

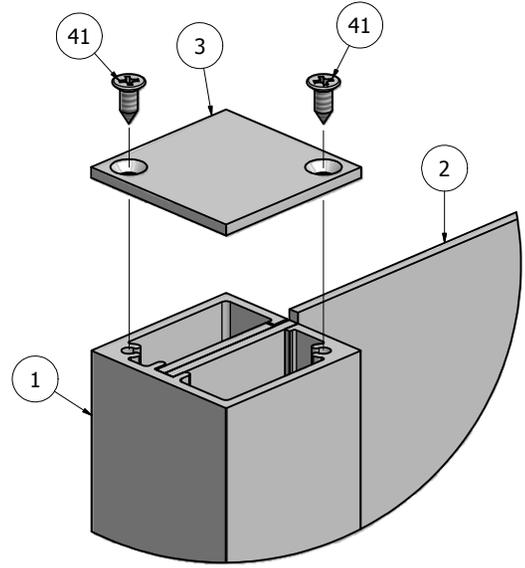
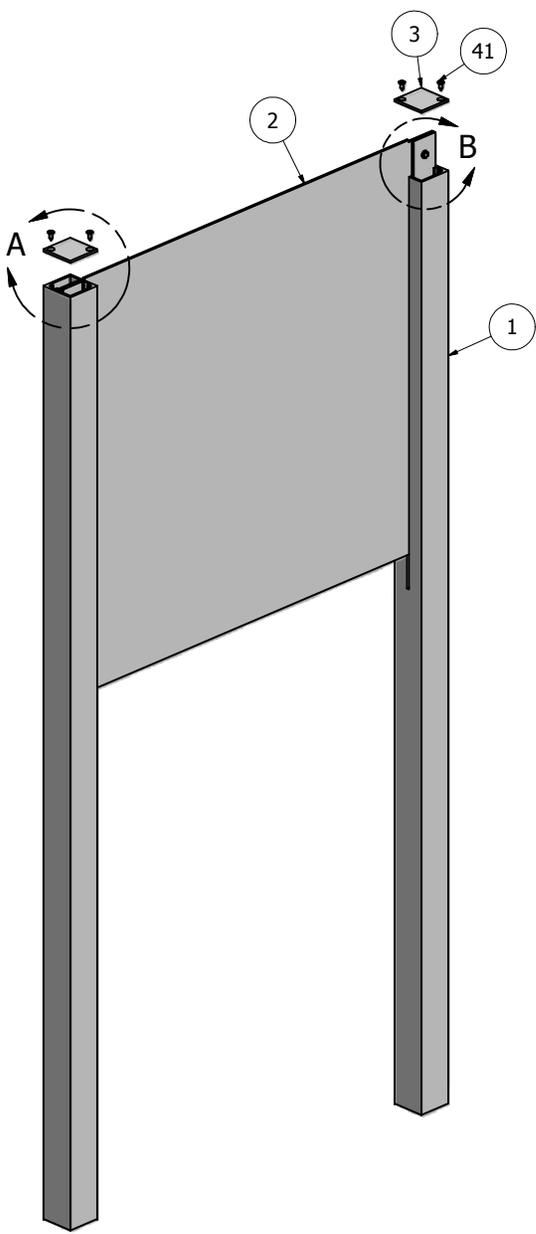
Parts List		NOTES
ITEM	PART #	DESCRIPTION
1	1000	Series 1, 2" Square Post
2	N/A	Face Assembly
3	5250	Series 1, 2" Square Post Cap
41	5040	Post Cap Screw

Slide face assembly into post

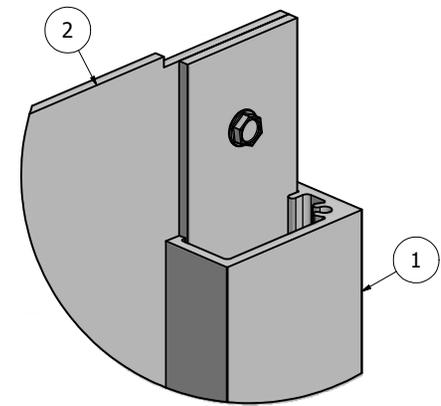
2 - #10 x 1/2" counter sunk phillips head screws per post

Ship To:

Order Number:



DETAIL A



DETAIL B

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

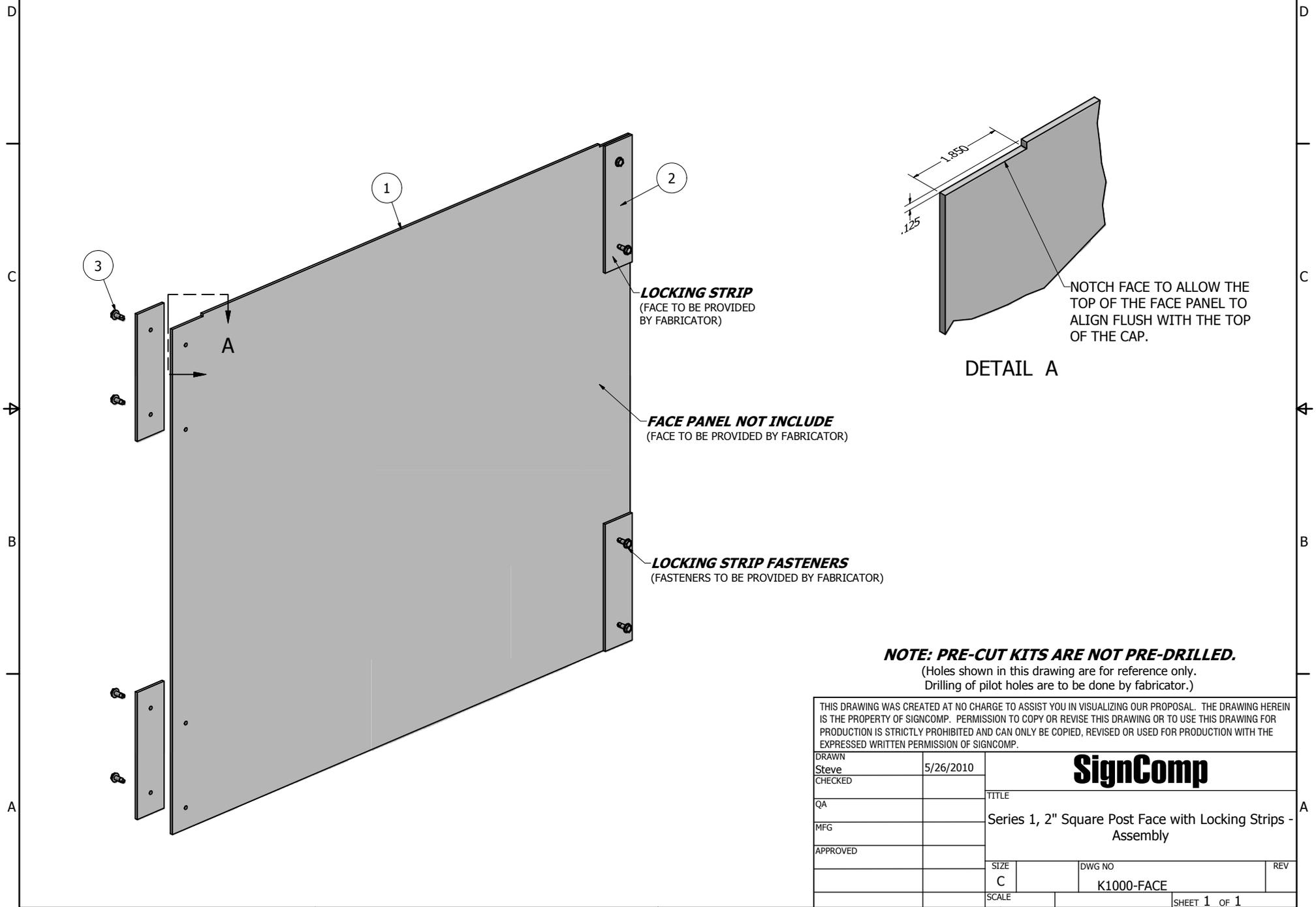
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	5/26/2010	<h1>SignComp</h1> <p>Series 1, 2" Square Post - Assembly</p>		
CHECKED				
QA				
MFG				
APPROVED				
		SIZE	DWG NO	REV
		C	K1000	
		SCALE	SHEET 1 OF 1	

Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	N/A	1/8" Face Panel	Face supplied by fabricator - Add 3-3/4" of material to the width to insert into the post
2	N/A	Locking Strip	1-5/8" x 6" x 1/8" Aluminum Locking Strip - Locking Strips by fabricator
3	N/A	Attachment Fastener	Attachment fasteners by fabricator - Attachment can be done by screws, pop-rivets or by bonding

Ship To:
Order Number:

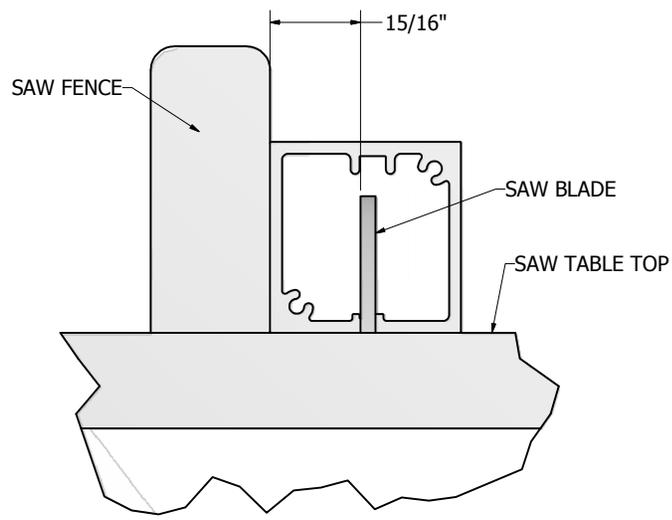
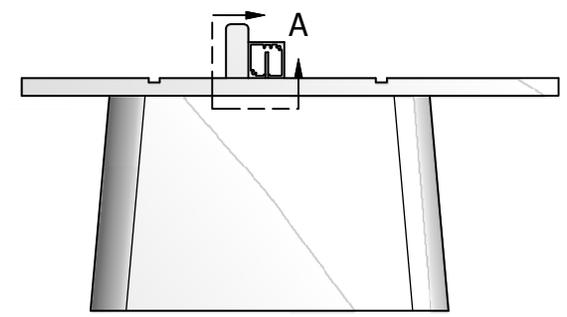
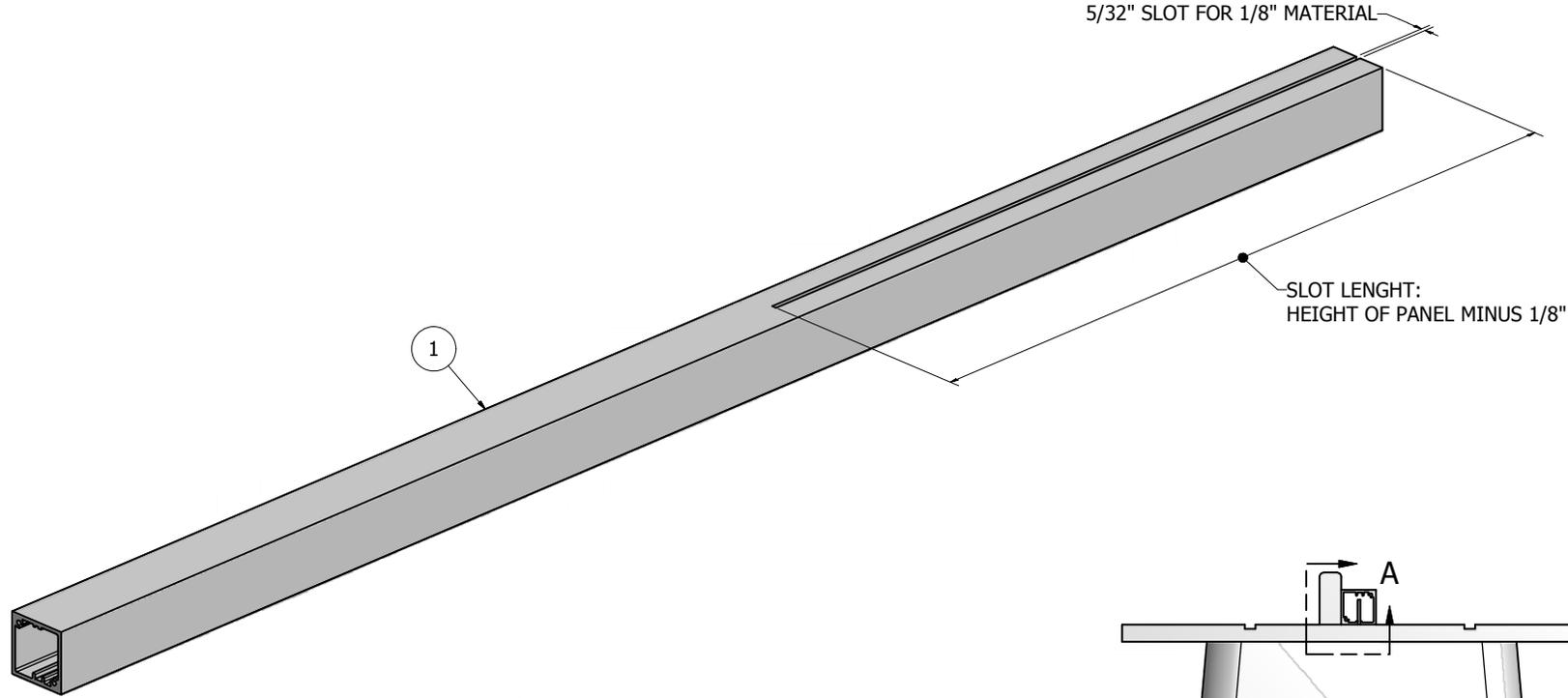


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DRAWN	5/26/2010	SignComp	
CHECKED			
QA			
MFG			
APPROVED			
TITLE		Series 1, 2" Square Post Face with Locking Strips - Assembly	
SIZE	C	DWG NO	K1000-FACE
SCALE		REV	
			SHEET 1 OF 1

Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	1000	Series 1, 2" Square Post	Slot Length: Heigh of panel minus 1/8"

Ship To:

Order Number:



DETAIL A

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DRAWN	5/26/2010
Steve	
CHECKED	
QA	
MFG	
APPROVED	
SCALE	

SignComp		
Series 1, 2" Square Post - Slotting		
SIZE	DWG NO	REV
C	K1000	
SHEET 1 OF 1		