897	1076	9 x 10	879	1055
2 x 13	655	786	4 x 14	778	931	6 x 16	926	1111	9 x 11	907	1091
2 x 14	686	822	4 x 15	808	971	6 x 17	959	1153	9 x 12	939	1131
2 x 15	721	859	4 x 16	838	1002	6 x 18	992	1187	9 x 13	977	1166
2 x 16	751	896	4 x 17	869	1040	6 x 19	1025	1226	9 x 14	1005	1200
2 x 17	780	934	4 x 18	898	1079	6 x 20	1055	1260	9 x 15	1038	1238
2 x 18	811	968	4 x 19	930	1117				9 x 16	1068	1276
2 x 19	839	1004	4 x 20	960	1151	7 x 7	699	837	9 x 17	1100	1311
2 x 20	871	1043				7 x 8	727	871	9 x 18	1131	1350
			5 x 5	544	653	7 x 9	759	909	9 x 19	1159	1383
3 x 3	390	474	5 x 6	574	689	7 x 10	788	945	9 x 20	1191	1425
3 x 4	423	508	5 x 7	604	727	7 x 11	818	980			
3 x 5	455	545	5 x 8	632	764	7 x 12	852	1023	10 x 10	926	1109
3 x 6	482	576	5 x 9	669	804	7 x 13	879	1057	10 x 11	956	1141
3 x 7	516	619	5 x 10	701	835	7 x 14	913	1091	10 x 12	988	1182
3 x 8	545	655	5 x 11	732	875	7 x 15	945	1131	10 x 13	1016	1220
3 x 9	576	693	5 x 12	760	913	7 x 16	977	1167	10 x 14	1050	1257
3 x 10	611	730	5 x 13	792	947	7 x 17	1008	1203	10 x 15	1080	1296
3 x 11	640	765	5 x 14	822	981	7 x 18	1039	1241	10 x 16	1112	1329
3 x 12	672	804	5 x 15	852	1025	7 x 19	1071	1282	10 x 17	1142	1364
3 x 13	702	838	5 x 16	886	1058	7 x 20	1101	1315	10 x 18	1174	1404
3 x 14	733	872	5 x 17	916	1096				10 x 19	1204	1438
3 x 15	764	916	5 x 18	946	1133	8 x 8	773	925	10 x 20	1238	1477
3 x 16	792	949	5 x 19	977	1166	8 x 9	806	960			
3 x 17	823	989	5 x 20	1009	1208	8 x 10	834	1004			
3 x 18	855	1023				8 x 11	865	1038			
3 x 19	888	1060				8 x 12	897	1075			
3 x 20	918	1100				8 x 13	926	1109			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- One vertical side will be Dual Frame (2065) with 2-1/4" Dual Frame Cover (2075) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Divider(s) - See optional accessories
- 6" Radius Corners - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 127-128):

- Divider(s)
- 6" Radius Corners

Kit Specifications:

- Recommended for LED applications
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2" Divider, Part #2138, Mill Finish \$7.50 and Dk. Bronze \$9.73 per/ft per/face
- 2-3/4" Divider, Part #2128, Mill Finish \$10.63 and Dk. Bronze \$13.88 per/ft per/face

Additional Information (pgs 196-197)

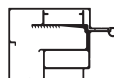
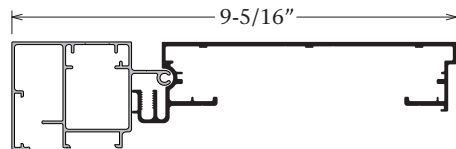
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Unassembled Single Face Kits w/ Reveal - For Rigid Faces

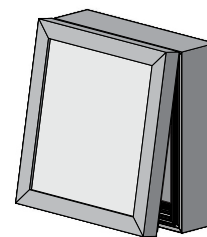
Single Face Body w/ 2-1/4" Retainer

Part #2025
KSF/45

Part #2045



One Side Removable w/
Dual Frame, Part #2065
2-1/4" Dual Frame Cover, Part #2075



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$363	\$441	4 x 4	\$494	\$598	6 x 6	\$657	\$796	8 x 14	\$1030	\$1246
2 x 4	396	478	4 x 5	526	640	6 x 7	693	839	8 x 15	1063	1287
2 x 5	432	519	4 x 6	562	680	6 x 8	726	879	8 x 16	1100	1328
2 x 6	466	567	4 x 7	598	725	6 x 9	763	918	8 x 17	1134	1369
2 x 7	501	606	4 x 8	630	760	6 x 10	796	964	8 x 18	1166	1412
2 x 8	536	645	4 x 9	663	805	6 x 11	830	1002	8 x 19	1200	1450
2 x 9	567	685	4 x 10	698	846	6 x 12	865	1047	8 x 20	1233	1493
2 x 10	603	727	4 x 11	736	888	6 x 13	898	1088			
2 x 11	635	767	4 x 12	767	930	6 x 14	931	1128	9 x 9	907	1092
2 x 12	670	810	4 x 13	802	968	6 x 15	966	1171	9 x 10	942	1140
2 x 13	703	852	4 x 14	835	1010	6 x 16	999	1208	9 x 11	973	1182
2 x 14	739	894	4 x 15	869	1055	6 x 17	1034	1254	9 x 12	1006	1224
2 x 15	776	934	4 x 16	903	1091	6 x 18	1070	1295	9 x 13	1050	1265
2 x 16	810	976	4 x 17	939	1135	6 x 19	1105	1336	9 x 14	1079	1303
2 x 17	839	1021	4 x 18	971	1176	6 x 20	1138	1377	9 x 15	1116	1346
2 x 18	876	1058	4 x 19	1005	1220				9 x 16	1148	1388
2 x 19	909	1096	4 x 20	1039	1259	7 x 7	743	898	9 x 17	1183	1427
2 x 20	943	1141				7 x 8	778	939	9 x 18	1217	1470
			5 x 5	576	698	7 x 9	811	980	9 x 19	1249	1510
3 x 3	411	499	5 x 6	611	738	7 x 10	844	1022	9 x 20	1283	1553
3 x 4	445	540	5 x 7	643	782	7 x 11	877	1060			
3 x 5	481	581	5 x 8	676	822	7 x 12	916	1108	10 x 10	992	1199
3 x 6	511	618	5 x 9	714	865	7 x 13	945	1147	10 x 11	1025	1237
3 x 7	548	661	5 x 10	750	901	7 x 14	980	1186	10 x 12	1060	1279
3 x 8	581	703	5 x 11	784	946	7 x 15	1016	1228	10 x 13	1091	1324
3 x 9	615	744	5 x 12	815	988	7 x 16	1052	1270	10 x 14	1128	1364
3 x 10	653	788	5 x 13	851	1028	7 x 17	1087	1311	10 x 15	1162	1407
3 x 11	685	827	5 x 14	885	1067	7 x 18	1118	1352	10 x 16	1196	1444
3 x 12	721	869	5 x 15	918	1114	7 x 19	1155	1396	10 x 17	1229	1486
3 x 13	755	911	5 x 16	955	1153	7 x 20	1187	1437	10 x 18	1265	1528
3 x 14	788	949	5 x 17	987	1196				10 x 19	1298	1567
3 x 15	822	996	5 x 18	1022	1233	8 x 8	826	997	10 x 20	1333	1611
3 x 16	855	1034	5 x 19	1055	1274	8 x 9	863	1038			
3 x 17	890	1079	5 x 20	1089	1319	8 x 10	893	1084			
3 x 18	923	1117				8 x 11	926	1121			
3 x 19	959	1158				8 x 12	962	1164			
3 x 20	994	1201				8 x 13	996	1203			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- One vertical side will be Dual Frame (2065) with 2-1/4" Dual Frame Cover (2075) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- 6" and 9" Radius Corners - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Divider(s)
- 6" and 9" Radius Corners

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2" Divider, Part #2138, Mill Finish \$7.50 and Dk. Bronze \$9.73 per/ft per/face
- 2-3/4" Divider, Part #2128, Mill Finish \$10.63 and Dk. Bronze \$13.88 per/ft per/face

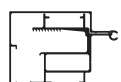
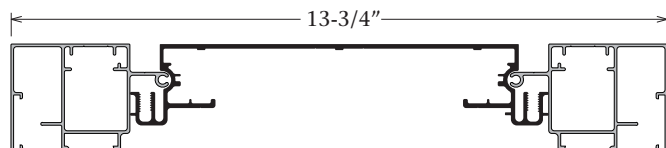
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/ Reveal - For Rigid Faces

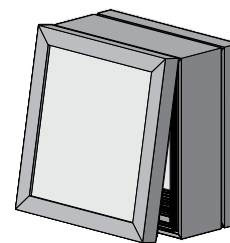
Medium Body w/ 2-1/4" Retainer

Part #2015
KMB/45

Part #2045



One Side Removable w/
Dual Frame, Part #2065
2-1/4" Dual Frame Cover, Part #2075



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$562	\$680	4 x 4	\$782	\$943	6 x 6	\$1052	\$1270	8 x 14	\$1635	\$1981
2 x 4	613	742	4 x 5	833	1005	6 x 7	1101	1330	8 x 15	1688	2047
2 x 5	663	805	4 x 6	886	1068	6 x 8	1157	1399	8 x 16	1741	2109
2 x 6	721	869	4 x 7	938	1134	6 x 9	1205	1461	8 x 17	1793	2173
2 x 7	773	931	4 x 8	992	1199	6 x 10	1263	1527	8 x 18	1847	2233
2 x 8	826	997	4 x 9	1046	1260	6 x 11	1308	1589	8 x 19	1896	2295
2 x 9	876	1058	4 x 10	1092	1325	6 x 12	1364	1653	8 x 20	1952	2359
2 x 10	930	1122	4 x 11	1148	1388	6 x 13	1416	1715			
2 x 11	980	1186	4 x 12	1200	1450	6 x 14	1469	1774	9 x 9	1457	1762
2 x 12	1034	1254	4 x 13	1252	1515	6 x 15	1523	1843	9 x 10	1507	1822
2 x 13	1088	1313	4 x 14	1303	1577	6 x 16	1574	1908	9 x 11	1559	1885
2 x 14	1138	1377	4 x 15	1359	1644	6 x 17	1631	1967	9 x 12	1614	1955
2 x 15	1192	1442	4 x 16	1411	1703	6 x 18	1682	2030	9 x 13	1665	2015
2 x 16	1246	1508	4 x 17	1464	1769	6 x 19	1734	2094	9 x 14	1718	2079
2 x 17	1298	1567	4 x 18	1516	1835	6 x 20	1785	2159	9 x 15	1772	2143
2 x 18	1353	1633	4 x 19	1569	1893				9 x 16	1822	2204
2 x 19	1406	1699	4 x 20	1624	1959	7 x 7	1184	1433	9 x 17	1876	2269
2 x 20	1457	1762				7 x 8	1237	1495	9 x 18	1929	2333
			5 x 5	916	1108	7 x 9	1292	1563	9 x 19	1985	2397
3 x 3	643	782	5 x 6	966	1171	7 x 10	1340	1624	9 x 20	2031	2460
3 x 4	694	843	5 x 7	1021	1230	7 x 11	1394	1685			
3 x 5	752	903	5 x 8	1074	1298	7 x 12	1447	1751	10 x 10	1591	1922
3 x 6	802	968	5 x 9	1125	1359	7 x 13	1500	1814	10 x 11	1640	1986
3 x 7	852	1032	5 x 10	1175	1421	7 x 14	1552	1879	10 x 12	1698	2052
3 x 8	907	1092	5 x 11	1229	1486	7 x 15	1603	1942	10 x 13	1748	2115
3 x 9	960	1162	5 x 12	1283	1553	7 x 16	1661	2006	10 x 14	1798	2176
3 x 10	1009	1226	5 x 13	1335	1612	7 x 17	1713	2067	10 x 15	1852	2242
3 x 11	1063	1287	5 x 14	1389	1675	7 x 18	1764	2134	10 x 16	1905	2304
3 x 12	1118	1352	5 x 15	1441	1743	7 x 19	1815	2197	10 x 17	1959	2367
3 x 13	1170	1413	5 x 16	1491	1802	7 x 20	1868	2259	10 x 18	2013	2430
3 x 14	1224	1478	5 x 17	1545	1872				10 x 19	2062	2496
3 x 15	1271	1542	5 x 18	1598	1933	8 x 8	1325	1598	10 x 20	2115	2558
3 x 16	1329	1606	5 x 19	1653	1997	8 x 9	1374	1660			
3 x 17	1381	1669	5 x 20	1702	2059	8 x 10	1425	1723			
3 x 18	1433	1732				8 x 11	1478	1787			
3 x 19	1486	1796				8 x 12	1532	1849			
3 x 20	1536	1857				8 x 13	1581	1916			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- One vertical side will be Dual Frame (2065) with 2-1/4" Dual Frame Cover (2075) to allow for sliding the rigid plastic faces in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- 6" and 9" Radius Corners - See optional accessories

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Divider(s)
- 6" and 9" Radius Corners

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2" Divider, Part #2138, Mill Finish \$7.50 and Dk. Bronze \$9.73 per/ft per/face
- 2-3/4" Divider, Part #2128, Mill Finish \$10.63 and Dk. Bronze \$13.88 per/ft per/face

Additional Information (pgs 196-197)

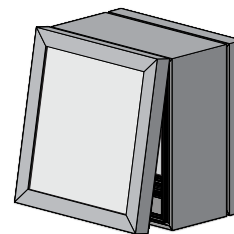
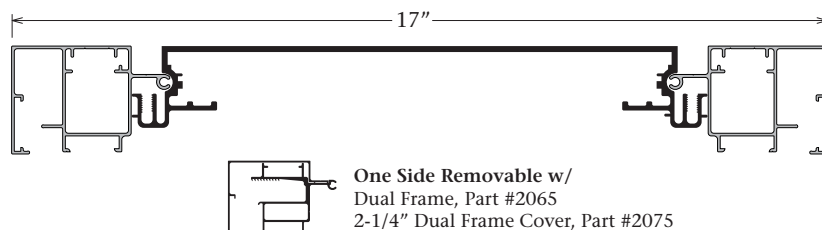
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Unassembled Double Face Kits w/ Reveal - For Rigid Faces

Wide Body with 2-1/4" Retainer

Part #2005
KWB/45

Part #2045



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$653	\$788	4 x 4	\$916	\$1108	6 x 6	\$1238	\$1499	8 x 14	\$1969	\$2382
2 x 4	721	869	4 x 5	977	1184	6 x 7	1304	1579	8 x 15	2033	2462
2 x 5	785	947	4 x 6	1051	1267	6 x 8	1374	1660	8 x 16	2100	2541
2 x 6	852	1032	4 x 7	1116	1346	6 x 9	1441	1743	8 x 17	2167	2625
2 x 7	918	1114	4 x 8	1183	1427	6 x 10	1504	1820	8 x 18	2233	2699
2 x 8	987	1196	4 x 9	1246	1508	6 x 11	1573	1906	8 x 19	2301	2786
2 x 9	1054	1271	4 x 10	1313	1591	6 x 12	1639	1985	8 x 20	2366	2865
2 x 10	1120	1353	4 x 11	1381	1669	6 x 13	1701	2056			
2 x 11	1187	1437	4 x 12	1447	1751	6 x 14	1773	2145	9 x 9	1732	2093
2 x 12	1252	1515	4 x 13	1515	1832	6 x 15	1840	2228	9 x 10	1798	2176
2 x 13	1324	1596	4 x 14	1579	1911	6 x 16	1906	2306	9 x 11	1864	2255
2 x 14	1388	1673	4 x 15	1654	1999	6 x 17	1975	2388	9 x 12	1935	2337
2 x 15	1450	1756	4 x 16	1716	2077	6 x 18	2042	2469	9 x 13	1997	2416
2 x 16	1520	1840	4 x 17	1781	2152	6 x 19	2109	2552	9 x 14	2062	2496
2 x 17	1586	1918	4 x 18	1848	2235	6 x 20	2173	2629	9 x 15	2133	2578
2 x 18	1654	1999	4 x 19	1916	2316				9 x 16	2200	2662
2 x 19	1719	2081	4 x 20	1985	2397	7 x 7	1406	1699	9 x 17	2264	2741
2 x 20	1789	2164				7 x 8	1469	1774	9 x 18	2333	2822
			5 x 5	1075	1301	7 x 9	1536	1857	9 x 19	2397	2902
3 x 3	750	901	5 x 6	1141	1382	7 x 10	1601	1939	9 x 20	2466	2984
3 x 4	815	988	5 x 7	1208	1462	7 x 11	1669	2021			
3 x 5	883	1063	5 x 8	1274	1544	7 x 12	1740	2104	10 x 10	1894	2291
3 x 6	947	1150	5 x 9	1347	1628	7 x 13	1804	2179	10 x 11	1960	2370
3 x 7	1016	1228	5 x 10	1411	1703	7 x 14	1869	2263	10 x 12	2028	2454
3 x 8	1085	1308	5 x 11	1473	1785	7 x 15	1938	2344	10 x 13	2094	2532
3 x 9	1153	1391	5 x 12	1542	1870	7 x 16	2005	2425	10 x 14	2162	2616
3 x 10	1217	1470	5 x 13	1607	1944	7 x 17	2071	2503	10 x 15	2228	2694
3 x 11	1280	1549	5 x 14	1681	2028	7 x 18	2138	2589	10 x 16	2296	2777
3 x 12	1353	1633	5 x 15	1744	2110	7 x 19	2206	2665	10 x 17	2359	2856
3 x 13	1415	1708	5 x 16	1811	2192	7 x 20	2272	2748	10 x 18	2428	2935
3 x 14	1484	1793	5 x 17	1876	2269				10 x 19	2496	3018
3 x 15	1549	1874	5 x 18	1947	2352	8 x 8	1569	1893	10 x 20	2566	3102
3 x 16	1618	1956	5 x 19	2013	2430	8 x 9	1635	1981			
3 x 17	1684	2031	5 x 20	2080	2512	8 x 10	1701	2056			
3 x 18	1751	2117				8 x 11	1769	2142			
3 x 19	1815	2197				8 x 12	1836	2275			
3 x 20	1881	2275				8 x 13	1902	2300			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- One vertical side will be Dual Frame (2065) with 2-1/4" Dual Frame Cover (2075) to allow for sliding the rigid plastic faces in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- 6" and 9" Radius Corners - See optional accessories

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Divider(s)
- 6" and 9" Radius Corners

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2" Divider, Part #2138, Mill Finish \$7.50 and Dk. Bronze \$9.73 per/ft per/face
- 2-3/4" Divider, Part #2128, Mill Finish \$10.63 and Dk. Bronze \$13.88 per/ft per/face

Additional Information (pgs 196-197)

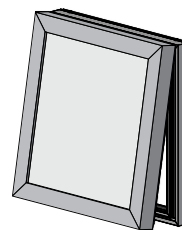
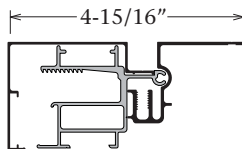
Unassembled Retro Kits w/ Reveal - For Rigid or Flexible Faces

Retro Body w/ Dual Frame and 2-1/4" Dual Frame Cover

Part #2040
K2040/65

Part #2065

Part #2075



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$398	4 x 4	\$508	6 x 6	\$689	8 x 14	\$1126
2 x 4	433	4 x 5	548	6 x 7	743	8 x 15	1167
2 x 5	472	4 x 6	598	6 x 8	778	8 x 16	1203
2 x 6	524	4 x 7	653	6 x 9	821	8 x 17	1254
2 x 7	574	4 x 8	689	6 x 10	871	8 x 18	1294
2 x 8	611	4 x 9	733	6 x 11	911	8 x 19	1347
2 x 9	655	4 x 10	782	6 x 12	949	8 x 20	1388
2 x 10	706	4 x 11	821	6 x 13	1002		
2 x 11	744	4 x 12	863	6 x 14	1038	9 x 9	949
2 x 12	786	4 x 13	914	6 x 15	1078	9 x 10	997
2 x 13	837	4 x 14	949	6 x 16	1133	9 x 11	1038
2 x 14	872	4 x 15	992	6 x 17	1171	9 x 12	1075
2 x 15	917	4 x 16	1043	6 x 18	1211	9 x 13	1131
2 x 16	966	4 x 17	1078	6 x 19	1262	9 x 14	1164
2 x 17	1005	4 x 18	1121	6 x 20	1298	9 x 15	1207
2 x 18	1045	4 x 19	1175			9 x 16	1254
2 x 19	1093	4 x 20	1211	7 x 7	794	9 x 17	1294
2 x 20	1134			7 x 8	830	9 x 18	1333
		5 x 5	587	7 x 9	872	9 x 19	1389
3 x 3	436	5 x 6	640	7 x 10	923	9 x 20	1428
3 x 4	477	5 x 7	693	7 x 11	962		
3 x 5	514	5 x 8	730	7 x 12	1002	10 x 10	1046
3 x 6	565	5 x 9	769	7 x 13	1051	10 x 11	1085
3 x 7	615	5 x 10	821	7 x 14	1088	10 x 12	1126
3 x 8	655	5 x 11	860	7 x 15	1133	10 x 13	1175
3 x 9	698	5 x 12	900	7 x 16	1180	10 x 14	1211
3 x 10	747	5 x 13	951	7 x 17	1220	10 x 15	1253
3 x 11	786	5 x 14	989	7 x 18	1257	10 x 16	1303
3 x 12	826	5 x 15	1030	7 x 19	1312	10 x 17	1345
3 x 13	876	5 x 16	1076	7 x 20	1347	10 x 18	1387
3 x 14	914	5 x 17	1120			10 x 19	1441
3 x 15	956	5 x 18	1158	8 x 8	863	10 x 20	1470
3 x 16	1005	5 x 19	1213	8 x 9	909		
3 x 17	1045	5 x 20	1245	8 x 10	946		
3 x 18	1087			8 x 11	996		
3 x 19	1138			8 x 12	1035		
3 x 20	1176			8 x 13	1074		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Frame Support Tube - See optional accessories
- Divider(s) - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Divider(s)
- Tension Tool

Kit Specifications:

- Kits will be cut .265" larger to fit over existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- Tension Clips
- Dual Divider and 2-1/2" Dual Divider Cover, Parts #2142 and #2146, \$16.07 per/ft per/face

Additional Information (pgs 196-197)

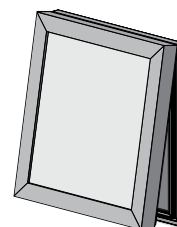
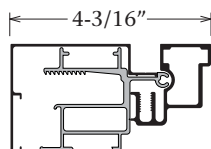
Unassembled Single Face Kits w/ Reveal - For Rigid or Flexible Faces

Slimline Single Face Body w/ Dual Frame and 2-1/4" Dual Frame Cover

Part #2020
K2020/65

Part #2065

Part #2075



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$411	\$485	4 x 4	\$531	\$628	6 x 6	\$699	\$823	8 x 14	\$1112	\$1307
2 x 4	450	534	4 x 5	573	679	6 x 7	740	875	8 x 15	1157	1359
2 x 5	492	586	4 x 6	614	726	6 x 8	780	923	8 x 16	1193	1407
2 x 6	534	631	4 x 7	657	776	6 x 9	822	971	8 x 17	1238	1457
2 x 7	574	680	4 x 8	699	823	6 x 10	867	1021	8 x 18	1280	1507
2 x 8	614	726	4 x 9	743	879	6 x 11	907	1070	8 x 19	1320	1556
2 x 9	659	784	4 x 10	784	925	6 x 12	949	1117	8 x 20	1364	1599
2 x 10	702	827	4 x 11	822	971	6 x 13	989	1166			
2 x 11	742	877	4 x 12	869	1023	6 x 14	1029	1213	9 x 9	949	1117
2 x 12	786	931	4 x 13	911	1074	6 x 15	1075	1269	9 x 10	987	1164
2 x 13	827	977	4 x 14	949	1117	6 x 16	1118	1315	9 x 11	1029	1213
2 x 14	868	1022	4 x 15	994	1170	6 x 17	1159	1362	9 x 12	1071	1260
2 x 15	914	1076	4 x 16	1035	1218	6 x 18	1201	1415	9 x 13	1117	1311
2 x 16	955	1121	4 x 17	1075	1269	6 x 19	1245	1461	9 x 14	1153	1357
2 x 17	994	1170	4 x 18	1120	1317	6 x 20	1283	1508	9 x 15	1199	1411
2 x 18	1038	1220	4 x 19	1163	1367				9 x 16	1238	1457
2 x 19	1076	1270	4 x 20	1201	1415	7 x 7	784	925	9 x 17	1280	1507
2 x 20	1120	1317				7 x 8	818	966	9 x 18	1320	1556
			5 x 5	614	726	7 x 9	868	1022	9 x 19	1366	1602
3 x 3	453	539	5 x 6	657	776	7 x 10	907	1070	9 x 20	1407	1650
3 x 4	495	587	5 x 7	702	827	7 x 11	949	1117			
3 x 5	536	632	5 x 8	740	875	7 x 12	989	1166	10 x 10	1026	1208
3 x 6	577	684	5 x 9	785	926	7 x 13	1030	1217	10 x 11	1068	1257
3 x 7	619	735	5 x 10	822	971	7 x 14	1071	1260	10 x 12	1112	1307
3 x 8	659	784	5 x 11	868	1022	7 x 15	1118	1315	10 x 13	1151	1355
3 x 9	706	834	5 x 12	909	1071	7 x 16	1157	1359	10 x 14	1191	1403
3 x 10	743	879	5 x 13	951	1118	7 x 17	1199	1411	10 x 15	1237	1455
3 x 11	786	931	5 x 14	989	1166	7 x 18	1240	1460	10 x 16	1275	1501
3 x 12	827	977	5 x 15	1035	1218	7 x 19	1283	1508	10 x 17	1317	1552
3 x 13	871	1026	5 x 16	1074	1266	7 x 20	1320	1556	10 x 18	1362	1598
3 x 14	911	1074	5 x 17	1118	1315				10 x 19	1407	1650
3 x 15	956	1125	5 x 18	1159	1362	8 x 8	856	1016	10 x 20	1441	1694
3 x 16	994	1170	5 x 19	1203	1416	8 x 9	903	1067			
3 x 17	1038	1220	5 x 20	1240	1460	8 x 10	946	1111			
3 x 18	1080	1274				8 x 11	984	1162			
3 x 19	1125	1324				8 x 12	1028	1211			
3 x 20	1164	1369				8 x 13	1070	1259			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces (Part #5352)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Divider(s) - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Divider(s)
- Tension Tool

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- Tension Clips
- **Dual Divider and 2-1/2" Dual Divider Cover, Parts #2142 and #2146, Mill Finish \$16.07 and Dk. Bronze \$19.43 per/ft per/face**

Additional Information (pgs 196-197)

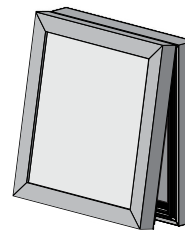
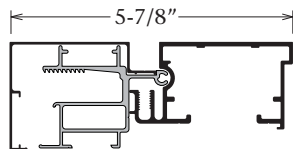
Unassembled Single Face Kits w/ Reveal - For Rigid or Flexible Faces

Narrow Single Face Body w/ Dual Frame and 2-1/4" Dual Frame Cover

Part #2021
K2021/65

Part #2065

Part #2075



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$441	\$527	4 x 4	\$578	\$698	6 x 6	\$771	\$926	8 x 14	\$1247	\$1494
2 x 4	486	587	4 x 5	628	756	6 x 7	821	984	8 x 15	1298	1556
2 x 5	534	645	4 x 6	676	813	6 x 8	865	1043	8 x 16	1341	1612
2 x 6	582	701	4 x 7	726	869	6 x 9	916	1100	8 x 17	1392	1672
2 x 7	630	757	4 x 8	771	926	6 x 10	964	1157	8 x 18	1441	1730
2 x 8	676	813	4 x 9	823	989	6 x 11	1010	1216	8 x 19	1489	1789
2 x 9	727	877	4 x 10	869	1046	6 x 12	1060	1271	8 x 20	1540	1839
2 x 10	776	930	4 x 11	916	1100	6 x 13	1108	1329			
2 x 11	822	988	4 x 12	967	1159	6 x 14	1153	1382	9 x 9	1060	1271
2 x 12	872	1052	4 x 13	1013	1218	6 x 15	1203	1447	9 x 10	1105	1328
2 x 13	920	1106	4 x 14	1060	1271	6 x 16	1253	1504	9 x 11	1153	1382
2 x 14	966	1158	4 x 15	1111	1332	6 x 17	1301	1559	9 x 12	1200	1440
2 x 15	1019	1221	4 x 16	1159	1389	6 x 18	1350	1620	9 x 13	1252	1500
2 x 16	1064	1276	4 x 17	1203	1447	6 x 19	1399	1677	9 x 14	1295	1553
2 x 17	1111	1332	4 x 18	1254	1507	6 x 20	1444	1731	9 x 15	1347	1616
2 x 18	1162	1391	4 x 19	1304	1566				9 x 16	1392	1672
2 x 19	1204	1448	4 x 20	1350	1620	7 x 7	869	1046	9 x 17	1441	1730
2 x 20	1254	1507				7 x 8	913	1093	9 x 18	1489	1789
						7 x 9	966	1158	9 x 19	1541	1842
3 x 3	490	590	5 x 5	676	813	7 x 10	1010	1216	9 x 20	1589	1899
3 x 4	539	647	5 x 6	726	869	7 x 11	1060	1271			
3 x 5	586	702	5 x 7	776	930	7 x 12	1108	1329	10 x 10	1150	1379
3 x 6	632	760	5 x 8	821	984	7 x 13	1155	1388	10 x 11	1197	1437
3 x 7	680	821	5 x 9	871	1047	7 x 14	1200	1440	10 x 12	1247	1494
3 x 8	727	877	5 x 10	916	1100	7 x 15	1253	1504	10 x 13	1294	1552
3 x 9	781	938	5 x 11	966	1158	7 x 16	1298	1556	10 x 14	1338	1607
3 x 10	823	989	5 x 12	1012	1217	7 x 17	1347	1616	10 x 15	1391	1669
3 x 11	872	1052	5 x 13	1062	1274	7 x 18	1394	1675	10 x 16	1437	1726
3 x 12	920	1106	5 x 14	1108	1329	7 x 19	1444	1731	10 x 17	1486	1784
3 x 13	968	1163	5 x 15	1159	1389	7 x 20	1489	1789	10 x 18	1537	1838
3 x 14	1013	1218	5 x 16	1201	1444				10 x 19	1589	1899
3 x 15	1067	1280	5 x 17	1253	1504	8 x 8	955	1153	10 x 20	1628	1951
3 x 16	1111	1332	5 x 18	1301	1559	8 x 9	1008	1213			
3 x 17	1162	1391	5 x 19	1352	1622	8 x 10	1057	1266			
3 x 18	1211	1454	5 x 20	1394	1675	8 x 11	1104	1325			
3 x 19	1260	1511				8 x 12	1151	1381			
3 x 20	1307	1567				8 x 13	1199	1438			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces (Part #5350)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Divider(s)
- 6" Radius Corners - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 127-128):

- Frame Support Tube
- Divider(s)
- 6" Radius Corners
- Tension Tool

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- Tension Clips
- **Dual Divider and 2-1/2" Dual Divider Cover, Parts #2142 and #2146, Mill Finish \$16.07 and Dk. Bronze \$19.43 per/ft per/face**

Additional Information (pgs 196-197)

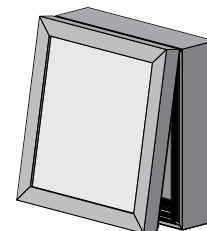
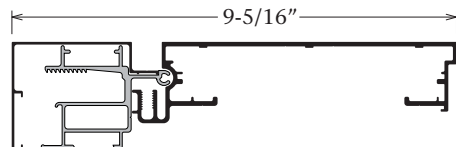
Unassembled Single Face Kits w/ Reveal - For Rigid or Flexible Faces

Single Face Body w/ Dual Frame and 2-1/4" Dual Frame Cover

Part #2025
KSF/65

Part #2065

Part #2075



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$458	\$549	4 x 4	\$606	\$733	6 x 6	\$835	\$1005	8 x 14	\$1395	\$1668
2 x 4	507	613	4 x 5	657	796	6 x 7	901	1080	8 x 15	1448	1734
2 x 5	558	676	4 x 6	721	869	6 x 8	949	1144	8 x 16	1494	1794
2 x 6	620	748	4 x 7	786	943	6 x 9	1004	1204	8 x 17	1559	1870
2 x 7	684	822	4 x 8	835	1005	6 x 10	1067	1279	8 x 18	1612	1933
2 x 8	733	881	4 x 9	892	1074	6 x 11	1117	1342	8 x 19	1677	2009
2 x 9	788	951	4 x 10	955	1147	6 x 12	1170	1403	8 x 20	1730	2065
2 x 10	852	1022	4 x 11	1004	1204	6 x 13	1232	1477			
2 x 11	903	1087	4 x 12	1058	1269	6 x 14	1282	1535	9 x 9	1170	1403
2 x 12	958	1153	4 x 13	1120	1346	6 x 15	1335	1606	9 x 10	1229	1475
2 x 13	1021	1223	4 x 14	1170	1403	6 x 16	1400	1678	9 x 11	1282	1535
2 x 14	1070	1280	4 x 15	1223	1467	6 x 17	1453	1737	9 x 12	1332	1598
2 x 15	1125	1349	4 x 16	1287	1541	6 x 18	1504	1804	9 x 13	1399	1673
2 x 16	1186	1420	4 x 17	1335	1606	6 x 19	1566	1874	9 x 14	1444	1731
2 x 17	1235	1479	4 x 18	1391	1666	6 x 20	1615	1935	9 x 15	1501	1797
2 x 18	1288	1544	4 x 19	1455	1743				9 x 16	1559	1870
2 x 19	1349	1619	4 x 20	1504	1804	7 x 7	966	1158	9 x 17	1612	1933
2 x 20	1403	1679				7 x 8	1010	1213	9 x 18	1662	1996
			5 x 5	708	856	7 x 9	1070	1280	9 x 19	1731	2068
3 x 3	510	615	5 x 6	773	931	7 x 10	1129	1355	9 x 20	1782	2130
3 x 4	561	677	5 x 7	838	1008	7 x 11	1182	1415			
3 x 5	611	738	5 x 8	888	1068	7 x 12	1232	1477	10 x 10	1291	1544
3 x 6	674	814	5 x 9	942	1134	7 x 13	1295	1552	10 x 11	1341	1606
3 x 7	738	890	5 x 10	1004	1204	7 x 14	1345	1611	10 x 12	1395	1668
3 x 8	788	951	5 x 11	1057	1267	7 x 15	1400	1678	10 x 13	1455	1743
3 x 9	844	1013	5 x 12	1106	1332	7 x 16	1461	1747	10 x 14	1504	1802
3 x 10	904	1088	5 x 13	1171	1404	7 x 17	1512	1810	10 x 15	1557	1869
3 x 11	958	1153	5 x 14	1220	1464	7 x 18	1560	1873	10 x 16	1620	1942
3 x 12	1008	1211	5 x 15	1275	1528	7 x 19	1629	1948	10 x 17	1673	2005
3 x 13	1072	1284	5 x 16	1333	1602	7 x 20	1677	2009	10 x 18	1728	2064
3 x 14	1120	1346	5 x 17	1389	1665				10 x 19	1794	2142
3 x 15	1175	1411	5 x 18	1440	1726	8 x 8	1057	1275	10 x 20	1836	2198
3 x 16	1235	1479	5 x 19	1506	1806	8 x 9	1114	1338			
3 x 17	1288	1544	5 x 20	1549	1860	8 x 10	1166	1396			
3 x 18	1341	1611				8 x 11	1228	1471			
3 x 19	1407	1684				8 x 12	1280	1533			
3 x 20	1457	1745				8 x 13	1330	1595			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- 6" and 9" Radius Corners - See optional accessories

Not Included in Kits:

- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Divider(s)
- 6" and 9" Radius Corners
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign
- When using lamps, deduct \$6.30 per Frame Brace

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- Tension Clips
- Dual Divider and 2-1/2" Dual Divider Cover, Parts #2142 and #2146, Mill Finish \$16.07 and Dk. Bronze \$19.43 per/ft per/face

Additional Information (pgs 196-197)

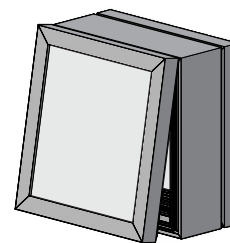
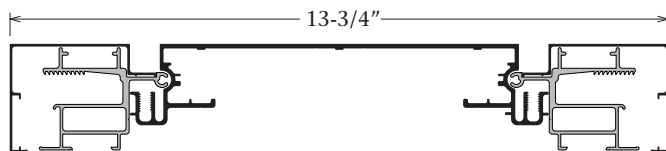
Unassembled Double Face Kits w/ Reveal - For Rigid or Flexible Faces

Medium Body w/ Dual Frame and 2-1/4" Dual Frame Cover

Part #2015
KMB/65

Part #2065

Part #2075



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$752	\$903	4 x 4	\$1002	\$1216	6 x 6	\$1406	\$1685	8 x 14	\$2361	\$2820
2 x 4	833	1005	4 x 5	1091	1324	6 x 7	1516	1817	8 x 15	2452	2935
2 x 5	920	1116	4 x 6	1207	1453	6 x 8	1598	1919	8 x 16	2536	3032
2 x 6	1029	1245	4 x 7	1317	1582	6 x 9	1694	2031	8 x 17	2648	3169
2 x 7	1142	1375	4 x 8	1404	1684	6 x 10	1798	2154	8 x 18	2736	3275
2 x 8	1224	1470	4 x 9	1493	1794	6 x 11	1886	2259	8 x 19	2853	3406
2 x 9	1320	1590	4 x 10	1599	1921	6 x 12	1971	2366	8 x 20	2932	3505
2 x 10	1429	1710	4 x 11	1688	2030	6 x 13	2086	2495			
2 x 11	1516	1817	4 x 12	1776	2133	6 x 14	2171	2596	9 x 9	1973	2370
2 x 12	1602	1922	4 x 13	1891	2268	6 x 15	2262	2710	9 x 10	2083	2490
2 x 13	1719	2056	4 x 14	1969	2364	6 x 16	2372	2833	9 x 11	2173	2598
2 x 14	1800	2156	4 x 15	2068	2482	6 x 17	2453	2939	9 x 12	2258	2704
2 x 15	1893	2271	4 x 16	2175	2600	6 x 18	2542	3048	9 x 13	2374	2836
2 x 16	1999	2393	4 x 17	2259	2706	6 x 19	2658	3176	9 x 14	2450	2934
2 x 17	2086	2495	4 x 18	2350	2811	6 x 20	2742	3279	9 x 15	2545	3051
2 x 18	2177	2602	4 x 19	2463	2943				9 x 16	2654	3173
2 x 19	2287	2735	4 x 20	2541	3047	7 x 7	1624	1947	9 x 17	2744	3280
2 x 20	2372	2833				7 x 8	1707	2045	9 x 18	2832	3384
			5 x 5	1175	1421	7 x 9	1804	2160	9 x 19	2943	3517
3 x 3	839	1021	5 x 6	1292	1556	7 x 10	1909	2279	9 x 20	3026	3618
3 x 4	923	1117	5 x 7	1407	1686	7 x 11	1996	2390			
3 x 5	1009	1226	5 x 8	1487	1787	7 x 12	2084	2494	10 x 10	2183	2612
3 x 6	1125	1352	5 x 9	1579	1899	7 x 13	2198	2625	10 x 11	2274	2721
3 x 7	1240	1489	5 x 10	1686	2026	7 x 14	2279	2724	10 x 12	2364	2826
3 x 8	1319	1586	5 x 11	1776	2133	7 x 15	2375	2840	10 x 13	2476	2961
3 x 9	1413	1702	5 x 12	1863	2240	7 x 16	2480	2965	10 x 14	2561	3057
3 x 10	1519	1819	5 x 13	1977	2371	7 x 17	2567	3073	10 x 15	2652	3172
3 x 11	1607	1925	5 x 14	2059	2466	7 x 18	2658	3176	10 x 16	2759	3294
3 x 12	1701	2034	5 x 15	2152	2578	7 x 19	2770	3309	10 x 17	2845	3400
3 x 13	1810	2163	5 x 16	2258	2704	7 x 20	2853	3406	10 x 18	2932	3505
3 x 14	1891	2268	5 x 17	2350	2811				10 x 19	3049	3637
3 x 15	1984	2376	5 x 18	2435	2916	8 x 8	1790	2147	10 x 20	3129	3739
3 x 16	2093	2505	5 x 19	2545	3051	8 x 9	1885	2255			
3 x 17	2179	2612	5 x 20	2627	3147	8 x 10	1967	2357			
3 x 18	2266	2716				8 x 11	2079	2486			
3 x 19	2378	2845				8 x 12	2167	2595			
3 x 20	2463	2943				8 x 13	2255	2699			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- 6" and 9" Radius Corners - See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Divider(s)
- 6" and 9" Radius Corners
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps
- When using lamps, deduct \$6.30 per Frame Brace

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- Tension Clips
- Dual Divider and 2-1/2" Dual Divider Cover, Parts #2142 and #2146, Mill Finish \$16.07 and Dk. Bronze \$19.43 per/ft per/face

Additional Information (pgs 196-197)

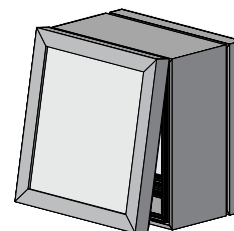
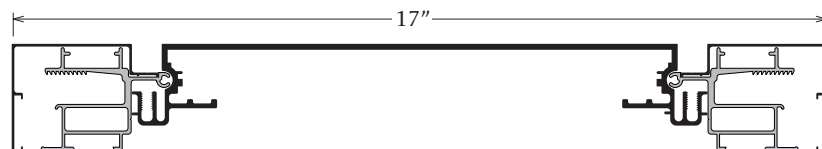
Unassembled Double Face Kits w/ Reveal - For Rigid or Flexible Faces

Wide Body w/ Dual Frame and 2-1/4" Dual Frame Cover

Part #2005
KWB/65

Part #2065

Part #2075



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$839	\$1021	4 x 4	\$1140	\$1378	6 x 6	\$1593	\$1921	8 x 14	\$2701	\$3234
2 x 4	938	1134	4 x 5	1241	1503	6 x 7	1726	2065	8 x 15	2808	3362
2 x 5	1039	1259	4 x 6	1372	1652	6 x 8	1819	2184	8 x 16	2901	3478
2 x 6	1166	1407	4 x 7	1499	1802	6 x 9	1926	2317	8 x 17	3034	3630
2 x 7	1294	1557	4 x 8	1593	1921	6 x 10	2052	2460	8 x 18	3132	3753
2 x 8	1391	1677	4 x 9	1703	2048	6 x 11	2152	2578	8 x 19	3258	3903
2 x 9	1500	1806	4 x 10	1824	2191	6 x 12	2254	2704	8 x 20	3355	4019
2 x 10	1620	1947	4 x 11	1925	2312	6 x 13	2383	2856			
2 x 11	1726	2065	4 x 12	2028	2435	6 x 14	2480	2969	9 x 9	2255	2706
2 x 12	1827	2192	4 x 13	2157	2589	6 x 15	2585	3101	9 x 10	2378	2848
2 x 13	1952	2342	4 x 14	2252	2703	6 x 16	2707	3241	9 x 11	2482	2974
2 x 14	2052	2460	4 x 15	2361	2833	6 x 17	2810	3363	9 x 12	2581	3094
2 x 15	2159	2591	4 x 16	2483	2976	6 x 18	2910	3488	9 x 13	2708	3243
2 x 16	2278	2728	4 x 17	2583	3098	6 x 19	3039	3641	9 x 14	2807	3360
2 x 17	2383	2856	4 x 18	2686	3225	6 x 20	3136	3758	9 x 15	2913	3491
2 x 18	2484	2977	4 x 19	2811	3370				9 x 16	3035	3632
2 x 19	2611	3125	4 x 20	2910	3488	7 x 7	1849	2217	9 x 17	3139	3759
2 x 20	2707	3241				7 x 8	1947	2330	9 x 18	3239	3883
			5 x 5	1340	1624	7 x 9	2056	2463	9 x 19	3367	4031
3 x 3	947	1150	5 x 6	1470	1773	7 x 10	2177	2602	9 x 20	3463	4145
3 x 4	1050	1265	5 x 7	1599	1925	7 x 11	2276	2727			
3 x 5	1147	1387	5 x 8	1696	2038	7 x 12	2382	2850	10 x 10	2499	2989
3 x 6	1274	1535	5 x 9	1804	2171	7 x 13	2508	3000	10 x 11	2598	3110
3 x 7	1406	1685	5 x 10	1923	2310	7 x 14	2600	3118	10 x 12	2703	3235
3 x 8	1499	1802	5 x 11	2028	2435	7 x 15	2710	3250	10 x 13	2832	3384
3 x 9	1603	1931	5 x 12	2131	2562	7 x 16	2835	3387	10 x 14	2923	3499
3 x 10	1728	2072	5 x 13	2255	2706	7 x 17	2935	3513	10 x 15	3035	3632
3 x 11	1830	2197	5 x 14	2354	2823	7 x 18	3039	3641	10 x 16	3156	3776
3 x 12	1933	2322	5 x 15	2460	2952	7 x 19	3165	3785	10 x 17	3256	3899
3 x 13	2060	2469	5 x 16	2583	3098	7 x 20	3258	3903	10 x 18	3359	4020
3 x 14	2157	2589	5 x 17	2684	3218				10 x 19	3488	4169
3 x 15	2266	2720	5 x 18	2787	3346	8 x 8	2039	2447	10 x 20	3583	4288
3 x 16	2387	2862	5 x 19	2916	3495	8 x 9	2152	2578			
3 x 17	2486	2982	5 x 20	3011	3614	8 x 10	2247	2698			
3 x 18	2591	3105				8 x 11	2374	2840			
3 x 19	2720	3256				8 x 12	2479	2968			
3 x 20	2813	3371				8 x 13	2576	3093			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- 6" and 9" Radius Corners - See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Divider(s)
- 6" and 9" Radius Corners
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- When using lamps, deduct \$6.30 per Frame Brace

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- Tension Clips
- Dual Divider and 2-1/2" Dual Divider Cover, Parts #2142 and #2146, Mill Finish \$16.07 and Dk. Bronze \$19.43 per ft per face

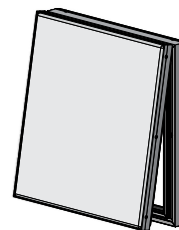
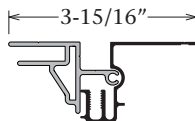
Additional Information (pgs 196-197)

Unassembled Retro Kits w/ Reveal - For Pan Form Faces

Retro Body w/ Bleed Rigid Retainer

Part #2040
K2040/48

Part #2048



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$167	4 x 4	\$232	6 x 6	\$315	8 x 14	\$523
2 x 4	190	4 x 5	253	6 x 7	335	8 x 15	544
2 x 5	211	4 x 6	274	6 x 8	356	8 x 16	564
2 x 6	232	4 x 7	293	6 x 9	377	8 x 17	587
2 x 7	253	4 x 8	315	6 x 10	398	8 x 18	606
2 x 8	274	4 x 9	335	6 x 11	418	8 x 19	627
2 x 9	293	4 x 10	356	6 x 12	439	8 x 20	648
2 x 10	315	4 x 11	377	6 x 13	461		
2 x 11	335	4 x 12	398	6 x 14	481	9 x 9	439
2 x 12	356	4 x 13	418	6 x 15	501	9 x 10	461
2 x 13	378	4 x 14	439	6 x 16	523	9 x 11	481
2 x 14	398	4 x 15	461	6 x 17	544	9 x 12	501
2 x 15	418	4 x 16	481	6 x 18	565	9 x 13	523
2 x 16	439	4 x 17	501	6 x 19	587	9 x 14	544
2 x 17	461	4 x 18	523	6 x 20	606	9 x 15	564
2 x 18	482	4 x 19	544			9 x 16	587
2 x 19	501	4 x 20	565	7 x 7	356	9 x 17	606
2 x 20	523			7 x 8	377	9 x 18	627
		5 x 5	274	7 x 9	398	9 x 19	648
3 x 3	190	5 x 6	293	7 x 10	418	9 x 20	669
3 x 4	211	5 x 7	315	7 x 11	439		
3 x 5	232	5 x 8	335	7 x 12	461	10 x 10	481
3 x 6	253	5 x 9	356	7 x 13	481	10 x 11	501
3 x 7	274	5 x 10	377	7 x 14	501	10 x 12	523
3 x 8	293	5 x 11	398	7 x 15	523	10 x 13	544
3 x 9	315	5 x 12	418	7 x 16	544	10 x 14	564
3 x 10	335	5 x 13	439	7 x 17	565	10 x 15	587
3 x 11	356	5 x 14	461	7 x 18	587	10 x 16	606
3 x 12	378	5 x 15	481	7 x 19	606	10 x 17	627
3 x 13	398	5 x 16	501	7 x 20	627	10 x 18	648
3 x 14	418	5 x 17	523			10 x 19	669
3 x 15	439	5 x 18	544	8 x 8	398	10 x 20	686
3 x 16	461	5 x 19	565	8 x 9	418		
3 x 17	482	5 x 20	587	8 x 10	439		
3 x 18	501			8 x 11	461		
3 x 19	523			8 x 12	481		
3 x 20	544			8 x 13	501		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Face attachment hardware
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Kit Specifications:

- Kits will be cut .265" larger to fit over existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application

Additional Information (pgs 196-197)

Not Included in Kits:

- Face
- Electrical Components
- Mounting Provisions

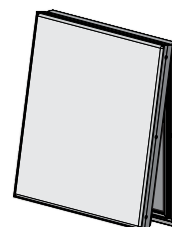
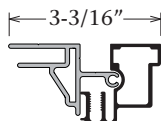
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Unassembled Single Face Kits w/ Reveal - For Pan Form Faces

Slimline Single Face Body w/ Bleed Rigid Retainer

Part #2020
K2020/48

Part #2048



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$196	4 x 4	\$267	6 x 6	\$362	8 x 14	\$594
2 x 4	221	4 x 5	291	6 x 7	385	8 x 15	619
2 x 5	244	4 x 6	315	6 x 8	407	8 x 16	642
2 x 6	267	4 x 7	336	6 x 9	432	8 x 17	668
2 x 7	291	4 x 8	362	6 x 10	455	8 x 18	686
2 x 8	315	4 x 9	385	6 x 11	478	8 x 19	711
2 x 9	336	4 x 10	407	6 x 12	501	8 x 20	735
2 x 10	362	4 x 11	432	6 x 13	524		
2 x 11	385	4 x 12	455	6 x 14	547	9 x 9	501
2 x 12	408	4 x 13	478	6 x 15	572	9 x 10	524
2 x 13	432	4 x 14	501	6 x 16	594	9 x 11	547
2 x 14	455	4 x 15	524	6 x 17	619	9 x 12	572
2 x 15	479	4 x 16	548	6 x 18	642	9 x 13	594
2 x 16	501	4 x 17	572	6 x 19	668	9 x 14	619
2 x 17	524	4 x 18	594	6 x 20	686	9 x 15	642
2 x 18	548	4 x 19	619			9 x 16	668
2 x 19	572	4 x 20	642	7 x 7	407	9 x 17	686
2 x 20	594			7 x 8	432	9 x 18	711
		5 x 5	315	7 x 9	455	9 x 19	735
3 x 3	221	5 x 6	336	7 x 10	478	9 x 20	759
3 x 4	244	5 x 7	362	7 x 11	501		
3 x 5	267	5 x 8	385	7 x 12	524	10 x 10	547
3 x 6	291	5 x 9	407	7 x 13	547	10 x 11	572
3 x 7	315	5 x 10	432	7 x 14	572	10 x 12	594
3 x 8	336	5 x 11	455	7 x 15	594	10 x 13	619
3 x 9	362	5 x 12	478	7 x 16	619	10 x 14	642
3 x 10	385	5 x 13	501	7 x 17	642	10 x 15	668
3 x 11	407	5 x 14	524	7 x 18	668	10 x 16	686
3 x 12	432	5 x 15	548	7 x 19	686	10 x 17	711
3 x 13	455	5 x 16	572	7 x 20	711	10 x 18	735
3 x 14	479	5 x 17	594			10 x 19	759
3 x 15	501	5 x 18	619	8 x 8	455	10 x 20	781
3 x 16	524	5 x 19	642	8 x 9	478		
3 x 17	548	5 x 20	668	8 x 10	501		
3 x 18	572			8 x 11	524		
3 x 19	594			8 x 12	547		
3 x 20	619			8 x 13	572		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Face attachment hardware
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Mounting Provisions

Kit Specifications:

- Recommended for LED applications
- Custom size kits may be cut to any dimension

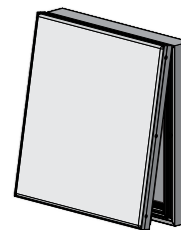
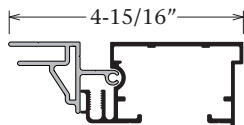
Additional Information (pgs 196-197)

Unassembled Single Face Kits w/ Reveal - For Pan Form Faces

Narrow Single Face Body w/ Bleed Rigid Retainer

Part #2021
K2021/48

Part #2048



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$250	4 x 4	\$337	6 x 6	\$456	8 x 14	\$751
2 x 4	279	4 x 5	369	6 x 7	485	8 x 15	781
2 x 5	308	4 x 6	398	6 x 8	515	8 x 16	810
2 x 6	337	4 x 7	428	6 x 9	544	8 x 17	839
2 x 7	369	4 x 8	456	6 x 10	573	8 x 18	868
2 x 8	398	4 x 9	485	6 x 11	604	8 x 19	897
2 x 9	428	4 x 10	516	6 x 12	632	8 x 20	926
2 x 10	456	4 x 11	544	6 x 13	661		
2 x 11	485	4 x 12	573	6 x 14	693	9 x 9	632
2 x 12	516	4 x 13	604	6 x 15	722	9 x 10	661
2 x 13	544	4 x 14	632	6 x 16	751	9 x 11	693
2 x 14	574	4 x 15	661	6 x 17	781	9 x 12	722
2 x 15	604	4 x 16	693	6 x 18	810	9 x 13	751
2 x 16	632	4 x 17	722	6 x 19	839	9 x 14	781
2 x 17	661	4 x 18	751	6 x 20	868	9 x 15	810
2 x 18	693	4 x 19	781			9 x 16	839
2 x 19	722	4 x 20	810	7 x 7	515	9 x 17	868
2 x 20	751			7 x 8	544	9 x 18	897
		5 x 5	398	7 x 9	573	9 x 19	926
3 x 3	279	5 x 6	428	7 x 10	604	9 x 20	958
3 x 4	308	5 x 7	456	7 x 11	632		
3 x 5	337	5 x 8	485	7 x 12	661	10 x 10	693
3 x 6	369	5 x 9	516	7 x 13	693	10 x 11	722
3 x 7	398	5 x 10	544	7 x 14	722	10 x 12	751
3 x 8	428	5 x 11	573	7 x 15	751	10 x 13	781
3 x 9	456	5 x 12	604	7 x 16	781	10 x 14	810
3 x 10	485	5 x 13	632	7 x 17	810	10 x 15	839
3 x 11	516	5 x 14	661	7 x 18	839	10 x 16	868
3 x 12	544	5 x 15	693	7 x 19	868	10 x 17	897
3 x 13	574	5 x 16	722	7 x 20	897	10 x 18	926
3 x 14	604	5 x 17	751			10 x 19	958
3 x 15	632	5 x 18	781	8 x 8	573	10 x 20	983
3 x 16	661	5 x 19	810	8 x 9	604		
3 x 17	693	5 x 20	839	8 x 10	632		
3 x 18	722			8 x 11	661		
3 x 19	751			8 x 12	693		
3 x 20	781			8 x 13	722		

Kits Include:

- Mill Finish.
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Face attachment hardware
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Mounting Provisions

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension

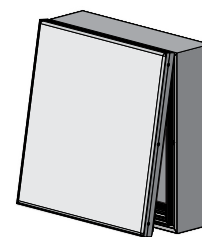
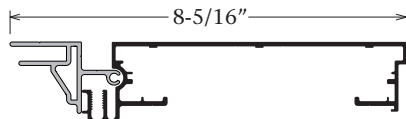
Additional Information (pgs 196-197)

Unassembled Single Face Kits w/ Reveal - For Pan Form Faces

Single Face Body w/ Bleed Rigid Retainer

Part #2025
KSF/48

Part #2048



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$308	4 x 4	\$415	6 x 6	\$558	8 x 14	\$914
2 x 4	346	4 x 5	452	6 x 7	593	8 x 15	949
2 x 5	381	4 x 6	486	6 x 8	628	8 x 16	984
2 x 6	415	4 x 7	523	6 x 9	663	8 x 17	1022
2 x 7	452	4 x 8	558	6 x 10	701	8 x 18	1055
2 x 8	486	4 x 9	593	6 x 11	736	8 x 19	1091
2 x 9	523	4 x 10	628	6 x 12	769	8 x 20	1128
2 x 10	560	4 x 11	663	6 x 13	808		
2 x 11	593	4 x 12	701	6 x 14	843	9 x 9	769
2 x 12	628	4 x 13	736	6 x 15	877	9 x 10	808
2 x 13	663	4 x 14	769	6 x 16	914	9 x 11	843
2 x 14	701	4 x 15	808	6 x 17	949	9 x 12	877
2 x 15	736	4 x 16	843	6 x 18	984	9 x 13	914
2 x 16	769	4 x 17	877	6 x 19	1022	9 x 14	949
2 x 17	808	4 x 18	914	6 x 20	1055	9 x 15	984
2 x 18	843	4 x 19	949			9 x 16	1022
2 x 19	877	4 x 20	984	7 x 7	628	9 x 17	1055
2 x 20	914			7 x 8	663	9 x 18	1091
		5 x 5	486	7 x 9	701	9 x 19	1128
3 x 3	346	5 x 6	523	7 x 10	736	9 x 20	1163
3 x 4	381	5 x 7	558	7 x 11	769		
3 x 5	415	5 x 8	593	7 x 12	808	10 x 10	843
3 x 6	452	5 x 9	628	7 x 13	843	10 x 11	877
3 x 7	486	5 x 10	663	7 x 14	877	10 x 12	914
3 x 8	523	5 x 11	701	7 x 15	914	10 x 13	949
3 x 9	558	5 x 12	736	7 x 16	949	10 x 14	984
3 x 10	593	5 x 13	769	7 x 17	984	10 x 15	1022
3 x 11	628	5 x 14	808	7 x 18	1022	10 x 16	1055
3 x 12	663	5 x 15	843	7 x 19	1055	10 x 17	1091
3 x 13	701	5 x 16	877	7 x 20	1091	10 x 18	1128
3 x 14	736	5 x 17	914			10 x 19	1163
3 x 15	769	5 x 18	949	8 x 8	701	10 x 20	1196
3 x 16	808	5 x 19	984	8 x 9	736		
3 x 17	843	5 x 20	1022	8 x 10	769		
3 x 18	877			8 x 11	808		
3 x 19	914			8 x 12	843		
3 x 20	949			8 x 13	877		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Face attachment hardware
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

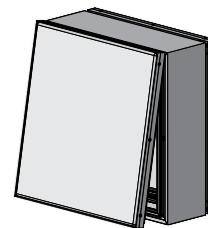
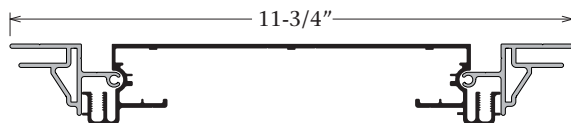
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/ Reveal - For Pan Form Faces

Medium Body w/ Bleed Rigid Retainer

Part #2015
KMB/48

Part #2048



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$482	4 x 4	\$648	6 x 6	\$872	8 x 14	\$1437
2 x 4	539	4 x 5	705	6 x 7	930	8 x 15	1491
2 x 5	593	4 x 6	763	6 x 8	987	8 x 16	1548
2 x 6	648	4 x 7	817	6 x 9	1042	8 x 17	1606
2 x 7	705	4 x 8	872	6 x 10	1096	8 x 18	1660
2 x 8	763	4 x 9	930	6 x 11	1155	8 x 19	1716
2 x 9	817	4 x 10	987	6 x 12	1211	8 x 20	1773
2 x 10	872	4 x 11	1042	6 x 13	1267		
2 x 11	930	4 x 12	1096	6 x 14	1324	9 x 9	1211
2 x 12	987	4 x 13	1155	6 x 15	1379	9 x 10	1267
2 x 13	1042	4 x 14	1211	6 x 16	1437	9 x 11	1324
2 x 14	1096	4 x 15	1267	6 x 17	1491	9 x 12	1379
2 x 15	1155	4 x 16	1324	6 x 18	1548	9 x 13	1437
2 x 16	1211	4 x 17	1379	6 x 19	1606	9 x 14	1491
2 x 17	1267	4 x 18	1437	6 x 20	1660	9 x 15	1548
2 x 18	1325	4 x 19	1493			9 x 16	1606
2 x 19	1379	4 x 20	1549	7 x 7	984	9 x 17	1660
2 x 20	1437			7 x 8	1042	9 x 18	1716
		5 x 5	763	7 x 9	1096	9 x 19	1773
3 x 3	539	5 x 6	817	7 x 10	1155	9 x 20	1828
3 x 4	593	5 x 7	872	7 x 11	1211		
3 x 5	648	5 x 8	930	7 x 12	1267	10 x 10	1324
3 x 6	705	5 x 9	987	7 x 13	1324	10 x 11	1379
3 x 7	763	5 x 10	1042	7 x 14	1379	10 x 12	1437
3 x 8	817	5 x 11	1096	7 x 15	1437	10 x 13	1491
3 x 9	872	5 x 12	1155	7 x 16	1491	10 x 14	1548
3 x 10	930	5 x 13	1211	7 x 17	1548	10 x 15	1606
3 x 11	987	5 x 14	1267	7 x 18	1606	10 x 16	1660
3 x 12	1042	5 x 15	1324	7 x 19	1660	10 x 17	1716
3 x 13	1096	5 x 16	1379	7 x 20	1716	10 x 18	1773
3 x 14	1155	5 x 17	1437			10 x 19	1828
3 x 15	1211	5 x 18	1493	8 x 8	1096	10 x 20	1880
3 x 16	1267	5 x 19	1549	8 x 9	1155		
3 x 17	1325	5 x 20	1606	8 x 10	1211		
3 x 18	1379			8 x 11	1267		
3 x 19	1437			8 x 12	1324		
3 x 20	1493			8 x 13	1379		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Face attachment hardware
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

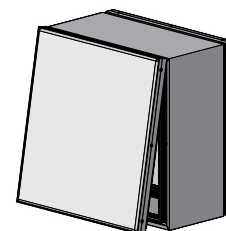
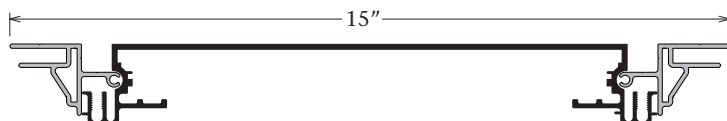
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Unassembled Double Face Kits w/ Reveal - For Pan Form Faces

Wide Body w/ Bleed Rigid Retainer

Part #2005
KWB/48

Part #2048



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$607	4 x 4	\$821	6 x 6	\$1106	8 x 14	\$1820
2 x 4	677	4 x 5	893	6 x 7	1176	8 x 15	1893
2 x 5	750	4 x 6	964	6 x 8	1249	8 x 16	1964
2 x 6	821	4 x 7	1035	6 x 9	1320	8 x 17	2035
2 x 7	893	4 x 8	1106	6 x 10	1392	8 x 18	2105
2 x 8	964	4 x 9	1176	6 x 11	1464	8 x 19	2177
2 x 9	1035	4 x 10	1249	6 x 12	1535	8 x 20	2249
2 x 10	1106	4 x 11	1320	6 x 13	1607		
2 x 11	1179	4 x 12	1392	6 x 14	1678	9 x 9	1535
2 x 12	1249	4 x 13	1464	6 x 15	1748	9 x 10	1607
2 x 13	1320	4 x 14	1535	6 x 16	1822	9 x 11	1678
2 x 14	1392	4 x 15	1607	6 x 17	1893	9 x 12	1748
2 x 15	1464	4 x 16	1678	6 x 18	1964	9 x 13	1820
2 x 16	1535	4 x 17	1748	6 x 19	2037	9 x 14	1893
2 x 17	1607	4 x 18	1822	6 x 20	2105	9 x 15	1964
2 x 18	1678	4 x 19	1893			9 x 16	2035
2 x 19	1748	4 x 20	1964	7 x 7	1249	9 x 17	2105
2 x 20	1822			7 x 8	1319	9 x 18	2177
				7 x 9	1392	9 x 19	2249
3 x 3	677	5 x 5	964	7 x 10	1464	9 x 20	2321
3 x 4	750	5 x 6	1035	7 x 11	1535		
3 x 5	821	5 x 7	1106	7 x 12	1607	10 x 10	1678
3 x 6	893	5 x 8	1176	7 x 13	1678	10 x 11	1748
3 x 7	964	5 x 9	1249	7 x 14	1748	10 x 12	1820
3 x 8	1035	5 x 10	1320	7 x 15	1820	10 x 13	1893
3 x 9	1106	5 x 11	1392	7 x 16	1893	10 x 14	1964
3 x 10	1176	5 x 12	1464	7 x 17	1964	10 x 15	2035
3 x 11	1249	5 x 13	1535	7 x 18	2037	10 x 16	2105
3 x 12	1320	5 x 14	1607	7 x 19	2105	10 x 17	2177
3 x 13	1392	5 x 15	1678	7 x 20	2177	10 x 18	2249
3 x 14	1464	5 x 16	1748			10 x 19	2321
3 x 15	1535	5 x 17	1822	8 x 8	1391	10 x 20	2387
3 x 16	1607	5 x 18	1893	8 x 9	1464		
3 x 17	1678	5 x 19	1964	8 x 10	1535		
3 x 18	1748	5 x 20	2037	8 x 11	1607		
3 x 19	1822			8 x 12	1678		
3 x 20	1894			8 x 13	1748		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Face attachment hardware
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps

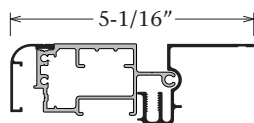
Additional Information (pgs 196-197)

Unassembled Retro Kits w/ Reveal - For Insert Panels

Retro Body w/ Commercial Access Frame and Cover Options

Part #2040

Part #2060



Slide
Part #1694
K2040/60/94



Radius Slide
Part #1695
K2040/60/95



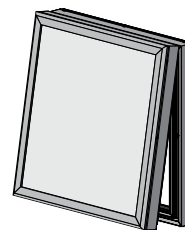
Bleed
Part #1692
K2040/60/92



Frameless
Part #1693
K2040/60/93



* Insert Top/Bottom
Part #1292
K2040/60/92/98



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$236	4 x 4	\$316	6 x 6	\$428	8 x 14	\$701
2 x 4	262	4 x 5	344	6 x 7	455	8 x 15	727
2 x 5	290	4 x 6	372	6 x 8	482	8 x 16	756
2 x 6	316	4 x 7	399	6 x 9	508	8 x 17	784
2 x 7	344	4 x 8	428	6 x 10	536	8 x 18	810
2 x 8	372	4 x 9	455	6 x 11	564	8 x 19	837
2 x 9	399	4 x 10	482	6 x 12	591	8 x 20	865
2 x 10	428	4 x 11	508	6 x 13	619		
2 x 11	455	4 x 12	536	6 x 14	645	9 x 9	591
2 x 12	482	4 x 13	564	6 x 15	673	9 x 10	619
2 x 13	508	4 x 14	591	6 x 16	701	9 x 11	645
2 x 14	536	4 x 15	619	6 x 17	727	9 x 12	673
2 x 15	564	4 x 16	647	6 x 18	756	9 x 13	701
2 x 16	591	4 x 17	673	6 x 19	784	9 x 14	727
2 x 17	619	4 x 18	701	6 x 20	810	9 x 15	756
2 x 18	647	4 x 19	727			9 x 16	784
2 x 19	673	4 x 20	756	7 x 7	481	9 x 17	810
2 x 20	701			7 x 8	508	9 x 18	837
		5 x 5	372	7 x 9	536	9 x 19	865
3 x 3	262	5 x 6	399	7 x 10	564	9 x 20	893
3 x 4	290	5 x 7	428	7 x 11	591		
3 x 5	316	5 x 8	455	7 x 12	619	10 x 10	645
3 x 6	344	5 x 9	482	7 x 13	645	10 x 11	673
3 x 7	372	5 x 10	508	7 x 14	673	10 x 12	701
3 x 8	399	5 x 11	536	7 x 15	701	10 x 13	727
3 x 9	428	5 x 12	564	7 x 16	727	10 x 14	756
3 x 10	455	5 x 13	591	7 x 17	756	10 x 15	784
3 x 11	482	5 x 14	619	7 x 18	784	10 x 16	810
3 x 12	508	5 x 15	647	7 x 19	810	10 x 17	837
3 x 13	536	5 x 16	673	7 x 20	837	10 x 18	865
3 x 14	564	5 x 17	701			10 x 19	893
3 x 15	591	5 x 18	727	8 x 8	536	10 x 20	918
3 x 16	619	5 x 19	756	8 x 9	564		
3 x 17	647	5 x 20	784	8 x 10	591		
3 x 18	673			8 x 11	619		
3 x 19	701			8 x 12	645		
3 x 20	727			8 x 13	673		

Kits Include:

- Mill Finish (Portions of the Insert Panel System are anodized for sliding purposes only)
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Cut to size insert panels, adaptors and divider (Insert Panel System kits only)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Divider(s)

Kit Specifications:

- Kits will be cut .265" larger to fit over existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application
- Commercial Access Frame integrates with all Architectural Covers and Insert Panel System

Divider Kits Include:

- Cut to size dividers
- Divider Tabs
- All screws required to assemble by mechanical fastening
- 1-1/4" Divider, Part #1662, \$6.09 per/ft per/face
- For use with Slide and Radius Slide Covers

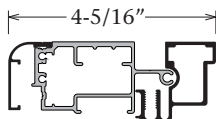
Additional Information (pgs 196-197)

Unassembled Single Face Kits w/ Reveal - For Insert Panels

Slimline Single Face Body w/ Commercial Access Frame and Cover Options

Part #2020

Part #2060



Slide
Part #1694
K2020/60/94



Radius Slide
Part #1695
K2020/60/95



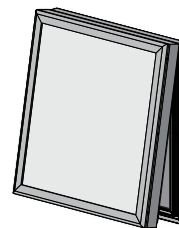
Bleed
Part #1692
K2020/60/92



Frameless
Part #1693
K2020/60/93



* Insert Top/Bottom
Part #1292
K2020/60/92/98



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$267	4 x 4	\$354	6 x 6	\$477	8 x 14	\$776
2 x 4	296	4 x 5	386	6 x 7	506	8 x 15	805
2 x 5	325	4 x 6	415	6 x 8	534	8 x 16	834
2 x 6	354	4 x 7	444	6 x 9	565	8 x 17	865
2 x 7	386	4 x 8	477	6 x 10	594	8 x 18	894
2 x 8	415	4 x 9	506	6 x 11	626	8 x 19	925
2 x 9	444	4 x 10	534	6 x 12	655	8 x 20	955
2 x 10	477	4 x 11	565	6 x 13	684		
2 x 11	506	4 x 12	594	6 x 14	715	9 x 9	655
2 x 12	534	4 x 13	626	6 x 15	743	9 x 10	684
2 x 13	565	4 x 14	655	6 x 16	776	9 x 11	715
2 x 14	594	4 x 15	685	6 x 17	805	9 x 12	743
2 x 15	626	4 x 16	715	6 x 18	834	9 x 13	776
2 x 16	655	4 x 17	743	6 x 19	865	9 x 14	805
2 x 17	685	4 x 18	776	6 x 20	894	9 x 15	834
2 x 18	715	4 x 19	805			9 x 16	865
2 x 19	743	4 x 20	834	7 x 7	534	9 x 17	894
2 x 20	776			7 x 8	565	9 x 18	925
		5 x 5	415	7 x 9	594	9 x 19	955
3 x 3	296	5 x 6	444	7 x 10	624	9 x 20	984
3 x 4	325	5 x 7	477	7 x 11	655		
3 x 5	354	5 x 8	506	7 x 12	684	10 x 10	715
3 x 6	386	5 x 9	534	7 x 13	715	10 x 11	743
3 x 7	415	5 x 10	565	7 x 14	743	10 x 12	776
3 x 8	444	5 x 11	594	7 x 15	776	10 x 13	805
3 x 9	477	5 x 12	626	7 x 16	805	10 x 14	834
3 x 10	506	5 x 13	655	7 x 17	834	10 x 15	865
3 x 11	534	5 x 14	684	7 x 18	865	10 x 16	894
3 x 12	565	5 x 15	715	7 x 19	894	10 x 17	925
3 x 13	594	5 x 16	743	7 x 20	925	10 x 18	955
3 x 14	626	5 x 17	776			10 x 19	984
3 x 15	655	5 x 18	805	8 x 8	594	10 x 20	1012
3 x 16	685	5 x 19	834	8 x 9	624		
3 x 17	715	5 x 20	865	8 x 10	655		
3 x 18	743			8 x 11	684		
3 x 19	776			8 x 12	715		
3 x 20	805			8 x 13	743		

Kits Include:

- Mill Finish (Portions of the Insert Panel System are anodized for sliding purposes only)
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Cut to size insert panels, adaptors and divider (Insert Panel System kits only)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in kits:

- Face or Back
- Electrical Components
- Divider(s) - See optional accessories
- Back Braces and Gussets
- Mounting Provisions

Optional Accessories (pg 127):

- Divider(s)

Kit Specifications:

- Recommended for LED applications
- Custom size kits may be cut to any dimension
- Commercial Access Frame integrates with all Architectural Covers and Insert Panel System

Divider Kits Include:

- Cut to size dividers
- Divider Tabs
- All screws required to assemble by mechanical fastening
- 1-1/4" Divider, Part #1662, \$6.09 per/ft per/face
- For use with Slide and Radius Slide Covers

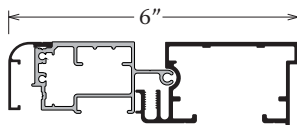
Additional Information (pgs 196-197)

Unassembled Single Face Kits w/ Reveal - For Insert Panels

Narrow Single Face Body w/ Commercial Access Frame and Cover Options

Part #2021

Part #2060



Slide
Part #1694
K2021/60/94



Radius Slide
Part #1695
K2021/60/95



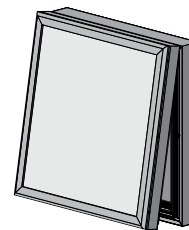
Bleed
Part #1692
K2021/60/92



Frameless
Part #1693
K2021/60/93



* Insert Top/Bottom
Part #1292
K2021/60/92/98



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$319	4 x 4	\$425	6 x 6	\$568	8 x 14	\$927
2 x 4	353	4 x 5	461	6 x 7	604	8 x 15	966
2 x 5	389	4 x 6	497	6 x 8	640	8 x 16	1000
2 x 6	425	4 x 7	532	6 x 9	676	8 x 17	1038
2 x 7	461	4 x 8	568	6 x 10	711	8 x 18	1074
2 x 8	497	4 x 9	604	6 x 11	748	8 x 19	1109
2 x 9	532	4 x 10	640	6 x 12	784	8 x 20	1144
2 x 10	568	4 x 11	676	6 x 13	821		
2 x 11	604	4 x 12	711	6 x 14	856	9 x 9	784
2 x 12	640	4 x 13	750	6 x 15	893	9 x 10	821
2 x 13	676	4 x 14	784	6 x 16	927	9 x 11	856
2 x 14	711	4 x 15	821	6 x 17	966	9 x 12	893
2 x 15	750	4 x 16	856	6 x 18	1000	9 x 13	927
2 x 16	784	4 x 17	893	6 x 19	1038	9 x 14	966
2 x 17	821	4 x 18	927	6 x 20	1074	9 x 15	1000
2 x 18	856	4 x 19	966			9 x 16	1038
2 x 19	893	4 x 20	1000	7 x 7	640	9 x 17	1074
2 x 20	930			7 x 8	676	9 x 18	1109
		5 x 5	497	7 x 9	711	9 x 19	1144
3 x 3	353	5 x 6	532	7 x 10	748	9 x 20	1183
3 x 4	389	5 x 7	568	7 x 11	784		
3 x 5	425	5 x 8	604	7 x 12	821	10 x 10	856
3 x 6	461	5 x 9	640	7 x 13	856	10 x 11	893
3 x 7	497	5 x 10	676	7 x 14	893	10 x 12	927
3 x 8	532	5 x 11	711	7 x 15	927	10 x 13	966
3 x 9	568	5 x 12	748	7 x 16	966	10 x 14	1000
3 x 10	604	5 x 13	784	7 x 17	1000	10 x 15	1038
3 x 11	640	5 x 14	821	7 x 18	1038	10 x 16	1071
3 x 12	676	5 x 15	856	7 x 19	1074	10 x 17	1109
3 x 13	711	5 x 16	893	7 x 20	1109	10 x 18	1144
3 x 14	750	5 x 17	927			10 x 19	1182
3 x 15	784	5 x 18	966	8 x 8	711	10 x 20	1216
3 x 16	821	5 x 19	1000	8 x 9	748		
3 x 17	856	5 x 20	1038	8 x 10	784		
3 x 18	893			8 x 11	821		
3 x 19	930			8 x 12	856		
3 x 20	966			8 x 13	893		

Kits Include:

- Mill Finish (Portions of the Insert Panel System are anodized for sliding purposes only)
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Cut to size insert panels, adaptors and divider (Insert Panel System kits only)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Divider(s) - See optional accessories
- Back Braces and Gussets
- Mounting Provisions

Optional Accessories (pg 127):

- Divider(s)

Kit Specifications:

- Recommended for LED applications
- Custom size kits may be cut to any dimension
- Commercial Access Frame integrates with all Architectural Covers and Insert Panel System

Divider Kits Include:

- Cut to size dividers
- Divider Tabs
- All screws required to assemble by mechanical fastening
- 1-1/4" Divider, Part #1662, \$6.09 per/ft per/face
- For use with Slide and Radius Slide Covers

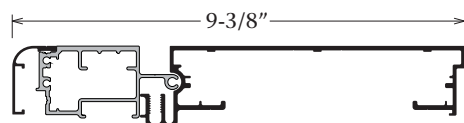
Additional Information (pgs 196-197)

Unassembled Single Face Kits w/ Reveal - For Insert Panels

Single Face Body w/ Commercial Access Frame and Cover Options

Part #2025

Part #2060



Slide
Part #1694
KSF/60/94



Radius Slide
Part #1695
KSF/60/95



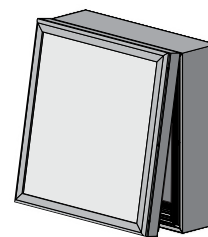
Bleed
Part #1692
KSF/60/92



Frameless
Part #1693
KSF/60/93



* Insert Top/Bottom
Part #1292
KSF/60/92/98



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$378	4 x 4	\$501	6 x 6	\$670	8 x 14	\$1092
2 x 4	418	4 x 5	544	6 x 7	711	8 x 15	1134
2 x 5	460	4 x 6	587	6 x 8	755	8 x 16	1175
2 x 6	501	4 x 7	627	6 x 9	794	8 x 17	1220
2 x 7	544	4 x 8	670	6 x 10	837	8 x 18	1260
2 x 8	587	4 x 9	711	6 x 11	880	8 x 19	1303
2 x 9	627	4 x 10	755	6 x 12	922	8 x 20	1346
2 x 10	670	4 x 11	794	6 x 13	966		
2 x 11	711	4 x 12	838	6 x 14	1006	9 x 9	922
2 x 12	755	4 x 13	880	6 x 15	1050	9 x 10	966
2 x 13	796	4 x 14	922	6 x 16	1092	9 x 11	1006
2 x 14	838	4 x 15	966	6 x 17	1135	9 x 12	1050
2 x 15	880	4 x 16	1006	6 x 18	1175	9 x 13	1091
2 x 16	922	4 x 17	1050	6 x 19	1220	9 x 14	1134
2 x 17	966	4 x 18	1092	6 x 20	1260	9 x 15	1175
2 x 18	1006	4 x 19	1135			9 x 16	1220
2 x 19	1050	4 x 20	1175	7 x 7	755	9 x 17	1260
2 x 20	1092			7 x 8	794	9 x 18	1303
		5 x 5	587	7 x 9	837	9 x 19	1346
3 x 3	418	5 x 6	627	7 x 10	880	9 x 20	1388
3 x 4	460	5 x 7	670	7 x 11	922		
3 x 5	501	5 x 8	711	7 x 12	966	10 x 10	1006
3 x 6	544	5 x 9	755	7 x 13	1006	10 x 11	1050
3 x 7	587	5 x 10	794	7 x 14	1050	10 x 12	1091
3 x 8	627	5 x 11	837	7 x 15	1092	10 x 13	1134
3 x 9	670	5 x 12	880	7 x 16	1135	10 x 14	1175
3 x 10	711	5 x 13	922	7 x 17	1175	10 x 15	1220
3 x 11	755	5 x 14	966	7 x 18	1220	10 x 16	1260
3 x 12	796	5 x 15	1006	7 x 19	1260	10 x 17	1303
3 x 13	838	5 x 16	1050	7 x 20	1303	10 x 18	1346
3 x 14	880	5 x 17	1092			10 x 19	1388
3 x 15	922	5 x 18	1135	8 x 8	837	10 x 20	1427
3 x 16	966	5 x 19	1175	8 x 9	880		
3 x 17	1006	5 x 20	1220	8 x 10	922		
3 x 18	1050			8 x 11	966		
3 x 19	1092			8 x 12	1006		
3 x 20	1135			8 x 13	1050		

Kits Include:

- Mill Finish (Portions of the Insert Panel System are anodized for sliding purposes only)
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Cut to size insert panels, adaptors and divider (Insert Panel System kits only)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Commercial Access Frame integrates with all Architectural Covers and Insert Panel System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Tabs
- All screws required to assemble by mechanical fastening
- 1-1/4" Divider, Part #1662, \$6.09 per/ft per/face
- For use with Slide and Radius Slide Covers

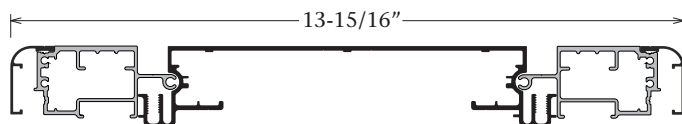
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/ Reveal - For Insert Panels

Medium Body w/ Commercial Access Frame and Cover Options

Part #2015

Part #2060



Slide
Part #1694
KMB/60/94



Radius Slide
Part #1695
KMB/60/95



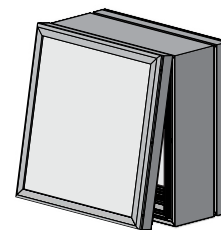
Bleed
Part #1692
KMB/60/92



Frameless
Part #1693
KMB/60/93



* Insert Top/Bottom
Part #1292
KMB/60/92/98



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$615	4 x 4	\$821	6 x 6	\$1096	8 x 14	\$1791
2 x 4	682	4 x 5	890	6 x 7	1166	8 x 15	1861
2 x 5	752	4 x 6	959	6 x 8	1237	8 x 16	1929
2 x 6	821	4 x 7	1028	6 x 9	1304	8 x 17	2002
2 x 7	890	4 x 8	1096	6 x 10	1375	8 x 18	2068
2 x 8	959	4 x 9	1166	6 x 11	1444	8 x 19	2138
2 x 9	1028	4 x 10	1237	6 x 12	1512	8 x 20	2208
2 x 10	1096	4 x 11	1304	6 x 13	1582		
2 x 11	1166	4 x 12	1375	6 x 14	1652	9 x 9	1512
2 x 12	1237	4 x 13	1444	6 x 15	1720	9 x 10	1582
2 x 13	1304	4 x 14	1512	6 x 16	1791	9 x 11	1652
2 x 14	1375	4 x 15	1582	6 x 17	1861	9 x 12	1720
2 x 15	1444	4 x 16	1653	6 x 18	1929	9 x 13	1791
2 x 16	1512	4 x 17	1720	6 x 19	2002	9 x 14	1861
2 x 17	1582	4 x 18	1791	6 x 20	2068	9 x 15	1929
2 x 18	1653	4 x 19	1861			9 x 16	2002
2 x 19	1720	4 x 20	1929	7 x 7	1237	9 x 17	2068
2 x 20	1793			7 x 8	1304	9 x 18	2138
		5 x 5	959	7 x 9	1375	9 x 19	2208
3 x 3	682	5 x 6	1028	7 x 10	1444	9 x 20	2278
3 x 4	752	5 x 7	1096	7 x 11	1512		
3 x 5	821	5 x 8	1166	7 x 12	1582	10 x 10	1652
3 x 6	890	5 x 9	1237	7 x 13	1652	10 x 11	1720
3 x 7	959	5 x 10	1304	7 x 14	1720	10 x 12	1791
3 x 8	1028	5 x 11	1375	7 x 15	1791	10 x 13	1861
3 x 9	1096	5 x 12	1444	7 x 16	1861	10 x 14	1929
3 x 10	1166	5 x 13	1512	7 x 17	1929	10 x 15	2002
3 x 11	1237	5 x 14	1582	7 x 18	2002	10 x 16	2068
3 x 12	1304	5 x 15	1653	7 x 19	2068	10 x 17	2138
3 x 13	1375	5 x 16	1720	7 x 20	2138	10 x 18	2208
3 x 14	1444	5 x 17	1791			10 x 19	2278
3 x 15	1512	5 x 18	1861	8 x 8	1375	10 x 20	2341
3 x 16	1582	5 x 19	1929	8 x 9	1444		
3 x 17	1653	5 x 20	2002	8 x 10	1512		
3 x 18	1720			8 x 11	1582		
3 x 19	1793			8 x 12	1652		
3 x 20	1861			8 x 13	1720		

Kits Include:

- Mill Finish (Portions of the Insert Panel System are anodized for sliding purposes only)
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Cut to size insert panels, adaptors and divider (Insert Panel System kits only)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Commercial Access Frame integrates with all Architectural Covers and Insert Panel System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Tabs
- All screws required to assemble by mechanical fastening
- 1-1/4" Divider, Part #1662, \$6.09 per/ft per/face
- For use with Slide and Radius Slide Covers

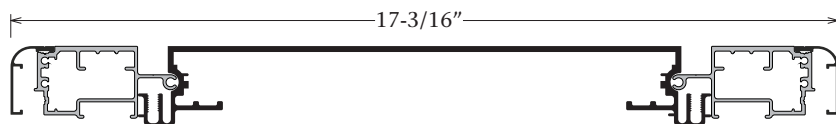
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/ Reveal - For Insert Panels

Wide Body w/ Commercial Access Frame and Cover Options

Part #2005

Part #2060



Slide
Part #1694
KWB/60/94



Radius Slide
Part #1695
KWB/60/95



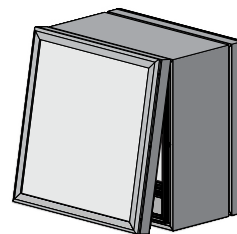
Bleed
Part #1692
KWB/60/92



Frameless
Part #1693
KWB/60/93



* Insert Top/Bottom
Part #1292
KWB/60/92/98



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$740	4 x 4	\$992	6 x 6	\$1329	8 x 14	\$2177
2 x 4	823	4 x 5	1076	6 x 7	1415	8 x 15	2262
2 x 5	909	4 x 6	1162	6 x 8	1500	8 x 16	2344
2 x 6	992	4 x 7	1246	6 x 9	1582	8 x 17	2433
2 x 7	1076	4 x 8	1330	6 x 10	1666	8 x 18	2515
2 x 8	1162	4 x 9	1415	6 x 11	1752	8 x 19	2600
2 x 9	1246	4 x 10	1500	6 x 12	1838	8 x 20	2686
2 x 10	1330	4 x 11	1582	6 x 13	1923		
2 x 11	1415	4 x 12	1666	6 x 14	2006	9 x 9	1838
2 x 12	1500	4 x 13	1752	6 x 15	2092	9 x 10	1923
2 x 13	1582	4 x 14	1838	6 x 16	2177	9 x 11	2006
2 x 14	1666	4 x 15	1923	6 x 17	2262	9 x 12	2092
2 x 15	1752	4 x 16	2006	6 x 18	2344	9 x 13	2177
2 x 16	1838	4 x 17	2092	6 x 19	2433	9 x 14	2262
2 x 17	1923	4 x 18	2177	6 x 20	2515	9 x 15	2344
2 x 18	2006	4 x 19	2262			9 x 16	2432
2 x 19	2092	4 x 20	2344	7 x 7	1500	9 x 17	2515
2 x 20	2177			7 x 8	1582	9 x 18	2600
		5 x 5	1162	7 x 9	1666	9 x 19	2686
3 x 3	823	5 x 6	1246	7 x 10	1752	9 x 20	2770
3 x 4	909	5 x 7	1330	7 x 11	1838		
3 x 5	992	5 x 8	1415	7 x 12	1923	10 x 10	2006
3 x 6	1076	5 x 9	1500	7 x 13	2006	10 x 11	2092
3 x 7	1162	5 x 10	1582	7 x 14	2092	10 x 12	2177
3 x 8	1246	5 x 11	1666	7 x 15	2177	10 x 13	2262
3 x 9	1330	5 x 12	1752	7 x 16	2262	10 x 14	2344
3 x 10	1415	5 x 13	1838	7 x 17	2344	10 x 15	2432
3 x 11	1500	5 x 14	1923	7 x 18	2433	10 x 16	2515
3 x 12	1582	5 x 15	2006	7 x 19	2515	10 x 17	2600
3 x 13	1666	5 x 16	2092	7 x 20	2600	10 x 18	2686
3 x 14	1752	5 x 17	2177			10 x 19	2770
3 x 15	1838	5 x 18	2262	8 x 8	1666	10 x 20	2848
3 x 16	1923	5 x 19	2344	8 x 9	1752		
3 x 17	2006	5 x 20	2433	8 x 10	1838		
3 x 18	2092			8 x 11	1923		
3 x 19	2177			8 x 12	2006		
3 x 20	2262			8 x 13	2092		

Kits Include:

- Mill Finish (Portions of the Insert Panel System are anodized for sliding purposes only)
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Cut to size insert panel, adaptors and divider (Insert Panel System kits only)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Commercial Access Frame integrates with all Architectural Covers and Insert Panel System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Tabs
- All screws required to assemble by mechanical fastening
- 1-1/4" Divider, Part #1662, \$6.09 per/ft per/face
- For use with Slide and Radius Slide Covers

Additional Information (pgs 196-197)

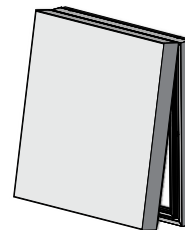
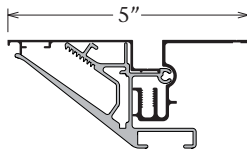
Unassembled Retro Kits w/ Reveal - For Flexible Faces

Retro Body w/ Tension Frame II and Bleed Tension Frame Cover

Part #2040
K2040/86/95

Part #2086

Part #2095



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$445	4 x 4	\$568	6 x 6	\$767	8 x 14	\$1241
2 x 4	485	4 x 5	613	6 x 7	822	8 x 15	1287
2 x 5	531	4 x 6	668	6 x 8	864	8 x 16	1329
2 x 6	587	4 x 7	727	6 x 9	909	8 x 17	1382
2 x 7	640	4 x 8	767	6 x 10	963	8 x 18	1427
2 x 8	679	4 x 9	815	6 x 11	1009	8 x 19	1483
2 x 9	732	4 x 10	865	6 x 12	1051	8 x 20	1527
2 x 10	782	4 x 11	909	6 x 13	1104		
2 x 11	830	4 x 12	955	6 x 14	1147	9 x 9	1047
2 x 12	871	4 x 13	1016	6 x 15	1192	9 x 10	1100
2 x 13	926	4 x 14	1051	6 x 16	1246	9 x 11	1147
2 x 14	966	4 x 15	1099	6 x 17	1288	9 x 12	1186
2 x 15	1019	4 x 16	1153	6 x 18	1333	9 x 13	1246
2 x 16	1068	4 x 17	1192	6 x 19	1391	9 x 14	1284
2 x 17	1111	4 x 18	1238	6 x 20	1428	9 x 15	1333
2 x 18	1154	4 x 19	1295			9 x 16	1383
2 x 19	1207	4 x 20	1333	7 x 7	876	9 x 17	1428
2 x 20	1250			7 x 8	916	9 x 18	1471
		5 x 5	655	7 x 9	964	9 x 19	1528
3 x 3	492	5 x 6	714	7 x 10	1013	9 x 20	1570
3 x 4	532	5 x 7	768	7 x 11	1060		
3 x 5	576	5 x 8	808	7 x 12	1101	10 x 10	1155
3 x 6	628	5 x 9	856	7 x 13	1159	10 x 11	1193
3 x 7	684	5 x 10	909	7 x 14	1199	10 x 12	1241
3 x 8	727	5 x 11	952	7 x 15	1247	10 x 13	1294
3 x 9	773	5 x 12	1000	7 x 16	1300	10 x 14	1335
3 x 10	830	5 x 13	1051	7 x 17	1346	10 x 15	1382
3 x 11	872	5 x 14	1091	7 x 18	1389	10 x 16	1437
3 x 12	914	5 x 15	1140	7 x 19	1445	10 x 17	1481
3 x 13	968	5 x 16	1192	7 x 20	1486	10 x 18	1520
3 x 14	1016	5 x 17	1235			10 x 19	1579
3 x 15	1058	5 x 18	1283	8 x 8	956	10 x 20	1622
3 x 16	1112	5 x 19	1335	8 x 9	1002		
3 x 17	1154	5 x 20	1377	8 x 10	1045		
3 x 18	1200			8 x 11	1100		
3 x 19	1253			8 x 12	1144		
3 x 20	1301			8 x 13	1186		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- Kits will be cut .265" larger to fit over existing structure
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Illumination may vary depending on application
- Tension Frame II is not engineered to integrate with the Divider System

Additional Information (pgs 196-197)

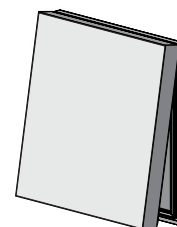
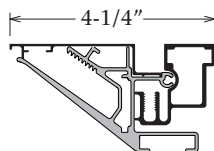
Unassembled Single Face Kits w/ Reveal - For Flexible Faces

Slimline Single Face Body w/ Tension Frame II and Bleed Tension Frame Cover

Part #2020
K2020/86/95

Part #2086

Part #2095



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$458	\$534	4 x 4	\$589	\$685	6 x 6	\$771	\$896	8 x 14	\$1221	\$1413
2 x 4	498	581	4 x 5	632	739	6 x 7	815	946	8 x 15	1270	1470
2 x 5	547	635	4 x 6	679	789	6 x 8	860	1000	8 x 16	1315	1515
2 x 6	593	689	4 x 7	732	844	6 x 9	907	1052	8 x 17	1358	1569
2 x 7	636	742	4 x 8	771	896	6 x 10	951	1106	8 x 18	1407	1623
2 x 8	679	789	4 x 9	823	951	6 x 11	1002	1155	8 x 19	1448	1675
2 x 9	735	846	4 x 10	864	1004	6 x 12	1043	1213	8 x 20	1495	1727
2 x 10	773	897	4 x 11	907	1052	6 x 13	1089	1263			
2 x 11	823	951	4 x 12	956	1106	6 x 14	1134	1311	9 x 9	1042	1208
2 x 12	867	1005	4 x 13	1008	1163	6 x 15	1183	1369	9 x 10	1087	1253
2 x 13	913	1060	4 x 14	1043	1213	6 x 16	1226	1416	9 x 11	1134	1311
2 x 14	956	1106	4 x 15	1093	1266	6 x 17	1271	1473	9 x 12	1176	1361
2 x 15	1009	1166	4 x 16	1140	1315	6 x 18	1319	1524	9 x 13	1226	1416
2 x 16	1051	1214	4 x 17	1183	1369	6 x 19	1366	1576	9 x 14	1267	1467
2 x 17	1093	1266	4 x 18	1232	1421	6 x 20	1409	1624	9 x 15	1319	1524
2 x 18	1141	1317	4 x 19	1279	1475				9 x 16	1361	1572
2 x 19	1186	1374	4 x 20	1319	1524	7 x 7	860	1000	9 x 17	1409	1624
2 x 20	1232	1421				7 x 8	901	1043	9 x 18	1455	1679
						7 x 9	955	1105	9 x 19	1499	1730
3 x 3	506	590	5 x 5	679	789	7 x 10	996	1153	9 x 20	1542	1784
3 x 4	548	636	5 x 6	726	843	7 x 11	1042	1208			
3 x 5	594	690	5 x 7	773	897	7 x 12	1088	1257	10 x 10	1131	1308
3 x 6	636	742	5 x 8	815	946	7 x 13	1135	1313	10 x 11	1172	1357
3 x 7	684	796	5 x 9	867	1005	7 x 14	1176	1361	10 x 12	1221	1413
3 x 8	732	844	5 x 10	907	1052	7 x 15	1228	1420	10 x 13	1266	1460
3 x 9	780	903	5 x 11	955	1105	7 x 16	1270	1470	10 x 14	1309	1510
3 x 10	823	951	5 x 12	1005	1159	7 x 17	1319	1524	10 x 15	1358	1569
3 x 11	868	1006	5 x 13	1043	1213	7 x 18	1364	1574	10 x 16	1403	1618
3 x 12	913	1060	5 x 14	1089	1263	7 x 19	1411	1629	10 x 17	1447	1672
3 x 13	959	1111	5 x 15	1140	1315	7 x 20	1455	1679	10 x 18	1490	1723
3 x 14	1008	1163	5 x 16	1183	1369				10 x 19	1541	1782
3 x 15	1054	1218	5 x 17	1228	1420	8 x 8	946	1095	10 x 20	1586	1824
3 x 16	1095	1267	5 x 18	1279	1475	8 x 9	996	1153			
3 x 17	1141	1317	5 x 19	1324	1525	8 x 10	1039	1200			
3 x 18	1188	1375	5 x 20	1364	1574	8 x 11	1087	1253			
3 x 19	1233	1423				8 x 12	1133	1309			
3 x 20	1284	1478				8 x 13	1176	1361			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Angles (Part #5300)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame II is not engineered to integrate with the Divider System

Additional Information (pgs 196-197)

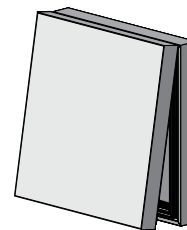
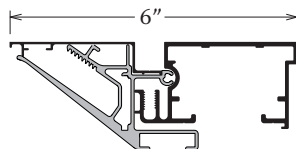
Unassembled Single Face Kits w/ Reveal - For Flexible Faces

Narrow Single Face Body w/ Tension Frame II and Bleed Tension Frame Cover

Part #2021
K2021/86/95

Part #2086

Part #2095



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$482	\$570	4 x 4	\$630	\$744	6 x 6	\$837	\$989	8 x 14	\$1346	\$1591
2 x 4	527	626	4 x 5	682	810	6 x 7	888	1050	8 x 15	1400	1654
2 x 5	582	686	4 x 6	733	868	6 x 8	939	1111	8 x 16	1454	1707
2 x 6	635	751	4 x 7	789	930	6 x 9	989	1171	8 x 17	1501	1769
2 x 7	685	813	4 x 8	837	989	6 x 10	1040	1232	8 x 18	1554	1835
2 x 8	733	868	4 x 9	894	1052	6 x 11	1095	1292	8 x 19	1603	1893
2 x 9	792	931	4 x 10	940	1112	6 x 12	1144	1355	8 x 20	1656	1952
2 x 10	838	992	4 x 11	989	1171	6 x 13	1196	1413			
2 x 11	894	1052	4 x 12	1043	1232	6 x 14	1246	1470	9 x 9	1142	1353
2 x 12	943	1116	4 x 13	1104	1298	6 x 15	1301	1540	9 x 10	1192	1407
2 x 13	996	1179	4 x 14	1144	1355	6 x 16	1352	1595	9 x 11	1246	1470
2 x 14	1043	1232	4 x 15	1201	1416	6 x 17	1403	1657	9 x 12	1295	1528
2 x 15	1105	1301	4 x 16	1252	1477	6 x 18	1457	1718	9 x 13	1352	1595
2 x 16	1151	1357	4 x 17	1301	1540	6 x 19	1508	1778	9 x 14	1396	1653
2 x 17	1201	1416	4 x 18	1357	1598	6 x 20	1556	1836	9 x 15	1457	1718
2 x 18	1253	1478	4 x 19	1409	1661				9 x 16	1503	1773
2 x 19	1304	1541	4 x 20	1457	1718	7 x 7	939	1111	9 x 17	1556	1836
2 x 20	1357	1598				7 x 8	984	1163	9 x 18	1607	1896
			5 x 5	733	868	7 x 9	1042	1230	9 x 19	1657	1956
3 x 3	536	632	5 x 6	786	927	7 x 10	1089	1287	9 x 20	1708	2017
3 x 4	586	690	5 x 7	838	992	7 x 11	1142	1353			
3 x 5	636	752	5 x 8	888	1050	7 x 12	1193	1409	10 x 10	1243	1467
3 x 6	685	813	5 x 9	943	1116	7 x 13	1247	1473	10 x 11	1292	1524
3 x 7	738	872	5 x 10	989	1171	7 x 14	1295	1528	10 x 12	1346	1591
3 x 8	789	930	5 x 11	1042	1230	7 x 15	1353	1596	10 x 13	1395	1645
3 x 9	844	997	5 x 12	1101	1295	7 x 16	1400	1654	10 x 14	1444	1703
3 x 10	894	1052	5 x 13	1144	1355	7 x 17	1457	1718	10 x 15	1501	1769
3 x 11	945	1117	5 x 14	1196	1413	7 x 18	1507	1776	10 x 16	1550	1827
3 x 12	996	1179	5 x 15	1252	1477	7 x 19	1557	1838	10 x 17	1602	1890
3 x 13	1050	1238	5 x 16	1301	1540	7 x 20	1607	1896	10 x 18	1652	1950
3 x 14	1104	1298	5 x 17	1353	1596				10 x 19	1707	2015
3 x 15	1155	1361	5 x 18	1409	1661	8 x 8	1035	1224	10 x 20	1757	2067
3 x 16	1203	1419	5 x 19	1458	1719	8 x 9	1089	1287			
3 x 17	1253	1478	5 x 20	1507	1776	8 x 10	1140	1345			
3 x 18	1308	1542				8 x 11	1192	1407			
3 x 19	1358	1599				8 x 12	1245	1469			
3 x 20	1413	1662				8 x 13	1295	1528			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces (Part #5352)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Component
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- 6" Radius Corners - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 127-128):

- Frame Support Tube
- Tension Tool
- 6" Radius Corners

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame II is not engineered to integrate with the Divider System

Additional Information (pgs 196-197)

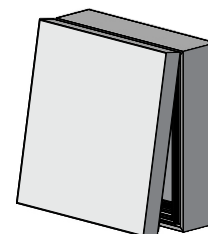
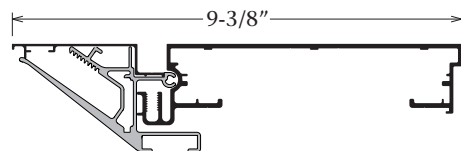
Unassembled Single Face Kits w/ Reveal - For Flexible Faces

Single Face Body w/ Tension Frame II and Bleed Tension Frame Cover

Part #2025
KSF/86/95

Part #2086

Part #2095



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$471	\$562	4 x 4	\$621	\$742	6 x 6	\$853	\$1013	8 x 14	\$1415	\$1675
2 x 4	519	618	4 x 5	673	805	6 x 7	918	1088	8 x 15	1469	1739
2 x 5	574	682	4 x 6	736	876	6 x 8	967	1149	8 x 16	1522	1793
2 x 6	638	758	4 x 7	805	951	6 x 9	1021	1209	8 x 17	1584	1869
2 x 7	699	831	4 x 8	853	1013	6 x 10	1083	1285	8 x 18	1637	1933
2 x 8	748	888	4 x 9	911	1077	6 x 11	1138	1344	8 x 19	1699	2007
2 x 9	808	953	4 x 10	970	1152	6 x 12	1189	1410	8 x 20	1752	2067
2 x 10	868	1027	4 x 11	1021	1209	6 x 13	1252	1482			
2 x 11	923	1090	4 x 12	1074	1274	6 x 14	1303	1541	9 x 9	1188	1409
2 x 12	974	1153	4 x 13	1145	1351	6 x 15	1358	1609	9 x 10	1249	1477
2 x 13	1038	1232	4 x 14	1189	1410	6 x 16	1419	1677	9 x 11	1303	1541
2 x 14	1086	1285	4 x 15	1244	1473	6 x 17	1470	1743	9 x 12	1351	1600
2 x 15	1146	1355	4 x 16	1308	1545	6 x 18	1525	1803	9 x 13	1419	1677
2 x 16	1205	1423	4 x 17	1358	1609	6 x 19	1589	1877	9 x 14	1467	1737
2 x 17	1256	1485	4 x 18	1413	1669	6 x 20	1639	1937	9 x 15	1525	1803
2 x 18	1309	1546	4 x 19	1478	1746				9 x 16	1585	1871
2 x 19	1372	1623	4 x 20	1525	1803	7 x 7	979	1161	9 x 17	1639	1937
2 x 20	1425	1681				7 x 8	1027	1216	9 x 18	1691	1998
			5 x 5	724	865	7 x 9	1085	1284	9 x 19	1754	2069
3 x 3	524	626	5 x 6	790	938	7 x 10	1145	1355	9 x 20	1804	2135
3 x 4	575	683	5 x 7	855	1014	7 x 11	1199	1421			
3 x 5	627	748	5 x 8	904	1074	7 x 12	1251	1478	10 x 10	1311	1548
3 x 6	688	820	5 x 9	960	1141	7 x 13	1316	1556	10 x 11	1360	1607
3 x 7	752	895	5 x 10	1021	1209	7 x 14	1363	1611	10 x 12	1415	1675
3 x 8	805	951	5 x 11	1073	1272	7 x 15	1422	1680	10 x 13	1478	1742
3 x 9	859	1019	5 x 12	1130	1335	7 x 16	1481	1751	10 x 14	1528	1802
3 x 10	923	1090	5 x 13	1189	1410	7 x 17	1537	1815	10 x 15	1584	1869
3 x 11	975	1156	5 x 14	1240	1470	7 x 18	1588	1875	10 x 16	1645	1940
3 x 12	1026	1220	5 x 15	1296	1533	7 x 19	1653	1951	10 x 17	1697	2004
3 x 13	1090	1291	5 x 16	1358	1609	7 x 20	1703	2012	10 x 18	1747	2065
3 x 14	1145	1351	5 x 17	1410	1668				10 x 19	1815	2144
3 x 15	1196	1416	5 x 18	1466	1734	8 x 8	1079	1277	10 x 20	1866	2198
3 x 16	1257	1486	5 x 19	1526	1804	8 x 9	1133	1343			
3 x 17	1309	1546	5 x 20	1576	1863	8 x 10	1184	1400			
3 x 18	1363	1612				8 x 11	1249	1477			
3 x 19	1426	1683				8 x 12	1302	1540			
3 x 20	1482	1747				8 x 13	1351	1600			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws - See optional accessories
- Tension Tool - See optional accessories
- 6" and 9" Radius Corners - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Tension Tool
- 6" and 9" Radius Corners

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame II is not engineered to integrate with the Divider System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign
- When using lamps, deduct \$6.01 per Frame Brace

Additional Information (pgs 196-197)

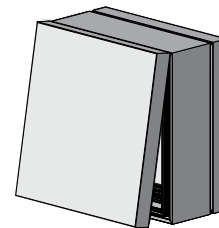
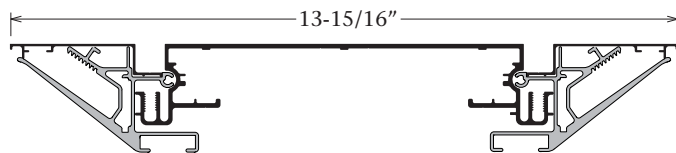
Unassembled Double Face Kits w/ Reveal - For Flexible Faces

Medium Body w/ Tension Frame II and Bleed Tension Frame Cover

Part #2015
KMB/86/95

Part #2086

Part #2095



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$764	\$907	4 x 4	\$1063	\$1265	6 x 6	\$1411	\$1686	8 x 14	\$2329	\$2796
2 x 4	865	1026	4 x 5	1150	1369	6 x 7	1510	1807	8 x 15	2416	2901
2 x 5	951	1134	4 x 6	1237	1477	6 x 8	1596	1911	8 x 16	2513	3017
2 x 6	1038	1240	4 x 7	1333	1593	6 x 9	1682	2015	8 x 17	2602	3125
2 x 7	1138	1358	4 x 8	1421	1699	6 x 10	1782	2135	8 x 18	2687	3230
2 x 8	1224	1464	4 x 9	1510	1807	6 x 11	1870	2242	8 x 19	2787	3346
2 x 9	1311	1570	4 x 10	1608	1923	6 x 12	1956	2345	8 x 20	2874	3454
2 x 10	1411	1688	4 x 11	1694	2028	6 x 13	2056	2467			
2 x 11	1499	1794	4 x 12	1782	2134	6 x 14	2142	2572	9 x 9	1956	2345
2 x 12	1586	1902	4 x 13	1880	2252	6 x 15	2229	2678	9 x 10	2055	2466
2 x 13	1682	2017	4 x 14	1967	2358	6 x 16	2329	2796	9 x 11	2142	2572
2 x 14	1769	2123	4 x 15	2055	2466	6 x 17	2417	2902	9 x 12	2229	2678
2 x 15	1857	2230	4 x 16	2152	2581	6 x 18	2503	3007	9 x 13	2329	2796
2 x 16	1957	2350	4 x 17	2242	2689	6 x 19	2602	3125	9 x 14	2416	2901
2 x 17	2045	2454	4 x 18	2329	2796	6 x 20	2687	3230	9 x 15	2503	3007
2 x 18	2133	2559	4 x 19	2425	2911				9 x 16	2602	3125
2 x 19	2230	2679	4 x 20	2513	3017	7 x 7	1607	1923	9 x 17	2687	3230
2 x 20	2318	2787				7 x 8	1694	2028	9 x 18	2774	3335
			5 x 5	1237	1477	7 x 9	1781	2134	9 x 19	2874	3455
3 x 3	864	1026	5 x 6	1324	1581	7 x 10	1879	2252	9 x 20	2962	3561
3 x 4	964	1147	5 x 7	1421	1699	7 x 11	1967	2358			
3 x 5	1051	1250	5 x 8	1510	1807	7 x 12	2055	2466	10 x 10	2152	2581
3 x 6	1137	1358	5 x 9	1596	1911	7 x 13	2152	2581	10 x 11	2240	2687
3 x 7	1238	1477	5 x 10	1694	2028	7 x 14	2242	2689	10 x 12	2329	2794
3 x 8	1324	1581	5 x 11	1782	2135	7 x 15	2329	2796	10 x 13	2425	2911
3 x 9	1411	1686	5 x 12	1870	2242	7 x 16	2425	2911	10 x 14	2513	3017
3 x 10	1510	1807	5 x 13	1967	2358	7 x 17	2513	3017	10 x 15	2600	3125
3 x 11	1598	1914	5 x 14	2055	2466	7 x 18	2602	3125	10 x 16	2695	3238
3 x 12	1682	2015	5 x 15	2142	2572	7 x 19	2695	3238	10 x 17	2787	3346
3 x 13	1782	2135	5 x 16	2242	2689	7 x 20	2787	3346	10 x 18	2874	3454
3 x 14	1870	2243	5 x 17	2329	2796				10 x 19	2973	3572
3 x 15	1957	2350	5 x 18	2416	2902	8 x 8	1781	2134	10 x 20	3051	3669
3 x 16	2056	2467	5 x 19	2513	3017	8 x 9	1870	2242			
3 x 17	2142	2572	5 x 20	2602	3125	8 x 10	1967	2358			
3 x 18	2229	2678				8 x 11	2055	2466			
3 x 19	2330	2796				8 x 12	2142	2570			
3 x 20	2417	2902				8 x 13	2242	2689			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5352)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws - See optional accessories
- Tension Tool - See optional accessories
- 6" and 9" Radius Corners - See optional accessories

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Tension Tool
- 6" and 9" Radius Corners

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame II is not engineered to integrate with the Divider System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

 UL Recognized Component Systems
The Underwriters Laboratory file number is E136850

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

US Patent Numbers 6,061,941 / 6,637,080
CA Patent Numbers 2,245,623 / 2,387,222

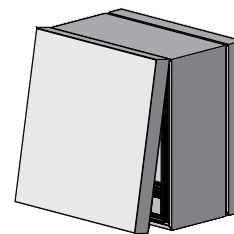
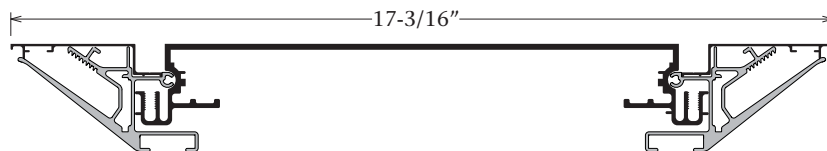
Unassembled Double Face Kits w/ Reveal - For Flexible Faces

Wide Body w/ Tension Frame II and Bleed Tension Frame Cover

Part #2005
KWB/86/95

Part #2086

Part #2095



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$865	\$1054	4 x 4	\$1200	\$1465	6 x 6	\$1647	\$2013	8 x 14	\$2787	\$3405
2 x 4	977	1192	4 x 5	1300	1591	6 x 7	1784	2175	8 x 15	2886	3528
2 x 5	1078	1317	4 x 6	1424	1740	6 x 8	1884	2300	8 x 16	2996	3662
2 x 6	1200	1465	4 x 7	1559	1901	6 x 9	1981	2421	8 x 17	3125	3816
2 x 7	1338	1631	4 x 8	1657	2025	6 x 10	2117	2585	8 x 18	3221	3937
2 x 8	1438	1755	4 x 9	1760	2149	6 x 11	2218	2710	8 x 19	3357	4099
2 x 9	1536	1877	4 x 10	1894	2310	6 x 12	2318	2835	8 x 20	3457	4223
2 x 10	1673	2038	4 x 11	1992	2433	6 x 13	2454	2997			
2 x 11	1773	2164	4 x 12	2092	2559	6 x 14	2552	3119	9 x 9	2318	2835
2 x 12	1873	2291	4 x 13	2229	2723	6 x 15	2652	3245	9 x 10	2454	2996
2 x 13	2008	2450	4 x 14	2328	2845	6 x 16	2789	3405	9 x 11	2550	3118
2 x 14	2109	2575	4 x 15	2430	2973	6 x 17	2888	3530	9 x 12	2652	3245
2 x 15	2209	2701	4 x 16	2562	3129	6 x 18	2985	3651	9 x 13	2787	3405
2 x 16	2342	2861	4 x 17	2662	3254	6 x 19	3125	3816	9 x 14	2886	3528
2 x 17	2445	2986	4 x 18	2765	3380	6 x 20	3221	3937	9 x 15	2985	3651
2 x 18	2541	3108	4 x 19	2898	3539				9 x 16	3125	3816
2 x 19	2678	3269	4 x 20	2996	3662	7 x 7	1921	2337	9 x 17	3221	3937
2 x 20	2778	3396				7 x 8	2018	2460	9 x 18	3322	4064
			5 x 5	1399	1715	7 x 9	2117	2585	9 x 19	3457	4223
3 x 3	977	1192	5 x 6	1521	1861	7 x 10	2252	2748	9 x 20	3558	4348
3 x 4	1089	1330	5 x 7	1657	2025	7 x 11	2352	2869			
3 x 5	1187	1455	5 x 8	1760	2149	7 x 12	2454	2996	10 x 10	2586	3154
3 x 6	1311	1602	5 x 9	1859	2275	7 x 13	2586	3154	10 x 11	2686	3279
3 x 7	1450	1767	5 x 10	1992	2433	7 x 14	2686	3279	10 x 12	2787	3405
3 x 8	1548	1890	5 x 11	2092	2559	7 x 15	2787	3405	10 x 13	2923	3566
3 x 9	1647	2013	5 x 12	2192	2684	7 x 16	2923	3566	10 x 14	3022	3687
3 x 10	1784	2175	5 x 13	2328	2845	7 x 17	3022	3687	10 x 15	3125	3816
3 x 11	1885	2301	5 x 14	2430	2973	7 x 18	3125	3816	10 x 16	3255	3971
3 x 12	1981	2421	5 x 15	2528	3094	7 x 19	3256	3971	10 x 17	3357	4099
3 x 13	2118	2585	5 x 16	2662	3254	7 x 20	3357	4099	10 x 18	3457	4222
3 x 14	2218	2710	5 x 17	2765	3380				10 x 19	3593	4385
3 x 15	2318	2835	5 x 18	2862	3506	8 x 8	2117	2585	10 x 20	3637	4438
3 x 16	2454	2997	5 x 19	2996	3663	8 x 9	2218	2710			
3 x 17	2552	3119	5 x 20	3098	3791	8 x 10	2328	2845			
3 x 18	2652	3245				8 x 11	2454	2996			
3 x 19	2789	3406				8 x 12	2550	3118			
3 x 20	2888	3530				8 x 13	2662	3254			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws - See optional accessories
- Tension Tool - See optional accessories
- 6" and 9" Radius Corners - See optional accessories

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Tension Tool
- 6" and 9" Radius Corners

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame II is not engineered to integrate with the Divider System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- When using lamps, deduct \$6.01 per Frame Brace

Additional Information (pgs 196-197)

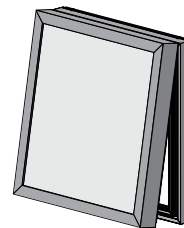
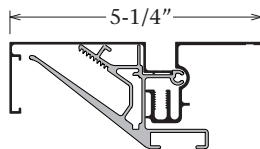
Unassembled Retro Kits w/ Reveal - For Flexible Faces

Retro Body w/ Tension Frame II and 1-1/2" Tension Frame Cover

Part #2040
K2040/86/84

Part #2086

Part #2084



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$461	4 x 4	\$590	6 x 6	\$796	8 x 14	\$1298
2 x 4	506	4 x 5	636	6 x 7	859	8 x 15	1346
2 x 5	548	4 x 6	696	6 x 8	900	8 x 16	1387
2 x 6	607	4 x 7	756	6 x 9	951	8 x 17	1445
2 x 7	663	4 x 8	796	6 x 10	1002	8 x 18	1490
2 x 8	706	4 x 9	847	6 x 11	1051	8 x 19	1550
2 x 9	759	4 x 10	901	6 x 12	1092	8 x 20	1598
2 x 10	817	4 x 11	951	6 x 13	1155		
2 x 11	860	4 x 12	996	6 x 14	1196	9 x 9	1093
2 x 12	907	4 x 13	1052	6 x 15	1247	9 x 10	1151
2 x 13	966	4 x 14	1093	6 x 16	1304	9 x 11	1196
2 x 14	1008	4 x 15	1144	6 x 17	1350	9 x 12	1241
2 x 15	1032	4 x 16	1203	6 x 18	1395	9 x 13	1304
2 x 16	1114	4 x 17	1247	6 x 19	1450	9 x 14	1342
2 x 17	1157	4 x 18	1296	6 x 20	1494	9 x 15	1395
2 x 18	1204	4 x 19	1352			9 x 16	1445
2 x 19	1262	4 x 20	1398	7 x 7	914	9 x 17	1494
2 x 20	1309			7 x 8	955	9 x 18	1536
		5 x 5	682	7 x 9	1004	9 x 19	1601
3 x 3	508	5 x 6	743	7 x 10	1062	9 x 20	1645
3 x 4	553	5 x 7	799	7 x 11	1106		
3 x 5	594	5 x 8	839	7 x 12	1153	10 x 10	1203
3 x 6	653	5 x 9	892	7 x 13	1213	10 x 11	1249
3 x 7	709	5 x 10	946	7 x 14	1253	10 x 12	1298
3 x 8	759	5 x 11	991	7 x 15	1308	10 x 13	1355
3 x 9	806	5 x 12	1040	7 x 16	1358	10 x 14	1396
3 x 10	863	5 x 13	1096	7 x 17	1407	10 x 15	1445
3 x 11	907	5 x 14	1140	7 x 18	1447	10 x 16	1503
3 x 12	956	5 x 15	1191	7 x 19	1510	10 x 17	1549
3 x 13	1016	5 x 16	1247	7 x 20	1550	10 x 18	1598
3 x 14	1054	5 x 17	1295			10 x 19	1657
3 x 15	1109	5 x 18	1340	8 x 8	999	10 x 20	1696
3 x 16	1158	5 x 19	1398	8 x 9	1050		
3 x 17	1204	5 x 20	1438	8 x 10	1091		
3 x 18	1250			8 x 11	1151		
3 x 19	1313			8 x 12	1193		
3 x 20	1355			8 x 13	1241		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- Kits will be cut .265" larger to fit over existing structure
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Illumination may vary depending on application
- Tension Frame II is not engineered to integrate with the Divider System

Additional Information (pgs 196-197)

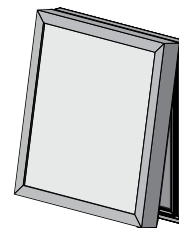
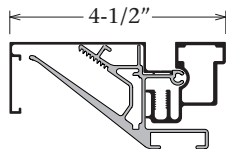
Unassembled Single Face Kits w/ Reveal - For Flexible Faces

Slimline Single Face Body w/ Tension Frame II and 1-1/2" Tension Frame Cover

Part #2020
K2020/86/84

Part #2086

Part #2084



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$472	\$553	4 x 4	\$609	\$714	6 x 6	\$804	\$930	8 x 14	\$1280	\$1481
2 x 4	518	598	4 x 5	657	765	6 x 7	852	988	8 x 15	1330	1544
2 x 5	567	657	4 x 6	708	826	6 x 8	896	1039	8 x 16	1375	1593
2 x 6	614	718	4 x 7	757	880	6 x 9	949	1105	8 x 17	1423	1649
2 x 7	659	773	4 x 8	804	930	6 x 10	992	1157	8 x 18	1470	1703
2 x 8	706	823	4 x 9	856	992	6 x 11	1043	1213	8 x 19	1520	1760
2 x 9	763	883	4 x 10	898	1043	6 x 12	1088	1263	8 x 20	1570	1814
2 x 10	808	938	4 x 11	949	1105	6 x 13	1141	1324			
2 x 11	856	992	4 x 12	999	1159	6 x 14	1184	1377	9 x 9	1089	1263
2 x 12	903	1051	4 x 13	1046	1216	6 x 15	1238	1437	9 x 10	1137	1317
2 x 13	955	1106	4 x 14	1089	1263	6 x 16	1287	1489	9 x 11	1184	1377
2 x 14	999	1159	4 x 15	1142	1325	6 x 17	1335	1545	9 x 12	1233	1427
2 x 15	1028	1197	4 x 16	1192	1379	6 x 18	1381	1601	9 x 13	1287	1489
2 x 16	1096	1271	4 x 17	1238	1437	6 x 19	1428	1653	9 x 14	1326	1540
2 x 17	1142	1325	4 x 18	1292	1491	6 x 20	1475	1707	9 x 15	1381	1601
2 x 18	1193	1382	4 x 19	1336	1548				9 x 16	1423	1649
2 x 19	1240	1440	4 x 20	1387	1602	7 x 7	898	1043	9 x 17	1475	1707
2 x 20	1292	1491				7 x 8	943	1093	9 x 18	1520	1760
			5 x 5	706	823	7 x 9	996	1158	9 x 19	1573	1822
3 x 3	520	607	5 x 6	757	880	7 x 10	1042	1205	9 x 20	1620	1872
3 x 4	570	661	5 x 7	805	933	7 x 11	1089	1263			
3 x 5	614	718	5 x 8	848	983	7 x 12	1138	1320	10 x 10	1179	1366
3 x 6	661	778	5 x 9	901	1047	7 x 13	1187	1378	10 x 11	1228	1423
3 x 7	709	827	5 x 10	946	1095	7 x 14	1233	1427	10 x 12	1280	1481
3 x 8	763	883	5 x 11	996	1158	7 x 15	1291	1490	10 x 13	1326	1540
3 x 9	811	945	5 x 12	1046	1216	7 x 16	1330	1544	10 x 14	1374	1589
3 x 10	859	994	5 x 13	1092	1269	7 x 17	1381	1601	10 x 15	1423	1649
3 x 11	903	1051	5 x 14	1138	1320	7 x 18	1427	1652	10 x 16	1469	1702
3 x 12	956	1108	5 x 15	1192	1379	7 x 19	1477	1710	10 x 17	1519	1757
3 x 13	1005	1163	5 x 16	1238	1437	7 x 20	1520	1760	10 x 18	1570	1814
3 x 14	1047	1218	5 x 17	1291	1490				10 x 19	1620	1872
3 x 15	1105	1276	5 x 18	1336	1548	8 x 8	988	1147	10 x 20	1662	1923
3 x 16	1144	1326	5 x 19	1387	1602	8 x 9	1042	1205			
3 x 17	1193	1382	5 x 20	1428	1653	8 x 10	1087	1257			
3 x 18	1241	1441				8 x 11	1137	1317			
3 x 19	1295	1499				8 x 12	1183	1374			
3 x 20	1338	1549				8 x 13	1233	1427			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Angles (Part #5300)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame II is not engineered to integrate with the Divider System

Additional Information (pgs 196-197)

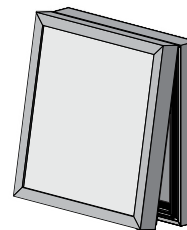
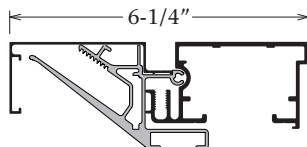
Unassembled Single Face Kits w/ Reveal - For Flexible Faces

Narrow Single Face Body w/ Tension Frame II and 1-1/2" Tension Frame Cover

Part #2021
K2021/86/84

Part #2086

Part #2084



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$497	\$591	4 x 4	\$652	\$776	6 x 6	\$869	\$1025	8 x 14	\$1406	\$1657
2 x 4	548	645	4 x 5	706	835	6 x 7	926	1091	8 x 15	1461	1730
2 x 5	603	711	4 x 6	763	903	6 x 8	976	1151	8 x 16	1511	1787
2 x 6	656	781	4 x 7	818	967	6 x 9	1034	1224	8 x 17	1567	1849
2 x 7	708	846	4 x 8	869	1025	6 x 10	1084	1284	8 x 18	1619	1916
2 x 8	760	901	4 x 9	927	1093	6 x 11	1140	1349	8 x 19	1677	1980
2 x 9	822	971	4 x 10	977	1155	6 x 12	1191	1407	8 x 20	1731	2042
2 x 10	875	1032	4 x 11	1034	1224	6 x 13	1249	1475			
2 x 11	927	1093	4 x 12	1088	1287	6 x 14	1298	1537	9 x 9	1192	1407
2 x 12	981	1162	4 x 13	1141	1352	6 x 15	1357	1606	9 x 10	1245	1470
2 x 13	1038	1226	4 x 14	1192	1407	6 x 16	1413	1665	9 x 11	1298	1537
2 x 14	1088	1287	4 x 15	1250	1477	6 x 17	1467	1731	9 x 12	1353	1596
2 x 15	1142	1353	4 x 16	1304	1541	6 x 18	1520	1794	9 x 13	1413	1665
2 x 16	1199	1416	4 x 17	1357	1606	6 x 19	1572	1856	9 x 14	1458	1727
2 x 17	1250	1477	4 x 18	1416	1669	6 x 20	1624	1919	9 x 15	1520	1794
2 x 18	1308	1544	4 x 19	1469	1732				9 x 16	1567	1849
2 x 19	1359	1608	4 x 20	1523	1797	7 x 7	977	1155	9 x 17	1624	1919
2 x 20	1416	1669				7 x 8	1028	1214	9 x 18	1677	1980
			5 x 5	760	901	7 x 9	1085	1286	9 x 19	1734	2051
3 x 3	551	653	5 x 6	818	967	7 x 10	1138	1345	9 x 20	1787	2109
3 x 4	607	716	5 x 7	871	1029	7 x 11	1192	1407			
3 x 5	656	781	5 x 8	922	1088	7 x 12	1246	1473	10 x 10	1294	1528
3 x 6	711	847	5 x 9	980	1158	7 x 13	1301	1540	10 x 11	1349	1593
3 x 7	765	904	5 x 10	1030	1216	7 x 14	1353	1596	10 x 12	1406	1657
3 x 8	822	971	5 x 11	1085	1286	7 x 15	1415	1666	10 x 13	1458	1727
3 x 9	877	1039	5 x 12	1141	1352	7 x 16	1461	1730	10 x 14	1510	1784
3 x 10	930	1095	5 x 13	1193	1412	7 x 17	1520	1794	10 x 15	1567	1849
3 x 11	981	1162	5 x 14	1246	1473	7 x 18	1570	1855	10 x 16	1618	1914
3 x 12	1039	1228	5 x 15	1304	1541	7 x 19	1628	1921	10 x 17	1675	1977
3 x 13	1093	1291	5 x 16	1357	1606	7 x 20	1677	1980	10 x 18	1731	2042
3 x 14	1142	1353	5 x 17	1415	1666				10 x 19	1787	2109
3 x 15	1205	1421	5 x 18	1469	1732	8 x 8	1079	1274	10 x 20	1836	2167
3 x 16	1252	1478	5 x 19	1523	1797	8 x 9	1138	1345			
3 x 17	1308	1544	5 x 20	1572	1856	8 x 10	1188	1403			
3 x 18	1361	1611				8 x 11	1245	1470			
3 x 19	1420	1677				8 x 12	1296	1535			
3 x 20	1470	1734				8 x 13	1353	1596			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces (Part #5352)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame II is not engineered to integrate with the Divider System

Additional Information (pgs 196-197)

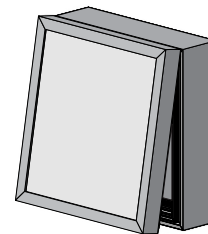
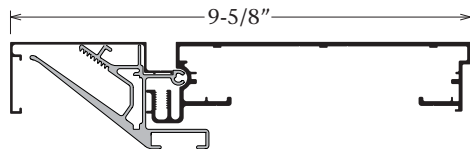
Unassembled Single Face Kits w/ Reveal - For Flexible Faces

Single Face Body w/ Tension Frame II and 1-1/2" Tension Frame Cover

Part #2025
KSF/86/84

Part #2086

Part #2084



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$510	\$609	4 x 4	\$673	\$806	6 x 6	\$925	\$1095	8 x 14	\$1542	\$1822
2 x 4	564	668	4 x 5	732	871	6 x 7	999	1180	8 x 15	1601	1897
2 x 5	620	738	4 x 6	802	956	6 x 8	1051	1245	8 x 16	1653	1957
2 x 6	690	823	4 x 7	872	1035	6 x 9	1114	1320	8 x 17	1724	2038
2 x 7	757	903	4 x 8	925	1095	6 x 10	1179	1399	8 x 18	1778	2105
2 x 8	813	966	4 x 9	987	1170	6 x 11	1238	1467	8 x 19	1853	2189
2 x 9	876	1038	4 x 10	1052	1249	6 x 12	1291	1528	8 x 20	1911	2255
2 x 10	945	1118	4 x 11	1114	1320	6 x 13	1366	1615			
2 x 11	1000	1183	4 x 12	1171	1391	6 x 14	1416	1681	9 x 9	1292	1528
2 x 12	1058	1254	4 x 13	1240	1470	6 x 15	1478	1752	9 x 10	1359	1608
2 x 13	1129	1335	4 x 14	1292	1528	6 x 16	1549	1830	9 x 11	1416	1681
2 x 14	1183	1403	4 x 15	1355	1603	6 x 17	1606	1899	9 x 12	1475	1744
2 x 15	1226	1458	4 x 16	1423	1684	6 x 18	1661	1968	9 x 13	1549	1830
2 x 16	1312	1552	4 x 17	1478	1752	6 x 19	1728	2045	9 x 14	1598	1894
2 x 17	1367	1616	4 x 18	1540	1820	6 x 20	1785	2111	9 x 15	1661	1968
2 x 18	1425	1688	4 x 19	1607	1901				9 x 16	1724	2038
2 x 19	1491	1767	4 x 20	1665	1969	7 x 7	1064	1262	9 x 17	1785	2111
2 x 20	1552	1832				7 x 8	1118	1325	9 x 18	1839	2176
			5 x 5	788	942	7 x 9	1180	1400	9 x 19	1914	2264
3 x 3	568	676	5 x 6	860	1023	7 x 10	1249	1475	9 x 20	1969	2326
3 x 4	624	742	5 x 7	926	1100	7 x 11	1304	1541			
3 x 5	677	811	5 x 8	980	1163	7 x 12	1361	1612	10 x 10	1424	1684
3 x 6	747	893	5 x 9	1043	1238	7 x 13	1432	1695	10 x 11	1483	1752
3 x 7	815	968	5 x 10	1109	1313	7 x 14	1487	1756	10 x 12	1542	1822
3 x 8	876	1038	5 x 11	1167	1389	7 x 15	1550	1831	10 x 13	1611	1906
3 x 9	935	1111	5 x 12	1228	1458	7 x 16	1614	1909	10 x 14	1664	1967
3 x 10	1005	1186	5 x 13	1295	1536	7 x 17	1673	1981	10 x 15	1724	2038
3 x 11	1058	1254	5 x 14	1349	1599	7 x 18	1726	2042	10 x 16	1791	2118
3 x 12	1118	1325	5 x 15	1411	1672	7 x 19	1802	2127	10 x 17	1849	2188
3 x 13	1188	1404	5 x 16	1478	1752	7 x 20	1853	2189	10 x 18	1911	2255
3 x 14	1241	1471	5 x 17	1537	1819				10 x 19	1982	2338
3 x 15	1307	1544	5 x 18	1595	1888	8 x 8	1172	1388	10 x 20	2034	2403
3 x 16	1369	1618	5 x 19	1665	1969	8 x 9	1237	1462			
3 x 17	1425	1688	5 x 20	1716	2033	8 x 10	1288	1524			
3 x 18	1481	1756				8 x 11	1359	1608			
3 x 19	1557	1840				8 x 12	1415	1677			
3 x 20	1611	1902				8 x 13	1475	1744			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame II is not engineered to integrate with the Divider System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign
- When using lamps, deduct \$6.30 per Frame Brace

Additional Information (pgs 196-197)

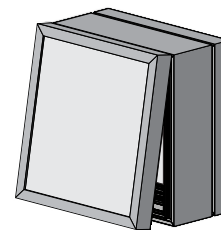
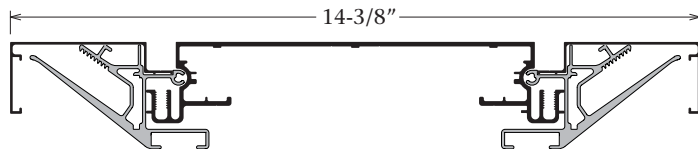
Unassembled Double Face Kits w/ Reveal - For Flexible Faces

Medium Body w/ Tension Frame II and 1-1/2" Tension Frame Cover

Part #2015
KMB/86/84

Part #2086

Part #2084



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$808	\$966	4 x 4	\$1117	\$1336	6 x 6	\$1478	\$1784	8 x 14	\$2438	\$2949
2 x 4	913	1089	4 x 5	1208	1448	6 x 7	1582	1908	8 x 15	2529	3061
2 x 5	1004	1201	4 x 6	1298	1563	6 x 8	1675	2021	8 x 16	2629	3182
2 x 6	1092	1312	4 x 7	1400	1684	6 x 9	1764	2130	8 x 17	2723	3298
2 x 7	1197	1438	4 x 8	1491	1794	6 x 10	1868	2254	8 x 18	2811	3405
2 x 8	1286	1550	4 x 9	1582	1908	6 x 11	1959	2366	8 x 19	2914	3530
2 x 9	1378	1661	4 x 10	1685	2033	6 x 12	2048	2479	8 x 20	3007	3642
2 x 10	1481	1785	4 x 11	1774	2142	6 x 13	2152	2602			
2 x 11	1572	1897	4 x 12	1868	2254	6 x 14	2243	2712	9 x 9	2048	2479
2 x 12	1664	2009	4 x 13	1971	2378	6 x 15	2335	2824	9 x 10	2152	2602
2 x 13	1764	2130	4 x 14	2060	2490	6 x 16	2438	2949	9 x 11	2243	2712
2 x 14	1856	2245	4 x 15	2152	2602	6 x 17	2529	3061	9 x 12	2334	2824
2 x 15	1948	2357	4 x 16	2254	2723	6 x 18	2617	3172	9 x 13	2438	2949
2 x 16	2051	2479	4 x 17	2344	2837	6 x 19	2723	3298	9 x 14	2529	3061
2 x 17	2143	2594	4 x 18	2438	2949	6 x 20	2811	3405	9 x 15	2617	3172
2 x 18	2232	2704	4 x 19	2541	3073				9 x 16	2723	3298
2 x 19	2335	2826	4 x 20	2629	3182	7 x 7	1685	2033	9 x 17	2811	3405
2 x 20	2428	2939				7 x 8	1773	2142	9 x 18	2903	3520
			5 x 5	1298	1563	7 x 9	1868	2254	9 x 19	3007	3642
3 x 3	913	1089	5 x 6	1388	1672	7 x 10	1969	2378	9 x 20	3098	3754
3 x 4	1016	1216	5 x 7	1491	1796	7 x 11	2060	2490			
3 x 5	1105	1326	5 x 8	1582	1908	7 x 12	2152	2602	10 x 10	2252	2723
3 x 6	1196	1437	5 x 9	1675	2021	7 x 13	2252	2723	10 x 11	2344	2837
3 x 7	1300	1563	5 x 10	1774	2142	7 x 14	2344	2837	10 x 12	2437	2949
3 x 8	1389	1673	5 x 11	1868	2254	7 x 15	2438	2949	10 x 13	2540	3072
3 x 9	1481	1784	5 x 12	1959	2366	7 x 16	2540	3073	10 x 14	2628	3182
3 x 10	1582	1908	5 x 13	2060	2490	7 x 17	2629	3182	10 x 15	2723	3296
3 x 11	1677	2021	5 x 14	2152	2602	7 x 18	2723	3298	10 x 16	2820	3415
3 x 12	1764	2130	5 x 15	2243	2712	7 x 19	2822	3416	10 x 17	2914	3529
3 x 13	1868	2254	5 x 16	2344	2837	7 x 20	2914	3530	10 x 18	3007	3642
3 x 14	1959	2366	5 x 17	2438	2949				10 x 19	3109	3765
3 x 15	2051	2479	5 x 18	2529	3061	8 x 8	1868	2254	10 x 20	3192	3869
3 x 16	2152	2604	5 x 19	2629	3184	8 x 9	1957	2366			
3 x 17	2243	2712	5 x 20	2723	3298	8 x 10	2060	2490			
3 x 18	2335	2824				8 x 11	2152	2602			
3 x 19	2438	2951				8 x 12	2243	2711			
3 x 20	2529	3061				8 x 13	2344	2837			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5352)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws - See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame II is not engineered to integrate with the Divider System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

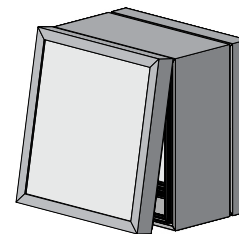
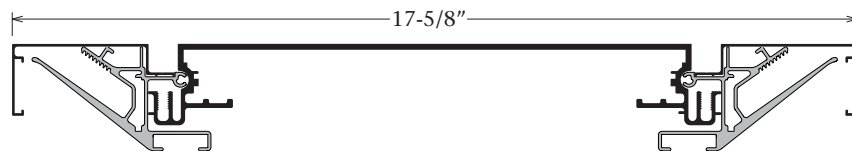
Unassembled Double Face Kits w/ Reveal - For Flexible Faces

Wide Body w/ Tension Frame II and 1-1/2" Tension Frame Cover

Part #2005
KWB/86/84

Part #2086

Part #2084



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$909	\$1112	4 x 4	\$1253	\$1540	6 x 6	\$1716	\$2111	8 x 14	\$2898	\$3559
2 x 4	1025	1254	4 x 5	1358	1669	6 x 7	1857	2276	8 x 15	3000	3688
2 x 5	1129	1387	4 x 6	1486	1826	6 x 8	1960	2408	8 x 16	3113	3827
2 x 6	1254	1541	4 x 7	1624	1989	6 x 9	2062	2536	8 x 17	3247	3987
2 x 7	1398	1708	4 x 8	1728	2120	6 x 10	2204	2704	8 x 18	3346	4114
2 x 8	1500	1840	4 x 9	1832	2252	6 x 11	2308	2836	8 x 19	3487	4280
2 x 9	1602	1969	4 x 10	1972	2418	6 x 12	2411	2964	8 x 20	3590	4410
2 x 10	1743	2135	4 x 11	2075	2547	6 x 13	2552	3135			
2 x 11	1847	2268	4 x 12	2177	2678	6 x 14	2654	3262	9 x 9	2411	2964
2 x 12	1951	2399	4 x 13	2320	2847	6 x 15	2757	3392	9 x 10	2550	3132
2 x 13	2089	2564	4 x 14	2422	2976	6 x 16	2898	3559	9 x 11	2654	3262
2 x 14	2193	2694	4 x 15	2528	3109	6 x 17	3000	3688	9 x 12	2757	3392
2 x 15	2299	2824	4 x 16	2662	3271	6 x 18	3103	3817	9 x 13	2898	3559
2 x 16	2437	2991	4 x 17	2769	3403	6 x 19	3247	3987	9 x 14	3000	3688
2 x 17	2542	3123	4 x 18	2873	3535	6 x 20	3346	4114	9 x 15	3103	3817
2 x 18	2644	3251	4 x 19	3011	3699				9 x 16	3247	3987
2 x 19	2783	3416	4 x 20	3113	3827	7 x 7	1999	2445	9 x 17	3346	4114
2 x 20	2888	3550				7 x 8	2100	2574	9 x 18	3451	4246
			5 x 5	1461	1800	7 x 9	2204	2704	9 x 19	3590	4412
3 x 3	1025	1253	5 x 6	1587	1952	7 x 10	2344	2872	9 x 20	3695	4543
3 x 4	1140	1399	5 x 7	1728	2121	7 x 11	2447	3000			
3 x 5	1243	1527	5 x 8	1832	2252	7 x 12	2550	3132	10 x 10	2687	3296
3 x 6	1371	1682	5 x 9	1936	2384	7 x 13	2687	3296	10 x 11	2791	3427
3 x 7	1511	1852	5 x 10	2075	2547	7 x 14	2791	3427	10 x 12	2896	3558
3 x 8	1615	1981	5 x 11	2177	2678	7 x 15	2898	3559	10 x 13	3035	3726
3 x 9	1716	2111	5 x 12	2280	2810	7 x 16	3037	3726	10 x 14	3139	3853
3 x 10	1857	2276	5 x 13	2422	2976	7 x 17	3139	3853	10 x 15	3245	3987
3 x 11	1960	2408	5 x 14	2528	3109	7 x 18	3247	3987	10 x 16	3380	4148
3 x 12	2062	2536	5 x 15	2628	3237	7 x 19	3381	4148	10 x 17	3487	4280
3 x 13	2204	2706	5 x 16	2769	3403	7 x 20	3487	4280	10 x 18	3590	4410
3 x 14	2308	2836	5 x 17	2873	3535				10 x 19	3730	4579
3 x 15	2412	2966	5 x 18	2976	3664	8 x 8	2204	2704	10 x 20	3851	4691
3 x 16	2552	3135	5 x 19	3114	3827	8 x 9	2308	2836			
3 x 17	2654	3262	5 x 20	3221	3960	8 x 10	2422	2976			
3 x 18	2757	3392				8 x 11	2550	3132			
3 x 19	2898	3559				8 x 12	2652	3262			
3 x 20	3001	3688				8 x 13	2769	3403			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws - See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame II is not engineered to integrate with the Divider System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- When using lamps, deduct \$6.30 per Frame Brace

Additional Information (pgs 196-197)

UL Recognized Component Systems
The Underwriters Laboratory file number is E136850

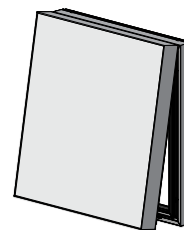
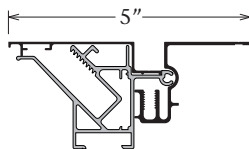
Unassembled Retro Kits w/ Reveal - For Flexible Faces

Retro Body w/ Tension Frame and Bleed Tension Frame Cover

Part #2040
K2040/85/95

Part #2085

Part #2095



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$390	4 x 4	\$497	6 x 6	\$673	8 x 14	\$1093
2 x 4	423	4 x 5	536	6 x 7	723	8 x 15	1134
2 x 5	464	4 x 6	584	6 x 8	760	8 x 16	1171
2 x 6	514	4 x 7	640	6 x 9	799	8 x 17	1220
2 x 7	564	4 x 8	673	6 x 10	847	8 x 18	1259
2 x 8	596	4 x 9	718	6 x 11	890	8 x 19	1308
2 x 9	643	4 x 10	763	6 x 12	923	8 x 20	1346
2 x 10	689	4 x 11	799	6 x 13	975		
2 x 11	732	4 x 12	837	6 x 14	1009	9 x 9	922
2 x 12	765	4 x 13	894	6 x 15	1050	9 x 10	968
2 x 13	815	4 x 14	923	6 x 16	1099	9 x 11	1009
2 x 14	850	4 x 15	966	6 x 17	1135	9 x 12	1045
2 x 15	896	4 x 16	1013	6 x 18	1175	9 x 13	1099
2 x 16	940	4 x 17	1050	6 x 19	1226	9 x 14	1133
2 x 17	979	4 x 18	1091	6 x 20	1260	9 x 15	1175
2 x 18	1016	4 x 19	1141			9 x 16	1221
2 x 19	1064	4 x 20	1175	7 x 7	772	9 x 17	1260
2 x 20	1104			7 x 8	806	9 x 18	1298
		5 x 5	572	7 x 9	848	9 x 19	1347
3 x 3	431	5 x 6	626	7 x 10	896	9 x 20	1383
3 x 4	465	5 x 7	674	7 x 11	934		
3 x 5	503	5 x 8	709	7 x 12	971	10 x 10	1019
3 x 6	551	5 x 9	751	7 x 13	1023	10 x 11	1054
3 x 7	602	5 x 10	799	7 x 14	1057	10 x 12	1093
3 x 8	640	5 x 11	835	7 x 15	1100	10 x 13	1142
3 x 9	679	5 x 12	880	7 x 16	1147	10 x 14	1176
3 x 10	732	5 x 13	923	7 x 17	1187	10 x 15	1220
3 x 11	767	5 x 14	962	7 x 18	1224	10 x 16	1267
3 x 12	804	5 x 15	1002	7 x 19	1275	10 x 17	1307
3 x 13	854	5 x 16	1050	7 x 20	1312	10 x 18	1341
3 x 14	894	5 x 17	1088			10 x 19	1395
3 x 15	931	5 x 18	1129	8 x 8	843	10 x 20	1432
3 x 16	980	5 x 19	1176	8 x 9	883		
3 x 17	1016	5 x 20	1213	8 x 10	918		
3 x 18	1057			8 x 11	968		
3 x 19	1105			8 x 12	1008		
3 x 20	1147			8 x 13	1045		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- Kits will be cut .265" larger to fit over existing structure
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Illumination may vary depending on application
- Tension Frame is not engineered to integrate with the Divider System

Additional Information (pgs 196-197)



- UL Recognized Component Systems
- The Underwriters Laboratory file number is E136850

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

US Patent Numbers 6,061,941 / 6,637,080
CA Patent Numbers 2,245,623 / 2,387,222

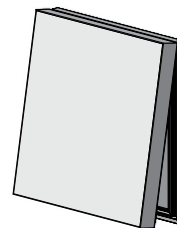
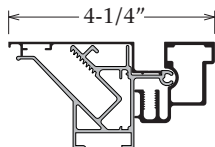
Unassembled Single Face Kits w/ Reveal - For Flexible Faces

Slimline Single Face Body w/ Tension Frame and Bleed Tension Frame Cover

Part #2020
K2020/85/95

Part #2085

Part #2095



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$403	\$481	4 x 4	\$519	\$618	6 x 6	\$682	\$806	8 x 14	\$1079	\$1271
2 x 4	439	523	4 x 5	561	668	6 x 7	722	851	8 x 15	1121	1324
2 x 5	484	572	4 x 6	598	711	6 x 8	760	900	8 x 16	1163	1361
2 x 6	524	620	4 x 7	645	759	6 x 9	802	946	8 x 17	1201	1411
2 x 7	564	670	4 x 8	682	806	6 x 10	843	996	8 x 18	1245	1461
2 x 8	598	711	4 x 9	727	855	6 x 11	886	1039	8 x 19	1282	1507
2 x 9	648	760	4 x 10	763	901	6 x 12	923	1089	8 x 20	1324	1552
2 x 10	684	808	4 x 11	802	946	6 x 13	962	1135			
2 x 11	727	855	4 x 12	846	996	6 x 14	1002	1179	9 x 9	922	1088
2 x 12	765	903	4 x 13	892	1046	6 x 15	1046	1232	9 x 10	959	1129
2 x 13	806	955	4 x 14	923	1089	6 x 16	1085	1275	9 x 11	1002	1179
2 x 14	846	996	4 x 15	967	1138	6 x 17	1122	1326	9 x 12	1040	1224
2 x 15	893	1050	4 x 16	1006	1184	6 x 18	1166	1372	9 x 13	1085	1275
2 x 16	927	1091	4 x 17	1046	1232	6 x 19	1208	1419	9 x 14	1120	1320
2 x 17	967	1138	4 x 18	1089	1279	6 x 20	1246	1462	9 x 15	1166	1372
2 x 18	1008	1186	4 x 19	1131	1328				9 x 16	1203	1413
2 x 19	1050	1233	4 x 20	1166	1372	7 x 7	760	900	9 x 17	1246	1462
2 x 20	1089	1279				7 x 8	796	940	9 x 18	1284	1510
			5 x 5	598	711	7 x 9	844	994	9 x 19	1325	1554
3 x 3	445	531	5 x 6	642	757	7 x 10	879	1038	9 x 20	1362	1603
3 x 4	485	573	5 x 7	684	808	7 x 11	922	1088			
3 x 5	526	623	5 x 8	722	851	7 x 12	960	1131	10 x 10	999	1175
3 x 6	564	670	5 x 9	765	903	7 x 13	1004	1183	10 x 11	1038	1220
3 x 7	604	716	5 x 10	802	946	7 x 14	1040	1224	10 x 12	1079	1271
3 x 8	645	759	5 x 11	844	994	7 x 15	1087	1276	10 x 13	1118	1312
3 x 9	689	813	5 x 12	890	1042	7 x 16	1121	1324	10 x 14	1157	1358
3 x 10	727	855	5 x 13	923	1089	7 x 17	1166	1372	10 x 15	1201	1411
3 x 11	767	904	5 x 14	962	1135	7 x 18	1205	1416	10 x 16	1240	1455
3 x 12	806	955	5 x 15	1006	1184	7 x 19	1247	1464	10 x 17	1280	1503
3 x 13	848	1000	5 x 16	1046	1232	7 x 20	1284	1510	10 x 18	1317	1550
3 x 14	892	1046	5 x 17	1087	1276				10 x 19	1361	1602
3 x 15	931	1095	5 x 18	1131	1328	8 x 8	837	987	10 x 20	1403	1639
3 x 16	968	1140	5 x 19	1167	1374	8 x 9	879	1038			
3 x 17	1008	1186	5 x 20	1205	1416	8 x 10	918	1079			
3 x 18	1052	1237				8 x 11	959	1129			
3 x 19	1091	1280				8 x 12	1000	1176			
3 x 20	1135	1329				8 x 13	1040	1224			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces (Part #5352)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame is not engineered to integrate with the Divider System

Additional Information (pgs 196-197)

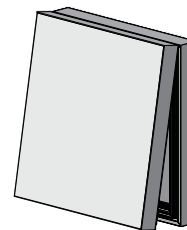
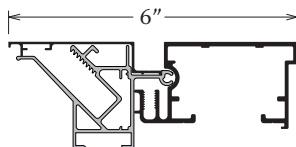
Unassembled Single Face Kits w/ Reveal - For Flexible Faces

Narrow Single Face Body w/ Tension Frame and Bleed Tension Frame Cover

Part #2021
K2021/85/95

Part #2085

Part #2095



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$435	\$523	4 x 4	\$568	\$685	6 x 6	\$756	\$909	8 x 14	\$1216	\$1461
2 x 4	478	574	4 x 5	615	742	6 x 7	802	962	8 x 15	1265	1520
2 x 5	526	631	4 x 6	660	798	6 x 8	847	1022	8 x 16	1311	1567
2 x 6	573	689	4 x 7	714	852	6 x 9	894	1075	8 x 17	1357	1624
2 x 7	619	744	4 x 8	756	909	6 x 10	940	1133	8 x 18	1406	1684
2 x 8	660	798	4 x 9	808	966	6 x 11	989	1184	8 x 19	1448	1737
2 x 9	716	855	4 x 10	848	1023	6 x 12	1034	1245	8 x 20	1495	1791
2 x 10	757	911	4 x 11	894	1075	6 x 13	1079	1298			
2 x 11	808	966	4 x 12	943	1133	6 x 14	1125	1350	9 x 9	1032	1243
2 x 12	851	1025	4 x 13	996	1191	6 x 15	1174	1412	9 x 10	1076	1292
2 x 13	898	1084	4 x 14	1034	1245	6 x 16	1220	1464	9 x 11	1125	1350
2 x 14	943	1133	4 x 15	1085	1301	6 x 17	1266	1523	9 x 12	1170	1404
2 x 15	997	1193	4 x 16	1131	1355	6 x 18	1313	1576	9 x 13	1220	1464
2 x 16	1039	1246	4 x 17	1174	1412	6 x 19	1362	1633	9 x 14	1263	1519
2 x 17	1085	1301	4 x 18	1224	1467	6 x 20	1407	1685	9 x 15	1313	1576
2 x 18	1133	1357	4 x 19	1271	1524				9 x 16	1358	1629
2 x 19	1176	1413	4 x 20	1313	1576	7 x 7	847	1022	9 x 17	1407	1685
2 x 20	1224	1467				7 x 8	890	1068	9 x 18	1454	1741
			5 x 5	660	798	7 x 9	942	1131	9 x 19	1499	1794
3 x 3	484	582	5 x 6	709	851	7 x 10	983	1183	9 x 20	1544	1853
3 x 4	527	632	5 x 7	757	911	7 x 11	1032	1243			
3 x 5	574	690	5 x 8	802	962	7 x 12	1078	1294	10 x 10	1121	1347
3 x 6	619	744	5 x 9	851	1025	7 x 13	1128	1353	10 x 11	1166	1399
3 x 7	668	804	5 x 10	894	1075	7 x 14	1170	1404	10 x 12	1216	1461
3 x 8	714	852	5 x 11	942	1131	7 x 15	1221	1465	10 x 13	1260	1510
3 x 9	763	916	5 x 12	994	1187	7 x 16	1265	1520	10 x 14	1304	1565
3 x 10	808	966	5 x 13	1034	1245	7 x 17	1313	1576	10 x 15	1357	1624
3 x 11	852	1026	5 x 14	1079	1298	7 x 18	1361	1632	10 x 16	1400	1678
3 x 12	898	1084	5 x 15	1131	1355	7 x 19	1409	1686	10 x 17	1447	1734
3 x 13	946	1137	5 x 16	1174	1412	7 x 20	1454	1741	10 x 18	1491	1790
3 x 14	996	1191	5 x 17	1221	1465				10 x 19	1542	1852
3 x 15	1042	1250	5 x 18	1271	1524	8 x 8	934	1122	10 x 20	1589	1897
3 x 16	1087	1303	5 x 19	1315	1577	8 x 9	983	1183			
3 x 17	1133	1357	5 x 20	1361	1632	8 x 10	1029	1233			
3 x 18	1182	1415				8 x 11	1076	1292			
3 x 19	1226	1469				8 x 12	1122	1349			
3 x 20	1276	1525				8 x 13	1170	1404			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces (Part #5350)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- 6" Radius Corners - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 127-128):

- Frame Support Tube
- Tension Tool
- 6" Radius Corners

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame is not engineered to integrate with the Divider System

Additional Information (pgs 196-197)

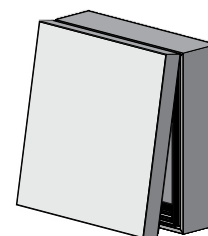
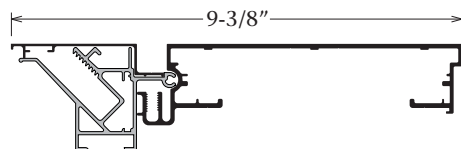
Unassembled Single Face Kits w/ Reveal - For Flexible Faces

Single Face Body w/ Tension Frame and Bleed Tension Frame Cover

Part #2025
KSF/85/95

Part #2085

Part #2095



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$452	\$545	4 x 4	\$594	\$722	6 x 6	\$818	\$987	8 x 14	\$1361	\$1633
2 x 4	497	602	4 x 5	645	784	6 x 7	881	1060	8 x 15	1413	1698
2 x 5	548	661	4 x 6	706	854	6 x 8	931	1121	8 x 16	1464	1749
2 x 6	611	738	4 x 7	773	926	6 x 9	981	1180	8 x 17	1524	1824
2 x 7	673	811	4 x 8	818	987	6 x 10	1043	1253	8 x 18	1576	1886
2 x 8	719	867	4 x 9	875	1050	6 x 11	1096	1311	8 x 19	1637	1959
2 x 9	778	927	4 x 10	933	1122	6 x 12	1142	1375	8 x 20	1686	2018
2 x 10	834	1004	4 x 11	981	1180	6 x 13	1204	1445			
2 x 11	888	1063	4 x 12	1034	1241	6 x 14	1253	1503	9 x 9	1141	1374
2 x 12	935	1125	4 x 13	1101	1317	6 x 15	1307	1570	9 x 10	1201	1440
2 x 13	999	1200	4 x 14	1142	1375	6 x 16	1367	1637	9 x 11	1253	1503
2 x 14	1046	1253	4 x 15	1197	1437	6 x 17	1415	1701	9 x 12	1301	1560
2 x 15	1104	1320	4 x 16	1259	1507	6 x 18	1467	1760	9 x 13	1367	1637
2 x 16	1159	1389	4 x 17	1307	1570	6 x 19	1531	1831	9 x 14	1412	1696
2 x 17	1208	1448	4 x 18	1359	1629	6 x 20	1577	1888	9 x 15	1467	1760
2 x 18	1260	1508	4 x 19	1423	1702				9 x 16	1525	1827
2 x 19	1320	1584	4 x 20	1467	1760	7 x 7	943	1134	9 x 17	1577	1888
2 x 20	1372	1640				7 x 8	989	1186	9 x 18	1628	1950
			5 x 5	694	843	7 x 9	1045	1252	9 x 19	1689	2022
3 x 3	503	609	5 x 6	757	913	7 x 10	1101	1320	9 x 20	1737	2083
3 x 4	549	663	5 x 7	821	989	7 x 11	1154	1387			
3 x 5	602	726	5 x 8	868	1046	7 x 12	1203	1441	10 x 10	1263	1511
3 x 6	660	799	5 x 9	922	1111	7 x 13	1267	1519	10 x 11	1309	1569
3 x 7	723	871	5 x 10	981	1180	7 x 14	1313	1573	10 x 12	1361	1633
3 x 8	773	926	5 x 11	1032	1240	7 x 15	1369	1639	10 x 13	1423	1699
3 x 9	827	994	5 x 12	1088	1303	7 x 16	1425	1710	10 x 14	1470	1760
3 x 10	888	1063	5 x 13	1142	1375	7 x 17	1479	1772	10 x 15	1524	1824
3 x 11	938	1126	5 x 14	1192	1433	7 x 18	1528	1830	10 x 16	1586	1894
3 x 12	987	1187	5 x 15	1246	1494	7 x 19	1593	1903	10 x 17	1636	1956
3 x 13	1050	1260	5 x 16	1307	1570	7 x 20	1640	1964	10 x 18	1682	2017
3 x 14	1101	1317	5 x 17	1357	1628				10 x 19	1748	2094
3 x 15	1153	1381	5 x 18	1411	1689	8 x 8	1038	1246	10 x 20	1797	2145
3 x 16	1211	1450	5 x 19	1469	1761	8 x 9	1089	1309			
3 x 17	1260	1508	5 x 20	1516	1817	8 x 10	1138	1364			
3 x 18	1312	1573				8 x 11	1201	1440			
3 x 19	1374	1643				8 x 12	1252	1501			
3 x 20	1427	1703				8 x 13	1301	1560			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws- See optional accessories
- Tension Tool - See optional accessories
- 6" and 9" Radius Corners - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Tension Tool
- 6" and 9" Radius Corners

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign
- When using lamps, deduct \$6.30 per Frame Brace

Additional Information (pgs 196-197)

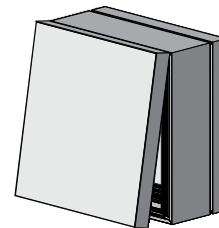
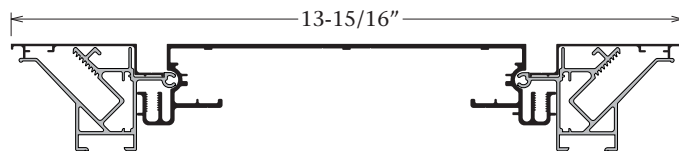
Unassembled Double Face Kits w/ Reveal - For Flexible Faces

Medium Body w/ Tension Frame and Bleed Tension Frame Cover

Part #2015
KMB/85/95

Part #2085

Part #2095



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$739	\$894	4 x 4	\$983	\$1187	6 x 6	\$1374	\$1647	8 x 14	\$2300	\$2749
2 x 4	815	988	4 x 5	1068	1294	6 x 7	1481	1774	8 x 15	2392	2861
2 x 5	901	1089	4 x 6	1180	1421	6 x 8	1559	1869	8 x 16	2469	2954
2 x 6	1010	1220	4 x 7	1287	1548	6 x 9	1649	1982	8 x 17	2581	3081
2 x 7	1120	1346	4 x 8	1371	1644	6 x 10	1755	2098	8 x 18	2664	3185
2 x 8	1203	1441	4 x 9	1460	1752	6 x 11	1838	2198	8 x 19	2773	3313
2 x 9	1292	1553	4 x 10	1560	1872	6 x 12	1923	2305	8 x 20	2856	3409
2 x 10	1398	1672	4 x 11	1647	1980	6 x 13	2033	2432			
2 x 11	1481	1774	4 x 12	1734	2079	6 x 14	2114	2532	9 x 9	1925	2308
2 x 12	1566	1876	4 x 13	1842	2209	6 x 15	2206	2638	9 x 10	2028	2425
2 x 13	1675	2008	4 x 14	1922	2304	6 x 16	2305	2754	9 x 11	2115	2533
2 x 14	1755	2098	4 x 15	2015	2416	6 x 17	2396	2862	9 x 12	2198	2629
2 x 15	1844	2210	4 x 16	2115	2533	6 x 18	2479	2965	9 x 13	2306	2760
2 x 16	1948	2329	4 x 17	2205	2632	6 x 19	2589	3090	9 x 14	2387	2860
2 x 17	2033	2432	4 x 18	2285	2739	6 x 20	2670	3189	9 x 15	2480	2966
2 x 18	2117	2535	4 x 19	2397	2864				9 x 16	2582	3086
2 x 19	2230	2662	4 x 20	2474	2962	7 x 7	1590	1901	9 x 17	2671	3190
2 x 20	2305	2754				7 x 8	1669	1993	9 x 18	2753	3293
			5 x 5	1155	1396	7 x 9	1761	2104	9 x 19	2862	3422
3 x 3	827	999	5 x 6	1262	1521	7 x 10	1861	2223	9 x 20	2943	3517
3 x 4	903	1091	5 x 7	1375	1649	7 x 11	1947	2328			
3 x 5	992	1199	5 x 8	1453	1748	7 x 12	2033	2432	10 x 10	2131	2542
3 x 6	1100	1326	5 x 9	1542	1853	7 x 13	2142	2559	10 x 11	2212	2647
3 x 7	1211	1454	5 x 10	1645	1973	7 x 14	2217	2652	10 x 12	2301	2752
3 x 8	1288	1549	5 x 11	1730	2075	7 x 15	2309	2765	10 x 13	2411	2877
3 x 9	1382	1660	5 x 12	1815	2183	7 x 16	2418	2886	10 x 14	2492	2969
3 x 10	1484	1777	5 x 13	1925	2308	7 x 17	2501	2989	10 x 15	2581	3081
3 x 11	1567	1877	5 x 14	2003	2401	7 x 18	2585	3088	10 x 16	2686	3205
3 x 12	1653	1985	5 x 15	2094	2513	7 x 19	2698	3221	10 x 17	2770	3309
3 x 13	1765	2115	5 x 16	2198	2629	7 x 20	2773	3313	10 x 18	2856	3409
3 x 14	1842	2209	5 x 17	2280	2736				10 x 19	2965	3539
3 x 15	1935	2317	5 x 18	2371	2837	8 x 8	1747	2089	10 x 20	3044	3632
3 x 16	2039	2440	5 x 19	2480	2966	8 x 9	1838	2198			
3 x 17	2121	2540	5 x 20	2557	3060	8 x 10	1914	2296			
3 x 18	2208	2645				8 x 11	2026	2424			
3 x 19	2317	2773				8 x 12	2113	2529			
3 x 20	2397	2864				8 x 13	2192	2627			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws- See optional accessories
- Tension Tool - See optional accessories
- 6" and 9" Radius Corners - See optional accessories

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Tension Tool
- 6" and 9" Radius Corners

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame is not engineered to integrate with the Divider System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- When using lamps, deduct \$6.30 per Frame Brace

Additional Information (pgs 196-197)

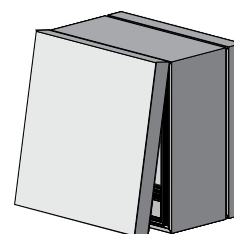
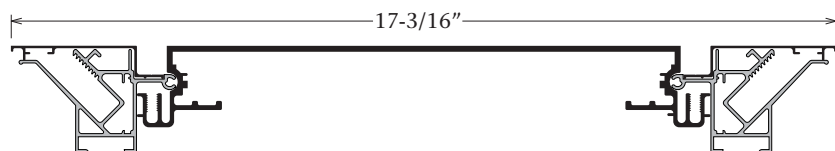
Unassembled Double Face Kits w/ Reveal - For Flexible Faces

Wide Body w/ Tension Frame and Bleed Tension Frame Cover

Part #2005
KWB/85/95

Part #2085

Part #2095



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$830	\$1002	4 x 4	\$1118	\$1352	6 x 6	\$1565	\$1876	8 x 14	\$2637	\$3156
2 x 4	923	1117	4 x 5	1218	1471	6 x 7	1686	2026	8 x 15	2744	3288
2 x 5	1022	1232	4 x 6	1345	1618	6 x 8	1777	2134	8 x 16	2836	3400
2 x 6	1144	1378	4 x 7	1465	1760	6 x 9	1886	2268	8 x 17	2962	3542
2 x 7	1270	1527	4 x 8	1557	1873	6 x 10	2003	2401	8 x 18	3057	3662
2 x 8	1364	1643	4 x 9	1664	2005	6 x 11	2104	2526	8 x 19	3185	3811
2 x 9	1470	1769	4 x 10	1784	2137	6 x 12	2201	2642	8 x 20	3279	3923
2 x 10	1589	1901	4 x 11	1884	2264	6 x 13	2329	2790			
2 x 11	1686	2026	4 x 12	1982	2382	6 x 14	2421	2899	9 x 9	2206	2644
2 x 12	1789	2142	4 x 13	2109	2529	6 x 15	2529	3030	9 x 10	2322	2787
2 x 13	1913	2293	4 x 14	2198	2638	6 x 16	2645	3165	9 x 11	2422	2903
2 x 14	2003	2401	4 x 15	2308	2767	6 x 17	2745	3289	9 x 12	2519	3027
2 x 15	2114	2532	4 x 16	2424	2905	6 x 18	2842	3408	9 x 13	2647	3169
2 x 16	2226	2666	4 x 17	2524	3028	6 x 19	2969	3552	9 x 14	2739	3285
2 x 17	2329	2790	4 x 18	2624	3146	6 x 20	3059	3667	9 x 15	2844	3409
2 x 18	2425	2910	4 x 19	2748	3291				9 x 16	2966	3550
2 x 19	2553	3055	4 x 20	2840	3405	7 x 7	1814	2167	9 x 17	3061	3670
2 x 20	2647	3169				7 x 8	1902	2278	9 x 18	3163	3791
			5 x 5	1319	1593	7 x 9	2013	2414	9 x 19	3288	3935
3 x 3	931	1128	5 x 6	1440	1732	7 x 10	2127	2542	9 x 20	3381	4044
3 x 4	1028	1241	5 x 7	1566	1884	7 x 11	2226	2666			
3 x 5	1125	1359	5 x 8	1656	1993	7 x 12	2326	2789	10 x 10	2440	2919
3 x 6	1249	1503	5 x 9	1765	2121	7 x 13	2450	2934	10 x 11	2537	3035
3 x 7	1377	1653	5 x 10	1881	2258	7 x 14	2541	3047	10 x 12	2638	3159
3 x 8	1467	1765	5 x 11	1981	2378	7 x 15	2648	3171	10 x 13	2765	3303
3 x 9	1573	1894	5 x 12	2080	2501	7 x 16	2770	3314	10 x 14	2857	3416
3 x 10	1694	2031	5 x 13	2206	2644	7 x 17	2868	3433	10 x 15	2965	3546
3 x 11	1791	2152	5 x 14	2299	2761	7 x 18	2968	3551	10 x 16	3080	3683
3 x 12	1891	2272	5 x 15	2403	2886	7 x 19	3093	3696	10 x 17	3182	3805
3 x 13	2017	2417	5 x 16	2519	3027	7 x 20	3185	3811	10 x 18	3280	3924
3 x 14	2109	2529	5 x 17	2624	3146				10 x 19	3406	4069
3 x 15	2215	2658	5 x 18	2723	3267	8 x 8	1996	2392	10 x 20	3496	4185
3 x 16	2335	2793	5 x 19	2844	3409	8 x 9	2103	2517			
3 x 17	2429	2914	5 x 20	2941	3522	8 x 10	2196	2633			
3 x 18	2530	3031				8 x 11	2318	2777			
3 x 19	2654	3181				8 x 12	2421	2899			
3 x 20	2750	3293				8 x 13	2516	3022			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws- See optional accessories
- Tension Tool - See optional accessories
- 6" and 9" Radius Corners - See optional accessories

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Tension Tool
- 6" and 9" Radius Corners

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame is not engineered to integrate with the Divider System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- When using lamps, deduct \$6.30 per Frame Brace

Additional Information (pgs 196-197)

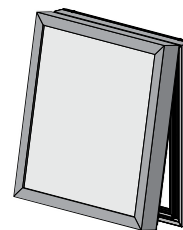
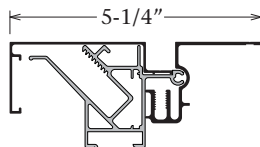
Unassembled Retro Kits w/ Reveal - For Flexible Faces

Retro Body w/ Tension Frame and 1-1/2" Tension Frame Cover

Part #2040
K2040/85/84

Part #2085

Part #2084



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$407	4 x 4	\$519	6 x 6	\$705	8 x 14	\$1154
2 x 4	444	4 x 5	562	6 x 7	764	8 x 15	1196
2 x 5	485	4 x 6	614	6 x 8	798	8 x 16	1232
2 x 6	536	4 x 7	670	6 x 9	844	8 x 17	1286
2 x 7	589	4 x 8	705	6 x 10	890	8 x 18	1325
2 x 8	626	4 x 9	751	6 x 11	934	8 x 19	1379
2 x 9	673	4 x 10	799	6 x 12	968	8 x 20	1421
2 x 10	723	4 x 11	844	6 x 13	1028		
2 x 11	765	4 x 12	881	6 x 14	1062	9 x 9	971
2 x 12	804	4 x 13	935	6 x 15	1106	9 x 10	1022
2 x 13	859	4 x 14	971	6 x 16	1159	9 x 11	1062
2 x 14	894	4 x 15	1017	6 x 17	1200	9 x 12	1104
2 x 15	938	4 x 16	1068	6 x 18	1238	9 x 13	1159
2 x 16	989	4 x 17	1106	6 x 19	1288	9 x 14	1192
2 x 17	1029	4 x 18	1151	6 x 20	1329	9 x 15	1238
2 x 18	1070	4 x 19	1203			9 x 16	1286
2 x 19	1121	4 x 20	1241	7 x 7	811	9 x 17	1329
2 x 20	1163			7 x 8	848	9 x 18	1366
		5 x 5	602	7 x 9	892	9 x 19	1424
3 x 3	449	5 x 6	657	7 x 10	943	9 x 20	1462
3 x 4	489	5 x 7	706	7 x 11	983		
3 x 5	524	5 x 8	744	7 x 12	1023	10 x 10	1070
3 x 6	577	5 x 9	788	7 x 13	1076	10 x 11	1111
3 x 7	628	5 x 10	839	7 x 14	1116	10 x 12	1154
3 x 8	673	5 x 11	879	7 x 15	1162	10 x 13	1204
3 x 9	714	5 x 12	923	7 x 16	1207	10 x 14	1243
3 x 10	767	5 x 13	973	7 x 17	1250	10 x 15	1286
3 x 11	804	5 x 14	1010	7 x 18	1287	10 x 16	1335
3 x 12	848	5 x 15	1055	7 x 19	1345	10 x 17	1378
3 x 13	900	5 x 16	1106	7 x 20	1379	10 x 18	1421
3 x 14	938	5 x 17	1150			10 x 19	1475
3 x 15	983	5 x 18	1191	8 x 8	886	10 x 20	1508
3 x 16	1030	5 x 19	1241	8 x 9	931		
3 x 17	1070	5 x 20	1276	8 x 10	967		
3 x 18	1111			8 x 11	1022		
3 x 19	1166			8 x 12	1060		
3 x 20	1204			8 x 13	1104		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- Kits will be cut .265" larger to fit over existing structure
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Illumination may vary depending on application
- Tension Frame is not engineered to integrate with the Divider System

Additional Information (pgs 196-197)

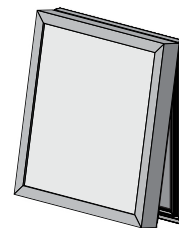
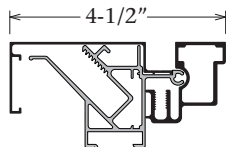
Unassembled Single Face Kits w/ Reveal - For Flexible Faces

Slimline Single Face Body w/ Tension Frame and 1-1/2" Tension Frame Cover

Part #2020
K2020/85/84

Part #2085

Part #2084



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$419	\$501	4 x 4	\$543	\$647	6 x 6	\$715	\$843	8 x 14	\$1140	\$1340
2 x 4	461	543	4 x 5	587	694	6 x 7	760	894	8 x 15	1184	1396
2 x 5	506	596	4 x 6	630	748	6 x 8	798	942	8 x 16	1223	1441
2 x 6	547	652	4 x 7	674	798	6 x 9	846	1000	8 x 17	1269	1491
2 x 7	589	702	4 x 8	715	843	6 x 10	885	1047	8 x 18	1309	1542
2 x 8	628	744	4 x 9	763	897	6 x 11	930	1096	8 x 19	1353	1593
2 x 9	677	799	4 x 10	799	945	6 x 12	968	1142	8 x 20	1396	1640
2 x 10	721	848	4 x 11	846	1000	6 x 13	1016	1197			
2 x 11	763	897	4 x 12	890	1051	6 x 14	1054	1246	9 x 9	971	1142
2 x 12	805	951	4 x 13	931	1101	6 x 15	1104	1301	9 x 10	1010	1192
2 x 13	848	1002	4 x 14	971	1142	6 x 16	1147	1347	9 x 11	1054	1246
2 x 14	890	1051	4 x 15	1019	1199	6 x 17	1188	1399	9 x 12	1100	1292
2 x 15	933	1104	4 x 16	1060	1249	6 x 18	1229	1448	9 x 13	1147	1347
2 x 16	977	1151	4 x 17	1104	1301	6 x 19	1271	1495	9 x 14	1182	1394
2 x 17	1019	1199	4 x 18	1150	1350	6 x 20	1313	1545	9 x 15	1229	1448
2 x 18	1062	1252	4 x 19	1191	1400				9 x 16	1269	1491
2 x 19	1105	1303	4 x 20	1232	1450	7 x 7	799	945	9 x 17	1313	1545
2 x 20	1150	1350				7 x 8	838	989	9 x 18	1353	1593
			5 x 5	628	744	7 x 9	886	1050	9 x 19	1400	1650
3 x 3	464	549	5 x 6	674	798	7 x 10	927	1092	9 x 20	1441	1694
3 x 4	508	602	5 x 7	716	846	7 x 11	971	1142			
3 x 5	547	652	5 x 8	756	892	7 x 12	1012	1196	10 x 10	1050	1238
3 x 6	590	703	5 x 9	804	947	7 x 13	1057	1247	10 x 11	1093	1287
3 x 7	631	750	5 x 10	843	992	7 x 14	1100	1292	10 x 12	1140	1340
3 x 8	677	799	5 x 11	886	1050	7 x 15	1148	1349	10 x 13	1182	1394
3 x 9	723	855	5 x 12	931	1101	7 x 16	1184	1396	10 x 14	1221	1438
3 x 10	764	898	5 x 13	973	1148	7 x 17	1229	1448	10 x 15	1269	1491
3 x 11	805	951	5 x 14	1012	1196	7 x 18	1270	1494	10 x 16	1308	1541
3 x 12	850	1004	5 x 15	1060	1249	7 x 19	1315	1548	10 x 17	1352	1591
3 x 13	896	1052	5 x 16	1104	1301	7 x 20	1353	1593	10 x 18	1396	1640
3 x 14	933	1104	5 x 17	1148	1349				10 x 19	1441	1694
3 x 15	983	1157	5 x 18	1191	1400	8 x 8	880	1038	10 x 20	1481	1741
3 x 16	1021	1200	5 x 19	1232	1450	8 x 9	927	1092			
3 x 17	1062	1252	5 x 20	1271	1495	8 x 10	967	1138			
3 x 18	1106	1304				8 x 11	1010	1192			
3 x 19	1153	1357				8 x 12	1052	1243			
3 x 20	1192	1403				8 x 13	1100	1292			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces (Part #5352)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame is not engineered to integrate with the Divider System

Additional Information (pgs 196-197)

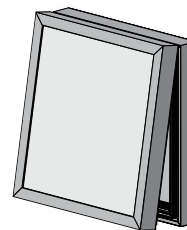
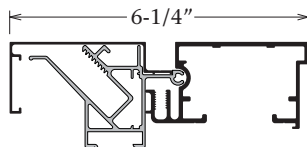
Unassembled Single Face Kits w/ Reveal - For Flexible Faces

Narrow Single Face Body w/ Tension Frame and 1-1/2" Tension Frame Cover

Part #2021
K2021/85/84

Part #2085

Part #2084



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$452	\$544	4 x 4	\$591	\$715	6 x 6	\$788	\$945	8 x 14	\$1275	\$1528
2 x 4	498	594	4 x 5	642	769	6 x 7	839	1005	8 x 15	1326	1595
2 x 5	547	656	4 x 6	693	834	6 x 8	885	1062	8 x 16	1372	1647
2 x 6	596	721	4 x 7	742	893	6 x 9	939	1129	8 x 17	1423	1707
2 x 7	643	780	4 x 8	788	945	6 x 10	981	1184	8 x 18	1470	1765
2 x 8	690	833	4 x 9	843	1008	6 x 11	1034	1243	8 x 19	1521	1824
2 x 9	744	894	4 x 10	886	1064	6 x 12	1079	1298	8 x 20	1572	1880
2 x 10	792	951	4 x 11	939	1129	6 x 13	1134	1359			
2 x 11	843	1008	4 x 12	987	1187	6 x 14	1176	1416	9 x 9	1080	1298
2 x 12	892	1071	4 x 13	1035	1246	6 x 15	1230	1481	9 x 10	1129	1355
2 x 13	942	1131	4 x 14	1080	1298	6 x 16	1282	1536	9 x 11	1176	1416
2 x 14	987	1187	4 x 15	1135	1361	6 x 17	1330	1596	9 x 12	1228	1470
2 x 15	1038	1247	4 x 16	1184	1420	6 x 18	1378	1654	9 x 13	1282	1536
2 x 16	1088	1307	4 x 17	1230	1481	6 x 19	1427	1711	9 x 14	1324	1591
2 x 17	1135	1361	4 x 18	1284	1540	6 x 20	1475	1768	9 x 15	1378	1654
2 x 18	1186	1423	4 x 19	1332	1598				9 x 16	1423	1707
2 x 19	1232	1483	4 x 20	1381	1656	7 x 7	886	1064	9 x 17	1475	1768
2 x 20	1284	1540				7 x 8	931	1118	9 x 18	1521	1824
			5 x 5	690	833	7 x 9	983	1186	9 x 19	1574	1890
3 x 3	501	603	5 x 6	742	893	7 x 10	1032	1238	9 x 20	1622	1943
3 x 4	549	660	5 x 7	789	947	7 x 11	1080	1298			
3 x 5	596	721	5 x 8	835	1002	7 x 12	1131	1358	10 x 10	1172	1409
3 x 6	645	781	5 x 9	890	1068	7 x 13	1182	1419	10 x 11	1223	1467
3 x 7	694	835	5 x 10	934	1120	7 x 14	1228	1470	10 x 12	1275	1528
3 x 8	744	894	5 x 11	983	1186	7 x 15	1283	1537	10 x 13	1324	1591
3 x 9	796	958	5 x 12	1035	1246	7 x 16	1326	1595	10 x 14	1369	1644
3 x 10	844	1009	5 x 13	1084	1303	7 x 17	1378	1654	10 x 15	1423	1707
3 x 11	892	1071	5 x 14	1131	1358	7 x 18	1425	1710	10 x 16	1469	1764
3 x 12	943	1133	5 x 15	1184	1420	7 x 19	1477	1769	10 x 17	1520	1822
3 x 13	994	1188	5 x 16	1230	1481	7 x 20	1521	1824	10 x 18	1572	1880
3 x 14	1038	1247	5 x 17	1283	1537				10 x 19	1622	1943
3 x 15	1093	1311	5 x 18	1332	1598	8 x 8	979	1174	10 x 20	1665	1999
3 x 16	1137	1362	5 x 19	1381	1656	8 x 9	1032	1238			
3 x 17	1186	1423	5 x 20	1427	1711	8 x 10	1078	1294			
3 x 18	1233	1484				8 x 11	1129	1355			
3 x 19	1287	1545				8 x 12	1175	1413			
3 x 20	1333	1599				8 x 13	1228	1470			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces (Part #5350)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame is not engineered to integrate with the Divider System

Additional Information (pgs 196-197)

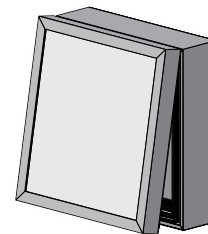
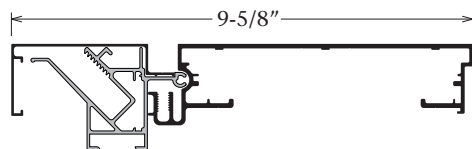
Unassembled Single Face Kits w/ Reveal - For Flexible Faces

Single Face Body w/ Tension Frame and 1-1/2" Tension Frame Cover

Part #2025
KSF/85/84

Part #2085

Part #2084



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$466	\$567	4 x 4	\$618	\$751	6 x 6	\$851	\$1023	8 x 14	\$1423	\$1702
2 x 4	518	620	4 x 5	672	811	6 x 7	922	1101	8 x 15	1477	1773
2 x 5	570	686	4 x 6	738	890	6 x 8	967	1162	8 x 16	1524	1830
2 x 6	635	768	4 x 7	804	966	6 x 9	1025	1233	8 x 17	1590	1905
2 x 7	698	844	4 x 8	851	1023	6 x 10	1085	1307	8 x 18	1640	1968
2 x 8	748	900	4 x 9	910	1091	6 x 11	1140	1371	8 x 19	1708	2047
2 x 9	806	967	4 x 10	968	1166	6 x 12	1188	1428	8 x 20	1762	2109
2 x 10	871	1043	4 x 11	1025	1233	6 x 13	1259	1507			
2 x 11	923	1105	4 x 12	1076	1296	6 x 14	1307	1570	9 x 9	1191	1428
2 x 12	976	1172	4 x 13	1141	1374	6 x 15	1362	1637	9 x 10	1253	1503
2 x 13	1040	1247	4 x 14	1191	1428	6 x 16	1428	1708	9 x 11	1307	1570
2 x 14	1089	1309	4 x 15	1247	1495	6 x 17	1481	1774	9 x 12	1359	1629
2 x 15	1142	1375	4 x 16	1312	1573	6 x 18	1532	1838	9 x 13	1428	1708
2 x 16	1208	1448	4 x 17	1362	1637	6 x 19	1595	1909	9 x 14	1471	1768
2 x 17	1260	1508	4 x 18	1420	1699	6 x 20	1645	1971	9 x 15	1532	1838
2 x 18	1313	1576	4 x 19	1483	1776				9 x 16	1590	1905
2 x 19	1377	1652	4 x 20	1535	1839	7 x 7	981	1179	9 x 17	1645	1971
2 x 20	1432	1711				7 x 8	1030	1237	9 x 18	1695	2033
			5 x 5	723	876	7 x 9	1087	1308	9 x 19	1765	2115
3 x 3	520	628	5 x 6	791	955	7 x 10	1151	1377	9 x 20	1815	2173
3 x 4	573	693	5 x 7	854	1026	7 x 11	1203	1441			
3 x 5	623	756	5 x 8	901	1085	7 x 12	1254	1506	10 x 10	1313	1573
3 x 6	686	833	5 x 9	959	1155	7 x 13	1320	1584	10 x 11	1367	1637
3 x 7	751	903	5 x 10	1022	1226	7 x 14	1372	1640	10 x 12	1423	1702
3 x 8	806	967	5 x 11	1074	1295	7 x 15	1429	1710	10 x 13	1484	1781
3 x 9	860	1035	5 x 12	1129	1361	7 x 16	1489	1785	10 x 14	1535	1839
3 x 10	925	1106	5 x 13	1192	1433	7 x 17	1544	1849	10 x 15	1590	1905
3 x 11	976	1172	5 x 14	1243	1493	7 x 18	1591	1908	10 x 16	1653	1981
3 x 12	1030	1237	5 x 15	1300	1560	7 x 19	1661	1986	10 x 17	1707	2045
3 x 13	1096	1311	5 x 16	1362	1637	7 x 20	1708	2047	10 x 18	1762	2109
3 x 14	1142	1375	5 x 17	1419	1698				10 x 19	1828	2184
3 x 15	1203	1441	5 x 18	1470	1764	8 x 8	1080	1296	10 x 20	1876	2246
3 x 16	1262	1510	5 x 19	1535	1839	8 x 9	1138	1364			
3 x 17	1313	1576	5 x 20	1582	1897	8 x 10	1187	1424			
3 x 18	1366	1640				8 x 11	1253	1503			
3 x 19	1436	1719				8 x 12	1304	1566			
3 x 20	1484	1777				8 x 13	1359	1629			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws- See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame is not engineered to integrate with the Divider System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign
- When using lamps, deduct \$6.30 per Frame Brace

Additional Information (pgs 196-197)

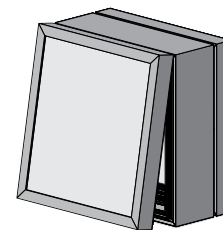
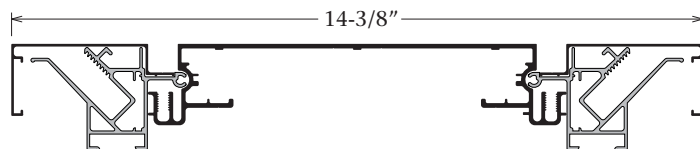
Unassembled Double Face Kits w/ Reveal - For Flexible Faces

Medium Body w/ Tension Frame and 1-1/2" Tension Frame Cover

Part #2015
KMB/85/84

Part #2085

Part #2084



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$767	\$930	4 x 4	\$1030	\$1246	6 x 6	\$1440	\$1726	8 x 14	\$2416	\$2890
2 x 4	852	1032	4 x 5	1120	1353	6 x 7	1549	1860	8 x 15	2511	3007
2 x 5	943	1141	4 x 6	1235	1491	6 x 8	1635	1960	8 x 16	2596	3109
2 x 6	1057	1275	4 x 7	1350	1624	6 x 9	1734	2079	8 x 17	2710	3245
2 x 7	1174	1407	4 x 8	1438	1724	6 x 10	1842	2209	8 x 18	2802	3349
2 x 8	1257	1511	4 x 9	1532	1842	6 x 11	1931	2312	8 x 19	2916	3487
2 x 9	1352	1628	4 x 10	1639	1967	6 x 12	2023	2422	8 x 20	3001	3587
2 x 10	1464	1749	4 x 11	1730	2075	6 x 13	2138	2557			
2 x 11	1549	1860	4 x 12	1819	2184	6 x 14	2221	2658	9 x 9	2025	2429
2 x 12	1644	1968	4 x 13	1936	2320	6 x 15	2316	2774	9 x 10	2131	2552
2 x 13	1761	2104	4 x 14	2018	2418	6 x 16	2422	2898	9 x 11	2222	2659
2 x 14	1842	2209	4 x 15	2117	2537	6 x 17	2513	3008	9 x 12	2312	2770
2 x 15	1938	2322	4 x 16	2222	2659	6 x 18	2600	3118	9 x 13	2428	2903
2 x 16	2048	2447	4 x 17	2313	2773	6 x 19	2723	3252	9 x 14	2509	3001
2 x 17	2138	2557	4 x 18	2404	2882	6 x 20	2803	3354	9 x 15	2606	3119
2 x 18	2223	2662	4 x 19	2516	3015				9 x 16	2719	3250
2 x 19	2340	2799	4 x 20	2599	3115	7 x 7	1665	1992	9 x 17	2805	3355
2 x 20	2428	2903				7 x 8	1752	2093	9 x 18	2896	3466
			5 x 5	1208	1462	7 x 9	1847	2212	9 x 19	3011	3600
3 x 3	865	1047	5 x 6	1324	1591	7 x 10	1951	2335	9 x 20	3096	3699
3 x 4	945	1147	5 x 7	1441	1730	7 x 11	2047	2445			
3 x 5	1035	1257	5 x 8	1523	1832	7 x 12	2133	2553	10 x 10	2237	2677
3 x 6	1153	1389	5 x 9	1620	1950	7 x 13	2247	2687	10 x 11	2328	2782
3 x 7	1269	1523	5 x 10	1728	2072	7 x 14	2330	2787	10 x 12	2418	2894
3 x 8	1350	1624	5 x 11	1819	2184	7 x 15	2430	2908	10 x 13	2533	3027
3 x 9	1445	1741	5 x 12	1908	2291	7 x 16	2536	3032	10 x 14	2617	3129
3 x 10	1556	1868	5 x 13	2025	2429	7 x 17	2627	3143	10 x 15	2712	3248
3 x 11	1645	1973	5 x 14	2105	2528	7 x 18	2721	3251	10 x 16	2824	3371
3 x 12	1737	2086	5 x 15	2201	2642	7 x 19	2832	3381	10 x 17	2913	3480
3 x 13	1853	2218	5 x 16	2312	2770	7 x 20	2916	3487	10 x 18	3003	3590
3 x 14	1936	2320	5 x 17	2404	2882				10 x 19	3120	3724
3 x 15	2034	2437	5 x 18	2490	2986	8 x 8	1835	2193	10 x 20	3202	3825
3 x 16	2142	2562	5 x 19	2606	3119	8 x 9	1926	2310			
3 x 17	2230	2669	5 x 20	2691	3223	8 x 10	2015	2416			
3 x 18	2320	2778				8 x 11	2127	2542			
3 x 19	2435	2911				8 x 12	2218	2657			
3 x 20	2516	3015				8 x 13	2306	2761			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws- See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame is not engineered to integrate with the Divider System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- When using lamps, deduct \$6.30 per Frame Brace

Additional Information (pgs 196-197)

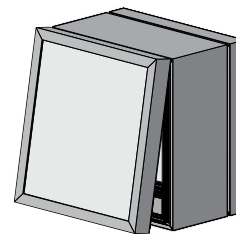
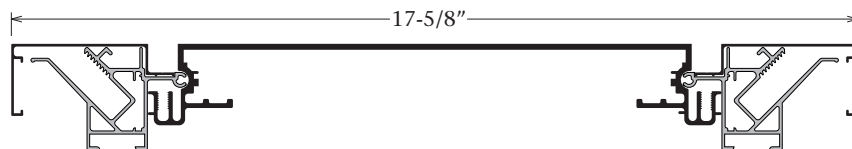
Unassembled Double Face Kits w/ Reveal - For Flexible Faces

Wide Body w/ Tension Frame and 1-1/2" Tension Frame Cover

Part #2005
KWB/85/84

Part #2085

Part #2084



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$864	\$1043	4 x 4	\$1166	\$1412	6 x 6	\$1629	\$1960	8 x 14	\$2753	\$3297
2 x 4	960	1162	4 x 5	1269	1535	6 x 7	1761	2111	8 x 15	2865	3434
2 x 5	1063	1287	4 x 6	1400	1686	6 x 8	1859	2229	8 x 16	2966	3554
2 x 6	1193	1438	4 x 7	1528	1838	6 x 9	1968	2362	8 x 17	3093	3704
2 x 7	1320	1590	4 x 8	1624	1959	6 x 10	2093	2511	8 x 18	3197	3831
2 x 8	1420	1707	4 x 9	1740	2097	6 x 11	2197	2636	8 x 19	3331	3983
2 x 9	1535	1843	4 x 10	1863	2240	6 x 12	2301	2765	8 x 20	3426	4103
2 x 10	1653	1985	4 x 11	1965	2361	6 x 13	2429	2914			
2 x 11	1761	2111	4 x 12	2071	2488	6 x 14	2530	3031	9 x 9	2305	2766
2 x 12	1864	2242	4 x 13	2201	2642	6 x 15	2642	3168	9 x 10	2425	2910
2 x 13	1993	2388	4 x 14	2299	2761	6 x 16	2760	3310	9 x 11	2532	3035
2 x 14	2093	2511	4 x 15	2414	2894	6 x 17	2866	3438	9 x 12	2638	3163
2 x 15	2206	2644	4 x 16	2535	3037	6 x 18	2973	3559	9 x 13	2765	3317
2 x 16	2329	2790	4 x 17	2641	3165	6 x 19	3105	3719	9 x 14	2864	3432
2 x 17	2429	2914	4 x 18	2748	3294	6 x 20	3198	3835	9 x 15	2974	3567
2 x 18	2537	3039	4 x 19	2869	3440				9 x 16	3097	3708
2 x 19	2666	3192	4 x 20	2969	3558	7 x 7	1890	2266	9 x 17	3201	3836
2 x 20	2760	3310				7 x 8	1985	2384	9 x 18	3309	3960
			5 x 5	1374	1660	7 x 9	2097	2515	9 x 19	3437	4111
3 x 3	968	1172	5 x 6	1503	1811	7 x 10	2221	2658	9 x 20	3533	4235
3 x 4	1068	1294	5 x 7	1631	1961	7 x 11	2326	2789			
3 x 5	1172	1416	5 x 8	1732	2080	7 x 12	2428	2911	10 x 10	2545	3051
3 x 6	1298	1569	5 x 9	1842	2221	7 x 13	2559	3061	10 x 11	2652	3179
3 x 7	1433	1723	5 x 10	1965	2361	7 x 14	2659	3182	10 x 12	2757	3301
3 x 8	1532	1842	5 x 11	2068	2487	7 x 15	2771	3318	10 x 13	2888	3457
3 x 9	1643	1972	5 x 12	2173	2612	7 x 16	2890	3462	10 x 14	2986	3575
3 x 10	1764	2121	5 x 13	2308	2767	7 x 17	2998	3586	10 x 15	3096	3707
3 x 11	1869	2247	5 x 14	2401	2885	7 x 18	3103	3711	10 x 16	3218	3853
3 x 12	1971	2371	5 x 15	2515	3020	7 x 19	3230	3862	10 x 17	3325	3981
3 x 13	2104	2526	5 x 16	2641	3165	7 x 20	3331	3983	10 x 18	3426	4103
3 x 14	2201	2642	5 x 17	2739	3293				10 x 19	3557	4259
3 x 15	2316	2777	5 x 18	2845	3415	8 x 8	2088	2499	10 x 20	3656	4375
3 x 16	2438	2918	5 x 19	2974	3567	8 x 9	2196	2633			
3 x 17	2541	3047	5 x 20	3072	3683	8 x 10	2293	2753			
3 x 18	2645	3171				8 x 11	2422	2903			
3 x 19	2776	3322				8 x 12	2529	3030			
3 x 20	2872	3442				8 x 13	2636	3157			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Frame Support Tube - See optional accessories
- Raceway Covers and Cover Screws- See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Frame Support Tube
- Raceway Covers and Cover Screws
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Flexible Face Preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Tension Frame is not engineered to integrate with the Divider System

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- When using lamps, deduct \$6.30 per Frame Brace

Additional Information (pgs 196-197)

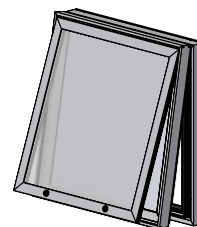
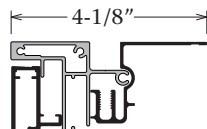
Unassembled Retro Kits w/ Reveal - For Vandal Retainers

Retro Body w/ Inner Frame and Outer Frame

Part #2040
K2040/99/42

Part #2099

Part #1942



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$315	4 x 4	\$456	6 x 6	\$648	8 x 14	\$1144
2 x 4	365	4 x 5	507	6 x 7	702	8 x 15	1199
2 x 5	414	4 x 6	560	6 x 8	751	8 x 16	1245
2 x 6	465	4 x 7	607	6 x 9	804	8 x 17	1298
2 x 7	518	4 x 8	657	6 x 10	852	8 x 18	1350
2 x 8	565	4 x 9	709	6 x 11	901	8 x 19	1399
2 x 9	619	4 x 10	759	6 x 12	955	8 x 20	1448
2 x 10	672	4 x 11	811	6 x 13	1002		
2 x 11	721	4 x 12	863	6 x 14	1054	9 x 9	940
2 x 12	768	4 x 13	916	6 x 15	1106	9 x 10	989
2 x 13	822	4 x 14	962	6 x 16	1153	9 x 11	1040
2 x 14	869	4 x 15	1016	6 x 17	1208	9 x 12	1089
2 x 15	922	4 x 16	1063	6 x 18	1257	9 x 13	1140
2 x 16	976	4 x 17	1112	6 x 19	1307	9 x 14	1192
2 x 17	1023	4 x 18	1166	6 x 20	1358	9 x 15	1241
2 x 18	1074	4 x 19	1217			9 x 16	1295
2 x 19	1125	4 x 20	1265	7 x 7	748	9 x 17	1341
2 x 20	1172			7 x 8	796	9 x 18	1394
		5 x 5	551	7 x 9	844	9 x 19	1445
3 x 3	362	5 x 6	604	7 x 10	898	9 x 20	1494
3 x 4	411	5 x 7	653	7 x 11	947		
3 x 5	460	5 x 8	705	7 x 12	999	10 x 10	1032
3 x 6	515	5 x 9	755	7 x 13	1051	10 x 11	1087
3 x 7	562	5 x 10	808	7 x 14	1100	10 x 12	1135
3 x 8	615	5 x 11	859	7 x 15	1150	10 x 13	1186
3 x 9	668	5 x 12	907	7 x 16	1201	10 x 14	1238
3 x 10	714	5 x 13	958	7 x 17	1252	10 x 15	1287
3 x 11	765	5 x 14	1009	7 x 18	1301	10 x 16	1338
3 x 12	815	5 x 15	1058	7 x 19	1355	10 x 17	1389
3 x 13	867	5 x 16	1109	7 x 20	1404	10 x 18	1441
3 x 14	918	5 x 17	1162			10 x 19	1490
3 x 15	967	5 x 18	1213	8 x 8	839	10 x 20	1541
3 x 16	1021	5 x 19	1260	8 x 9	894		
3 x 17	1070	5 x 20	1315	8 x 10	945		
3 x 18	1118			8 x 11	994		
3 x 19	1170			8 x 12	1046		
3 x 20	1221			8 x 13	1093		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered Inner/Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Hinge
- Two (2) 2Part Locks and One (1) 2Part Lock Wrench
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Faces
- Electrical Components
- Drilling of holes for locks
- Attachment of locks and hinge
- Mounting Provisions

Kit Specifications:

- Kits will be cut .265" larger to fit over existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application
- Vandal Retainer is not designed to be used with SignComp Gas Supports

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

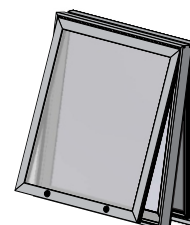
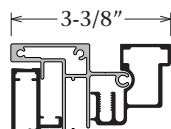
Unassembled Single Face Kits w/ Reveal - For Vandal Retainers

Slimline Single Face Body w/ Inner Frame and Outer Frame

Part #2020
K2020/99/42

Part #2099

Part #1942



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$327	\$419	4 x 4	\$479	\$620	6 x 6	\$682	\$893	8 x 14	\$1205	\$1596
2 x 4	381	492	4 x 5	531	696	6 x 7	738	967	8 x 15	1263	1669
2 x 5	433	565	4 x 6	587	765	6 x 8	789	1038	8 x 16	1311	1743
2 x 6	489	636	4 x 7	636	837	6 x 9	844	1111	8 x 17	1367	1811
2 x 7	543	706	4 x 8	693	907	6 x 10	898	1183	8 x 18	1423	1881
2 x 8	593	781	4 x 9	744	979	6 x 11	949	1253	8 x 19	1473	1957
2 x 9	648	848	4 x 10	798	1054	6 x 12	1005	1325	8 x 20	1527	2030
2 x 10	705	922	4 x 11	851	1125	6 x 13	1054	1395			
2 x 11	756	997	4 x 12	907	1193	6 x 14	1109	1469	9 x 9	989	1304
2 x 12	808	1067	4 x 13	962	1266	6 x 15	1164	1540	9 x 10	1042	1374
2 x 13	864	1140	4 x 14	1012	1338	6 x 16	1216	1611	9 x 11	1095	1448
2 x 14	916	1211	4 x 15	1068	1407	6 x 17	1271	1685	9 x 12	1148	1520
2 x 15	968	1280	4 x 16	1118	1484	6 x 18	1325	1757	9 x 13	1201	1589
2 x 16	1026	1353	4 x 17	1171	1554	6 x 19	1377	1826	9 x 14	1254	1662
2 x 17	1075	1425	4 x 18	1228	1624	6 x 20	1432	1899	9 x 15	1308	1734
2 x 18	1129	1499	4 x 19	1280	1699				9 x 16	1364	1807
2 x 19	1184	1569	4 x 20	1330	1768	7 x 7	786	1030	9 x 17	1415	1876
2 x 20	1233	1639				7 x 8	837	1101	9 x 18	1469	1950
						7 x 9	890	1172	9 x 19	1524	2018
3 x 3	378	486	5 x 5	578	759	7 x 10	946	1245	9 x 20	1574	2093
3 x 4	431	558	5 x 6	632	831	7 x 11	999	1319			
3 x 5	482	627	5 x 7	686	901	7 x 12	1051	1391	10 x 10	1088	1441
3 x 6	540	701	5 x 8	740	975	7 x 13	1106	1461	10 x 11	1144	1510
3 x 7	590	773	5 x 9	792	1042	7 x 14	1158	1535	10 x 12	1197	1582
3 x 8	645	844	5 x 10	848	1117	7 x 15	1213	1602	10 x 13	1249	1656
3 x 9	701	917	5 x 11	903	1188	7 x 16	1266	1675	10 x 14	1304	1728
3 x 10	750	989	5 x 12	955	1260	7 x 17	1319	1751	10 x 15	1358	1796
3 x 11	805	1058	5 x 13	1008	1333	7 x 18	1372	1820	10 x 16	1412	1870
3 x 12	856	1131	5 x 14	1062	1403	7 x 19	1428	1891	10 x 17	1464	1942
3 x 13	913	1203	5 x 15	1114	1477	7 x 20	1478	1964	10 x 18	1520	2014
3 x 14	966	1274	5 x 16	1167	1545				10 x 19	1570	2088
3 x 15	1019	1346	5 x 17	1223	1618	8 x 8	886	1164	10 x 20	1624	2154
3 x 16	1071	1420	5 x 18	1275	1691	8 x 9	942	1238			
3 x 17	1125	1489	5 x 19	1328	1764	8 x 10	996	1311			
3 x 18	1176	1559	5 x 20	1387	1836	8 x 11	1046	1379			
3 x 19	1230	1632				8 x 12	1101	1455			
3 x 20	1284	1703				8 x 13	1153	1525			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Inner/Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Hinge
- Two (2) 2Part Locks and One (1) 2Part Lock Wrench
- Packaging

Not Included in Kits:

- Faces or Back
- Electrical Components
- Back Braces and Gussets
- Drilling of holes for locks
- Attachment of locks and hinge
- Mounting Provisions

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Vandal Retainer is not designed to be used with SignComp Gas Supports

Additional Information (pgs 196-197)

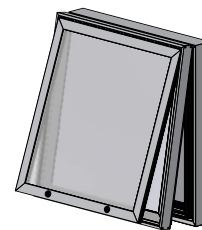
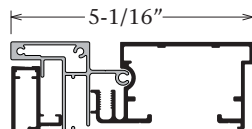
Unassembled Single Face Kits w/ Reveal - For Vandal Retainers

Narrow Single Face Body w/ Inner Frame and Outer Frame

Part #2021
K2021/99/42

Part #2099

Part #1942



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$357	\$462	4 x 4	\$527	\$689	6 x 6	\$756	\$996	8 x 14	\$1341	\$1785
2 x 4	418	544	4 x 5	587	771	6 x 7	817	1078	8 x 15	1404	1868
2 x 5	477	626	4 x 6	648	851	6 x 8	876	1158	8 x 16	1460	1948
2 x 6	539	705	4 x 7	705	931	6 x 9	938	1240	8 x 17	1523	2026
2 x 7	597	784	4 x 8	765	1009	6 x 10	997	1319	8 x 18	1584	2105
2 x 8	655	867	4 x 9	826	1089	6 x 11	1054	1399	8 x 19	1640	2189
2 x 9	716	943	4 x 10	885	1174	6 x 12	1116	1478	8 x 20	1702	2269
2 x 10	780	1025	4 x 11	945	1253	6 x 13	1171	1557			
2 x 11	835	1108	4 x 12	1005	1330	6 x 14	1232	1639	9 x 9	1101	1460
2 x 12	894	1187	4 x 13	1067	1411	6 x 15	1294	1718	9 x 10	1159	1536
2 x 13	956	1269	4 x 14	1122	1493	6 x 16	1350	1798	9 x 11	1220	1620
2 x 14	1012	1347	4 x 15	1186	1570	6 x 17	1413	1881	9 x 12	1276	1699
2 x 15	1074	1425	4 x 16	1243	1654	6 x 18	1471	1961	9 x 13	1336	1776
2 x 16	1137	1508	4 x 17	1300	1734	6 x 19	1531	2039	9 x 14	1396	1860
2 x 17	1192	1589	4 x 18	1362	1814	6 x 20	1593	2121	9 x 15	1457	1939
2 x 18	1252	1669	4 x 19	1421	1896				9 x 16	1520	2021
2 x 19	1312	1747	4 x 20	1478	1973	7 x 7	872	1151	9 x 17	1576	2098
2 x 20	1369	1828				7 x 8	930	1229	9 x 18	1636	2180
			5 x 5	642	846	7 x 9	987	1309	9 x 19	1699	2258
3 x 3	415	540	5 x 6	702	925	7 x 10	1051	1389	9 x 20	1756	2341
3 x 4	472	618	5 x 7	760	1005	7 x 11	1109	1473			
3 x 5	531	696	5 x 8	821	1085	7 x 12	1167	1553	10 x 10	1213	1612
3 x 6	594	778	5 x 9	879	1163	7 x 13	1229	1632	10 x 11	1274	1688
3 x 7	652	860	5 x 10	942	1246	7 x 14	1286	1713	10 x 12	1332	1772
3 x 8	714	939	5 x 11	1002	1326	7 x 15	1347	1791	10 x 13	1391	1853
3 x 9	773	1021	5 x 12	1058	1406	7 x 16	1407	1872	10 x 14	1454	1933
3 x 10	830	1101	5 x 13	1118	1489	7 x 17	1467	1956	10 x 15	1512	2011
3 x 11	892	1179	5 x 14	1179	1566	7 x 18	1525	2035	10 x 16	1573	2093
3 x 12	949	1259	5 x 15	1238	1649	7 x 19	1590	2114	10 x 17	1632	2173
3 x 13	1009	1340	5 x 16	1296	1726	7 x 20	1647	2196	10 x 18	1694	2254
3 x 14	1070	1419	5 x 17	1358	1807				10 x 19	1751	2337
3 x 15	1129	1500	5 x 18	1416	1890	8 x 8	983	1301	10 x 20	1811	2412
3 x 16	1188	1582	5 x 19	1475	1969	8 x 9	1046	1382			
3 x 17	1249	1660	5 x 20	1541	2051	8 x 10	1106	1465			
3 x 18	1307	1740				8 x 11	1163	1542			
3 x 19	1366	1820				8 x 12	1224	1624			
3 x 20	1427	1901				8 x 13	1282	1705			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Inner/Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Hinge
- Two (2) 2Part Locks and One (1) 2Part Lock Wrench
- Packaging

Not Included in Kits:

- Faces or Back
- Electrical Components
- Back Braces and Gussets
- Drilling of holes for locks
- Attachment of locks and hinge
- Mounting Provisions

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Vandal Retainer is not designed to be used with SignComp Gas Supports

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

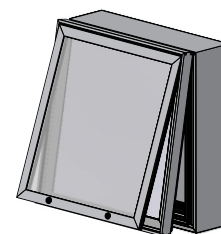
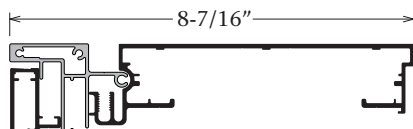
Unassembled Single Face Kits w/ Reveal - For Vandal Retainers

Single Face Body w/ Inner Frame and Outer Frame

Part #2025
KSF/99/42

Part #2099

Part #1942



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$374	\$485	4 x 4	\$553	\$725	6 x 6	\$794	\$1050	8 x 14	\$1413	\$1881
2 x 4	437	570	4 x 5	615	813	6 x 7	860	1137	8 x 15	1478	1969
2 x 5	498	656	4 x 6	680	896	6 x 8	922	1220	8 x 16	1537	2055
2 x 6	564	740	4 x 7	740	980	6 x 9	984	1307	8 x 17	1602	2137
2 x 7	627	823	4 x 8	805	1063	6 x 10	1050	1391	8 x 18	1666	2222
2 x 8	686	911	4 x 9	868	1148	6 x 11	1109	1475	8 x 19	1728	2309
2 x 9	752	992	4 x 10	930	1237	6 x 12	1174	1557	8 x 20	1791	2393
2 x 10	817	1078	4 x 11	994	1320	6 x 13	1232	1644			
2 x 11	877	1166	4 x 12	1057	1403	6 x 14	1298	1730	9 x 9	1159	1540
2 x 12	940	1249	4 x 13	1121	1487	6 x 15	1361	1813	9 x 10	1221	1620
2 x 13	1005	1335	4 x 14	1183	1573	6 x 16	1421	1897	9 x 11	1284	1710
2 x 14	1064	1419	4 x 15	1247	1654	6 x 17	1489	1985	9 x 12	1346	1793
2 x 15	1129	1501	4 x 16	1308	1744	6 x 18	1550	2069	9 x 13	1409	1874
2 x 16	1196	1589	4 x 17	1367	1828	6 x 19	1611	2150	9 x 14	1471	1961
2 x 17	1253	1673	4 x 18	1436	1911	6 x 20	1677	2237	9 x 15	1535	2047
2 x 18	1317	1760	4 x 19	1495	1999				9 x 16	1599	2133
2 x 19	1381	1842	4 x 20	1556	2081	7 x 7	918	1214	9 x 17	1660	2215
2 x 20	1441	1926				7 x 8	979	1296	9 x 18	1723	2301
			5 x 5	674	890	7 x 9	1039	1381	9 x 19	1789	2384
3 x 3	435	565	5 x 6	738	975	7 x 10	1106	1465	9 x 20	1848	2470
3 x 4	495	648	5 x 7	799	1058	7 x 11	1167	1553			
3 x 5	558	732	5 x 8	864	1142	7 x 12	1229	1637	10 x 10	1276	1702
3 x 6	624	817	5 x 9	925	1224	7 x 13	1295	1720	10 x 11	1341	1784
3 x 7	684	903	5 x 10	989	1312	7 x 14	1355	1808	10 x 12	1404	1870
3 x 8	750	987	5 x 11	1054	1396	7 x 15	1419	1890	10 x 13	1465	1956
3 x 9	813	1074	5 x 12	1114	1483	7 x 16	1483	1973	10 x 14	1531	2039
3 x 10	871	1159	5 x 13	1176	1569	7 x 17	1545	2064	10 x 15	1593	2121
3 x 11	938	1241	5 x 14	1241	1650	7 x 18	1606	2146	10 x 16	1656	2208
3 x 12	999	1326	5 x 15	1303	1737	7 x 19	1673	2229	10 x 17	1718	2292
3 x 13	1062	1412	5 x 16	1364	1819	7 x 20	1732	2316	10 x 18	1784	2380
3 x 14	1125	1494	5 x 17	1429	1903				10 x 19	1843	2466
3 x 15	1187	1579	5 x 18	1491	1991	8 x 8	1035	1374	10 x 20	1906	2546
3 x 16	1250	1666	5 x 19	1553	2077	8 x 9	1101	1460			
3 x 17	1313	1748	5 x 20	1620	2162	8 x 10	1164	1545			
3 x 18	1375	1835				8 x 11	1224	1628			
3 x 19	1438	1919				8 x 12	1291	1715			
3 x 20	1501	2003				8 x 13	1350	1798			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Inner/Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Hinge
- Two (2) 2Part Locks and One (1) 2Part Lock Wrench
- Packaging

Not Included in Kits:

- Faces or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Drilling of holes for locks
- Attachment of locks and hinge
- Raceway Covers and Cover Screws - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers.
- Custom size kits may be cut to any dimension
- Vandal Retainer is not designed to be used with SignComp Gas Supports

Recommended Lamp Spacing:

- For illuminated backgrounds - 8" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Additional Information (pgs 196-197)

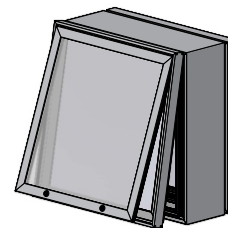
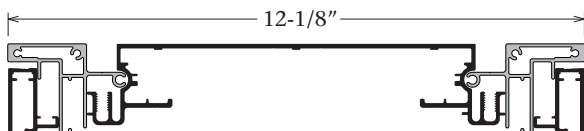
Unassembled Double Face Kits w/ Reveal - For Vandal Retainers

Medium Body w/ Inner Frame and Outer Frame

Part #2015
KMB/99/42

Part #2099

Part #1942



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$651	\$837	4 x 4	\$956	\$1249	6 x 6	\$1366	\$1826	8 x 14	\$2422	\$3227
2 x 4	760	984	4 x 5	1062	1395	6 x 7	1473	1971	8 x 15	2529	3375
2 x 5	868	1133	4 x 6	1170	1541	6 x 8	1579	2118	8 x 16	2637	3518
2 x 6	975	1276	4 x 7	1279	1685	6 x 9	1686	2264	8 x 17	2745	3664
2 x 7	1085	1423	4 x 8	1383	1828	6 x 10	1794	2412	8 x 18	2852	3811
2 x 8	1191	1567	4 x 9	1494	1975	6 x 11	1903	2561	8 x 19	2962	3954
2 x 9	1296	1713	4 x 10	1601	2120	6 x 12	2014	2708	8 x 20	3070	4099
2 x 10	1404	1857	4 x 11	1707	2264	6 x 13	2120	2856			
2 x 11	1512	2002	4 x 12	1814	2408	6 x 14	2228	3003	9 x 9	1982	2632
2 x 12	1620	2147	4 x 13	1925	2558	6 x 15	2335	3150	9 x 10	2089	2777
2 x 13	1728	2295	4 x 14	2031	2699	6 x 16	2441	3296	9 x 11	2200	2922
2 x 14	1835	2440	4 x 15	2138	2848	6 x 17	2549	3443	9 x 12	2308	3069
2 x 15	1943	2586	4 x 16	2246	2993	6 x 18	2658	3591	9 x 13	2412	3213
2 x 16	2052	2729	4 x 17	2355	3139	6 x 19	2761	3737	9 x 14	2519	3359
2 x 17	2160	2877	4 x 18	2463	3283	6 x 20	2872	3886	9 x 15	2629	3503
2 x 18	2264	3020	4 x 19	2570	3427				9 x 16	2737	3649
2 x 19	2372	3168	4 x 20	2678	3574	7 x 7	1573	2101	9 x 17	2844	3794
2 x 20	2480	3311				7 x 8	1679	2247	9 x 18	2951	3939
			5 x 5	1162	1525	7 x 9	1787	2397	9 x 19	3057	4086
3 x 3	751	973	5 x 6	1266	1669	7 x 10	1894	2546	9 x 20	3167	4232
3 x 4	855	1118	5 x 7	1375	1814	7 x 11	2001	2693			
3 x 5	964	1259	5 x 8	1484	1960	7 x 12	2109	2842	10 x 10	2189	2908
3 x 6	1074	1407	5 x 9	1590	2109	7 x 13	2218	2986	10 x 11	2295	3055
3 x 7	1182	1554	5 x 10	1701	2250	7 x 14	2324	3136	10 x 12	2404	3201
3 x 8	1291	1699	5 x 11	1808	2399	7 x 15	2433	3280	10 x 13	2512	3344
3 x 9	1395	1843	5 x 12	1914	2542	7 x 16	2541	3427	10 x 14	2616	3491
3 x 10	1503	1988	5 x 13	2021	2690	7 x 17	2648	3575	10 x 15	2724	3634
3 x 11	1611	2135	5 x 14	2127	2835	7 x 18	2756	3724	10 x 16	2835	3781
3 x 12	1718	2278	5 x 15	2235	2978	7 x 19	2862	3871	10 x 17	2944	3927
3 x 13	1824	2428	5 x 16	2344	3126	7 x 20	2968	4016	10 x 18	3049	4073
3 x 14	1931	2572	5 x 17	2452	3268				10 x 19	3156	4217
3 x 15	2039	2719	5 x 18	2554	3415	8 x 8	1778	2382	10 x 20	3263	4363
3 x 16	2147	2861	5 x 19	2669	3559	8 x 9	1885	2533			
3 x 17	2257	3008	5 x 20	2776	3707	8 x 10	1992	2681			
3 x 18	2364	3154				8 x 11	2098	2826			
3 x 19	2471	3298				8 x 12	2206	2974			
3 x 20	2578	3445				8 x 13	2313	3084			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Inner/Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Hinges
- Four (4) 2Part Locks and One (1) 2Part Lock Wrench
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Drilling of holes for locks
- Attachment of locks and hinges
- Raceway Covers and Cover Screws - See optional accessories

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Vandal Retainer is not designed to be used with SignComp Gas Supports

Recommended Lamp Spacing:

- For illuminated backgrounds - 6" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

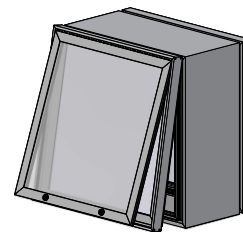
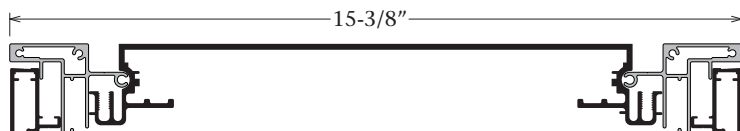
Unassembled Double Face Kits w/ Reveal - For Vandal Retainers

Wide Body w/ Inner Frame and Outer Frame

Part #2005
KWB/99/42

Part #2099

Part #1942



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$733	\$952	4 x 4	\$1088	\$1428	6 x 6	\$1565	\$2075	8 x 14	\$2786	\$3726
2 x 4	859	1121	4 x 5	1213	1599	6 x 7	1686	2242	8 x 15	2910	3893
2 x 5	981	1287	4 x 6	1333	1767	6 x 8	1813	2407	8 x 16	3034	4060
2 x 6	1106	1455	4 x 7	1461	1931	6 x 9	1935	2576	8 x 17	3156	4230
2 x 7	1230	1629	4 x 8	1582	2104	6 x 10	2060	2745	8 x 18	3283	4396
2 x 8	1353	1796	4 x 9	1708	2271	6 x 11	2187	2914	8 x 19	3409	4566
2 x 9	1478	1960	4 x 10	1830	2437	6 x 12	2306	3078	8 x 20	3533	4732
2 x 10	1601	2130	4 x 11	1955	2602	6 x 13	2433	3252			
2 x 11	1728	2300	4 x 12	2081	2774	6 x 14	2559	3418	9 x 9	2278	3039
2 x 12	1852	2466	4 x 13	2204	2947	6 x 15	2679	3584	9 x 10	2404	3208
2 x 13	1977	2632	4 x 14	2329	3109	6 x 16	2803	3754	9 x 11	2530	3371
2 x 14	2097	2803	4 x 15	2450	3281	6 x 17	2930	3921	9 x 12	2652	3545
2 x 15	2226	2968	4 x 16	2578	3446	6 x 18	3055	4088	9 x 13	2774	3712
2 x 16	2345	3138	4 x 17	2703	3614	6 x 19	3176	4257	9 x 14	2901	3879
2 x 17	2470	3311	4 x 18	2823	3782	6 x 20	3303	4426	9 x 15	3023	4047
2 x 18	2598	3474	4 x 19	2948	3952				9 x 16	3150	4215
2 x 19	2721	3642	4 x 20	3077	4118	7 x 7	1802	2396	9 x 17	3272	4380
2 x 20	2847	3808				7 x 8	1926	2562	9 x 18	3397	4551
			5 x 5	1326	1752	7 x 9	2052	2732	9 x 19	3522	4721
3 x 3	850	1108	5 x 6	1448	1919	7 x 10	2175	2901	9 x 20	3647	4886
3 x 4	973	1279	5 x 7	1572	2089	7 x 11	2300	3069			
3 x 5	1093	1442	5 x 8	1701	2255	7 x 12	2422	3235	10 x 10	2517	3360
3 x 6	1221	1611	5 x 9	1822	2424	7 x 13	2547	3401	10 x 11	2642	3530
3 x 7	1347	1781	5 x 10	1944	2594	7 x 14	2671	3572	10 x 12	2767	3695
3 x 8	1469	1948	5 x 11	2068	2759	7 x 15	2794	3741	10 x 13	2888	3864
3 x 9	1591	2115	5 x 12	2196	2928	7 x 16	2919	3906	10 x 14	3015	4032
3 x 10	1718	2284	5 x 13	2321	3096	7 x 17	3044	4076	10 x 15	3139	4198
3 x 11	1843	2453	5 x 14	2441	3263	7 x 18	3169	4243	10 x 16	3262	4371
3 x 12	1965	2621	5 x 15	2567	3427	7 x 19	3293	4409	10 x 17	3387	4537
3 x 13	2089	2789	5 x 16	2691	3601	7 x 20	3418	4581	10 x 18	3509	4703
3 x 14	2215	2954	5 x 17	2816	3770				10 x 19	3637	4873
3 x 15	2338	3125	5 x 18	2936	3932	8 x 8	2038	2716	10 x 20	3762	5042
3 x 16	2463	3293	5 x 19	3063	4105	8 x 9	2166	2885			
3 x 17	2585	3457	5 x 20	3192	4276	8 x 10	2291	3055			
3 x 18	2710	3630				8 x 11	2412	3223			
3 x 19	2835	3796				8 x 12	2536	3389			
3 x 20	2962	3961				8 x 13	2664	3555			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Inner/Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Hinges
- Four (4) 2Part Locks and One (1) 2Part Lock Wrench
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Drilling of holes for locks
- Attachment of locks and hinges
- Raceway Covers and Cover Screws - See optional accessories

Optional Accessories (pg 127):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Vandal Retainer is not designed to be used with SignComp Gas Supports

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

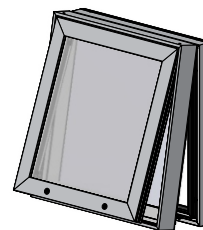
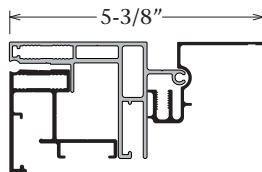
Unassembled Retro Kits w/ Reveal - For Vandal Retainers

Retro Body w/ Large Inner Frame and Large Outer Frame

Part #2040
K2040/97/41

Part #2097

Part #1941



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$399	4 x 4	\$591	6 x 6	\$850	8 x 14	\$1516
2 x 4	465	4 x 5	657	6 x 7	922	8 x 15	1586
2 x 5	532	4 x 6	727	6 x 8	987	8 x 16	1650
2 x 6	602	4 x 7	792	6 x 9	1055	8 x 17	1719
2 x 7	670	4 x 8	860	6 x 10	1122	8 x 18	1789
2 x 8	735	4 x 9	930	6 x 11	1188	8 x 19	1855
2 x 9	805	4 x 10	996	6 x 12	1257	8 x 20	1922
2 x 10	872	4 x 11	1063	6 x 13	1324		
2 x 11	940	4 x 12	1133	6 x 14	1391	9 x 9	1243
2 x 12	1005	4 x 13	1201	6 x 15	1461	9 x 10	1311
2 x 13	1075	4 x 14	1266	6 x 16	1524	9 x 11	1378
2 x 14	1140	4 x 15	1336	6 x 17	1596	9 x 12	1444
2 x 15	1208	4 x 16	1400	6 x 18	1662	9 x 13	1511
2 x 16	1279	4 x 17	1467	6 x 19	1728	9 x 14	1579
2 x 17	1345	4 x 18	1537	6 x 20	1796	9 x 15	1647
2 x 18	1411	4 x 19	1603			9 x 16	1716
2 x 19	1481	4 x 20	1669	7 x 7	983	9 x 17	1781
2 x 20	1544			7 x 8	1050	9 x 18	1849
		5 x 5	722	7 x 9	1114	9 x 19	1919
3 x 3	462	5 x 6	789	7 x 10	1186	9 x 20	1984
3 x 4	530	5 x 7	855	7 x 11	1250		
3 x 5	594	5 x 8	925	7 x 12	1319	10 x 10	1369
3 x 6	668	5 x 9	989	7 x 13	1388	10 x 11	1441
3 x 7	732	5 x 10	1060	7 x 14	1455	10 x 12	1507
3 x 8	802	5 x 11	1129	7 x 15	1521	10 x 13	1573
3 x 9	868	5 x 12	1193	7 x 16	1590	10 x 14	1644
3 x 10	933	5 x 13	1260	7 x 17	1657	10 x 15	1710
3 x 11	1002	5 x 14	1330	7 x 18	1723	10 x 16	1776
3 x 12	1068	5 x 15	1395	7 x 19	1793	10 x 17	1844
3 x 13	1137	5 x 16	1464	7 x 20	1860	10 x 18	1914
3 x 14	1204	5 x 17	1532			10 x 19	1980
3 x 15	1270	5 x 18	1599	8 x 8	1111	10 x 20	2047
3 x 16	1340	5 x 19	1665	8 x 9	1182		
3 x 17	1407	5 x 20	1737	8 x 10	1247		
3 x 18	1473			8 x 11	1313		
3 x 19	1541			8 x 12	1382		
3 x 20	1608			8 x 13	1448		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered Lg Inner/Lg Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Large Hinge
- Two (2) 2Part Large Locks
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Faces
- Electrical Components
- Drilling of holes for locks
- Attachment of locks and hinge
- Gas Supports and Mounting Hardware - See optional accessories
- Mounting Provisions

Optional Accessories (pg 128):

- Gas Supports and Mounting Hardware (Call Customer Service for size and price)

Kit Specifications:

- Kits will be cut .265" larger to fit over existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application

Additional Information (pgs 196-197)

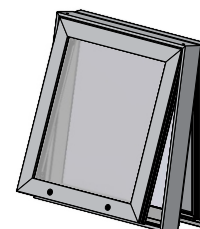
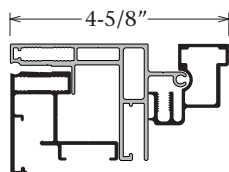
Unassembled Single Face Kits w/ Reveal - For Vandal Retainers

Slimline Single Face Body w/ Large Inner Frame and Large Outer Frame

Part #2020
K2020/97/41

Part #2097

Part #1941



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$412	\$536	4 x 4	\$614	\$806	6 x 6	\$885	\$1171	8 x 14	\$1577	\$2105
2 x 4	482	630	4 x 5	682	903	6 x 7	958	1269	8 x 15	1650	2201
2 x 5	551	727	4 x 6	756	997	6 x 8	1026	1361	8 x 16	1716	2299
2 x 6	624	822	4 x 7	822	1091	6 x 9	1095	1458	8 x 17	1790	2388
2 x 7	694	916	4 x 8	894	1186	6 x 10	1170	1553	8 x 18	1861	2486
2 x 8	763	1010	4 x 9	966	1280	6 x 11	1237	1649	8 x 19	1929	2582
2 x 9	834	1104	4 x 10	1034	1378	6 x 12	1308	1741	8 x 20	2001	2678
2 x 10	907	1200	4 x 11	1105	1471	6 x 13	1375	1836			
2 x 11	976	1298	4 x 12	1176	1566	6 x 14	1445	1931	9 x 9	1294	1720
2 x 12	1043	1391	4 x 13	1249	1660	6 x 15	1520	2026	9 x 10	1362	1813
2 x 13	1116	1487	4 x 14	1315	1756	6 x 16	1586	2120	9 x 11	1433	1911
2 x 14	1186	1581	4 x 15	1389	1847	6 x 17	1660	2218	9 x 12	1503	2006
2 x 15	1254	1675	4 x 16	1457	1947	6 x 18	1730	2312	9 x 13	1573	2097
2 x 16	1329	1769	4 x 17	1525	2042	6 x 19	1797	2404	9 x 14	1644	2196
2 x 17	1395	1864	4 x 18	1599	2135	6 x 20	1870	2501	9 x 15	1713	2289
2 x 18	1465	1960	4 x 19	1666	2230				9 x 16	1787	2384
2 x 19	1540	2055	4 x 20	1735	2324	7 x 7	1023	1355	9 x 17	1853	2479
2 x 20	1606	2149				7 x 8	1089	1447	9 x 18	1925	2575
			5 x 5	750	989	7 x 9	1159	1544	9 x 19	1997	2666
3 x 3	479	626	5 x 6	818	1085	7 x 10	1232	1637	9 x 20	2064	2765
3 x 4	548	721	5 x 7	890	1182	7 x 11	1301	1735			
3 x 5	618	813	5 x 8	960	1275	7 x 12	1372	1830	10 x 10	1425	1903
3 x 6	690	909	5 x 9	1029	1366	7 x 13	1442	1923	10 x 11	1500	1997
3 x 7	759	1005	5 x 10	1101	1464	7 x 14	1512	2021	10 x 12	1569	2093
3 x 8	831	1096	5 x 11	1174	1559	7 x 15	1582	2113	10 x 13	1636	2189
3 x 9	901	1196	5 x 12	1241	1654	7 x 16	1653	2206	10 x 14	1710	2284
3 x 10	968	1292	5 x 13	1311	1751	7 x 17	1726	2306	10 x 15	1781	2374
3 x 11	1040	1382	5 x 14	1382	1842	7 x 18	1793	2399	10 x 16	1849	2471
3 x 12	1109	1477	5 x 15	1450	1939	7 x 19	1868	2494	10 x 17	1921	2567
3 x 13	1183	1574	5 x 16	1523	2033	7 x 20	1935	2589	10 x 18	1991	2662
3 x 14	1252	1666	5 x 17	1595	2126				10 x 19	2059	2759
3 x 15	1320	1762	5 x 18	1662	2225	8 x 8	1157	1536	10 x 20	2133	2850
3 x 16	1392	1860	5 x 19	1732	2318	8 x 9	1228	1632			
3 x 17	1462	1951	5 x 20	1808	2414	8 x 10	1298	1728			
3 x 18	1532	2047				8 x 11	1366	1819			
3 x 19	1602	2142				8 x 12	1438	1918			
3 x 20	1673	2235				8 x 13	1508	2013			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Lg Inner/Lg Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Large Hinge
- Two (2) 2Part Large Locks
- Packaging

Not Included in Kits:

- Faces or Back
- Electrical Components
- Back Braces and Gussets
- Drilling of holes for locks
- Attachment of locks and hinge
- Gas Supports and Mounting Hardware - See optional accessories
- Mounting Provisions

Optional Accessories (pg 128):

- Gas Supports and Mounting Hardware (Call Customer Service for size and price)

Kit Specifications:

- Recommended for LED applications
- Custom size kits may be cut to any dimension

Additional Information (pgs 196-197)

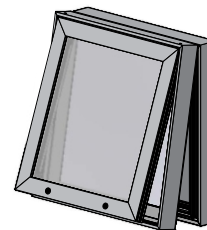
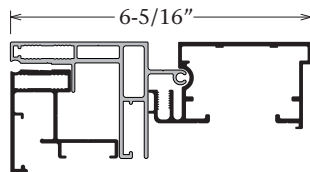
Unassembled Single Face Kits w/ Reveal - For Vandal Retainers

Narrow Single Face Body w/ Large Inner Frame and Large Outer Frame

Part #2021
K2021/97/41

Part #2097

Part #1941



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$443	\$577	4 x 4	\$661	\$875	6 x 6	\$958	\$1274	8 x 14	\$1713	\$2295
2 x 4	519	682	4 x 5	738	980	6 x 7	1038	1379	8 x 15	1791	2399
2 x 5	594	788	4 x 6	817	1084	6 x 8	1112	1483	8 x 16	1864	2503
2 x 6	673	892	4 x 7	892	1186	6 x 9	1188	1586	8 x 17	1944	2604
2 x 7	750	992	4 x 8	967	1287	6 x 10	1267	1689	8 x 18	2023	2708
2 x 8	823	1096	4 x 9	1046	1391	6 x 11	1340	1793	8 x 19	2097	2815
2 x 9	901	1197	4 x 10	1120	1499	6 x 12	1419	1896	8 x 20	2175	2916
2 x 10	980	1303	4 x 11	1197	1601	6 x 13	1491	1999			
2 x 11	1055	1409	4 x 12	1275	1702	6 x 14	1570	2101	9 x 9	1404	1876
2 x 12	1131	1511	4 x 13	1353	1804	6 x 15	1649	2205	9 x 10	1481	1975
2 x 13	1208	1616	4 x 14	1427	1909	6 x 16	1720	2309	9 x 11	1556	2083
2 x 14	1283	1718	4 x 15	1507	2009	6 x 17	1800	2416	9 x 12	1632	2187
2 x 15	1359	1819	4 x 16	1579	2117	6 x 18	1877	2517	9 x 13	1708	2287
2 x 16	1440	1925	4 x 17	1654	2222	6 x 19	1952	2617	9 x 14	1785	2392
2 x 17	1512	2028	4 x 18	1734	2324	6 x 20	2031	2724	9 x 15	1861	2495
2 x 18	1590	2133	4 x 19	1810	2428				9 x 16	1942	2599
2 x 19	1666	2233	4 x 20	1884	2529	7 x 7	1109	1475	9 x 17	2014	2703
2 x 20	1741	2338				7 x 8	1183	1576	9 x 18	2093	2805
			5 x 5	811	1076	7 x 9	1257	1681	9 x 19	2171	2906
3 x 3	516	677	5 x 6	888	1179	7 x 10	1336	1784	9 x 20	2245	3013
3 x 4	591	781	5 x 7	962	1283	7 x 11	1412	1891			
3 x 5	668	880	5 x 8	1040	1387	7 x 12	1489	1992	10 x 10	1549	2075
3 x 6	744	984	5 x 9	1116	1487	7 x 13	1567	2094	10 x 11	1629	2176
3 x 7	821	1091	5 x 10	1193	1593	7 x 14	1640	2200	10 x 12	1703	2280
3 x 8	898	1192	5 x 11	1271	1698	7 x 15	1718	2301	10 x 13	1778	2386
3 x 9	976	1298	5 x 12	1346	1798	7 x 16	1794	2404	10 x 14	1857	2488
3 x 10	1050	1403	5 x 13	1421	1905	7 x 17	1873	2512	10 x 15	1935	2589
3 x 11	1128	1503	5 x 14	1500	2005	7 x 18	1948	2613	10 x 16	2011	2694
3 x 12	1201	1606	5 x 15	1574	2111	7 x 19	2028	2716	10 x 17	2088	2798
3 x 13	1280	1711	5 x 16	1652	2210	7 x 20	2101	2820	10 x 18	2166	2902
3 x 14	1357	1813	5 x 17	1730	2316				10 x 19	2240	3008
3 x 15	1432	1918	5 x 18	1804	2421	8 x 8	1253	1673	10 x 20	2317	3106
3 x 16	1510	2023	5 x 19	1880	2525	8 x 9	1332	1776			
3 x 17	1586	2121	5 x 20	1961	2628	8 x 10	1409	1881			
3 x 18	1661	2226				8 x 11	1484	1982			
3 x 19	1737	2330				8 x 12	1563	2088			
3 x 20	1814	2433				8 x 13	1636	2192			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Lg Inner/Lg Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Large Hinge
- Two (2) 2Part Large Locks
- Packaging

Not Included in Kits:

- Faces or Back
- Electrical Components
- Back Braces and Gussets
- Drilling of holes for locks
- Attachment of locks and hinge
- Gas Supports and Mounting Hardware - See optional accessories
- Mounting Provisions

Optional Accessories (pg 128):

- Gas Supports and Mounting Hardware (Call Customer Service for size and price)

Kit Specifications:

- Recommended for LED applications
- Custom size kits may be cut to any dimension

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

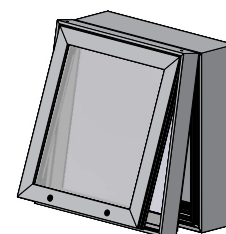
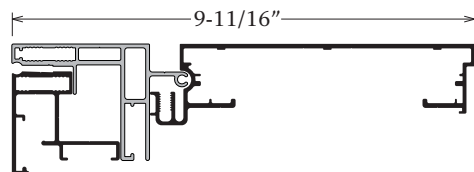
Unassembled Single Face Kits w/ Reveal - For Vandal Retainers

Single Face Body w/ Large Inner Frame and Large Outer Frame

Part #2025
KSF/97/41

Part #2097

Part #1941



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$460	\$602	4 x 4	\$689	\$911	6 x 6	\$997	\$1328	8 x 14	\$1785	\$2392
2 x 4	540	708	4 x 5	767	1022	6 x 7	1079	1438	8 x 15	1868	2501
2 x 5	618	818	4 x 6	850	1128	6 x 8	1158	1544	8 x 16	1943	2611
2 x 6	699	926	4 x 7	926	1233	6 x 9	1238	1653	8 x 17	2025	2714
2 x 7	780	1032	4 x 8	1006	1341	6 x 10	1319	1762	8 x 18	2105	2823
2 x 8	856	1141	4 x 9	1088	1448	6 x 11	1395	1870	8 x 19	2183	2934
2 x 9	939	1246	4 x 10	1166	1559	6 x 12	1477	1975	8 x 20	2263	3042
2 x 10	1021	1357	4 x 11	1246	1666	6 x 13	1553	2083			
2 x 11	1096	1467	4 x 12	1328	1773	6 x 14	1635	2192	9 x 9	1462	1956
2 x 12	1175	1573	4 x 13	1409	1880	6 x 15	1716	2300	9 x 10	1542	2060
2 x 13	1257	1682	4 x 14	1486	1989	6 x 16	1793	2407	9 x 11	1622	2173
2 x 14	1335	1790	4 x 15	1569	2094	6 x 17	1876	2517	9 x 12	1701	2279
2 x 15	1415	1896	4 x 16	1645	2206	6 x 18	1956	2625	9 x 13	1781	2384
2 x 16	1499	2005	4 x 17	1723	2316	6 x 19	2033	2729	9 x 14	1860	2495
2 x 17	1574	2113	4 x 18	1807	2421	6 x 20	2114	2840	9 x 15	1939	2602
2 x 18	1654	2222	4 x 19	1884	2530				9 x 16	2021	2710
2 x 19	1735	2329	4 x 20	1961	2637	7 x 7	1155	1537	9 x 17	2097	2818
2 x 20	1813	2437				7 x 8	1230	1644	9 x 18	2179	2927
			5 x 5	844	1120	7 x 9	1309	1752	9 x 19	2259	3032
3 x 3	536	703	5 x 6	923	1228	7 x 10	1392	1860	9 x 20	2337	3142
3 x 4	614	811	5 x 7	1002	1336	7 x 11	1470	1971			
3 x 5	693	917	5 x 8	1084	1444	7 x 12	1550	2079	10 x 10	1614	2164
3 x 6	776	1026	5 x 9	1162	1549	7 x 13	1632	2183	10 x 11	1698	2271
3 x 7	852	1135	5 x 10	1243	1660	7 x 14	1710	2295	10 x 12	1774	2380
3 x 8	934	1241	5 x 11	1325	1768	7 x 15	1790	2399	10 x 13	1853	2488
3 x 9	1013	1352	5 x 12	1400	1876	7 x 16	1870	2505	10 x 14	1936	2596
3 x 10	1091	1461	5 x 13	1481	1985	7 x 17	1951	2617	10 x 15	2014	2699
3 x 11	1172	1566	5 x 14	1563	2089	7 x 18	2028	2724	10 x 16	2094	2811
3 x 12	1250	1673	5 x 15	1639	2200	7 x 19	2111	2832	10 x 17	2175	2919
3 x 13	1332	1784	5 x 16	1719	2306	7 x 20	2189	2941	10 x 18	2255	3028
3 x 14	1412	1890	5 x 17	1800	2414				10 x 19	2333	3138
3 x 15	1490	1997	5 x 18	1879	2525	8 x 8	1307	1744	10 x 20	2414	3239
3 x 16	1572	2109	5 x 19	1959	2632	8 x 9	1388	1853			
3 x 17	1652	2210	5 x 20	2042	2739	8 x 10	1467	1961			
3 x 18	1730	2321				8 x 11	1545	2067			
3 x 19	1810	2428				8 x 12	1628	2177			
3 x 20	1890	2535				8 x 13	1705	2287			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Lg Inner/Lg Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Large Hinge
- Two (2) 2Part Large Locks
- Packaging

Not Included in Kits:

- Faces or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Drilling of holes for locks
- Attachment of locks and hinge
- Raceway Covers and Cover Screws - See optional accessories
- Gas Supports and Mounting Hardware - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Gas Supports and Mounting Hardware (Call Customer Service for size and price)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 8" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

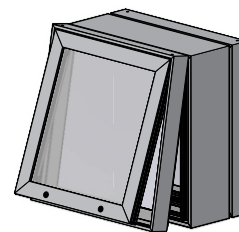
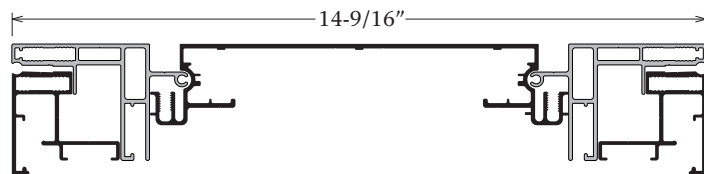
Unassembled Double Face Kits w/ Reveal - For Vandal Retainers

Medium Body w/ Large Inner Frame and Large Outer Frame

Part #2015
KMB/97/41

Part #2097

Part #1941



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$818	\$1068	4 x 4	\$1226	\$1620	6 x 6	\$1772	\$2382	8 x 14	\$3167	\$4246
2 x 4	962	1265	4 x 5	1364	1813	6 x 7	1911	2574	8 x 15	3305	4439
2 x 5	1105	1457	4 x 6	1507	2003	6 x 8	2052	2767	8 x 16	3446	4630
2 x 6	1245	1649	4 x 7	1650	2196	6 x 9	2193	2961	8 x 17	3588	4822
2 x 7	1388	1840	4 x 8	1790	2384	6 x 10	2335	3152	8 x 18	3729	5015
2 x 8	1527	2030	4 x 9	1933	2578	6 x 11	2476	3347	8 x 19	3873	5205
2 x 9	1666	2223	4 x 10	2072	2769	6 x 12	2623	3542	8 x 20	4015	5395
2 x 10	1810	2414	4 x 11	2213	2961	6 x 13	2761	3736			
2 x 11	1951	2604	4 x 12	2355	3150	6 x 14	2902	3929	9 x 9	2589	3466
2 x 12	2093	2796	4 x 13	2498	3344	6 x 15	3043	4122	9 x 10	2732	3658
2 x 13	2233	2990	4 x 14	2638	3534	6 x 16	3184	4315	9 x 11	2874	3848
2 x 14	2374	3181	4 x 15	2778	3728	6 x 17	3326	4507	9 x 12	3015	4040
2 x 15	2516	3375	4 x 16	2920	3920	6 x 18	3467	4704	9 x 13	3154	4232
2 x 16	2659	3562	4 x 17	3063	4110	6 x 19	3605	4895	9 x 14	3296	4423
2 x 17	2801	3754	4 x 18	3205	4303	6 x 20	3749	5090	9 x 15	3440	4614
2 x 18	2939	3947	4 x 19	3346	4493				9 x 16	3581	4807
2 x 19	3081	4140	4 x 20	3487	4687	7 x 7	2045	2750	9 x 17	3720	4996
2 x 20	3223	4330				7 x 8	2187	2943	9 x 18	3861	5190
			5 x 5	1499	1988	7 x 9	2328	3139	9 x 19	4000	5381
3 x 3	952	1250	5 x 6	1636	2179	7 x 10	2467	3333	9 x 20	4145	5575
3 x 4	1091	1442	5 x 7	1781	2370	7 x 11	2607	3528			
3 x 5	1233	1633	5 x 8	1922	2562	7 x 12	2749	3720	10 x 10	2862	3835
3 x 6	1377	1824	5 x 9	2062	2756	7 x 13	2894	3912	10 x 11	3003	4024
3 x 7	1519	2017	5 x 10	2206	2947	7 x 14	3032	4106	10 x 12	3146	4218
3 x 8	1661	2208	5 x 11	2350	3140	7 x 15	3175	4298	10 x 13	3288	4409
3 x 9	1800	2399	5 x 12	2487	3329	7 x 16	3317	4493	10 x 14	3426	4603
3 x 10	1942	2591	5 x 13	2628	3524	7 x 17	3457	4688	10 x 15	3567	4793
3 x 11	2083	2783	5 x 14	2770	3715	7 x 18	3600	4883	10 x 16	3713	4985
3 x 12	2225	2974	5 x 15	2910	3906	7 x 19	3741	5074	10 x 17	3855	5177
3 x 13	2364	3169	5 x 16	3055	4099	7 x 20	3879	5266	10 x 18	3994	5369
3 x 14	2504	3359	5 x 17	3196	4288				10 x 19	4134	5561
3 x 15	2648	3552	5 x 18	3333	4480	8 x 8	2318	3122	10 x 20	4277	5751
3 x 16	2790	3741	5 x 19	3478	4672	8 x 9	2460	3320			
3 x 17	2931	3935	5 x 20	3620	4864	8 x 10	2600	3513			
3 x 18	3073	4127				8 x 11	2741	3707			
3 x 19	3214	4318				8 x 12	2881	3900			
3 x 20	3355	4508				8 x 13	3022	4054			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Lg Inner/Lg Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Large Hinges
- Four (4) 2Part Large Locks
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Drilling of holes for locks
- Attachment of locks and hinges
- Raceway Covers and Cover Screws - See optional accessories
- Gas Supports and Mounting Hardware - See optional accessories

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Gas Supports and Mounting Hardware (Call Customer Service for size and price)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 6" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

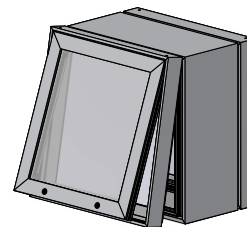
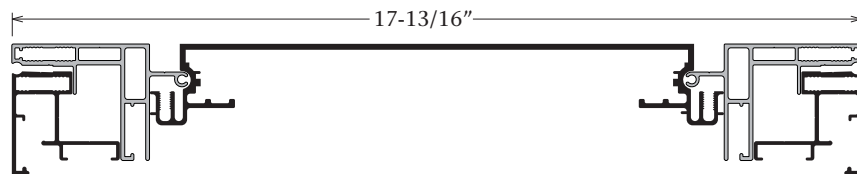
Unassembled Double Face Kits w/ Reveal - For Vandal Retainers

Wide Body w/ Large Inner Frame and Large Outer Frame

Part #2005
KWB/97/41

Part #2097

Part #1941



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$901	\$1184	4 x 4	\$1358	\$1798	6 x 6	\$1969	\$2629	8 x 14	\$3528	\$4745
2 x 4	1060	1400	4 x 5	1515	2015	6 x 7	2125	2844	8 x 15	3687	4959
2 x 5	1218	1612	4 x 6	1672	2229	6 x 8	2285	3056	8 x 16	3844	5173
2 x 6	1377	1826	4 x 7	1832	2441	6 x 9	2441	3272	8 x 17	3999	5386
2 x 7	1535	2045	4 x 8	1988	2659	6 x 10	2600	3487	8 x 18	4161	5601
2 x 8	1689	2258	4 x 9	2146	2873	6 x 11	2759	3700	8 x 19	4319	5816
2 x 9	1849	2470	4 x 10	2304	3085	6 x 12	2913	3912	8 x 20	4476	6028
2 x 10	2006	2686	4 x 11	2462	3298	6 x 13	3074	4131			
2 x 11	2166	2902	4 x 12	2623	3517	6 x 14	3234	4344	9 x 9	2885	3873
2 x 12	2324	3114	4 x 13	2776	3733	6 x 15	3387	4556	9 x 10	3044	4088
2 x 13	2484	3327	4 x 14	2935	3942	6 x 16	3546	4775	9 x 11	3205	4298
2 x 14	2638	3545	4 x 15	3093	4161	6 x 17	3707	4986	9 x 12	3360	4517
2 x 15	2799	3754	4 x 16	3252	4372	6 x 18	3862	5200	9 x 13	3518	4730
2 x 16	2954	3970	4 x 17	3410	4585	6 x 19	4020	5415	9 x 14	3675	4944
2 x 17	3113	4190	4 x 18	3566	4803	6 x 20	4180	5629	9 x 15	3833	5158
2 x 18	3272	4401	4 x 19	3724	5016				9 x 16	3993	5373
2 x 19	3429	4614	4 x 20	3887	5228	7 x 7	2275	3043	9 x 17	4149	5585
2 x 20	3588	4828				7 x 8	2433	3258	9 x 18	4307	5802
			5 x 5	1662	2215	7 x 9	2594	3472	9 x 19	4468	6018
3 x 3	1052	1387	5 x 6	1820	2428	7 x 10	2748	3687	9 x 20	4626	6229
3 x 4	1208	1602	5 x 7	1977	2644	7 x 11	2906	3903			
3 x 5	1364	1814	5 x 8	2138	2857	7 x 12	3064	4115	10 x 10	3192	4286
3 x 6	1524	2028	5 x 9	2295	3073	7 x 13	3222	4327	10 x 11	3350	4502
3 x 7	1684	2243	5 x 10	2450	3288	7 x 14	3381	4543	10 x 12	3509	4715
3 x 8	1840	2458	5 x 11	2608	3499	7 x 15	3537	4759	10 x 13	3666	4930
3 x 9	1997	2670	5 x 12	2769	3715	7 x 16	3695	4970	10 x 14	3825	5141
3 x 10	2156	2885	5 x 13	2928	3929	7 x 17	3855	5188	10 x 15	3982	5355
3 x 11	2316	3102	5 x 14	3084	4144	7 x 18	4012	5401	10 x 16	4140	5573
3 x 12	2471	3315	5 x 15	3239	4354	7 x 19	4171	5613	10 x 17	4297	5787
3 x 13	2629	3529	5 x 16	3400	4571	7 x 20	4327	5832	10 x 18	4454	6000
3 x 14	2789	3741	5 x 17	3558	4788				10 x 19	4614	6216
3 x 15	2947	3958	5 x 18	3715	4998	8 x 8	2579	3457	10 x 20	4775	6431
3 x 16	3103	4172	5 x 19	3873	5218	8 x 9	2739	3671			
3 x 17	3259	4385	5 x 20	4036	5432	8 x 10	2899	3887			
3 x 18	3418	4603				8 x 11	3055	4102			
3 x 19	3578	4816				8 x 12	3210	4315			
3 x 20	3739	5027				8 x 13	3371	4527			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Lg Inner/Lg Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Large Hinges
- Four (4) 2Part Large Locks
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Drilling of holes for locks
- Attachment of locks and hinges
- Raceway Covers and Cover Screws - See optional accessories
- Gas Supports and Mounting Hardware - See optional accessories

Optional Accessories (pgs 127-128):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Gas Supports and Mounting Hardware (Call Customer Service for size and price)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

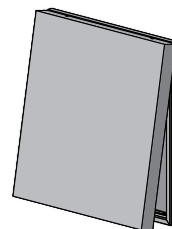
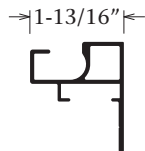
- For illuminated backgrounds - 10" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

Unassembled Single Face Kits w/out Reveal - For Rigid Faces

Flat Wall Mount Retro Body

Part #2042
K2042



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$119	4 x 4	\$187	6 x 6	\$274	8 x 14	\$490
2 x 4	143	4 x 5	209	6 x 7	294	8 x 15	514
2 x 5	165	4 x 6	228	6 x 8	316	8 x 16	534
2 x 6	187	4 x 7	250	6 x 9	337	8 x 17	558
2 x 7	209	4 x 8	274	6 x 10	359	8 x 18	577
2 x 8	228	4 x 9	294	6 x 11	383	8 x 19	598
2 x 9	250	4 x 10	319	6 x 12	403	8 x 20	623
2 x 10	274	4 x 11	337	6 x 13	425		
2 x 11	294	4 x 12	359	6 x 14	449	9 x 9	403
2 x 12	316	4 x 13	383	6 x 15	468	9 x 10	425
2 x 13	337	4 x 14	403	6 x 16	490	9 x 11	449
2 x 14	359	4 x 15	425	6 x 17	514	9 x 12	468
2 x 15	383	4 x 16	449	6 x 18	534	9 x 13	490
2 x 16	403	4 x 17	468	6 x 19	558	9 x 14	514
2 x 17	425	4 x 18	490	6 x 20	577	9 x 15	534
2 x 18	449	4 x 19	514			9 x 16	558
2 x 19	468	4 x 20	534	7 x 7	319	9 x 17	577
2 x 20	490			7 x 8	337	9 x 18	598
		5 x 5	228	7 x 9	359	9 x 19	623
3 x 3	143	5 x 6	250	7 x 10	383	9 x 20	643
3 x 4	165	5 x 7	274	7 x 11	403		
3 x 5	187	5 x 8	294	7 x 12	425	10 x 10	449
3 x 6	208	5 x 9	316	7 x 13	449	10 x 11	468
3 x 7	228	5 x 10	337	7 x 14	468	10 x 12	490
3 x 8	250	5 x 11	359	7 x 15	490	10 x 13	514
3 x 9	274	5 x 12	383	7 x 16	514	10 x 14	534
3 x 10	294	5 x 13	403	7 x 17	534	10 x 15	555
3 x 11	319	5 x 14	425	7 x 18	555	10 x 16	577
3 x 12	337	5 x 15	449	7 x 19	577	10 x 17	598
3 x 13	359	5 x 16	468	7 x 20	598	10 x 18	623
3 x 14	383	5 x 17	490			10 x 19	643
3 x 15	403	5 x 18	514	8 x 8	359	10 x 20	663
3 x 16	425	5 x 19	534	8 x 9	383		
3 x 17	449	5 x 20	558	8 x 10	403		
3 x 18	468			8 x 11	425		
3 x 19	492			8 x 12	445		
3 x 20	514			8 x 13	468		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- All screws required to assemble by mechanical fastening
- All Corner Angles required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Mounting Provisions
- Channel Letter Raceway U-Channel - See optional accessories
- Compression Gasket - See optional accessories

Optional Accessories (pg 127):

- Channel Letter Raceway U-Channel
- Compression Gasket

Kit Specifications:

- Custom size kits may be cut to any dimension

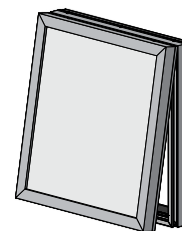
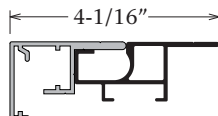
Additional Information (pgs 196-197)

Unassembled Retro Kits w/out Reveal - For Rigid Faces

Flat Retro Body w/ Flat 1-1/2" Retainer

Part #2041
K2041/52

Part #2052



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$236	4 x 4	\$313	6 x 6	\$416	8 x 14	\$679
2 x 4	261	4 x 5	337	6 x 7	443	8 x 15	705
2 x 5	287	4 x 6	365	6 x 8	468	8 x 16	732
2 x 6	313	4 x 7	390	6 x 9	495	8 x 17	757
2 x 7	337	4 x 8	418	6 x 10	523	8 x 18	784
2 x 8	365	4 x 9	443	6 x 11	548	8 x 19	810
2 x 9	390	4 x 10	470	6 x 12	574	8 x 20	837
2 x 10	418	4 x 11	497	6 x 13	602		
2 x 11	444	4 x 12	523	6 x 14	627	9 x 9	573
2 x 12	470	4 x 13	548	6 x 15	653	9 x 10	602
2 x 13	497	4 x 14	574	6 x 16	679	9 x 11	627
2 x 14	523	4 x 15	602	6 x 17	705	9 x 12	653
2 x 15	548	4 x 16	627	6 x 18	732	9 x 13	679
2 x 16	574	4 x 17	653	6 x 19	757	9 x 14	705
2 x 17	602	4 x 18	679	6 x 20	784	9 x 15	732
2 x 18	627	4 x 19	705			9 x 16	757
2 x 19	653	4 x 20	733	7 x 7	470	9 x 17	784
2 x 20	679			7 x 8	497	9 x 18	810
		5 x 5	365	7 x 9	523	9 x 19	835
3 x 3	261	5 x 6	390	7 x 10	548	9 x 20	863
3 x 4	287	5 x 7	416	7 x 11	574		
3 x 5	313	5 x 8	443	7 x 12	602	10 x 10	627
3 x 6	337	5 x 9	468	7 x 13	627	10 x 11	653
3 x 7	365	5 x 10	497	7 x 14	653	10 x 12	679
3 x 8	390	5 x 11	523	7 x 15	679	10 x 13	705
3 x 9	416	5 x 12	548	7 x 16	705	10 x 14	732
3 x 10	443	5 x 13	574	7 x 17	732	10 x 15	757
3 x 11	470	5 x 14	602	7 x 18	757	10 x 16	784
3 x 12	495	5 x 15	627	7 x 19	785	10 x 17	810
3 x 13	523	5 x 16	653	7 x 20	811	10 x 18	835
3 x 14	548	5 x 17	679			10 x 19	864
3 x 15	574	5 x 18	705	8 x 8	523	10 x 20	890
3 x 16	602	5 x 19	732	8 x 9	547		
3 x 17	627	5 x 20	757	8 x 10	574		
3 x 18	653			8 x 11	602		
3 x 19	679			8 x 12	627		
3 x 20	705			8 x 13	653		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Flat Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Divider(s) - See optional accessories
- Mounting Provisions
- Removable retainer option
- Channel Letter Raceway U-Channel - See optional accessories
- Compression Gasket - See optional accessories

Optional Accessories (pg 127):

- Divider(s)
- Channel Letter Raceway U-Channel
- Compression Gasket

Kit Specifications:

- Kits will be cut .325" larger to fit over the existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application
- For Rigid Plastic or Flush Aluminum Faces

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- Flat 2" Divider, Part #2130, \$9.39 per/ft per/face

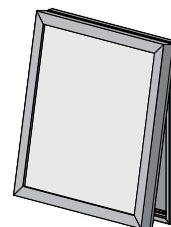
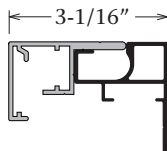
Additional Information (pgs 196-197)

Unassembled Single Face Kits w/out Reveal - For Rigid Faces

Flat Wall Mount Retro Body w/ Flat 1-1/2" Retainer

Part #2042
K2042/52

Part #2052



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$236	4 x 4	\$315	6 x 6	\$419	8 x 14	\$684
2 x 4	262	4 x 5	343	6 x 7	445	8 x 15	709
2 x 5	289	4 x 6	369	6 x 8	472	8 x 16	738
2 x 6	315	4 x 7	395	6 x 9	498	8 x 17	764
2 x 7	343	4 x 8	419	6 x 10	526	8 x 18	789
2 x 8	369	4 x 9	445	6 x 11	551	8 x 19	815
2 x 9	395	4 x 10	474	6 x 12	577	8 x 20	844
2 x 10	419	4 x 11	499	6 x 13	604		
2 x 11	445	4 x 12	526	6 x 14	631	9 x 9	577
2 x 12	474	4 x 13	551	6 x 15	657	9 x 10	604
2 x 13	499	4 x 14	578	6 x 16	684	9 x 11	631
2 x 14	526	4 x 15	606	6 x 17	709	9 x 12	657
2 x 15	551	4 x 16	631	6 x 18	736	9 x 13	684
2 x 16	578	4 x 17	657	6 x 19	764	9 x 14	709
2 x 17	606	4 x 18	684	6 x 20	789	9 x 15	736
2 x 18	631	4 x 19	711			9 x 16	764
2 x 19	657	4 x 20	738	7 x 7	474	9 x 17	789
2 x 20	685			7 x 8	499	9 x 18	815
		5 x 5	369	7 x 9	526	9 x 19	843
3 x 3	262	5 x 6	395	7 x 10	551	9 x 20	869
3 x 4	289	5 x 7	419	7 x 11	577		
3 x 5	315	5 x 8	445	7 x 12	604	10 x 10	631
3 x 6	341	5 x 9	472	7 x 13	631	10 x 11	657
3 x 7	369	5 x 10	499	7 x 14	657	10 x 12	684
3 x 8	395	5 x 11	526	7 x 15	684	10 x 13	709
3 x 9	419	5 x 12	551	7 x 16	711	10 x 14	738
3 x 10	445	5 x 13	577	7 x 17	738	10 x 15	764
3 x 11	474	5 x 14	606	7 x 18	764	10 x 16	789
3 x 12	499	5 x 15	631	7 x 19	789	10 x 17	815
3 x 13	526	5 x 16	657	7 x 20	815	10 x 18	843
3 x 14	551	5 x 17	684			10 x 19	869
3 x 15	577	5 x 18	709	8 x 8	526	10 x 20	896
3 x 16	606	5 x 19	738	8 x 9	551		
3 x 17	631	5 x 20	764	8 x 10	577		
3 x 18	657			8 x 11	604		
3 x 19	684			8 x 12	631		
3 x 20	711			8 x 13	657		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Divider(s) - See optional accessories
- Back Braces and Gussets
- Mounting Provisions
- Removable retainer option
- Channel Letter Raceway U-Channel - See optional accessories
- Compression Gasket - See optional accessories

Optional Accessories (pg 127):

- Divider(s)
- Channel Letter Raceway U-Channel
- Compression Gasket

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimensions
- For Rigid Plastic or Flush Aluminum Faces

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- **Flat 2" Divider, Part #2130, \$9.39 per/ft per/face**

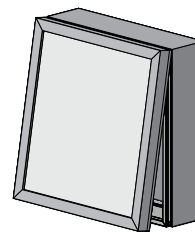
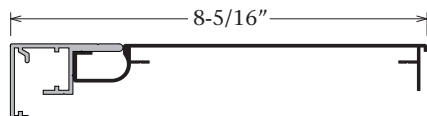
Additional Information (pgs 196-197)

Unassembled Single Face Kits w/out Reveal - For Rigid Faces

Flat S/F Body w/ Flat 1-1/2" Retainer

Part #2027
K2027/52

Part #2052



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$294	4 x 4	\$399	6 x 6	\$536	8 x 14	\$879
2 x 4	331	4 x 5	433	6 x 7	570	8 x 15	914
2 x 5	365	4 x 6	466	6 x 8	604	8 x 16	947
2 x 6	399	4 x 7	501	6 x 9	639	8 x 17	981
2 x 7	433	4 x 8	536	6 x 10	673	8 x 18	1016
2 x 8	466	4 x 9	570	6 x 11	706	8 x 19	1051
2 x 9	501	4 x 10	604	6 x 12	740	8 x 20	1085
2 x 10	536	4 x 11	640	6 x 13	778		
2 x 11	570	4 x 12	673	6 x 14	811	9 x 9	740
2 x 12	604	4 x 13	708	6 x 15	846	9 x 10	776
2 x 13	640	4 x 14	742	6 x 16	879	9 x 11	810
2 x 14	674	4 x 15	778	6 x 17	914	9 x 12	844
2 x 15	708	4 x 16	811	6 x 18	947	9 x 13	879
2 x 16	742	4 x 17	846	6 x 19	981	9 x 14	914
2 x 17	778	4 x 18	879	6 x 20	1016	9 x 15	947
2 x 18	811	4 x 19	914			9 x 16	981
2 x 19	846	4 x 20	947	7 x 7	604	9 x 17	1016
2 x 20	879			7 x 8	639	9 x 18	1051
		5 x 5	466	7 x 9	673	9 x 19	1085
3 x 3	329	5 x 6	501	7 x 10	708	9 x 20	1118
3 x 4	365	5 x 7	536	7 x 11	742		
3 x 5	399	5 x 8	570	7 x 12	778	10 x 10	811
3 x 6	433	5 x 9	604	7 x 13	811	10 x 11	846
3 x 7	466	5 x 10	639	7 x 14	846	10 x 12	879
3 x 8	501	5 x 11	673	7 x 15	879	10 x 13	914
3 x 9	536	5 x 12	706	7 x 16	914	10 x 14	947
3 x 10	570	5 x 13	742	7 x 17	947	10 x 15	981
3 x 11	604	5 x 14	778	7 x 18	981	10 x 16	1016
3 x 12	639	5 x 15	811	7 x 19	1016	10 x 17	1051
3 x 13	673	5 x 16	846	7 x 20	1052	10 x 18	1085
3 x 14	708	5 x 17	879			10 x 19	1120
3 x 15	740	5 x 18	914	8 x 8	673	10 x 20	1155
3 x 16	778	5 x 19	947	8 x 9	706		
3 x 17	811	5 x 20	981	8 x 10	740		
3 x 18	846			8 x 11	778		
3 x 19	879			8 x 12	810		
3 x 20	914			8 x 13	846		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Divider(s) - See optional accessories
- Back Braces and Gussets
- Mounting Provisions
- Removable retainer option

Optional Accessories (pg 127):

- Dividers(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- Flat 2" Divider, Part #2130, \$9.39 per/ft per/face

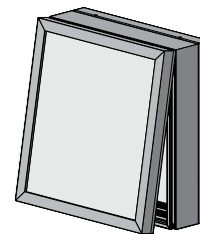
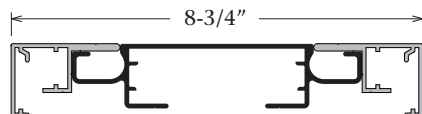
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/out Reveal - For Rigid Faces

Flat D/F Medium Body w/ Flat 1-1/2" Retainer

Part #2007
K2007/52

Part #2052



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$431	4 x 4	\$596	6 x 6	\$814	8 x 14	\$1364
2 x 4	486	4 x 5	652	6 x 7	869	8 x 15	1419
2 x 5	541	4 x 6	705	6 x 8	925	8 x 16	1473
2 x 6	596	4 x 7	760	6 x 9	979	8 x 17	1528
2 x 7	652	4 x 8	815	6 x 10	1034	8 x 18	1582
2 x 8	706	4 x 9	869	6 x 11	1089	8 x 19	1637
2 x 9	760	4 x 10	925	6 x 12	1142	8 x 20	1694
2 x 10	815	4 x 11	980	6 x 13	1199		
2 x 11	871	4 x 12	1035	6 x 14	1253	9 x 9	1142
2 x 12	925	4 x 13	1091	6 x 15	1309	9 x 10	1199
2 x 13	980	4 x 14	1144	6 x 16	1364	9 x 11	1253
2 x 14	1035	4 x 15	1200	6 x 17	1419	9 x 12	1308
2 x 15	1089	4 x 16	1254	6 x 18	1473	9 x 13	1362
2 x 16	1144	4 x 17	1311	6 x 19	1528	9 x 14	1419
2 x 17	1200	4 x 18	1364	6 x 20	1584	9 x 15	1471
2 x 18	1254	4 x 19	1420			9 x 16	1528
2 x 19	1311	4 x 20	1475	7 x 7	925	9 x 17	1582
2 x 20	1364			7 x 8	980	9 x 18	1637
		5 x 5	705	7 x 9	1034	9 x 19	1694
3 x 3	485	5 x 6	760	7 x 10	1089	9 x 20	1747
3 x 4	541	5 x 7	815	7 x 11	1144		
3 x 5	596	5 x 8	869	7 x 12	1199	10 x 10	1253
3 x 6	651	5 x 9	925	7 x 13	1254	10 x 11	1309
3 x 7	705	5 x 10	980	7 x 14	1309	10 x 12	1362
3 x 8	760	5 x 11	1035	7 x 15	1364	10 x 13	1419
3 x 9	814	5 x 12	1089	7 x 16	1420	10 x 14	1473
3 x 10	869	5 x 13	1144	7 x 17	1473	10 x 15	1528
3 x 11	925	5 x 14	1200	7 x 18	1528	10 x 16	1584
3 x 12	980	5 x 15	1253	7 x 19	1584	10 x 17	1637
3 x 13	1035	5 x 16	1309	7 x 20	1639	10 x 18	1694
3 x 14	1089	5 x 17	1364			10 x 19	1748
3 x 15	1144	5 x 18	1419	8 x 8	1034	10 x 20	1804
3 x 16	1200	5 x 19	1473	8 x 9	1089		
3 x 17	1254	5 x 20	1528	8 x 10	1144		
3 x 18	1309			8 x 11	1199		
3 x 19	1364			8 x 12	1253		
3 x 20	1420			8 x 13	1309		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Divider(s) - See optional accessories
- Internal Supports
- Removable retainer option

Optional Accessories (pg 127):

- Dividers(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- Flat 2" Divider, Part #2130, \$9.39 per/ft per/face

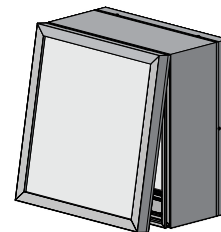
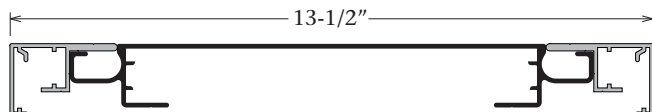
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/out Reveal - For Rigid Faces

Flat D/F Body w/ Flat 1-1/2" Retainer

Part #2008
K2008/52

Part #2052



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$518	4 x 4	\$716	6 x 6	\$980	8 x 14	\$1640
2 x 4	586	4 x 5	784	6 x 7	1047	8 x 15	1707
2 x 5	652	4 x 6	848	6 x 8	1112	8 x 16	1773
2 x 6	716	4 x 7	916	6 x 9	1176	8 x 17	1840
2 x 7	784	4 x 8	981	6 x 10	1245	8 x 18	1905
2 x 8	848	4 x 9	1047	6 x 11	1311	8 x 19	1972
2 x 9	916	4 x 10	1114	6 x 12	1377	8 x 20	2037
2 x 10	981	4 x 11	1179	6 x 13	1442		
2 x 11	1047	4 x 12	1246	6 x 14	1510	9 x 9	1377
2 x 12	1112	4 x 13	1312	6 x 15	1574	9 x 10	1442
2 x 13	1179	4 x 14	1378	6 x 16	1640	9 x 11	1508
2 x 14	1246	4 x 15	1442	6 x 17	1707	9 x 12	1574
2 x 15	1311	4 x 16	1510	6 x 18	1773	9 x 13	1639
2 x 16	1378	4 x 17	1576	6 x 19	1840	9 x 14	1707
2 x 17	1444	4 x 18	1640	6 x 20	1905	9 x 15	1772
2 x 18	1510	4 x 19	1708			9 x 16	1839
2 x 19	1576	4 x 20	1774	7 x 7	1112	9 x 17	1905
2 x 20	1644			7 x 8	1179	9 x 18	1971
		5 x 5	848	7 x 9	1245	9 x 19	2037
3 x 3	582	5 x 6	914	7 x 10	1311	9 x 20	2104
3 x 4	651	5 x 7	980	7 x 11	1378		
3 x 5	716	5 x 8	1047	7 x 12	1442	10 x 10	1510
3 x 6	782	5 x 9	1112	7 x 13	1510	10 x 11	1574
3 x 7	848	5 x 10	1179	7 x 14	1576	10 x 12	1639
3 x 8	916	5 x 11	1246	7 x 15	1640	10 x 13	1707
3 x 9	980	5 x 12	1311	7 x 16	1708	10 x 14	1773
3 x 10	1047	5 x 13	1378	7 x 17	1773	10 x 15	1839
3 x 11	1112	5 x 14	1442	7 x 18	1840	10 x 16	1905
3 x 12	1179	5 x 15	1510	7 x 19	1906	10 x 17	1972
3 x 13	1246	5 x 16	1576	7 x 20	1972	10 x 18	2037
3 x 14	1311	5 x 17	1640			10 x 19	2104
3 x 15	1377	5 x 18	1707	8 x 8	1245	10 x 20	2171
3 x 16	1442	5 x 19	1773	8 x 9	1311		
3 x 17	1510	5 x 20	1840	8 x 10	1377		
3 x 18	1574			8 x 11	1442		
3 x 19	1640			8 x 12	1508		
3 x 20	1708			8 x 13	1574		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Divider(s) - See optional accessories
- Internal Supports
- Removable retainer option

Optional Accessories (pg 127):

- Dividers(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- Flat 2" Divider, Part #2130, \$9.39 per/ft per/face

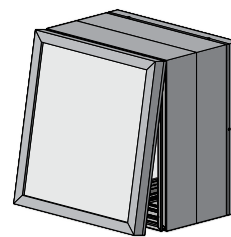
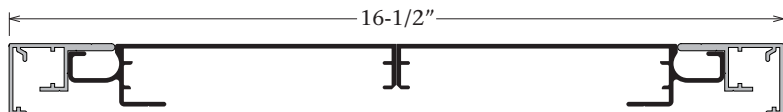
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/out Reveal - For Rigid Faces

Flat 2 PC D/F Medium Body w/ Flat 1-1/2" Retainer

Part #2010
K2010/52

Part #2052



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$604	4 x 4	\$835	6 x 6	\$1141	8 x 14	\$1908
2 x 4	682	4 x 5	913	6 x 7	1218	8 x 15	1985
2 x 5	759	4 x 6	988	6 x 8	1295	8 x 16	2062
2 x 6	835	4 x 7	1064	6 x 9	1372	8 x 17	2138
2 x 7	913	4 x 8	1142	6 x 10	1447	8 x 18	2215
2 x 8	988	4 x 9	1218	6 x 11	1524	8 x 19	2292
2 x 9	1064	4 x 10	1296	6 x 12	1601	8 x 20	2370
2 x 10	1142	4 x 11	1374	6 x 13	1679		
2 x 11	1220	4 x 12	1448	6 x 14	1756	9 x 9	1601
2 x 12	1295	4 x 13	1525	6 x 15	1832	9 x 10	1678
2 x 13	1374	4 x 14	1602	6 x 16	1908	9 x 11	1756
2 x 14	1448	4 x 15	1679	6 x 17	1985	9 x 12	1830
2 x 15	1525	4 x 16	1757	6 x 18	2062	9 x 13	1908
2 x 16	1602	4 x 17	1835	6 x 19	2138	9 x 14	1985
2 x 17	1679	4 x 18	1908	6 x 20	2217	9 x 15	2062
2 x 18	1756	4 x 19	1986			9 x 16	2138
2 x 19	1835	4 x 20	2064	7 x 7	1295	9 x 17	2215
2 x 20	1909			7 x 8	1374	9 x 18	2291
		5 x 5	988	7 x 9	1447	9 x 19	2367
3 x 3	680	5 x 6	1064	7 x 10	1525	9 x 20	2446
3 x 4	759	5 x 7	1141	7 x 11	1602		
3 x 5	835	5 x 8	1218	7 x 12	1679	10 x 10	1756
3 x 6	913	5 x 9	1295	7 x 13	1756	10 x 11	1832
3 x 7	988	5 x 10	1374	7 x 14	1832	10 x 12	1908
3 x 8	1064	5 x 11	1448	7 x 15	1908	10 x 13	1985
3 x 9	1141	5 x 12	1524	7 x 16	1986	10 x 14	2062
3 x 10	1218	5 x 13	1602	7 x 17	2064	10 x 15	2138
3 x 11	1295	5 x 14	1679	7 x 18	2138	10 x 16	2217
3 x 12	1372	5 x 15	1756	7 x 19	2217	10 x 17	2292
3 x 13	1448	5 x 16	1832	7 x 20	2292	10 x 18	2367
3 x 14	1525	5 x 17	1908			10 x 19	2446
3 x 15	1602	5 x 18	1985	8 x 8	1447	10 x 20	2524
3 x 16	1679	5 x 19	2064	8 x 9	1524		
3 x 17	1756	5 x 20	2140	8 x 10	1602		
3 x 18	1832			8 x 11	1679		
3 x 19	1908			8 x 12	1756		
3 x 20	1986			8 x 13	1832		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Divider(s) - See optional accessories
- Internal Supports
- Removable retainer option

Optional Accessories (pg 127):

- Dividers(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- Flat 2" Divider, Part #2130, \$9.39 per/ft per/face

Additional Information (pgs 196-197)

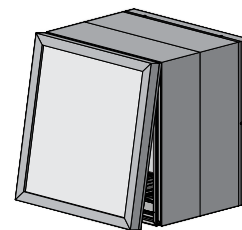
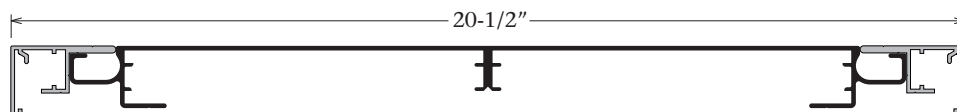
Note: It is recommended to use safety chains and prop-bars on hingeable faces.

Unassembled Double Face Kits w/out Reveal - For Rigid Faces

Flat 2 PC D/F Body w/ Flat 1-1/2" Retainer

Part #2009
K2009/52

Part #2052



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$674	4 x 4	\$930	6 x 6	\$1270	8 x 14	\$2121
2 x 4	760	4 x 5	1016	6 x 7	1355	8 x 15	2206
2 x 5	846	4 x 6	1101	6 x 8	1441	8 x 16	2292
2 x 6	930	4 x 7	1186	6 x 9	1525	8 x 17	2378
2 x 7	1016	4 x 8	1271	6 x 10	1611	8 x 18	2463
2 x 8	1101	4 x 9	1357	6 x 11	1698	8 x 19	2549
2 x 9	1186	4 x 10	1441	6 x 12	1782	8 x 20	2636
2 x 10	1271	4 x 11	1527	6 x 13	1868		
2 x 11	1357	4 x 12	1612	6 x 14	1952	9 x 9	1781
2 x 12	1441	4 x 13	1698	6 x 15	2037	9 x 10	1868
2 x 13	1527	4 x 14	1784	6 x 16	2121	9 x 11	1951
2 x 14	1612	4 x 15	1869	6 x 17	2208	9 x 12	2035
2 x 15	1698	4 x 16	1952	6 x 18	2292	9 x 13	2121
2 x 16	1784	4 x 17	2038	6 x 19	2378	9 x 14	2206
2 x 17	1869	4 x 18	2123	6 x 20	2464	9 x 15	2291
2 x 18	1952	4 x 19	2208			9 x 16	2378
2 x 19	2038	4 x 20	2295	7 x 7	1441	9 x 17	2463
2 x 20	2123			7 x 8	1525	9 x 18	2549
		5 x 5	1101	7 x 9	1611	9 x 19	2633
3 x 3	759	5 x 6	1186	7 x 10	1698	9 x 20	2720
3 x 4	846	5 x 7	1270	7 x 11	1782		
3 x 5	930	5 x 8	1357	7 x 12	1868	10 x 10	1952
3 x 6	1013	5 x 9	1441	7 x 13	1952	10 x 11	2037
3 x 7	1101	5 x 10	1525	7 x 14	2037	10 x 12	2121
3 x 8	1186	5 x 11	1612	7 x 15	2121	10 x 13	2208
3 x 9	1270	5 x 12	1698	7 x 16	2208	10 x 14	2292
3 x 10	1357	5 x 13	1782	7 x 17	2292	10 x 15	2378
3 x 11	1441	5 x 14	1869	7 x 18	2378	10 x 16	2464
3 x 12	1525	5 x 15	1952	7 x 19	2464	10 x 17	2549
3 x 13	1612	5 x 16	2037	7 x 20	2550	10 x 18	2633
3 x 14	1698	5 x 17	2123			10 x 19	2720
3 x 15	1782	5 x 18	2208	8 x 8	1611	10 x 20	2803
3 x 16	1869	5 x 19	2292	8 x 9	1695		
3 x 17	1952	5 x 20	2380	8 x 10	1782		
3 x 18	2037			8 x 11	1868		
3 x 19	2123			8 x 12	1951		
3 x 20	2208			8 x 13	2037		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Divider(s) - See optional accessories
- Internal Supports
- Removable retainer option

Optional Accessories (pg 127):

- Dividers(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- Flat 2" Divider, Part #2130, \$9.39 per/ft per/face

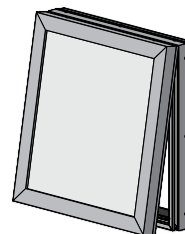
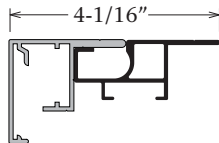
Additional Information (pgs 196-197)

Unassembled Retro Kits w/out Reveal - For Rigid Faces

Flat Retro Body w/ Flat 2" Retainer

Part #2041
K2041/47

Part #2047



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$245	4 x 4	\$331	6 x 6	\$441	8 x 14	\$721
2 x 4	275	4 x 5	357	6 x 7	468	8 x 15	748
2 x 5	303	4 x 6	386	6 x 8	497	8 x 16	778
2 x 6	331	4 x 7	414	6 x 9	524	8 x 17	805
2 x 7	357	4 x 8	443	6 x 10	553	8 x 18	833
2 x 8	386	4 x 9	468	6 x 11	581	8 x 19	860
2 x 9	414	4 x 10	498	6 x 12	609	8 x 20	888
2 x 10	443	4 x 11	526	6 x 13	636		
2 x 11	470	4 x 12	553	6 x 14	663	9 x 9	609
2 x 12	498	4 x 13	581	6 x 15	693	9 x 10	636
2 x 13	526	4 x 14	609	6 x 16	721	9 x 11	663
2 x 14	553	4 x 15	636	6 x 17	750	9 x 12	693
2 x 15	581	4 x 16	668	6 x 18	778	9 x 13	721
2 x 16	609	4 x 17	694	6 x 19	805	9 x 14	748
2 x 17	636	4 x 18	722	6 x 20	833	9 x 15	776
2 x 18	663	4 x 19	750			9 x 16	805
2 x 19	694	4 x 20	778	7 x 7	498	9 x 17	833
2 x 20	722			7 x 8	526	9 x 18	860
		5 x 5	386	7 x 9	553	9 x 19	888
3 x 3	274	5 x 6	414	7 x 10	581	9 x 20	916
3 x 4	303	5 x 7	441	7 x 11	609		
3 x 5	331	5 x 8	468	7 x 12	636	10 x 10	663
3 x 6	357	5 x 9	497	7 x 13	663	10 x 11	693
3 x 7	386	5 x 10	526	7 x 14	693	10 x 12	721
3 x 8	414	5 x 11	553	7 x 15	721	10 x 13	750
3 x 9	441	5 x 12	581	7 x 16	750	10 x 14	778
3 x 10	468	5 x 13	609	7 x 17	778	10 x 15	805
3 x 11	498	5 x 14	636	7 x 18	805	10 x 16	833
3 x 12	526	5 x 15	663	7 x 19	833	10 x 17	860
3 x 13	553	5 x 16	693	7 x 20	860	10 x 18	888
3 x 14	581	5 x 17	722			10 x 19	916
3 x 15	609	5 x 18	750	8 x 8	553	10 x 20	943
3 x 16	636	5 x 19	778	8 x 9	581		
3 x 17	663	5 x 20	805	8 x 10	609		
3 x 18	693			8 x 11	636		
3 x 19	722			8 x 12	663		
3 x 20	750			8 x 13	693		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Flat Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Divider(s) - See optional accessories
- Mounting Provisions
- Removable retainer option
- Channel Letter Raceway U-Channel - See optional accessories
- Compression Gasket - See optional accessories

Optional Accessories (pg 127):

- Dividers(s)
- Channel Letter Raceway U-Channel
- Compression Gasket

Kit Specifications:

- Kits will be cut .325" larger to fit over the existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application
- For Rigid Plastic or Flush Aluminum Faces

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- Flat 2" Divider, Part #2130, \$9.39 per/ft per/face

Additional Information (pgs 196-197)

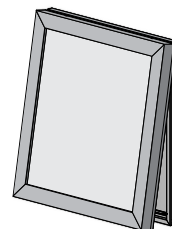
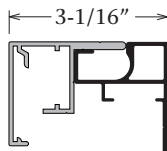
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Unassembled Single Face Kits w/out Reveal - For Rigid Faces

Flat Wall Mount Retro Body w/ Flat 2" Retainer

Part #2042
K2042/47

Part #2047



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$247	4 x 4	\$332	6 x 6	\$444	8 x 14	\$726
2 x 4	277	4 x 5	359	6 x 7	472	8 x 15	755
2 x 5	304	4 x 6	389	6 x 8	499	8 x 16	782
2 x 6	332	4 x 7	416	6 x 9	530	8 x 17	810
2 x 7	359	4 x 8	444	6 x 10	558	8 x 18	837
2 x 8	389	4 x 9	472	6 x 11	586	8 x 19	867
2 x 9	416	4 x 10	501	6 x 12	613	8 x 20	894
2 x 10	444	4 x 11	530	6 x 13	642		
2 x 11	474	4 x 12	558	6 x 14	670	9 x 9	613
2 x 12	501	4 x 13	587	6 x 15	698	9 x 10	642
2 x 13	530	4 x 14	614	6 x 16	726	9 x 11	670
2 x 14	558	4 x 15	642	6 x 17	755	9 x 12	698
2 x 15	586	4 x 16	670	6 x 18	782	9 x 13	725
2 x 16	614	4 x 17	699	6 x 19	810	9 x 14	755
2 x 17	642	4 x 18	726	6 x 20	838	9 x 15	782
2 x 18	670	4 x 19	755			9 x 16	810
2 x 19	699	4 x 20	782	7 x 7	501	9 x 17	837
2 x 20	726			7 x 8	530	9 x 18	867
		5 x 5	389	7 x 9	558	9 x 19	894
3 x 3	275	5 x 6	416	7 x 10	586	9 x 20	922
3 x 4	304	5 x 7	444	7 x 11	614		
3 x 5	332	5 x 8	472	7 x 12	642	10 x 10	670
3 x 6	359	5 x 9	499	7 x 13	670	10 x 11	698
3 x 7	389	5 x 10	530	7 x 14	698	10 x 12	725
3 x 8	416	5 x 11	558	7 x 15	726	10 x 13	755
3 x 9	444	5 x 12	586	7 x 16	755	10 x 14	782
3 x 10	472	5 x 13	614	7 x 17	782	10 x 15	810
3 x 11	501	5 x 14	642	7 x 18	810	10 x 16	838
3 x 12	530	5 x 15	670	7 x 19	838	10 x 17	867
3 x 13	558	5 x 16	698	7 x 20	867	10 x 18	894
3 x 14	586	5 x 17	726			10 x 19	922
3 x 15	614	5 x 18	755	8 x 8	558	10 x 20	951
3 x 16	642	5 x 19	782	8 x 9	586		
3 x 17	670	5 x 20	811	8 x 10	614		
3 x 18	698			8 x 11	642		
3 x 19	726			8 x 12	670		
3 x 20	755			8 x 13	698		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Divider(s) - See optional accessories
- Back Braces and Gussets
- Mounting Provisions
- Removable retainer option
- Channel Letter Raceway U-Channel - See optional accessories
- Compression Gasket - See optional accessories

Optional Accessories (pg 127):

- Divider(s)
- Channel Letter Raceway U-Channel
- Compression Gasket

Kit Specifications:

- Recommended for LED applications
- Custom size kits may be cut to any dimensions
- For Rigid Plastic or Flush Aluminum Faces

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- Flat 2" Divider, Part #2130, \$9.39 per/ft per/face

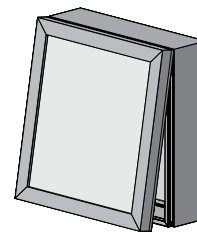
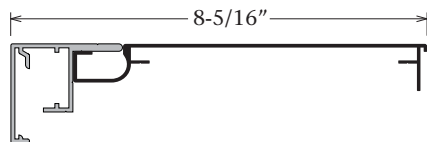
Additional Information (pgs 196-197)

Unassembled Single Face Kits w/out Reveal - For Rigid Faces

Flat S/F Body w/ Flat 2" Retainer

Part #2027
K2027/47

Part #2047



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$307	4 x 4	\$416	6 x 6	\$561	8 x 14	\$920
2 x 4	344	4 x 5	453	6 x 7	596	8 x 15	956
2 x 5	381	4 x 6	489	6 x 8	631	8 x 16	994
2 x 6	416	4 x 7	524	6 x 9	669	8 x 17	1029
2 x 7	453	4 x 8	561	6 x 10	703	8 x 18	1064
2 x 8	489	4 x 9	596	6 x 11	740	8 x 19	1101
2 x 9	524	4 x 10	632	6 x 12	778	8 x 20	1137
2 x 10	561	4 x 11	670	6 x 13	813		
2 x 11	596	4 x 12	705	6 x 14	848	9 x 9	776
2 x 12	631	4 x 13	740	6 x 15	885	9 x 10	813
2 x 13	670	4 x 14	778	6 x 16	920	9 x 11	848
2 x 14	705	4 x 15	813	6 x 17	956	9 x 12	885
2 x 15	740	4 x 16	848	6 x 18	992	9 x 13	920
2 x 16	778	4 x 17	885	6 x 19	1029	9 x 14	956
2 x 17	813	4 x 18	920	6 x 20	1064	9 x 15	992
2 x 18	848	4 x 19	958			9 x 16	1029
2 x 19	885	4 x 20	994	7 x 7	631	9 x 17	1064
2 x 20	922			7 x 8	669	9 x 18	1101
		5 x 5	489	7 x 9	703	9 x 19	1137
3 x 3	344	5 x 6	524	7 x 10	740	9 x 20	1172
3 x 4	379	5 x 7	561	7 x 11	778		
3 x 5	416	5 x 8	596	7 x 12	813	10 x 10	848
3 x 6	452	5 x 9	631	7 x 13	848	10 x 11	885
3 x 7	489	5 x 10	669	7 x 14	885	10 x 12	920
3 x 8	524	5 x 11	705	7 x 15	920	10 x 13	956
3 x 9	561	5 x 12	740	7 x 16	958	10 x 14	994
3 x 10	596	5 x 13	778	7 x 17	994	10 x 15	1029
3 x 11	631	5 x 14	813	7 x 18	1029	10 x 16	1064
3 x 12	669	5 x 15	848	7 x 19	1064	10 x 17	1101
3 x 13	705	5 x 16	885	7 x 20	1101	10 x 18	1137
3 x 14	740	5 x 17	920			10 x 19	1172
3 x 15	778	5 x 18	956	8 x 8	703	10 x 20	1208
3 x 16	813	5 x 19	994	8 x 9	739		
3 x 17	848	5 x 20	1029	8 x 10	778		
3 x 18	885			8 x 11	813		
3 x 19	920			8 x 12	848		
3 x 20	958			8 x 13	885		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Divider(s) - See optional accessories
- Back Braces and Gussets
- Mounting Provisions
- Removable retainer option

Optional Accessories (pg 127):

- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- Flat 2" Divider, Part #2130, \$9.39 per/ft per/face

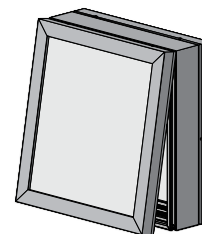
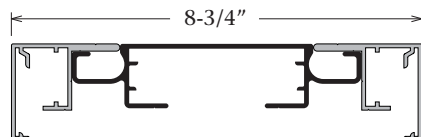
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/out Reveal - For Rigid Faces

Flat D/F Medium Body w/ Flat 2" Retainer

Part #2007
K2007/47

Part #2047



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$456	4 x 4	\$631	6 x 6	\$864	8 x 14	\$1447
2 x 4	515	4 x 5	690	6 x 7	922	8 x 15	1504
2 x 5	573	4 x 6	748	6 x 8	980	8 x 16	1565
2 x 6	630	4 x 7	806	6 x 9	1038	8 x 17	1622
2 x 7	690	4 x 8	865	6 x 10	1096	8 x 18	1679
2 x 8	748	4 x 9	922	6 x 11	1155	8 x 19	1740
2 x 9	806	4 x 10	981	6 x 12	1214	8 x 20	1796
2 x 10	865	4 x 11	1039	6 x 13	1271		
2 x 11	923	4 x 12	1096	6 x 14	1330	9 x 9	1214
2 x 12	980	4 x 13	1157	6 x 15	1388	9 x 10	1271
2 x 13	1039	4 x 14	1216	6 x 16	1447	9 x 11	1330
2 x 14	1096	4 x 15	1271	6 x 17	1504	9 x 12	1388
2 x 15	1157	4 x 16	1332	6 x 18	1565	9 x 13	1445
2 x 16	1216	4 x 17	1389	6 x 19	1622	9 x 14	1504
2 x 17	1274	4 x 18	1447	6 x 20	1681	9 x 15	1563
2 x 18	1330	4 x 19	1507			9 x 16	1622
2 x 19	1389	4 x 20	1566	7 x 7	980	9 x 17	1679
2 x 20	1447			7 x 8	1039	9 x 18	1737
		5 x 5	748	7 x 9	1096	9 x 19	1796
3 x 3	514	5 x 6	806	7 x 10	1157	9 x 20	1855
3 x 4	573	5 x 7	865	7 x 11	1216		
3 x 5	630	5 x 8	922	7 x 12	1271	10 x 10	1330
3 x 6	689	5 x 9	980	7 x 13	1330	10 x 11	1389
3 x 7	748	5 x 10	1039	7 x 14	1389	10 x 12	1445
3 x 8	806	5 x 11	1096	7 x 15	1447	10 x 13	1504
3 x 9	864	5 x 12	1155	7 x 16	1507	10 x 14	1565
3 x 10	922	5 x 13	1216	7 x 17	1565	10 x 15	1622
3 x 11	980	5 x 14	1271	7 x 18	1622	10 x 16	1681
3 x 12	1039	5 x 15	1330	7 x 19	1681	10 x 17	1740
3 x 13	1096	5 x 16	1389	7 x 20	1740	10 x 18	1796
3 x 14	1157	5 x 17	1447			10 x 19	1855
3 x 15	1214	5 x 18	1504	8 x 8	1096	10 x 20	1914
3 x 16	1271	5 x 19	1565	8 x 9	1155		
3 x 17	1330	5 x 20	1622	8 x 10	1214		
3 x 18	1389			8 x 11	1271		
3 x 19	1447			8 x 12	1330		
3 x 20	1507			8 x 13	1389		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Divider(s) - See optional accessories
- Internal Supports
- Removable retainer option

Optional Accessories (pg 127):

- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- Flat 2" Divider, Part #2130, \$9.39 per/ft per/face

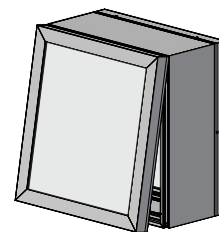
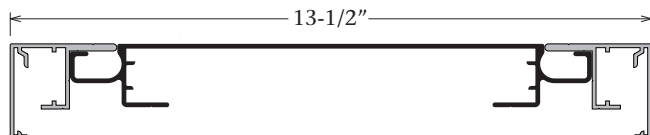
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/out Reveal - For Rigid Faces

Flat D/F Body w/ Flat 2" Retainer

Part #2008
K2008/47

Part #2047



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$544	4 x 4	\$752	6 x 6	\$1029	8 x 14	\$1726
2 x 4	614	4 x 5	822	6 x 7	1100	8 x 15	1793
2 x 5	682	4 x 6	892	6 x 8	1167	8 x 16	1863
2 x 6	752	4 x 7	960	6 x 9	1238	8 x 17	1933
2 x 7	822	4 x 8	1030	6 x 10	1308	8 x 18	2002
2 x 8	892	4 x 9	1100	6 x 11	1377	8 x 19	2071
2 x 9	960	4 x 10	1170	6 x 12	1445	8 x 20	2142
2 x 10	1030	4 x 11	1240	6 x 13	1516		
2 x 11	1100	4 x 12	1308	6 x 14	1584	9 x 9	1444
2 x 12	1170	4 x 13	1378	6 x 15	1654	9 x 10	1515
2 x 13	1240	4 x 14	1447	6 x 16	1726	9 x 11	1584
2 x 14	1308	4 x 15	1516	6 x 17	1793	9 x 12	1653
2 x 15	1378	4 x 16	1586	6 x 18	1863	9 x 13	1723
2 x 16	1447	4 x 17	1656	6 x 19	1933	9 x 14	1793
2 x 17	1516	4 x 18	1726	6 x 20	2002	9 x 15	1861
2 x 18	1586	4 x 19	1794			9 x 16	1931
2 x 19	1656	4 x 20	1864	7 x 7	1170	9 x 17	2002
2 x 20	1726			7 x 8	1238	9 x 18	2069
		5 x 5	892	7 x 9	1308	9 x 19	2140
3 x 3	613	5 x 6	959	7 x 10	1378	9 x 20	2209
3 x 4	682	5 x 7	1029	7 x 11	1445		
3 x 5	752	5 x 8	1100	7 x 12	1516	10 x 10	1584
3 x 6	821	5 x 9	1167	7 x 13	1586	10 x 11	1654
3 x 7	892	5 x 10	1238	7 x 14	1654	10 x 12	1723
3 x 8	960	5 x 11	1308	7 x 15	1726	10 x 13	1793
3 x 9	1029	5 x 12	1377	7 x 16	1794	10 x 14	1863
3 x 10	1100	5 x 13	1445	7 x 17	1863	10 x 15	1931
3 x 11	1170	5 x 14	1516	7 x 18	1933	10 x 16	2002
3 x 12	1238	5 x 15	1584	7 x 19	2003	10 x 17	2071
3 x 13	1308	5 x 16	1654	7 x 20	2071	10 x 18	2140
3 x 14	1378	5 x 17	1726			10 x 19	2209
3 x 15	1445	5 x 18	1793	8 x 8	1308	10 x 20	2279
3 x 16	1516	5 x 19	1863	8 x 9	1377		
3 x 17	1586	5 x 20	1933	8 x 10	1445		
3 x 18	1654			8 x 11	1516		
3 x 19	1726			8 x 12	1584		
3 x 20	1794			8 x 13	1654		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Divider(s) - See optional accessories
- Internal Supports
- Removable retainer option

Optional Accessories (pg 127):

- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- Flat 2" Divider, Part #2130, \$9.39 per/ft per/face

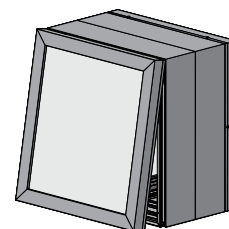
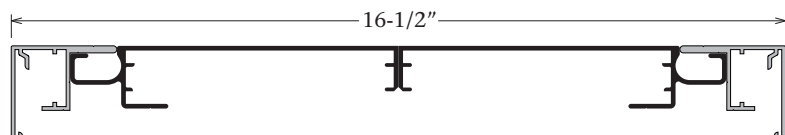
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/out Reveal - For Rigid Faces

Flat 2 PC D/F Medium Body w/ Flat 2" Retainer

Part #2010
K2010/47

Part #2047



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$630	4 x 4	\$871	6 x 6	\$1191	8 x 14	\$1991
2 x 4	709	4 x 5	951	6 x 7	1270	8 x 15	2071
2 x 5	791	4 x 6	1030	6 x 8	1350	8 x 16	2150
2 x 6	869	4 x 7	1111	6 x 9	1429	8 x 17	2232
2 x 7	951	4 x 8	1192	6 x 10	1511	8 x 18	2310
2 x 8	1030	4 x 9	1270	6 x 11	1591	8 x 19	2392
2 x 9	1111	4 x 10	1352	6 x 12	1672	8 x 20	2471
2 x 10	1192	4 x 11	1432	6 x 13	1751		
2 x 11	1271	4 x 12	1511	6 x 14	1832	9 x 9	1669
2 x 12	1352	4 x 13	1593	6 x 15	1909	9 x 10	1751
2 x 13	1432	4 x 14	1673	6 x 16	1991	9 x 11	1830
2 x 14	1511	4 x 15	1752	6 x 17	2071	9 x 12	1909
2 x 15	1591	4 x 16	1832	6 x 18	2150	9 x 13	1991
2 x 16	1673	4 x 17	1911	6 x 19	2232	9 x 14	2071
2 x 17	1752	4 x 18	1991	6 x 20	2312	9 x 15	2150
2 x 18	1832	4 x 19	2072			9 x 16	2230
2 x 19	1911	4 x 20	2152	7 x 7	1352	9 x 17	2310
2 x 20	1992			7 x 8	1432	9 x 18	2390
		5 x 5	1030	7 x 9	1511	9 x 19	2471
3 x 3	709	5 x 6	1111	7 x 10	1591	9 x 20	2552
3 x 4	789	5 x 7	1191	7 x 11	1672		
3 x 5	869	5 x 8	1270	7 x 12	1751	10 x 10	1832
3 x 6	949	5 x 9	1350	7 x 13	1832	10 x 11	1911
3 x 7	1030	5 x 10	1432	7 x 14	1911	10 x 12	1991
3 x 8	1111	5 x 11	1511	7 x 15	1991	10 x 13	2071
3 x 9	1191	5 x 12	1591	7 x 16	2071	10 x 14	2150
3 x 10	1270	5 x 13	1672	7 x 17	2152	10 x 15	2230
3 x 11	1352	5 x 14	1752	7 x 18	2232	10 x 16	2312
3 x 12	1432	5 x 15	1832	7 x 19	2312	10 x 17	2392
3 x 13	1511	5 x 16	1911	7 x 20	2392	10 x 18	2471
3 x 14	1591	5 x 17	1991			10 x 19	2552
3 x 15	1672	5 x 18	2071	8 x 8	1511	10 x 20	2633
3 x 16	1752	5 x 19	2152	8 x 9	1591		
3 x 17	1832	5 x 20	2232	8 x 10	1672		
3 x 18	1911			8 x 11	1751		
3 x 19	1991			8 x 12	1830		
3 x 20	2071			8 x 13	1911		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Divider(s) - See optional accessories
- Internal Supports
- Removable retainer option

Optional Accessories (pg 127):

- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- Flat 2" Divider, Part #2130, \$9.39 per/ft per/face

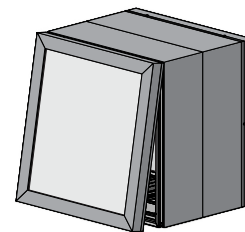
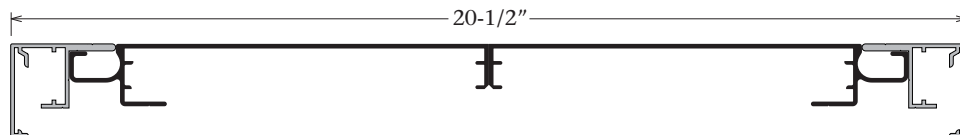
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/out Reveal - For Rigid Faces

Flat 2 PC D/F Body w/ Flat 2" Retainer

Part #2009
K2009/47

Part #2047



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$699	4 x 4	\$966	6 x 6	\$1319	8 x 14	\$2205
2 x 4	788	4 x 5	1054	6 x 7	1407	8 x 15	2292
2 x 5	877	4 x 6	1141	6 x 8	1495	8 x 16	2383
2 x 6	966	4 x 7	1230	6 x 9	1584	8 x 17	2471
2 x 7	1054	4 x 8	1320	6 x 10	1675	8 x 18	2559
2 x 8	1142	4 x 9	1409	6 x 11	1762	8 x 19	2648
2 x 9	1230	4 x 10	1499	6 x 12	1849	8 x 20	2737
2 x 10	1320	4 x 11	1586	6 x 13	1939		
2 x 11	1409	4 x 12	1675	6 x 14	2028	9 x 9	1849
2 x 12	1495	4 x 13	1764	6 x 15	2117	9 x 10	1939
2 x 13	1586	4 x 14	1852	6 x 16	2205	9 x 11	2028
2 x 14	1675	4 x 15	1939	6 x 17	2295	9 x 12	2115
2 x 15	1762	4 x 16	2030	6 x 18	2383	9 x 13	2205
2 x 16	1852	4 x 17	2118	6 x 19	2471	9 x 14	2292
2 x 17	1942	4 x 18	2206	6 x 20	2559	9 x 15	2382
2 x 18	2030	4 x 19	2295			9 x 16	2470
2 x 19	2118	4 x 20	2384	7 x 7	1495	9 x 17	2559
2 x 20	2206			7 x 8	1586	9 x 18	2648
		5 x 5	1141	7 x 9	1675	9 x 19	2737
3 x 3	786	5 x 6	1230	7 x 10	1762	9 x 20	2824
3 x 4	876	5 x 7	1319	7 x 11	1852		
3 x 5	966	5 x 8	1409	7 x 12	1939	10 x 10	2028
3 x 6	1054	5 x 9	1495	7 x 13	2030	10 x 11	2117
3 x 7	1141	5 x 10	1586	7 x 14	2117	10 x 12	2205
3 x 8	1230	5 x 11	1675	7 x 15	2205	10 x 13	2295
3 x 9	1319	5 x 12	1762	7 x 16	2295	10 x 14	2383
3 x 10	1409	5 x 13	1852	7 x 17	2383	10 x 15	2470
3 x 11	1495	5 x 14	1939	7 x 18	2471	10 x 16	2559
3 x 12	1584	5 x 15	2028	7 x 19	2559	10 x 17	2648
3 x 13	1675	5 x 16	2117	7 x 20	2649	10 x 18	2737
3 x 14	1762	5 x 17	2206			10 x 19	2824
3 x 15	1852	5 x 18	2295	8 x 8	1675	10 x 20	2914
3 x 16	1939	5 x 19	2383	8 x 9	1762		
3 x 17	2030	5 x 20	2471	8 x 10	1852		
3 x 18	2117			8 x 11	1939		
3 x 19	2206			8 x 12	2028		
3 x 20	2295			8 x 13	2117		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Divider(s) - See optional accessories
- Internal Supports
- Removable retainer option

Optional Accessories (pg 127):

- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- For Rigid Plastic or Flush Aluminum Faces

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Includes:

- Cut to size dividers
- Mounting Brackets
- All screws required to assemble by mechanical fastening
- Flat 2" Divider, Part #2130, \$9.39 per/ft per/face

Additional Information (pgs 196-197)

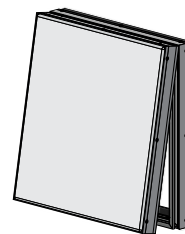
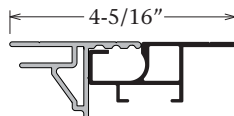
Note: It is recommended to use safety chains and prop-bars on hingeable faces.

Unassembled Retro Kits w/out Reveal - For Pan Form Faces

Flat Retro Body w/ Flat Bleed Rigid Retainer

Part #2041
K2041/04

Part #2204



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$211	4 x 4	\$286	6 x 6	\$383	8 x 14	\$630
2 x 4	236	4 x 5	308	6 x 7	408	8 x 15	656
2 x 5	261	4 x 6	333	6 x 8	433	8 x 16	680
2 x 6	286	4 x 7	357	6 x 9	458	8 x 17	705
2 x 7	308	4 x 8	383	6 x 10	482	8 x 18	730
2 x 8	333	4 x 9	408	6 x 11	507	8 x 19	755
2 x 9	357	4 x 10	433	6 x 12	531	8 x 20	780
2 x 10	385	4 x 11	458	6 x 13	558		
2 x 11	408	4 x 12	482	6 x 14	581	9 x 9	531
2 x 12	433	4 x 13	507	6 x 15	606	9 x 10	558
2 x 13	458	4 x 14	531	6 x 16	631	9 x 11	581
2 x 14	482	4 x 15	558	6 x 17	656	9 x 12	606
2 x 15	507	4 x 16	581	6 x 18	680	9 x 13	630
2 x 16	532	4 x 17	606	6 x 19	705	9 x 14	656
2 x 17	558	4 x 18	631	6 x 20	730	9 x 15	680
2 x 18	581	4 x 19	656			9 x 16	705
2 x 19	606	4 x 20	680	7 x 7	433	9 x 17	730
2 x 20	631			7 x 8	458	9 x 18	755
		5 x 5	333	7 x 9	482	9 x 19	780
3 x 3	236	5 x 6	357	7 x 10	507	9 x 20	805
3 x 4	261	5 x 7	383	7 x 11	531		
3 x 5	286	5 x 8	408	7 x 12	558	10 x 10	581
3 x 6	308	5 x 9	433	7 x 13	581	10 x 11	606
3 x 7	333	5 x 10	458	7 x 14	606	10 x 12	630
3 x 8	357	5 x 11	482	7 x 15	631	10 x 13	656
3 x 9	385	5 x 12	507	7 x 16	656	10 x 14	680
3 x 10	408	5 x 13	531	7 x 17	680	10 x 15	705
3 x 11	433	5 x 14	558	7 x 18	705	10 x 16	730
3 x 12	458	5 x 15	581	7 x 19	730	10 x 17	755
3 x 13	482	5 x 16	606	7 x 20	755	10 x 18	780
3 x 14	507	5 x 17	631			10 x 19	805
3 x 15	532	5 x 18	656	8 x 8	482	10 x 20	827
3 x 16	558	5 x 19	680	8 x 9	507		
3 x 17	581	5 x 20	705	8 x 10	531		
3 x 18	606			8 x 11	558		
3 x 19	631			8 x 12	581		
3 x 20	656			8 x 13	606		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Face attachment hardware
- Packaging
- Prices reflect one (1) Flat Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Divider(s) - See optional accessories
- Mounting Provisions
- Channel Letter Raceway U-Channel - See optional accessories
- Compression Gasket - See optional accessories

Optional Accessories (pg 127):

- Divider(s)
- Channel Letter Raceway U-Channel
- Compression Gasket

Kit Specifications:

- Kits will be cut .325" larger to fit over the existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application

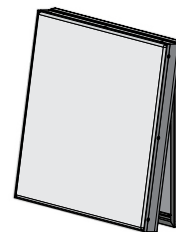
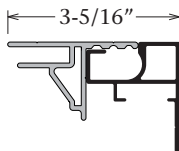
Additional Information (pgs 196-197)

Unassembled Single Face Kits w/out Reveal - For Pan Form Faces

Flat Wall Mount Retro Body w/ Flat Bleed Rigid Retainer

Part #2042
K2042/04

Part #2204



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$201	4 x 4	\$274	6 x 6	\$369	8 x 14	\$604
2 x 4	225	4 x 5	296	6 x 7	390	8 x 15	628
2 x 5	249	4 x 6	321	6 x 8	415	8 x 16	652
2 x 6	274	4 x 7	344	6 x 9	437	8 x 17	676
2 x 7	296	4 x 8	369	6 x 10	462	8 x 18	699
2 x 8	321	4 x 9	390	6 x 11	485	8 x 19	722
2 x 9	344	4 x 10	415	6 x 12	510	8 x 20	744
2 x 10	369	4 x 11	437	6 x 13	532		
2 x 11	390	4 x 12	462	6 x 14	558	9 x 9	510
2 x 12	415	4 x 13	485	6 x 15	578	9 x 10	532
2 x 13	437	4 x 14	510	6 x 16	604	9 x 11	558
2 x 14	462	4 x 15	532	6 x 17	628	9 x 12	578
2 x 15	485	4 x 16	558	6 x 18	652	9 x 13	604
2 x 16	510	4 x 17	578	6 x 19	676	9 x 14	628
2 x 17	532	4 x 18	604	6 x 20	699	9 x 15	652
2 x 18	558	4 x 19	628			9 x 16	676
2 x 19	578	4 x 20	652	7 x 7	415	9 x 17	699
2 x 20	604			7 x 8	437	9 x 18	722
		5 x 5	321	7 x 9	462	9 x 19	744
3 x 3	225	5 x 6	344	7 x 10	485	9 x 20	769
3 x 4	249	5 x 7	369	7 x 11	510		
3 x 5	274	5 x 8	390	7 x 12	532	10 x 10	558
3 x 6	296	5 x 9	415	7 x 13	558	10 x 11	578
3 x 7	321	5 x 10	437	7 x 14	578	10 x 12	604
3 x 8	344	5 x 11	462	7 x 15	604	10 x 13	627
3 x 9	369	5 x 12	485	7 x 16	628	10 x 14	652
3 x 10	390	5 x 13	510	7 x 17	652	10 x 15	676
3 x 11	415	5 x 14	532	7 x 18	676	10 x 16	699
3 x 12	437	5 x 15	558	7 x 19	699	10 x 17	722
3 x 13	462	5 x 16	578	7 x 20	722	10 x 18	744
3 x 14	485	5 x 17	604			10 x 19	769
3 x 15	510	5 x 18	628	8 x 8	462	10 x 20	791
3 x 16	532	5 x 19	652	8 x 9	485		
3 x 17	558	5 x 20	676	8 x 10	510		
3 x 18	578			8 x 11	532		
3 x 19	604			8 x 12	558		
3 x 20	628			8 x 13	578		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Face attachment hardware
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Mounting Provisions
- Channel Letter Raceway U-Channel - See optional accessories
- Compression Gasket - See optional accessories

Optional Accessories (pg 127):

- Channel Letter Raceway U-Channel
- Compression Gasket

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimensions

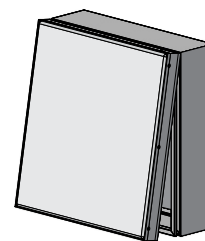
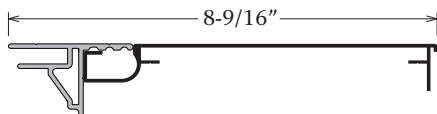
Additional Information (pgs 196-197)

Unassembled Single Face Kits w/out Reveal - For Pan Form Faces

Flat S/F Body w/ Flat Bleed Rigid Retainer

Part #2027
K2027/04

Part #2204



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$257	4 x 4	\$337	6 x 6	\$452	8 x 14	\$732
2 x 4	283	4 x 5	367	6 x 7	479	8 x 15	759
2 x 5	310	4 x 6	395	6 x 8	507	8 x 16	786
2 x 6	337	4 x 7	422	6 x 9	534	8 x 17	815
2 x 7	367	4 x 8	452	6 x 10	562	8 x 18	844
2 x 8	395	4 x 9	479	6 x 11	591	8 x 19	871
2 x 9	422	4 x 10	507	6 x 12	619	8 x 20	900
2 x 10	452	4 x 11	534	6 x 13	647		
2 x 11	479	4 x 12	562	6 x 14	674	9 x 9	619
2 x 12	507	4 x 13	591	6 x 15	703	9 x 10	647
2 x 13	534	4 x 14	619	6 x 16	732	9 x 11	674
2 x 14	562	4 x 15	647	6 x 17	759	9 x 12	703
2 x 15	591	4 x 16	674	6 x 18	786	9 x 13	732
2 x 16	619	4 x 17	703	6 x 19	815	9 x 14	759
2 x 17	647	4 x 18	732	6 x 20	844	9 x 15	786
2 x 18	674	4 x 19	759			9 x 16	815
2 x 19	703	4 x 20	786	7 x 7	507	9 x 17	844
2 x 20	732			7 x 8	534	9 x 18	871
		5 x 5	395	7 x 9	562	9 x 19	900
3 x 3	283	5 x 6	422	7 x 10	591	9 x 20	927
3 x 4	310	5 x 7	452	7 x 11	619		
3 x 5	337	5 x 8	479	7 x 12	647	10 x 10	674
3 x 6	367	5 x 9	507	7 x 13	674	10 x 11	703
3 x 7	395	5 x 10	534	7 x 14	703	10 x 12	732
3 x 8	422	5 x 11	562	7 x 15	732	10 x 13	759
3 x 9	452	5 x 12	591	7 x 16	759	10 x 14	786
3 x 10	479	5 x 13	619	7 x 17	786	10 x 15	815
3 x 11	507	5 x 14	647	7 x 18	815	10 x 16	844
3 x 12	534	5 x 15	674	7 x 19	844	10 x 17	871
3 x 13	562	5 x 16	703	7 x 20	871	10 x 18	900
3 x 14	591	5 x 17	732			10 x 19	927
3 x 15	619	5 x 18	759	8 x 8	562	10 x 20	955
3 x 16	647	5 x 19	786	8 x 9	591		
3 x 17	674	5 x 20	815	8 x 10	619		
3 x 18	703			8 x 11	647		
3 x 19	732			8 x 12	674		
3 x 20	759			8 x 13	703		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Face attachment hardware
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Mounting Provisions

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

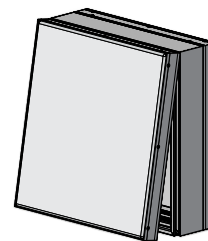
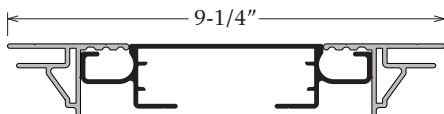
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/out Reveal - For Pan Form Faces

Flat D/F Medium Body w/ Flat Bleed Rigid Retainer

Part #2007
K2007/04

Part #2204



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$490	4 x 4	\$648	6 x 6	\$855	8 x 14	\$1378
2 x 4	541	4 x 5	696	6 x 7	907	8 x 15	1427
2 x 5	594	4 x 6	752	6 x 8	958	8 x 16	1481
2 x 6	648	4 x 7	806	6 x 9	1012	8 x 17	1532
2 x 7	698	4 x 8	855	6 x 10	1064	8 x 18	1584
2 x 8	752	4 x 9	907	6 x 11	1117	8 x 19	1636
2 x 9	806	4 x 10	958	6 x 12	1170	8 x 20	1688
2 x 10	855	4 x 11	1012	6 x 13	1221		
2 x 11	909	4 x 12	1064	6 x 14	1271	9 x 9	1170
2 x 12	958	4 x 13	1117	6 x 15	1326	9 x 10	1220
2 x 13	1012	4 x 14	1170	6 x 16	1378	9 x 11	1271
2 x 14	1064	4 x 15	1221	6 x 17	1427	9 x 12	1326
2 x 15	1117	4 x 16	1271	6 x 18	1481	9 x 13	1378
2 x 16	1170	4 x 17	1326	6 x 19	1532	9 x 14	1427
2 x 17	1221	4 x 18	1378	6 x 20	1584	9 x 15	1481
2 x 18	1271	4 x 19	1427			9 x 16	1532
2 x 19	1326	4 x 20	1481	7 x 7	958	9 x 17	1584
2 x 20	1378			7 x 8	1012	9 x 18	1636
		5 x 5	752	7 x 9	1064	9 x 19	1688
3 x 3	541	5 x 6	806	7 x 10	1117	9 x 20	1737
3 x 4	594	5 x 7	855	7 x 11	1170		
3 x 5	648	5 x 8	907	7 x 12	1221	10 x 10	1271
3 x 6	698	5 x 9	958	7 x 13	1271	10 x 11	1326
3 x 7	752	5 x 10	1012	7 x 14	1326	10 x 12	1378
3 x 8	806	5 x 11	1064	7 x 15	1378	10 x 13	1427
3 x 9	855	5 x 12	1117	7 x 16	1427	10 x 14	1481
3 x 10	909	5 x 13	1170	7 x 17	1481	10 x 15	1532
3 x 11	958	5 x 14	1221	7 x 18	1532	10 x 16	1584
3 x 12	1012	5 x 15	1271	7 x 19	1584	10 x 17	1636
3 x 13	1064	5 x 16	1326	7 x 20	1636	10 x 18	1686
3 x 14	1117	5 x 17	1378			10 x 19	1737
3 x 15	1170	5 x 18	1427	8 x 8	1064	10 x 20	1791
3 x 16	1221	5 x 19	1481	8 x 9	1117		
3 x 17	1271	5 x 20	1532	8 x 10	1170		
3 x 18	1326			8 x 11	1220		
3 x 19	1378			8 x 12	1271		
3 x 20	1427			8 x 13	1326		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Face attachment hardware
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

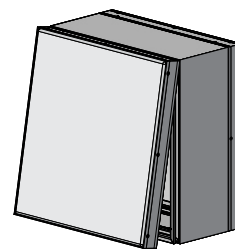
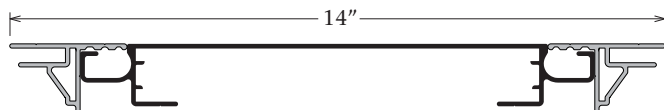
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/out Reveal - For Pan Form Faces

Flat D/F Body w/ Flat Bleed Rigid Retainer

Part #2008
K2008/04

Part #2204



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$545	4 x 4	\$732	6 x 6	\$981	8 x 14	\$1611
2 x 4	607	4 x 5	794	6 x 7	1046	8 x 15	1675
2 x 5	670	4 x 6	859	6 x 8	1108	8 x 16	1735
2 x 6	732	4 x 7	920	6 x 9	1170	8 x 17	1798
2 x 7	794	4 x 8	981	6 x 10	1232	8 x 18	1861
2 x 8	859	4 x 9	1046	6 x 11	1296	8 x 19	1925
2 x 9	920	4 x 10	1108	6 x 12	1358	8 x 20	1986
2 x 10	981	4 x 11	1171	6 x 13	1421		
2 x 11	1046	4 x 12	1232	6 x 14	1486	9 x 9	1358
2 x 12	1109	4 x 13	1296	6 x 15	1548	9 x 10	1421
2 x 13	1171	4 x 14	1358	6 x 16	1611	9 x 11	1484
2 x 14	1232	4 x 15	1421	6 x 17	1675	9 x 12	1548
2 x 15	1296	4 x 16	1486	6 x 18	1735	9 x 13	1611
2 x 16	1358	4 x 17	1548	6 x 19	1798	9 x 14	1675
2 x 17	1421	4 x 18	1611	6 x 20	1861	9 x 15	1735
2 x 18	1486	4 x 19	1675			9 x 16	1798
2 x 19	1548	4 x 20	1735	7 x 7	1108	9 x 17	1861
2 x 20	1611			7 x 8	1170	9 x 18	1925
		5 x 5	859	7 x 9	1232	9 x 19	1986
3 x 3	607	5 x 6	920	7 x 10	1296	9 x 20	2051
3 x 4	670	5 x 7	981	7 x 11	1358		
3 x 5	732	5 x 8	1046	7 x 12	1421	10 x 10	1484
3 x 6	794	5 x 9	1108	7 x 13	1486	10 x 11	1548
3 x 7	859	5 x 10	1170	7 x 14	1548	10 x 12	1611
3 x 8	920	5 x 11	1232	7 x 15	1611	10 x 13	1675
3 x 9	981	5 x 12	1296	7 x 16	1675	10 x 14	1735
3 x 10	1046	5 x 13	1358	7 x 17	1735	10 x 15	1798
3 x 11	1108	5 x 14	1421	7 x 18	1798	10 x 16	1861
3 x 12	1171	5 x 15	1486	7 x 19	1861	10 x 17	1925
3 x 13	1232	5 x 16	1548	7 x 20	1925	10 x 18	1986
3 x 14	1296	5 x 17	1611			10 x 19	2051
3 x 15	1358	5 x 18	1675	8 x 8	1232	10 x 20	2110
3 x 16	1421	5 x 19	1735	8 x 9	1296		
3 x 17	1486	5 x 20	1798	8 x 10	1358		
3 x 18	1548			8 x 11	1421		
3 x 19	1611			8 x 12	1484		
3 x 20	1675			8 x 13	1548		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Face attachment hardware
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

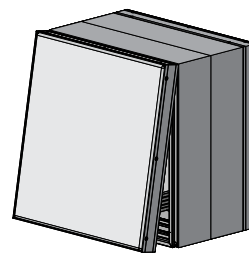
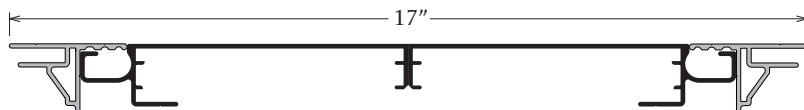
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/out Reveal - For Pan Form Faces

Flat 2 PC D/F Medium Body w/ Flat Bleed Rigid Retainer

Part #2010
K2010/04

Part #2204



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$598	4 x 4	\$804	6 x 6	\$1076	8 x 14	\$1762
2 x 4	669	4 x 5	871	6 x 7	1144	8 x 15	1830
2 x 5	735	4 x 6	940	6 x 8	1214	8 x 16	1899
2 x 6	804	4 x 7	1008	6 x 9	1282	8 x 17	1969
2 x 7	871	4 x 8	1076	6 x 10	1350	8 x 18	2034
2 x 8	940	4 x 9	1144	6 x 11	1419	8 x 19	2104
2 x 9	1008	4 x 10	1214	6 x 12	1487	8 x 20	2173
2 x 10	1076	4 x 11	1282	6 x 13	1556		
2 x 11	1144	4 x 12	1350	6 x 14	1623	9 x 9	1487
2 x 12	1214	4 x 13	1419	6 x 15	1691	9 x 10	1554
2 x 13	1282	4 x 14	1487	6 x 16	1762	9 x 11	1623
2 x 14	1350	4 x 15	1556	6 x 17	1830	9 x 12	1691
2 x 15	1419	4 x 16	1623	6 x 18	1899	9 x 13	1762
2 x 16	1487	4 x 17	1694	6 x 19	1969	9 x 14	1830
2 x 17	1556	4 x 18	1762	6 x 20	2035	9 x 15	1899
2 x 18	1623	4 x 19	1830			9 x 16	1969
2 x 19	1694	4 x 20	1899			9 x 17	2034
2 x 20	1762			7 x 7	1214	9 x 18	2104
		5 x 5	940	7 x 8	1282	9 x 19	2173
3 x 3	669	5 x 6	1008	7 x 9	1350	9 x 20	2243
3 x 4	735	5 x 7	1076	7 x 10	1419		
3 x 5	804	5 x 8	1144	7 x 11	1487	10 x 10	1623
3 x 6	871	5 x 9	1214	7 x 12	1556	10 x 11	1691
3 x 7	940	5 x 10	1282	7 x 13	1623	10 x 12	1762
3 x 8	1008	5 x 11	1350	7 x 14	1691	10 x 13	1830
3 x 9	1076	5 x 12	1419	7 x 15	1762	10 x 14	1899
3 x 10	1144	5 x 13	1487	7 x 16	1830	10 x 15	1969
3 x 11	1214	5 x 14	1556	7 x 17	1899	10 x 16	2034
3 x 12	1282	5 x 15	1623	7 x 18	1969	10 x 17	2104
3 x 13	1350	5 x 16	1694	7 x 19	2035	10 x 18	2173
3 x 14	1419	5 x 17	1762	7 x 20	2104	10 x 19	2243
3 x 15	1487	5 x 18	1830			10 x 20	2305
3 x 16	1556	5 x 19	1899	8 x 8	1350		
3 x 17	1623	5 x 20	1969	8 x 9	1419		
3 x 18	1694			8 x 10	1487		
3 x 19	1762			8 x 11	1556		
3 x 20	1830			8 x 12	1623		
				8 x 13	1691		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Face attachment hardware
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

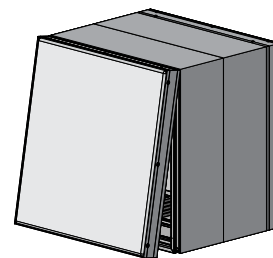
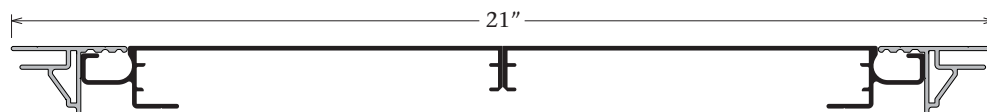
Additional Information (pgs 196-197)

Unassembled Double Face Kits w/out Reveal - For Pan Form Faces

Flat 2 PC D/F Body w/ Flat Bleed Rigid Retainer

Part #2009
K2009/04

Part #2204



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$659	4 x 4	\$864	6 x 6	\$1192	8 x 14	\$1929
2 x 4	727	4 x 5	930	6 x 7	1260	8 x 15	2060
2 x 5	792	4 x 6	997	6 x 8	1329	8 x 16	2125
2 x 6	864	4 x 7	1064	6 x 9	1396	8 x 17	2192
2 x 7	930	4 x 8	1192	6 x 10	1462	8 x 18	2259
2 x 8	997	4 x 9	1260	6 x 11	1531	8 x 19	2387
2 x 9	1064	4 x 10	1329	6 x 12	1599	8 x 20	2458
2 x 10	1192	4 x 11	1396	6 x 13	1662		
2 x 11	1260	4 x 12	1462	6 x 14	1794	9 x 9	1599
2 x 12	1329	4 x 13	1531	6 x 15	1861	9 x 10	1662
2 x 13	1396	4 x 14	1599	6 x 16	1929	9 x 11	1794
2 x 14	1462	4 x 15	1662	6 x 17	2060	9 x 12	1861
2 x 15	1531	4 x 16	1794	6 x 18	2125	9 x 13	1929
2 x 16	1599	4 x 17	1861	6 x 19	2192	9 x 14	2060
2 x 17	1662	4 x 18	1929	6 x 20	2259	9 x 15	2125
2 x 18	1794	4 x 19	2060			9 x 16	2192
2 x 19	1861	4 x 20	2125	7 x 7	1329	9 x 17	2259
2 x 20	1929			7 x 8	1396	9 x 18	2387
		5 x 5	997	7 x 9	1462	9 x 19	2458
3 x 3	727	5 x 6	1064	7 x 10	1531	9 x 20	2526
3 x 4	792	5 x 7	1192	7 x 11	1599		
3 x 5	864	5 x 8	1260	7 x 12	1662	10 x 10	1794
3 x 6	930	5 x 9	1329	7 x 13	1794	10 x 11	1861
3 x 7	997	5 x 10	1396	7 x 14	1861	10 x 12	1929
3 x 8	1064	5 x 11	1462	7 x 15	1929	10 x 13	2060
3 x 9	1192	5 x 12	1531	7 x 16	2060	10 x 14	2125
3 x 10	1260	5 x 13	1599	7 x 17	2125	10 x 15	2192
3 x 11	1329	5 x 14	1662	7 x 18	2192	10 x 16	2259
3 x 12	1396	5 x 15	1794	7 x 19	2259	10 x 17	2387
3 x 13	1462	5 x 16	1861	7 x 20	2387	10 x 18	2458
3 x 14	1531	5 x 17	1929			10 x 19	2526
3 x 15	1599	5 x 18	2060	8 x 8	1462	10 x 20	2596
3 x 16	1662	5 x 19	2125	8 x 9	1528		
3 x 17	1794	5 x 20	2192	8 x 10	1599		
3 x 18	1861			8 x 11	1662		
3 x 19	1929			8 x 12	1794		
3 x 20	2060			8 x 13	1861		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Face attachment hardware
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

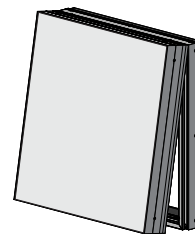
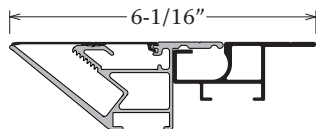
Unassembled Retro Kits w/out Reveal - For Flexible Faces

Flat Retro Body w/ Flat Bleed Retro Frame II and Cover

Part #2041
K2041/2107/21

Part #2107

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$337	4 x 4	\$456	6 x 6	\$639	8 x 14	\$1087
2 x 4	378	4 x 5	497	6 x 7	692	8 x 15	1126
2 x 5	416	4 x 6	548	6 x 8	732	8 x 16	1164
2 x 6	468	4 x 7	598	6 x 9	769	8 x 17	1217
2 x 7	520	4 x 8	639	6 x 10	822	8 x 18	1254
2 x 8	561	4 x 9	677	6 x 11	864	8 x 19	1308
2 x 9	598	4 x 10	732	6 x 12	901	8 x 20	1347
2 x 10	653	4 x 11	769	6 x 13	955		
2 x 11	692	4 x 12	813	6 x 14	992	9 x 9	901
2 x 12	733	4 x 13	864	6 x 15	1032	9 x 10	955
2 x 13	782	4 x 14	901	6 x 16	1087	9 x 11	992
2 x 14	826	4 x 15	942	6 x 17	1126	9 x 12	1032
2 x 15	864	4 x 16	992	6 x 18	1164	9 x 13	1087
2 x 16	914	4 x 17	1032	6 x 19	1217	9 x 14	1126
2 x 17	955	4 x 18	1074	6 x 20	1254	9 x 15	1164
2 x 18	992	4 x 19	1126			9 x 16	1217
2 x 19	1045	4 x 20	1164	7 x 7	743	9 x 17	1254
2 x 20	1087			7 x 8	782	9 x 18	1294
		5 x 5	536	7 x 9	822	9 x 19	1347
3 x 3	378	5 x 6	587	7 x 10	876	9 x 20	1389
3 x 4	416	5 x 7	639	7 x 11	914		
3 x 5	456	5 x 8	677	7 x 12	955	10 x 10	1005
3 x 6	508	5 x 9	718	7 x 13	1005	10 x 11	1045
3 x 7	561	5 x 10	769	7 x 14	1045	10 x 12	1087
3 x 8	598	5 x 11	810	7 x 15	1087	10 x 13	1138
3 x 9	639	5 x 12	851	7 x 16	1138	10 x 14	1176
3 x 10	692	5 x 13	901	7 x 17	1176	10 x 15	1217
3 x 11	732	5 x 14	942	7 x 18	1217	10 x 16	1269
3 x 12	769	5 x 15	980	7 x 19	1269	10 x 17	1308
3 x 13	826	5 x 16	1032	7 x 20	1308	10 x 18	1347
3 x 14	864	5 x 17	1074			10 x 19	1400
3 x 15	901	5 x 18	1114	8 x 8	822	10 x 20	1438
3 x 16	955	5 x 19	1164	8 x 9	864		
3 x 17	992	5 x 20	1204	8 x 10	901		
3 x 18	1032			8 x 11	955		
3 x 19	1087			8 x 12	992		
3 x 20	1126			8 x 13	1032		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Flat Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions
- Channel Letter Raceway U-Channel - See optional accessories

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool
- Channel Letter Raceway U-Channel
- Compression Gasket

Kit Specifications:

- Kits will be cut .325" larger to fit over the existing structure
- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130
- Illumination may vary depending on application

Additional Information (pgs 196-197)

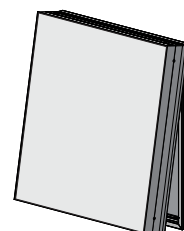
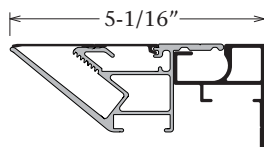
Unassembled Single Face Kits w/out Reveal - For Flexible Faces

Flat Wall Mount Retro Body w/ Flat Bleed Retro Frame II and Cover

Part #2042
K2042/2107/21

Part #2107

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$327	4 x 4	\$439	6 x 6	\$591	8 x 14	\$973
2 x 4	365	4 x 5	478	6 x 7	628	8 x 15	1010
2 x 5	402	4 x 6	516	6 x 8	669	8 x 16	1050
2 x 6	439	4 x 7	553	6 x 9	705	8 x 17	1088
2 x 7	478	4 x 8	591	6 x 10	743	8 x 18	1122
2 x 8	516	4 x 9	628	6 x 11	782	8 x 19	1163
2 x 9	533	4 x 10	669	6 x 12	818	8 x 20	1200
2 x 10	591	4 x 11	705	6 x 13	859		
2 x 11	628	4 x 12	743	6 x 14	896	9 x 9	818
2 x 12	669	4 x 13	782	6 x 15	933	9 x 10	859
2 x 13	705	4 x 14	818	6 x 16	973	9 x 11	896
2 x 14	743	4 x 15	859	6 x 17	1010	9 x 12	933
2 x 15	782	4 x 16	896	6 x 18	1050	9 x 13	973
2 x 16	818	4 x 17	933	6 x 19	1088	9 x 14	1010
2 x 17	859	4 x 18	973	6 x 20	1122	9 x 15	1050
2 x 18	896	4 x 19	1010			9 x 16	1088
2 x 19	933	4 x 20	1050	7 x 7	669	9 x 17	1122
2 x 20	973			7 x 8	705	9 x 18	1163
		5 x 5	516	7 x 9	743	9 x 19	1200
3 x 3	363	5 x 6	553	7 x 10	782	9 x 20	1238
3 x 4	402	5 x 7	591	7 x 11	818		
3 x 5	439	5 x 8	628	7 x 12	859	10 x 10	896
3 x 6	478	5 x 9	669	7 x 13	896	10 x 11	933
3 x 7	516	5 x 10	705	7 x 14	933	10 x 12	973
3 x 8	553	5 x 11	743	7 x 15	973	10 x 13	1010
3 x 9	591	5 x 12	782	7 x 16	1010	10 x 14	1050
3 x 10	628	5 x 13	818	7 x 17	1050	10 x 15	1088
3 x 11	669	5 x 14	859	7 x 18	1088	10 x 16	1122
3 x 12	705	5 x 15	896	7 x 19	1122	10 x 17	1163
3 x 13	743	5 x 16	933	7 x 20	1163	10 x 18	1200
3 x 14	782	5 x 17	973			10 x 19	1238
3 x 15	818	5 x 18	1010	8 x 8	743	10 x 20	1274
3 x 16	859	5 x 19	1050	8 x 9	782		
3 x 17	896	5 x 20	1088	8 x 10	818		
3 x 18	933			8 x 11	859		
3 x 19	973			8 x 12	896		
3 x 20	1010			8 x 13	933		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5352)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Component
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions
- Channel Letter Raceway U-Channel - See optional accessories
- Compression Gasket - See optional accessories

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool
- Channel Letter Raceway U-Channel
- Compression Gasket

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Additional Information (pgs 196-197)

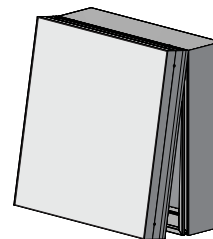
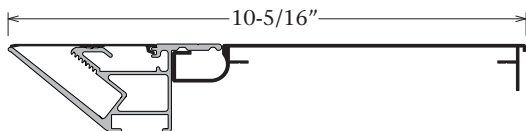
Unassembled Single Face Kits w/out Reveal - For Flexible Faces

Flat S/F Body w/ Flat Bleed Retro Frame II and Cover

Part #2027
K2027/2107/21

Part #2107

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$422	4 x 4	\$560	6 x 6	\$769	8 x 14	\$1291
2 x 4	466	4 x 5	606	6 x 7	830	8 x 15	1335
2 x 5	514	4 x 6	665	6 x 8	879	8 x 16	1381
2 x 6	572	4 x 7	723	6 x 9	925	8 x 17	1442
2 x 7	630	4 x 8	769	6 x 10	981	8 x 18	1489
2 x 8	677	4 x 9	815	6 x 11	1030	8 x 19	1549
2 x 9	723	4 x 10	879	6 x 12	1076	8 x 20	1596
2 x 10	782	4 x 11	925	6 x 13	1137		
2 x 11	828	4 x 12	968	6 x 14	1183	9 x 9	1076
2 x 12	877	4 x 13	1030	6 x 15	1229	9 x 10	1137
2 x 13	935	4 x 14	1076	6 x 16	1291	9 x 11	1183
2 x 14	980	4 x 15	1125	6 x 17	1335	9 x 12	1229
2 x 15	1029	4 x 16	1183	6 x 18	1381	9 x 13	1291
2 x 16	1088	4 x 17	1229	6 x 19	1442	9 x 14	1335
2 x 17	1135	4 x 18	1279	6 x 20	1489	9 x 15	1381
2 x 18	1182	4 x 19	1335			9 x 16	1442
2 x 19	1240	4 x 20	1381	7 x 7	892	9 x 17	1489
2 x 20	1288			7 x 8	938	9 x 18	1535
		5 x 5	653	7 x 9	981	9 x 19	1596
3 x 3	466	5 x 6	711	7 x 10	1043	9 x 20	1644
3 x 4	514	5 x 7	769	7 x 11	1089		
3 x 5	560	5 x 8	815	7 x 12	1137	10 x 10	1196
3 x 6	618	5 x 9	865	7 x 13	1196	10 x 11	1241
3 x 7	677	5 x 10	925	7 x 14	1241	10 x 12	1291
3 x 8	723	5 x 11	968	7 x 15	1291	10 x 13	1347
3 x 9	769	5 x 12	1019	7 x 16	1347	10 x 14	1394
3 x 10	828	5 x 13	1076	7 x 17	1394	10 x 15	1442
3 x 11	877	5 x 14	1125	7 x 18	1442	10 x 16	1503
3 x 12	923	5 x 15	1171	7 x 19	1503	10 x 17	1549
3 x 13	980	5 x 16	1229	7 x 20	1549	10 x 18	1596
3 x 14	1029	5 x 17	1279			10 x 19	1656
3 x 15	1075	5 x 18	1324	8 x 8	981	10 x 20	1698
3 x 16	1135	5 x 19	1381	8 x 9	1030		
3 x 17	1182	5 x 20	1429	8 x 10	1076		
3 x 18	1228			8 x 11	1137		
3 x 19	1288			8 x 12	1183		
3 x 20	1333			8 x 13	1229		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Component
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers

- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign
- When using lamps, deduct \$5.11 per Frame Brace

Additional Information (pgs 196-197)

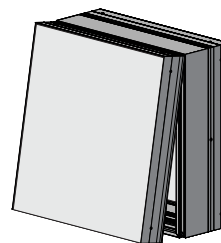
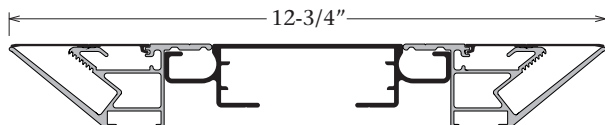
Unassembled Double Face Kits w/out Reveal - For Flexible Faces

Flat D/F Medium Body w/ Flat Bleed Retro Frame II and Cover

Part #2007
K2007/2107/21

Part #2107

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$674	4 x 4	\$909	6 x 6	\$1224	8 x 14	\$2014
2 x 4	751	4 x 5	987	6 x 7	1303	8 x 15	2093
2 x 5	830	4 x 6	1067	6 x 8	1381	8 x 16	2173
2 x 6	909	4 x 7	1147	6 x 9	1461	8 x 17	2252
2 x 7	987	4 x 8	1224	6 x 10	1540	8 x 18	2329
2 x 8	1067	4 x 9	1303	6 x 11	1619	8 x 19	2407
2 x 9	1147	4 x 10	1381	6 x 12	1698	8 x 20	2488
2 x 10	1224	4 x 11	1461	6 x 13	1776		
2 x 11	1303	4 x 12	1540	6 x 14	1855	9 x 9	1698
2 x 12	1381	4 x 13	1619	6 x 15	1935	9 x 10	1776
2 x 13	1461	4 x 14	1698	6 x 16	2014	9 x 11	1855
2 x 14	1540	4 x 15	1776	6 x 17	2093	9 x 12	1935
2 x 15	1619	4 x 16	1855	6 x 18	2173	9 x 13	2014
2 x 16	1699	4 x 17	1935	6 x 19	2252	9 x 14	2093
2 x 17	1776	4 x 18	2014	6 x 20	2329	9 x 15	2173
2 x 18	1855	4 x 19	2093			9 x 16	2252
2 x 19	1935	4 x 20	2173	7 x 7	1381	9 x 17	2329
2 x 20	2014			7 x 8	1461	9 x 18	2407
		5 x 5	1067	7 x 9	1540	9 x 19	2488
3 x 3	751	5 x 6	1147	7 x 10	1619	9 x 20	2567
3 x 4	830	5 x 7	1224	7 x 11	1698		
3 x 5	909	5 x 8	1303	7 x 12	1776	10 x 10	1855
3 x 6	987	5 x 9	1381	7 x 13	1855	10 x 11	1935
3 x 7	1067	5 x 10	1461	7 x 14	1935	10 x 12	2014
3 x 8	1147	5 x 11	1540	7 x 15	2014	10 x 13	2093
3 x 9	1224	5 x 12	1619	7 x 16	2093	10 x 14	2173
3 x 10	1303	5 x 13	1698	7 x 17	2173	10 x 15	2252
3 x 11	1381	5 x 14	1776	7 x 18	2252	10 x 16	2328
3 x 12	1461	5 x 15	1855	7 x 19	2329	10 x 17	2407
3 x 13	1540	5 x 16	1935	7 x 20	2407	10 x 18	2488
3 x 14	1619	5 x 17	2014			10 x 19	2567
3 x 15	1698	5 x 18	2093	8 x 8	1540	10 x 20	2638
3 x 16	1776	5 x 19	2173	8 x 9	1619		
3 x 17	1855	5 x 20	2252	8 x 10	1698		
3 x 18	1935			8 x 11	1776		
3 x 19	2014			8 x 12	1855		
3 x 20	2093			8 x 13	1935		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5350)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers

- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

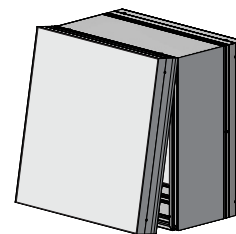
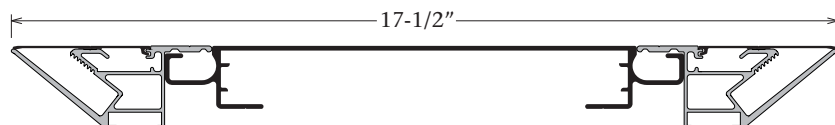
Unassembled Double Face Kits w/out Reveal - For Flexible Faces

Flat D/F Body w/ Flat Bleed Retro Frame II and Cover

Part #2008
K2008/2107/21

Part #2107

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$798	4 x 4	\$1074	6 x 6	\$1493	8 x 14	\$2520
2 x 4	890	4 x 5	1166	6 x 7	1614	8 x 15	2615
2 x 5	983	4 x 6	1284	6 x 8	1705	8 x 16	2706
2 x 6	1099	4 x 7	1403	6 x 9	1794	8 x 17	2829
2 x 7	1217	4 x 8	1494	6 x 10	1916	8 x 18	2916
2 x 8	1311	4 x 9	1589	6 x 11	2008	8 x 19	3034
2 x 9	1404	4 x 10	1705	6 x 12	2100	8 x 20	3127
2 x 10	1520	4 x 11	1794	6 x 13	2218		
2 x 11	1614	4 x 12	1890	6 x 14	2312	9 x 9	2100
2 x 12	1705	4 x 13	2008	6 x 15	2404	9 x 10	2218
2 x 13	1822	4 x 14	2100	6 x 16	2520	9 x 11	2312
2 x 14	1916	4 x 15	2193	6 x 17	2615	9 x 12	2404
2 x 15	2008	4 x 16	2312	6 x 18	2706	9 x 13	2520
2 x 16	2125	4 x 17	2404	6 x 19	2829	9 x 14	2615
2 x 17	2218	4 x 18	2496	6 x 20	2916	9 x 15	2706
2 x 18	2312	4 x 19	2615			9 x 16	2829
2 x 19	2429	4 x 20	2706	7 x 7	1731	9 x 17	2916
2 x 20	2520			7 x 8	1820	9 x 18	3010
		5 x 5	1260	7 x 9	1916	9 x 19	3127
3 x 3	890	5 x 6	1377	7 x 10	2033	9 x 20	3221
3 x 4	981	5 x 7	1493	7 x 11	2125		
3 x 5	1074	5 x 8	1589	7 x 12	2218	10 x 10	2337
3 x 6	1191	5 x 9	1681	7 x 13	2337	10 x 11	2429
3 x 7	1311	5 x 10	1794	7 x 14	2429	10 x 12	2520
3 x 8	1404	5 x 11	1890	7 x 15	2520	10 x 13	2641
3 x 9	1494	5 x 12	1982	7 x 16	2641	10 x 14	2732
3 x 10	1614	5 x 13	2100	7 x 17	2732	10 x 15	2829
3 x 11	1705	5 x 14	2193	7 x 18	2829	10 x 16	2941
3 x 12	1796	5 x 15	2288	7 x 19	2941	10 x 17	3034
3 x 13	1916	5 x 16	2404	7 x 20	3034	10 x 18	3127
3 x 14	2008	5 x 17	2496			10 x 19	3247
3 x 15	2100	5 x 18	2591	8 x 8	1916	10 x 20	3333
3 x 16	2218	5 x 19	2706	8 x 9	2009		
3 x 17	2312	5 x 20	2802	8 x 10	2100		
3 x 18	2404			8 x 11	2218		
3 x 19	2520			8 x 12	2312		
3 x 20	2615			8 x 13	2404		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Component
- Internal Supports
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers

- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- When using lamps, deduct \$5.11 per Frame Brace

Additional Information (pgs 196-197)

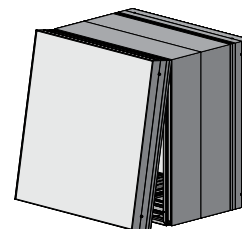
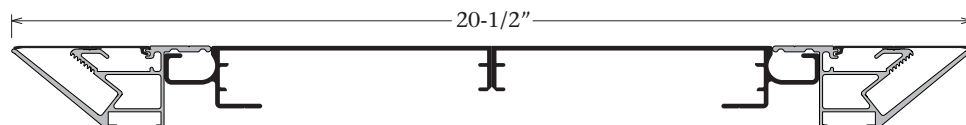
Unassembled Double Face Kits w/out Reveal - For Flexible Faces

Flat 2 PC D/F Medium Body w/ Flat Bleed Retro Frame II and Cover

Part #2010
K2010/2107/21

Part #2107

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$930	4 x 4	\$1243	6 x 6	\$1718	8 x 14	\$2879
2 x 4	1032	4 x 5	1349	6 x 7	1848	8 x 15	2984
2 x 5	1138	4 x 6	1481	6 x 8	1955	8 x 16	3090
2 x 6	1267	4 x 7	1614	6 x 9	2059	8 x 17	3223
2 x 7	1399	4 x 8	1718	6 x 10	2191	8 x 18	3326
2 x 8	1508	4 x 9	1824	6 x 11	2296	8 x 19	3458
2 x 9	1614	4 x 10	1955	6 x 12	2403	8 x 20	3563
2 x 10	1743	4 x 11	2059	6 x 13	2535		
2 x 11	1848	4 x 12	2164	6 x 14	2641	9 x 9	2403
2 x 12	1955	4 x 13	2299	6 x 15	2749	9 x 10	2535
2 x 13	2084	4 x 14	2403	6 x 16	2879	9 x 11	2641
2 x 14	2191	4 x 15	2511	6 x 17	2985	9 x 12	2749
2 x 15	2299	4 x 16	2642	6 x 18	3090	9 x 13	2879
2 x 16	2428	4 x 17	2749	6 x 19	3223	9 x 14	2984
2 x 17	2535	4 x 18	2854	6 x 20	3326	9 x 15	3090
2 x 18	2642	4 x 19	2985			9 x 16	3223
2 x 19	2773	4 x 20	3090	7 x 7	1981	9 x 17	3326
2 x 20	2881			7 x 8	2084	9 x 18	3433
		5 x 5	1457	7 x 9	2191	9 x 19	3563
3 x 3	1032	5 x 6	1587	7 x 10	2321	9 x 20	3673
3 x 4	1138	5 x 7	1718	7 x 11	2428		
3 x 5	1243	5 x 8	1824	7 x 12	2535	10 x 10	2665
3 x 6	1374	5 x 9	1929	7 x 13	2665	10 x 11	2771
3 x 7	1507	5 x 10	2059	7 x 14	2773	10 x 12	2879
3 x 8	1614	5 x 11	2164	7 x 15	2879	10 x 13	3010
3 x 9	1718	5 x 12	2272	7 x 16	3010	10 x 14	3115
3 x 10	1848	5 x 13	2403	7 x 17	3115	10 x 15	3223
3 x 11	1955	5 x 14	2511	7 x 18	3223	10 x 16	3350
3 x 12	2059	5 x 15	2617	7 x 19	3350	10 x 17	3458
3 x 13	2191	5 x 16	2749	7 x 20	3458	10 x 18	3563
3 x 14	2299	5 x 17	2854			10 x 19	3699
3 x 15	2403	5 x 18	2961	8 x 8	2191	10 x 20	3795
3 x 16	2535	5 x 19	3090	8 x 9	2296		
3 x 17	2642	5 x 20	3197	8 x 10	2403		
3 x 18	2749			8 x 11	2535		
3 x 19	2881			8 x 12	2641		
3 x 20	2985			8 x 13	2749		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers

- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

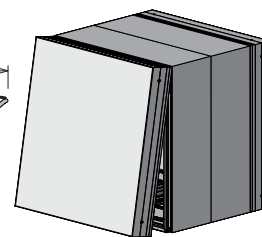
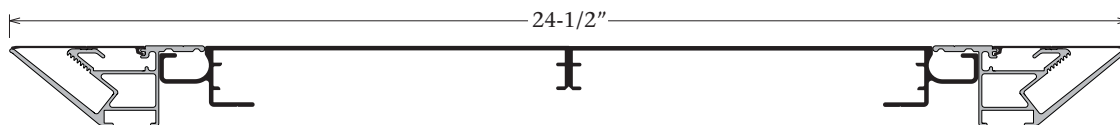
Unassembled Double Face Kits w/out Reveal - For Flexible Faces

Flat 2 PC D/F Body w/ Flat Bleed Retro Frame II and Cover

Part #2009
K2009/2107/21

Part #2107

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$1029	4 x 4	\$1379	6 x 6	\$1899	8 x 14	\$3171
2 x 4	1150	4 x 5	1499	6 x 7	2042	8 x 15	3291
2 x 5	1266	4 x 6	1640	6 x 8	2159	8 x 16	3405
2 x 6	1406	4 x 7	1784	6 x 9	2274	8 x 17	3552
2 x 7	1549	4 x 8	1899	6 x 10	2417	8 x 18	3666
2 x 8	1666	4 x 9	2017	6 x 11	2535	8 x 19	3811
2 x 9	1784	4 x 10	2159	6 x 12	2652	8 x 20	3925
2 x 10	1923	4 x 11	2274	6 x 13	2794		
2 x 11	2042	4 x 12	2392	6 x 14	2911	9 x 9	2652
2 x 12	2159	4 x 13	2535	6 x 15	3030	9 x 10	2794
2 x 13	2300	4 x 14	2652	6 x 16	3171	9 x 11	2911
2 x 14	2418	4 x 15	2770	6 x 17	3291	9 x 12	3030
2 x 15	2536	4 x 16	2911	6 x 18	3405	9 x 13	3171
2 x 16	2677	4 x 17	3030	6 x 19	3552	9 x 14	3291
2 x 17	2794	4 x 18	3146	6 x 20	3666	9 x 15	3405
2 x 18	2911	4 x 19	3291			9 x 16	3552
2 x 19	3055	4 x 20	3405	7 x 7	2184	9 x 17	3666
2 x 20	3171			7 x 8	2300	9 x 18	3785
		5 x 5	1616	7 x 9	2417	9 x 19	3925
3 x 3	1150	5 x 6	1757	7 x 10	2559	9 x 20	4043
3 x 4	1266	5 x 7	1899	7 x 11	2677		
3 x 5	1381	5 x 8	2017	7 x 12	2794	10 x 10	2935
3 x 6	1523	5 x 9	2134	7 x 13	2935	10 x 11	3055
3 x 7	1666	5 x 10	2274	7 x 14	3055	10 x 12	3171
3 x 8	1784	5 x 11	2392	7 x 15	3171	10 x 13	3317
3 x 9	1899	5 x 12	2509	7 x 16	3317	10 x 14	3430
3 x 10	2042	5 x 13	2652	7 x 17	3430	10 x 15	3552
3 x 11	2159	5 x 14	2770	7 x 18	3552	10 x 16	3690
3 x 12	2274	5 x 15	2886	7 x 19	3690	10 x 17	3811
3 x 13	2418	5 x 16	3030	7 x 20	3811	10 x 18	3925
3 x 14	2536	5 x 17	3146			10 x 19	4069
3 x 15	2652	5 x 18	3267	8 x 8	2417	10 x 20	4178
3 x 16	2794	5 x 19	3405	8 x 9	2535		
3 x 17	2911	5 x 20	3525	8 x 10	2652		
3 x 18	3030			8 x 11	2794		
3 x 19	3171			8 x 12	2911		
3 x 20	3291			8 x 13	3030		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers

- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

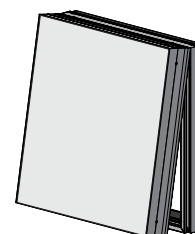
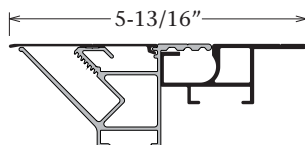
Unassembled Retro Kits w/out Reveal - For Flexible Faces

Flat Retro Body w/ Flat Bleed Retro Frame and Cover

Part #2041
K2041/2104/21

Part #2104

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$319	4 x 4	\$429	6 x 6	\$598	8 x 14	\$1021
2 x 4	354	4 x 5	464	6 x 7	652	8 x 15	1057
2 x 5	390	4 x 6	514	6 x 8	689	8 x 16	1093
2 x 6	441	4 x 7	564	6 x 9	723	8 x 17	1142
2 x 7	489	4 x 8	598	6 x 10	773	8 x 18	1179
2 x 8	526	4 x 9	638	6 x 11	810	8 x 19	1230
2 x 9	564	4 x 10	689	6 x 12	847	8 x 20	1267
2 x 10	613	4 x 11	723	6 x 13	897		
2 x 11	652	4 x 12	763	6 x 14	933	9 x 9	847
2 x 12	689	4 x 13	810	6 x 15	968	9 x 10	897
2 x 13	736	4 x 14	847	6 x 16	1021	9 x 11	933
2 x 14	773	4 x 15	885	6 x 17	1057	9 x 12	968
2 x 15	811	4 x 16	933	6 x 18	1093	9 x 13	1021
2 x 16	859	4 x 17	968	6 x 19	1142	9 x 14	1057
2 x 17	897	4 x 18	1008	6 x 20	1179	9 x 15	1093
2 x 18	933	4 x 19	1057			9 x 16	1142
2 x 19	981	4 x 20	1093	7 x 7	701	9 x 17	1179
2 x 20	1021			7 x 8	736	9 x 18	1217
		5 x 5	501	7 x 9	773	9 x 19	1267
3 x 3	354	5 x 6	551	7 x 10	822	9 x 20	1304
3 x 4	390	5 x 7	598	7 x 11	859		
3 x 5	429	5 x 8	638	7 x 12	897	10 x 10	945
3 x 6	477	5 x 9	674	7 x 13	945	10 x 11	981
3 x 7	526	5 x 10	723	7 x 14	981	10 x 12	1021
3 x 8	564	5 x 11	763	7 x 15	1021	10 x 13	1070
3 x 9	598	5 x 12	798	7 x 16	1070	10 x 14	1106
3 x 10	652	5 x 13	847	7 x 17	1106	10 x 15	1142
3 x 11	689	5 x 14	885	7 x 18	1142	10 x 16	1192
3 x 12	723	5 x 15	920	7 x 19	1192	10 x 17	1230
3 x 13	773	5 x 16	968	7 x 20	1230	10 x 18	1267
3 x 14	810	5 x 17	1008			10 x 19	1316
3 x 15	847	5 x 18	1045	8 x 8	773	10 x 20	1350
3 x 16	897	5 x 19	1093	8 x 9	810		
3 x 17	933	5 x 20	1131	8 x 10	847		
3 x 18	968			8 x 11	897		
3 x 19	1021			8 x 12	933		
3 x 20	1057			8 x 13	968		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Flat Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions
- Channel Letter Raceway U-Channel - See optional accessories
- Compression Gasket - See optional accessories

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool
- Channel Letter Raceway U-Channel
- Compression Gasket

Kit Specifications:

- Kits will be cut .265" larger to fit over the existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Additional Information (pgs 196-197)

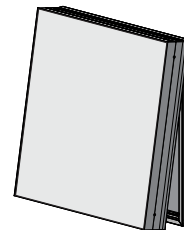
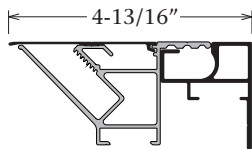
Unassembled Single Face Kits w/out Reveal - For Flexible Faces

Flat Wall Mount Retro Body w/ Flat Bleed Retro Frame and Cover

Part #2042
K2042/2104/21

Part #2104

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$306	4 x 4	\$411	6 x 6	\$551	8 x 14	\$907
2 x 4	341	4 x 5	445	6 x 7	589	8 x 15	943
2 x 5	377	4 x 6	482	6 x 8	624	8 x 16	977
2 x 6	411	4 x 7	518	6 x 9	657	8 x 17	1012
2 x 7	445	4 x 8	551	6 x 10	694	8 x 18	1047
2 x 8	482	4 x 9	589	6 x 11	730	8 x 19	1084
2 x 9	518	4 x 10	624	6 x 12	764	8 x 20	1118
2 x 10	551	4 x 11	657	6 x 13	802		
2 x 11	589	4 x 12	694	6 x 14	835	9 x 9	764
2 x 12	624	4 x 13	730	6 x 15	871	9 x 10	802
2 x 13	657	4 x 14	764	6 x 16	907	9 x 11	835
2 x 14	694	4 x 15	802	6 x 17	943	9 x 12	871
2 x 15	730	4 x 16	835	6 x 18	977	9 x 13	907
2 x 16	765	4 x 17	871	6 x 19	1012	9 x 14	943
2 x 17	802	4 x 18	907	6 x 20	1047	9 x 15	977
2 x 18	832	4 x 19	943			9 x 16	1012
2 x 19	871	4 x 20	977	7 x 7	624	9 x 17	1047
2 x 20	907			7 x 8	657	9 x 18	1084
		5 x 5	482	7 x 9	694	9 x 19	1118
3 x 3	341	5 x 6	518	7 x 10	730	9 x 20	1155
3 x 4	377	5 x 7	551	7 x 11	764		
3 x 5	411	5 x 8	589	7 x 12	802	10 x 10	835
3 x 6	445	5 x 9	624	7 x 13	835	10 x 11	871
3 x 7	482	5 x 10	657	7 x 14	871	10 x 12	907
3 x 8	518	5 x 11	694	7 x 15	907	10 x 13	943
3 x 9	551	5 x 12	730	7 x 16	943	10 x 14	977
3 x 10	589	5 x 13	764	7 x 17	977	10 x 15	1012
3 x 11	624	5 x 14	802	7 x 18	1012	10 x 16	1047
3 x 12	657	5 x 15	835	7 x 19	1047	10 x 17	1084
3 x 13	694	5 x 16	871	7 x 20	1084	10 x 18	1118
3 x 14	730	5 x 17	907			10 x 19	1155
3 x 15	765	5 x 18	943	8 x 8	694	10 x 20	1187
3 x 16	802	5 x 19	977	8 x 9	730		
3 x 17	835	5 x 20	1012	8 x 10	761		
3 x 18	871			8 x 11	802		
3 x 19	907			8 x 12	835		
3 x 20	943			8 x 13	871		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5352)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Component
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions
- Channel Letter Raceway U-Channel - See optional accessories
- Compression Gasket - See optional accessories

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool
- Channel Letter Raceway U-Channel
- Compression Gasket

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Additional Information (pgs 196-197)

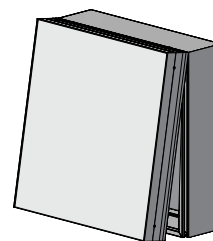
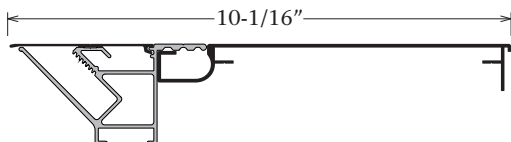
Unassembled Single Face Kits w/out Reveal - For Flexible Faces

Flat S/F Body w/ Flat Bleed Retro Frame and Cover

Part #2027
K2027/2104/21

Part #2104

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$402	4 x 4	\$531	6 x 6	\$732	8 x 14	\$1223
2 x 4	444	4 x 5	574	6 x 7	789	8 x 15	1267
2 x 5	486	4 x 6	631	6 x 8	833	8 x 16	1312
2 x 6	544	4 x 7	686	6 x 9	877	8 x 17	1369
2 x 7	598	4 x 8	732	6 x 10	934	8 x 18	+1412
2 x 8	643	4 x 9	776	6 x 11	977	8 x 19	1470
2 x 9	686	4 x 10	833	6 x 12	1022	8 x 20	1515
2 x 10	744	4 x 11	877	6 x 13	1078		
2 x 11	789	4 x 12	922	6 x 14	1122	9 x 9	1022
2 x 12	833	4 x 13	977	6 x 15	1167	9 x 10	1078
2 x 13	890	4 x 14	1022	6 x 16	1223	9 x 11	1122
2 x 14	934	4 x 15	1067	6 x 17	1267	9 x 12	1167
2 x 15	977	4 x 16	1122	6 x 18	1312	9 x 13	1223
2 x 16	1034	4 x 17	1167	6 x 19	1369	9 x 14	1267
2 x 17	1078	4 x 18	1211	6 x 20	1412	9 x 15	1312
2 x 18	1122	4 x 19	1267			9 x 16	1369
2 x 19	1180	4 x 20	1312	7 x 7	846	9 x 17	1412
2 x 20	1223			7 x 8	890	9 x 18	1457
		5 x 5	619	7 x 9	934	9 x 19	1515
3 x 3	444	5 x 6	674	7 x 10	989	9 x 20	1559
3 x 4	486	5 x 7	732	7 x 11	1034		
3 x 5	531	5 x 8	776	7 x 12	1078	10 x 10	1134
3 x 6	587	5 x 9	818	7 x 13	1135	10 x 11	1180
3 x 7	643	5 x 10	877	7 x 14	1180	10 x 12	1223
3 x 8	686	5 x 11	922	7 x 15	1223	10 x 13	1280
3 x 9	732	5 x 12	964	7 x 16	1280	10 x 14	1325
3 x 10	789	5 x 13	1022	7 x 17	1325	10 x 15	1369
3 x 11	833	5 x 14	1067	7 x 18	1369	10 x 16	1425
3 x 12	877	5 x 15	1111	7 x 19	1425	10 x 17	1470
3 x 13	934	5 x 16	1167	7 x 20	1470	10 x 18	1515
3 x 14	977	5 x 17	1211			10 x 19	1572
3 x 15	1022	5 x 18	1254	8 x 8	934	10 x 20	1612
3 x 16	1122	5 x 19	1312	8 x 9	977		
3 x 17	1078	5 x 20	1357	8 x 10	1022		
3 x 18	1167			8 x 11	1078		
3 x 19	1223			8 x 12	1122		
3 x 20	1267			8 x 13	1167		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Component
- Back Braces and Gussets
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T-12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers

- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign
- When using lamps, deduct \$5.11 per Frame Brace

Additional Information (pgs 196-197)

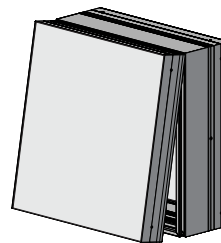
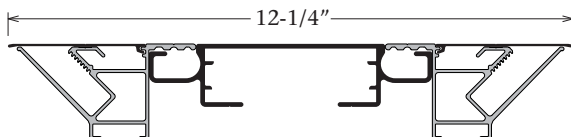
Unassembled Double Face Kits w/out Reveal - For Flexible Faces

Flat D/F Medium Body w/ Flat Bleed Retro Frame and Cover

Part #2007
K2007/2104/21

Part #2104

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$632	4 x 4	\$851	6 x 6	\$1147	8 x 14	\$1881
2 x 4	705	4 x 5	925	6 x 7	1220	8 x 15	1957
2 x 5	780	4 x 6	1000	6 x 8	1294	8 x 16	2030
2 x 6	851	4 x 7	1074	6 x 9	1366	8 x 17	2105
2 x 7	925	4 x 8	1147	6 x 10	1440	8 x 18	2176
2 x 8	1000	4 x 9	1220	6 x 11	1515	8 x 19	2250
2 x 9	1074	4 x 10	1294	6 x 12	1589	8 x 20	2324
2 x 10	1147	4 x 11	1366	6 x 13	1662		
2 x 11	1220	4 x 12	1440	6 x 14	1734	9 x 9	1589
2 x 12	1295	4 x 13	1515	6 x 15	1810	9 x 10	1662
2 x 13	1366	4 x 14	1589	6 x 16	1884	9 x 11	1734
2 x 14	1441	4 x 15	1662	6 x 17	1957	9 x 12	1810
2 x 15	1515	4 x 16	1735	6 x 18	2030	9 x 13	1881
2 x 16	1589	4 x 17	1810	6 x 19	2105	9 x 14	1957
2 x 17	1662	4 x 18	1884	6 x 20	2176	9 x 15	2030
2 x 18	1735	4 x 19	1957			9 x 16	2105
2 x 19	1810	4 x 20	2030	7 x 7	1294	9 x 17	2176
2 x 20	1884			7 x 8	1366	9 x 18	2250
		5 x 5	1000	7 x 9	1440	9 x 19	2324
3 x 3	705	5 x 6	1074	7 x 10	1515	9 x 20	2399
3 x 4	780	5 x 7	1147	7 x 11	1589		
3 x 5	851	5 x 8	1220	7 x 12	1662	10 x 10	1734
3 x 6	925	5 x 9	1294	7 x 13	1734	10 x 11	1810
3 x 7	1000	5 x 10	1366	7 x 14	1810	10 x 12	1881
3 x 8	1074	5 x 11	1440	7 x 15	1884	10 x 13	1957
3 x 9	1147	5 x 12	1515	7 x 16	1957	10 x 14	2030
3 x 10	1220	5 x 13	1589	7 x 17	2030	10 x 15	2105
3 x 11	1295	5 x 14	1662	7 x 18	2105	10 x 16	2176
3 x 12	1366	5 x 15	1735	7 x 19	2176	10 x 17	2250
3 x 13	1441	5 x 16	1810	7 x 20	2250	10 x 18	2324
3 x 14	1515	5 x 17	1884			10 x 19	2399
3 x 15	1589	5 x 18	1957	8 x 8	1440	10 x 20	2467
3 x 16	1662	5 x 19	2030	8 x 9	1515		
3 x 17	1735	5 x 20	2105	8 x 10	1589		
3 x 18	1810			8 x 11	1662		
3 x 19	1884			8 x 12	1734		
3 x 20	1957			8 x 13	1810		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5350)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers

- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

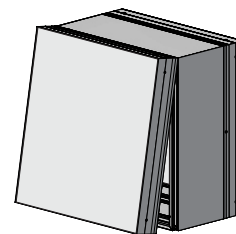
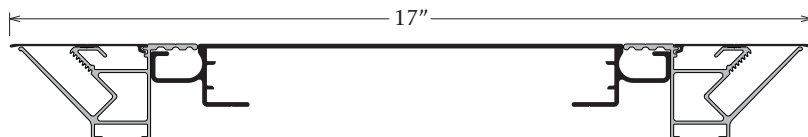
Unassembled Double Face Kits w/out Reveal - For Flexible Faces

Flat D/F Body w/ Flat Bleed Retro Frame and Cover

Part #2008
K2008/2104/21

Part #2104

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$759	4 x 4	\$1019	6 x 6	\$1416	8 x 14	\$2392
2 x 4	844	4 x 5	1105	6 x 7	1531	8 x 15	2479
2 x 5	931	4 x 6	1217	6 x 8	1616	8 x 16	2564
2 x 6	1043	4 x 7	1330	6 x 9	1702	8 x 17	2679
2 x 7	1155	4 x 8	1416	6 x 10	1815	8 x 18	2765
2 x 8	1245	4 x 9	1506	6 x 11	1903	8 x 19	2878
2 x 9	1330	4 x 10	1616	6 x 12	1991	8 x 20	2965
2 x 10	1441	4 x 11	1702	6 x 13	2104		
2 x 11	1531	4 x 12	1790	6 x 14	2191	9 x 9	1991
2 x 12	1616	4 x 13	1903	6 x 15	2276	9 x 10	2103
2 x 13	1728	4 x 14	1991	6 x 16	2392	9 x 11	2191
2 x 14	1815	4 x 15	2080	6 x 17	2479	9 x 12	2276
2 x 15	1903	4 x 16	2191	6 x 18	2564	9 x 13	2392
2 x 16	2015	4 x 17	2278	6 x 19	2679	9 x 14	2479
2 x 17	2104	4 x 18	2367	6 x 20	2765	9 x 15	2564
2 x 18	2191	4 x 19	2479			9 x 16	2679
2 x 19	2304	4 x 20	2564	7 x 7	1643	9 x 17	2765
2 x 20	2392			7 x 8	1728	9 x 18	2853
		5 x 5	1192	7 x 9	1815	9 x 19	2965
3 x 3	844	5 x 6	1303	7 x 10	1927	9 x 20	3053
3 x 4	931	5 x 7	1416	7 x 11	2015		
3 x 5	1019	5 x 8	1506	7 x 12	2104	10 x 10	2215
3 x 6	1129	5 x 9	1591	7 x 13	2215	10 x 11	2301
3 x 7	1243	5 x 10	1702	7 x 14	2301	10 x 12	2392
3 x 8	1330	5 x 11	1790	7 x 15	2392	10 x 13	2504
3 x 9	1416	5 x 12	1877	7 x 16	2504	10 x 14	2591
3 x 10	1531	5 x 13	1991	7 x 17	2591	10 x 15	2679
3 x 11	1616	5 x 14	2080	7 x 18	2679	10 x 16	2789
3 x 12	1702	5 x 15	2166	7 x 19	2789	10 x 17	2878
3 x 13	1815	5 x 16	2276	7 x 20	2878	10 x 18	2965
3 x 14	1903	5 x 17	2367			10 x 19	3078
3 x 15	1991	5 x 18	2453	8 x 8	1815	10 x 20	3159
3 x 16	2104	5 x 19	2564	8 x 9	1903		
3 x 17	2191	5 x 20	2654	8 x 10	1991		
3 x 18	2278			8 x 11	2103		
3 x 19	2392			8 x 12	2191		
3 x 20	2480			8 x 13	2276		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Component
- Internal Supports
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers

- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- When using lamps, deduct \$5.11 per Frame Brace

Additional Information (pgs 196-197)

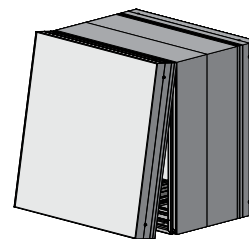
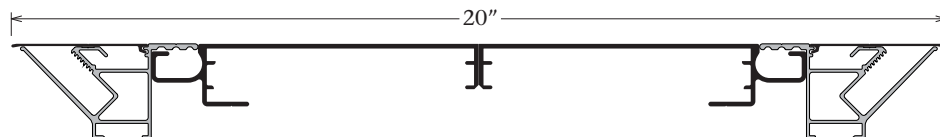
Unassembled Double Face Kits w/out Reveal - For Flexible Faces

Flat 2 PC D/F Medium Body w/ Flat Bleed Retro Frame and Cover

Part #2010
K2010/2104/21

Part #2104

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$890	4 x 4	\$1187	6 x 6	\$1640	8 x 14	\$2749
2 x 4	988	4 x 5	1287	6 x 7	1765	8 x 15	3848
2 x 5	1088	4 x 6	1413	6 x 8	1864	8 x 16	2948
2 x 6	1213	4 x 7	1540	6 x 9	1965	8 x 17	3077
2 x 7	1338	4 x 8	1640	6 x 10	2092	8 x 18	3173
2 x 8	1440	4 x 9	1741	6 x 11	2193	8 x 19	3301
2 x 9	1540	4 x 10	1864	6 x 12	2293	8 x 20	3403
2 x 10	1665	4 x 11	1965	6 x 13	2421		
2 x 11	1765	4 x 12	2065	6 x 14	2519	9 x 9	2293
2 x 12	1864	4 x 13	2193	6 x 15	2621	9 x 10	2421
2 x 13	1991	4 x 14	2293	6 x 16	2749	9 x 11	2519
2 x 14	2093	4 x 15	2397	6 x 17	2848	9 x 12	2621
2 x 15	2193	4 x 16	2519	6 x 18	2948	9 x 13	2749
2 x 16	2318	4 x 17	2621	6 x 19	3077	9 x 14	2848
2 x 17	2421	4 x 18	2724	6 x 20	3173	9 x 15	2948
2 x 18	2519	4 x 19	2848			9 x 16	3077
2 x 19	2645	4 x 20	2948	7 x 7	1891	9 x 17	3173
2 x 20	2749			7 x 8	1991	9 x 18	3277
		5 x 5	1389	7 x 9	2092	9 x 19	3403
3 x 3	988	5 x 6	1512	7 x 10	2218	9 x 20	3505
3 x 4	1088	5 x 7	1640	7 x 11	2318		
3 x 5	1187	5 x 8	1741	7 x 12	2421	10 x 10	2545
3 x 6	1312	5 x 9	1840	7 x 13	2545	10 x 11	2645
3 x 7	1440	5 x 10	1965	7 x 14	2645	10 x 12	2749
3 x 8	1540	5 x 11	2065	7 x 15	2749	10 x 13	2874
3 x 9	1640	5 x 12	2167	7 x 16	2874	10 x 14	2974
3 x 10	1765	5 x 13	2293	7 x 17	2974	10 x 15	3077
3 x 11	1864	5 x 14	2397	7 x 18	3077	10 x 16	3198
3 x 12	1965	5 x 15	2495	7 x 19	3198	10 x 17	3301
3 x 13	2093	5 x 16	2621	7 x 20	3301	10 x 18	3403
3 x 14	2193	5 x 17	2724			10 x 19	3530
3 x 15	2293	5 x 18	2823	8 x 8	2092	10 x 20	3622
3 x 16	2421	5 x 19	2948	8 x 9	2193		
3 x 17	2519	5 x 20	3051	8 x 10	2293		
3 x 18	2621			8 x 11	2421		
3 x 19	2749			8 x 12	2519		
3 x 20	2848			8 x 13	2621		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers

- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Additional Information (pgs 196-197)

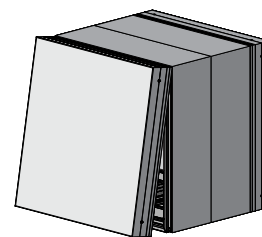
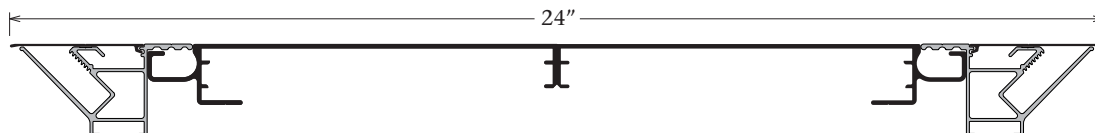
Unassembled Double Face Kits w/out Reveal - For Flexible Faces

Flat 2 PC D/F Body w/ Flat Bleed Retro Frame and Cover

Part #2009
K2009/2104/21

Part #2104

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$996	4 x 4	\$1325	6 x 6	\$1820	8 x 14	\$3042
2 x 4	1105	4 x 5	1437	6 x 7	1957	8 x 15	3154
2 x 5	1216	4 x 6	1573	6 x 8	2071	8 x 16	3265
2 x 6	1349	4 x 7	1710	6 x 9	2180	8 x 17	3405
2 x 7	1487	4 x 8	1820	6 x 10	2318	8 x 18	3513
2 x 8	1599	4 x 9	1933	6 x 11	2432	8 x 19	3650
2 x 9	1710	4 x 10	2071	6 x 12	2542	8 x 20	3762
2 x 10	1844	4 x 11	2181	6 x 13	2679		
2 x 11	1957	4 x 12	2292	6 x 14	2791	9 x 9	2542
2 x 12	2071	4 x 13	2432	6 x 15	2903	9 x 10	2679
2 x 13	2208	4 x 14	2542	6 x 16	3042	9 x 11	2791
2 x 14	2320	4 x 15	2657	6 x 17	3154	9 x 12	2902
2 x 15	2432	4 x 16	2791	6 x 18	3265	9 x 13	3042
2 x 16	2567	4 x 17	2903	6 x 19	3405	9 x 14	3154
2 x 17	2681	4 x 18	3017	6 x 20	3513	9 x 15	3265
2 x 18	2791	4 x 19	3154			9 x 16	3405
2 x 19	2928	4 x 20	3265	7 x 7	2097	9 x 17	3513
2 x 20	3042			7 x 8	2206	9 x 18	3625
		5 x 5	1549	7 x 9	2318	9 x 19	3762
3 x 3	1105	5 x 6	1684	7 x 10	2454	9 x 20	3877
3 x 4	1216	5 x 7	1820	7 x 11	2567		
3 x 5	1325	5 x 8	1933	7 x 12	2679	10 x 10	2816
3 x 6	1461	5 x 9	2047	7 x 13	2816	10 x 11	2927
3 x 7	1599	5 x 10	2180	7 x 14	2928	10 x 12	3042
3 x 8	1710	5 x 11	2292	7 x 15	3042	10 x 13	3181
3 x 9	1820	5 x 12	2405	7 x 16	3181	10 x 14	3291
3 x 10	1957	5 x 13	2542	7 x 17	3291	10 x 15	3405
3 x 11	2071	5 x 14	2657	7 x 18	3405	10 x 16	3538
3 x 12	2181	5 x 15	2767	7 x 19	3538	10 x 17	3650
3 x 13	2318	5 x 16	2903	7 x 20	3651	10 x 18	3762
3 x 14	2432	5 x 17	3017			10 x 19	3903
3 x 15	2542	5 x 18	3129	8 x 8	2318	10 x 20	4005
3 x 16	2681	5 x 19	3265	8 x 9	2430		
3 x 17	2791	5 x 20	3379	8 x 10	2542		
3 x 18	2903			8 x 11	2679		
3 x 19	3042			8 x 12	2791		
3 x 20	3154			8 x 13	2902		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies
- Cut to size and mitered frames with covers
- Tension Clips
- Frame Braces for LED applications (Part #5357)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Component
- Internal Supports
- Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories

Optional Accessories (pg 127):

- Frame Support Tube
- Tension Tool

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers

- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

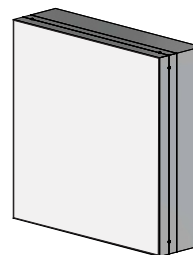
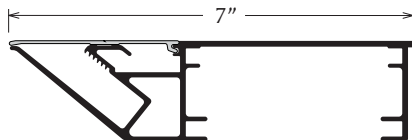
Additional Information (pgs 196-197)

Unassembled Tension Body Kits - For Flexible Faces

7" Single Face Tension Body and Flat Bleed Retro Frame Cover

Part #2224

Part #2121-12'3"



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$371	4 x 4	\$521	6 x 6	\$722	8 x 14	\$1224
2 x 4	419	4 x 5	570	6 x 7	771	8 x 15	1273
2 x 5	468	4 x 6	621	6 x 8	823	8 x 16	1325
2 x 6	521	4 x 7	671	6 x 9	872	8 x 17	1374
2 x 7	570	4 x 8	722	6 x 10	921	8 x 18	1425
2 x 8	621	4 x 9	771	6 x 11	973	8 x 19	1475
2 x 9	671	4 x 10	821	6 x 12	1022	8 x 20	1524
2 x 10	720	4 x 11	872	6 x 13	1074		
2 x 11	771	4 x 12	921	6 x 14	1122	9 x 9	1022
2 x 12	821	4 x 13	973	6 x 15	1172	9 x 10	1071
2 x 13	872	4 x 14	1022	6 x 16	1224	9 x 11	1123
2 x 14	921	4 x 15	1071	6 x 17	1273	9 x 12	1172
2 x 15	970	4 x 16	1122	6 x 18	1325	9 x 13	1224
2 x 16	1022	4 x 17	1172	6 x 19	1374	9 x 14	1273
2 x 17	1071	4 x 18	1224	6 x 20	1423	9 x 15	1323
2 x 18	1122	4 x 19	1273			9 x 16	1374
2 x 19	1172	4 x 20	1322	7 x 7	821	9 x 17	1423
2 x 20	1221			7 x 8	872	9 x 18	1475
		5 x 5	619	7 x 9	921	9 x 19	1524
3 x 3	422	5 x 6	671	7 x 10	970	9 x 20	1573
3 x 4	472	5 x 7	720	7 x 11	1022		
3 x 5	521	5 x 8	771	7 x 12	1071	10 x 10	1120
3 x 6	572	5 x 9	821	7 x 13	1123	10 x 11	1172
3 x 7	621	5 x 10	870	7 x 14	1172	10 x 12	1221
3 x 8	673	5 x 11	921	7 x 15	1221	10 x 13	1273
3 x 9	722	5 x 12	970	7 x 16	1273	10 x 14	1322
3 x 10	771	5 x 13	1022	7 x 17	1323	10 x 15	1371
3 x 11	823	5 x 14	1071	7 x 18	1374	10 x 16	1423
3 x 12	872	5 x 15	1120	7 x 19	1423	10 x 17	1472
3 x 13	924	5 x 16	1172	7 x 20	1472	10 x 18	1524
3 x 14	973	5 x 17	1221			10 x 19	1573
3 x 15	1022	5 x 18	1273	8 x 8	923	10 x 20	1622
3 x 16	1074	5 x 19	1323	8 x 9	973		
3 x 17	1123	5 x 20	1371	8 x 10	1022		
3 x 18	1175			8 x 11	1074		
3 x 19	1224			8 x 12	1122		
3 x 20	1273			8 x 13	1175		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies with covers
- Tension Clips
- All screws required for cover
- All Corner Angles required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces and Gussets
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Tension Tool

Kit Specifications:

- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129

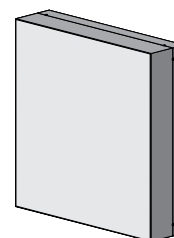
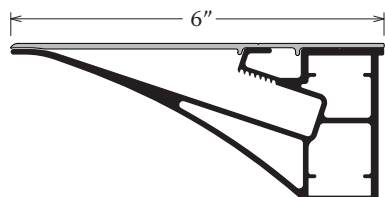
Additional Information (pgs 196-197)

Unassembled Tension Body Kits - For Flexible Faces

6" Flat Bleed S/F Tension Body and 6" Flat Bleed S/F Tension Frame Cover

Part #2233
K2233/38

Part #2238



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$395	4 x 4	\$574	6 x 6	\$815	8 x 14	\$1419
2 x 4	455	4 x 5	635	6 x 7	876	8 x 15	1478
2 x 5	515	4 x 6	696	6 x 8	938	8 x 16	1540
2 x 6	574	4 x 7	756	6 x 9	997	8 x 17	1601
2 x 7	635	4 x 8	815	6 x 10	1057	8 x 18	1660
2 x 8	696	4 x 9	876	6 x 11	1117	8 x 19	1719
2 x 9	756	4 x 10	938	6 x 12	1176	8 x 20	1782
2 x 10	815	4 x 11	997	6 x 13	1238		
2 x 11	876	4 x 12	1057	6 x 14	1298	9 x 9	1176
2 x 12	938	4 x 13	1117	6 x 15	1358	9 x 10	1238
2 x 13	997	4 x 14	1176	6 x 16	1419	9 x 11	1298
2 x 14	1057	4 x 15	1238	6 x 17	1478	9 x 12	1358
2 x 15	1117	4 x 16	1298	6 x 18	1540	9 x 13	1419
2 x 16	1176	4 x 17	1358	6 x 19	1599	9 x 14	1478
2 x 17	1238	4 x 18	1419	6 x 20	1660	9 x 15	1540
2 x 18	1298	4 x 19	1478			9 x 16	1599
2 x 19	1358	4 x 20	1540	7 x 7	938	9 x 17	1660
2 x 20	1419			7 x 8	997	9 x 18	1719
				7 x 9	1057	9 x 19	1781
3 x 3	455	5 x 5	696	7 x 10	1117	9 x 20	1840
3 x 4	515	5 x 6	756	7 x 11	1176		
3 x 5	574	5 x 7	815	7 x 12	1238	10 x 10	1298
3 x 6	635	5 x 8	876	7 x 13	1298	10 x 11	1358
3 x 7	696	5 x 9	938	7 x 14	1358	10 x 12	1419
3 x 8	756	5 x 10	997	7 x 15	1419	10 x 13	1478
3 x 9	815	5 x 11	1057	7 x 16		10 x 14	1540
3 x 10	876	5 x 12	1117	7 x 17	1478	10 x 15	1599
3 x 11	938	5 x 13	1176	7 x 18	1540	10 x 16	1660
3 x 12	997	5 x 14	1238	7 x 19	1599	10 x 17	1719
3 x 13	1057	5 x 15	1298	7 x 20	1660	10 x 18	1781
3 x 14	1117	5 x 16	1358		1719	10 x 19	1840
3 x 15	1176	5 x 17	1419	8 x 8		10 x 20	1902
3 x 16	1238	5 x 18	1478	8 x 9	1057		
3 x 17	1298	5 x 19	1540	8 x 10	1117		
3 x 18	1358	5 x 20	1601	8 x 11	1176		
3 x 19	1419			8 x 12	1238		
3 x 20	1478			8 x 13	1298		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies with covers
- Tension Clips
- All screws required to assemble by mechanical fastening
- All Corner Angles required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Back Braces
- Small Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Small Frame Support Tube
- Tension Tool

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129

Additional Information (pgs 196-197)

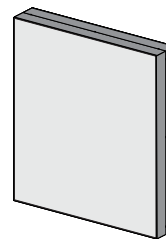
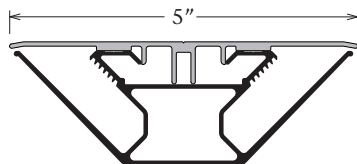
1358

Unassembled Tension Body Kits - For Flexible Faces

5" Flat Bleed D/F Tension Body and 5" Flat Bleed D/F Tension Frame Cover

Part #2230
K2230/35

Part #2235



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$227	4 x 4	\$357	6 x 6	\$536	8 x 14	\$977
2 x 4	270	4 x 5	402	6 x 7	578	8 x 15	1021
2 x 5	315	4 x 6	449	6 x 8	626	8 x 16	1064
2 x 6	357	4 x 7	490	6 x 9	669	8 x 17	1108
2 x 7	402	4 x 8	536	6 x 10	711	8 x 18	1153
2 x 8	449	4 x 9	578	6 x 11	756	8 x 19	1197
2 x 9	490	4 x 10	623	6 x 12	799	8 x 20	1240
2 x 10	534	4 x 11	669	6 x 13	846		
2 x 11	578	4 x 12	711	6 x 14	888	9 x 9	799
2 x 12	623	4 x 13	756	6 x 15	931	9 x 10	843
2 x 13	669	4 x 14	799	6 x 16	977	9 x 11	888
2 x 14	711	4 x 15	843	6 x 17	1021	9 x 12	931
2 x 15	755	4 x 16	888	6 x 18	1064	9 x 13	977
2 x 16	799	4 x 17	931	6 x 19	1108	9 x 14	1021
2 x 17	843	4 x 18	977	6 x 20	1151	9 x 15	1063
2 x 18	888	4 x 19	1021			9 x 16	1108
2 x 19	931	4 x 20	1063	7 x 7	623	9 x 17	1151
2 x 20	975			7 x 8	669	9 x 18	1197
		5 x 5	445	7 x 9	711	9 x 19	1240
3 x 3	271	5 x 6	490	7 x 10	755	9 x 20	1283
3 x 4	316	5 x 7	534	7 x 11	799		
3 x 5	357	5 x 8	578	7 x 12	843	10 x 10	886
3 x 6	403	5 x 9	623	7 x 13	888	10 x 11	931
3 x 7	449	5 x 10	668	7 x 14	931	10 x 12	975
3 x 8	494	5 x 11	711	7 x 15	975	10 x 13	1021
3 x 9	536	5 x 12	755	7 x 16	1021	10 x 14	1063
3 x 10	578	5 x 13	799	7 x 17	1063	10 x 15	1106
3 x 11	626	5 x 14	843	7 x 18	1108	10 x 16	1151
3 x 12	669	5 x 15	886	7 x 19	1151	10 x 17	1193
3 x 13	714	5 x 16	931	7 x 20	1193	10 x 18	1240
3 x 14	756	5 x 17	975			10 x 19	1283
3 x 15	799	5 x 18	1021	8 x 8	714	10 x 20	1326
3 x 16	846	5 x 19	1063	8 x 9	756		
3 x 17	888	5 x 20	1106	8 x 10	799		
3 x 18	933			8 x 11	846		
3 x 19	977			8 x 12	888		
3 x 20	1021			8 x 13	933		

Kits Include:

- Mill Finish
- Cut to size and mitered bodies with covers
- Tension Clips
- All screws required to assemble by mechanical fastening
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports
- Small Frame Support Tube - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Small Frame Support Tube
- Tension Tool

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129

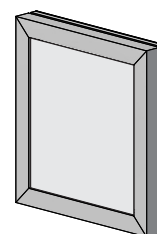
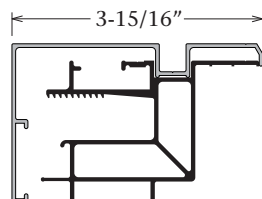
Additional Information (pgs 196-197)

Unassembled Retro Frame Kits w/ Reveal - For Flexible Faces

2" Retro Frame and 2-3/8" Retro Frame Cover

Part #2112
K2112/15

Part #2115



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$217	\$244	4 x 4	\$337	\$381	6 x 6	\$501	\$565	8 x 14	\$903	\$1019
2 x 4	260	291	4 x 5	379	425	6 x 7	541	607	8 x 15	945	1060
2 x 5	300	336	4 x 6	418	472	6 x 8	578	652	8 x 16	984	1108
2 x 6	337	381	4 x 7	460	516	6 x 9	623	699	8 x 17	1025	1151
2 x 7	379	425	4 x 8	501	565	6 x 10	660	743	8 x 18	1064	1197
2 x 8	418	472	4 x 9	541	607	6 x 11	702	788	8 x 19	1106	1243
2 x 9	460	516	4 x 10	578	652	6 x 12	743	835	8 x 20	1147	1287
2 x 10	501	565	4 x 11	623	699	6 x 13	784	879			
2 x 11	541	607	4 x 12	660	743	6 x 14	822	925	9 x 9	743	835
2 x 12	578	652	4 x 13	702	788	6 x 15	864	968	9 x 10	784	879
2 x 13	623	699	4 x 14	743	835	6 x 16	903	1019	9 x 11	822	925
2 x 14	660	743	4 x 15	784	879	6 x 17	945	1060	9 x 12	864	968
2 x 15	702	788	4 x 16	822	925	6 x 18	984	1108	9 x 13	903	1019
2 x 16	743	835	4 x 17	864	968	6 x 19	1025	1151	9 x 14	945	1060
2 x 17	784	879	4 x 18	903	1019	6 x 20	1064	1197	9 x 15	984	1108
2 x 18	822	925	4 x 19	945	1060				9 x 16	1025	1151
2 x 19	864	968	4 x 20	984	1108				9 x 17	1064	1197
2 x 20	903	1019				7 x 7	578	652	9 x 18	1106	1243
			5 x 5	418	472	7 x 8	623	699	9 x 19	1147	1287
3 x 3	260	291	5 x 6	460	516	7 x 9	660	743	9 x 20	1187	1333
3 x 4	300	336	5 x 7	501	565	7 x 10	702	788			
3 x 5	337	381	5 x 8	541	607	7 x 11	743	835	10 x 10	822	925
3 x 6	379	425	5 x 9	578	652	7 x 12	784	879	10 x 11	864	968
3 x 7	418	472	5 x 10	623	699	7 x 13	822	925	10 x 12	903	1019
3 x 8	460	516	5 x 11	660	743	7 x 14	864	968	10 x 13	945	1060
3 x 9	501	565	5 x 12	702	788	7 x 15	903	1019	10 x 14	984	1108
3 x 10	541	607	5 x 13	743	835	7 x 16	945	1060	10 x 15	1025	1151
3 x 11	578	652	5 x 14	784	879	7 x 17	984	1108	10 x 16	1064	1197
3 x 12	623	699	5 x 15	822	925	7 x 18	1025	1151	10 x 17	1106	1243
3 x 13	660	743	5 x 16	864	968	7 x 19	1064	1197	10 x 18	1147	1287
3 x 14	702	788	5 x 17	903	1019	7 x 20	1106	1243	10 x 19	1187	1333
3 x 15	743	835	5 x 18	945	1060				10 x 20	1228	1379
3 x 16	784	879	5 x 19	984	1108	8 x 8	660	743			
3 x 17	822	925	5 x 20	1025	1151	8 x 9	702	788			
3 x 18	864	968				8 x 10	743	835			
3 x 19	903	1019				8 x 11	784	879			
3 x 20	945	1060				8 x 12	822	925			
						8 x 13	864	968			

Kits Include:

- Mill Finish Frame
- Mill Finish or Dk. Bronze Cover
- Cut to size and mitered frames with covers
- Tension Clips
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Frame Kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Frame Support Tube - See optional accessories
- Frame Braces - See optional accessories
- Divider(s) - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Frame Braces
- Divider(s)
- Tension Tool

Kit Specifications:

- Retro Frame is cut .420" larger and the cover is cut .930" larger in both the height and width dimensions to allow for the Retro Frame attachment and give .250" tolerance for fit
- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- Tension Clips
- Dual Divider and 2-1/2" Dual Divider Cover, Parts #2142 and #2146, Mill Finish \$16.07 and Dk. Bronze \$19.43 per/ft per/face

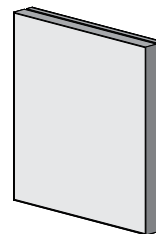
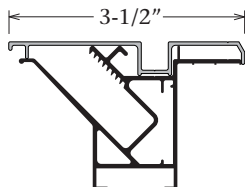
Additional Information (pgs 196-197)

Unassembled Retro Frame Kits w/ Reveal - For Flexible Faces

Bleed Retro Frame and Bleed Retro Frame Cover

Part #2105
K2105/22

Part #2122



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$167	\$183	4 x 4	\$262	\$289	6 x 6	\$385	\$425	8 x 14	\$696	\$771
2 x 4	198	219	4 x 5	293	323	6 x 7	416	460	8 x 15	727	808
2 x 5	228	253	4 x 6	323	356	6 x 8	449	494	8 x 16	759	843
2 x 6	262	289	4 x 7	353	390	6 x 9	479	532	8 x 17	789	876
2 x 7	293	323	4 x 8	385	425	6 x 10	510	567	8 x 18	821	909
2 x 8	323	356	4 x 9	416	460	6 x 11	541	598	8 x 19	851	943
2 x 9	353	390	4 x 10	449	494	6 x 12	573	635	8 x 20	885	980
2 x 10	385	425	4 x 11	479	532	6 x 13	604	670			
2 x 11	416	460	4 x 12	510	567	6 x 14	635	703	9 x 9	573	635
2 x 12	449	494	4 x 13	541	598	6 x 15	663	738	9 x 10	604	670
2 x 13	479	532	4 x 14	573	635	6 x 16	696	771	9 x 11	635	703
2 x 14	510	567	4 x 15	604	670	6 x 17	727	808	9 x 12	663	738
2 x 15	541	598	4 x 16	635	703	6 x 18	759	843	9 x 13	696	771
2 x 16	573	635	4 x 17	663	738	6 x 19	789	876	9 x 14	727	808
2 x 17	604	670	4 x 18	696	771	6 x 20	821	909	9 x 15	759	843
2 x 18	635	703	4 x 19	727	808				9 x 16	789	876
2 x 19	663	738	4 x 20	759	843	7 x 7	449	494	9 x 17	821	909
2 x 20	696	771				7 x 8	479	532	9 x 18	851	943
			5 x 5	323	356	7 x 9	510	567	9 x 19	885	980
3 x 3	198	219	5 x 6	353	390	7 x 10	541	598	9 x 20	916	1016
3 x 4	228	253	5 x 7	385	425	7 x 11	573	635			
3 x 5	262	289	5 x 8	416	460	7 x 12	604	670	10 x 10	635	703
3 x 6	293	323	5 x 9	449	494	7 x 13	635	703	10 x 11	663	738
3 x 7	323	356	5 x 10	479	532	7 x 14	663	738	10 x 12	696	771
3 x 8	353	390	5 x 11	510	567	7 x 15	696	771	10 x 13	727	808
3 x 9	385	425	5 x 12	541	598	7 x 16	727	808	10 x 14	759	843
3 x 10	416	460	5 x 13	573	635	7 x 17	759	843	10 x 15	789	876
3 x 11	449	494	5 x 14	604	670	7 x 18	789	876	10 x 16	821	909
3 x 12	479	532	5 x 15	635	703	7 x 19	821	909	10 x 17	851	943
3 x 13	510	567	5 x 16	663	738	7 x 20	851	943	10 x 18	885	980
3 x 14	541	598	5 x 17	696	771				10 x 19	916	1016
3 x 15	573	635	5 x 18	727	808	8 x 8	510	567	10 x 20	946	1050
3 x 16	604	670	5 x 19	759	843	8 x 9	541	598			
3 x 17	635	703	5 x 20	789	876	8 x 10	573	635			
3 x 18	663	738				8 x 11	604	670			
3 x 19	696	771				8 x 12	635	703			
3 x 20	727	808				8 x 13	663	738			

Kits Include:

- Mill Finish Frame
- Mill Finish or Dk. Bronze Cover
- Cut to size and mitered frames with covers
- Tension Clips
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Frame Kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Frame Support Tube - See optional accessories
- Frame Braces - See optional accessories
- Tension Tool - See optional accessories
- Retro Frame to structure fasteners
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Frame Braces
- Tension Tool

Kit Specifications:

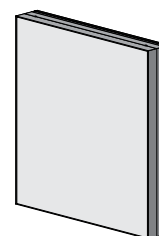
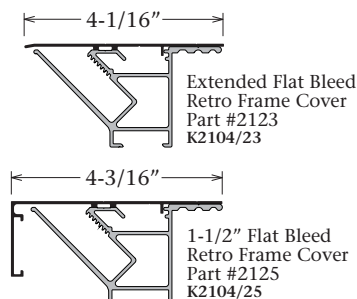
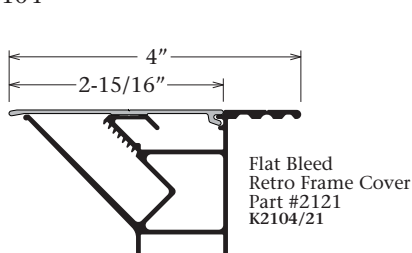
- **Retro Frame is cut .820" larger and the cover is cut .920" larger in both the height and width dimensions to allow for the Retro Frame attachment and give .250" tolerance for fit**
- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Additional Information (pgs 196-197)

Unassembled Retro Frame Kits w/out Reveal - For Flexible Faces

Flat Bleed Retro Frame and Cover Options

Part #2104



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$175	4 x 4	\$274	6 x 6	\$406	8 x 14	\$736
2 x 4	209	4 x 5	306	6 x 7	439	8 x 15	767
2 x 5	241	4 x 6	341	6 x 8	472	8 x 16	802
2 x 6	274	4 x 7	373	6 x 9	506	8 x 17	834
2 x 7	306	4 x 8	406	6 x 10	540	8 x 18	868
2 x 8	341	4 x 9	439	6 x 11	572	8 x 19	900
2 x 9	373	4 x 10	472	6 x 12	604	8 x 20	933
2 x 10	406	4 x 11	506	6 x 13	636		
2 x 11	439	4 x 12	540	6 x 14	670	9 x 9	604
2 x 12	472	4 x 13	572	6 x 15	703	9 x 10	636
2 x 13	506	4 x 14	604	6 x 16	736	9 x 11	670
2 x 14	540	4 x 15	636	6 x 17	767	9 x 12	703
2 x 15	572	4 x 16	670	6 x 18	802	9 x 13	736
2 x 16	604	4 x 17	703	6 x 19	834	9 x 14	767
2 x 17	636	4 x 18	736	6 x 20	868	9 x 15	802
2 x 18	670	4 x 19	767			9 x 16	834
2 x 19	703	4 x 20	802	7 x 7	472	9 x 17	868
2 x 20	736			7 x 8	506	9 x 18	900
		5 x 5	341	7 x 9	540	9 x 19	933
3 x 3	209	5 x 6	373	7 x 10	572	9 x 20	966
3 x 4	241	5 x 7	406	7 x 11	604		
3 x 5	274	5 x 8	439	7 x 12	636	10 x 10	670
3 x 6	306	5 x 9	472	7 x 13	670	10 x 11	703
3 x 7	341	5 x 10	506	7 x 14	703	10 x 12	736
3 x 8	373	5 x 11	540	7 x 15	736	10 x 13	767
3 x 9	406	5 x 12	572	7 x 16	767	10 x 14	802
3 x 10	439	5 x 13	604	7 x 17	802	10 x 15	834
3 x 11	472	5 x 14	636	7 x 18	834	10 x 16	868
3 x 12	506	5 x 15	670	7 x 19	868	10 x 17	900
3 x 13	540	5 x 16	703	7 x 20	900	10 x 18	933
3 x 14	572	5 x 17	736			10 x 19	966
3 x 15	604	5 x 18	767	8 x 8	540	10 x 20	999
3 x 16	636	5 x 19	802	8 x 9	572		
3 x 17	670	5 x 20	834	8 x 10	604		
3 x 18	703			8 x 11	636		
3 x 19	736			8 x 12	670		
3 x 20	767			8 x 13	703		

Kits Include:

- Mill Finish
- Cut to size and mitered frames with covers
- Tension Clips
- All screws required to assemble by mechanical fastening
- All Corner Angles required
- Packaging
- Prices reflect one (1) Retro Frame Kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Frame Support Tube - See optional accessories
- Frame Braces - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Frame Braces
- Tension Tool

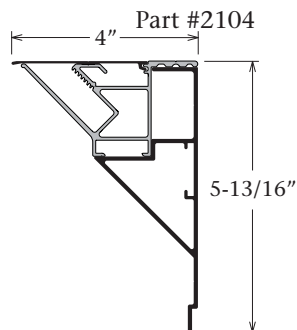
Kit Specifications:

- Retro Frames and covers are cut .500" larger in both the height and width dimensions to allow for the Retro Frame attachment and give .250" tolerance for fit
- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

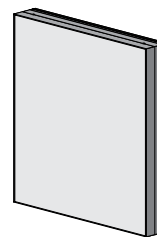
Additional Information (pgs 196-197)

Unassembled Retro Frame Kits - For Flexible Faces

Wall Mount Frame w/ Flat Bleed Retro Frame and Cover

Part #2100
K2100/2104/21

Part #2121



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$452	4 x 4	\$594	6 x 6	\$794	8 x 14	\$1286
2 x 4	497	4 x 5	645	6 x 7	844	8 x 15	1338
2 x 5	548	4 x 6	694	6 x 8	893	8 x 16	1389
2 x 6	598	4 x 7	750	6 x 9	943	8 x 17	1437
2 x 7	648	4 x 8	794	6 x 10	992	8 x 18	1489
2 x 8	694	4 x 9	850	6 x 11	1046	8 x 19	1536
2 x 9	752	4 x 10	894	6 x 12	1092	8 x 20	1586
2 x 10	796	4 x 11	943	6 x 13	1141		
2 x 11	850	4 x 12	996	6 x 14	1191	9 x 9	1091
2 x 12	897	4 x 13	1051	6 x 15	1243	9 x 10	1138
2 x 13	947	4 x 14	1092	6 x 16	1292	9 x 11	1191
2 x 14	996	4 x 15	1147	6 x 17	1340	9 x 12	1238
2 x 15	1052	4 x 16	1196	6 x 18	1392	9 x 13	1292
2 x 16	1096	4 x 17	1243	6 x 19	1442	9 x 14	1336
2 x 17	1147	4 x 18	1296	6 x 20	1490	9 x 15	1392
2 x 18	1197	4 x 19	1347			9 x 16	1438
2 x 19	1246	4 x 20	1392	7 x 7	893	9 x 17	1490
2 x 20	1296			7 x 8	939	9 x 18	1540
		5 x 5	694	7 x 9	994	9 x 19	1589
3 x 3	503	5 x 6	744	7 x 10	1039	9 x 20	1636
3 x 4	549	5 x 7	796	7 x 11	1091		
3 x 5	602	5 x 8	844	7 x 12	1040	10 x 10	1187
3 x 6	648	5 x 9	897	7 x 13	1192	10 x 11	1233
3 x 7	699	5 x 10	943	7 x 14	1238	10 x 12	1286
3 x 8	750	5 x 11	994	7 x 15	1294	10 x 13	1335
3 x 9	802	5 x 12	1050	7 x 16	1338	10 x 14	1382
3 x 10	850	5 x 13	1092	7 x 17	1392	10 x 15	1437
3 x 11	898	5 x 14	1141	7 x 18	1441	10 x 16	1484
3 x 12	947	5 x 15	1196	7 x 19	1491	10 x 17	1535
3 x 13	999	5 x 16	1243	7 x 20	1540	10 x 18	1581
3 x 14	1051	5 x 17	1294			10 x 19	1635
3 x 15	1101	5 x 18	1347	8 x 8	987	10 x 20	1684
3 x 16	1148	5 x 19	1394	8 x 9	1039		
3 x 17	1197	5 x 20	1441	8 x 10	1088		
3 x 18	1249			8 x 11	1138		
3 x 19	1298			8 x 12	1188		
3 x 20	1352			8 x 13	1238		

Kits Include:

- Mill Finish
- Cut to size and mitered frames with covers
- Tension Clips
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Frame Kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face or Back
- Electrical Components
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Tension Tool

Kit Specifications:

- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129

Additional Information (pgs 196-197)



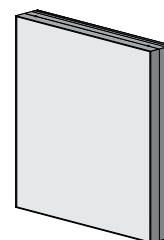
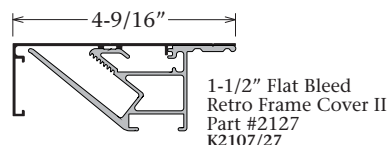
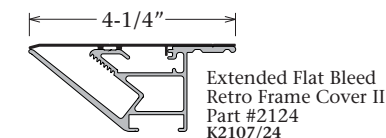
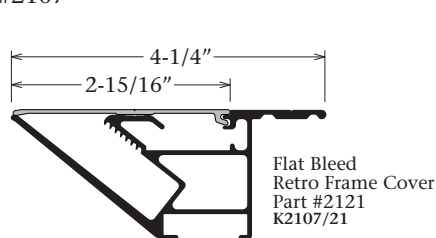
- UL Recognized Component Systems
- The Underwriters Laboratory file number is E136850

US Patent Numbers 6,061,941 / 6,637,080
CA Patent Numbers 2,245,623 / 2,387,222

Unassembled Retro Frame Kits w/out Reveal - For Flexible Faces

Flat Bleed Retro Frame II and Cover Options

Part #2107



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$194	4 x 4	\$300	6 x 6	\$445	8 x 14	\$808
2 x 4	227	4 x 5	335	6 x 7	482	8 x 15	844
2 x 5	265	4 x 6	374	6 x 8	518	8 x 16	879
2 x 6	300	4 x 7	411	6 x 9	553	8 x 17	916
2 x 7	335	4 x 8	445	6 x 10	591	8 x 18	952
2 x 8	374	4 x 9	482	6 x 11	627	8 x 19	988
2 x 9	411	4 x 10	518	6 x 12	661	8 x 20	1025
2 x 10	445	4 x 11	553	6 x 13	699		
2 x 11	482	4 x 12	591	6 x 14	735	9 x 9	661
2 x 12	518	4 x 13	627	6 x 15	771	9 x 10	699
2 x 13	553	4 x 14	661	6 x 16	808	9 x 11	735
2 x 14	591	4 x 15	699	6 x 17	844	9 x 12	771
2 x 15	627	4 x 16	735	6 x 18	879	9 x 13	808
2 x 16	661	4 x 17	771	6 x 19	916	9 x 14	844
2 x 17	699	4 x 18	808	6 x 20	952	9 x 15	879
2 x 18	735	4 x 19	844			9 x 16	916
2 x 19	771	4 x 20	879	7 x 7	518	9 x 17	952
2 x 20	808			7 x 8	553	9 x 18	988
		5 x 5	374	7 x 9	591	9 x 19	1025
3 x 3	227	5 x 6	411	7 x 10	627	9 x 20	1060
3 x 4	265	5 x 7	445	7 x 11	661		
3 x 5	300	5 x 8	482	7 x 12	699	10 x 10	735
3 x 6	335	5 x 9	518	7 x 13	735	10 x 11	771
3 x 7	374	5 x 10	553	7 x 14	771	10 x 12	808
3 x 8	411	5 x 11	591	7 x 15	808	10 x 13	844
3 x 9	445	5 x 12	627	7 x 16	844	10 x 14	879
3 x 10	482	5 x 13	661	7 x 17	879	10 x 15	916
3 x 11	518	5 x 14	699	7 x 18	916	10 x 16	952
3 x 12	553	5 x 15	735	7 x 19	952	10 x 17	988
3 x 13	591	5 x 16	771	7 x 20	988	10 x 18	1025
3 x 14	627	5 x 17	808			10 x 19	1060
3 x 15	661	5 x 18	844	8 x 8	591	10 x 20	1095
3 x 16	699	5 x 19	879	8 x 9	627		
3 x 17	735	5 x 20	916	8 x 10	661		
3 x 18	771			8 x 11	699		
3 x 19	808			8 x 12	735		
3 x 20	844			8 x 13	771		

Kits Include:

- Mill Finish
- Cut to size and mitered frames with covers
- Tension Clips
- All screws required to assemble by mechanical fastening
- All Corner Angles required
- Packaging
- Prices reflect one (1) Retro Frame Kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Frame Support Tube - See optional accessories
- Frame Braces - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Frame Braces
- Tension Tool

Kit Specifications:

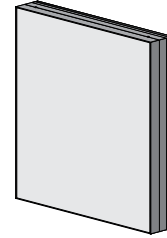
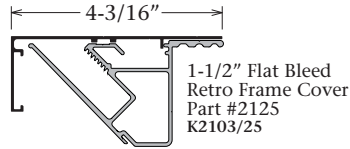
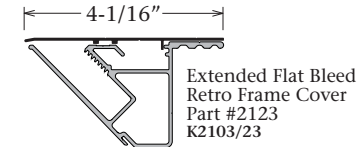
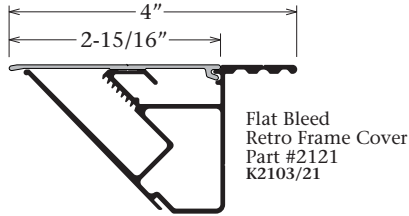
- Retro Frames and covers are cut .500" larger in both the height and width dimensions to allow for the Retro Frame attachment and give .250" tolerance for fit
- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

Additional Information (pgs 196-197)

Unassembled Retro Frame Kits w/out Reveal - For Flexible Faces

Flat Bleed Retro Frame w/ Reflector Slot and Cover Options

Part #2103



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$174	4 x 4	\$270	6 x 6	\$398	8 x 14	\$716
2 x 4	208	4 x 5	303	6 x 7	431	8 x 15	750
2 x 5	238	4 x 6	333	6 x 8	462	8 x 16	781
2 x 6	270	4 x 7	367	6 x 9	494	8 x 17	813
2 x 7	303	4 x 8	398	6 x 10	524	8 x 18	844
2 x 8	333	4 x 9	431	6 x 11	558	8 x 19	876
2 x 9	367	4 x 10	462	6 x 12	590	8 x 20	909
2 x 10	398	4 x 11	494	6 x 13	620		
2 x 11	431	4 x 12	524	6 x 14	653	9 x 9	590
2 x 12	462	4 x 13	558	6 x 15	684	9 x 10	620
2 x 13	494	4 x 14	590	6 x 16	716	9 x 11	653
2 x 14	524	4 x 15	620	6 x 17	750	9 x 12	684
2 x 15	558	4 x 16	653	6 x 18	781	9 x 13	716
2 x 16	590	4 x 17	684	6 x 19	813	9 x 14	750
2 x 17	620	4 x 18	716	6 x 20	844	9 x 15	781
2 x 18	653	4 x 19	750			9 x 16	813
2 x 19	684	4 x 20	781	7 x 7	462	9 x 17	844
2 x 20	716			7 x 8	494	9 x 18	876
		5 x 5	333	7 x 9	524	9 x 19	909
3 x 3	208	5 x 6	367	7 x 10	558	9 x 20	940
3 x 4	238	5 x 7	398	7 x 11	590		
3 x 5	270	5 x 8	431	7 x 12	620	10 x 10	653
3 x 6	303	5 x 9	462	7 x 13	653	10 x 11	684
3 x 7	333	5 x 10	494	7 x 14	684	10 x 12	716
3 x 8	367	5 x 11	524	7 x 15	716	10 x 13	750
3 x 9	398	5 x 12	558	7 x 16	750	10 x 14	781
3 x 10	431	5 x 13	590	7 x 17	781	10 x 15	813
3 x 11	462	5 x 14	620	7 x 18	813	10 x 16	844
3 x 12	494	5 x 15	653	7 x 19	844	10 x 17	876
3 x 13	524	5 x 16	684	7 x 20	876	10 x 18	909
3 x 14	558	5 x 17	716			10 x 19	940
3 x 15	590	5 x 18	750	8 x 8	524	10 x 20	973
3 x 16	620	5 x 19	781	8 x 9	558		
3 x 17	653	5 x 20	813	8 x 10	590		
3 x 18	684			8 x 11	620		
3 x 19	716			8 x 12	653		
3 x 20	750			8 x 13	684		

Kits Include:

- Mill Finish
- Cut to size and mitered frames with covers
- Tension Clips
- All screws required to assemble by mechanical fastening
- All Corner Angles required
- Packaging
- Prices reflect one (1) Retro Frame Kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Frame Support Tube - See optional accessories
- Frame Braces - See optional accessories
- Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Frame Support Tube
- Frame Braces
- Tension Tool

Kit Specifications:

- Retro Frames and covers are cut .500" larger in both the height and width dimensions to allow for the Retro Frame attachment and give .250" tolerance for fit
- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129
- Frame Brace / Frame Support Tube placement - See page 130

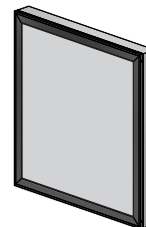
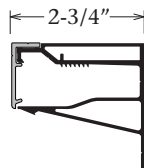
Additional Information (pgs 196-197)

Unassembled Tension Frame Kits - For Flexible Faces

Front Load Wall Mount Tension Frame and Cover

Part #2080

Part #2078



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$226	4 x 4	\$332	6 x 6	\$477	8 x 14	\$833
2 x 4	261	4 x 5	370	6 x 7	511	8 x 15	871
2 x 5	299	4 x 6	405	6 x 8	548	8 x 16	904
2 x 6	332	4 x 7	439	6 x 9	584	8 x 17	940
2 x 7	368	4 x 8	477	6 x 10	620	8 x 18	977
2 x 8	405	4 x 9	511	6 x 11	655	8 x 19	1011
2 x 9	439	4 x 10	548	6 x 12	690	8 x 20	1049
2 x 10	477	4 x 11	584	6 x 13	727		
2 x 11	511	4 x 12	617	6 x 14	761	9 x 9	691
2 x 12	546	4 x 13	655	6 x 15	799	9 x 10	727
2 x 13	584	4 x 14	690	6 x 16	833	9 x 11	762
2 x 14	617	4 x 15	727	6 x 17	868	9 x 12	796
2 x 15	655	4 x 16	761	6 x 18	904	9 x 13	834
2 x 16	690	4 x 17	796	6 x 19	940	9 x 14	868
2 x 17	724	4 x 18	833	6 x 20	977	9 x 15	905
2 x 18	761	4 x 19	868			9 x 16	940
2 x 19	796	4 x 20	904	7 x 7	546	9 x 17	975
2 x 20	833			7 x 8	584	9 x 18	1011
		5 x 5	408	7 x 9	618	9 x 19	1047
3 x 3	264	5 x 6	442	7 x 10	655	9 x 20	1084
3 x 4	299	5 x 7	477	7 x 11	691		
3 x 5	336	5 x 8	514	7 x 12	724	10 x 10	764
3 x 6	370	5 x 9	549	7 x 13	762	10 x 11	799
3 x 7	406	5 x 10	586	7 x 14	796	10 x 12	833
3 x 8	442	5 x 11	620	7 x 15	834	10 x 13	871
3 x 9	477	5 x 12	655	7 x 16	868	10 x 14	904
3 x 10	514	5 x 13	693	7 x 17	903	10 x 15	942
3 x 11	549	5 x 14	727	7 x 18	940	10 x 16	977
3 x 12	584	5 x 15	764	7 x 19	975	10 x 17	1011
3 x 13	620	5 x 16	799	7 x 20	1011	10 x 18	1049
3 x 14	655	5 x 17	834			10 x 19	1084
3 x 15	693	5 x 18	871	8 x 8	620	10 x 20	1120
3 x 16	727	5 x 19	905	8 x 9	655		
3 x 17	762	5 x 20	942	8 x 10	692		
3 x 18	799			8 x 11	727		
3 x 19	834			8 x 12	761		
3 x 20	871			8 x 13	799		

Kits Include:

- Mill Finish
- Cut to size and mitered frames with covers
- Tension Clips
- All screws required for cover
- All Corner Angles required
- Packaging

Not Included in Kits:

- Face
- Wall Mount Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Wall Mount Tension Tool

Kit Specifications:

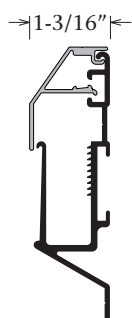
- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129

Additional Information (pgs 196-197)

Unassembled Tension Frame Kits - For Flexible Faces

Wall Mount Tension Frame and Cover Options

Part #2090



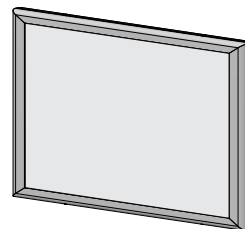
Wall Mount
Tension Frame
Beveled Cover
Part #2091
K2090/91



Wall Mount
Tension Frame
Radius Cover
Part #2089
K2090/89



Wall Mount
Tension Frame
Square Cover
Part #2088
K2090/88



Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish	Size H'xW'	Mill Finish
2 x 3	\$172	4 x 4	\$275	6 x 6	\$414	8 x 14	\$756
2 x 4	208	4 x 5	308	6 x 7	449	8 x 15	789
2 x 5	241	4 x 6	344	6 x 8	482	8 x 16	823
2 x 6	275	4 x 7	379	6 x 9	515	8 x 17	859
2 x 7	308	4 x 8	414	6 x 10	548	8 x 18	894
2 x 8	344	4 x 9	449	6 x 11	582	8 x 19	927
2 x 9	379	4 x 10	482	6 x 12	618	8 x 20	962
2 x 10	414	4 x 11	515	6 x 13	653		
2 x 11	449	4 x 12	548	6 x 14	686	9 x 9	618
2 x 12	482	4 x 13	582	6 x 15	722	9 x 10	653
2 x 13	515	4 x 14	618	6 x 16	756	9 x 11	686
2 x 14	548	4 x 15	653	6 x 17	789	9 x 12	722
2 x 15	582	4 x 16	686	6 x 18	823	9 x 13	756
2 x 16	618	4 x 17	722	6 x 19	859	9 x 14	789
2 x 17	653	4 x 18	756	6 x 20	894	9 x 15	823
2 x 18	686	4 x 19	789			9 x 16	859
2 x 19	722	4 x 20	823	7 x 7	482	9 x 17	894
2 x 20	756			7 x 8	515	9 x 18	927
		5 x 5	344	7 x 9	548	9 x 19	962
3 x 3	208	5 x 6	379	7 x 10	582	9 x 20	996
3 x 4	241	5 x 7	414	7 x 11	618		
3 x 5	275	5 x 8	449	7 x 12	653	10 x 10	686
3 x 6	308	5 x 9	482	7 x 13	686	10 x 11	722
3 x 7	344	5 x 10	515	7 x 14	722	10 x 12	756
3 x 8	379	5 x 11	548	7 x 15	756	10 x 13	789
3 x 9	414	5 x 12	582	7 x 16	789	10 x 14	823
3 x 10	449	5 x 13	618	7 x 17	823	10 x 15	859
3 x 11	482	5 x 14	653	7 x 18	859	10 x 16	894
3 x 12	515	5 x 15	686	7 x 19	894	10 x 17	927
3 x 13	548	5 x 16	722	7 x 20	927	10 x 18	962
3 x 14	582	5 x 17	756			10 x 19	996
3 x 15	618	5 x 18	789	8 x 8	548	10 x 20	1029
3 x 16	653	5 x 19	823	8 x 9	582		
3 x 17	686	5 x 20	859	8 x 10	618		
3 x 18	722			8 x 11	653		
3 x 19	756			8 x 12	686		
3 x 20	789			8 x 13	722		

Kits Include:

- Mill Finish
- Cut to size and mitered frames with covers
- Tension Clips
- All screws required for cover
- All Corner Keys required
- Packaging

Not Included in Kits:

- Face
- Wall Mount Tension Tool - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Wall Mount Tension Tool

Kit Specifications:

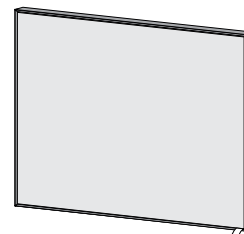
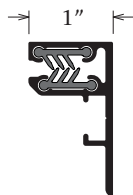
- Custom size kits may be cut to any dimension
- Flexible face preparation - See page 129

Additional Information (pgs 196-197)

Unassembled Single Face Kits - For Fabric Faces

1-1/4" Front Load Soft Signage Frame

Part #3092
K3092



Size H"xW"	Mill Finish	Clear Anodized	Size H"xW"	Mill Finish	Clear Anodized	Size H"xW"	Mill Finish	Clear Anodized	Size H"xW"	Mill Finish	Clear Anodized
18 x 18	\$86	\$95	30 x 48	\$149	\$170	42 x 102	\$250	\$286	60 x 96	\$269	\$307
18 x 24	95	107	30 x 54	158	179	42 x 108	260	296	60 x 102	278	319
18 x 30	105	115	30 x 60	167	191	42 x 114	269	307	60 x 108	287	329
18 x 36	113	126	30 x 66	177	201	42 x 120	278	319	60 x 114	296	340
18 x 42	124	137	30 x 72	187	212				60 x 120	306	350
18 x 48	130	148	30 x 78	195	223	48 x 48	177	201			
18 x 54	140	158	30 x 84	204	234	48 x 54	187	212	72 x 72	250	286
18 x 60	149	170	30 x 90	213	244	48 x 60	195	223	72 x 78	260	296
18 x 66	158	179	30 x 96	223	255	48 x 66	204	234	72 x 84	269	307
18 x 72	167	191	30 x 102	232	266	48 x 72	213	244	72 x 90	278	319
18 x 78	177	201	30 x 108	241	277	48 x 78	223	255	72 x 96	287	329
18 x 84	187	212	30 x 114	250	286	48 x 84	232	266	72 x 102	296	340
18 x 90	195	223	30 x 120	260	296	48 x 90	241	277	72 x 108	306	350
18 x 96	204	234				48 x 96	250	286	72 x 114	315	362
18 x 102	213	244	36 x 36	140	158	48 x 102	260	296	72 x 120	324	372
18 x 108	223	255	36 x 42	149	170	48 x 108	269	307			
18 x 114	232	266	36 x 48	158	179	48 x 114	278	319	84 x 84	287	329
18 x 120	241	277	36 x 54	167	191	48 x 120	287	329	84 x 90	296	340
			36 x 60	177	201				84 x 96	306	350
24 x 24	105	115	36 x 66	187	212	54 x 54	195	223	84 x 102	315	362
24 x 30	113	126	36 x 72	195	223	54 x 60	204	234	84 x 108	324	372
24 x 36	124	137	36 x 78	204	234	54 x 66	213	244	84 x 114	333	383
24 x 42	130	148	36 x 84	213	244	54 x 72	223	255	84 x 120	341	394
24 x 48	140	158	36 x 90	223	255	54 x 78	232	266			
24 x 54	149	170	36 x 96	232	266	54 x 84	241	277	96 x 96	324	372
24 x 60	158	179	36 x 102	241	277	54 x 90	250	286	96 x 102	333	383
24 x 66	167	191	36 x 108	250	286	54 x 96	260	296	96 x 108	341	394
24 x 72	177	201	36 x 114	260	296	54 x 102	269	307	96 x 114	350	403
24 x 78	187	212	36 x 120	269	307	54 x 108	278	319	96 x 120	359	415
24 x 84	195	223				54 x 114	287	329			
24 x 90	204	234	42 x 42	158	179	54 x 120	296	340	108 x 108	359	415
24 x 96	213	244	42 x 48	167	191				108 x 114	369	425
24 x 102	223	255	42 x 54	177	201	60 x 60	213	244	108 x 120	378	436
24 x 108	232	266	42 x 60	187	212	60 x 66	223	255			
24 x 114	241	277	42 x 66	195	223	60 x 72	232	266	120 x 120	396	456
24 x 120	250	286	42 x 72	204	234	60 x 78	241	277			
			42 x 78	213	244	60 x 84	250	286			
30 x 30	124	137	42 x 84	223	255	60 x 90	260	296			
30 x 36	130	148	42 x 90	232	266						
30 x 42	140	158	42 x 96	241	277						

Kits Include:

- Mill Finish or Clear Anodized
- Cut to size and mitered frames
- Cut to size Grip Strips
- All 2 Piece Corner Keys required
- Fabric removal pull-tab with attachment screw
- Packaging

Not Included in Kits:

- Face or Back
- Tension Tool
- Soft Signage Frame Z-Clip - See optional accessories
- Mounting Provisions

Optional Accessories (pg 127):

- Soft Signage Frame Z-Clip

Kit Specifications:

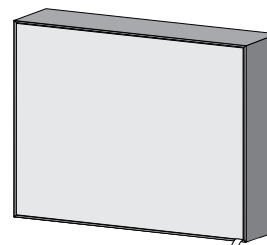
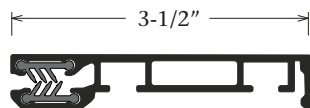
- Custom size kits may be cut to any dimension
- Fabric face preparation - See page 129

Additional Information (pgs 196-197)

Unassembled Single Face Kits - For Fabric Faces

3-1/2" Front Load Soft Signage Frame

Part #3095
K3095



Size H"xW"	Mill Finish	Clear Anodized	Size H"xW"	Mill Finish	Clear Anodized	Size H"xW"	Mill Finish	Clear Anodized	Size H"xW"	Mill Finish	Clear Anodized
24 x 24	\$145	\$161	36 x 66	\$245	\$282	54 x 54	\$257	\$294	72 x 96	\$370	\$429
24 x 30	155	174	36 x 72	257	294	54 x 60	269	308	72 x 102	381	443
24 x 36	166	188	36 x 78	269	308	54 x 66	279	323	72 x 108	394	456
24 x 42	178	201	36 x 84	279	323	54 x 72	290	335	72 x 114	403	470
24 x 48	190	215	36 x 90	290	335	54 x 78	303	349	72 x 120	415	482
24 x 54	199	227	36 x 96	303	349	54 x 84	313	363			
24 x 60	212	241	36 x 102	313	363	54 x 90	324	374	78 x 78	348	402
24 x 66	223	255	36 x 108	324	374	54 x 96	336	389	78 x 84	359	416
24 x 72	234	269	36 x 114	336	389	54 x 102	348	402	78 x 90	370	429
24 x 78	245	282	36 x 120	348	402	54 x 108	359	416	78 x 96	381	443
24 x 84	257	294				54 x 114	370	429	78 x 102	394	456
24 x 90	269	308	42 x 42	212	241	54 x 120	381	443	78 x 108	403	470
24 x 96	279	323	42 x 48	223	255				78 x 114	415	482
24 x 102	290	335	42 x 54	234	269	60 x 60	279	323	78 x 120	428	497
24 x 108	303	349	42 x 60	245	282	60 x 66	290	335			
24 x 114	313	363	42 x 66	257	294	60 x 72	303	349	84 x 84	370	429
24 x 120	324	374	42 x 72	269	308	60 x 78	313	363	84 x 90	381	443
			42 x 78	279	323	60 x 84	324	374	84 x 96	394	456
30 x 30	166	188	42 x 84	290	335	60 x 90	336	389	84 x 102	403	470
30 x 36	178	201	42 x 90	303	349	60 x 96	348	402	84 x 108	415	482
30 x 42	190	215	42 x 96	313	363	60 x 102	359	416	84 x 114	428	497
30 x 48	199	227	42 x 102	324	374	60 x 108	370	429	84 x 120	437	510
30 x 54	212	241	42 x 108	336	389	60 x 114	381	443			
30 x 60	223	255	42 x 114	348	402	60 x 120	394	456	96 x 96	415	482
30 x 66	234	269	42 x 120	359	416				96 x 102	428	497
30 x 72	245	282				66 x 66	303	349	96 x 108	437	510
30 x 78	257	294	48 x 48	234	269	66 x 72	313	363	96 x 114	450	524
30 x 84	269	308	48 x 54	245	282	66 x 78	324	374	96 x 120	461	536
30 x 90	279	323	48 x 60	257	294	66 x 84	336	389			
30 x 96	290	335	48 x 66	269	308	66 x 90	348	402	108 x 108	461	536
30 x 102	303	349	48 x 72	279	323	66 x 96	359	416	108 x 114	472	549
30 x 108	313	363	48 x 78	290	335	66 x 102	370	429	108 x 120	484	564
30 x 114	324	374	48 x 84	303	349	66 x 108	381	443			
30 x 120	336	389	48 x 90	313	363	66 x 114	394	456	120 x 120	506	590
			48 x 96	324	374	66 x 120	403	470			
36 x 36	190	215	48 x 102	336	389						
36 x 42	199	227	48 x 108	348	402	72 x 72	324	374			
36 x 48	212	241	48 x 114	359	416	72 x 78	336	389			
36 x 54	223	255	48 x 120	370	429	72 x 84	348	402			
36 x 60	234	269				72 x 90	359	416			

Kits Include:

- Mill Finish or Clear Anodized
- Cut to size and mitered frames
- Cut to size Grip Strips
- All Soft Signage Angle Assemblies required
- Fabric removal pull-tab with attachment screw
- Packaging

Not Included in Kits:

- Face or Back
- Tension Tool
- Soft Signage Frame Z-Clip - See optional accessories
- Mounting Provisions
- Soft Signage Support - See optional accessories

Optional Accessories (pg 127):

- Soft Signage Frame Z-Clip
- Soft Signage Support

Kit Specifications:

- Custom size kits may be cut to any dimension
- Fabric face preparation - See page 129

Support Kits Include:

- Cut to size supports
- Soft Signage Angle Assemblies
- All screws required to assemble by mechanical fastening
- Soft Signage Support, Part #3085, \$4.25 per/ft

Additional Information (pgs 196-197)

Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

**CURRENT PRICE as
of April 2, 2025**

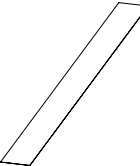


COMMERCIAL

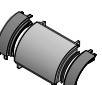
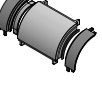
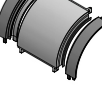
Commercial System Optional Accessories

Dividers	Part	Part Number	Cost Per/Ft Mill Finish	Cost Per/Ft Dk. Bronze
Cut To Size Dividers				
For Rigid Plastic Faces				
	1-1/2" Divider Included: - Screws for mechanical fastening - Divider Angles	K2133	\$5.74	\$7.48
	2" Divider Included: - Screws for mechanical fastening - Divider Angles	K2138	7.50	9.73
	2-3/4" Divider Included: - Screws for mechanical fastening - Divider Angles	K2128	10.63	13.88
	Flat 2" Divider Included: - Screws for mechanical fastening - Mounting Brackets	K2130	9.39	N/A
	1-1/4" Divider Included: - Screws for mechanical fastening - Divider Angles	K1662	6.09	N/A
For Rigid Plastic and/or Flexible Faces				
	Dual Divider 2-1/2" Dual Divider Cover Included: - Screws for mechanical fastening - Divider Corner Angles - Tension Clips	K2142/46	16.07	19.43
 UL Recognized Component Systems The Underwriters Laboratory file number is E136850				

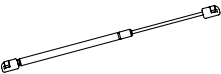
Optional Extrusions	Part	Part Number	Cost Per Length Mill Finish
	Soft Signage Support Included: Soft Signage Angle Assemblies	3085	\$4.25 (Cost Per/Ft)
	Frame Support Tube 3/4" x 1-5/8"	2175	113.74
	Small Frame Support Tube 1" x 1"	2177	92.28
	Z-Clip	3099	19.22
	Channel Letter Raceway U-Channel	1978	12.44

Components		Part Number	Price Each			Part Number	Price Each	
	Wide Body Raceway Cover 10-1/4" x 48" x .040 (white)Blank	5116	\$33.82		Tensioning Tool	5135	\$69.95	
	Medium Body Raceway Cover 7-1/8" x 48" x .040 (white)Blank	5114	19.57			Wall Mount Tensioning Tool	5137	69.95
	Single Face Body Raceway Cover 5-5/8" x 48" x .040 (white)Blank	5112	11.63			Reverse Wall Mount Tensioning Tool	5138	69.95
	Wide Body Ballast Bracket 10-1/16" x 24" x .080	5092	13.24		Compression Gasket Self adhesive water exclusion gasket 50' roll	5500	19.45	
	Medium Body Ballast Bracket 6-13/16" x 24" x .080	5094	8.79					
	Single Face Body Ballast Bracket 5-9/16" x 24" x .080	5096	6.58					

Commercial System Optional Accessories

6"	9"	Part	Part Number	Price/box of four (4) assemblies	6"	9"	Part	Part Number	Price/box of four (4) assemblies
Radius Corners For Rigid Plastic Faces 1-1/2" Retainer					For Flexible Faces Tension Frame w/ Bleed Tension Frame Cover				
		Narrow S/F Body	6" 4465	\$482.76			Narrow S/F Body	6" 4485	\$508.02
		Single Face Body	6" 4565 9" 4560	482.76 528.81			Single Face Body	6" 4585 9" 4580	508.02 541.46
		Medium Body	6" 4535 9" 4530	647.67 747.08			Medium Body	6" 4555 9" 4550	598.23 759.79
		Wide Body	6" 4505 9" 4500	708.96 789.05			Wide Body	6" 4525 9" 4520	661.50 803.46
Note: 1-1/2" Radius Corners are for use with Part #2055, 1-1/2" Retainer only. Body and retainers are cast aluminum.					Note: Bleed Tension Frame Radius Corners are for use with Parts #2085/#2095, Bleed Tension Frame and Bleed Tension Frame Cover only. The Covers are injection molded polycarbonate, pre-primed black and ready for paint/top coating.				
For Rigid Plastic or Flexible Faces Dual Frame w/ 2-1/4" Dual Frame Cover					For Flexible Faces Tension Frame II w/ Bleed Tension Frame Cover				
		Narrow S/F Body	6" 4475	514.47			Narrow S/F Body	6" 4488	534.82
		Single Face Body	6" 4575 9" 4570	514.47 550.21			Single Face Body	6" 4588 9" 4587	534.82 584.26
		Medium Body	6" 4545 9" 4540	718.73 777.26			Medium Body	6" 4558 9" 4557	653.09 854.65
		Wide Body	6" 4515 9" 4510	757.84 820.93			Wide Body	6" 4528 9" 4527	711.14 895.98
Note: Dual Frame Radius Corners are for use with either Part #2045, 2-1/4" Retainer or Parts #2065/#2075, Dual Frame with 2-1/4" Dual Frame Cover. The Covers are injection molded polycarbonate, pre-primed black and ready for paint/top coating.					Note: Bleed Tension Frame Radius Corners are for use with Parts #2086/#2095, Bleed Tension Frame and Bleed Tension Frame Cover only. The Covers are injection molded polycarbonate, pre-primed black and ready for paint/top coating.				

Components

	Part	Part Number	Price Each
Gas Supports			
	Gas Support Included: (2) Gas Supports/Ball Stud Mounting Brackets (4) 10mm Ball Studs Screws for mechanical fastening Designed for SignComp Large Vandal only. Not recommended with other systems. Call Customer Service for specific gas support size and poundage.	K5934	\$91.42

Note: The cast radius corner body is ground smooth and milled to fit the extrusion profile. Grind lines and imperfections are present. Some surface preparation may be necessary. **Not ready for paint.** All corners are mill finish and packaged four (4) per box, unless requested otherwise.

Flexible and Fabric Face Preparation

Tension Clip and Flexible Face Requirements

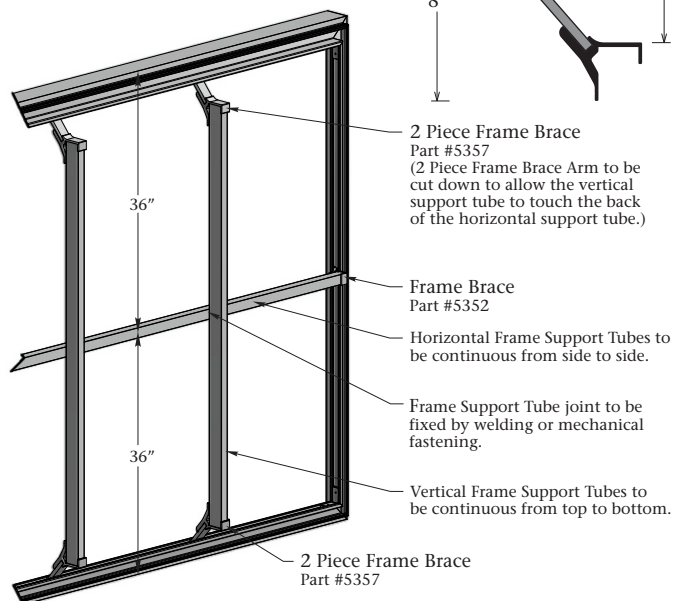
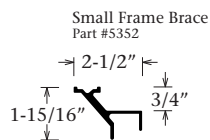
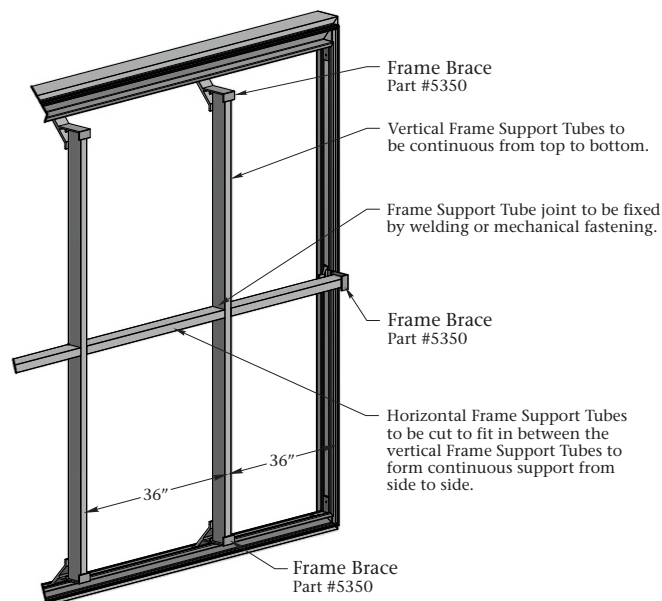
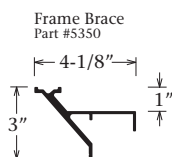
Frame Type (Part # - Name)	Face Trim Size "ADD" to overall Height and Width of the assembled frame.	Clip Line "DEDUCT" from trim size on all (4) four sides.	Clip Placement (on Center)	Tension Tool (Part #)
#2065 - Dual Frame	3"	1-1/2"	6"	5135
#2080 - Front Load Wall Mount Tension Frame	4-1/2"	1-1/2" 1-1/2"	6"	5137
#2085 - Tension Frame	6"	1-1/2"	5"	5135
#2086 - Tension Frame II	6-1/2"	2-1/4"	5"	5135
#2090 - Wall Mount Tension Frame	4-1/2"	1-1/2"	5"	5137/5138
#2092 - Bleed Fascia Frame	6"	1-1/2"	5"	5135
#2094 - 1-1/2" Fascia Frame	3"	1-1/2"	6"	5135
#2103 - Flat Bleed Retro Frame w/ Reflector Slot	6-1/2"	1-1/2" 1-1/2"	5"	5135
#2104 - Flat Bleed Retro Frame	6-1/2"	1-1/2"	5"	5135
#2105 - Bleed Retro Frame	6"	1-1/2"	5"	5135
#2107 - Flat Bleed Retro Frame II	7"	1-1/2"	6"	5135
#2112 - 2" Retro Frame	3"	1-1/2"	5"	5135
#2142 - Dual Divider	3"	1-1/2"	5"	5135
#2224 - Single Face Tension Body	7"	1-1/2"	6"	5135
#2230 - Flat Bleed D/F Tension Body	6-1/2"	1-1/2"	5"	5135
#2233 - 6" Flat Bleed S/F Tension Body	13"	1-1/2"	5"	5135

Note: See the Tensioning Instructions for additional details.

Fabric Face Requirements

Frame Type (Part # - Name)	Face Trim Size "ADD" to overall Height and Width of the assembled frame.
#3092 - 1-1/4" Front Load Soft Signage Frame	1" - 2"
#3095 - 3-1/2" Front Load Soft Signage Frame	1" - 2"

Frame Brace and Frame Support Tube Placement



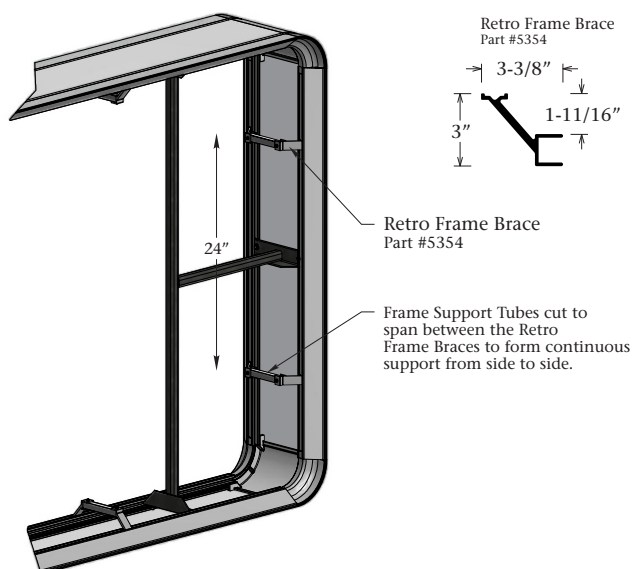
Compression Bracing for Flexible Vinyl Faces

Dual Frame, Tension Frame & Dual Divider

Place a vertical Frame Brace and Frame Support Tube approximately every 36" on center. Cut and insert horizontal pieces of Frame Support Tube approximately every 36" in between the vertical assemblies.

Retro Frames

Applications where the Retro Frame carries the compression load, placement of the Frame Brace and Frame Support Tube is the same as the Dual Frame, Tension Frame and Dual Divider.



Wind Bracing for Rigid Faces

2-1/4" Retainer & Dual Frame

The Frame Brace and Frame Support Tube may be used to tie the top retainer to the bottom retainer for large hingeable face applications.

1-1/2" Divider

Place a minimum of one (1) vertical Frame Brace and Frame Support Tube in the center of each 10' span.

Note: 10' span for one assembly / 16' span for two assemblies.

2" Divider & 2-3/4" Divider

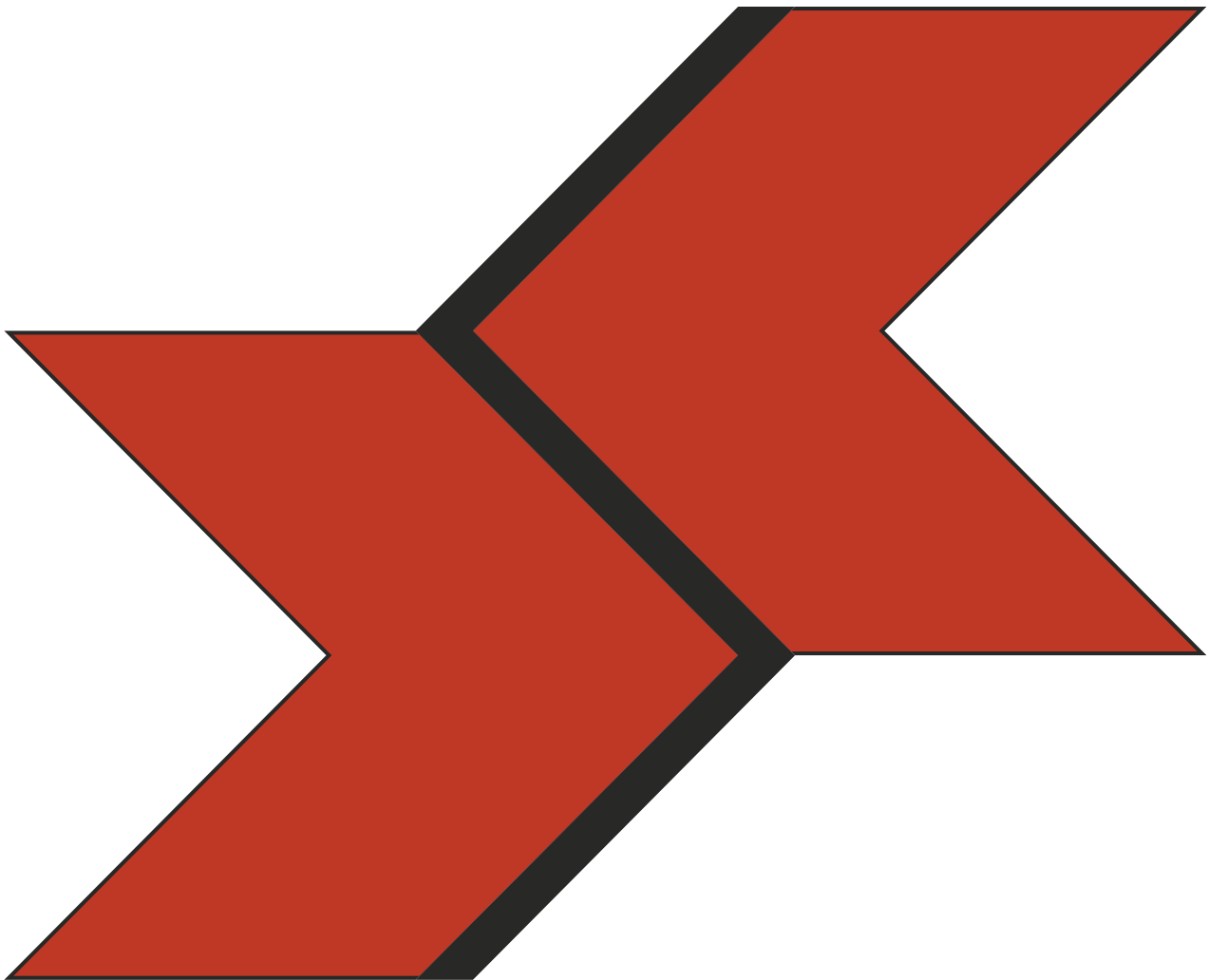
Place a minimum of one (1) vertical Frame Brace and Frame Support Tube in the center of each 12' span.

Note: 12' span for one assembly / 18' span for two assemblies.

Retro Bracing

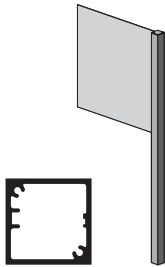
Place a Retro Frame Brace and 1" Frame Support Tube approximately every 24" on center around the perimeter of the cabinet. This bracing option may be used when there IS adequate structure in the cabinet and the frames are NOT required to hinge.

- Medium Body will accept a 3" square steel support tube and Wide Body will accept a 6" steel support, both accommodate the perpendicular placement of Frame Braces and Frame Support Tube
- Do not place the Frame Brace and Frame Support Tube directly in front of parallel steel support structures
- Place all Frame Braces and Frame Support Tubes directly in between parallel lamps
- Frame Braces and Frame Support Tubes that are perpendicular to lamps will not cause shadows
- Frame Brace configuration in cabinets is dependant on the body, frame, support size and lighting source being used

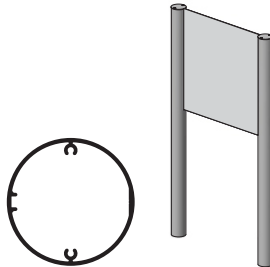


Unassembled Series 1 Kits - For Rigid Faces

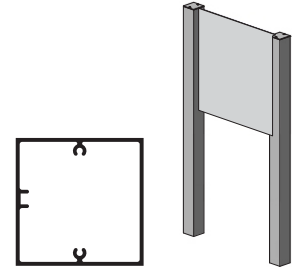
Post & Panel Systems for 1/8" Faces



2" Square Post
Part #1000
K1000



3-1/4" Round Post
Part #1007
K1007



3-1/4" Square Post
Part #1005
K1005

2" Single Post		3-1/4" Single Post		2" Double Post		3-1/4" Double Post	
Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 12	\$167	12 x 12	\$231	12 x 12	\$304	12 x 12	\$356
12 x 18	167	12 x 18	231	12 x 18	304	12 x 18	356
18 x 12	173	18 x 12	236	12 x 24	304	12 x 24	356
18 x 18	173	18 x 18	236	12 x 30	304	12 x 30	356
				12 x 36	304	12 x 36	356
				12 x 48	304	12 x 48	356
24 x 12	178	24 x 12	242	18 x 18	308	18 x 18	362
24 x 18	178	24 x 18	242	18 x 24	308	18 x 24	362
				18 x 30	308	18 x 30	362
30 x 12	183	30 x 12	250	18 x 36	308	18 x 36	362
30 x 18	183	30 x 18	250	18 x 48	308	18 x 48	362
36 x 12	189	36 x 12	255	24 x 24	314	24 x 24	367
36 x 18	189	36 x 18	255	24 x 30	314	24 x 30	367
				24 x 36	314	24 x 36	367
48 x 12	197	48 x 12	259	24 x 48	314	24 x 48	367
48 x 18	197	48 x 18	259				
				30 x 30	320	30 x 30	371
				30 x 36	320	30 x 36	371
				30 x 48	320	30 x 48	371
				36 x 36	325	36 x 36	380
				36 x 48	325	36 x 48	380
				48 x 48	330	48 x 48	384

Single Post Kits Include:

- Mill finish
- One (1) 95-5/8" pre-slotted post
- One (1) slightly oversized cap and screws
- Packaging

Double Post Kits Include:

- Mill finish
- Two (2) 95-5/8" pre-slotted posts
- Two (2) slightly oversized caps and screws
- Packaging
- For 12' Posts: Add \$47.00 for 2" posts, \$56.00 for 3-1/4" posts
- Additional post length: Add \$20.00 per linear foot for 2" posts, \$22.00 per linear foot for 3-1/4" posts

Not Included in Kits:

- Aluminum faces
- Locking strips or attachment screws

Kit Specifications:

- Custom size kits may be cut to any dimension
- Faces are designed to fit just below the cap

Additional Information (pgs 196-197)

Unassembled Copy Bar Kits

2" Copy Bar System

K1400

Reveal

CB Reveal
Part #1410

2" x 2"
Copy Bar
Part #1420

2" x 3"
Copy Bar
Part #1430

2" x 4"
Copy Bar
Part #1440

2" x 5"
Copy Bar
Part #1450

2" x 6"
Copy Bar
Part #1460

Copy Bar Options

One Reveal Shape:

- Fits into all five (5) Copy Bars
- Slides into Series 2, 3 & 4 posts
- Delivers three (3) reveal positions

Copy Bar Kits

Copy Bar Length (inches)	2" x 2" Copy Bar Mill Finish	2" x 3" Copy Bar Mill Finish	2" x 4" Copy Bar Mill Finish	2" x 5" Copy Bar Mill Finish	2" x 6" Copy Bar Mill Finish
24	\$36	\$47	\$55	\$62	\$68
30	45	55	62	71	82
36	52	62	71	83	94
48	62	75	90	104	119
60	76	90	107	124	139
72	87	122	143	166	189
84	98	127	154	178	201
96	107	135	162	189	213

Copy Bar Kits Include:

- Mill Finish
- Cut to length Copy Bar(s) w/ two (2) Series CB Reveals (Pre-drilled and countersunk)
- All screws for assembly of Reveals to Copy Bars
- Packaging

Not included in Kits:

- Posts
- Attachment of Series CB Reveals

Series 2, 3, 4 & 7 Post Kits

*Offered in Pre-painted Dark Bronze finish

Posts

Series 2

* Square
Part #1100
K1100

Series 3

* Radius
Part #1210
K1210

* Rectangular
Part #1220
K1220

* Triangular
Part #1240
K1240

* Square
Part #1233
K1233

* Round
Part #1237
K1237

* Rectangular w/
Radius Edges
Part #1230
K1230

** Triangular w/
Radius Edges
Part #1250
K1250

* Square w/
Radius Edges
Part #1235
K1235

Series 4

* Square
Part #1333
K1333

* Round
Part #1337
K1337

*** Round 90°
Part #1339
K1339

*** Round 4-sided
Part #1338
K1338

Panel Adaptors

* 1/8" Panel Adaptor
Part #1203
K1203

* 1/4" Panel Adaptor
Part #1202
K1202

* 1/2" Panel Adaptor
Part #1204
K1204

Reveal

* Reveal
Part #1200

Post Filler

* Round Post Filler
Part #1201

Series 7

* Radius
Part #1500
K1500

* Triangular
Part #1530
K1530

* Rectangular
Part #1510
K1510

* Reveal
Part #1550

Series 2, 2" Square Post

\$304.00 for 2 - 95-5/8" posts & caps

\$434.00 for 2 - 143-5/8" posts & caps

Additional post length -

Add \$24.00 per/ft per/post

* Dk. Bronze -

Add \$4.00 per/ft per/post

Series 3 Posts - Radius, Rectangular & Triangular

\$334.00 for 2 - 95-5/8" posts & caps

\$487.00 for 2 - 143-5/8" posts & caps

Additional post length -

Add \$27.00 per/ft per/post

* Dk. Bronze -

Add \$4.00 per/ft per/post

Series 3 Posts - Square & Round

\$395.00 for 2 - 95-5/8" posts & caps

\$594.00 for 2 - 143-5/8" posts & caps

Additional post length -

Add \$31.00 per/ft per/post

Series 4 Posts - Square & Round

\$434.00 for 2 - 95-5/8" posts & caps

\$654.00 for 2 - 143-5/8" posts & caps

Additional post length -

Add \$34.00 per/ft per/post

Series 7 Posts - Radius, Rectangular & Triangular

\$681.00 for 2 - 95-5/8" posts & caps

\$987.00 for 2 - 143-5/8" posts & caps

Additional post length -

Add \$55.00 per/ft per/post

Post Kits Include:

- Two (2) Mill Finish or Dk. Bronze cut to size posts
- Two (2) slightly oversized caps and screws w/ adjustable reveal
- Full reveal or cut-to-size reveal for the panel
- Cut-to-size reveal for "below the panel filler" (Below the panel filler is cut to fit 6" below grade)
- Packaging

Panel Adaptor Kits Include:

- Two (2) Mill Finish or Dk. Bronze cut to size posts
- Two (2) slightly oversized caps and screws w/ adjustable reveal
- Full Panel Adaptor or cut to size Panel Adaptor
- Cut-to-size reveal for "below the panel filler" (Below the panel filler is cut to fit 6" below grade)
- Packaging

Not Included in Kits:

- Aluminum faces
- Internal Supports (Internal bracing may be required for panels overs 30 square feet)

Unassembled Series 2 Kits - For Rigid Faces

2" Post & Panel Systems



Slide Body
Part #1110
K1110



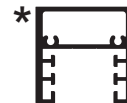
Bleed Body
Part #1120
K1120



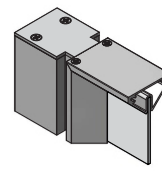
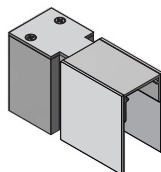
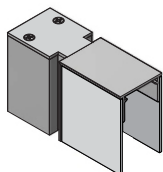
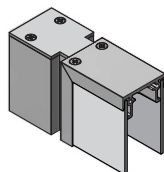
Frameless Body
Part #1125
K1125



Beveled Frame
Part #1990
K1990



2" Square Post
Part #1100



Without Posts

With Posts

Size H"xW"	Mill Finish	Dk. Bronze	Size H"xW"	Mill Finish	Dk. Bronze	Size H"xW"	Mill Finish	Dk. Bronze	Size H"xW"	Mill Finish	Dk. Bronze
12 x 12	\$67	\$78	30 x 30	\$107	\$138	12 x 12	\$368	\$480	30 x 30	\$409	\$542
12 x 24	83	100	30 x 36	118	148	12 x 24	381	500	30 x 36	415	548
12 x 36	96	119	30 x 48	127	164	12 x 36	395	522	30 x 48	429	567
12 x 48	107	138	30 x 60	139	183	12 x 48	409	542	30 x 60	443	586
12 x 60	123	152	30 x 72	155	203	12 x 60	421	555	30 x 72	456	606
12 x 72	135	174	30 x 84	167	221	12 x 72	434	578	30 x 84	469	622
12 x 84	151	195	30 x 96	183	239	12 x 84	450	597	30 x 96	484	643
12 x 96	162	209	30 x 108	195	257	12 x 96	464	614	30 x 108	496	662
			30 x 120	209	276				30 x 120	511	678
18 x 18	83	100				18 x 18	381	500			
18 x 24	88	108	36 x 36	123	152	18 x 24	387	514	36 x 36	421	555
18 x 30	96	119	36 x 48	135	174	18 x 30	395	522	36 x 48	434	578
18 x 36	103	131	36 x 60	151	195	18 x 36	400	528	36 x 60	450	597
18 x 48	118	148	36 x 72	162	209	18 x 48	415	548	36 x 72	464	614
18 x 60	127	164	36 x 84	175	230	18 x 60	429	567	36 x 84	478	631
18 x 72	139	183	36 x 96	189	250	18 x 72	443	586	36 x 96	488	651
18 x 84	155	203	36 x 108	202	266	18 x 84	456	606	36 x 108	502	667
18 x 96	167	221	36 x 120	214	285	18 x 96	469	622	36 x 120	518	690
24 x 24	96	119	48 x 48	151	195	24 x 24	395	522	48 x 48	450	597
24 x 30	103	131	48 x 60	162	209	24 x 30	400	528	48 x 60	464	614
24 x 36	107	138	48 x 72	175	230	24 x 36	409	542	48 x 72	478	631
24 x 48	123	152	48 x 84	189	250	24 x 48	421	555	48 x 84	488	651
24 x 60	135	174	48 x 96	202	266	24 x 60	434	578	48 x 96	502	667
24 x 72	151	195				24 x 72	450	597			
24 x 84	162	209				24 x 84	464	614			
24 x 96	175	230				24 x 96	478	631			
24 x 108	189	250				24 x 108	488	651			
24 x 120	202	266				24 x 120	502	667			

Kits Include:

- Mill finish or Dk. Bronze
- Cut to size and mitered bodies (Slide Body and Beveled Frame are pre-drilled and countersunk)
- Bleed Body, Frameless Body and 1/4 Round Body are designed for welded assembly
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Kits w/ Posts Include:

- Two (2) 95-5/8" posts
- Two (2) slightly oversized caps and screws with adjustable reveal for zero, 3/8" or 3/4" positions
- Cut-to-size reveal and "below the panel filler" (Below the panel filler is cut to fit 6" below grade)
- For 12' Posts Add - Mill Finish \$124.00 and Dk. Bronze \$159.00
- Additional post length - Mill Finish \$24.00 and Dk. Bronze \$28.00 per linear foot
- Additional post options - See page 133

Not Included in Kits:

- Aluminum faces
- Internal Supports (Internal bracing may be required for panels overs 30 square feet)

Kit Specifications:

- Custom size kits may be cut to any dimension

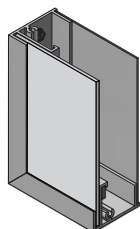
Additional Information (pgs 196-197)

Unassembled Series 3 Kits - For Rigid Faces

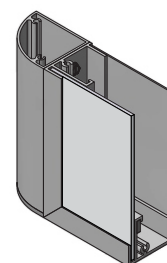
1-5/8" Wall Mount Systems



1/2 Slide Body
Part #1265
K1265



1/4 Round End (Optional)
Part #1215



Without Ends				With Ends			
Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 24	\$138	30 x 30	\$159	12 x 24	\$162	30 x 30	\$202
12 x 36	152	30 x 36	166	12 x 36	170	30 x 36	207
12 x 48	159	30 x 48	175	12 x 48	183	30 x 48	218
12 x 60	170	30 x 60	186	12 x 60	190	30 x 60	227
12 x 72	183	30 x 72	195	12 x 72	202	30 x 72	236
12 x 84	190	30 x 84	207	12 x 84	213	30 x 84	248
12 x 96	202	30 x 96	218	12 x 96	225	30 x 96	258
		30 x 108	227			30 x 108	265
		30 x 120	236			30 x 120	280
18 x 18	138			18 x 18	167		
18 x 24	150			18 x 24	173		
18 x 30	152	36 x 36	170	18 x 30	178	36 x 36	218
18 x 36	155	36 x 48	183	18 x 36	185	36 x 48	229
18 x 48	166	36 x 60	190	18 x 48	192	36 x 60	239
18 x 60	175	36 x 72	202	18 x 60	203	36 x 72	249
18 x 72	186	36 x 84	210	18 x 72	213	36 x 84	259
18 x 84	195	36 x 96	223	18 x 84	225	36 x 96	265
18 x 96	207	36 x 108	230	18 x 96	231	36 x 108	281
		36 x 120	241			36 x 120	289
24 x 24	152	36 x 132	255	24 x 24	185	36 x 132	296
24 x 30	155	36 x 144	261	24 x 30	190	36 x 144	312
24 x 36	159			24 x 36	195		
24 x 48	170	48 x 48	190	24 x 48	203	48 x 48	255
24 x 60	183	48 x 60	202	24 x 60	214	48 x 60	261
24 x 72	190	48 x 72	210	24 x 72	227	48 x 72	273
24 x 84	202	48 x 84	223	24 x 84	234	48 x 84	282
24 x 96	210	48 x 96	230	24 x 96	248	48 x 96	292
24 x 108	223	48 x 108	241	24 x 108	257	48 x 108	304
24 x 120	230	48 x 120	255	24 x 120	264	48 x 120	314
		48 x 132	261			48 x 132	322
		48 x 144	273			48 x 144	334

Kits Include:

- Mill finish
- Cut to size and mitered bodies (1/2 Slide Body is pre-drilled and countersunk)
- All screws required to assemble by mechanical fastening
- All Corner Keys required
- Packaging

Kits w/ Ends Include:

- Two (2) 1/4 Round Ends
- Four (4) slightly over sized caps and screws (Two (2) right and two (2) left)
- 1/4 Round End attachment screws

Not Included in Kits:

- Aluminum face or back
- Internal Supports (Internal bracing may be required for panels over 30 square feet)

Kit Specifications:

- Custom size kits may be cut to any dimension
- 1/4 Round Ends cut .25" shorter than cabinet height

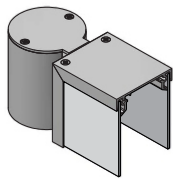
Additional Information (pgs 196-197)

Unassembled Series 3 Kits - For Rigid Faces

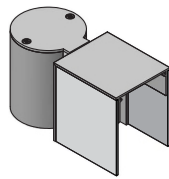
3-1/4" Post & Panel Systems



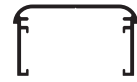
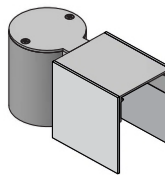
Slide Body
Part #1260
K1260



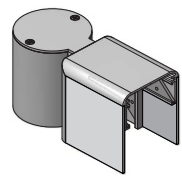
Bleed Body
Part #1270
K1270



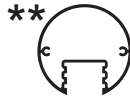
Frameless Body
Part #1275
K1275



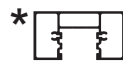
1/4 Round Body
Part #1280
K1280



Part #1210



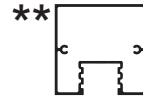
Part #1237



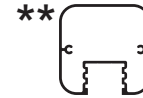
Part #1220



Part #1230



Part #1233



Part #1235



Part #1240

Without Posts

With Posts

Size H"xW"	Mill Finish	Dk. Bronze	Size H"xW"	Mill Finish	Dk. Bronze	Size H"xW"	Mill Finish	Dk. Bronze	Size H"xW"	Mill Finish	Dk. Bronze
12 x 12	\$83	\$100	30 x 30	\$143	\$178	12 x 12	\$413	\$571	30 x 30	\$474	\$651
12 x 24	103	124	30 x 36	154	195	12 x 24	434	597	30 x 36	485	664
12 x 36	123	151	30 x 48	175	221	12 x 36	455	622	30 x 48	507	692
12 x 48	143	178	30 x 60	195	248	12 x 48	474	651	30 x 60	524	720
12 x 60	163	205	30 x 72	214	273	12 x 60	496	678	30 x 72	548	748
12 x 72	185	234	30 x 84	234	304	12 x 72	518	704	30 x 84	567	773
12 x 84	207	261	30 x 96	258	330	12 x 84	536	730	30 x 96	587	797
12 x 96	227	286	30 x 108	280	356	12 x 96	555	756	30 x 108	610	825
			30 x 120	294	381				30 x 120	629	853
18 x 18	103	124				18 x 18	434	597			
18 x 24	114	138	36 x 36	163	205	18 x 24	444	613	36 x 36	496	678
18 x 30	123	151	36 x 48	185	236	18 x 30	455	622	36 x 48	518	704
18 x 36	134	166	36 x 60	207	261	18 x 36	467	638	36 x 60	536	730
18 x 48	154	195	36 x 72	227	286	18 x 48	485	664	36 x 72	555	756
18 x 60	175	221	36 x 84	248	314	18 x 60	507	692	36 x 84	578	784
18 x 72	195	248	36 x 96	264	340	18 x 72	524	720	36 x 96	599	813
18 x 84	214	273	36 x 108	289	367	18 x 84	548	748	36 x 108	618	839
18 x 96	234	304	36 x 120	310	395	18 x 96	567	773	36 x 120	639	867
			36 x 132	327	423				36 x 132	661	891
24 x 24	123	151	36 x 144	350	450	24 x 24	455	622	36 x 144	681	920
24 x 30	134	166				24 x 30	467	638			
24 x 36	143	178	48 x 48	207	261	24 x 36	474	651	48 x 48	536	730
24 x 48	163	205	48 x 60	227	286	24 x 48	496	678	48 x 60	555	756
24 x 60	185	234	48 x 72	248	314	24 x 60	518	704	48 x 72	578	784
24 x 72	207	261	48 x 84	264	340	24 x 72	536	730	48 x 84	599	813
24 x 84	227	286	48 x 96	289	367	24 x 84	555	756	48 x 96	618	839
24 x 96	248	314	48 x 108	310	395	24 x 96	578	784	48 x 108	639	867
24 x 108	264	340	48 x 120	327	423	24 x 108	599	813	48 x 120	661	891
24 x 120	289	367	48 x 132	350	450	24 x 120	618	839	48 x 132	681	920
			48 x 144	369	478				48 x 144	702	950

Kits Include:

- Mill finish or Dk. Bronze
- Cut to size and mitered bodies (Slide Body is pre-drilled and countersunk. Bleed Body, Frameless Body and 1/4 Round Body are designed for welded assembly)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Kits w/ Posts Include:

- Two (2) 95-5/8" posts
- Two (2) slightly oversized caps and screws with adjustable reveal for zero, 3/8" or 3/4" positions
- Cut-to-size reveal and "below the panel filler" (Below the panel filler is cut to fit 6" below grade)
- Add \$62.00 to kit price for **Square/Round Posts
- For 12' Posts Add - Mill Finish \$155.00, Dk. Bronze \$195.00 and Square/Round Posts \$201.00
- Additional post length - Mill Finish \$27.00, Dk. Bronze or Square/Round \$31.00 per linear foot
- Additional post options - See page 133

Not Included in Kits:

- Aluminum faces
- Internal Supports (Internal bracing may be required for panels over 30 square feet)

Kit Specifications:

- Custom size kits may be cut to any dimension

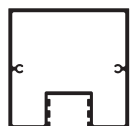
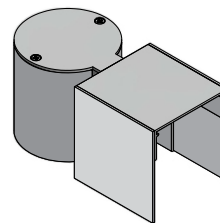
Additional Information (pgs 196-197)

Unassembled Series 4 Kits - For Rigid Faces

4" Post & Panel Systems



Frameless Body
Part #1355
K1355



Part #1333



Part #1337



Part #1339



Part #1338

Without Posts

With Posts

Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 12	\$88	30 x 30	\$151	12 x 12	\$456	30 x 30	\$522
12 x 24	107	30 x 36	162	12 x 24	476	30 x 36	534
12 x 36	129	30 x 48	185	12 x 36	499	30 x 48	559
12 x 48	151	30 x 60	203	12 x 48	522	30 x 60	578
12 x 60	171	30 x 72	226	12 x 60	547	30 x 72	602
12 x 72	195	30 x 84	248	12 x 72	569	30 x 84	625
12 x 84	217	30 x 96	270	12 x 84	591	30 x 96	646
12 x 96	238	30 x 108	293	12 x 96	631	30 x 108	670
		30 x 120	310			30 x 120	693
18 x 18	107			18 x 18	476		
18 x 24	122	36 x 36	171	18 x 24	490	36 x 36	547
18 x 30	129	36 x 48	195	18 x 30	499	36 x 48	569
18 x 36	139	36 x 60	217	18 x 36	514	36 x 60	591
18 x 48	162	36 x 72	238	18 x 48	534	36 x 72	613
18 x 60	185	36 x 84	259	18 x 60	559	36 x 84	637
18 x 72	203	36 x 96	278	18 x 72	578	36 x 96	661
18 x 84	226	36 x 108	304	18 x 84	602	36 x 108	681
18 x 96	248	36 x 120	327	18 x 96	625	36 x 120	702
		36 x 132	343			36 x 132	728
		36 x 144	367			36 x 144	749
24 x 24	129			24 x 24	499		
24 x 30	139	48 x 48	217	24 x 30	514	48 x 48	591
24 x 36	151	48 x 60	238	24 x 36	522	48 x 60	613
24 x 48	171	48 x 72	259	24 x 48	547	48 x 72	637
24 x 60	195	48 x 84	278	24 x 60	569	48 x 84	661
24 x 72	217	48 x 96	304	24 x 72	591	48 x 96	681
24 x 84	238	48 x 108	327	24 x 84	613	48 x 108	702
24 x 96	259	48 x 120	343	24 x 96	637	48 x 120	728
24 x 108	278	48 x 132	367	24 x 108	661	48 x 132	749
24 x 120	304	48 x 144	388	24 x 120	681	48 x 144	773

Kits Include:

- Mill finish
- Cut to size and mitered bodies (**Frameless Body** is designed for welded assembly)
- All Corner Angles and/or Corner Keys required
- Packaging

Kits w/ Posts Include:

- Two (2) 95-5/8" posts
- Two (2) slightly over sized caps with 3/4" reveal tab
- Cut-to-size reveal and "below the panel filler" (Below the panel filler is cut to fit 6" below grade)
- For 12' Posts Add - \$220.00
- Additional post length - \$34.00 per linear foot
- Additional post options - See page 133
- Call Customer Service for "4" Round 90 Degree Post and *4" Round 4-Sided Post pricing

Not Included in Kits:

- Aluminum faces
- Internal Supports (Internal bracing may be required for panels overs 30 square feet)

Kit Specifications:

- Custom size kits may be cut to any dimension

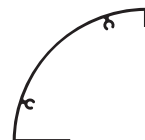
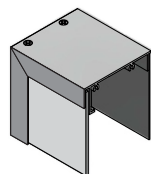
Additional Information (pgs 196-197)

Unassembled Series 7 Kits - For Rigid Faces

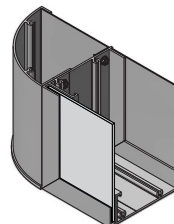
3-1/2" Wall Mount Systems



1/2 Slide Body
Part #1565
K1565



1/4 Round End (Optional)
Part #1670



Without Ends				With Ends			
Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 24	\$173	30 x 30	\$207	12 x 24	\$210	30 x 30	\$280
12 x 36	190	30 x 36	214	12 x 36	227	30 x 36	285
12 x 48	207	30 x 48	231	12 x 48	242	30 x 48	304
12 x 60	225	30 x 60	249	12 x 60	259	30 x 60	317
12 x 72	239	30 x 72	264	12 x 72	280	30 x 72	336
12 x 84	258	30 x 84	282	12 x 84	292	30 x 84	350
12 x 96	273	30 x 96	296	12 x 96	312	30 x 96	368
		30 x 108	316			30 x 108	383
		30 x 120	334			30 x 120	400
18 x 18	173			18 x 18	223		
18 x 24	183			18 x 24	229		
18 x 30	190	36 x 36	225	18 x 30	236	36 x 36	306
18 x 36	201	36 x 48	239	18 x 36	248	36 x 48	321
18 x 48	214	36 x 60	258	18 x 48	261	36 x 60	338
18 x 60	231	36 x 72	273	18 x 60	281	36 x 72	355
18 x 72	249	36 x 84	290	18 x 72	293	36 x 84	369
18 x 84	264	36 x 96	308	18 x 84	314	36 x 96	387
18 x 96	282	36 x 108	322	18 x 96	327	36 x 108	403
		36 x 120	340			36 x 120	421
24 x 24	190	36 x 132	357	24 x 24	249	36 x 132	437
24 x 30	201	36 x 144	372	24 x 30	258	36 x 144	455
24 x 36	207			24 x 36	264		
24 x 48	225	48 x 48	258	24 x 48	282	48 x 48	360
24 x 60	239	48 x 60	273	24 x 60	296	48 x 60	378
24 x 72	258	48 x 72	290	24 x 72	316	48 x 72	393
24 x 84	273	48 x 84	308	24 x 84	334	48 x 84	412
24 x 96	290	48 x 96	322	24 x 96	348	48 x 96	425
24 x 108	308	48 x 108	340	24 x 108	367	48 x 108	444
24 x 120	322	48 x 120	357	24 x 120	381	48 x 120	459
		48 x 132	372			48 x 132	478
		48 x 144	392			48 x 144	494

Kits Include:

- Mill finish
- Cut to size and mitered bodies (1/2 Slide Body is pre-drilled and countersunk)
- All screws required to assemble by mechanical fastening
- All Corner Keys required
- Packaging

Kits w/ Ends Include:

- Two (2) 1/4 Round Ends
- Four (4) slightly over sized caps & screws
- 1/4 Round End attachment screws

Not Included in Kits:

- Aluminum face or back
- Internal Supports (Internal bracing may be required for panels over 30 square feet)

Kit Specifications:

- Custom size kits may be cut to any dimension
- 1/4 Round Ends cut .25" shorter than cabinet height

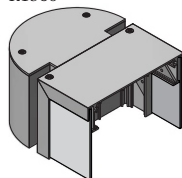
Additional Information (pgs 196-197)

Unassembled Series 7 Kits - For Rigid Faces

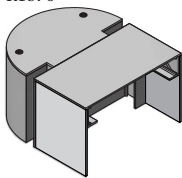
7" Post & Panel Systems



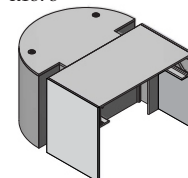
Slide Body
Part #1560
K1560



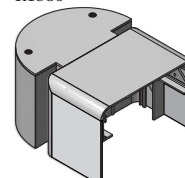
Bleed Body
Part #1570
K1570



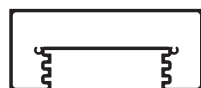
Frameless Body
Part #1575
K1575



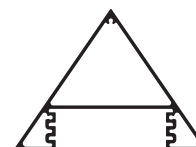
1/4 Round Body
Part #1580
K1580



Part #1500



Part #1510



Part #1530

Without Posts

With Posts

Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 24	\$143	30 x 30	\$213	12 x 24	881	30 x 30	\$950
12 x 36	181	30 x 36	230	12 x 36	916	30 x 36	969
12 x 48	213	30 x 48	264	12 x 48	950	30 x 48	1004
12 x 60	249	30 x 60	296	12 x 60	983	30 x 60	1037
12 x 72	285	30 x 72	336	12 x 72	1018	30 x 72	1071
12 x 84	317	30 x 84	369	12 x 84	1054	30 x 84	1105
12 x 96	352	30 x 96	403	12 x 96	1088	30 x 96	1141
		30 x 108	439			30 x 108	1174
		30 x 120	471			30 x 120	1209
18 x 18	143			18 x 18	881		
18 x 24	162			18 x 24	899		
18 x 30	181	36 x 36	249	18 x 30	916	36 x 36	983
18 x 36	197	36 x 48	285	18 x 36	931	36 x 48	1018
18 x 48	230	36 x 60	317	18 x 48	969	36 x 60	1054
18 x 60	264	36 x 72	352	18 x 60	1004	36 x 72	1088
18 x 72	296	36 x 84	385	18 x 72	1037	36 x 84	1120
18 x 84	336	36 x 96	421	18 x 84	1071	36 x 96	1160
18 x 96	369	36 x 108	456	18 x 96	1105	36 x 108	1192
		36 x 120	488			36 x 120	1227
24 x 24	181	36 x 132	524	24 x 24	916	36 x 132	1264
24 x 30	197	36 x 144	559	24 x 30	931	36 x 144	1296
24 x 36	213			24 x 36	950		
24 x 48	249	48 x 48	317	24 x 48	983	48 x 48	1054
24 x 60	285	48 x 60	352	24 x 60	1018	48 x 60	1088
24 x 72	317	48 x 72	385	24 x 72	1054	48 x 72	1120
24 x 84	352	48 x 84	421	24 x 84	1088	48 x 84	1160
24 x 96	385	48 x 96	456	24 x 96	1120	48 x 96	1192
24 x 108	421	48 x 108	488	24 x 108	1160	48 x 108	1227
24 x 120	456	48 x 120	524	24 x 120	1192	48 x 120	1264
		48 x 132	559			48 x 132	1296
		48 x 144	594			48 x 144	1330

Kits Include:

- Mill finish
- Cut to size and mitered bodies (**Slide Body** is pre-drilled and countersunk. **Bleed Body**, **Frameless Body** and **1/4 Round Body** are designed for welded assembly)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Aluminum faces
- Internal Supports (Internal bracing may be required for panels overs 30 square feet)

Additional Information (pgs 196-197)

Kit Specifications:

- Custom size kits may be cut to any dimension

Kits w/ Posts Include:

- Two (2) 95-5/8" posts
- Two (2) slightly oversized caps & screws with adjustable reveal for zero, 1/2" or 1" positions
- Cut-to-size reveal and "below the panel filler" (Below the panel filler is cut to fit 6" below grade)
- For 12' Posts Add - \$334.00
- Additional post length - \$55.00 per linear foot

Unassembled Series 3 Access Body Kits - For Rigid Faces

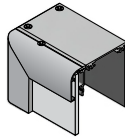
3-1/4" Single/Double Face Non-Hingeable Bodies and Cover Options



Series 3 Single Face Access Body
Part #1291



Series 3 Access Body
Part #1290



Slide
Part #1694
K1291/94
K1290/94



Radius Slide
Part #1695
K1291/95
K1290/95



Bleed
Part #1692
K1291/92
K1290/92



Frameless
Part #1693
K1291/93
K1290/93



* Insert Top/Bottom
Part #1292
K1291/92/98
K1290/92/98

Single Face Kits

Double Face Kits

Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 24	\$114	30 x 30	\$162	12 x 24	\$167	30 x 30	\$238
12 x 36	138	30 x 36	173	12 x 36	202	30 x 36	257
12 x 48	162	30 x 48	197	12 x 48	238	30 x 48	292
12 x 60	183	30 x 60	218	12 x 60	273	30 x 60	327
12 x 72	207	30 x 72	241	12 x 72	310	30 x 72	364
12 x 84	230	30 x 84	264	12 x 84	345	30 x 84	397
12 x 96	254	30 x 96	288	12 x 96	381	30 x 96	434
		30 x 108	310			30 x 108	468
		30 x 120	334			30 x 120	507
18 x 18	114			18 x 18	167		
18 x 24	126			18 x 24	185		
18 x 30	138	36 x 36	183	18 x 30	202	36 x 36	273
18 x 36	150	36 x 48	207	18 x 36	221	36 x 48	310
18 x 48	173	36 x 60	230	18 x 48	257	36 x 60	345
18 x 60	197	36 x 72	254	18 x 60	292	36 x 72	381
18 x 72	218	36 x 84	276	18 x 72	327	36 x 84	416
18 x 84	241	36 x 96	299	18 x 84	364	36 x 96	452
18 x 96	264	36 x 108	321	18 x 96	397	36 x 108	488
		36 x 120	345			36 x 120	522
24 x 24	138	36 x 132	368	24 x 24	202	36 x 132	559
24 x 30	150	36 x 144	392	24 x 30	221	36 x 144	594
24 x 36	162			24 x 36	238		
24 x 48	183	48 x 48	230	24 x 48	273	48 x 48	345
24 x 60	207	48 x 60	254	24 x 60	310	48 x 60	381
24 x 72	230	48 x 72	276	24 x 72	345	48 x 72	416
24 x 84	254	48 x 84	299	24 x 84	381	48 x 84	452
24 x 96	276	48 x 96	321	24 x 96	416	48 x 96	488
24 x 108	299	48 x 108	345	24 x 108	452	48 x 108	522
24 x 120	321	48 x 120	368	24 x 120	488	48 x 120	559
		48 x 132	392			48 x 132	594
		48 x 144	413			48 x 144	629

Kits Include:

- Mill finish
- Cut to size and mitered bodies
- Cut to size and mitered covers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Aluminum faces or back
- Divider(s) - See optional accessories
- Internal Supports (Internal bracing may be required for panels over 30 square feet)
- Post(s) - See optional accessories

Optional Accessories (pgs 133 & 150):

- Divider(s)
- Post(s) - (Series 3 Access Bodies are designed to integrate with the Series 2, Series 3 and Series 4 posts)

Kit Specifications:

- Custom size kits may be cut to any dimension

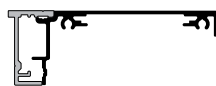
Divider Kits Include:

- Cut to size dividers
- Divider Tabs
- All screws required to assemble by mechanical fastening
- **1-1/4" Divider, Part #1662, \$5.81 per/ft per/face**
- For use with Slide and Radius Covers

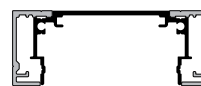
Additional Information (pgs 196-197)

Unassembled Series 4 Access Body Kits - For Rigid Faces

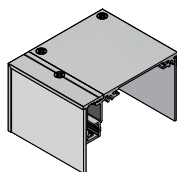
4" Single/Double Face Non-Hingeable Bodies and Cover Options



Series 4 Single Face Access Body
Part #1391



Series 4 Access Body
Part #1390



Slide
Part #1694
K1391/94
K1390/94

Radius Slide
Part #1695
K1391/95
K1390/95

Bleed
Part #1692
K1391/92
K1390/92

Frameless
Part #1693
K1391/93
K1390/93

* Insert Top/Bottom
Part #1292
K1391/92/98
K1390/92/98

Single Face Kits				Double Face Kits			
Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 24	\$120	30 x 30	\$170	12 x 24	\$175	30 x 30	\$249
12 x 36	146	30 x 36	182	12 x 36	213	30 x 36	270
12 x 48	170	30 x 48	207	12 x 48	249	30 x 48	306
12 x 60	192	30 x 60	229	12 x 60	286	30 x 60	343
12 x 72	217	30 x 72	253	12 x 72	327	30 x 72	381
12 x 84	242	30 x 84	277	12 x 84	362	30 x 84	417
12 x 96	266	30 x 96	302	12 x 96	400	30 x 96	456
		30 x 108	327			30 x 108	491
		30 x 120	350			30 x 120	532
18 x 18	120			18 x 18	175		
18 x 24	132			18 x 24	194		
18 x 30	146	36 x 36	192	18 x 30	213	36 x 36	286
18 x 36	157	36 x 48	217	18 x 36	233	36 x 48	327
18 x 48	182	36 x 60	242	18 x 48	270	36 x 60	362
18 x 60	207	36 x 72	266	18 x 60	306	36 x 72	400
18 x 72	229	36 x 84	289	18 x 72	343	36 x 84	437
18 x 84	253	36 x 96	314	18 x 84	381	36 x 96	474
18 x 96	277	36 x 108	337	18 x 96	417	36 x 108	514
		36 x 120	362			36 x 120	548
24 x 24	146	36 x 132	387	24 x 24	213	36 x 132	586
24 x 30	157	36 x 144	411	24 x 30	233	36 x 144	623
24 x 36	170			24 x 36	249		
24 x 48	192	48 x 48	242	24 x 48	286	48 x 48	362
24 x 60	217	48 x 60	266	24 x 60	327	48 x 60	400
24 x 72	242	48 x 72	289	24 x 72	362	48 x 72	437
24 x 84	266	48 x 84	314	24 x 84	400	48 x 84	474
24 x 96	289	48 x 96	337	24 x 96	437	48 x 96	514
24 x 108	314	48 x 108	362	24 x 108	474	48 x 108	548
24 x 120	337	48 x 120	387	24 x 120	514	48 x 120	586
		48 x 132	411			48 x 132	623
		48 x 144	434			48 x 144	660

Kits Include:

- Mill finish
- Cut to size and mitered bodies
- Cut to size and mitered covers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Aluminum faces or back
- Divider(s) - See optional accessories
- Internal Supports (Internal bracing may be required for panels over 30 square feet)
- Post(s) - See optional accessories

Optional Accessories (pgs 133 & 150):

- Divider(s)
- Post(s) - (Series 4 Access Bodies are designed to integrate with the Series 2, Series 3 and Series 4 posts)

Kit Specifications:

- Custom size kits may be cut to any dimension

Divider Kits Include:

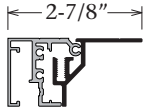
- Cut to size dividers
- Divider Tabs
- All screws required to assemble by mechanical fastening
- **1-1/4" Divider, Part #1662, \$5.81 per/ft per/face**
- For use with Slide and Radius Covers

Additional Information (pgs 196-197)

Unassembled Retro Kits - For Rigid Faces

Retro Body w/ Retainer Options

Part #1600



*** One Side Removable w/
Slide Retainer, Part #1624**
Access Frame, Part #1690
Slide Cover, Part #1694



Slide
Part #1624
K1600/24



3/4" Slide
Part #1626
K1600/26



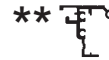
Bleed
Part #1632
K1600/32



Frameless
Part #1631
K1600/31



1/4 Round
Part #1640
K1600/40



Insert
Part #1666
K1600/66/98

Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 24	\$164	24 x 24	\$199	30 x 30	\$230	48 x 48	\$320
12 x 36	199	24 x 30	214	30 x 36	243	48 x 60	353
12 x 48	230	24 x 36	230	30 x 48	274	48 x 72	384
12 x 60	259	24 x 48	259	30 x 60	306	48 x 84	415
12 x 72	292	24 x 60	292	30 x 72	336	48 x 96	444
12 x 84	320	24 x 72	320	30 x 84	368	48 x 108	476
12 x 96	353	24 x 84	353	30 x 96	399	48 x 120	508
		24 x 96	384	30 x 108	432	48 x 132	539
		24 x 108	415	30 x 120	462	48 x 144	570
18 x 18	164	24 x 120	444				
18 x 24	181			36 x 36	259		
18 x 30	199			36 x 48	292		
18 x 36	214			36 x 60	320		
18 x 48	243			36 x 72	353		
18 x 60	274			36 x 84	384		
18 x 72	306			36 x 96	415		
18 x 84	336			36 x 108	444		
18 x 96	368			36 x 120	476		
				36 x 132	508		
				36 x 144	539		

Kits Include:

- Mill finish
- Cut to size and mitered bodies (**Hinge Body is designed for welded assembly**)
- Cut to size and mitered retainers (**Slide Retainers** are pre-drilled and countersunk. **Bleed Retainer, Frameless and 1/4 Round Retainers** are designed for welded assembly)
- **Slide Retainer** - One vertical side will be ***Access Frame** (1690) and **Slide Cover** (1694) to allow for sliding the rigid plastic face in and out
- **Access Frame** available on all sides with cover options: Slide (1694), Radius (1695), Frameless (1693) and Bleed (1692)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Not Included in Kits:

- Face
- Electrical Components
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 150):

- Divider(s)

Kit Specifications:

- Kits will be cut .305" larger to fit over existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application

Divider Kits Include:

- Cut to size dividers
- Divider Tabs
- All screws required to assemble by mechanical fastening
- **1-1/4" Divider, Part #1662, \$5.81 per/ft per/face**
- For use with **Slide Retainer**

Additional Information (pgs 196-197)

Unassembled Series 4 Hingeable Kits - For Rigid Faces

Series 4 Single Face Hinge Body w/ Retainer Options

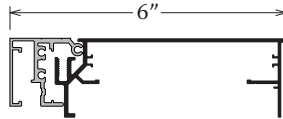
Part #1601

Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 24		30 x 30		12 x 24		30 x 30	
12 x 36		30 x 36		12 x 36		30 x 36	
12 x 48		30 x 48		12 x 48		30 x 48	
12 x 60		30 x 60		12 x 60		30 x 60	
12 x 72		30 x 72		12 x 72		30 x 72	
12 x 84		30 x 84		12 x 84		30 x 84	
12 x 96		30 x 96		12 x 96		30 x 96	
		30 x 108				30 x 108	
		30 x 120				30 x 120	
18 x 18				18 x 18			
18 x 24				18 x 24			
18 x 30		36 x 36		18 x 30		36 x 36	
18 x 36		36 x 48		18 x 36		36 x 48	
18 x 48		36 x 60		18 x 48		36 x 60	
18 x 60		36 x 72		18 x 60		36 x 72	
18 x 72		36 x 84		18 x 72		36 x 84	
18 x 84		36 x 96		18 x 84		36 x 96	
18 x 96		36 x 108		18 x 96		36 x 108	
		36 x 120				36 x 120	
24 x 24		36 x 132		24 x 24		36 x 132	
24 x 30		36 x 144		24 x 30		36 x 144	
24 x 36				24 x 36			
24 x 48		48 x 48		24 x 48		48 x 48	
24 x 60		48 x 60		24 x 60		48 x 60	
24 x 72		48 x 72		24 x 72		48 x 72	
24 x 84		48 x 84		24 x 84		48 x 84	
24 x 96		48 x 96		24 x 96		48 x 96	
24 x 108		48 x 108		24 x 108		48 x 108	
24 x 120		48 x 120		24 x 120		48 x 120	
		48 x 132				48 x 132	
		48 x 144				48 x 144	

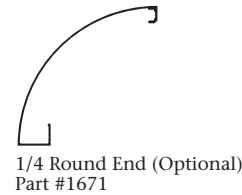
Unassembled Series 6 Hingeable Kits - For Rigid Faces

Series 6 Single Face Hinge Body w/ Retainer Options

Part #1602



*** One Side Removable w/
Slide Retainer, Part #1624**
Access Frame, Part #1690
Slide Cover, Part #1694



Slide
Part #1624
K1602/24



3/4" Slide
Part #1626
K1602/26



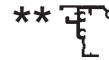
Bleed
Part #1632
K1602/32



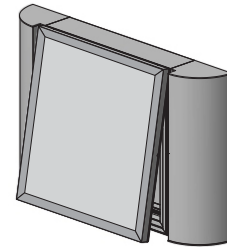
Frameless
Part #1631
K1602/31



1/4 Round
Part #1640
K1602/40



Insert
Part #1666
K1602/66/98



Without Ends

With Ends

Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 24	\$209	30 x 30	\$304	12 x 24	\$296	30 x 30	\$443
12 x 36	257	30 x 36	322	12 x 36	345	30 x 36	464
12 x 48	304	30 x 48	368	12 x 48	392	30 x 48	511
12 x 60	346	30 x 60	415	12 x 60	434	30 x 60	554
12 x 72	393	30 x 72	459	12 x 72	483	30 x 72	601
12 x 84	437	30 x 84	507	12 x 84	524	30 x 84	643
12 x 96	484	30 x 96	551	12 x 96	574	30 x 96	692
		30 x 108	598			30 x 108	738
		30 x 120	642			30 x 120	783
18 x 18	209			18 x 18	316		
18 x 24	231			18 x 24	340		
18 x 30	257	36 x 36	346	18 x 30	362	36 x 36	502
18 x 36	280	36 x 48	393	18 x 36	383	36 x 48	548
18 x 48	322	36 x 60	437	18 x 48	431	36 x 60	594
18 x 60	368	36 x 72	484	18 x 60	474	36 x 72	641
18 x 72	415	36 x 84	528	18 x 72	520	36 x 84	688
18 x 84	459	36 x 96	575	18 x 84	566	36 x 96	730
18 x 96	507	36 x 108	618	18 x 96	611	36 x 108	777
		36 x 120	666			36 x 120	824
		36 x 132	709			36 x 132	867
24 x 24	257	36 x 144	756	24 x 24	380	36 x 144	915
24 x 30	280			24 x 30	400		
24 x 36	304			24 x 36	423		
24 x 48	346	48 x 48	437	24 x 48	469	48 x 48	627
24 x 60	393	48 x 60	484	24 x 60	515	48 x 60	673
24 x 72	437	48 x 72	528	24 x 72	563	48 x 72	720
24 x 84	484	48 x 84	575	24 x 84	606	48 x 84	765
24 x 96	528	48 x 96	618	24 x 96	654	48 x 96	811
24 x 108	575	48 x 108	666	24 x 108	694	48 x 108	856
24 x 120	618	48 x 120	709	24 x 120	744	48 x 120	902
		48 x 132	756			48 x 132	948
		48 x 144	801			48 x 144	991

Kits Include:

- Mill finish
- Cut to size and mitered bodies (**Hinge Body is designed for welded assembly**)
- Cut to size and mitered retainers (**Slide Retainers are pre-drilled and countersunk. Bleed Retainer, Frameless and 1/4 Round Retainers are designed for welded assembly**)
- **Slide Retainer** - One vertical side will be ***Access Frame (1690) and Slide Cover (1694)** to allow for sliding the rigid plastic face in and out
- **Access Frame** available on all sides with cover options: Slide (1694), Radius (1695), Frameless (1693) and Bleed (1692)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Kits w/ Ends Include:

- Two (2) cut to size 1/4 Round Ends and mounting angles
- Four (4) oversized caps (**Weld only**)
- All screws required to assemble by mechanical fastening
- **Additional 1/4 Round Ends** - \$22.00 per/ft per/end

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 150):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- **It is recommended to order kits 1/2" (horizontal) or 3/4" (vertical) over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers**
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 8"- 9" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Tabs
- All screws required to assemble by mechanical fastening
- **1-1/4" Divider, Part #1662, \$5.81 per/ft per/face**
- For use with Slide Retainer

Additional Information (pgs 196-197)

Unassembled Series 6 Hingeable Kits - For Rigid Faces

Series 6 Hinge Body w/ Retainer Options

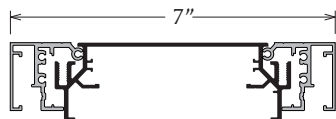
Part #1604

Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 24		30 x 30		12 x 24		30 x 30	
12 x 36		30 x 36		12 x 36		30 x 36	
12 x 48		30 x 48		12 x 48		30 x 48	
12 x 60		30 x 60		12 x 60		30 x 60	
12 x 72		30 x 72		12 x 72		30 x 72	
12 x 84		30 x 84		12 x 84		30 x 84	
12 x 96		30 x 96		12 x 96		30 x 96	
		30 x 108				30 x 108	
		30 x 120				30 x 120	
18 x 18				18 x 18			
18 x 24				18 x 24			
18 x 30		36 x 36		18 x 30		36 x 36	
18 x 36		36 x 48		18 x 36		36 x 48	
18 x 48		36 x 60		18 x 48		36 x 60	
18 x 60		36 x 72		18 x 60		36 x 72	
18 x 72		36 x 84		18 x 72		36 x 84	
18 x 84		36 x 96		18 x 84		36 x 96	
18 x 96		36 x 108		18 x 96		36 x 108	
		36 x 120				36 x 120	
24 x 24		36 x 132		24 x 24		36 x 132	
24 x 30		36 x 144		24 x 30		36 x 144	
24 x 36				24 x 36			
24 x 48		48 x 48		24 x 48		48 x 48	
24 x 60		48 x 60		24 x 60		48 x 60	
24 x 72		48 x 72		24 x 72		48 x 72	
24 x 84		48 x 84		24 x 84		48 x 84	
24 x 96		48 x 96		24 x 96		48 x 96	
24 x 108		48 x 108		24 x 108		48 x 108	
24 x 120		48 x 120		24 x 120		48 x 120	
		48 x 132				48 x 132	
		48 x 144				48 x 144	

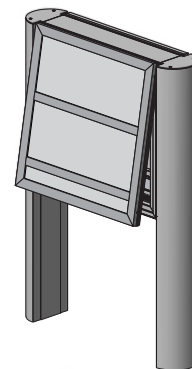
Unassembled Series 7 Hinegable Kits - For Rigid Faces

Series 7 Hinge Body w/ Retainer Options

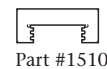
Part #1592



* One Side Removable w/
Slide Retainer, Part #1624
Access Frame, Part #1690
Slide Cover, Part #1694



Part #1500



Part #1510



Part #1530



Slide
Part #1624
K1592/24



3/4" Slide
Part #1626
K1592/26



Bleed
Part #1632
K1592/32



Frameless
Part #1631
K1592/31



1/4 Round
Part #1640
K1592/40



Insert
Part #1666
K1592/66/98

Shown with optional Divider

Without Posts

With Posts

Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 24	\$257	30 x 30	\$378	12 x 24	\$988	30 x 30	\$1113
12 x 36	317	30 x 36	409	12 x 36	1054	30 x 36	1144
12 x 48	378	30 x 48	469	12 x 48	1113	30 x 48	1208
12 x 60	439	30 x 60	530	12 x 60	1174	30 x 60	1267
12 x 72	499	30 x 72	592	12 x 72	1237	30 x 72	1328
12 x 84	563	30 x 84	654	12 x 84	1297	30 x 84	1390
12 x 96	623	30 x 96	716	12 x 96	1358	30 x 96	1450
		30 x 108	774			30 x 108	1509
		30 x 120	836			30 x 120	1574
18 x 18	257			18 x 18	988		
18 x 24	288			18 x 24	1021		
18 x 30	317	36 x 36	439	18 x 30	1054	36 x 36	1174
18 x 36	348	36 x 48	499	18 x 36	1085	36 x 48	1237
18 x 48	409	36 x 60	563	18 x 48	1144	36 x 60	1297
18 x 60	469	36 x 72	623	18 x 60	1208	36 x 72	1358
18 x 72	530	36 x 84	685	18 x 72	1267	36 x 84	1421
18 x 84	592	36 x 96	744	18 x 84	1328	36 x 96	1479
18 x 96	654	36 x 108	805	18 x 96	1390	36 x 108	1540
		36 x 120	865			36 x 120	1604
		36 x 132	927			36 x 132	1664
		36 x 144	985			36 x 144	1724
24 x 24	317			24 x 24	1054		
24 x 30	348			24 x 30	1085		
24 x 36	378			24 x 36	1113		
24 x 48	439	48 x 48	563	24 x 48	1174	48 x 48	1297
24 x 60	499	48 x 60	623	24 x 60	1237	48 x 60	1358
24 x 72	563	48 x 72	685	24 x 72	1297	48 x 72	1421
24 x 84	623	48 x 84	744	24 x 84	1358	48 x 84	1479
24 x 96	685	48 x 96	805	24 x 96	1421	48 x 96	1540
24 x 108	744	48 x 108	865	24 x 108	1479	48 x 108	1604
24 x 120	805	48 x 120	927	24 x 120	1540	48 x 120	1664
		48 x 132	1013			48 x 132	1751
		48 x 144	1073			48 x 144	1809

Kits Include:

- Mill finish
- Cut to size and mitered bodies (**Hinge Body is designed for welded assembly**)
- Cut to size and mitered retainers (**Slide Retainers** are pre-drilled and countersunk. **Bleed Retainer, Frameless and 1/4 Round Retainers** are designed for welded assembly)
- **Slide Retainer** - One vertical side will be *Access Frame (1690) and Slide Cover (1694) to allow for sliding the rigid plastic face in and out
- **Access Frame** available on all sides with cover options: Slide (1694), Radius (1695), Frameless (1693) and Bleed (1692)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Kits w/ Posts Include:

- Two (2) 95-5/8" posts
- Two (2) slightly oversized caps and screws with adjustable reveal for zero, 1/2" or 1" positions
- Cut-to-size reveal and "below the panel filler" (Below the panel filler is cut to fit 6" below grade)
- **For 12' Posts** - \$334.00
- **Additional post length** - \$55.00 per linear foot

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 150):

- Ballast Bracket(s)
- Raceways Covers and Cover Screws
- Divider(s)

Kit Specifications:

- **Not designed for full face illumination applications with flat plastic faces**
- Custom size kits may be cut to any dimension

Divider Kits Include:

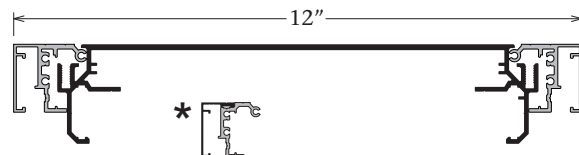
- Cut to size dividers
- Divider Tabs
- All screws required to assemble by mechanical fastening
- **1-1/4" Divider, Part #1662, \$5.81 per/ft per face**
- For use with **Slide Retainer**

Additional Information (pgs 196-197)

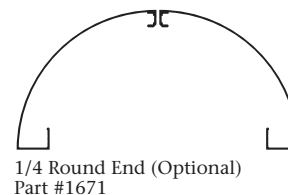
Unassembled Series 12 Hingeable Kits - For Rigid Faces

Series 12 Hinge Body w/ Retainer Options

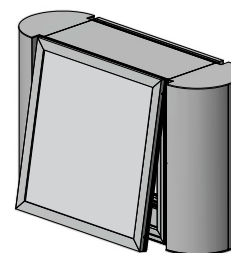
Part #1612



One Side Removable w/ Slide Retainer, Part #1624
Access Frame, Part #1690
Slide Cover, Part #1694



1/4 Round End (Optional)
Part #1671



Slide
Part #1624
K1612/24



3/4" Slide
Part #1626
K1612/26



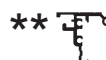
Bleed
Part #1632
K1612/32



Frameless
Part #1631
K1612/31



1/4 Round
Part #1640
K1612/40



Insert
Part #1666
K1612/66/98

Without Ends

Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
24 x 24	\$381	36 x 36	\$539
24 x 36	459	36 x 48	618
24 x 48	539	36 x 60	697
24 x 60	618	36 x 72	777
24 x 72	697	36 x 84	856
24 x 84	777	36 x 96	935
24 x 96	856	36 x 108	1014
24 x 108	935	36 x 120	1094
24 x 120	1014	36 x 132	1173
24 x 132	1094	36 x 144	1253
24 x 144	1173		
		48 x 48	697
30 x 30	457	48 x 60	777
30 x 36	496	48 x 72	856
30 x 48	579	48 x 84	935
30 x 60	658	48 x 96	1014
30 x 72	738	48 x 108	1094
30 x 84	816	48 x 120	1173
30 x 96	896	48 x 132	1253
30 x 108	976	48 x 144	1331
30 x 120	1055		
30 x 132	1133	60 x 60	856
30 x 144	1213	60 x 72	935
		60 x 84	1014
		60 x 96	1094
		60 x 108	1173
		60 x 120	1253
		60 x 132	1331
		60 x 144	1413

With Ends

Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
24 x 24	\$574	36 x 36	\$797
24 x 36	653	36 x 48	876
24 x 48	729	36 x 60	954
24 x 60	811	36 x 72	1037
24 x 72	888	36 x 84	1116
24 x 84	969	36 x 96	1195
24 x 96	1046	36 x 108	1272
24 x 108	1129	36 x 120	1351
24 x 120	1208	36 x 132	1432
24 x 132	1290	36 x 144	1513
24 x 144	1364		
		48 x 48	1025
30 x 30	685	48 x 60	1105
30 x 36	774	48 x 72	1181
30 x 48	805	48 x 84	1264
30 x 60	884	48 x 96	1343
30 x 72	963	48 x 108	1422
30 x 84	1042	48 x 120	1500
30 x 96	1121	48 x 132	1578
30 x 108	1201	48 x 144	1660
30 x 120	1279		
30 x 132	1362	60 x 60	1248
30 x 144	1439	60 x 72	1330
		60 x 84	1406
		60 x 96	1488
		60 x 108	1565
		60 x 120	1647
		60 x 132	1725
		60 x 144	1806

Kits Include:

- Mill finish
- Cut to size and mitered bodies (**Hinge Body is designed for welded assembly**)
- Cut to size and mitered retainers (**Slide Retainers** are pre-drilled and countersunk. **Bleed Retainer, Frameless and 1/4 Round Retainers** are designed for welded assembly)
- **Slide Retainer** - One vertical side will be ***Access Frame (1690) and Slide Cover (1694)** to allow for sliding the rigid plastic face in and out
- **Access Frame** available on all sides with cover options: Slide (1694), Radius (1695), Frameless (1693) and Bleed (1692)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Kits w/ Ends Include:

- Four (4) cut to size 1/4 Round Ends and mounting angles
- Two (2) oversized caps with 1-1/4" Reveal Tab (**Weld only**)
- All screws required to assemble by mechanical fastening
- **Additional 1/2 Round Ends** - \$41.00 per/ft per/end

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 150):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1/2" (horizontal) or 3/4" (vertical) over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps

Divider Kits Include:

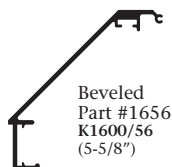
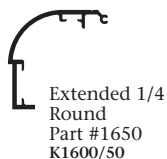
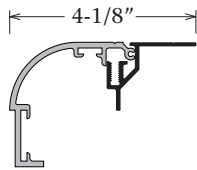
- Cut to size dividers
- Divider Tabs
- All screws required to assemble by mechanical fastening
- **1-1/4" Divider, Part #1662, \$5.81 per/ft per face**
- For use with Slide Retainer

Additional Information (pgs 196-197)

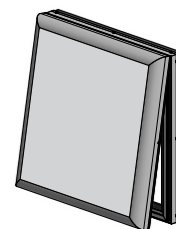
Unassembled Retro Kits - For Rigid Faces

Retro Body w/ Additional Retainer Options

Part #1600



Frameless Rigid
Part #1628
K1600/28
(3-9/16")



Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 24	\$192	24 x 24	\$238	30 x 30	\$278	48 x 48	\$396
12 x 36	238	24 x 30	258	30 x 36	296	48 x 60	439
12 x 48	278	24 x 36	278	30 x 48	336	48 x 72	480
12 x 60	317	24 x 48	317	30 x 60	378	48 x 84	520
12 x 72	360	24 x 60	360	30 x 72	416	48 x 96	560
12 x 84	396	24 x 72	396	30 x 84	460	48 x 108	601
12 x 96	439	24 x 84	439	30 x 96	500	48 x 120	642
		24 x 96	480	30 x 108	542	48 x 132	682
18 x 18	192	24 x 108	520	30 x 120	581	48 x 144	724
18 x 24	214	24 x 120	560				
18 x 30	238			36 x 36	317		
18 x 36	258			36 x 48	360		
18 x 48	296			36 x 60	396		
18 x 60	336			36 x 72	439		
18 x 72	378			36 x 84	480		
18 x 84	416			36 x 96	520		
18 x 96	460			36 x 108	560		
				36 x 120	601		
				36 x 132	642		
				36 x 144	682		

Kits Include:

- Mill finish
- Cut to size and mitered bodies (Hinge Body is designed for welded assembly)
- Cut to size and mitered retainers (Extended 1/4 Round and Beveled Retainers are designed for welded assembly)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging
- Prices reflect one (1) Retro Body kit, SINGLE FACE APPLICATION

Kit Specifications:

- Kits will be cut .305" larger to fit over existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application

Additional Information (pgs 196-197)

Not Included in Kits:

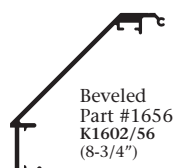
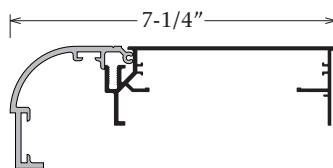
- Face
- Electrical Components
- Mounting Provisions

Note: It is recommended to use safety chains and prop-bars on hingeable faces.

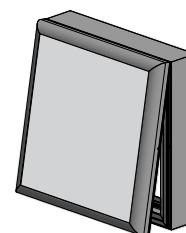
Unassembled Series 6 Hingeable Kits - For Rigid Faces

Series 6 Single Face Hinge Body w/ Additional Retainer Options

Part #1602



Frameless Rigid
Part #1628
K1602/28
(6-11/16")



Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 24	\$236	24 x 24	\$294	30 x 30	\$352	48 x 48	\$514
12 x 36	294	24 x 30	322	30 x 36	377	48 x 60	569
12 x 48	352	24 x 36	352	30 x 48	431	48 x 72	625
12 x 60	404	24 x 48	404	30 x 60	487	48 x 84	681
12 x 72	460	24 x 60	460	30 x 72	539	48 x 96	733
12 x 84	514	24 x 72	514	30 x 84	598	48 x 108	789
12 x 96	569	24 x 84	569	30 x 96	653	48 x 120	844
		24 x 96	625	30 x 108	708	48 x 132	900
		24 x 108	681	30 x 120	761	48 x 144	956
		24 x 120	733				
18 x 18	236			36 x 36	404		
18 x 24	265			36 x 48	460		
18 x 30	294			36 x 60	514		
18 x 36	322			36 x 72	569		
18 x 48	377			36 x 84	625		
18 x 60	431			36 x 96	681		
18 x 72	487			36 x 108	733		
18 x 84	539			36 x 120	789		
18 x 96	598			36 x 132	844		
				36 x 144	900		

Kits Include:

- Mill finish
- Cut to size and mitered bodies (**Hinge Body is designed for welded assembly**)
- Cut to size and mitered retainers (**Extended 1/4 Round and Beveled Retainers** are designed for welded assembly)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Mounting Provisions

Optional Accessories (pg 150):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws

Kit Specifications:

- It is recommended to order kits 1/2" (horizontal) or 3/4" (vertical) over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

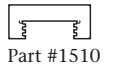
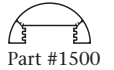
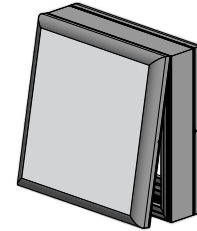
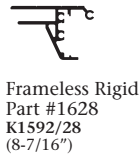
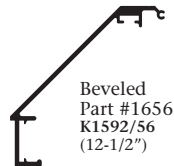
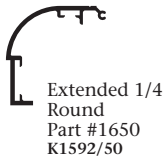
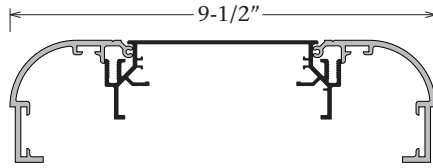
- For illuminated backgrounds - 8"- 9" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Additional Information (pgs 196-197)

Unassembled Series 7 Hingeable Kits - For Rigid Faces

Series 7 Hinge Body w/ Additional Retainer Options

Part #1592



Without Posts

With Posts

Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
12 x 24	\$314	30 x 30	\$474	12 x 24	\$1045	30 x 30	\$1209
12 x 36	393	30 x 36	515	12 x 36	1130	30 x 36	1249
12 x 48	474	30 x 48	594	12 x 48	1209	30 x 48	1331
12 x 60	552	30 x 60	673	12 x 60	1290	30 x 60	1409
12 x 72	631	30 x 72	755	12 x 72	1371	30 x 72	1493
12 x 84	717	30 x 84	836	12 x 84	1451	30 x 84	1572
12 x 96	796	30 x 96	915	12 x 96	1530	30 x 96	1651
		30 x 108	994			30 x 108	1730
		30 x 120	1076			30 x 120	1814
18 x 18	314			18 x 18	1045		
18 x 24	355			18 x 24	1088		
18 x 30	393	36 x 36	552	18 x 30	1130	36 x 36	1290
18 x 36	434	36 x 48	631	18 x 36	1170	36 x 48	1371
18 x 48	515	36 x 60	717	18 x 48	1249	36 x 60	1451
18 x 60	594	36 x 72	796	18 x 60	1331	36 x 72	1530
18 x 72	673	36 x 84	876	18 x 72	1409	36 x 84	1611
18 x 84	755	36 x 96	954	18 x 84	1493	36 x 96	1691
18 x 96	836	36 x 108	1035	18 x 96	1572	36 x 108	1770
		36 x 120	1114			36 x 120	1853
24 x 24	393	36 x 132	1193	24 x 24	1130	36 x 132	1932
24 x 30	434	36 x 144	1272	24 x 30	1170	36 x 144	2012
24 x 36	474			24 x 36	1209		
24 x 48	552	48 x 48	717	24 x 48	1290	48 x 48	1451
24 x 60	631	48 x 60	796	24 x 60	1371	48 x 60	1530
24 x 72	717	48 x 72	876	24 x 72	1451	48 x 72	1611
24 x 84	796	48 x 84	954	24 x 84	1530	48 x 84	1691
24 x 96	876	48 x 96	1035	24 x 96	1611	48 x 96	1770
24 x 108	954	48 x 108	1114	24 x 108	1691	48 x 108	1853
24 x 120	1035	48 x 120	1193	24 x 120	1770	48 x 120	1932
		48 x 132	1300			48 x 132	2037
		48 x 144	1379			48 x 144	2115

Kits Include:

- Mill finish
- Cut to size and mitered bodies (**Hinge Body is designed for welded assembly**)
- Cut to size and mitered retainers (**Extended 1/4 Round and Beveled Retainers** are designed for welded assembly)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Kits w/ Posts Include:

- Two (2) 95-5/8" posts
- Two (2) slightly oversized caps and screws with adjustable reveal for zero, 1/2" or 1" positions
- Cut-to-size reveal and "below the panel filler" (Below the panel filler is cut to fit 6" below grade)
- For 12' Posts - \$334.00
- Additional post length - \$55.00 per linear foot

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Mounting Provisions

Optional Accessories (pg 150):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws

Kit Specifications:

- Custom size kits may be cut to any dimension

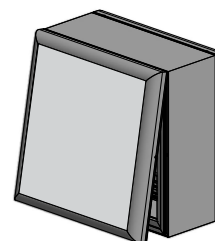
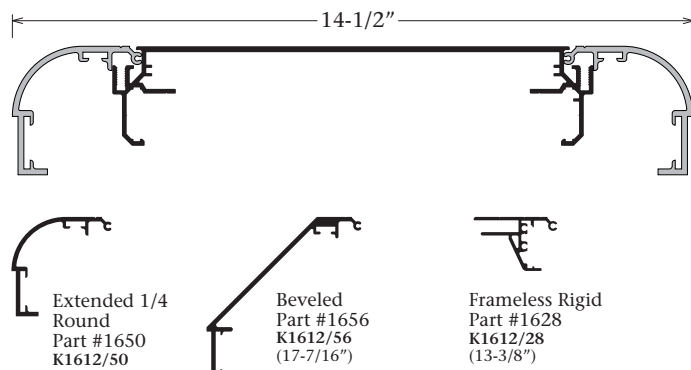
Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on hingeable faces.

Unassembled Series 12 Hingeable Kits - For Rigid Faces

Series 12 Hinge Body w/ Additional Retainer Options

Part #1612



Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish
24 x 24	\$457	30 x 30	\$552	48 x 48	\$851	60 x 60	\$1046
24 x 36	554	30 x 36	602	48 x 60	950	60 x 72	1146
24 x 48	654	30 x 48	704	48 x 72	1046	60 x 84	1244
24 x 60	752	30 x 60	801	48 x 84	1146	60 x 96	1343
24 x 72	851	30 x 72	902	48 x 96	1244	60 x 108	1441
24 x 84	950	30 x 84	998	48 x 108	1343	60 x 120	1542
24 x 96	1046	30 x 96	1095	48 x 120	1441	60 x 132	1637
24 x 108	1146	30 x 108	1196	48 x 132	1542	60 x 144	1737
24 x 120	1244	30 x 120	1295	48 x 144	1637		
24 x 132	1343	30 x 132	1391				
24 x 144	1441	30 x 144	1493				
		36 x 36	654				
		36 x 48	752				
		36 x 60	851				
		36 x 72	950				
		36 x 84	1046				
		36 x 96	1146				
		36 x 108	1244				
		36 x 120	1343				
		36 x 132	1441				
		36 x 144	1542				

Kits Include:

- Mill finish
- Cut to size and mitered bodies (**Hinge Body is designed for welded assembly**)
- Cut to size and mitered retainers (**Extended 1/4 Round or Beveled Retainers** are designed for welded assembly)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Mounting Provisions

Optional Accessories (pg 150):

- Ballast Bracket(s)
- Raceway Covers and Cover Screws

Kit Specifications:

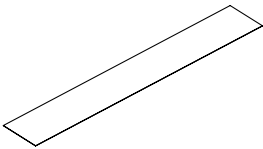
- It is recommended to order kits 1/2" (horizontal) or 3/4" (vertical) over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps

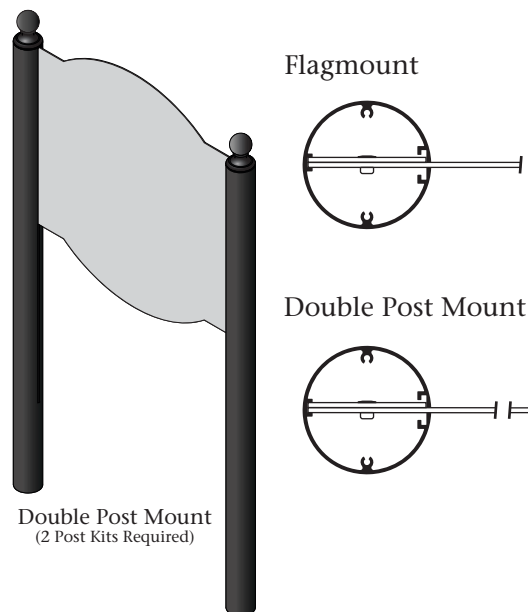
Additional Information (pgs 196-197)

Architectural System Optional Accessories

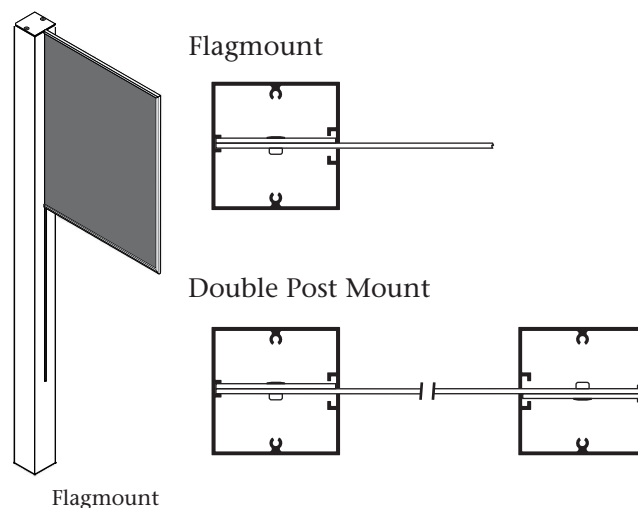
Divider	Part	Part Number	Cost Per/Ft Mill Finish
Cut To Size Divider For Rigid Plastic Faces			
	1-1/4" Divider	K1662	\$5.81
	Included: • Screws for mechanical fastening • Divider Angles		
Accessories	Part	Part Number	Price Each
Raceway Covers (Blank)			
	Series 12 Hinge Body Raceway Cover 9-1/8" x 48" x .040" (white) Blank	5124	\$25.21
	Series 7 Hinge Body / Series 7 Single Face Hinge Body Raceway Cover 4-3/8" x 48" x .040" (white) Blank	5122	10.09
Ballast Pans			
	Series 12 Hinge Body Ballast Bracket 8-11/16" x 24" x .080"	5107	12.63
	Series 7 Hinge Body Ballast Bracket 3-3/4" x 24" x .080"	5102	12.63
	Series 7 Single Face Hinge Body Ballast Bracket 4-1/8" x 24" x .080"	5104	12.63

RTS Post & Panel Systems

3-1/4" Round Post



3-1/4" Square Post



RTS Post Kit Includes:

- 48" slot to accommodate up to 48" high, 1/8" or 3mm panel
- One (1) adjustable, 48" Post Filler to accommodate a panel less than 48" high
- One (1) 1/8" Post Cap with two (2) countersink cap screws
- One (1) adjustable 94" Panel Trim for 1/8" or 3 mm hollow core panel material
- Two (2) 6" Locking Strips
- One (1) 94" or 144" powder coated gloss white or gloss black RTS Post

Note: Face material not included.

Round Post

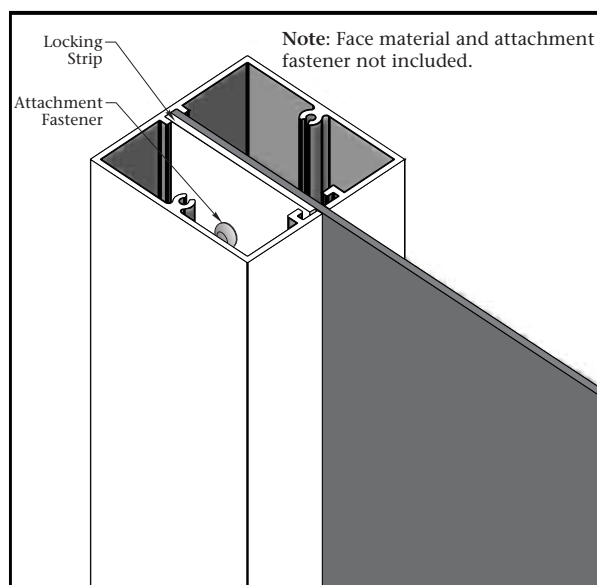
94" Post

Part #RTS-1017-8' WHT
Part #RTS-1017-8' BLK
\$174.90 each

144" Post

Part #RTS-1017-12' WHT
Part #RTS-1017-12' BLK
\$250.68 each

Available in powder coated gloss white and gloss black finishes.



Square Post

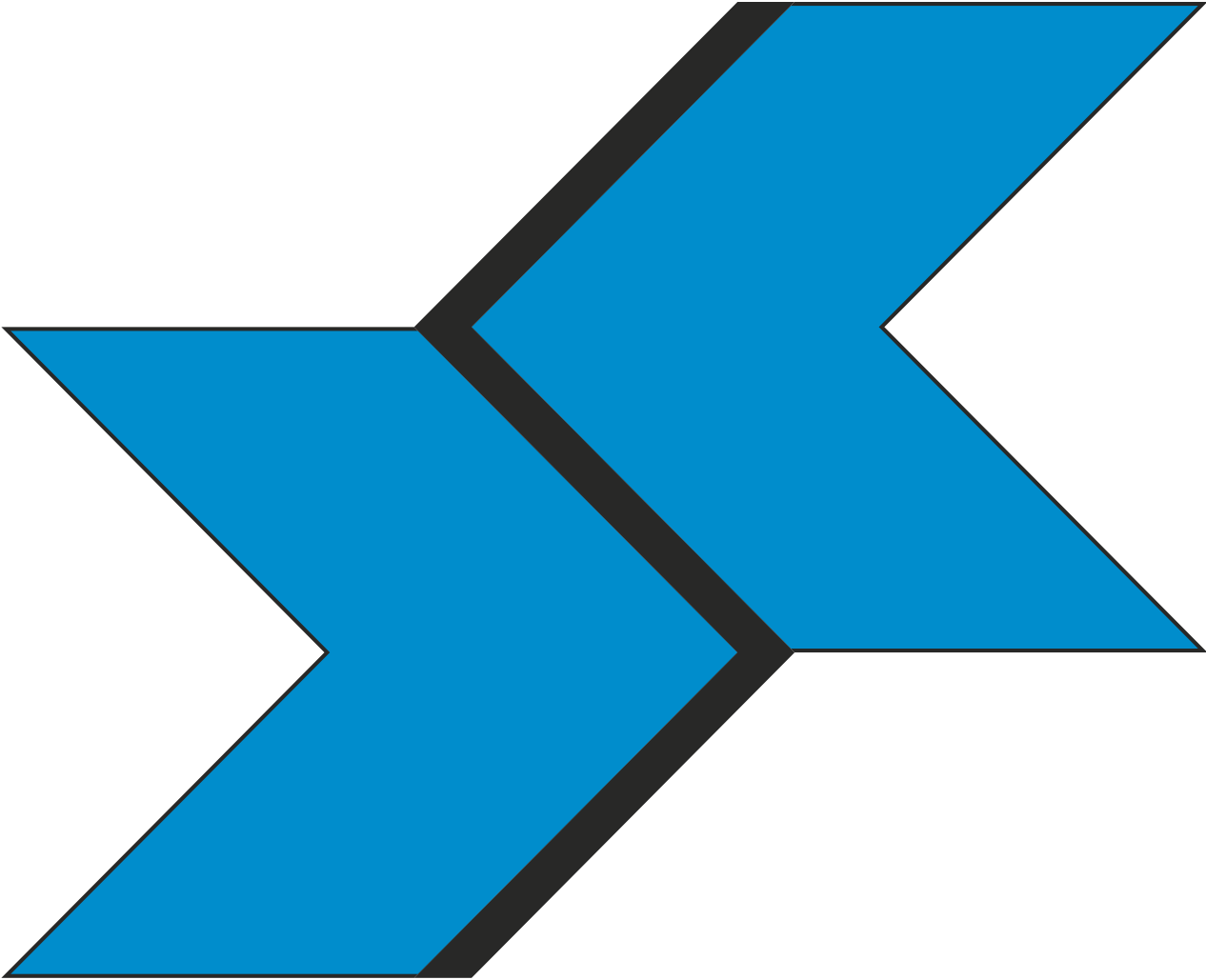
94" Post

Part #RTS-1015-8' WHT
Part #RTS-1015-8' BLK
\$190.44 each

144" Post

Part #RTS-1015-12' WHT
Part #RTS-1015-12' BLK
\$274.00 each

Available in powder coated gloss white and gloss black finishes.



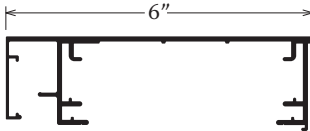
Unassembled Single Face Kits - For Rigid Faces

1Part 6" S/F Body and 2Part 6" S/F Body w/ 2Part Retainer

Part #1921
K1921/26/44

Part #1926

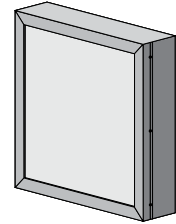
Part #1944



1Part Body



2 Part Body



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$208	\$269	4 x 4	\$302	\$391	6 x 6	\$432	\$561	8 x 14	\$776	\$1008
2 x 4	241	313	4 x 5	336	436	6 x 7	466	607	8 x 15	810	1052
2 x 5	277	362	4 x 6	372	484	6 x 8	502	653	8 x 16	847	1100
2 x 6	315	406	4 x 7	407	530	6 x 9	539	699	8 x 17	883	1147
2 x 7	349	453	4 x 8	444	576	6 x 10	574	744	8 x 18	917	1192
2 x 8	385	498	4 x 9	478	623	6 x 11	609	792	8 x 19	955	1238
2 x 9	418	545	4 x 10	515	669	6 x 12	645	837	8 x 20	988	1284
2 x 10	455	591	4 x 11	548	715	6 x 13	679	885			
2 x 11	492	638	4 x 12	586	763	6 x 14	716	930	9 x 9	627	815
2 x 12	526	684	4 x 13	623	806	6 x 15	752	977	9 x 10	663	860
2 x 13	562	730	4 x 14	656	854	6 x 16	786	1022	9 x 11	698	909
2 x 14	597	776	4 x 15	693	898	6 x 17	823	1070	9 x 12	735	955
2 x 15	631	823	4 x 16	726	946	6 x 18	856	1116	9 x 13	768	1000
2 x 16	670	868	4 x 17	764	991	6 x 19	894	1162	9 x 14	805	1046
2 x 17	703	916	4 x 18	799	1039	6 x 20	930	1207	9 x 15	839	1092
2 x 18	739	960	4 x 19	834	1085				9 x 16	876	1138
2 x 19	776	1008	4 x 20	869	1131	7 x 7	497	645	9 x 17	911	1186
2 x 20	811	1052				7 x 8	532	693	9 x 18	946	1230
						7 x 9	567	738	9 x 19	981	1279
3 x 3	237	306	5 x 5	366	477	7 x 10	604	785	9 x 20	1019	1324
3 x 4	271	353	5 x 6	402	523	7 x 11	638	830			
3 x 5	306	399	5 x 7	436	568	7 x 12	674	877	10 x 10	693	900
3 x 6	343	445	5 x 8	474	614	7 x 13	709	923	10 x 11	727	946
3 x 7	379	492	5 x 9	510	661	7 x 14	744	968	10 x 12	764	991
3 x 8	414	539	5 x 10	544	706	7 x 15	781	1016	10 x 13	799	1039
3 x 9	450	584	5 x 11	581	755	7 x 16	817	1062	10 x 14	834	1085
3 x 10	484	631	5 x 12	614	799	7 x 17	851	1108	10 x 15	869	1131
3 x 11	519	676	5 x 13	652	847	7 x 18	888	1155	10 x 16	907	1176
3 x 12	558	723	5 x 14	686	892	7 x 19	923	1200	10 x 17	940	1223
3 x 13	591	768	5 x 15	722	939	7 x 20	959	1247	10 x 18	977	1269
3 x 14	627	815	5 x 16	757	984				10 x 19	1010	1316
3 x 15	661	860	5 x 17	792	1030	8 x 8	562	730	10 x 20	1047	1361
3 x 16	699	909	5 x 18	828	1076	8 x 9	597	776			
3 x 17	735	955	5 x 19	865	1122	8 x 10	632	823			
3 x 18	768	1000	5 x 20	898	1170	8 x 11	669	868			
3 x 19	805	1046				8 x 12	703	916			
3 x 20	839	1092				8 x 13	739	960			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- One vertical side will be 2Part Body (1926) with 2Part Retainer (1944) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 6" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

Additional Information (pgs 196-197)

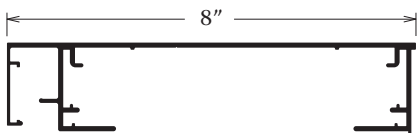
Unassembled Single Face Kits - For Rigid Faces

1Part 8" S/F Body and 2Part 8" S/F Body w/ 2Part Retainer

Part #1922
K1922/27/44

Part #1927

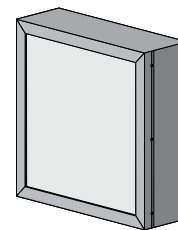
Part #1944



1Part Body



2 Part Body



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$245	\$320	4 x 4	\$362	\$437	6 x 6	\$518	\$673	8 x 14	\$930	\$1208
2 x 4	289	374	4 x 5	402	523	6 x 7	561	727	8 x 15	971	1265
2 x 5	331	431	4 x 6	445	577	6 x 8	603	784	8 x 16	1016	1319
2 x 6	373	485	4 x 7	486	635	6 x 9	645	839	8 x 17	1057	1374
2 x 7	415	541	4 x 8	532	689	6 x 10	686	894	8 x 18	1096	1428
2 x 8	458	594	4 x 9	573	744	6 x 11	730	947	8 x 19	1141	1484
2 x 9	501	652	4 x 10	614	798	6 x 12	773	1004	8 x 20	1184	1540
2 x 10	543	705	4 x 11	657	855	6 x 13	814	1058			
2 x 11	586	760	4 x 12	699	911	6 x 14	856	1116	9 x 9	755	979
2 x 12	627	815	4 x 13	743	964	6 x 15	898	1170	9 x 10	794	1034
2 x 13	672	872	4 x 14	785	1022	6 x 16	943	1226	9 x 11	838	1089
2 x 14	714	926	4 x 15	826	1075	6 x 17	984	1279	9 x 12	880	1147
2 x 15	755	980	4 x 16	869	1131	6 x 18	1026	1333	9 x 13	923	1200
2 x 16	796	1035	4 x 17	913	1186	6 x 19	1068	1391	9 x 14	966	1254
2 x 17	839	1091	4 x 18	956	1241	6 x 20	1112	1444	9 x 15	1006	1309
2 x 18	883	1148	4 x 19	997	1296				9 x 16	1051	1364
2 x 19	925	1201	4 x 20	1038	1352	7 x 7	596	778	9 x 17	1092	1421
2 x 20	967	1259				7 x 8	639	830	9 x 18	1135	1475
			5 x 5	439	572	7 x 9	682	885	9 x 19	1176	1532
3 x 3	282	367	5 x 6	482	626	7 x 10	723	942	9 x 20	1220	1586
3 x 4	325	422	5 x 7	523	682	7 x 11	765	996			
3 x 5	367	478	5 x 8	567	736	7 x 12	810	1052	10 x 10	833	1084
3 x 6	411	532	5 x 9	609	791	7 x 13	850	1106	10 x 11	875	1137
3 x 7	452	587	5 x 10	652	847	7 x 14	894	1162	10 x 12	917	1191
3 x 8	494	642	5 x 11	694	900	7 x 15	934	1217	10 x 13	959	1246
3 x 9	539	698	5 x 12	736	958	7 x 16	979	1270	10 x 14	1002	1301
3 x 10	577	752	5 x 13	780	1010	7 x 17	1022	1328	10 x 15	1046	1358
3 x 11	623	810	5 x 14	821	1067	7 x 18	1062	1381	10 x 16	1087	1412
3 x 12	661	864	5 x 15	864	1121	7 x 19	1106	1438	10 x 17	1129	1469
3 x 13	706	917	5 x 16	907	1176	7 x 20	1148	1491	10 x 18	1171	1523
3 x 14	750	973	5 x 17	947	1232				10 x 19	1216	1577
3 x 15	789	1028	5 x 18	992	1287	8 x 8	674	877	10 x 20	1257	1633
3 x 16	834	1085	5 x 19	1032	1341	8 x 9	718	931			
3 x 17	876	1138	5 x 20	1075	1396	8 x 10	759	988			
3 x 18	918	1196				8 x 11	802	1043			
3 x 19	960	1249				8 x 12	846	1096			
3 x 20	1002	1304				8 x 13	886	1153			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- One vertical side will be 2Part Body (1927) with 2Part Retainer (1944) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

Additional Information (pgs 196-197)

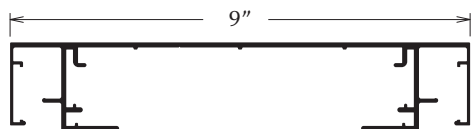
Unassembled Double Face Kits - For Rigid Faces

1Part 9" D/F Body and 2Part 9" D/F Body w/ 2Part Retainer

Part #1923
K1923/28/44

Part #1928

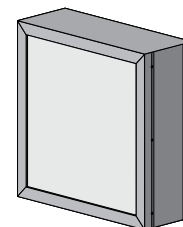
Part #1944



1Part Body



2Part Body



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$275	\$359	4 x 4	\$411	\$534	6 x 6	\$591	\$765	8 x 14	\$1043	\$1355
2 x 4	321	418	4 x 5	455	593	6 x 7	636	826	8 x 15	1088	1413
2 x 5	367	478	4 x 6	501	652	6 x 8	682	885	8 x 16	1134	1473
2 x 6	412	539	4 x 7	547	711	6 x 9	726	945	8 x 17	1176	1532
2 x 7	456	594	4 x 8	593	771	6 x 10	773	1002	8 x 18	1224	1593
2 x 8	506	655	4 x 9	639	827	6 x 11	817	1062	8 x 19	1269	1650
2 x 9	548	714	4 x 10	684	888	6 x 12	864	1121	8 x 20	1313	1710
2 x 10	594	773	4 x 11	727	946	6 x 13	909	1182			
2 x 11	640	830	4 x 12	776	1005	6 x 14	955	1240	9 x 9	859	1118
2 x 12	685	890	4 x 13	818	1063	6 x 15	999	1298	9 x 10	903	1175
2 x 13	730	949	4 x 14	865	1122	6 x 16	1046	1358	9 x 11	949	1237
2 x 14	778	1006	4 x 15	911	1183	6 x 17	1089	1415	9 x 12	996	1295
2 x 15	821	1067	4 x 16	956	1241	6 x 18	1135	1475	9 x 13	1039	1355
2 x 16	867	1125	4 x 17	1000	1301	6 x 19	1182	1535	9 x 14	1087	1412
2 x 17	913	1186	4 x 18	1047	1359	6 x 20	1226	1595	9 x 15	1134	1471
2 x 18	958	1243	4 x 19	1091	1420				9 x 16	1176	1531
2 x 19	1002	1303	4 x 20	1137	1477	7 x 7	680	885	9 x 17	1224	1591
2 x 20	1050	1361				7 x 8	725	943	9 x 18	1269	1650
			5 x 5	501	652	7 x 9	771	1002	9 x 19	1313	1708
3 x 3	321	416	5 x 6	545	708	7 x 10	815	1060	9 x 20	1359	1768
3 x 4	367	477	5 x 7	591	767	7 x 11	863	1120			
3 x 5	412	536	5 x 8	636	826	7 x 12	907	1176	10 x 10	949	1233
3 x 6	456	594	5 x 9	682	886	7 x 13	952	1238	10 x 11	996	1295
3 x 7	503	653	5 x 10	726	946	7 x 14	997	1298	10 x 12	1039	1353
3 x 8	547	714	5 x 11	773	1004	7 x 15	1043	1357	10 x 13	1087	1412
3 x 9	593	771	5 x 12	817	1063	7 x 16	1089	1415	10 x 14	1131	1470
3 x 10	639	830	5 x 13	864	1121	7 x 17	1135	1473	10 x 15	1175	1531
3 x 11	684	888	5 x 14	909	1183	7 x 18	1182	1535	10 x 16	1221	1589
3 x 12	727	947	5 x 15	955	1240	7 x 19	1226	1593	10 x 17	1267	1649
3 x 13	776	1005	5 x 16	999	1300	7 x 20	1270	1652	10 x 18	1311	1705
3 x 14	818	1064	5 x 17	1047	1358				10 x 19	1358	1765
3 x 15	865	1125	5 x 18	1091	1416	8 x 8	771	1000	10 x 20	1403	1824
3 x 16	911	1184	5 x 19	1137	1477	8 x 9	815	1060			
3 x 17	956	1243	5 x 20	1183	1536	8 x 10	863	1118			
3 x 18	1000	1301				8 x 11	907	1176			
3 x 19	1050	1361				8 x 12	952	1237			
3 x 20	1092	1420				8 x 13	997	1296			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- One vertical side will be 2Part Body (1928) with 2Part Retainer (1944) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories: (pgs 182-183)

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 7" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

Additional Information (pgs 196-197)

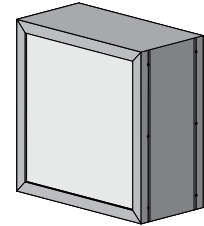
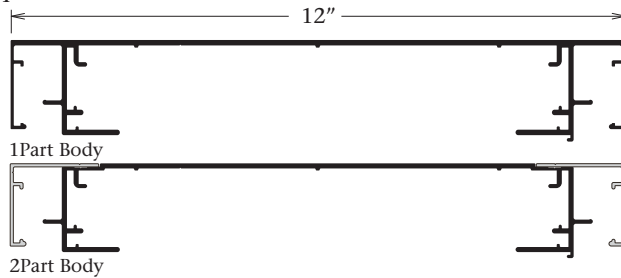
Unassembled Double Face Kits - For Rigid Faces

1Part 12" D/F Body and 2Part 12" D/F Body w/ 2Part Retainer

Part #1924
K1924/29/44

Part #1929

Part #1944



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$321	\$416	4 x 4	\$478	\$620	6 x 6	\$686	\$893	8 x 14	\$1209	\$1572
2 x 4	373	485	4 x 5	531	689	6 x 7	738	960	8 x 15	1263	1639
2 x 5	425	553	4 x 6	581	758	6 x 8	789	1028	8 x 16	1313	1708
2 x 6	479	623	4 x 7	634	824	6 x 9	844	1095	8 x 17	1366	1776
2 x 7	533	690	4 x 8	686	894	6 x 10	896	1164	8 x 18	1419	1843
2 x 8	583	758	4 x 9	739	960	6 x 11	947	1232	8 x 19	1471	1912
2 x 9	636	825	4 x 10	791	1029	6 x 12	1000	1302	8 x 20	1523	1982
2 x 10	689	894	4 x 11	845	1095	6 x 13	1054	1368			
2 x 11	739	962	4 x 12	897	1166	6 x 14	1106	1438	9 x 9	999	1300
2 x 12	791	1031	4 x 13	949	1233	6 x 15	1158	1504	9 x 10	1052	1366
2 x 13	845	1097	4 x 14	1000	1302	6 x 16	1210	1573	9 x 11	1105	1437
2 x 14	897	1167	4 x 15	1054	1369	6 x 17	1263	1639	9 x 12	1157	1503
2 x 15	949	1233	4 x 16	1106	1438	6 x 18	1313	1710	9 x 13	1209	1572
2 x 16	1002	1303	4 x 17	1158	1507	6 x 19	1366	1780	9 x 14	1263	1638
2 x 17	1055	1369	4 x 18	1210	1573	6 x 20	1419	1846	9 x 15	1313	1708
2 x 18	1108	1440	4 x 19	1264	1641				9 x 16	1364	1776
2 x 19	1160	1507	4 x 20	1318	1711	7 x 7	789	1028	9 x 17	1417	1843
2 x 20	1213	1575				7 x 8	844	1094	9 x 18	1470	1912
						7 x 9	896	1164	9 x 19	1523	1981
3 x 3	373	485	5 x 5	581	756	7 x 10	947	1232	9 x 20	1575	2048
3 x 4	425	551	5 x 6	634	824	7 x 11	1000	1300			
3 x 5	479	623	5 x 7	686	893	7 x 12	1054	1368	10 x 10	1105	1434
3 x 6	533	689	5 x 8	739	960	7 x 13	1105	1437	10 x 11	1157	1503
3 x 7	581	758	5 x 9	791	1029	7 x 14	1157	1504	10 x 12	1209	1572
3 x 8	634	824	5 x 10	844	1095	7 x 15	1209	1572	10 x 13	1260	1638
3 x 9	686	894	5 x 11	896	1166	7 x 16	1263	1639	10 x 14	1310	1708
3 x 10	739	962	5 x 12	947	1232	7 x 17	1313	1710	10 x 15	1364	1774
3 x 11	791	1029	5 x 13	1000	1302	7 x 18	1366	1776	10 x 16	1417	1843
3 x 12	845	1097	5 x 14	1054	1368	7 x 19	1419	1846	10 x 17	1470	1909
3 x 13	897	1166	5 x 15	1106	1438	7 x 20	1471	1912	10 x 18	1523	1981
3 x 14	949	1233	5 x 16	1158	1507				10 x 19	1575	2048
3 x 15	1002	1302	5 x 17	1210	1573	8 x 8	896	1164	10 x 20	1629	2116
3 x 16	1055	1369	5 x 18	1264	1641	8 x 9	947	1230			
3 x 17	1106	1440	5 x 19	1318	1710	8 x 10	999	1300			
3 x 18	1158	1507	5 x 20	1366	1780	8 x 11	1052	1366			
3 x 19	1210	1575				8 x 12	1105	1437			
3 x 20	1264	1641				8 x 13	1157	1504			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers
- One vertical side will be 2Part Body (1929) with 2Part Retainer (1944) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 9" on center, using T12 or T8 lamps

Divider Kits Include:

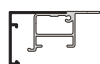
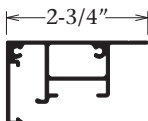
- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

Additional Information (pgs 196-197)

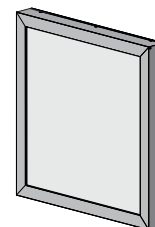
Unassembled Retro Kits - For Rigid Faces

2Part Extended Retainer

Part #1940
K1940



One Side Removable w/
2Part Extended Frame, Part #1955
2Part Retainer, Part #1944



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$171	\$220	4 x 4	\$238	\$310	6 x 6	\$331	\$429	8 x 14	\$560	\$726
2 x 4	191	249	4 x 5	261	340	6 x 7	353	458	8 x 15	582	756
2 x 5	213	279	4 x 6	286	369	6 x 8	377	486	8 x 16	606	784
2 x 6	238	308	4 x 7	306	399	6 x 9	396	518	8 x 17	627	814
2 x 7	261	337	4 x 8	331	429	6 x 10	422	547	8 x 18	652	847
2 x 8	286	367	4 x 9	353	458	6 x 11	445	576	8 x 19	673	876
2 x 9	306	398	4 x 10	377	486	6 x 12	468	607	8 x 20	698	904
2 x 10	329	428	4 x 11	396	518	6 x 13	490	635			
2 x 11	352	456	4 x 12	420	547	6 x 14	511	665	9 x 9	468	609
2 x 12	373	485	4 x 13	444	576	6 x 15	536	694	9 x 10	492	636
2 x 13	396	516	4 x 14	465	607	6 x 16	556	725	9 x 11	514	668
2 x 14	420	545	4 x 15	490	635	6 x 17	582	755	9 x 12	539	696
2 x 15	444	574	4 x 16	511	665	6 x 18	606	782	9 x 13	560	726
2 x 16	465	606	4 x 17	536	694	6 x 19	627	813	9 x 14	582	756
2 x 17	489	635	4 x 18	556	725	6 x 20	652	844	9 x 15	606	784
2 x 18	510	665	4 x 19	581	755				9 x 16	627	814
2 x 19	536	694	4 x 20	603	782	7 x 7	377	490	9 x 17	653	847
2 x 20	556	725				7 x 8	398	519	9 x 18	673	876
						7 x 9	422	548	9 x 19	698	904
3 x 3	191	250	5 x 5	286	369	7 x 10	445	577	9 x 20	719	934
3 x 4	215	282	5 x 6	307	399	7 x 11	468	609			
3 x 5	238	310	5 x 7	331	429	7 x 12	490	636	10 x 10	514	668
3 x 6	261	340	5 x 8	353	458	7 x 13	511	668	10 x 11	539	696
3 x 7	286	369	5 x 9	377	486	7 x 14	536	696	10 x 12	560	726
3 x 8	306	399	5 x 10	396	518	7 x 15	560	726	10 x 13	582	756
3 x 9	329	429	5 x 11	420	547	7 x 16	582	756	10 x 14	606	784
3 x 10	352	458	5 x 12	444	576	7 x 17	606	784	10 x 15	628	814
3 x 11	377	486	5 x 13	468	607	7 x 18	627	814	10 x 16	653	847
3 x 12	396	518	5 x 14	490	635	7 x 19	652	847	10 x 17	673	876
3 x 13	420	547	5 x 15	511	665	7 x 20	672	876	10 x 18	698	904
3 x 14	444	576	5 x 16	536	694				10 x 19	719	934
3 x 15	465	607	5 x 17	556	725	8 x 8	422	548	10 x 20	740	963
3 x 16	489	635	5 x 18	581	755	8 x 9	445	577			
3 x 17	511	665	5 x 19	606	782	8 x 10	468	609			
3 x 18	536	694	5 x 20	627	813	8 x 11	490	636			
3 x 19	556	725				8 x 12	511	668			
3 x 20	581	755				8 x 13	539	696			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered retainers (verticals pre-drilled and countersunk)
- One vertical side will be 2Part Extended Frame (1955) with 2Part Retainer (1944) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face
- Electrical Components
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 182):

- Divider(s)

Kit Specifications:

- Kits will be cut .265" larger to fit over the existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

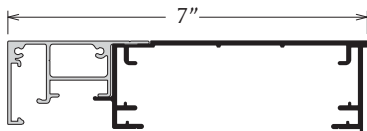
Additional Information (pgs 196-197)

Unassembled Single Face Kits - For Rigid Faces

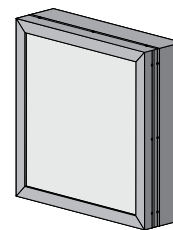
2Part 6" S/F Body w/ 2Part Extended Retainer

Part #1926
K1926/1940

Part #1940



**One Side Removable w/
2Part Extended Frame, Part #1955
2Part Retainer. Part #1944**



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$254	\$332	4 x 4	\$381	\$494	6 x 6	\$545	\$711	8 x 14	\$960	\$1249
2 x 4	299	386	4 x 5	422	547	6 x 7	587	764	8 x 15	1002	1303
2 x 5	337	441	4 x 6	462	603	6 x 8	628	817	8 x 16	1046	1357
2 x 6	381	492	4 x 7	506	656	6 x 9	672	872	8 x 17	1087	1411
2 x 7	419	547	4 x 8	545	711	6 x 10	714	926	8 x 18	1125	1464
2 x 8	462	603	4 x 9	587	763	6 x 11	755	979	8 x 19	1167	1516
2 x 9	506	655	4 x 10	628	817	6 x 12	792	1032	8 x 20	1208	1572
2 x 10	545	708	4 x 11	672	872	6 x 13	835	1088			
2 x 11	587	763	4 x 12	711	925	6 x 14	877	1140	9 x 9	794	1034
2 x 12	628	815	4 x 13	752	979	6 x 15	918	1196	9 x 10	838	1088
2 x 13	670	869	4 x 14	792	1032	6 x 16	960	1249	9 x 11	879	1141
2 x 14	711	925	4 x 15	835	1087	6 x 17	1002	1301	9 x 12	918	1197
2 x 15	752	977	4 x 16	877	1140	6 x 18	1043	1357	9 x 13	960	1249
2 x 16	792	1030	4 x 17	918	1196	6 x 19	1085	1411	9 x 14	1002	1303
2 x 17	835	1087	4 x 18	959	1246	6 x 20	1125	1462	9 x 15	1046	1358
2 x 18	876	1140	4 x 19	1000	1301				9 x 16	1087	1411
2 x 19	917	1192	4 x 20	1043	1357	7 x 7	628	817	9 x 17	1128	1464
2 x 20	959	1246				7 x 8	672	872	9 x 18	1167	1519
			5 x 5	464	603	7 x 9	714	926	9 x 19	1208	1572
3 x 3	299	386	5 x 6	506	656	7 x 10	755	979	9 x 20	1250	1628
3 x 4	337	441	5 x 7	545	711	7 x 11	794	1032			
3 x 5	381	494	5 x 8	587	763	7 x 12	835	1088	10 x 10	879	1141
3 x 6	422	547	5 x 9	628	817	7 x 13	877	1141	10 x 11	920	1197
3 x 7	462	603	5 x 10	672	872	7 x 14	918	1196	10 x 12	960	1249
3 x 8	506	656	5 x 11	714	925	7 x 15	960	1249	10 x 13	1002	1303
3 x 9	545	708	5 x 12	752	979	7 x 16	1002	1303	10 x 14	1046	1358
3 x 10	587	763	5 x 13	792	1032	7 x 17	1046	1357	10 x 15	1087	1411
3 x 11	628	817	5 x 14	835	1087	7 x 18	1085	1411	10 x 16	1128	1464
3 x 12	670	869	5 x 15	877	1140	7 x 19	1125	1464	10 x 17	1167	1519
3 x 13	711	925	5 x 16	918	1196	7 x 20	1167	1516	10 x 18	1208	1573
3 x 14	752	979	5 x 17	960	1246				10 x 19	1250	1628
3 x 15	792	1030	5 x 18	1000	1301	8 x 8	714	926	10 x 20	1294	1681
3 x 16	835	1087	5 x 19	1043	1357	8 x 9	755	980			
3 x 17	877	1140	5 x 20	1085	1411	8 x 10	794	1032			
3 x 18	917	1192				8 x 11	838	1088			
3 x 19	959	1246				8 x 12	877	1141			
3 x 20	1000	1301				8 x 13	918	1196			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers (verticals pre-drilled and countersunk)
- One vertical side will be 2Part Extended Frame (1955) with 2Part Retainer (1944) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 8" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- **2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face**

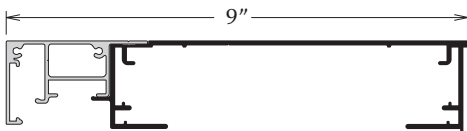
Additional Information (pgs 196-197)

Unassembled Single Face Kits - For Rigid Faces

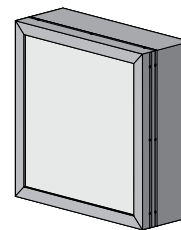
2Part 8" S/F Body w/ 2Part Extended Retainer

Part #1927
K1927/1940

Part #1940



One Side Removable w/
2Part Extended Frame, Part #1955
2Part Retainer, Part #1944



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$293	\$379	4 x 4	\$435	\$567	6 x 6	\$626	\$812	8 x 14	\$1100	\$1431
2 x 4	337	441	4 x 5	482	627	6 x 7	673	874	8 x 15	1148	1491
2 x 5	386	504	4 x 6	531	689	6 x 8	721	934	8 x 16	1195	1552
2 x 6	435	565	4 x 7	576	751	6 x 9	765	997	8 x 17	1241	1613
2 x 7	482	626	4 x 8	626	812	6 x 10	815	1058	8 x 18	1290	1678
2 x 8	531	686	4 x 9	673	874	6 x 11	864	1120	8 x 19	1336	1739
2 x 9	576	749	4 x 10	721	934	6 x 12	911	1183	8 x 20	1385	1800
2 x 10	624	811	4 x 11	765	997	6 x 13	957	1243			
2 x 11	672	873	4 x 12	814	1058	6 x 14	1003	1305	9 x 9	911	1184
2 x 12	718	933	4 x 13	861	1120	6 x 15	1052	1366	9 x 10	959	1244
2 x 13	765	996	4 x 14	908	1183	6 x 16	1097	1428	9 x 11	1005	1306
2 x 14	814	1057	4 x 15	957	1243	6 x 17	1148	1490	9 x 12	1054	1368
2 x 15	861	1118	4 x 16	1003	1305	6 x 18	1195	1550	9 x 13	1100	1431
2 x 16	908	1181	4 x 17	1052	1366	6 x 19	1241	1612	9 x 14	1148	1491
2 x 17	956	1243	4 x 18	1097	1428	6 x 20	1290	1675	9 x 15	1195	1552
2 x 18	1002	1305	4 x 19	1147	1490				9 x 16	1241	1613
2 x 19	1052	1366	4 x 20	1193	1550	7 x 7	721	937	9 x 17	1292	1678
2 x 20	1097	1428				7 x 8	766	999	9 x 18	1336	1739
						7 x 9	815	1060	9 x 19	1385	1800
3 x 3	337	442	5 x 5	531	689	7 x 10	864	1121	9 x 20	1432	1862
3 x 4	387	505	5 x 6	577	751	7 x 11	911	1184			
3 x 5	435	567	5 x 7	626	812	7 x 12	957	1244	10 x 10	1005	1306
3 x 6	482	627	5 x 8	673	874	7 x 13	1003	1306	10 x 11	1054	1368
3 x 7	531	689	5 x 9	721	934	7 x 14	1052	1368	10 x 12	1100	1431
3 x 8	576	751	5 x 10	765	997	7 x 15	1100	1431	10 x 13	1148	1491
3 x 9	624	812	5 x 11	814	1058	7 x 16	1148	1491	10 x 14	1195	1552
3 x 10	672	874	5 x 12	861	1120	7 x 17	1195	1552	10 x 15	1243	1613
3 x 11	721	934	5 x 13	911	1183	7 x 18	1241	1613	10 x 16	1292	1678
3 x 12	765	997	5 x 14	957	1243	7 x 19	1290	1678	10 x 17	1336	1739
3 x 13	814	1058	5 x 15	1003	1305	7 x 20	1335	1739	10 x 18	1385	1800
3 x 14	861	1120	5 x 16	1052	1366				10 x 19	1432	1862
3 x 15	908	1183	5 x 17	1097	1428	8 x 8	815	1060	10 x 20	1478	1923
3 x 16	956	1243	5 x 18	1147	1490	8 x 9	864	1121			
3 x 17	1003	1305	5 x 19	1195	1550	8 x 10	911	1184			
3 x 18	1052	1366	5 x 20	1241	1612	8 x 11	957	1244			
3 x 19	1097	1428				8 x 12	1003	1306			
3 x 20	1147	1490				8 x 13	1054	1368			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers (verticals pre-drilled and countersunk)
- One vertical side will be 2Part Extended Frame (1955) with 2Part Retainer (1944) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

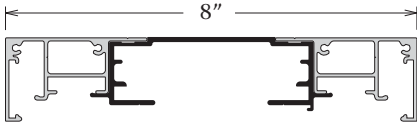
Additional Information (pgs 196-197)

Unassembled Double Face Kits - For Rigid Faces

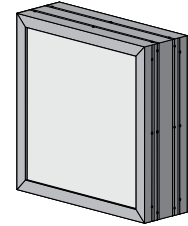
2Part 6" D/F Body w/ 2Part Extended Retainer

Part #1936
K1936/1940

Part #1940



One Side Removable w/
2Part Extended Frame, Part #1955
2Part Retainer, Part #1944



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$306	\$399	4 x 4	\$464	\$603	6 x 6	\$672	\$874	8 x 14	\$1189	\$1544
2 x 4	359	465	4 x 5	515	670	6 x 7	723	939	8 x 15	1240	1610
2 x 5	410	534	4 x 6	567	736	6 x 8	776	1005	8 x 16	1292	1679
2 x 6	462	601	4 x 7	617	805	6 x 9	825	1074	8 x 17	1341	1745
2 x 7	514	669	4 x 8	670	870	6 x 10	877	1140	8 x 18	1394	1813
2 x 8	565	733	4 x 9	722	937	6 x 11	927	1206	8 x 19	1445	1879
2 x 9	616	802	4 x 10	774	1003	6 x 12	980	1273	8 x 20	1498	1946
2 x 10	669	868	4 x 11	824	1069	6 x 13	1031	1339			
2 x 11	721	934	4 x 12	876	1138	6 x 14	1085	1409	9 x 9	985	1276
2 x 12	771	1000	4 x 13	926	1204	6 x 15	1135	1475	9 x 10	1034	1346
2 x 13	821	1066	4 x 14	979	1272	6 x 16	1186	1543	9 x 11	1086	1412
2 x 14	874	1135	4 x 15	1029	1338	6 x 17	1239	1609	9 x 12	1138	1478
2 x 15	924	1201	4 x 16	1083	1407	6 x 18	1290	1678	9 x 13	1189	1546
2 x 16	977	1269	4 x 17	1134	1471	6 x 19	1339	1744	9 x 14	1241	1612
2 x 17	1028	1335	4 x 18	1184	1540	6 x 20	1392	1811	9 x 15	1293	1681
2 x 18	1080	1402	4 x 19	1237	1606				9 x 16	1341	1747
2 x 19	1131	1470	4 x 20	1287	1673	7 x 7	778	1006	9 x 17	1395	1814
2 x 20	1183	1537				7 x 8	825	1075	9 x 18	1445	1880
			5 x 5	568	738	7 x 9	878	1141	9 x 19	1500	1949
3 x 3	359	467	5 x 6	617	807	7 x 10	930	1209	9 x 20	1549	2015
3 x 4	412	537	5 x 7	672	873	7 x 11	980	1275			
3 x 5	462	603	5 x 8	722	939	7 x 12	1032	1341	10 x 10	1088	1414
3 x 6	514	670	5 x 9	776	1005	7 x 13	1085	1411	10 x 11	1138	1481
3 x 7	567	733	5 x 10	824	1074	7 x 14	1137	1477	10 x 12	1191	1547
3 x 8	616	802	5 x 11	876	1140	7 x 15	1187	1544	10 x 13	1241	1613
3 x 9	670	868	5 x 12	927	1204	7 x 16	1239	1609	10 x 14	1295	1682
3 x 10	721	934	5 x 13	979	1272	7 x 17	1292	1678	10 x 15	1346	1748
3 x 11	774	1002	5 x 14	1031	1338	7 x 18	1339	1744	10 x 16	1395	1814
3 x 12	822	1068	5 x 15	1083	1407	7 x 19	1394	1811	10 x 17	1447	1880
3 x 13	874	1137	5 x 16	1135	1473	7 x 20	1444	1877	10 x 18	1500	1949
3 x 14	926	1203	5 x 17	1186	1541				10 x 19	1550	2015
3 x 15	977	1270	5 x 18	1237	1607	8 x 8	878	1143	10 x 20	1602	2083
3 x 16	1029	1336	5 x 19	1290	1675	8 x 9	931	1210			
3 x 17	1082	1405	5 x 20	1338	1742	8 x 10	983	1276			
3 x 18	1131	1471				8 x 11	1032	1341			
3 x 19	1184	1540				8 x 12	1086	1411			
3 x 20	1233	1606				8 x 13	1137	1477			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers (verticals pre-drilled and countersunk)
- One vertical side will be 2Part Extended Frame (1955) with 2Part Retainer (1944) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports
- Divider(s) - See optional accessories

Optional Accessories (pg 182):

- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 7" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

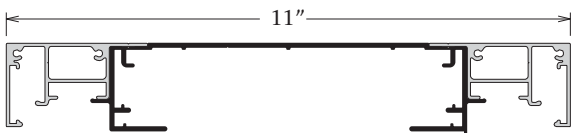
Additional Information (pgs 196-197)

Unassembled Double Face Kits - For Rigid Faces

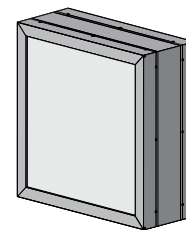
2Part 9" D/F Body w/ 2Part Extended Retainer

Part #1928
K1928/1940

Part #1940



One Side Removable w/
2Part Extended Frame, Part #1955
2Part Retainer, Part #1944



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$379	\$492	4 x 4	\$568	\$738	6 x 6	\$818	\$1063	8 x 14	\$1442	\$1876
2 x 4	443	574	4 x 5	630	818	6 x 7	880	1147	8 x 15	1507	1957
2 x 5	506	656	4 x 6	693	900	6 x 8	943	1228	8 x 16	1569	2039
2 x 6	568	738	4 x 7	756	983	6 x 9	1005	1307	8 x 17	1632	2118
2 x 7	628	817	4 x 8	817	1062	6 x 10	1067	1389	8 x 18	1694	2200
2 x 8	693	898	4 x 9	879	1142	6 x 11	1131	1470	8 x 19	1755	2284
2 x 9	755	980	4 x 10	943	1226	6 x 12	1192	1550	8 x 20	1817	2362
2 x 10	815	1060	4 x 11	1004	1304	6 x 13	1254	1632			
2 x 11	879	1141	4 x 12	1067	1388	6 x 14	1319	1713	9 x 9	1196	1552
2 x 12	942	1224	4 x 13	1129	1469	6 x 15	1379	1793	9 x 10	1259	1635
2 x 13	1004	1304	4 x 14	1191	1549	6 x 16	1442	1874	9 x 11	1320	1715
2 x 14	1064	1387	4 x 15	1254	1631	6 x 17	1504	1956	9 x 12	1381	1796
2 x 15	1128	1467	4 x 16	1317	1711	6 x 18	1569	2037	9 x 13	1444	1877
2 x 16	1191	1548	4 x 17	1379	1791	6 x 19	1631	2118	9 x 14	1507	1957
2 x 17	1252	1629	4 x 18	1441	1874	6 x 20	1689	2198	9 x 15	1570	2039
2 x 18	1317	1710	4 x 19	1503	1955				9 x 16	1632	2120
2 x 19	1378	1790	4 x 20	1567	2035	7 x 7	945	1228	9 x 17	1694	2201
2 x 20	1440	1873				7 x 8	1005	1308	9 x 18	1756	2284
			5 x 5	694	900	7 x 9	1068	1391	9 x 19	1817	2362
3 x 3	443	576	5 x 6	756	983	7 x 10	1131	1470	9 x 20	1880	2446
3 x 4	507	656	5 x 7	817	1063	7 x 11	1192	1550			
3 x 5	568	738	5 x 8	880	1142	7 x 12	1257	1633	10 x 10	1320	1716
3 x 6	628	818	5 x 9	943	1226	7 x 13	1319	1713	10 x 11	1382	1796
3 x 7	693	898	5 x 10	1005	1307	7 x 14	1381	1793	10 x 12	1444	1877
3 x 8	755	980	5 x 11	1067	1389	7 x 15	1442	1876	10 x 13	1507	1959
3 x 9	817	1062	5 x 12	1129	1469	7 x 16	1504	1957	10 x 14	1570	2042
3 x 10	879	1142	5 x 13	1192	1549	7 x 17	1569	2037	10 x 15	1632	2120
3 x 11	942	1224	5 x 14	1254	1632	7 x 18	1631	2118	10 x 16	1695	2201
3 x 12	1004	1304	5 x 15	1319	1713	7 x 19	1694	2200	10 x 17	1756	2285
3 x 13	1064	1388	5 x 16	1379	1791	7 x 20	1755	2279	10 x 18	1817	2364
3 x 14	1129	1467	5 x 17	1441	1874				10 x 19	1880	2446
3 x 15	1191	1548	5 x 18	1504	1956	8 x 8	1068	1391	10 x 20	1943	2528
3 x 16	1252	1631	5 x 19	1567	2035	8 x 9	1131	1471			
3 x 17	1317	1711	5 x 20	1631	2117	8 x 10	1196	1550			
3 x 18	1378	1790				8 x 11	1257	1633			
3 x 19	1441	1873				8 x 12	1320	1715			
3 x 20	1503	1955				8 x 13	1381	1796			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers (verticals pre-drilled and countersunk)
- One vertical side will be 2Part Extended Frame (1955) with 2Part Retainer (1944) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 8" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

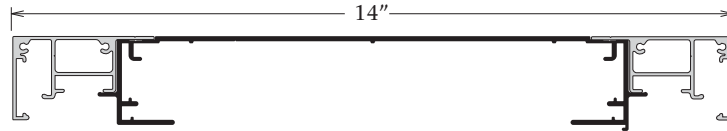
Additional Information (pgs 196-197)

Unassembled Double Face Kits - For Rigid Faces

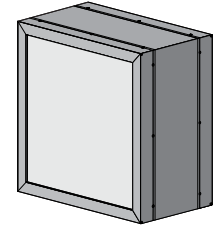
2Part 12" D/F Body w/ 2Part Extended Retainer

Part #1929
K1929/1940

Part #1940



One Side Removable w/
2Part Extended Frame, Part #1955
2Part Retainer, Part #1944



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$431	\$558	4 x 4	\$642	\$834	6 x 6	\$925	\$1200	8 x 14	\$1629	\$2117
2 x 4	499	648	4 x 5	711	925	6 x 7	994	1294	8 x 15	1699	2208
2 x 5	570	739	4 x 6	782	1019	6 x 8	1063	1382	8 x 16	1769	2300
2 x 6	640	833	4 x 7	851	1108	6 x 9	1135	1475	8 x 17	1840	2390
2 x 7	711	923	4 x 8	923	1200	6 x 10	1204	1567	8 x 18	1908	2484
2 x 8	782	1016	4 x 9	994	1292	6 x 11	1275	1660	8 x 19	1981	2574
2 x 9	850	1106	4 x 10	1062	1381	6 x 12	1346	1748	8 x 20	2051	2664
2 x 10	920	1199	4 x 11	1134	1473	6 x 13	1415	1842			
2 x 11	992	1291	4 x 12	1203	1566	6 x 14	1486	1933	9 x 9	1347	1751
2 x 12	1062	1381	4 x 13	1274	1656	6 x 15	1557	2023	9 x 10	1416	1843
2 x 13	1134	1471	4 x 14	1346	1747	6 x 16	1629	2115	9 x 11	1489	1935
2 x 14	1201	1565	4 x 15	1415	1840	6 x 17	1698	2206	9 x 12	1559	2026
2 x 15	1271	1654	4 x 16	1484	1929	6 x 18	1768	2299	9 x 13	1631	2117
2 x 16	1341	1745	4 x 17	1553	2023	6 x 19	1839	2388	9 x 14	1699	2209
2 x 17	1413	1839	4 x 18	1628	2114	6 x 20	1908	2482	9 x 15	1769	2300
2 x 18	1484	1927	4 x 19	1698	2204				9 x 16	1840	2392
2 x 19	1552	2021	4 x 20	1768	2296	7 x 7	1064	1387	9 x 17	1909	2484
2 x 20	1624	2113				7 x 8	1135	1475	9 x 18	1982	2574
			5 x 5	784	1019	7 x 9	1204	1569	9 x 19	2051	2665
3 x 3	501	648	5 x 6	851	1109	7 x 10	1275	1660	9 x 20	2120	2757
3 x 4	572	742	5 x 7	923	1200	7 x 11	1347	1751			
3 x 5	640	833	5 x 8	994	1292	7 x 12	1416	1842	10 x 10	1489	1936
3 x 6	711	925	5 x 9	1063	1382	7 x 13	1486	1933	10 x 11	1559	2026
3 x 7	782	1016	5 x 10	1135	1473	7 x 14	1557	2025	10 x 12	1631	2118
3 x 8	851	1108	5 x 11	1203	1567	7 x 15	1629	2115	10 x 13	1701	2209
3 x 9	923	1199	5 x 12	1274	1656	7 x 16	1699	2208	10 x 14	1772	2301
3 x 10	992	1292	5 x 13	1346	1748	7 x 17	1769	2299	10 x 15	1840	2392
3 x 11	1062	1381	5 x 14	1415	1840	7 x 18	1839	2390	10 x 16	1909	2484
3 x 12	1134	1471	5 x 15	1486	1933	7 x 19	1908	2482	10 x 17	1982	2575
3 x 13	1203	1566	5 x 16	1553	2023	7 x 20	1981	2574	10 x 18	2052	2665
3 x 14	1274	1654	5 x 17	1628	2114				10 x 19	2121	2759
3 x 15	1341	1747	5 x 18	1698	2206	8 x 8	1204	1569	10 x 20	2192	2848
3 x 16	1413	1839	5 x 19	1768	2296	8 x 9	1275	1661			
3 x 17	1484	1929	5 x 20	1839	2388	8 x 10	1347	1751			
3 x 18	1553	2021				8 x 11	1416	1842			
3 x 19	1628	2114				8 x 12	1489	1935			
3 x 20	1695	2204				8 x 13	1557	2025			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers (verticals pre-drilled and countersunk)
- One vertical side will be 2Part Extended Frame (1955) with 2Part Retainer (1944) to allow for sliding the rigid plastic face in and out
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

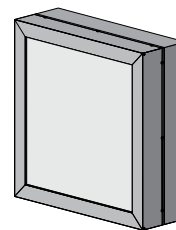
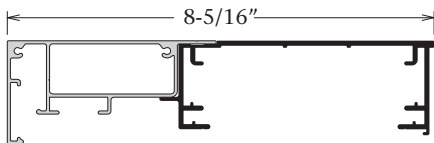
Additional Information (pgs 196-197)

Unassembled Single Face Kits - For Rigid Faces

2Part 6" S/F Body w/ 2Part Large Extended Retainer

Part #1926
K1926/1939

Part #1939



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$275	\$359	4 x 4	\$415	\$539	6 x 6	\$596	\$778	8 x 14	\$1055	\$1367
2 x 4	324	418	4 x 5	461	596	6 x 7	642	834	8 x 15	1100	1428
2 x 5	369	479	4 x 6	506	656	6 x 8	689	894	8 x 16	1148	1487
2 x 6	415	536	4 x 7	551	716	6 x 9	735	955	8 x 17	1193	1548
2 x 7	460	596	4 x 8	596	778	6 x 10	782	1012	8 x 18	1237	1606
2 x 8	506	656	4 x 9	642	833	6 x 11	827	1071	8 x 19	1283	1662
2 x 9	551	715	4 x 10	689	894	6 x 12	869	1131	8 x 20	1328	1726
2 x 10	596	773	4 x 11	735	955	6 x 13	917	1191			
2 x 11	642	833	4 x 12	781	1010	6 x 14	962	1249	9 x 9	871	1133
2 x 12	689	893	4 x 13	826	1071	6 x 15	1008	1309	9 x 10	920	1191
2 x 13	733	951	4 x 14	869	1131	6 x 16	1055	1367	9 x 11	964	1250
2 x 14	781	1010	4 x 15	917	1188	6 x 17	1100	1427	9 x 12	1008	1311
2 x 15	826	1070	4 x 16	962	1249	6 x 18	1147	1487	9 x 13	1055	1367
2 x 16	869	1129	4 x 17	1008	1309	6 x 19	1192	1548	9 x 14	1100	1428
2 x 17	917	1188	4 x 18	1054	1364	6 x 20	1237	1603	9 x 15	1148	1489
2 x 18	960	1249	4 x 19	1096	1427				9 x 16	1193	1548
2 x 19	1006	1307	4 x 20	1147	1487	7 x 7	689	894	9 x 17	1238	1606
2 x 20	1054	1364				7 x 8	735	955	9 x 18	1283	1664
			5 x 5	507	656	7 x 9	782	1012	9 x 19	1328	1726
3 x 3	324	418	5 x 6	551	716	7 x 10	827	1071	9 x 20	1375	1785
3 x 4	369	479	5 x 7	596	778	7 x 11	871	1131			
3 x 5	415	539	5 x 8	642	833	7 x 12	917	1191	10 x 10	964	1250
3 x 6	461	596	5 x 9	689	894	7 x 13	962	1250	10 x 11	1009	1311
3 x 7	506	656	5 x 10	735	955	7 x 14	1008	1309	10 x 12	1055	1367
3 x 8	551	716	5 x 11	782	1010	7 x 15	1055	1367	10 x 13	1100	1428
3 x 9	596	773	5 x 12	826	1071	7 x 16	1100	1428	10 x 14	1148	1489
3 x 10	642	833	5 x 13	869	1131	7 x 17	1148	1487	10 x 15	1193	1548
3 x 11	689	894	5 x 14	917	1188	7 x 18	1192	1548	10 x 16	1238	1606
3 x 12	733	951	5 x 15	962	1249	7 x 19	1237	1606	10 x 17	1283	1664
3 x 13	781	1010	5 x 16	1008	1309	7 x 20	1283	1662	10 x 18	1328	1727
3 x 14	826	1071	5 x 17	1055	1364				10 x 19	1375	1785
3 x 15	869	1129	5 x 18	1096	1427	8 x 8	782	1012	10 x 20	1421	1843
3 x 16	917	1188	5 x 19	1147	1487	8 x 9	827	1074			
3 x 17	962	1249	5 x 20	1192	1548	8 x 10	871	1131			
3 x 18	1006	1307				8 x 11	920	1191			
3 x 19	1054	1364				8 x 12	962	1250			
3 x 20	1096	1427				8 x 13	1008	1309			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers (verticals pre-drilled and countersunk)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

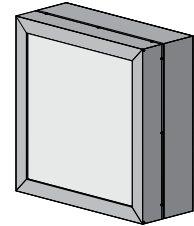
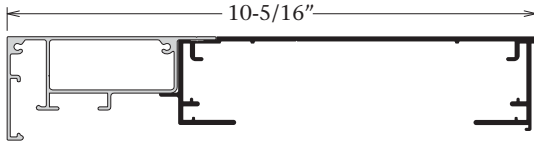
Additional Information (pgs 196-197)

Unassembled Single Face Kits - For Rigid Faces

2Part 8" S/F Body w/ 2Part Large Extended Retainer

Part #1927
K1927/1939

Part #1939



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$315	\$407	4 x 4	\$468	\$611	6 x 6	\$676	\$877	8 x 14	\$1193	\$1549
2 x 4	365	474	4 x 5	520	676	6 x 7	727	945	8 x 15	1246	1618
2 x 5	415	541	4 x 6	573	742	6 x 8	781	1010	8 x 16	1298	1682
2 x 6	468	609	4 x 7	624	811	6 x 9	830	1078	8 x 17	1349	1751
2 x 7	520	674	4 x 8	676	877	6 x 10	885	1144	8 x 18	1400	1819
2 x 8	573	740	4 x 9	727	945	6 x 11	938	1214	8 x 19	1454	1885
2 x 9	624	810	4 x 10	781	1010	6 x 12	987	1280	8 x 20	1504	1955
2 x 10	674	876	4 x 11	830	1078	6 x 13	1039	1346			
2 x 11	726	943	4 x 12	883	1144	6 x 14	1088	1413	9 x 9	987	1282
2 x 12	780	1009	4 x 13	934	1214	6 x 15	1141	1481	9 x 10	1040	1347
2 x 13	830	1076	4 x 14	984	1280	6 x 16	1192	1548	9 x 11	1089	1415
2 x 14	883	1142	4 x 15	1039	1346	6 x 17	1246	1616	9 x 12	1142	1483
2 x 15	934	1213	4 x 16	1088	1413	6 x 18	1298	1681	9 x 13	1193	1549
2 x 16	984	1279	4 x 17	1141	1481	6 x 19	1349	1748	9 x 14	1246	1618
2 x 17	1038	1346	4 x 18	1192	1548	6 x 20	1400	1815	9 x 15	1298	1682
2 x 18	1087	1413	4 x 19	1245	1616				9 x 16	1349	1751
2 x 19	1141	1481	4 x 20	1295	1681	7 x 7	781	1012	9 x 17	1403	1819
2 x 20	1192	1548				7 x 8	831	1079	9 x 18	1454	1885
			5 x 5	573	742	7 x 9	885	1147	9 x 19	1504	1955
3 x 3	365	477	5 x 6	626	811	7 x 10	938	1216	9 x 20	1554	2018
3 x 4	416	543	5 x 7	676	877	7 x 11	987	1282			
3 x 5	468	611	5 x 8	727	945	7 x 12	1039	1347	10 x 10	1089	1415
3 x 6	520	676	5 x 9	781	1010	7 x 13	1088	1415	10 x 11	1142	1483
3 x 7	573	742	5 x 10	830	1078	7 x 14	1141	1483	10 x 12	1193	1549
3 x 8	624	811	5 x 11	883	1144	7 x 15	1193	1549	10 x 13	1246	1618
3 x 9	674	877	5 x 12	934	1214	7 x 16	1246	1618	10 x 14	1298	1682
3 x 10	726	945	5 x 13	987	1280	7 x 17	1298	1682	10 x 15	1350	1751
3 x 11	781	1010	5 x 14	1039	1346	7 x 18	1349	1751	10 x 16	1403	1819
3 x 12	830	1078	5 x 15	1088	1413	7 x 19	1400	1819	10 x 17	1454	1885
3 x 13	883	1144	5 x 16	1141	1481	7 x 20	1450	1885	10 x 18	1504	1955
3 x 14	934	1214	5 x 17	1192	1548				10 x 19	1554	2018
3 x 15	984	1280	5 x 18	1245	1616	8 x 8	885	1147	10 x 20	1607	2086
3 x 16	1038	1346	5 x 19	1298	1681	8 x 9	938	1216			
3 x 17	1088	1413	5 x 20	1349	1748	8 x 10	987	1282			
3 x 18	1141	1481				8 x 11	1039	1347			
3 x 19	1192	1548				8 x 12	1088	1415			
3 x 20	1245	1616				8 x 13	1142	1483			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers (verticals pre-drilled and countersunk)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

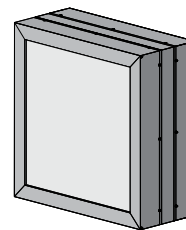
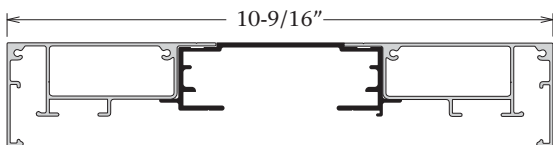
Additional Information (pgs 196-197)

Unassembled Double Face Kits - For Rigid Faces

2Part 6" D/F Body w/ 2Part Large Extended Retainer

Part #1936
K1936/1939

Part #1939



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$349	\$453	4 x 4	\$532	\$689	6 x 6	\$773	\$1005	8 x 14	\$1377	\$1784
2 x 4	411	531	4 x 5	591	767	6 x 7	834	1079	8 x 15	1437	1861
2 x 5	470	611	4 x 6	652	846	6 x 8	894	1158	8 x 16	1495	1939
2 x 6	531	686	4 x 7	711	923	6 x 9	955	1237	8 x 17	1554	2017
2 x 7	590	765	4 x 8	771	1000	6 x 10	1013	1313	8 x 18	1616	2096
2 x 8	651	843	4 x 9	833	1078	6 x 11	1074	1392	8 x 19	1677	2173
2 x 9	709	920	4 x 10	893	1157	6 x 12	1134	1469	8 x 20	1737	2250
2 x 10	769	999	4 x 11	952	1232	6 x 13	1193	1548			
2 x 11	831	1076	4 x 12	1012	1312	6 x 14	1254	1628	9 x 9	1138	1471
2 x 12	892	1153	4 x 13	1071	1391	6 x 15	1313	1703	9 x 10	1197	1552
2 x 13	949	1229	4 x 14	1133	1467	6 x 16	1374	1782	9 x 11	1257	1631
2 x 14	1010	1309	4 x 15	1192	1545	6 x 17	1436	1860	9 x 12	1317	1707
2 x 15	1070	1388	4 x 16	1253	1624	6 x 18	1494	1938	9 x 13	1377	1785
2 x 16	1131	1464	4 x 17	1312	1701	6 x 19	1553	2015	9 x 14	1438	1863
2 x 17	1191	1542	4 x 18	1372	1778	6 x 20	1614	2094	9 x 15	1499	1942
2 x 18	1250	1620	4 x 19	1433	1856				9 x 16	1554	2018
2 x 19	1309	1699	4 x 20	1493	1933	7 x 7	896	1159	9 x 17	1618	2097
2 x 20	1369	1776				7 x 8	955	1238	9 x 18	1677	2175
			5 x 5	653	847	7 x 9	1016	1315	9 x 19	1740	2254
3 x 3	411	532	5 x 6	711	925	7 x 10	1075	1394	9 x 20	1796	2333
3 x 4	472	613	5 x 7	773	1004	7 x 11	1134	1470			
3 x 5	531	689	5 x 8	833	1079	7 x 12	1196	1549	10 x 10	1259	1632
3 x 6	590	767	5 x 9	894	1158	7 x 13	1254	1629	10 x 11	1317	1708
3 x 7	652	843	5 x 10	952	1237	7 x 14	1315	1705	10 x 12	1378	1787
3 x 8	709	920	5 x 11	1012	1313	7 x 15	1375	1784	10 x 13	1438	1864
3 x 9	771	999	5 x 12	1074	1391	7 x 16	1436	1860	10 x 14	1500	1943
3 x 10	831	1076	5 x 13	1133	1467	7 x 17	1495	1938	10 x 15	1557	2021
3 x 11	893	1155	5 x 14	1193	1545	7 x 18	1553	2015	10 x 16	1618	2097
3 x 12	951	1230	5 x 15	1253	1624	7 x 19	1616	2094	10 x 17	1678	2175
3 x 13	1010	1311	5 x 16	1313	1702	7 x 20	1675	2171	10 x 18	1740	2254
3 x 14	1071	1389	5 x 17	1374	1781				10 x 19	1797	2333
3 x 15	1131	1465	5 x 18	1433	1857	8 x 8	1016	1317	10 x 20	1857	2408
3 x 16	1192	1544	5 x 19	1494	1935	8 x 9	1076	1395			
3 x 17	1252	1623	5 x 20	1552	2014	8 x 10	1137	1471			
3 x 18	1309	1701				8 x 11	1196	1549			
3 x 19	1372	1778				8 x 12	1257	1629			
3 x 20	1432	1856				8 x 13	1315	1705			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers (verticals pre-drilled and countersunk)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports
- Divider(s) - See optional accessories

Optional Accessories (pg 182):

- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 9-1/2" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

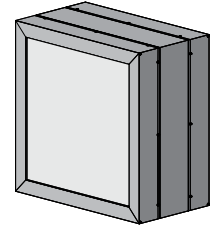
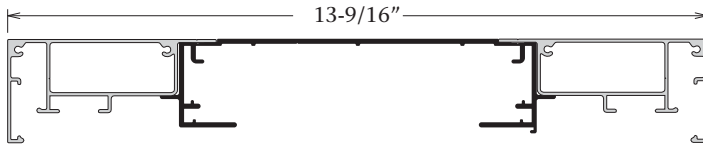
Additional Information (pgs 196-197)

Unassembled Double Face Kits - For Rigid Faces

2Part 9" D/F Body w/ 2Part Large Extended Retainer

Part #1928
K1928/1939

Part #1939



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$422	\$545	4 x 4	\$636	\$823	6 x 6	\$922	\$1193	8 x 14	\$1631	\$2115
2 x 4	494	640	4 x 5	706	917	6 x 7	992	1287	8 x 15	1703	2208
2 x 5	565	733	4 x 6	778	1009	6 x 8	1062	1381	8 x 16	1773	2301
2 x 6	636	823	4 x 7	850	1104	6 x 9	1134	1469	8 x 17	1844	2390
2 x 7	705	916	4 x 8	920	1192	6 x 10	1203	1565	8 x 18	1916	2484
2 x 8	778	1008	4 x 9	989	1284	6 x 11	1275	1656	8 x 19	1984	2576
2 x 9	848	1100	4 x 10	1062	1379	6 x 12	1346	1745	8 x 20	2056	2666
2 x 10	918	1191	4 x 11	1133	1467	6 x 13	1419	1839			
2 x 11	989	1283	4 x 12	1203	1563	6 x 14	1490	1931	9 x 9	1349	1747
2 x 12	1060	1378	4 x 13	1274	1654	6 x 15	1557	2021	9 x 10	1421	1842
2 x 13	1133	1467	4 x 14	1345	1744	6 x 16	1631	2114	9 x 11	1491	1933
2 x 14	1201	1559	4 x 15	1419	1838	6 x 17	1702	2206	9 x 12	1559	2025
2 x 15	1271	1653	4 x 16	1489	1929	6 x 18	1773	2299	9 x 13	1632	2117
2 x 16	1345	1743	4 x 17	1557	2018	6 x 19	1843	2390	9 x 14	1703	2208
2 x 17	1415	1836	4 x 18	1629	2114	6 x 20	1911	2482	9 x 15	1774	2301
2 x 18	1489	1927	4 x 19	1701	2205				9 x 16	1844	2392
2 x 19	1556	2017	4 x 20	1772	2296	7 x 7	1063	1381	9 x 17	1916	2486
2 x 20	1628	2113				7 x 8	1134	1470	9 x 18	1985	2576
			5 x 5	780	1009	7 x 9	1204	1566	9 x 19	2056	2666
3 x 3	494	642	5 x 6	850	1104	7 x 10	1275	1656	9 x 20	2127	2761
3 x 4	567	733	5 x 7	920	1193	7 x 11	1346	1745			
3 x 5	636	823	5 x 8	992	1284	7 x 12	1420	1840	10 x 10	1491	1935
3 x 6	705	917	5 x 9	1062	1379	7 x 13	1490	1931	10 x 11	1563	2025
3 x 7	778	1008	5 x 10	1134	1469	7 x 14	1559	2021	10 x 12	1632	2117
3 x 8	848	1100	5 x 11	1203	1565	7 x 15	1631	2115	10 x 13	1703	2209
3 x 9	920	1192	5 x 12	1274	1654	7 x 16	1702	2208	10 x 14	1774	2304
3 x 10	989	1284	5 x 13	1346	1744	7 x 17	1773	2299	10 x 15	1844	2392
3 x 11	1060	1378	5 x 14	1419	1839	7 x 18	1843	2390	10 x 16	1918	2486
3 x 12	1133	1467	5 x 15	1490	1931	7 x 19	1916	2484	10 x 17	1985	2578
3 x 13	1201	1563	5 x 16	1557	2018	7 x 20	1984	2574	10 x 18	2056	2669
3 x 14	1274	1653	5 x 17	1629	2114				10 x 19	2127	2761
3 x 15	1345	1743	5 x 18	1702	2206	8 x 8	1204	1566	10 x 20	2198	2853
3 x 16	1415	1838	5 x 19	1772	2296	8 x 9	1275	1657			
3 x 17	1489	1929	5 x 20	1843	2388	8 x 10	1349	1745			
3 x 18	1556	2017				8 x 11	1420	1840			
3 x 19	1629	2113				8 x 12	1491	1933			
3 x 20	1701	2205				8 x 13	1559	2025			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers (verticals pre-drilled and countersunk)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

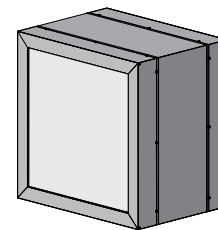
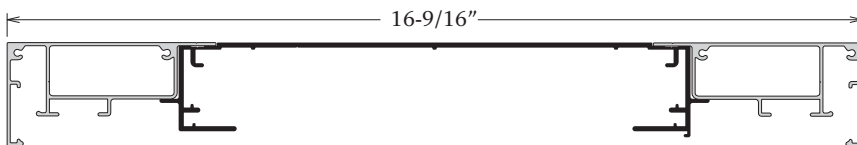
Additional Information (pgs 196-197)

Unassembled Double Face Kits - For Rigid Faces

2Part 12" D/F Body w/ 2Part Large Extended Retainer

Part #1929
K1929/1939

Part #1939



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$472	\$611	4 x 4	\$709	\$920	6 x 6	\$1028	\$1330	8 x 14	\$1815	\$2357
2 x 4	549	714	4 x 5	788	1023	6 x 7	1105	1436	8 x 15	1896	2460
2 x 5	630	815	4 x 6	867	1128	6 x 8	1183	1536	8 x 16	1975	2559
2 x 6	708	918	4 x 7	946	1226	6 x 9	1265	1637	8 x 17	2054	2662
2 x 7	788	1022	4 x 8	1026	1330	6 x 10	1341	1741	8 x 18	2130	2767
2 x 8	867	1125	4 x 9	1105	1433	6 x 11	1420	1844	8 x 19	2209	2866
2 x 9	945	1224	4 x 10	1182	1535	6 x 12	1499	1944	8 x 20	2289	2968
2 x 10	1023	1329	4 x 11	1263	1636	6 x 13	1577	2048			
2 x 11	1104	1432	4 x 12	1340	1740	6 x 14	1656	2150	9 x 9	1500	1947
2 x 12	1182	1535	4 x 13	1419	1842	6 x 15	1737	2250	9 x 10	1579	2051
2 x 13	1263	1635	4 x 14	1499	1943	6 x 16	1815	2355	9 x 11	1660	2152
2 x 14	1338	1737	4 x 15	1577	2047	6 x 17	1894	2458	9 x 12	1740	2254
2 x 15	1416	1840	4 x 16	1654	2147	6 x 18	1973	2558	9 x 13	1817	2357
2 x 16	1494	1942	4 x 17	1732	2250	6 x 19	2052	2661	9 x 14	1896	2462
2 x 17	1576	2045	4 x 18	1814	2354	6 x 20	2130	2766	9 x 15	1975	2559
2 x 18	1654	2146	4 x 19	1894	2453				9 x 16	2054	2664
2 x 19	1731	2249	4 x 20	1973	2557	7 x 7	1184	1540	9 x 17	2133	2767
2 x 20	1813	2352				7 x 8	1265	1637	9 x 18	2210	2866
			5 x 5	868	1128	7 x 9	1341	1743	9 x 19	2289	2969
3 x 3	551	714	5 x 6	946	1228	7 x 10	1420	1844	9 x 20	2367	3073
3 x 4	631	818	5 x 7	1026	1330	7 x 11	1500	1947			
3 x 5	708	918	5 x 8	1105	1433	7 x 12	1579	2048	10 x 10	1660	2154
3 x 6	788	1023	5 x 9	1183	1536	7 x 13	1656	2150	10 x 11	1740	2254
3 x 7	867	1125	5 x 10	1265	1636	7 x 14	1737	2252	10 x 12	1817	2358
3 x 8	946	1226	5 x 11	1340	1741	7 x 15	1815	2355	10 x 13	1897	2462
3 x 9	1026	1329	5 x 12	1419	1842	7 x 16	1896	2460	10 x 14	1977	2561
3 x 10	1104	1433	5 x 13	1499	1944	7 x 17	1975	2558	10 x 15	2054	2664
3 x 11	1182	1535	5 x 14	1577	2047	7 x 18	2052	2662	10 x 16	2133	2767
3 x 12	1263	1635	5 x 15	1656	2150	7 x 19	2130	2766	10 x 17	2210	2868
3 x 13	1340	1740	5 x 16	1732	2250	7 x 20	2209	2866	10 x 18	2291	2969
3 x 14	1419	1840	5 x 17	1814	2354				10 x 19	2370	3074
3 x 15	1494	1943	5 x 18	1894	2458	8 x 8	1341	1743	10 x 20	2447	3173
3 x 16	1576	2045	5 x 19	1973	2557	8 x 9	1420	1847			
3 x 17	1654	2147	5 x 20	2052	2661	8 x 10	1500	1947			
3 x 18	1732	2249				8 x 11	1579	2048			
3 x 19	1814	2354				8 x 12	1660	2152			
3 x 20	1893	2453				8 x 13	1737	2252			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered retainers (verticals pre-drilled and countersunk)
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 12" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face

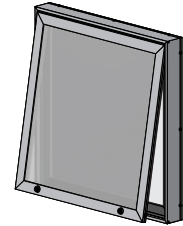
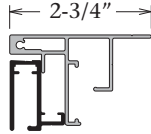
Additional Information (pgs 196-197)

Unassembled Retro Kits - For Vandal Retainers

2Part Inner Frame and 2Part Outer Frame

Part #1960
K1960/42

Part #1942



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$245	\$319	4 x 4	\$336	\$436	6 x 6	\$461	\$598	8 x 14	\$781	\$1012
2 x 4	275	357	4 x 5	369	478	6 x 7	494	642	8 x 15	813	1054
2 x 5	308	402	4 x 6	401	523	6 x 8	526	682	8 x 16	847	1100
2 x 6	343	443	4 x 7	433	564	6 x 9	560	723	8 x 17	877	1140
2 x 7	374	486	4 x 8	465	606	6 x 10	591	765	8 x 18	909	1183
2 x 8	407	530	4 x 9	498	648	6 x 11	620	810	8 x 19	942	1224
2 x 9	441	572	4 x 10	532	690	6 x 12	655	850	8 x 20	976	1267
2 x 10	470	613	4 x 11	564	732	6 x 13	686	894			
2 x 11	506	655	4 x 12	596	778	6 x 14	721	934	9 x 9	647	838
2 x 12	539	699	4 x 13	628	817	6 x 15	752	979	9 x 10	679	883
2 x 13	570	739	4 x 14	660	860	6 x 16	786	1021	9 x 11	711	925
2 x 14	602	784	4 x 15	693	901	6 x 17	817	1063	9 x 12	743	967
2 x 15	635	823	4 x 16	726	943	6 x 18	851	1106	9 x 13	780	1009
2 x 16	668	867	4 x 17	759	988	6 x 19	885	1147	9 x 14	808	1051
2 x 17	701	909	4 x 18	791	1029	6 x 20	914	1188	9 x 15	843	1093
2 x 18	733	952	4 x 19	826	1071				9 x 16	875	1137
2 x 19	764	996	4 x 20	856	1112	7 x 7	523	677	9 x 17	904	1179
2 x 20	796	1038				7 x 8	558	721	9 x 18	939	1221
			5 x 5	398	519	7 x 9	587	763	9 x 19	973	1263
3 x 3	271	354	5 x 6	432	561	7 x 10	619	805	9 x 20	1004	1304
3 x 4	306	399	5 x 7	462	603	7 x 11	652	847			
3 x 5	337	439	5 x 8	497	645	7 x 12	685	892	10 x 10	708	922
3 x 6	372	484	5 x 9	530	686	7 x 13	716	931	10 x 11	742	964
3 x 7	402	526	5 x 10	562	727	7 x 14	751	975	10 x 12	773	1006
3 x 8	436	567	5 x 11	593	771	7 x 15	784	1016	10 x 13	806	1047
3 x 9	468	609	5 x 12	627	814	7 x 16	815	1057	10 x 14	838	1091
3 x 10	501	652	5 x 13	656	855	7 x 17	848	1104	10 x 15	871	1134
3 x 11	536	694	5 x 14	690	898	7 x 18	883	1142	10 x 16	901	1174
3 x 12	567	736	5 x 15	723	939	7 x 19	911	1186	10 x 17	938	1218
3 x 13	598	781	5 x 16	756	981	7 x 20	945	1228	10 x 18	967	1259
3 x 14	631	821	5 x 17	788	1025				10 x 19	1002	1301
3 x 15	663	864	5 x 18	822	1067	8 x 8	582	759	10 x 20	1034	1345
3 x 16	698	904	5 x 19	852	1109	8 x 9	615	802			
3 x 17	730	947	5 x 20	888	1151	8 x 10	648	844			
3 x 18	760	992				8 x 11	682	886			
3 x 19	794	1032				8 x 12	714	927			
3 x 20	827	1075				8 x 13	748	971			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered Inner/Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Hinge
- 2Part Lock(s) and One (1) 2Part Lock Wrench
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Drilling of holes for lock(s)
- Attachment of lock(s) and hinge
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 182):

- Divider(s)

Kit Specifications:

- Kits will be cut .25" larger to fit over the existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application
- Vandal Retainers are not designed to be used with SignComp Gas Supports

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles and/or Corner Keys
- All screws required to assemble by mechanical fastening
- **2Part Divider, Part #1905**, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face
- **Header/Reader**, Mill Finish \$15.23 and Dk. Bronze \$19.81 per/ft per/face (Includes 2Part Hinge)
- **Vandal/Vandal**, Mill Finish \$33.70 and Dk. Bronze \$43.85 per/ft per/face (Includes 2Part Hinge)

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

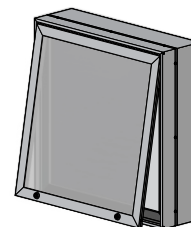
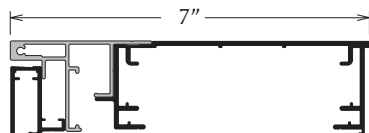
Unassembled Single Face Kits - For Vandal Retainers

2Part 6" S/F Body w/ 2Part Inner Frame and 2Part Outer Frame

Part #1926
K1926/60/42

Part #1960

Part #1942



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$331	\$431	4 x 4	\$479	\$623	6 x 6	\$676	\$879	8 x 14	\$1182	\$1535
2 x 4	383	497	4 x 5	531	686	6 x 7	726	945	8 x 15	1230	1601
2 x 5	433	562	4 x 6	578	755	6 x 8	780	1010	8 x 16	1280	1666
2 x 6	484	628	4 x 7	630	818	6 x 9	827	1079	8 x 17	1332	1732
2 x 7	536	694	4 x 8	682	886	6 x 10	879	1142	8 x 18	1387	1800
2 x 8	586	760	4 x 9	732	955	6 x 11	931	1211	8 x 19	1437	1868
2 x 9	636	827	4 x 10	784	1021	6 x 12	983	1275	8 x 20	1486	1933
2 x 10	686	894	4 x 11	835	1087	6 x 13	1032	1341			
2 x 11	739	960	4 x 12	886	1151	6 x 14	1085	1409	9 x 9	973	1266
2 x 12	789	1026	4 x 13	938	1218	6 x 15	1135	1475	9 x 10	1025	1330
2 x 13	843	1092	4 x 14	988	1286	6 x 16	1186	1542	9 x 11	1075	1396
2 x 14	893	1159	4 x 15	1038	1352	6 x 17	1237	1607	9 x 12	1125	1464
2 x 15	943	1226	4 x 16	1089	1416	6 x 18	1291	1675	9 x 13	1175	1531
2 x 16	994	1294	4 x 17	1140	1483	6 x 19	1338	1741	9 x 14	1229	1598
2 x 17	1046	1358	4 x 18	1192	1549	6 x 20	1391	1808	9 x 15	1279	1662
2 x 18	1095	1425	4 x 19	1243	1614				9 x 16	1330	1730
2 x 19	1148	1491	4 x 20	1295	1682	7 x 7	778	1006	9 x 17	1381	1796
2 x 20	1199	1557				7 x 8	826	1074	9 x 18	1432	1861
			5 x 5	576	751	7 x 9	877	1140	9 x 19	1483	1927
3 x 3	379	492	5 x 6	627	815	7 x 10	927	1205	9 x 20	1535	1992
3 x 4	431	558	5 x 7	680	883	7 x 11	979	1271			
3 x 5	481	626	5 x 8	730	947	7 x 12	1029	1338	10 x 10	1070	1394
3 x 6	532	690	5 x 9	782	1016	7 x 13	1080	1406	10 x 11	1122	1461
3 x 7	582	757	5 x 10	833	1084	7 x 14	1134	1471	10 x 12	1174	1527
3 x 8	635	823	5 x 11	883	1148	7 x 15	1184	1540	10 x 13	1226	1595
3 x 9	685	890	5 x 12	933	1216	7 x 16	1233	1603	10 x 14	1275	1660
3 x 10	736	958	5 x 13	984	1279	7 x 17	1286	1672	10 x 15	1328	1726
3 x 11	786	1023	5 x 14	1035	1353	7 x 18	1335	1735	10 x 16	1378	1790
3 x 12	838	1089	5 x 15	1088	1413	7 x 19	1388	1804	10 x 17	1429	1857
3 x 13	888	1155	5 x 16	1138	1478	7 x 20	1438	1870	10 x 18	1481	1925
3 x 14	942	1221	5 x 17	1188	1545				10 x 19	1532	1989
3 x 15	992	1291	5 x 18	1240	1611	8 x 8	875	1137	10 x 20	1581	2056
3 x 16	1043	1355	5 x 19	1292	1679	8 x 9	925	1201			
3 x 17	1092	1421	5 x 20	1340	1745	8 x 10	976	1269			
3 x 18	1142	1486				8 x 11	1028	1335			
3 x 19	1196	1552				8 x 12	1079	1400			
3 x 20	1245	1620				8 x 13	1129	1469			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Inner/Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Hinge
- 2Part Lock(s) and One (1) 2Part Lock Wrench
- Packaging

Not Included in Kits:

- Faces or Back
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Back Braces and Gussets
- Drilling of holes for lock(s)
- Attachment of lock(s) and hinge
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Vandal Retainers are not designed to be used with SignComp Gas Supports

Recommended Lamp Spacing:

- For illuminated backgrounds - 6" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles and/or Corner Keys
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face
- Header/Reader, Mill Finish \$15.23 and Dk. Bronze \$19.81 per/ft per/face (Includes 2Part Hinge)
- Vandal/Vandal, Mill Finish \$33.70 and Dk. Bronze \$43.85 per/ft per/face (Includes 2Part Hinge)

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

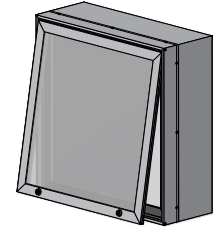
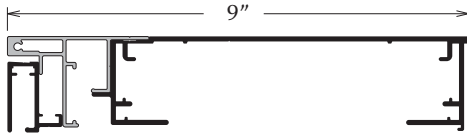
Unassembled Single Face Kits - For Vandal Retainers

2Part 8" S/F Body w/ 2Part Inner Frame and 2Part Outer Frame

Part #1927
K1927/60/42

Part #1960

Part #1942



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$369	\$478	4 x 4	\$534	\$693	6 x 6	\$756	\$983	8 x 14	\$1320	\$1716
2 x 4	423	549	4 x 5	590	765	6 x 7	813	1057	8 x 15	1378	1790
2 x 5	482	626	4 x 6	647	843	6 x 8	869	1131	8 x 16	1437	1868
2 x 6	540	699	4 x 7	703	916	6 x 9	926	1203	8 x 17	1491	1939
2 x 7	596	776	4 x 8	760	989	6 x 10	984	1276	8 x 18	1549	2014
2 x 8	653	848	4 x 9	817	1063	6 x 11	1039	1353	8 x 19	1606	2088
2 x 9	711	923	4 x 10	876	1138	6 x 12	1096	1427	8 x 20	1664	2163
2 x 10	765	997	4 x 11	931	1213	6 x 13	1155	1501			
2 x 11	823	1070	4 x 12	989	1287	6 x 14	1213	1574	9 x 9	1089	1415
2 x 12	880	1147	4 x 13	1047	1361	6 x 15	1269	1650	9 x 10	1147	1490
2 x 13	939	1220	4 x 14	1105	1437	6 x 16	1328	1723	9 x 11	1203	1566
2 x 14	996	1295	4 x 15	1159	1510	6 x 17	1382	1798	9 x 12	1260	1637
2 x 15	1054	1367	4 x 16	1218	1582	6 x 18	1441	1873	9 x 13	1319	1713
2 x 16	1109	1442	4 x 17	1275	1660	6 x 19	1499	1947	9 x 14	1374	1787
2 x 17	1167	1516	4 x 18	1332	1732	6 x 20	1553	2021	9 x 15	1432	1861
2 x 18	1224	1593	4 x 19	1391	1808				9 x 16	1489	1936
2 x 19	1280	1665	4 x 20	1445	1879	7 x 7	867	1125	9 x 17	1545	2011
2 x 20	1336	1741				7 x 8	925	1200	9 x 18	1602	2084
			5 x 5	643	838	7 x 9	980	1274	9 x 19	1661	2159
3 x 3	419	547	5 x 6	702	913	7 x 10	1038	1349	9 x 20	1716	2232
3 x 4	479	623	5 x 7	757	987	7 x 11	1093	1423			
3 x 5	536	696	5 x 8	815	1060	7 x 12	1153	1499	10 x 10	1200	1563
3 x 6	593	771	5 x 9	872	1135	7 x 13	1208	1572	10 x 11	1259	1635
3 x 7	648	846	5 x 10	930	1208	7 x 14	1267	1645	10 x 12	1313	1710
3 x 8	706	918	5 x 11	987	1283	7 x 15	1325	1719	10 x 13	1372	1784
3 x 9	764	994	5 x 12	1046	1358	7 x 16	1381	1793	10 x 14	1428	1857
3 x 10	821	1067	5 x 13	1100	1432	7 x 17	1438	1870	10 x 15	1486	1933
3 x 11	879	1141	5 x 14	1158	1507	7 x 18	1495	1943	10 x 16	1542	2006
3 x 12	934	1217	5 x 15	1216	1577	7 x 19	1550	2017	10 x 17	1601	2081
3 x 13	994	1292	5 x 16	1271	1653	7 x 20	1608	2092	10 x 18	1656	2154
3 x 14	1051	1364	5 x 17	1329	1728				10 x 19	1715	2229
3 x 15	1108	1440	5 x 18	1388	1802	8 x 8	977	1270	10 x 20	1772	2304
3 x 16	1164	1512	5 x 19	1442	1876	8 x 9	1034	1346			
3 x 17	1221	1589	5 x 20	1501	1951	8 x 10	1091	1420			
3 x 18	1276	1662				8 x 11	1150	1493			
3 x 19	1335	1735				8 x 12	1204	1569			
3 x 20	1392	1811				8 x 13	1265	1640			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Inner/Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Hinge
- 2Part Lock(s) and One (1) 2Part Lock Wrench
- Packaging

Not Included in Kits:

- Faces or Back
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Back Braces and Gussets
- Drilling of holes for lock(s)
- Attachment of lock(s) and hinge
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Vandal Retainers are not designed to be used with SignComp Gas Supports

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles and/or Corner Keys
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face
- Header/Reader, Mill Finish \$15.23 and Dk. Bronze \$19.81 per/ft per/face (Includes 2Part Hinge)
- Vandal/Vandal, Mill Finish \$33.70 and Dk. Bronze \$43.85 per/ft per/face (Includes 2Part Hinge)

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

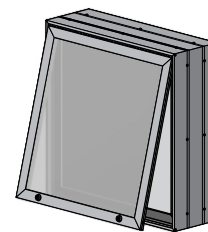
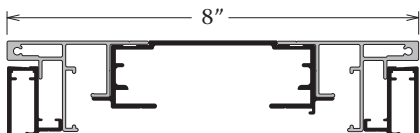
Unassembled Double Face Kits - For Vandal Retainers

2Part 6" D/F Body w/ 2Part Inner Frame and 2Part Outer Frame

Part #1936
K1936/60/42

Part #1960

Part #1942



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$453	\$591	4 x 4	\$656	\$851	6 x 6	\$927	\$1205	8 x 14	\$1629	\$2115
2 x 4	524	682	4 x 5	726	945	6 x 7	1000	1300	8 x 15	1699	2208
2 x 5	596	776	4 x 6	796	1035	6 x 8	1070	1392	8 x 16	1769	2300
2 x 6	669	867	4 x 7	851	1129	6 x 9	1141	1484	8 x 17	1842	2392
2 x 7	738	959	4 x 8	942	1221	6 x 10	1213	1576	8 x 18	1911	2486
2 x 8	810	1052	4 x 9	1010	1313	6 x 11	1283	1669	8 x 19	1984	2576
2 x 9	879	1142	4 x 10	1084	1407	6 x 12	1355	1762	8 x 20	2054	2669
2 x 10	952	1237	4 x 11	1153	1500	6 x 13	1427	1853			
2 x 11	1023	1329	4 x 12	1224	1593	6 x 14	1499	1947	9 x 9	1336	1741
2 x 12	1092	1421	4 x 13	1295	1684	6 x 15	1569	2037	9 x 10	1409	1835
2 x 13	1164	1512	4 x 14	1366	1776	6 x 16	1637	2130	9 x 11	1481	1925
2 x 14	1233	1606	4 x 15	1438	1870	6 x 17	1710	2223	9 x 12	1550	2015
2 x 15	1307	1699	4 x 16	1508	1960	6 x 18	1782	2316	9 x 13	1622	2110
2 x 16	1378	1790	4 x 17	1577	2052	6 x 19	1852	2407	9 x 14	1694	2200
2 x 17	1447	1881	4 x 18	1650	2145	6 x 20	1923	2499	9 x 15	1764	2292
2 x 18	1519	1975	4 x 19	1719	2235				9 x 16	1836	2386
2 x 19	1591	2065	4 x 20	1791	2329	7 x 7	1064	1387	9 x 17	1906	2476
2 x 20	1661	2159				7 x 8	1137	1477	9 x 18	1977	2570
			5 x 5	791	1029	7 x 9	1205	1570	9 x 19	2048	2662
3 x 3	519	674	5 x 6	864	1121	7 x 10	1276	1662	9 x 20	2118	2756
3 x 4	591	765	5 x 7	933	1216	7 x 11	1349	1755			
3 x 5	660	859	5 x 8	1005	1307	7 x 12	1421	1847	10 x 10	1473	1918
3 x 6	732	952	5 x 9	1078	1399	7 x 13	1491	1939	10 x 11	1545	2008
3 x 7	805	1046	5 x 10	1148	1491	7 x 14	1565	2030	10 x 12	1618	2100
3 x 8	875	1137	5 x 11	1218	1582	7 x 15	1633	2121	10 x 13	1686	2193
3 x 9	946	1229	5 x 12	1291	1678	7 x 16	1703	2215	10 x 14	1757	2287
3 x 10	1019	1324	5 x 13	1361	1769	7 x 17	1774	2306	10 x 15	1830	2380
3 x 11	1088	1413	5 x 14	1432	1861	7 x 18	1847	2399	10 x 16	1902	2470
3 x 12	1158	1507	5 x 15	1503	1955	7 x 19	1918	2494	10 x 17	1972	2562
3 x 13	1229	1599	5 x 16	1573	2045	7 x 20	1988	2585	10 x 18	2044	2657
3 x 14	1300	1689	5 x 17	1644	2138				10 x 19	2114	2748
3 x 15	1372	1784	5 x 18	1715	2229	8 x 8	1201	1565	10 x 20	2183	2840
3 x 16	1442	1876	5 x 19	1787	2322	8 x 9	1271	1654			
3 x 17	1512	1969	5 x 20	1857	2416	8 x 10	1341	1747			
3 x 18	1582	2059				8 x 11	1413	1840			
3 x 19	1654	2150				8 x 12	1486	1933			
3 x 20	1728	2245				8 x 13	1557	2023			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Inner/Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Hinge
- 2Part Lock(s) and One (1) 2Part Lock Wrench
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports
- Drilling of holes for lock(s)
- Attachment of lock(s) and hinge
- Divider(s) - See optional accessories

Optional Accessories (pg 182):

- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Vandal Retainers are not designed to be used with SignComp Gas Supports

Recommended Lamp Spacing:

- For illuminated backgrounds - 5" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles and/or Corner Keys
- All screws required to assemble by mechanical fastening
- **2Part Divider, Part #1905**, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face
- **Header/Reader**, Mill Finish \$15.23 and Dk. Bronze \$19.81 per/ft per/face (Includes 2Part Hinge)
- **Vandal/Vandal**, Mill Finish \$33.70 and Dk. Bronze \$43.85 per/ft per/face (Includes 2Part Hinge)

Additional Information (pgs 196-197)

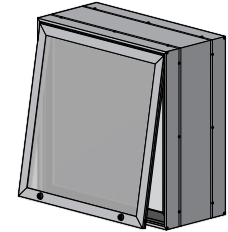
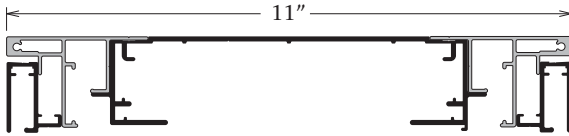
Unassembled Double Face Kits - For Vandal Retainers

2Part 9" D/F Body w/ 2Part Inner Frame and 2Part Outer Frame

Part #1928
K1928/60/42

Part #1960

Part #1942



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$532	\$690	4 x 4	\$763	\$994	6 x 6	\$1079	\$1403	8 x 14	\$1884	\$2450
2 x 4	613	794	4 x 5	847	1100	6 x 7	1159	1510	8 x 15	1967	2558
2 x 5	694	901	4 x 6	927	1204	6 x 8	1243	1614	8 x 16	2048	2662
2 x 6	778	1006	4 x 7	1009	1311	6 x 9	1326	1720	8 x 17	2130	2770
2 x 7	856	1116	4 x 8	1091	1416	6 x 10	1407	1830	8 x 18	2210	2874
2 x 8	939	1221	4 x 9	1172	1524	6 x 11	1489	1935	8 x 19	2292	2982
2 x 9	1022	1328	4 x 10	1254	1632	6 x 12	1570	2042	8 x 20	2378	3088
2 x 10	1101	1433	4 x 11	1335	1735	6 x 13	1652	2146			
2 x 11	1186	1541	4 x 12	1416	1843	6 x 14	1732	2254	9 x 9	1550	2017
2 x 12	1267	1645	4 x 13	1500	1951	6 x 15	1814	2359	9 x 10	1633	2123
2 x 13	1349	1752	4 x 14	1581	2055	6 x 16	1896	2466	9 x 11	1715	2229
2 x 14	1429	1860	4 x 15	1664	2163	6 x 17	1981	2572	9 x 12	1798	2335
2 x 15	1511	1964	4 x 16	1745	2269	6 x 18	2060	2679	9 x 13	1879	2442
2 x 16	1595	2072	4 x 17	1826	2374	6 x 19	2143	2783	9 x 14	1960	2549
2 x 17	1675	2177	4 x 18	1908	2482	6 x 20	2225	2894	9 x 15	2044	2657
2 x 18	1756	2285	4 x 19	1989	2589				9 x 16	2123	2761
2 x 19	1839	2390	4 x 20	2072	2693	7 x 7	1237	1607	9 x 17	2206	2868
2 x 20	1922	2496				7 x 8	1319	1715	9 x 18	2288	2974
			5 x 5	920	1199	7 x 9	1400	1819	9 x 19	2367	3078
3 x 3	607	788	5 x 6	1004	1304	7 x 10	1483	1926	9 x 20	2450	3185
3 x 4	689	896	5 x 7	1087	1411	7 x 11	1566	2033			
3 x 5	771	1000	5 x 8	1167	1516	7 x 12	1645	2140	10 x 10	1710	2223
3 x 6	851	1108	5 x 9	1249	1624	7 x 13	1728	2246	10 x 11	1790	2329
3 x 7	933	1213	5 x 10	1330	1730	7 x 14	1810	2352	10 x 12	1873	2435
3 x 8	1016	1320	5 x 11	1412	1838	7 x 15	1891	2458	10 x 13	1955	2541
3 x 9	1095	1427	5 x 12	1493	1843	7 x 16	1972	2566	10 x 14	2037	2648
3 x 10	1176	1532	5 x 13	1574	2048	7 x 17	2054	2669	10 x 15	2118	2753
3 x 11	1260	1637	5 x 14	1656	2154	7 x 18	2135	2776	10 x 16	2200	2861
3 x 12	1341	1745	5 x 15	1741	2259	7 x 19	2218	2882	10 x 17	2284	2966
3 x 13	1425	1849	5 x 16	1820	2366	7 x 20	2300	2989	10 x 18	2362	3073
3 x 14	1507	1957	5 x 17	1903	2473				10 x 19	2446	3179
3 x 15	1589	2064	5 x 18	1985	2578	8 x 8	1394	1813	10 x 20	2528	3284
3 x 16	1669	2168	5 x 19	2065	2687	8 x 9	1475	1921			
3 x 17	1751	2276	5 x 20	2147	2793	8 x 10	1557	2025			
3 x 18	1835	2384				8 x 11	1639	2133			
3 x 19	1914	2488				8 x 12	1720	2237			
3 x 20	1996	2596				8 x 13	1804	2344			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Inner/Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Hinge
- 2Part Lock(s) and One (1) 2Part Lock Wrench
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Internal Supports
- Drilling of holes for lock(s)
- Attachment of lock(s) and hinge
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Vandal Retainers are not designed to be used with SignComp Gas Supports

Recommended Lamp Spacing:

- For illuminated backgrounds - 7" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles and/or Corner Keys
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face
- Header/Reader, Mill Finish \$15.23 and Dk. Bronze \$19.81 per/ft per/face (Includes 2Part Hinge)
- Vandal/Vandal, Mill Finish \$33.70 and Dk. Bronze \$43.85 per/ft per/face (Includes 2Part Hinge)

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

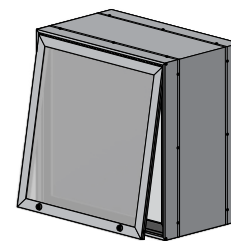
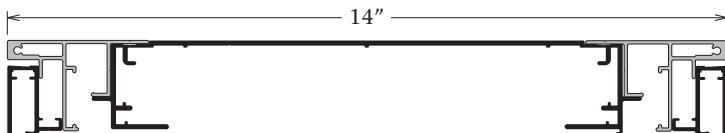
Unassembled Double Face Kits - For Vandal Retainers

2Part 12" D/F Body w/ 2Part Inner Frame and 2Part Outer Frame

Part #1929
K1929/60/42

Part #1960

Part #1942



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$578	\$755	4 x 4	\$838	\$1088	6 x 6	\$1184	\$1540	8 x 14	\$2071	\$2690
2 x 4	670	869	4 x 5	926	1203	6 x 7	1274	1654	8 x 15	2159	2805
2 x 5	759	987	4 x 6	1019	1324	6 x 8	1362	1773	8 x 16	2249	2925
2 x 6	848	1105	4 x 7	1106	1438	6 x 9	1455	1890	8 x 17	2337	3040
2 x 7	939	1220	4 x 8	1197	1553	6 x 10	1542	2005	8 x 18	2428	3157
2 x 8	1028	1335	4 x 9	1286	1672	6 x 11	1633	2121	8 x 19	2517	3273
2 x 9	1118	1455	4 x 10	1377	1787	6 x 12	1720	2237	8 x 20	2607	3389
2 x 10	1205	1570	4 x 11	1464	1905	6 x 13	1813	2357			
2 x 11	1298	1685	4 x 12	1553	2021	6 x 14	1902	2471	9 x 9	1703	2215
2 x 12	1388	1804	4 x 13	1644	2138	6 x 15	1991	2589	9 x 10	1793	2333
2 x 13	1477	1921	4 x 14	1734	2255	6 x 16	2081	2707	9 x 11	1881	2449
2 x 14	1567	2035	4 x 15	1822	2370	6 x 17	2173	2822	9 x 12	1973	2566
2 x 15	1656	2152	4 x 16	1914	2487	6 x 18	2259	2936	9 x 13	2062	2682
2 x 16	1745	2269	4 x 17	2003	2604	6 x 19	2352	3056	9 x 14	2152	2799
2 x 17	1838	2387	4 x 18	2093	2721	6 x 20	2440	3172	9 x 15	2243	2916
2 x 18	1925	2503	4 x 19	2181	2837				9 x 16	2333	3032
2 x 19	2015	2621	4 x 20	2272	2954	7 x 7	1358	1764	9 x 17	2421	3147
2 x 20	2105	2737				7 x 8	1445	1880	9 x 18	2512	3267
			5 x 5	1009	1313	7 x 9	1537	1997	9 x 19	2600	3383
3 x 3	661	864	5 x 6	1100	1429	7 x 10	1628	2115	9 x 20	2691	3497
3 x 4	752	979	5 x 7	1188	1545	7 x 11	1716	2230			
3 x 5	844	1093	5 x 8	1279	1664	7 x 12	1807	2350	10 x 10	1877	2441
3 x 6	931	1213	5 x 9	1367	1781	7 x 13	1896	2466	10 x 11	1969	2558
3 x 7	1023	1329	5 x 10	1460	1896	7 x 14	1985	2579	10 x 12	2056	2677
3 x 8	1112	1444	5 x 11	1548	2014	7 x 15	2077	2695	10 x 13	2147	2791
3 x 9	1201	1565	5 x 12	1637	2130	7 x 16	2164	2815	10 x 14	2235	2906
3 x 10	1292	1679	5 x 13	1728	2246	7 x 17	2255	2931	10 x 15	2328	3023
3 x 11	1381	1793	5 x 14	1817	2362	7 x 18	2344	3047	10 x 16	2417	3142
3 x 12	1470	1911	5 x 15	1906	2476	7 x 19	2435	3167	10 x 17	2505	3256
3 x 13	1563	2028	5 x 16	1997	2596	7 x 20	2525	3281	10 x 18	2596	3376
3 x 14	1650	2146	5 x 17	2086	2712				10 x 19	2687	3492
3 x 15	1741	2262	5 x 18	2177	2831	8 x 8	1532	1989	10 x 20	2774	3605
3 x 16	1830	2380	5 x 19	2264	2948	8 x 9	1620	2109			
3 x 17	1921	2496	5 x 20	2357	3063	8 x 10	1711	2225			
3 x 18	2008	2611				8 x 11	1800	2338			
3 x 19	2097	2728				8 x 12	1891	2454			
3 x 20	2188	2845				8 x 13	1981	2574			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Inner/Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Hinge
- 2Part Lock(s) and One (1) 2Part Lock Wrench
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Internal Supports
- Drilling of holes for lock(s)
- Attachment of lock(s) and hinge
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension
- Vandal Retainers are not designed to be used with SignComp Gas Supports

Recommended Lamp Spacing:

- For illuminated backgrounds - 9" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles and/or Corner Keys
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face
- Header/Reader, Mill Finish \$15.23 and Dk. Bronze \$19.81 per/ft per/face (Includes 2Part Hinge)
- Vandal/Vandal, Mill Finish \$33.70 and Dk. Bronze \$43.85 per/ft per/face (Includes 2Part Hinge)

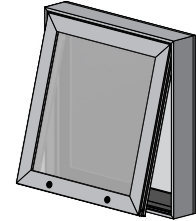
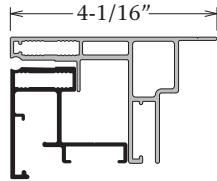
Additional Information (pgs 196-197)

Unassembled Retro Kits - For Vandal Retainers

2Part Large Inner Frame and 2Part Large Outer Frame

Part #1959
K1959/41

Part #1941



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$378	\$489	4 x 4	\$540	\$699	6 x 6	\$759	\$983	8 x 14	\$1319	\$1715
2 x 4	433	564	4 x 5	596	773	6 x 7	815	1057	8 x 15	1377	1789
2 x 5	490	638	4 x 6	653	848	6 x 8	872	1133	8 x 16	1433	1861
2 x 6	548	711	4 x 7	709	922	6 x 9	930	1205	8 x 17	1491	1938
2 x 7	604	786	4 x 8	767	996	6 x 10	987	1280	8 x 18	1548	2011
2 x 8	661	863	4 x 9	823	1070	6 x 11	1043	1357	8 x 19	1603	2084
2 x 9	719	935	4 x 10	881	1148	6 x 12	1100	1428	8 x 20	1662	2159
2 x 10	773	1008	4 x 11	938	1220	6 x 13	1158	1504			
2 x 11	833	1084	4 x 12	996	1295	6 x 14	1214	1577	9 x 9	1087	1411
2 x 12	890	1157	4 x 13	1052	1366	6 x 15	1270	1653	9 x 10	1141	1484
2 x 13	949	1232	4 x 14	1108	1441	6 x 16	1329	1724	9 x 11	1199	1559
2 x 14	1004	1304	4 x 15	1166	1512	6 x 17	1387	1798	9 x 12	1257	1633
2 x 15	1060	1379	4 x 16	1223	1590	6 x 18	1441	1872	9 x 13	1312	1708
2 x 16	1120	1453	4 x 17	1280	1662	6 x 19	1500	1948	9 x 14	1371	1782
2 x 17	1174	1527	4 x 18	1336	1737	6 x 20	1556	2025	9 x 15	1427	1856
2 x 18	1230	1603	4 x 19	1394	1813				9 x 16	1483	1931
2 x 19	1291	1678	4 x 20	1453	1886	7 x 7	867	1128	9 x 17	1541	2006
2 x 20	1345	1749				7 x 8	925	1201	9 x 18	1599	2077
						7 x 9	980	1275	9 x 19	1657	2152
3 x 3	429	558	5 x 5	648	843	7 x 10	1039	1349	9 x 20	1713	2225
3 x 4	485	631	5 x 6	705	917	7 x 11	1095	1423			
3 x 5	543	705	5 x 7	763	989	7 x 12	1153	1499	10 x 10	1196	1554
3 x 6	598	780	5 x 8	818	1064	7 x 13	1208	1572	10 x 11	1253	1628
3 x 7	656	854	5 x 9	876	1138	7 x 14	1266	1645	10 x 12	1309	1702
3 x 8	715	926	5 x 10	933	1214	7 x 15	1325	1719	10 x 13	1367	1776
3 x 9	769	1004	5 x 11	989	1287	7 x 16	1379	1794	10 x 14	1424	1849
3 x 10	828	1075	5 x 12	1046	1361	7 x 17	1438	1868	10 x 15	1479	1925
3 x 11	885	1153	5 x 13	1104	1436	7 x 18	1495	1943	10 x 16	1537	1999
3 x 12	940	1224	5 x 14	1162	1508	7 x 19	1553	2015	10 x 17	1595	2072
3 x 13	999	1300	5 x 15	1220	1586	7 x 20	1608	2092	10 x 18	1650	2146
3 x 14	1057	1374	5 x 16	1275	1657				10 x 19	1708	2221
3 x 15	1116	1447	5 x 17	1333	1732	8 x 8	976	1269	10 x 20	1765	2293
3 x 16	1171	1521	5 x 18	1391	1806	8 x 9	1032	1341			
3 x 17	1228	1595	5 x 19	1447	1880	8 x 10	1092	1415			
3 x 18	1286	1672	5 x 20	1504	1955	8 x 11	1147	1489			
3 x 19	1341	1744				8 x 12	1205	1567			
3 x 20	1398	1819				8 x 13	1263	1640			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Lg Inner/Lg Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Large Hinge
- 2Part Large Lock(s)
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Drilling of holes for lock(s)
- Attachment of lock(s) and hinge
- Divider(s) - See optional accessories
- Gas Supports and Mounting Hardware - See optional accessories
- Mounting Provisions

Optional Accessories (pg 182):

- Divider(s)
- Gas Supports with Mounting Hardware (Call Customer Service for size and price)

Kit Specifications:

- Kits will be cut .25" larger to fit over the existing structure
- Custom size kits may be cut to any dimension
- Illumination may vary depending on application

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles and/or Corner Keys
- All screws required to assemble by mechanical fastening
- **2Part Divider, Part #1905**, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face
- **Large Header/Reader**, Mill Finish \$27.23 and Dk. Bronze \$35.37 per/ft per/face (Includes 2Part Large Hinge)
- **Large Vandal/Vandal**, Mill Finish \$79.35 and Dk. Bronze \$103.21 per/ft per/face (Includes 2Part Large Hinge)

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

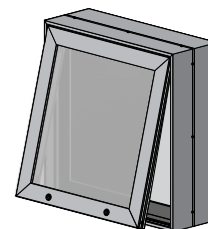
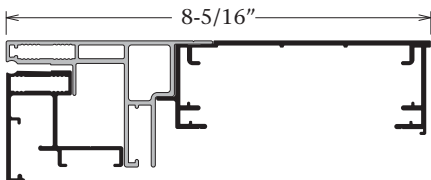
Unassembled Single Face Kits - For Vandal Retainers

2Part 6" S/F Body w/ 2Part Large Inner Frame and 2Part Large Outer Frame

Part #1926
K1926/59/41

Part #1959

Part #1941



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$464	\$603	4 x 4	\$682	\$885	6 x 6	\$973	\$1266	8 x 14	\$1719	\$2235
2 x 4	540	699	4 x 5	756	983	6 x 7	1051	1364	8 x 15	1796	2334
2 x 5	614	798	4 x 6	833	1084	6 x 8	1125	1462	8 x 16	1872	2433
2 x 6	690	897	4 x 7	909	1182	6 x 9	1200	1563	8 x 17	1947	2530
2 x 7	764	996	4 x 8	983	1276	6 x 10	1275	1660	8 x 18	2023	2628
2 x 8	843	1092	4 x 9	1058	1377	6 x 11	1353	1756	8 x 19	2096	2728
2 x 9	917	1191	4 x 10	1135	1473	6 x 12	1427	1855	8 x 20	2175	2826
2 x 10	992	1292	4 x 11	1208	1573	6 x 13	1503	1955			
2 x 11	1067	1389	4 x 12	1286	1672	6 x 14	1577	2052	9 x 9	1413	1838
2 x 12	1142	1486	4 x 13	1361	1769	6 x 15	1653	2149	9 x 10	1489	1936
2 x 13	1220	1582	4 x 14	1437	1869	6 x 16	1730	2247	9 x 11	1566	2033
2 x 14	1295	1682	4 x 15	1511	1964	6 x 17	1807	2350	9 x 12	1639	2133
2 x 15	1369	1782	4 x 16	1589	2064	6 x 18	1879	2446	9 x 13	1715	2229
2 x 16	1445	1879	4 x 17	1664	2163	6 x 19	1956	2542	9 x 14	1790	2328
2 x 17	1520	1977	4 x 18	1740	2259	6 x 20	2031	2640	9 x 15	1869	2425
2 x 18	1598	2077	4 x 19	1814	2358				9 x 16	1942	2526
2 x 19	1673	2175	4 x 20	1891	2454	7 x 7	1120	1457	9 x 17	2017	2624
2 x 20	1747	2272				7 x 8	1197	1553	9 x 18	2093	2721
			5 x 5	826	1075	7 x 9	1270	1653	9 x 19	2168	2818
3 x 3	536	694	5 x 6	901	1172	7 x 10	1347	1751	9 x 20	2245	2919
3 x 4	609	791	5 x 7	979	1271	7 x 11	1423	1848			
3 x 5	685	893	5 x 8	1054	1369	7 x 12	1499	1947	10 x 10	1559	2028
3 x 6	760	989	5 x 9	1129	1469	7 x 13	1573	2047	10 x 11	1635	2125
3 x 7	835	1088	5 x 10	1204	1567	7 x 14	1650	2145	10 x 12	1711	2225
3 x 8	913	1186	5 x 11	1280	1664	7 x 15	1726	2243	10 x 13	1785	2322
3 x 9	988	1283	5 x 12	1357	1764	7 x 16	1800	2338	10 x 14	1861	2420
3 x 10	1063	1382	5 x 13	1432	1861	7 x 17	1876	2438	10 x 15	1938	2519
3 x 11	1138	1481	5 x 14	1508	1959	7 x 18	1952	2536	10 x 16	2014	2617
3 x 12	1216	1577	5 x 15	1581	2056	7 x 19	2026	2636	10 x 17	2088	2714
3 x 13	1292	1678	5 x 16	1660	2154	7 x 20	2104	2733	10 x 18	2164	2813
3 x 14	1364	1774	5 x 17	1734	2255				10 x 19	2242	2910
3 x 15	1441	1874	5 x 18	1810	2354	8 x 8	1267	1645	10 x 20	2316	3011
3 x 16	1516	1972	5 x 19	1884	2450	8 x 9	1340	1745			
3 x 17	1593	2071	5 x 20	1960	2549	8 x 10	1416	1843			
3 x 18	1666	2167				8 x 11	1493	1942			
3 x 19	1744	2264				8 x 12	1570	2039			
3 x 20	1817	2364				8 x 13	1644	2138			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Lg Inner/Lg Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Large Hinge
- 2Part Large Lock(s)
- Packaging

Not Included in Kits:

- Faces or Back
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Back Braces and Gussets
- Drilling of holes for lock(s)
- Attachment of lock(s) and hinge
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Gas Supports and Mounting Hardware - See optional accessories

Not Included in Kits:

- Mounting Provisions

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)
- Gas Supports with Mounting Hardware (Call Customer Service for size and price)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 6" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles and/or Corner Keys
- All screws required to assemble by mechanical fastening
- **2Part Divider, Part #1905**, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face
- **Large Header/Reader**, Mill Finish \$27.23 and Dk. Bronze \$35.37 per/ft per/face (Includes 2Part Large Hinge)
- **Large Vandal/Vandal**, Mill Finish \$79.35 and Dk. Bronze \$103.21 per/ft per/face (Includes 2Part Large Hinge)

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

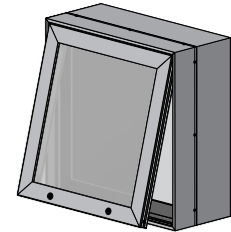
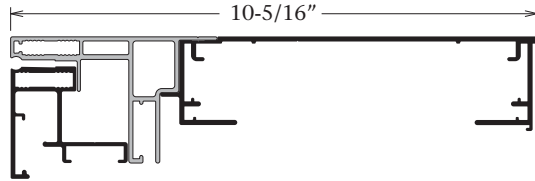
Unassembled Single Face Kits - For Vandal Retainers

2Part 8" S/F Body w/ 2Part Large Inner Frame and 2Part Large Outer Frame

Part #1927
K1927/59/41

Part #1959

Part #1941



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$501	\$648	4 x 4	\$736	\$956	6 x 6	\$1054	\$1367	8 x 14	\$1860	\$2418
2 x 4	581	756	4 x 5	817	1062	6 x 7	1135	1473	8 x 15	1942	2525
2 x 5	661	863	4 x 6	898	1167	6 x 8	1217	1579	8 x 16	2023	2629
2 x 6	744	967	4 x 7	980	1274	6 x 9	1298	1685	8 x 17	2105	2736
2 x 7	826	1074	4 x 8	1062	1379	6 x 10	1379	1791	8 x 18	2187	2842
2 x 8	909	1182	4 x 9	1142	1486	6 x 11	1461	1901	8 x 19	2268	2948
2 x 9	989	1287	4 x 10	1226	1595	6 x 12	1542	2005	8 x 20	2351	3055
2 x 10	1070	1392	4 x 11	1307	1699	6 x 13	1624	2113			
2 x 11	1153	1500	4 x 12	1389	1807	6 x 14	1705	2217	9 x 9	1528	1986
2 x 12	1233	1603	4 x 13	1470	1909	6 x 15	1787	2324	9 x 10	1608	2093
2 x 13	1317	1711	4 x 14	1550	2017	6 x 16	1870	2428	9 x 11	1689	2198
2 x 14	1396	1815	4 x 15	1633	2121	6 x 17	1951	2535	9 x 12	1773	2305
2 x 15	1478	1923	4 x 16	1715	2229	6 x 18	2031	2640	9 x 13	1853	2412
2 x 16	1563	2028	4 x 17	1796	2334	6 x 19	2114	2748	9 x 14	1936	2517
2 x 17	1640	2135	4 x 18	1877	2441	6 x 20	2196	2856	9 x 15	2017	2624
2 x 18	1723	2243	4 x 19	1959	2549				9 x 16	2097	2729
2 x 19	1807	2350	4 x 20	2042	2655	7 x 7	1211	1574	9 x 17	2180	2837
2 x 20	1885	2453				7 x 8	1294	1681	9 x 18	2263	2941
			5 x 5	894	1162	7 x 9	1374	1787	9 x 19	2345	3048
3 x 3	576	750	5 x 6	976	1269	7 x 10	1457	1893	9 x 20	2425	3152
3 x 4	657	855	5 x 7	1057	1374	7 x 11	1537	1999			
3 x 5	739	962	5 x 8	1138	1481	7 x 12	1619	2105	10 x 10	1686	2193
3 x 6	821	1067	5 x 9	1220	1586	7 x 13	1701	2210	10 x 11	1769	2299
3 x 7	901	1174	5 x 10	1301	1694	7 x 14	1782	2317	10 x 12	1849	2405
3 x 8	984	1279	5 x 11	1382	1798	7 x 15	1864	2422	10 x 13	1933	2512
3 x 9	1064	1388	5 x 12	1464	1905	7 x 16	1944	2530	10 x 14	2014	2617
3 x 10	1148	1491	5 x 13	1545	2011	7 x 17	2028	2636	10 x 15	2094	2724
3 x 11	1229	1599	5 x 14	1629	2117	7 x 18	2111	2742	10 x 16	2177	2831
3 x 12	1309	1703	5 x 15	1711	2225	7 x 19	2192	2847	10 x 17	2258	2935
3 x 13	1392	1811	5 x 16	1791	2329	7 x 20	2272	2954	10 x 18	2338	3042
3 x 14	1475	1918	5 x 17	1874	2437				10 x 19	2421	3147
3 x 15	1557	2023	5 x 18	1956	2541	8 x 8	1369	1781	10 x 20	2503	3254
3 x 16	1637	2130	5 x 19	2037	2648	8 x 9	1450	1885			
3 x 17	1719	2233	5 x 20	2118	2753	8 x 10	1535	1991			
3 x 18	1802	2342				8 x 11	1614	2097			
3 x 19	1881	2447				8 x 12	1698	2206			
3 x 20	1964	2554				8 x 13	1778	2312			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Lg Inner/Lg Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Large Hinges
- 2Part Large Lock(s)
- Packaging

Not Included in Kits:

- Faces or Back
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Back Braces and Gussets
- Drilling of holes for lock(s)
- Attachment of lock(s) and hinge
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Gas Supports and Mounting Hardware - See optional accessories

Not Included in Kits:

- Mounting Provisions

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)
- Gas Supports with Mounting Hardware (Call Customer Service for size and price)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles and/or Corner Keys
- All screws required to assemble by mechanical fastening
- **2Part Divider, Part #1905**, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face
- **Large Header/Reader**, Mill Finish \$27.23 and Dk. Bronze \$35.37 per/ft per/face (Includes 2Part Large Hinge)
- **Large Vandal/Vandal**, Mill Finish \$79.35 and Dk. Bronze \$103.21 per/ft per/face (Includes 2Part Large Hinge)

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

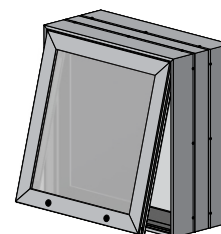
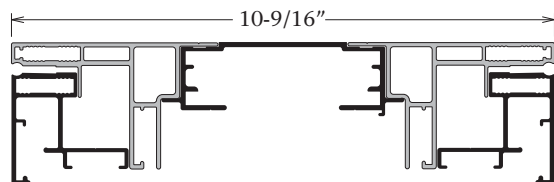
Unassembled Double Face Kits - For Vandal Retainers

2Part 6" D/F Body w/ 2Part Large Inner Frame and 2Part Large Outer Frame

Part #1936
K1936/59/41

Part #1959

Part #1941



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$715	\$927	4 x 4	\$1054	\$1369	6 x 6	\$1511	\$1964	8 x 14	\$2682	\$3487
2 x 4	834	1084	4 x 5	1172	1524	6 x 7	1632	2118	8 x 15	2802	3642
2 x 5	952	1238	4 x 6	1292	1679	6 x 8	1748	2275	8 x 16	2920	3796
2 x 6	1070	1392	4 x 7	1411	1835	6 x 9	1870	2428	8 x 17	3040	3953
2 x 7	1188	1545	4 x 8	1528	1986	6 x 10	1986	2583	8 x 18	3157	4105
2 x 8	1308	1701	4 x 9	1649	2143	6 x 11	2109	2737	8 x 19	3277	4260
2 x 9	1427	1853	4 x 10	1765	2296	6 x 12	2225	2894	8 x 20	3393	4414
2 x 10	1545	2008	4 x 11	1884	2450	6 x 13	2344	3047			
2 x 11	1664	2164	4 x 12	2003	2604	6 x 14	2462	3202	9 x 9	2198	2860
2 x 12	1784	2318	4 x 13	2121	2759	6 x 15	2579	3355	9 x 10	2318	3013
2 x 13	1902	2471	4 x 14	2243	2913	6 x 16	2698	3509	9 x 11	2437	3169
2 x 14	2021	2627	4 x 15	2359	3070	6 x 17	2818	3663	9 x 12	2557	3321
2 x 15	2140	2778	4 x 16	2480	3223	6 x 18	2935	3819	9 x 13	2674	3476
2 x 16	2258	2935	4 x 17	2598	3377	6 x 19	3056	3973	9 x 14	2793	3630
2 x 17	2378	3090	4 x 18	2716	3530	6 x 20	3173	4128	9 x 15	2910	3783
2 x 18	2496	3245	4 x 19	2835	3686				9 x 16	3031	3939
2 x 19	2613	3398	4 x 20	2954	3840	7 x 7	1741	2263	9 x 17	3150	4096
2 x 20	2733	3554				7 x 8	1860	2418	9 x 18	3268	4249
			5 x 5	1283	1666	7 x 9	1981	2572	9 x 19	3387	4403
3 x 3	823	1070	5 x 6	1400	1820	7 x 10	2096	2725	9 x 20	3506	4556
3 x 4	943	1228	5 x 7	1520	1975	7 x 11	2217	2879			
3 x 5	1062	1381	5 x 8	1637	2133	7 x 12	2334	3037	10 x 10	2428	3157
3 x 6	1182	1536	5 x 9	1757	2287	7 x 13	2453	3190	10 x 11	2546	3313
3 x 7	1300	1688	5 x 10	1876	2440	7 x 14	2572	3344	10 x 12	2665	3466
3 x 8	1420	1843	5 x 11	1996	2595	7 x 15	2691	3497	10 x 13	2783	3620
3 x 9	1537	1997	5 x 12	2114	2748	7 x 16	2810	3653	10 x 14	2903	3774
3 x 10	1656	2152	5 x 13	2232	2902	7 x 17	2930	3805	10 x 15	3020	3929
3 x 11	1774	2306	5 x 14	2352	3057	7 x 18	3047	3961	10 x 16	3142	4082
3 x 12	1894	2462	5 x 15	2470	3210	7 x 19	3168	4115	10 x 17	3258	4236
3 x 13	2013	2616	5 x 16	2589	3364	7 x 20	3284	4269	10 x 18	3380	4390
3 x 14	2133	2770	5 x 17	2708	3521				10 x 19	3496	4544
3 x 15	2249	2927	5 x 18	2829	3673	8 x 8	1971	2561	10 x 20	3617	4699
3 x 16	2367	3078	5 x 19	2947	3829	8 x 9	2088	2714			
3 x 17	2487	3234	5 x 20	3064	3986	8 x 10	2208	2869			
3 x 18	2606	3387				8 x 11	2326	3023			
3 x 19	2724	3542				8 x 12	2446	3179			
3 x 20	2844	3695				8 x 13	2566	3333			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Lg Inner/Lg Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Large Hinges
- 2Part Large Lock(s)
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Internal Supports
- Drilling of holes for lock(s)
- Attachment of lock(s) and hinge
- Divider(s) - See optional accessories
- Gas Supports and Mounting Hardware - See optional accessories

Optional Accessories (pg 182):

- Divider(s)
- Gas Supports with Mounting Hardware (Call Customer Service for size and price)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles and/or Corner Keys
- All screws required to assemble by mechanical fastening
- **2Part Divider, Part #1905**, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face
- **Large Header/Reader**, Mill Finish \$27.23 and Dk. Bronze \$35.37 per/ft per/face (Includes 2Part Large Hinge)
- **Large Vandal/Vandal**, Mill Finish \$79.35 and Dk. Bronze \$103.21 per/ft per/face (Includes 2Part Large Hinge)

Additional Information (pgs 196-197)

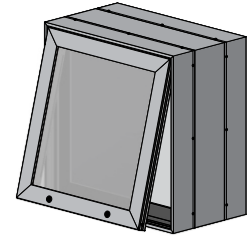
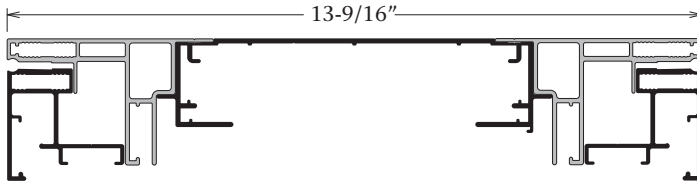
Unassembled Double Face Kits - For Vandal Retainers

2Part 9" D/F Body w/ 2Part Large Inner Frame and 2Part Large Outer Frame

Part #1928
K1928/59/41

Part #1959

Part #1941



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$794	\$1032	4 x 4	\$1170	\$1519	6 x 6	\$1673	\$2176	8 x 14	\$2962	\$3853
2 x 4	926	1203	4 x 5	1300	1688	6 x 7	1804	2345	8 x 15	3093	4022
2 x 5	1057	1374	4 x 6	1429	1860	6 x 8	1936	2516	8 x 16	3225	4191
2 x 6	1187	1544	4 x 7	1563	2030	6 x 9	2065	2687	8 x 17	3355	4361
2 x 7	1319	1713	4 x 8	1689	2200	6 x 10	2197	2856	8 x 18	3484	4533
2 x 8	1447	1881	4 x 9	1822	2367	6 x 11	2328	3023	8 x 19	3617	4703
2 x 9	1579	2054	4 x 10	1955	2540	6 x 12	2458	3196	8 x 20	3747	4870
2 x 10	1711	2225	4 x 11	2084	2710	6 x 13	2589	3364			
2 x 11	1842	2393	4 x 12	2215	2879	6 x 14	2720	3535	9 x 9	2430	3159
2 x 12	1972	2562	4 x 13	2345	3049	6 x 15	2850	3705	9 x 10	2561	3329
2 x 13	2104	2733	4 x 14	2474	3221	6 x 16	2982	3874	9 x 11	2691	3499
2 x 14	2232	2903	4 x 15	2607	3389	6 x 17	3113	4044	9 x 12	2822	3667
2 x 15	2364	3074	4 x 16	2739	3559	6 x 18	3241	4215	9 x 13	2952	3838
2 x 16	2496	3245	4 x 17	2869	3729	6 x 19	3375	4386	9 x 14	3084	4010
2 x 17	2627	3415	4 x 18	3000	3900	6 x 20	3503	4555	9 x 15	3214	4178
2 x 18	2757	3584	4 x 19	3130	4069				9 x 16	3346	4348
2 x 19	2886	3753	4 x 20	3259	4239	7 x 7	1925	2503	9 x 17	3476	4520
2 x 20	3017	3925				7 x 8	2056	2674	9 x 18	3605	4689
			5 x 5	1421	1847	7 x 9	2188	2844	9 x 19	3737	4859
3 x 3	917	1191	5 x 6	1550	2017	7 x 10	2318	3013	9 x 20	3869	5029
3 x 4	1050	1361	5 x 7	1682	2188	7 x 11	2449	3182			
3 x 5	1176	1532	5 x 8	1813	2358	7 x 12	2578	3354	10 x 10	2682	3487
3 x 6	1308	1702	5 x 9	1944	2528	7 x 13	2710	3524	10 x 11	2813	3658
3 x 7	1440	1873	5 x 10	2077	2695	7 x 14	2840	3693	10 x 12	2943	3827
3 x 8	1570	2042	5 x 11	2206	2868	7 x 15	2973	3864	10 x 13	3074	3995
3 x 9	1702	2210	5 x 12	2335	3039	7 x 16	3103	4035	10 x 14	3206	4168
3 x 10	1835	2383	5 x 13	2467	3208	7 x 17	3234	4202	10 x 15	3337	4339
3 x 11	1961	2552	5 x 14	2598	3377	7 x 18	3363	4373	10 x 16	3467	4507
3 x 12	2093	2723	5 x 15	2729	3546	7 x 19	3495	4543	10 x 17	3599	4676
3 x 13	2225	2894	5 x 16	2861	3717	7 x 20	3625	4715	10 x 18	3728	4847
3 x 14	2355	3061	5 x 17	2990	3888				10 x 19	3859	5017
3 x 15	2487	3232	5 x 18	3120	4059	8 x 8	2179	2832	10 x 20	3990	5188
3 x 16	2617	3403	5 x 19	3252	4228	8 x 9	2309	3001			
3 x 17	2748	3572	5 x 20	3383	4398	8 x 10	2440	3172			
3 x 18	2878	3741				8 x 11	2570	3342			
3 x 19	3010	3910				8 x 12	2699	3510			
3 x 20	3140	4081				8 x 13	2832	3683			

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Lg Inner/Lg Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Large Hinges
- 2Part Large Lock(s)
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Internal Supports
- Drilling of holes for lock(s)
- Attachment of lock(s) and hinge
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Gas Supports and Mounting Hardware - See optional accessories

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)
- Gas Supports with Mounting Hardware (Call Customer Service for size and price)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 7" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles and/or Corner Keys
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face
- Large Header/Reader, Mill Finish \$27.23 and Dk. Bronze \$35.37 per/ft per/face (Includes 2Part Large Hinge)
- Large Vandal/Vandal, Mill Finish \$79.35 and Dk. Bronze \$103.21 per/ft per/face (Includes 2Part Large Hinge)

Additional Information (pgs 196-197)

Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

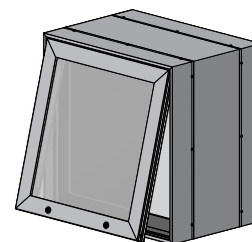
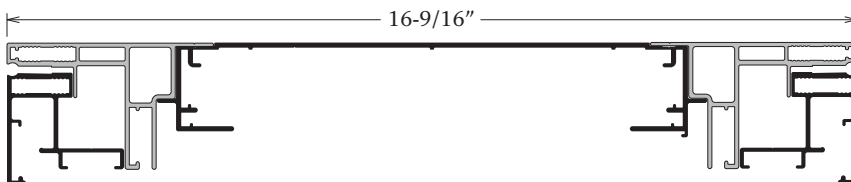
Unassembled Double Face Kits - For Vandal Retainers

2Part 12" D/F Body w/ 2Part Large Inner Frame and 2Part Large Outer Frame

Part #1929
K1929/59/41

Part #1959

Part #1941



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
2 x 3	\$846	\$1095	4 x 4	\$1241	\$1614	6 x 6	\$1778	\$2312	8 x 14	\$3146	\$4090
2 x 4	983	1276	4 x 5	1381	1793	6 x 7	1918	2494	8 x 15	3285	4272
2 x 5	1121	1460	4 x 6	1519	1975	6 x 8	2055	2670	8 x 16	3423	4451
2 x 6	1260	1637	4 x 7	1660	2154	6 x 9	2196	2852	8 x 17	3562	4632
2 x 7	1399	1819	4 x 8	1796	2335	6 x 10	2333	3034	8 x 18	3703	4811
2 x 8	1540	1999	4 x 9	1936	2516	6 x 11	2471	3213	8 x 19	3840	4994
2 x 9	1678	2180	4 x 10	2075	2695	6 x 12	2608	3393	8 x 20	3981	5173
2 x 10	1815	2359	4 x 11	2213	2877	6 x 13	2749	3575	9 x 9	2583	3357
2 x 11	1955	2541	4 x 12	2354	3057	6 x 14	2890	3754	9 x 10	2723	3537
2 x 12	2093	2721	4 x 13	2490	3237	6 x 15	3028	3935	9 x 11	2861	3719
2 x 13	2230	2902	4 x 14	2629	3418	6 x 16	3168	4115	9 x 12	3000	3899
2 x 14	2370	3081	4 x 15	2769	3599	6 x 17	3304	4296	9 x 13	3139	4079
2 x 15	2508	3262	4 x 16	2906	3779	6 x 18	3445	4476	9 x 14	3277	4260
2 x 16	2648	3443	4 x 17	3044	3960	6 x 19	3583	4656	9 x 15	3415	4441
2 x 17	2789	3624	4 x 18	3184	4140	6 x 20	3720	4837	9 x 16	3555	4620
2 x 18	2927	3802	4 x 19	3322	4320	7 x 7	2047	2661	9 x 17	3691	4801
2 x 19	3064	3986	4 x 20	3463	4501	7 x 8	2187	2840	9 x 18	3831	4982
2 x 20	3203	4164				7 x 9	2324	3020	9 x 19	3970	5161
			5 x 5	1510	1961	7 x 10	2464	3202	9 x 20	4107	5341
3 x 3	973	1266	5 x 6	1650	2145	7 x 11	2600	3383	10 x 10	2850	3707
3 x 4	1114	1445	5 x 7	1787	2324	7 x 12	2741	3561	10 x 11	2990	3887
3 x 5	1250	1628	5 x 8	1926	2504	7 x 13	2878	3742	10 x 12	3129	4068
3 x 6	1391	1808	5 x 9	2064	2686	7 x 14	3017	3924	10 x 13	3268	4246
3 x 7	1528	1986	5 x 10	2204	2866	7 x 15	3157	4103	10 x 14	3408	4430
3 x 8	1666	2167	5 x 11	2342	3044	7 x 16	3294	4283	10 x 15	3545	4609
3 x 9	1808	2350	5 x 12	2482	3226	7 x 17	3434	4467	10 x 16	3684	4788
3 x 10	1944	2529	5 x 13	2623	3408	7 x 18	3572	4646	10 x 17	3824	4970
3 x 11	2084	2710	5 x 14	2759	3587	7 x 19	3713	4825	10 x 18	3960	5149
3 x 12	2223	2890	5 x 15	2899	3767	7 x 20	3849	5004	10 x 19	4101	5330
3 x 13	2361	3072	5 x 16	3037	3947	8 x 8	2316	3010	10 x 20	4239	5509
3 x 14	2499	3251	5 x 17	3175	4128	8 x 9	2453	3190			
3 x 15	2638	3430	5 x 18	3314	4309	8 x 10	2594	3370			
3 x 16	2776	3611	5 x 19	3451	4488	8 x 11	2732	3552			
3 x 17	2916	3794	5 x 20	3590	4671	8 x 12	2869	3729			
3 x 18	3056	3970				8 x 13	3010	3910			
3 x 19	3193	4151									
3 x 20	3333	4331									

Kits Include:

- Mill Finish or Dk. Bronze
- Cut to size and mitered bodies
- Cut to size and mitered Lg Inner/Lg Outer Frame Retainers
- All screws required to assemble by mechanical fastening
- All Corner Angles and/or Corner Keys required
- Cut to size 2Part Large Hinges
- 2Part Large Lock(s)
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Pan(s) - See optional accessories
- Internal Supports
- Drilling of holes for lock(s)
- Attachment of lock(s) and hinge
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Gas Supports and Mounting Hardware - See optional accessories

Optional Accessories (pgs 182-183):

- Ballast Pan(s)
- Raceway Covers and Cover Screws
- Divider(s)
- Gas Supports with Mounting Hardware (Call Customer Service for size and price)

Kit Specifications:

- It is recommended to order kits 1-3/4" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 9" on center, using T12 or T8 lamps

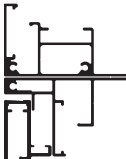
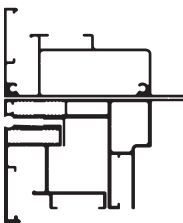
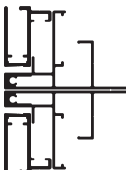
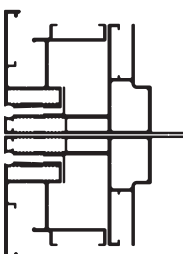
Divider Kits Include:

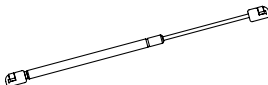
- Cut to size dividers
- Divider Corner Angles and/or Corner Keys
- All screws required to assemble by mechanical fastening
- 2Part Divider, Part #1905, Mill Finish \$6.23 and Dk. Bronze \$8.08 per/ft per/face
- Large Header/Reader, Mill Finish \$27.23 and Dk. Bronze \$35.37 per/ft per/face (Includes 2Part Large Hinge)
- Large Vandal/Vandal, Mill Finish \$79.35 and Dk. Bronze \$103.21 per/ft per/face (Includes 2Part Large Hinge)

Additional Information (pgs 196-197)

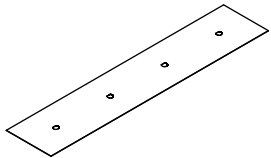
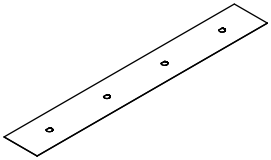
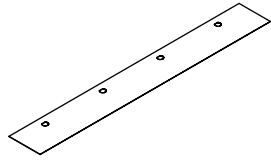
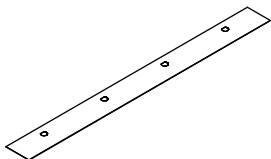
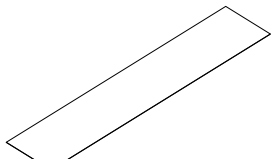
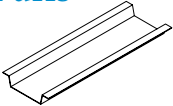
Note: It is recommended to use safety chains and prop-bars on all hingeable faces.

Standard System Optional Accessories

Dividers		Part Number	Cost Per/Ft Mill Finish	Cost Per/Ft Dk. Bronze
Cut To Size Dividers				
For Rigid Plastic Faces				
	2Part Divider Included: • Screws for mechanical fastening • Divider Angles	K1905	\$6.23	\$8.08
	2Part Extended Retainer 2Part Vandal System Included: • Screws for mechanical fastening • Divider Angles 2"x 2" x 1/8" (3/4") • Corner Angles and Corner Keys • 2Part Hinge	1940 & 1942/1960	15.23	19.81
	2Part Large Extended Retainer 2Part Large Vandal System Included: • Screws for mechanical fastening • Divider Angles 2" x 2" x 1/8" (3/4") • Corner Angles and Corner Keys • 2Part Large Hinge	1939 & 1941/1959	27.23	35.37
	2Part Vandal System 2Part Vandal System Included: • Screws for mechanical fastening • Divider Angles 2" x 2" x 1/8" (3/4") • Corner Angles and Corner Keys • 2Part Hinge	1942/1960 & 1942/1960	33.70	43.85
	2Part Large Vandal System 2Part Large Vandal System Included: • Screws for mechanical fastening • Divider Angles 2" x 2" x 1/8" (3/4") • Corner Angles and Corner Keys • 2Part Large Hinge	1941/1959 & 1941/1959	79.35	103.21

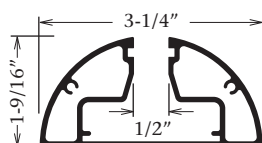
Components		Part Number	Price Each
Gas Supports			
	Gas Support Included: • Two (2) Gas Supports • Two (2) Ball Stud Mounting Brackets • Four (4) 10mm Ball Studs • Screws for mechanical fastening Designed for SignComp Large Vandal only. Not recommended with other systems. Call Customer Service for specific gas support size and poundage.	K5934	\$91.42

Standard System Optional Accessories

Components	Part	Part Number	Price Each
Raceway Covers			
	1Part 2Part 12" D/F Body Raceway Cover 9-7/8" x 48" x .040 (white) Pre-Punched 12" O/C	5984-12"	\$29.44
	1Part 2Part 12" D/F Body Raceway Cover 9-7/8" x 36" x .040 (white) Pre-Punched 12" O/C	5983-12"	25.80
	1Part 2Part 12" D/F Body Raceway Cover 9-7/8" x 24" x .040 (white) Pre-Punched 12" O/C	5982-12"	19.38
	1Part 2Part 9" D/F Body Raceway Cover 6-7/8" x 48" x .040 (white) Pre-Punched 12" O/C	5984-9"	23.26
	1Part 2Part 9" D/F Body Raceway Cover 6-7/8" x 36" x .040 (white) Pre-Punched 12" O/C	5983-9"	21.41
	1Part 2Part 9" D/F Body Raceway Cover 6-7/8" x 24" x .040 (white) Pre-Punched 12" O/C	5982-9"	16.30
	1Part 2Part 8" S/F Body Raceway Cover 6-1/2" x 48" x .040 (white) Pre-Punched 12" O/C	5984-8"	22.27
	1Part 2Part 8" S/F Body Raceway Cover 6-1/2" x 36" x .040 (white) Pre-Punched 12" O/C	5983-8"	20.64
	1Part 2Part 8" S/F Body Raceway Cover 6-1/2" x 24" x .040 (white) Pre-Punched 12" O/C	5982-8"	15.77
	1Part 2Part 6" S/F Body Raceway Cover 4-3/4" x 48" x .040 (white) Pre-Punched 12" O/C	5984-6"	18.85
	1Part 2Part 6" S/F Body Raceway Cover 4-3/4" x 36" x .040 (white) Pre-Punched 12" O/C	5983-6"	17.61
	1Part 2Part 6" S/F Body Raceway Cover 4-3/4" x 24" x .040 (white) Pre-Punched 12" O/C	5982-6"	14.15
	1Part 2Part 12" D/F Body Raceway Cover 9-7/8" x 48" x .040 (white) Blank	5984B-12"	24.60
	1Part 2Part 9" D/F Body Raceway Cover 6-7/8" x 48" x .040 (white) Blank	5984B-9"	16.65
	1Part 2Part 8" S/F Body Raceway Cover 6-1/2" x 48" x .040 (white) Blank	5984B-8"	15.27
	1Part 2Part 6" S/F Body Raceway Cover 4-3/4" x 48" x .040 (white) Blank	5984B-6"	12.28
Ballast Pans 	1Part 2Part 12" D/F Body Ballast Pan 7-1/2" x 24" x .063	5970	31.04
	1Part 2Part 9" D/F Body Ballast Pan 1Part 2Part 8" S/F Body Ballast Pan 4-5/8" x 24" x .063	5971	24.26
	1Part 2Part 6" S/F Body Ballast Pan 3-1/2" x 24" x .063	5969	21.50

Edge Lit LED 1/2 Round

Part #1995
K1995



Kits Include:

- Mill Finish
- One (1) piece cut to size
- Two (2) End Caps and screws
- All spring pins required for assembly

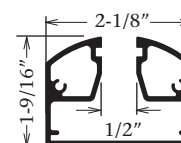
Not Included in Kits:

- Face
- LED's
- Electrical Components

Length Inches	Mill Finish
12	\$100
15	101
18	103
24	105
30	109
36	112
42	113
48	116
54	124
60	126
66	129
72	133

Edge Lit LED 1/4 Round

Part #1996
K1996



Kits Include:

- Mill Finish
- One (1) piece cut to size
- Two (2) End Caps and screws
- All spring pins required for assembly

Not Included in Kits:

- Face
- LED's
- Electrical Components

Length Inches	Mill Finish
12	\$94
15	100
18	101
24	103
30	105
36	109
42	111
48	113
54	116
60	119
66	125
72	128

Unassembled Snap Frame Kits - For Rigid Faces

Snap Frames

Part #1899

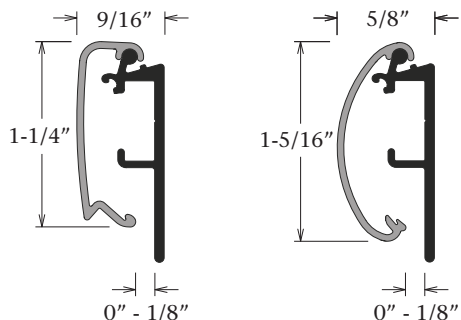
Flat and Radius Cover

Part #1895

Part #1896

K1899/95

K1899/96



Large Snap Frames

Part #1898

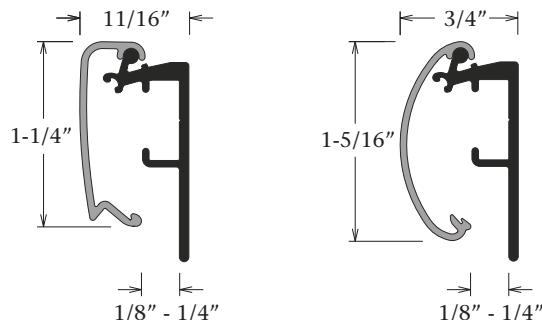
Flat and Radius Cover

Part #1895

Part #1896

K1898/95

K1898/96



Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Mill Finish	Size H"xW"	Clear Anodized Finish	Size H"xW"	Clear Anodized Finish	Size H"xW"	Clear Anodized Finish
12 x 12	\$28	24 x 24	\$47	36 x 36	\$65	12 x 12	\$32	24 x 24	\$58	36 x 36	\$80
12 x 18	32	24 x 30	52	36 x 48	74	12 x 18	37	24 x 30	62	36 x 48	92
12 x 24	36	24 x 36	58	36 x 60	83	12 x 24	46	24 x 36	69	36 x 60	103
12 x 30	42	24 x 48	65	36 x 72	94	12 x 30	52	24 x 48	80	36 x 72	115
12 x 36	47	24 x 60	74	36 x 84	103	12 x 36	58	24 x 60	92	36 x 84	128
12 x 48	58	24 x 72	83	36 x 96	112	12 x 48	69	24 x 72	103	36 x 96	140
12 x 60	65	24 x 84	94	36 x 108	124	12 x 60	80	24 x 84	115	36 x 108	150
12 x 72	74	24 x 96	103	36 x 120	130	12 x 72	92	24 x 96	128	36 x 120	162
12 x 84	83	24 x 108	112	36 x 132	141	12 x 84	103	24 x 108	140	36 x 132	175
12 x 96	94	24 x 120	124	36 x 144	150	12 x 96	115	24 x 120	150	36 x 144	187
12 x 108	103	24 x 132	130			12 x 108	128	24 x 132	162		
12 x 120	112	24 x 144	141	48 x 48	83	12 x 120	140	24 x 144	175	48 x 48	103
12 x 132	124			48 x 60	94	12 x 132	150			48 x 60	115
12 x 144	130			48 x 72	103	12 x 144	162			48 x 72	128
		30 x 30	58	48 x 84	112			30 x 30	69	48 x 84	140
		30 x 36	60	48 x 96	124			30 x 36	74	48 x 96	150
18 x 18	36	30 x 48	70	48 x 108	130	18 x 18	46	30 x 48	86	48 x 108	162
18 x 24	42	30 x 60	80	48 x 120	141	18 x 24	52	30 x 60	99	48 x 120	175
18 x 30	47	30 x 72	89	48 x 132	150	18 x 30	58	30 x 72	111	48 x 132	187
18 x 36	52	30 x 84	99	48 x 144	159	18 x 36	62	30 x 84	124	48 x 144	199
18 x 48	60	30 x 96	108			18 x 48	74	30 x 96	133		
18 x 60	70	30 x 108	116	60 x 60	103	18 x 60	86	30 x 108	145	60 x 60	128
18 x 72	80	30 x 120	128	60 x 72	112	18 x 72	99	30 x 120	158	60 x 72	140
18 x 84	89	30 x 132	137	60 x 84	124	18 x 84	111	30 x 132	170	60 x 84	150
18 x 96	99	30 x 144	145	60 x 96	130	18 x 96	124	30 x 144	181	60 x 96	162
18 x 108	108			60 x 108	141	18 x 108	133			60 x 108	175
18 x 120	116			60 x 120	150	18 x 120	145			60 x 120	187
18 x 132	128			60 x 132	159	18 x 132	158			60 x 132	199
18 x 144	137			60 x 144	170	18 x 144	170			60 x 144	211

Kits Include:

- Mill Finish Frames
- Mill Finish or Clear Anodized covers
- Cut to size and mitered frames and covers
- Snap Frame Springs
- All 2 Piece Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Mounting Provisions

Kit Specifications:

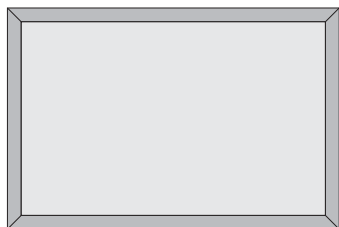
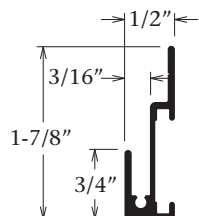
- Custom size kits may be cut to any dimension

Additional Information (pgs 196-197)

Unassembled Wall Frames Kits - For Rigid Faces

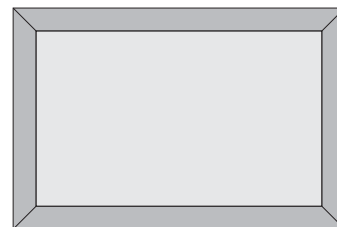
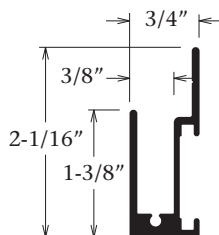
3/4" Wall Frame

Part #1948
K1948



1-3/8" Wall Frame

Part #1949
K1949



Size H"xW"	Clear Anodized Finish	Size H"xW"	Clear Anodized Finish	Size H"xW"	Clear Anodized Finish	Size H"xW"	Clear Anodized Finish	Size H"xW"	Clear Anodized Finish	Size H"xW"	Clear Anodized Finish
12 x 12	\$52	24 x 24	\$66	36 x 36	\$82	12 x 12	\$54	24 x 24	\$74	36 x 36	\$94
12 x 18	54	24 x 30	70	36 x 48	89	12 x 18	60	24 x 30	80	36 x 48	103
12 x 24	59	24 x 36	74	36 x 60	96	12 x 24	65	24 x 36	84	36 x 60	112
12 x 30	63	24 x 48	82	36 x 72	105	12 x 30	69	24 x 48	94	36 x 72	122
12 x 36	66	24 x 60	89	36 x 84	112	12 x 36	74	24 x 60	103	36 x 84	130
12 x 48	74	24 x 72	96	36 x 96	124	12 x 48	84	24 x 72	112	36 x 96	141
12 x 60	82	24 x 84	105	36 x 108	126	12 x 60	94	24 x 84	122	36 x 108	150
12 x 72	89	24 x 96	112	36 x 120	133	12 x 72	103	24 x 96	130	36 x 120	159
12 x 84	96	24 x 108	119	36 x 132	141	12 x 84	112	24 x 108	141	36 x 132	170
12 x 96	105	24 x 120	126	36 x 144	149	12 x 96	122	24 x 120	150	36 x 144	178
12 x 108	112	24 x 132	133			12 x 108	130	24 x 132	159		
12 x 120	119	24 x 144	141	48 x 48	96	12 x 120	141	24 x 144	170	48 x 48	112
12 x 132	126			48 x 60	105	12 x 132	150			48 x 60	122
12 x 144	133	30 x 30	74	48 x 72	112	12 x 144	159	30 x 30	84	48 x 72	130
		30 x 36	79	48 x 84	119			30 x 36	89	48 x 84	141
18 x 18	59	30 x 48	86	48 x 96	126	18 x 18	65	30 x 48	99	48 x 96	150
18 x 24	63	30 x 60	92	48 x 108	133	18 x 24	69	30 x 60	108	48 x 108	159
18 x 30	66	30 x 72	100	48 x 120	141	18 x 30	74	30 x 72	116	48 x 120	170
18 x 36	70	30 x 84	108	48 x 132	149	18 x 36	80	30 x 84	126	48 x 132	178
18 x 48	79	30 x 96	115	48 x 144	157	18 x 48	89	30 x 96	135	48 x 144	188
18 x 60	86	30 x 108	124			18 x 60	99	30 x 108	146		
18 x 72	92	30 x 120	130	60 x 60	112	18 x 72	108	30 x 120	155	60 x 60	130
18 x 84	100	30 x 132	138	60 x 72	119	18 x 84	116	30 x 132	165	60 x 72	141
18 x 96	108	30 x 144	146	60 x 84	126	18 x 96	126	30 x 144	174	60 x 84	150
18 x 108	115			60 x 96	133	18 x 108	135			60 x 96	159
18 x 120	124			60 x 108	141	18 x 120	146			60 x 108	170
18 x 132	130			60 x 120	149	18 x 132	155			60 x 120	178
18 x 144	138			60 x 132	157	18 x 144	165			60 x 132	188
				60 x 144	165					60 x 144	198

Kits Include:

- Clear Anodized Finish
- Cut to size and mitered frames
- **Verticals are pre-drilled and countersunk**
- All screws required to assemble by mechanical fastening
- All Corner Keys required
- Packaging

Not Included in Kits:

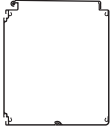
- Face
- Mounting Provisions

Kit Specifications:

- Custom size kits may be cut to any dimension

Additional Information (pgs 196-197)

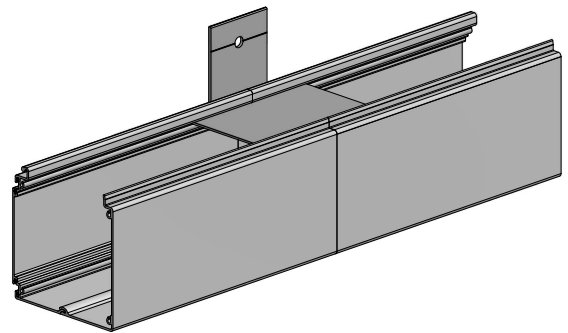
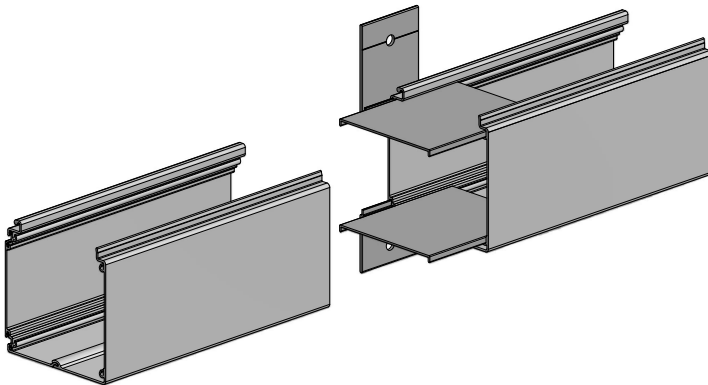
Unassembled Channel Letter Raceways

Bundles	Part	Part Number	Length	Unit Price
8"		2 Piece 8" Channel Letter Raceway • One (1) 2 Piece 8" Channel Letter Raceway - Front • One (1) 2 Piece 8" Channel Letter Raceway - Back • One (1) 8" Channel Letter Raceway Cover Not Included: Hardware, Brace/Brackets, Mounting Clips or End Caps	B1982	24'-2" \$560.23 <i>Cost per Foot 23.18</i>
		2 Piece 8" Narrow Channel Letter Raceway • One (1) 2 Piece 8" Channel Letter Raceway - Front • One (1) 2 Piece 8" Narrow Channel Letter Raceway - Back • One (1) 8" Narrow Channel Letter Raceway Cover Not Included: Hardware, Brace/Brackets, Mounting Clips or End Caps	B1982N	24'-2" 479.99 <i>Cost per Foot 19.86</i>
5"		2 Piece 5" Channel Letter Raceway • One (1) 2 Piece 5" Channel Letter Raceway - Front • One (1) 2 Piece 5" Channel Letter Raceway - Back • One (1) 5" Channel Letter Raceway Cover Not Included: Hardware, Brace/Brackets, Mounting Clips or End Caps	B1972	24'-2" 358.32 <i>Cost per Foot 14.83</i>
		2 Piece 5" Narrow Channel Letter Raceway • One (1) 2 Piece 5" Channel Letter Raceway - Front • One (1) 2 Piece 5" Narrow Channel Letter Raceway - Back • One (1) 5" Narrow Channel Letter Raceway Cover Not Included: Hardware, Brace/Brackets, Mounting Clips or End Caps	B1972N	24'-2" 308.33 <i>Cost per Foot 12.76</i>
		1 Piece 5" Narrow Channel Letter Raceway • One (1) 1 Piece 5" Narrow Channel Letter Raceway • One (1) 5" Narrow Channel Letter Raceway Cover Not Included: Hardware, Brace/Brackets, Mounting Clips or End Caps	B1970N	24'-2" 313.71 <i>Cost per Foot 12.98</i>

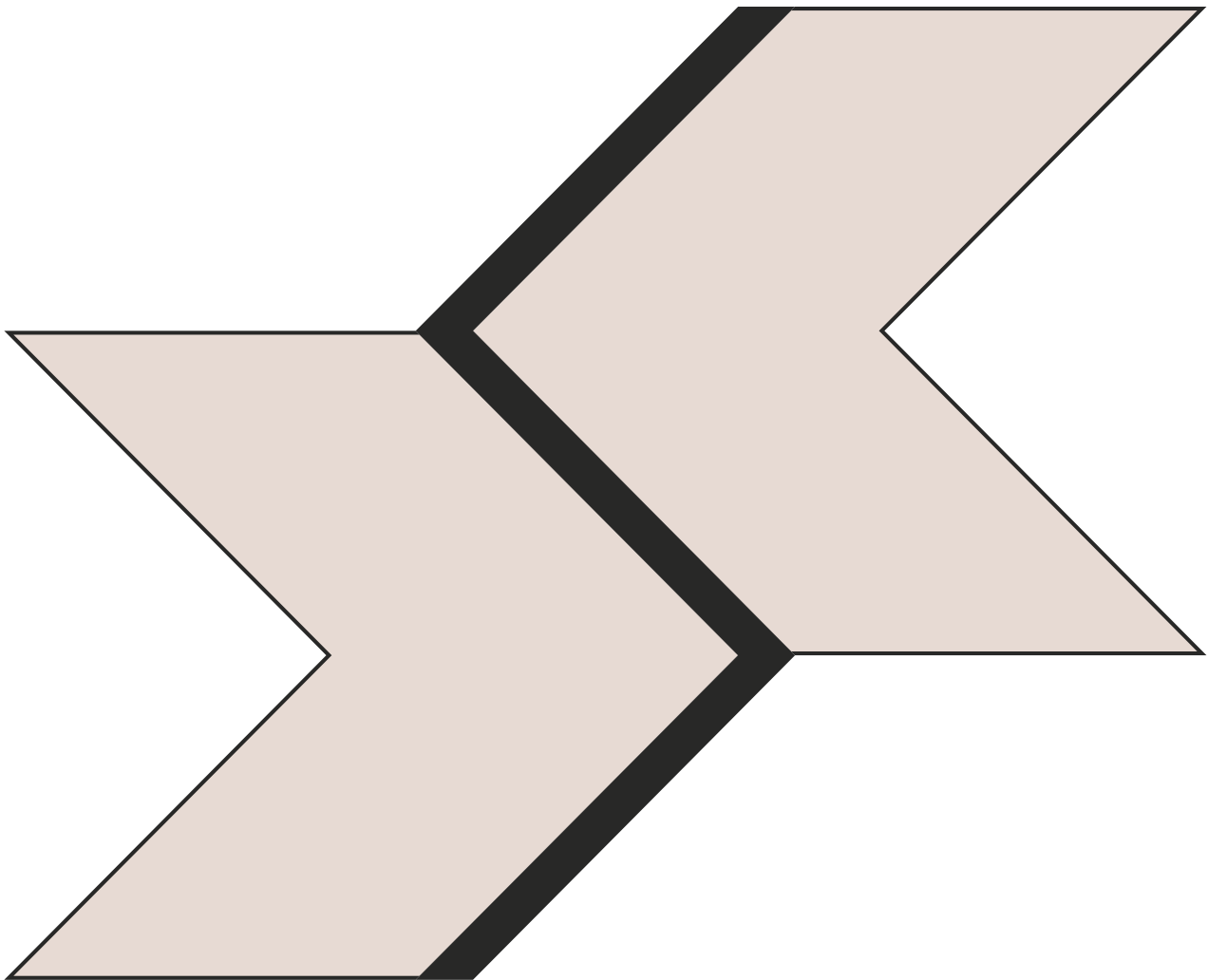
Channel Letter Raceway Splicing Guidelines

- Cut two 6" Channel Letter Raceway Brace/Brackets
- Insert into the top and bottom of one section of raceway

- Connect both sections of raceway together by sliding the brace/brackets into the second piece of raceway
- Weld or bond both sides of the top and bottom to secure the splice



Channel Letter Raceway Bundles available in full lengths only.

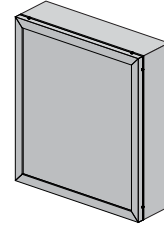
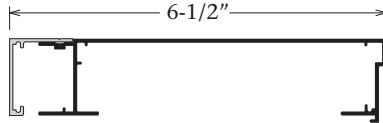


Unassembled Single Face Kits - For Rigid Faces

Single Face Filler w/ Econo Molding

Part #2034
K2034/56

Part #2056



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
1 x 1	\$87	\$101	2 x 2	\$130	\$158	3 x 3	\$174	\$213	4 x 4	\$217	\$270
1 x 2	109	130	2 x 2.5	141	172	3 x 3.5	183	227	4 x 5	240	300
1 x 3	130	158	2 x 3	150	183	3 x 4	195	241	4 x 6	261	327
1 x 4	150	183	2 x 3.5	162	198	3 x 5	217	270	4 x 7	282	354
1 x 5	174	213	2 x 4	174	213	3 x 6	240	300	4 x 8	304	383
1 x 6	195	241	2 x 5	195	241	3 x 7	261	327	4 x 9	327	412
1 x 7	217	270	2 x 6	217	270	3 x 8	282	354	4 x 10	349	441
1 x 8	240	300	2 x 7	240	300	3 x 9	304	383	4 x 11	369	465
1 x 9	261	327	2 x 8	261	327	3 x 10	327	412	4 x 12	390	494
1 x 10	282	354	2 x 9	282	354	3 x 11	349	441	4 x 13	414	523
1 x 11	304	383	2 x 10	304	383	3 x 12	369	465	4 x 14	435	549
1 x 12	327	412	2 x 11	327	412	3 x 13	390	494	4 x 15	455	578
1 x 13	349	441	2 x 12	349	441	3 x 14	414	523			
1 x 14	369	465	2 x 13	369	465	3 x 15	435	549			
1 x 15	390	494	2 x 14	390	494						
			2 x 15	414	523						
1.5 x 1.5	109	130				3.5 x 3.5	195	241	5 x 5	261	327
1.5 x 2	119	143	2.5 x 2.5	150	183	3.5 x 4	206	254	5 x 6	282	354
1.5 x 2.5	130	158	2.5 x 3	162	198	3.5 x 5	228	282	5 x 7	304	383
1.5 x 3	141	172	2.5 x 3.5	174	213	3.5 x 6	249	310	5 x 8	327	412
1.5 x 3.5	150	183	2.5 x 4	183	227	3.5 x 7	271	340	5 x 9	349	441
1.5 x 4	162	198	2.5 x 5	206	254	3.5 x 8	294	369	5 x 10	369	465
1.5 x 5	183	227	2.5 x 6	228	282	3.5 x 9	316	396	5 x 11	390	494
1.5 x 6	206	254	2.5 x 7	250	311	3.5 x 10	336	423	5 x 12	414	523
1.5 x 7	227	283	2.5 x 8	271	341				6 x 6	304	383
1.5 x 8	249	310	2.5 x 9	293	370				6 x 7	327	412
1.5 x 9	271	340	2.5 x 10	313	398				6 x 8	349	441
1.5 x 10	294	369									

Kits Include:

- Mill finish or Dk. Bronze
- Cut to size and mitered fillers
- Cut to size and mitered moldings
- All screws required to assemble by mechanical fastening
- All Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s)
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 194):

- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 7" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 1-5/16" Econo Divider, Part #2140, Mill Finish \$5.40 and Dk. Bronze \$6.98 per/ft per/face

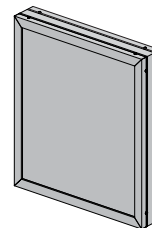
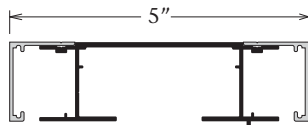
Additional Information (pgs 196-197)

Unassembled Double Face Kits - For Rigid Faces

Medium Double Face Filler w/ Econo Molding

Part #2036
K2036/56

Part #2056



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
1 x 1	\$92	\$109	2 x 2	\$143	\$175	3 x 3	\$195	\$241	4 x 4	\$245	\$307
1 x 2	119	143	2 x 2.5	159	194	3 x 3.5	211	260	4 x 5	271	337
1 x 3	143	175	2 x 3	170	208	3 x 4	220	274	4 x 6	299	372
1 x 4	170	208	2 x 3.5	183	224	3 x 5	245	307	4 x 7	325	406
1 x 5	195	241	2 x 4	195	241	3 x 6	271	337	4 x 8	344	441
1 x 6	220	274	2 x 5	220	274	3 x 7	299	372	4 x 9	372	472
1 x 7	245	307	2 x 6	245	307	3 x 8	325	406	4 x 10	398	506
1 x 8	271	337	2 x 7	271	337	3 x 9	344	441	4 x 11	422	539
1 x 9	299	372	2 x 8	299	372	3 x 10	372	472	4 x 12	450	572
1 x 10	325	406	2 x 9	325	406	3 x 11	398	506	4 x 13	474	604
1 x 11	344	441	2 x 10	344	441	3 x 12	422	539	4 x 14	501	636
1 x 12	372	472	2 x 11	372	472	3 x 13	450	572	4 x 15	524	670
1 x 13	398	506	2 x 12	398	506	3 x 14	474	604			
1 x 14	422	539	2 x 13	422	539	3 x 15	501	636	5 x 5	299	372
1 x 15	450	572	2 x 14	450	572				5 x 6	325	406
			2 x 15	474	604	3.5 x 3.5	220	274	5 x 7	344	441
1.5 x 1.5	119	143				3.5 x 4	234	294	5 x 8	372	472
1.5 x 2	132	161	2.5 x 2.5	170	208	3.5 x 5	260	327	5 x 9	398	506
1.5 x 2.5	143	175	2.5 x 3	183	224	3.5 x 6	283	354	5 x 10	422	539
1.5 x 3	159	194	2.5 x 3.5	195	241	3.5 x 7	308	387	5 x 11	450	572
1.5 x 3.5	170	208	2.5 x 4	211	260	3.5 x 8	333	419	5 x 12	474	604
1.5 x 4	183	224	2.5 x 5	234	294	3.5 x 9	359	453			
1.5 x 5	211	260	2.5 x 6	260	327	3.5 x 10	386	486	6 x 6	344	441
1.5 x 6	234	294	2.5 x 7	284	357				6 x 7	372	472
1.5 x 7	258	325	2.5 x 8	307	387				6 x 8	398	506
1.5 x 8	283	354	2.5 x 9	335	420						
1.5 x 9	308	387	2.5 x 10	362	455						
1.5 x 10	333	419									

Kits Include:

- Mill finish or Dk. Bronze
- Cut to size and mitered fillers
- Cut to size and mitered moldings
- All screws required to assemble by mechanical fastening
- All Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s)
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (pg 194):

- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- **Recommended for LED applications**
- Custom size kits may be cut to any dimension

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- **1-5/16" Econo Divider, Part #2140**, Mill Finish \$5.40 and Dk. Bronze \$6.98 per/ft per/face

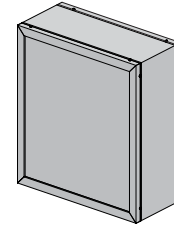
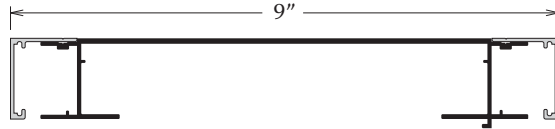
Additional Information (pgs 196-197)

Unassembled Double Face Kits - For Rigid Faces

Large Double Face Filler w/ Econo Molding

Part #2032
K2032/56

Part #2056



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
1 x 1	\$111	\$132	2 x 2	\$178	\$219	3 x 3	\$245	\$307	4 x 4	\$310	\$398
1 x 2	143	175	2 x 2.5	195	241	3 x 3.5	266	331	4 x 5	350	441
1 x 3	178	219	2 x 3	212	266	3 x 4	277	352	4 x 6	381	481
1 x 4	212	266	2 x 3.5	232	283	3 x 5	310	398	4 x 7	416	524
1 x 5	245	307	2 x 4	245	307	3 x 6	350	441	4 x 8	450	572
1 x 6	277	352	2 x 5	277	352	3 x 7	381	481	4 x 9	485	613
1 x 7	310	398	2 x 6	310	398	3 x 8	416	524	4 x 10	518	657
1 x 8	350	441	2 x 7	350	441	3 x 9	450	572	4 x 11	549	702
1 x 9	381	481	2 x 8	381	481	3 x 10	485	613	4 x 12	582	744
1 x 10	416	524	2 x 9	416	524	3 x 11	518	657	4 x 13	618	788
1 x 11	450	572	2 x 10	450	572	3 x 12	549	702	4 x 14	653	833
1 x 12	485	613	2 x 11	485	613	3 x 13	582	744	4 x 15	686	877
1 x 13	518	657	2 x 12	518	657	3 x 14	618	788			
1 x 14	549	702	2 x 13	549	702	3 x 15	653	833	5 x 5	381	481
1 x 15	582	744	2 x 14	582	744				5 x 6	416	524
			2 x 15	618	788	3.5 x 3.5	277	352	5 x 7	450	572
1.5 x 1.5	143	175				3.5 x 4	299	372	5 x 8	485	613
1.5 x 2	162	198	2.5 x 2.5	212	266	3.5 x 5	331	416	5 x 9	518	657
1.5 x 2.5	178	219	2.5 x 3	232	283	3.5 x 6	365	462	5 x 10	549	702
1.5 x 3	195	241	2.5 x 3.5	245	307	3.5 x 7	399	506	5 x 11	582	744
1.5 x 3.5	212	266	2.5 x 4	266	331	3.5 x 8	433	548	5 x 12	618	788
1.5 x 4	232	283	2.5 x 5	299	372	3.5 x 9	466	593			
1.5 x 5	266	331	2.5 x 6	331	416	3.5 x 10	501	636	6 x 6	450	572
1.5 x 6	299	372	2.5 x 7	365	461				6 x 7	485	613
1.5 x 7	332	418	2.5 x 8	398	506				6 x 8	518	657
1.5 x 8	365	462	2.5 x 9	432	548						
1.5 x 9	399	506	2.5 x 10	465	591						
1.5 x 10	433	548									

Kits Include:

- Mill finish or Dk. Bronze
- Cut to size and mitered fillers
- Cut to size and mitered moldings
- All screws required to assemble by mechanical fastening
- All Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s)
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (pg 194):

- Raceway Covers and Cover Screws
- Divider(s)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 7" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 1-5/16" Econo Divider, Part #2140, Mill Finish \$5.40 and Dk. Bronze \$6.98 per/ft per/face

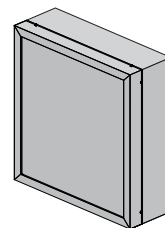
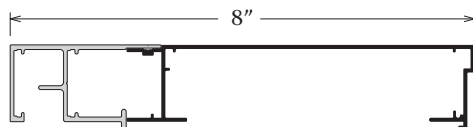
Additional Information (pgs 196-197)

Unassembled Single Face Kits - For Rigid Faces

Single Face Filler w/ Extended Econo Molding

Part #2034
K2034/58

Part #2058



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
1 x 1	\$111	\$130	2 x 2	\$174	\$211	3 x 3	\$236	\$293	4 x 4	\$299	\$370
1 x 2	141	170	2 x 2.5	190	228	3 x 3.5	249	308	4 x 5	329	408
1 x 3	174	211	2 x 3	204	249	3 x 4	267	331	4 x 6	359	449
1 x 4	204	249	2 x 3.5	219	270	3 x 5	299	370	4 x 7	387	489
1 x 5	236	293	2 x 4	236	293	3 x 6	329	408	4 x 8	419	531
1 x 6	267	331	2 x 5	267	331	3 x 7	359	449	4 x 9	452	570
1 x 7	299	370	2 x 6	299	370	3 x 8	387	489	4 x 10	482	609
1 x 8	329	408	2 x 7	329	408	3 x 9	419	531	4 x 11	511	648
1 x 9	359	449	2 x 8	359	449	3 x 10	452	570	4 x 12	545	689
1 x 10	387	489	2 x 9	387	489	3 x 11	482	609	4 x 13	576	726
1 x 11	419	531	2 x 10	419	531	3 x 12	511	648	4 x 14	606	767
1 x 12	452	570	2 x 11	452	570	3 x 13	545	689	4 x 15	636	808
1 x 13	482	609	2 x 12	482	609	3 x 14	576	726			
1 x 14	511	648	2 x 13	511	648	3 x 15	606	767	5 x 5	359	449
1 x 15	545	689	2 x 14	545	689				5 x 6	387	489
			2 x 15	576	726	3.5 x 3.5	267	331	5 x 7	419	531
1.5 x 1.5	141	170				3.5 x 4	282	352	5 x 8	452	570
1.5 x 2	159	191	2.5 x 2.5	204	249	3.5 x 5	310	389	5 x 9	482	609
1.5 x 2.5	174	211	2.5 x 3	219	270	3.5 x 6	343	429	5 x 10	511	648
1.5 x 3	190	228	2.5 x 3.5	236	293	3.5 x 7	374	468	5 x 11	545	689
1.5 x 3.5	204	249	2.5 x 4	249	308	3.5 x 8	406	508	5 x 12	576	726
1.5 x 4	219	270	2.5 x 5	282	352	3.5 x 9	436	549			
1.5 x 5	249	308	2.5 x 6	310	389	3.5 x 10	466	590	6 x 6	419	531
1.5 x 6	282	352	2.5 x 7	343	431				6 x 7	452	570
1.5 x 7	311	390	2.5 x 8	374	470				6 x 8	482	609
1.5 x 8	343	429	2.5 x 9	406	510						
1.5 x 9	374	468	2.5 x 10	436	548						
1.5 x 10	406	508									

Kits Include:

- Mill finish or Dk. Bronze
- Cut to size and mitered fillers
- Cut to size and mitered moldings
- All screws required to assemble by mechanical fastening
- All Corner Keys required
- Packaging

Not Included in Kits:

- Face or Back
- Electrical Components
- Ballast Bracket(s)
- Back Braces and Gussets
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories
- Mounting Provisions

Optional Accessories (pg 194):

- Raceway Covers and Cover Screws
- Divider(s) - (Extended Econo Molding is not engineered to directly integrate with the Econo Divider. Minimal additional assembly is required)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

- For illuminated backgrounds - 10" on center, using T12 or T8 lamps
- Always place lamps 3/4" from back of sign

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 1-5/16" Econo Divider, Part #2140, Mill Finish \$5.40 and Dk. Bronze \$6.98 per/ft per/face

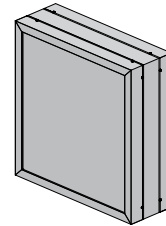
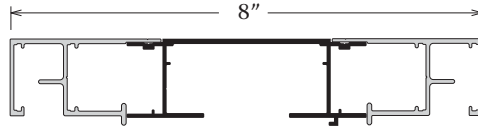
Additional Information (pgs 196-197)

Unassembled Double Face Kits - For Rigid Faces

Medium Double Face Filler w/ Extended Econo Molding

Part #2036
K2036/58

Part #2058



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
1 x 1	\$138	\$162	2 x 2	\$223	\$274	3 x 3	\$310	\$387	4 x 4	\$399	\$503
1 x 2	181	219	2 x 2.5	245	303	3 x 3.5	333	415	4 x 5	443	553
1 x 3	223	274	2 x 3	269	332	3 x 4	356	444	4 x 6	486	613
1 x 4	269	332	2 x 3.5	289	362	3 x 5	399	503	4 x 7	531	670
1 x 5	310	387	2 x 4	310	387	3 x 6	443	553	4 x 8	574	725
1 x 6	356	444	2 x 5	356	444	3 x 7	486	613	4 x 9	615	782
1 x 7	399	503	2 x 6	399	503	3 x 8	531	670	4 x 10	661	838
1 x 8	443	553	2 x 7	443	553	3 x 9	574	725	4 x 11	705	893
1 x 9	486	613	2 x 8	486	613	3 x 10	615	782	4 x 12	750	949
1 x 10	531	670	2 x 9	531	670	3 x 11	661	838	4 x 13	792	1006
1 x 11	574	725	2 x 10	574	725	3 x 12	705	893	4 x 14	835	1060
1 x 12	615	782	2 x 11	615	782	3 x 13	750	949	4 x 15	880	1118
1 x 13	661	838	2 x 12	661	838	3 x 14	792	1006			
1 x 14	705	893	2 x 13	705	893	3 x 15	835	1060			
1 x 15	750	949	2 x 14	750	949						
			2 x 15	792	1006						
1.5 x 1.5	181	219				3.5 x 3.5	356	444	5 x 5	486	613
1.5 x 2	201	247	2.5 x 2.5	269	332	3.5 x 4	379	474	5 x 6	531	670
1.5 x 2.5	223	274	2.5 x 3	289	362	3.5 x 5	419	524	5 x 7	574	725
1.5 x 3	245	303	2.5 x 3.5	310	387	3.5 x 6	465	582	5 x 8	615	782
1.5 x 3.5	269	332	2.5 x 4	333	415	3.5 x 7	508	639	5 x 9	661	838
1.5 x 4	289	362	2.5 x 5	379	474	3.5 x 8	549	696	5 x 10	705	893
1.5 x 5	333	415	2.5 x 6	419	524	3.5 x 9	596	752	5 x 11	750	949
1.5 x 6	379	474	2.5 x 7	464	582	3.5 x 10	640	810	5 x 12	792	1006
1.5 x 7	422	528	2.5 x 8	508	640				6 x 6	574	725
1.5 x 8	465	582	2.5 x 9	551	698				6 x 7	615	782
1.5 x 9	508	639	2.5 x 10	594	755				6 x 8	661	838
1.5 x 10	549	696									

Kits Include:

- Mill finish or Dk. Bronze
- Cut to size and mitered fillers
- Cut to size and mitered moldings
- All screws required to assemble by mechanical fastening
- All Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s)
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (pg 194):

- Divider(s) - (Extended Econo Molding is not engineered to directly integrate with the Econo Divider. Minimal additional assembly is required)

Kit Specifications:

- Recommended for LED applications
- Custom size kits may be cut to any dimension

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 1-5/16" Econo Divider, Part #2140, Mill Finish \$5.40 and Dk. Bronze \$6.98 per/ft per/face

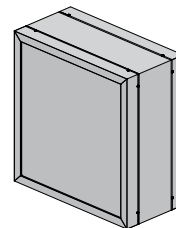
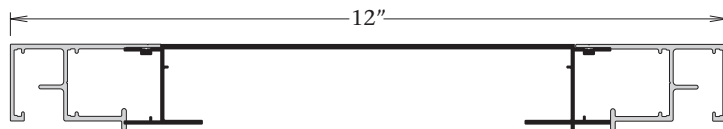
Additional Information (pgs 196-197)

Unassembled Double Face Kits - For Rigid Faces

Large Double Face Filler w/ Extended Econo Molding

Part #2032
K2032/58

Part #2058



Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze	Size H'xW'	Mill Finish	Dk. Bronze
1 x 1	\$155	\$183	2 x 2	\$260	\$319	3 x 3	\$363	\$452	4 x 4	\$466	\$586
1 x 2	206	250	2 x 2.5	282	353	3 x 3.5	387	486	4 x 5	519	656
1 x 3	260	319	2 x 3	308	386	3 x 4	415	519	4 x 6	573	723
1 x 4	308	386	2 x 3.5	335	418	3 x 5	466	586	4 x 7	626	788
1 x 5	363	452	2 x 4	363	452	3 x 6	519	656	4 x 8	674	856
1 x 6	415	519	2 x 5	415	519	3 x 7	573	723	4 x 9	726	923
1 x 7	466	586	2 x 6	466	586	3 x 8	626	788	4 x 10	781	992
1 x 8	519	656	2 x 7	519	656	3 x 9	674	856	4 x 11	833	1058
1 x 9	573	723	2 x 8	573	723	3 x 10	726	923	4 x 12	885	1128
1 x 10	626	788	2 x 9	626	788	3 x 11	781	992	4 x 13	938	1192
1 x 11	674	856	2 x 10	674	856	3 x 12	833	1058	4 x 14	989	1263
1 x 12	726	923	2 x 11	726	923	3 x 13	885	1128	4 x 15	1043	1328
1 x 13	781	992	2 x 12	781	992	3 x 14	938	1192			
1 x 14	833	1058	2 x 13	833	1058	3 x 15	989	1263	5 x 5	573	723
1 x 15	885	1128	2 x 14	885	1128				5 x 6	626	788
			2 x 15	938	1192	3.5 x 3.5	415	519	5 x 7	674	856
1.5 x 1.5	206	250				3.5 x 4	441	551	5 x 8	726	923
1.5 x 2	234	283	2.5 x 2.5	308	386	3.5 x 5	492	623	5 x 9	781	992
1.5 x 2.5	260	319	2.5 x 3	335	418	3.5 x 6	545	689	5 x 10	833	1058
1.5 x 3	282	353	2.5 x 3.5	363	452	3.5 x 7	597	756	5 x 11	885	1128
1.5 x 3.5	308	386	2.5 x 4	387	486	3.5 x 8	648	822	5 x 12	938	1192
1.5 x 4	335	418	2.5 x 5	441	551	3.5 x 9	702	890			
1.5 x 5	387	486	2.5 x 6	492	623	3.5 x 10	755	958	6 x 6		856
1.5 x 6	441	551	2.5 x 7	545	690				6 x 7	726	923
1.5 x 7	494	620	2.5 x 8	598	756				6 x 8	781	992
1.5 x 8	545	689	2.5 x 9	652	823						
1.5 x 9	597	764	2.5 x 10	702	890						
1.5 x 10	648	822									

Kits Include:

- Mill finish or Dk. Bronze
- Cut to size and mitered fillers
- Cut to size and mitered moldings
- All screws required to assemble by mechanical fastening
- All Corner Keys required
- Packaging

Not Included in Kits:

- Faces
- Electrical Components
- Ballast Bracket(s)
- Internal Supports
- Raceway Covers and Cover Screws - See optional accessories
- Divider(s) - See optional accessories

Optional Accessories (pg 194):

- Raceway Covers and Cover Screws
- Divider(s) - (Extended Econo Molding is not engineered to directly integrate with the Econo Divider. Minimal additional assembly is required)

Kit Specifications:

- It is recommended to order kits 1" over nominal T12 or T8 lamp size to utilize .040 flat Aluminum Raceway Covers
- Custom size kits may be cut to any dimension

Recommended Lamp Spacing:

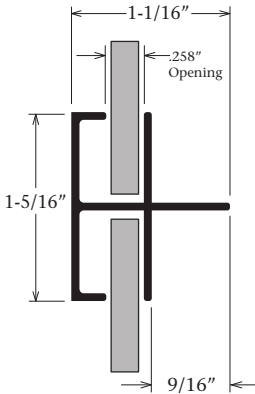
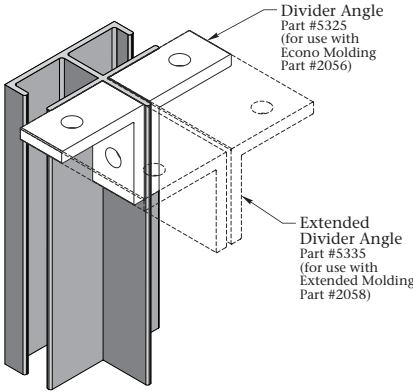
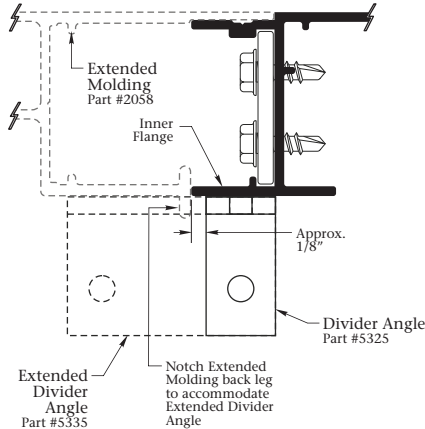
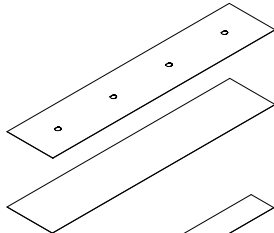
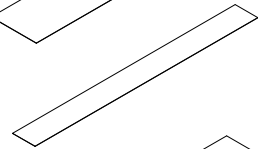
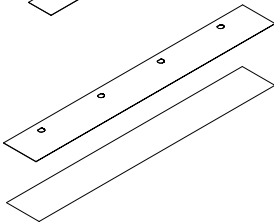
- For illuminated backgrounds - 10" on center, using T12 or T8 lamps

Divider Kits Include:

- Cut to size dividers
- Divider Corner Angles
- All screws required to assemble by mechanical fastening
- 1-5/16" Econo Divider, Part #2140, Mill Finish \$5.40 and Dk. Bronze \$6.98 per/ft per/face

Additional Information (pgs 196-197)

EconoComp System Optional Accessories

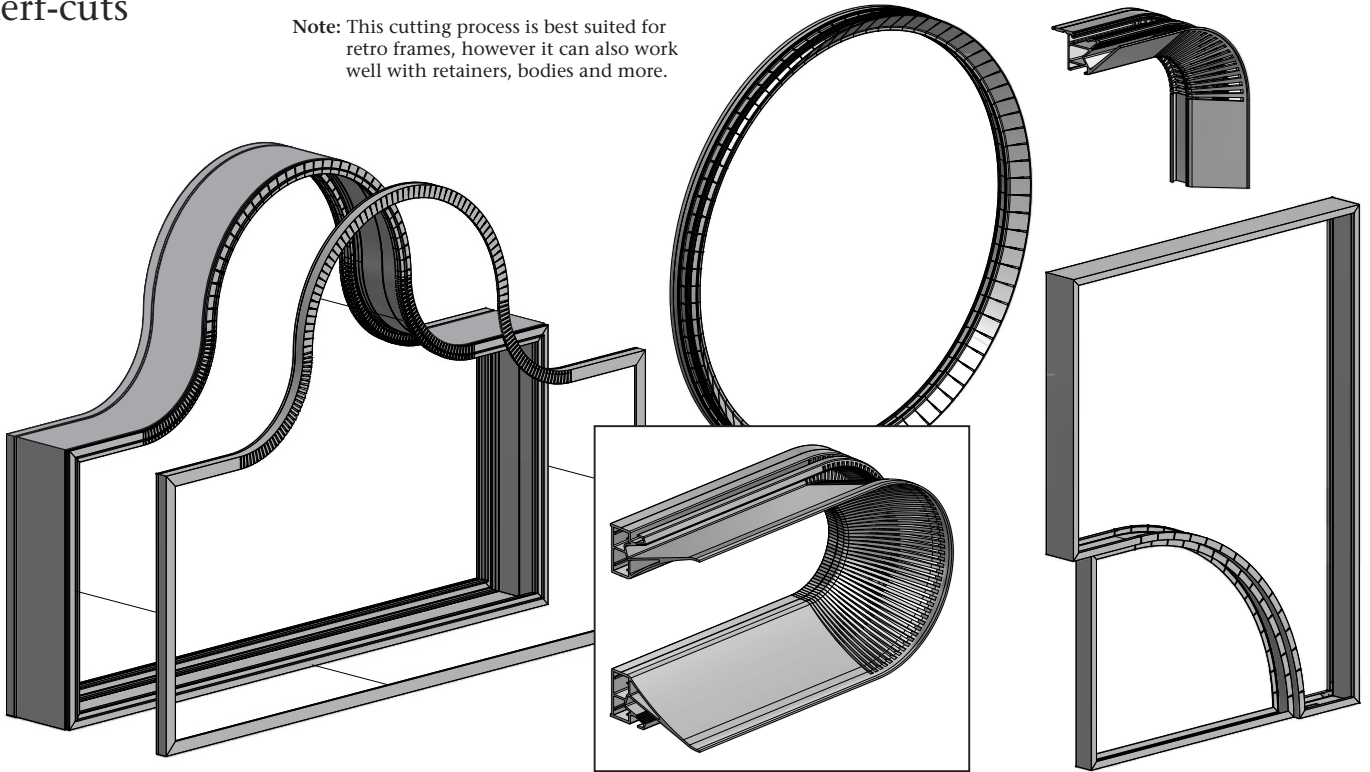
Dividers	Part	Part Number	Cost/Ft Mill Finish	Cost/Ft Dk. Bronze
Cut To Size Divider				
	1-5/16" Econo Divider	K2140	\$5.40	\$6.98
	Included: • Screws for mechanical fastening • Divider Corner Angles (For Econo Molding) • Extended Corner Angles (For Extended Econo Molding)			
Cut To Size Divider Specifications				
				
Note: 1-5/16" Econo Divider is engineered for use with the Econo Molding. For use with the Extended Econo Molding, attach the Econo Divider to the Inner Flange using the Extended Divider Angle, part #5335 as noted and shown above.				
Components				
	Part	Part Number	Price Each	
Raceway Covers				
	Large Double Filler Raceway Cover 6-1/2" x 48" x .040" (white)			
	Pre-Punched 7" centers	5086	\$26.44	
	Pre-Punched 10" centers	5087	26.44	
	Blank	5088	15.27	
	Medium Double Filler Raceway Cover 3" x 48" x .040" (white)			
	Blank	5085	7.65	
	Single Face Filler Raceway Cover 5-1/8" x 48" x .040" (white)			
	Pre-Punched 7" centers	5082	20.55	
	Pre-Punched 10" centers	5083	20.55	
	Blank	5084	11.75	

Cutting Services

Commercial - Architectural - Standard - EconoComp

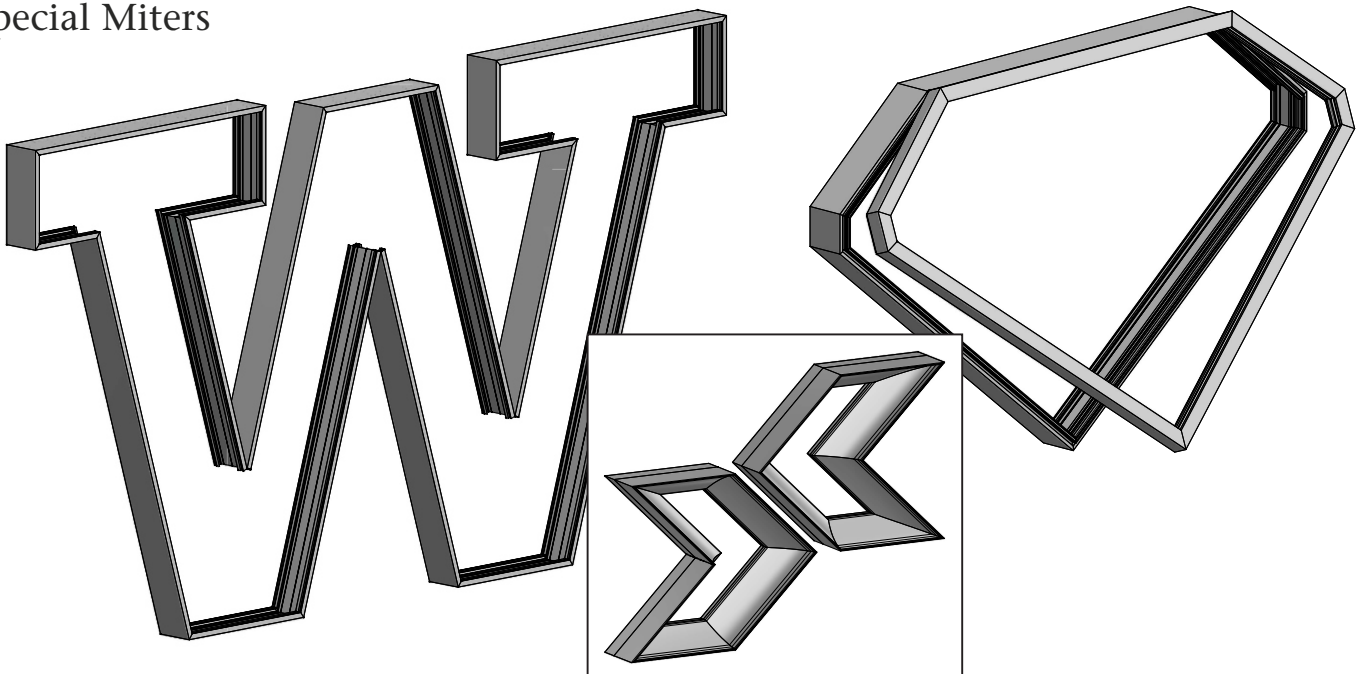
Kerf-cuts

Note: This cutting process is best suited for retro frames, however it can also work well with retainers, bodies and more.



A series of relief cuts are placed in the extrusion to form a custom shape. Add straps or weld to create and maintain the shape (not provided by SignComp). Offered in pre-cut lengths or pre-cut kits.

Special Miters



Pre-cut kits are available for custom angles. Custom angle hardware is not available.



Note: All dimensions are subject to the tolerance standards of the aluminum extrusion industry. Profile drawings are illustrative and rounded to the nearest 1/16".

Additional Information

Extrusion Guidelines

Commercial

Size of Sign	Single Face Body	Typically limited by the comfort factor for hinging the faces open for service
	Medium Body	Typically limited to approximately 64 square feet
	Wide Body	Typically limited by the comfort factor for hinging the faces open for service
	1-1/2" Retainer	Typically limited to 32 square feet
	1-1/2" Retainer II	Typically limited to 60 square feet
	Fascia Frames	Typically limited to 6' in height - unlimited length
Steel Support	Medium Body	Up to a 3" steel support
	Wide Body	Up to a 6" steel support
	Flat 2 Piece Double Face Body	Up to a 12" steel support
	Flat 2 Piece Double Face Medium Body	Up to a 8" steel support
	Flat Double Face Body	Up to a 6" steel support
	Flat Double Face Medium Body	Up to a 2" steel support

Architectural

Size of Sign	Series 7 & 12 Hinge Bodies	Typically limited by the comfort factor for hinging the faces open for service
	Slide Retainer	Typically limited to 60 square feet - Contact SignComp Engineering for larger applications
Steel Support	Series 7 Post & Panel Bodies	Up to a 4" steel support
	Series 7 Hinge Body	Up to a 2-1/2" steel support
	Series 12 Hinge Body	Up to a 6" steel support

Standard

Size of Sign	1Part 2Part Bodies	
	w/ Retainer Systems	Typically limited to 72 square feet (can be larger with the proper use of internal support(s) and sufficient hanging bars)
Steel Support	1Part / 2Part 6" Double Face Body	Up to a 2" steel support
	1Part / 2Part 9" Double Face Body	Up to a 3" steel support
	1Part / 2Part 12" Double Face Body	Up to a 6" steel support

EconoComp

Size of Sign	Fillers w/ Molding Systems	Typically limited to 48 square feet - Contact SignComp Engineering for larger applications
Steel Support	Medium Double Face Filler	Up to a 1" steel support
	Large Double Face Filler	Up to a 4" steel support

Round, square or rectangular supports may be used. Do not exceed recommended max sizes.

Note: SignComp extrusions are engineered and designed to allow for a wide latitude of designs and applications. The fabrication techniques and material selection are at the sole discretion of the individual fabricator.

Additional Information

Kits

- **Most profiles are available in cut to size kits**
- **Commercial** bodies and retainers should be cut 1" longer than the nominal T12 or T8 lamp size for horizontal or vertical lamping
- **Standard** bodies and retainers should be cut 1-3/4" longer than the nominal T12 or T8 lamp size for horizontal or vertical lamping (The 6" D/F bodies and retainers should be cut 1" longer than the nominal T12 or T8 lamp size for horizontal or vertical lamping)
- **EconoComp** fillers and moldings should be cut 1" longer than the normal T12 or T8 lamp size for horizontal or vertical lamping
- General guidelines for lamp spacing: Double the distance between the front of the lamp and the back of the plastic face for your center to center lamp measurement. Maximum center to center is 12"
- Extrusion bodies, retainers, frames and covers are engineered for mechanical fastening, bonding with adhesive, or welded assembly
- It is recommended to use safety chains and prop-bars on all hingeable faces
- Assembly instructions available

Included in Kits

- Mill Finish, Dk. Bronze or Clear Anodized
- Cut to size and mitered bodies
- Cut to size and mitered retainers, frames and covers
- All Body Corner Angles and/or Corner Keys as required
- Packaging

Included in Vandal System:

- Cut to size and mitered Inner Frame(s)
- Cut to size and mitered Outer Frame(s)
- Cut to size Hinge
- Locks

Not Included in Kits

- Faces or Backs
- Electrical components
- Structural supports, Frame Support Tube, back braces, gussets and mounting provisions
- Attachment of Hinge
- Drilling of holes for locks and attachment of locks

Mill Finish Dk. Bronze

- No prior surface preparation. Surface scratches, die lines and imperfections present. **Not ready for paint**
- Exposed aluminum surfaces are coated with Quaker Dark Bronze primer/topcoat
- Limited additional colors are available, minimum order will apply

Clear Anodized

- SignComp anodizes a mill finish product, therefore mill finish characteristics will be an integral part of the anodized product
- Die lines and imperfections may be seen but not felt on the finished product

Pricing

- All prices are effective as of April 2, 2025. Due to fluctuation in the raw aluminum market, prices are subject to change without notice
- Packaging is included in list prices
- For full length extrusion and hardware pricing see Product Guide

General Information

Freight Policy

- Freight shall be prepaid, F.O.B. SignComp in Grand Rapids, Michigan for single orders of extrusion and/or accessories whereby the invoiced amount is \$7,500.00 or more to any single destination within the continental United States or Canada
- Freight shall be collect, F.O.B. SignComp in Grand Rapids, Michigan for all orders other than as stated in this freight policy
- All freight claims for freight collect shipments are the sole responsibility of the buyer
- SignComp will assist with freight claims. Bill of lading must be signed for as damaged
- Any requests for expedited freight services shall be the sole expense of the buyer

Minimum Order

- Any single full length extrusion profile and/or prepackaged accessories
- Any single kit

Standard Lead Times

- Full length extrusion and accessory orders ship within two (2) - three (3) days upon receipt and acceptance of purchase order
- Cut to size kits and cut extrusion orders ship within three (3) - four (4) days upon receipt and acceptance of purchase order
- All orders will receive an approximate ship date upon receipt and acceptance of purchase order and confirmation
- For custom kits and large quantities call Customer Service for lead times

Return Policy

- Returns of SignComp products will not be accepted without prior authorization and written RMA number from SignComp
- Materials may not be returned for any reason other than defective product or incorrect fulfillment of order
- All goods to be returned must be acknowledged in writing within the 60 day grace period from the date of the shipment. Any claims after this period will be considered invalid
- All returned goods **must be in new and saleable condition** for full credit to be issued

Additional Product Service Offerings

- Custom extrusions
- Mill Run extrusion orders
- Kerf Cutting

Exclusive Warranty and Remedies

- In effect as of January 1, 2008
- This is the exclusive warranty policy of SignComp, LLC, Grand Rapids, Michigan 49544 (the "Company") with respect to any and all of its products

Exclusive Warranty

- The Company warrants you as the original purchaser that the Company's products will be free from defects in materials and workmanship, under normal conditions, upon shipment of said products from the Company, for 30 days
- This exclusive warranty does not apply to damage caused by improper handling, therefore the company shall have no liability or responsibility for any damage whatsoever caused by handling
- The Company hereby disclaims any and all other warranties, including, without limitation, implied warranties of merchantability and fitness for a particular purpose. The only warranty with respect to the Company's products is described in this exclusive warranty. No oral or written representations shall extend the Company's exclusive warranty beyond that description herein.

Warranty Procedures

- The purchaser must notify the Company of any warranty claim prior to initiating any remedy upon the defective product. Upon receipt of such notice, the Company will direct that an authorized representative inspect the product and, if necessary, correct the defect in accordance with this exclusive warranty. The Company shall have the exclusive right to determine whether or not a defect is covered by this exclusive warranty.

Remedies

- Provided that the warranty procedures are followed, the Company will repair and/or replace the defective SignComp product(s) during the applicable warranty period without charge for parts or labor
- Repair and/or replacement of defective SignComp products is your exclusive remedy under the Company's exclusive warranty
- The Company shall not be liable for any incidental or consequential damages if the Company's product is defective or does not conform to this exclusive warranty. In any event the maximum amount for which the Company shall be liable to the purchaser shall be the original purchase price of the defective SignComp product(s).
- Any claim for breach of this exclusive warranty shall be brought, if at all, no later than 30 days from the Company's breach

Address for Notification

- Notice of a product defect covered by this exclusive warranty can be made in writing or by telephone. The Company's address and telephone numbers are:

SignComp, LLC
3032 Walker Ridge Dr. NW
Grand Rapids, MI. 49544
Attention: Customer Service
Phone: (616) 784-0405
Toll Free: (877) 784-0405
Fax: (616) 784-0411
E-mail: signcomp@signcomp.com

Environmentally Friendly



Products Processes Facility



3032 Walker Ridge Dr. NW
Grand Rapids, MI 49544
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toll free: (877) 784-0405 (US and Canada)
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www.signcomp.com
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