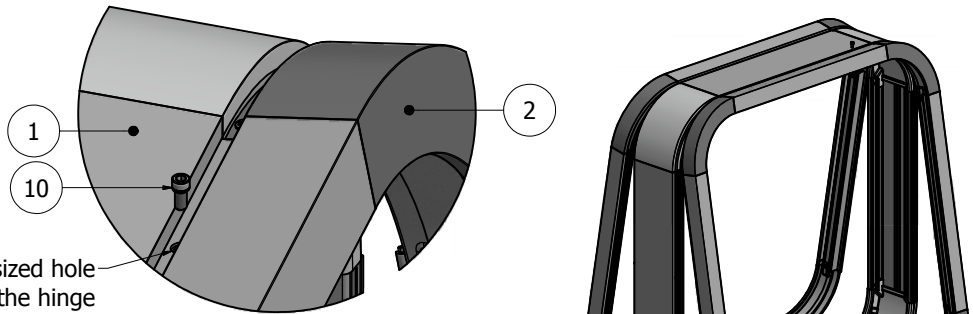


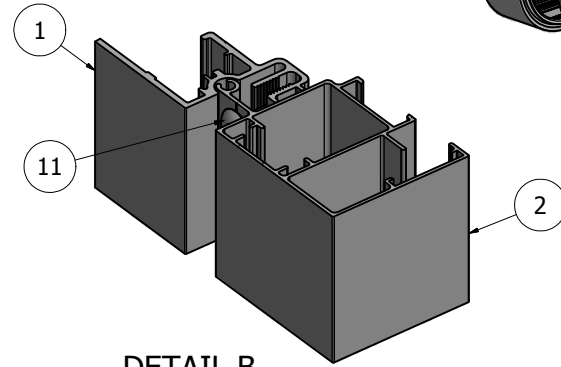
PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2015/4050	Medium Body w/ 9in Radius Corners	Assembly
2	K2045/65/75/4200	2 1/4" Retainer and Dual Frame w/ 9in Radius Corners & Covers	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

Ship To:
Sales Order#

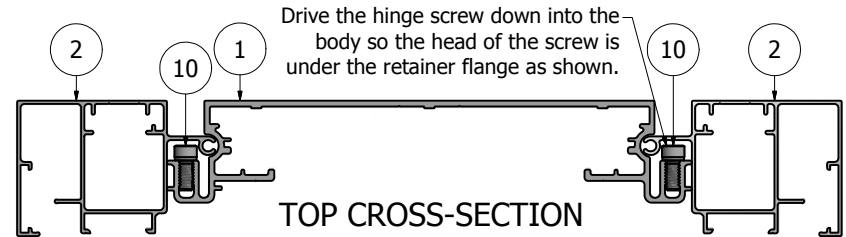
***NOTE:** Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



DETAIL A



DETAIL B
FRAME CLOSED

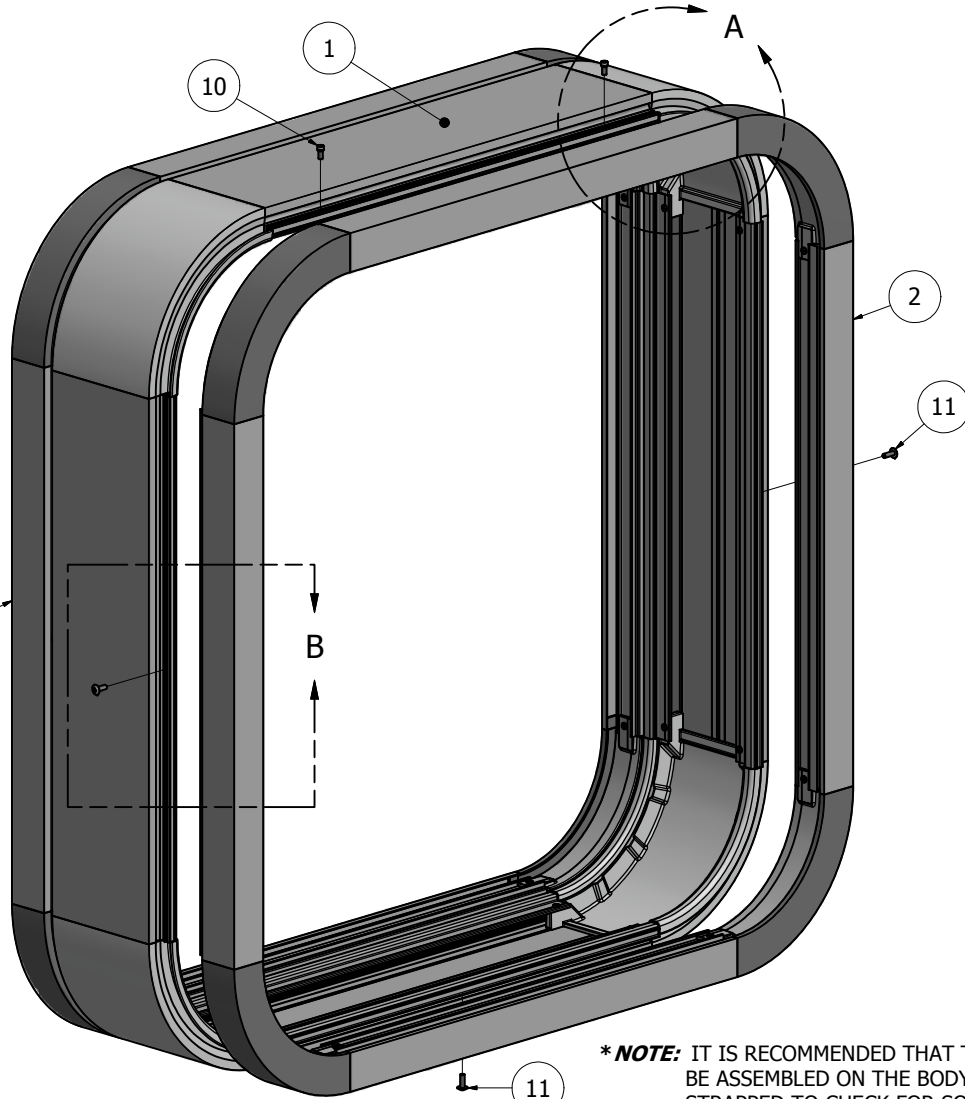


Drive the hinge screw down into the body so the head of the screw is under the retainer flange as shown.

TOP CROSS-SECTION

***NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**

(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)



***NOTE:** IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHET STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

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DRAWING BY:	SBreihof	11/22/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp

TITLE
Medium Body w/ 2-1/4" Retainer and 9in Radius Corners - Assembly

PART NO
KMB/45/4540