



NOTE: THE FRAME ALIGNS TIGHT TO THE BODY, SHOWING NO REVEAL.

DETAIL A
FRAME CLOSED

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2008	Flat Double Face Body	Assembly
2	K2104-2121	Flat Bleed Retro Frame w/ Bleed Cover	Assembly
79	5175	Hinge Screw - #10 x 5/8" Pan Head	Pre-drill 5/32" pilot holes every 36" o/c
80	5175	Closure Screw - #10 x 5/8" Pan Head	Pre-drill 5/32" pilot holes every 48" o/c

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DRAWING BY:	SBreihof	8/16/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp

TITLE
Flat Double Face Body w/ Flat Bleed Retro Frame and Bleed Cover - Assembly

PART NO
K2008-2104-21

Ship To:
Sales Order#

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)