

2



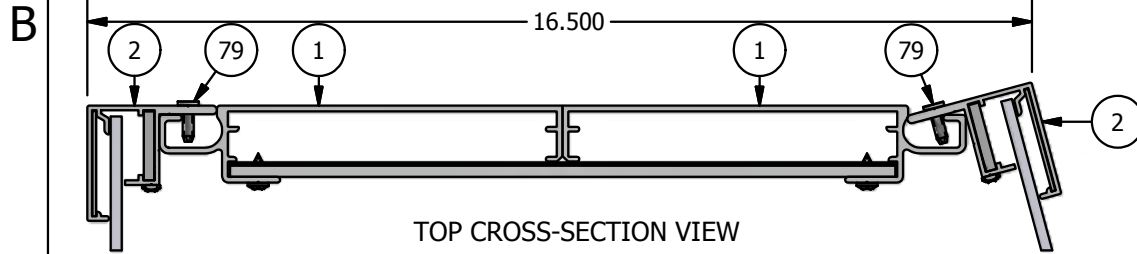
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PARTS LIST

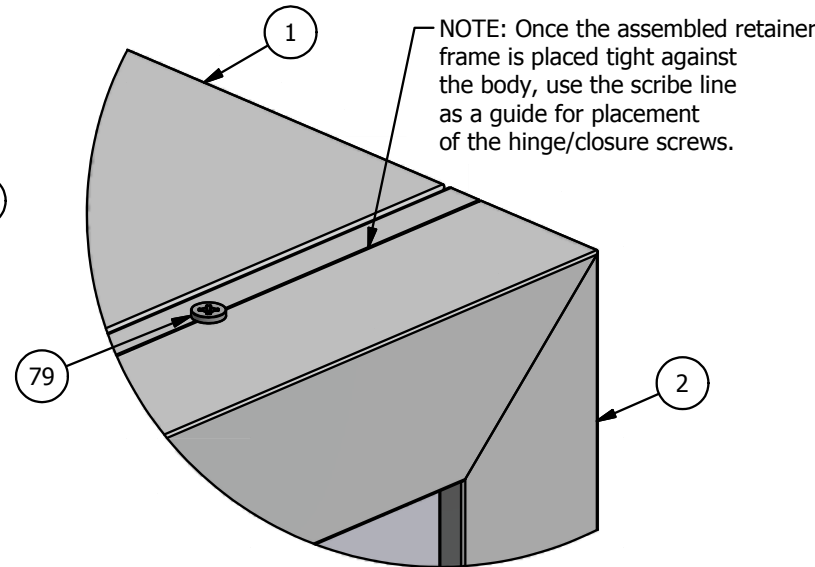
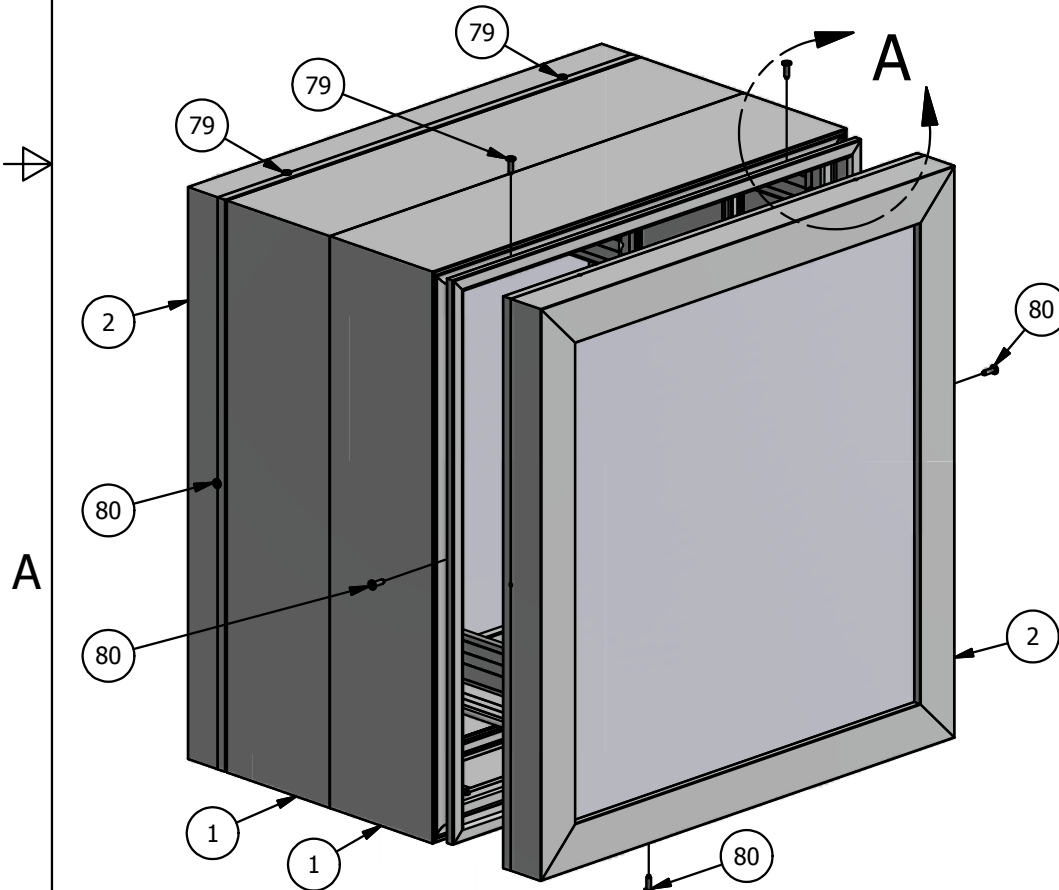
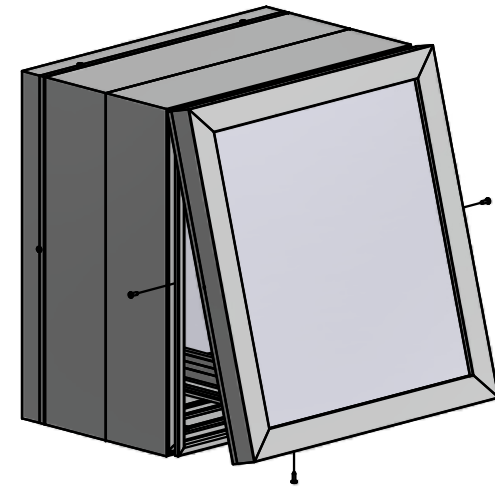
ITEM	PART #	DESCRIPTION	NOTES
1	2010	Flat 2 Piece Double Face Medium Body	Assembly
2	2047	Flat 2" Retainer	Assembly
79	5178	Hinge Screw - #10 x 5/8" pancake head	Pre-drill 5/32" pilot hole every 36" - Top only
80	5178	Closure Screw - #10 x 5/8" pancake head	Pre-drill 5/32" pilot hole every 48" - Sides & Bottom

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)



TOP CROSS-SECTION VIEW



DETAIL A

Ship To:
Sales Order #

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Part Name: Flat 2 Piece Double Face Medium Body & Flat 2" Ret. - Assembly
 Part Number: K2010/2047
 Revision: 6/10/2015
 Date: 6/10/2015
 Sheet: 1 of 1
 Drawing By: SBreihof
 Size: A

SignComp

B

A

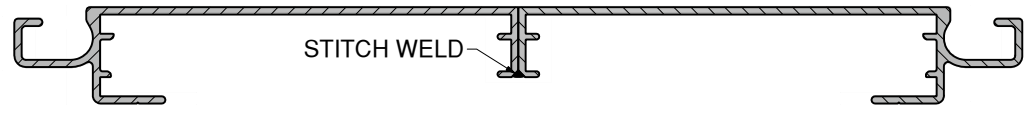
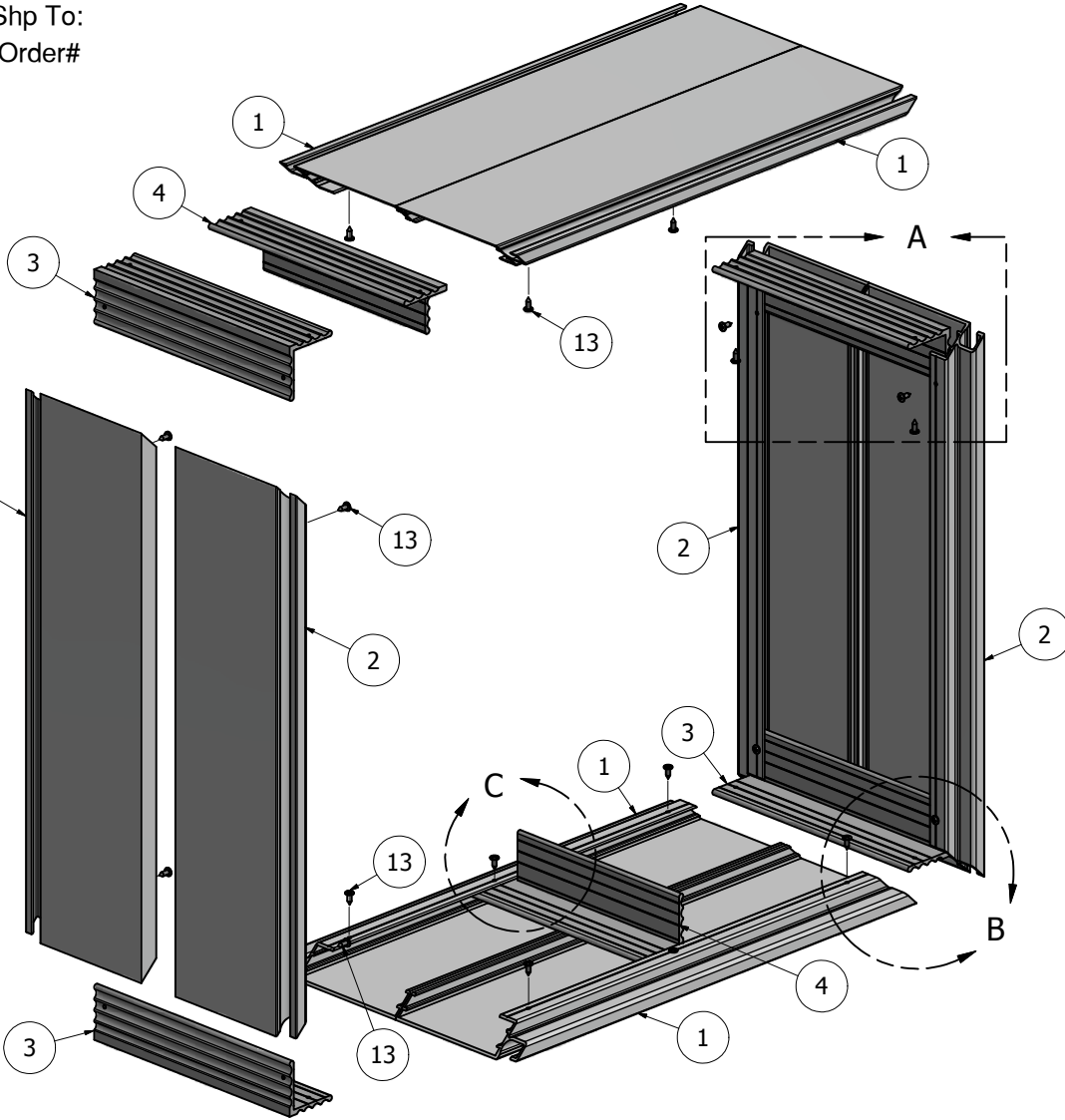
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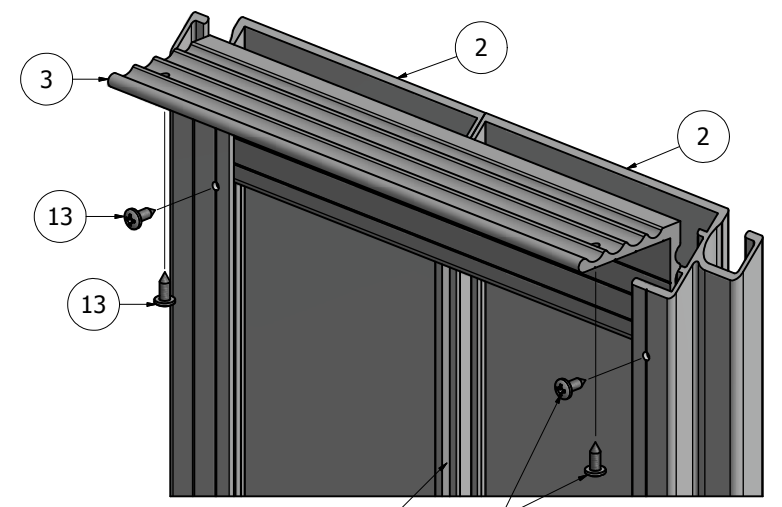
1

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2010	Flat 2PC Double Face Medium Body	Top & Bottom
2	2010	Flat 2PC Double Face Medium Body	Sides
3	5910	Flat 2PC Double Face Medium Body Corner Angle	One (1) per corner
4	5910	Flat 2PC Double Face Medium Body Corner Angle	Notched by Other
13	5218	Corner Angle Screw	Pre-drill 5/32" pilot hole

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Sales Order#

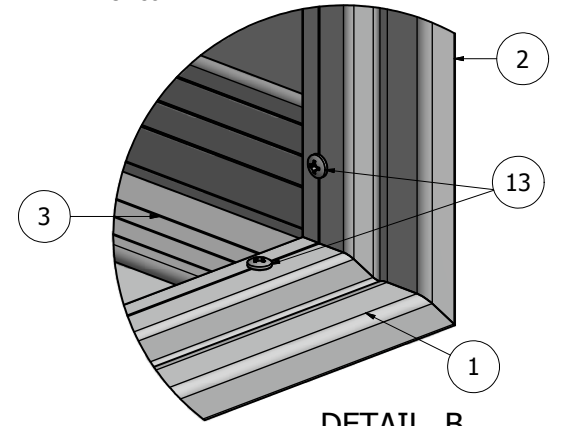


CROSS-SECTION VIEW



NOTE: Stitch weld the body joint then fill in the gaps between the welds with a bead of silicon.

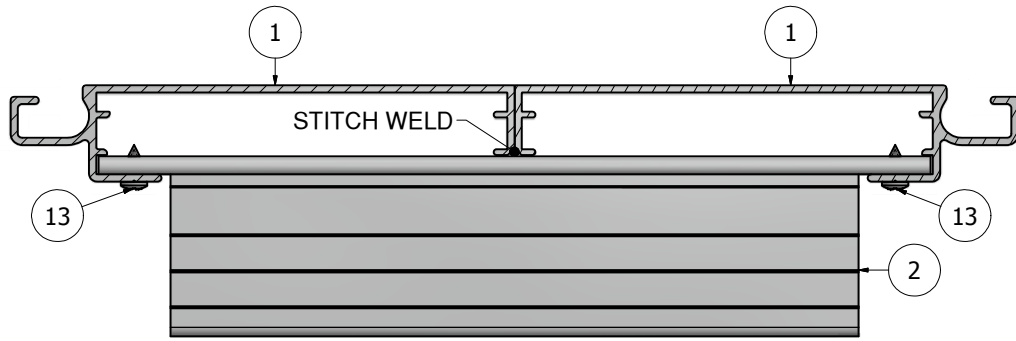
DETAIL A



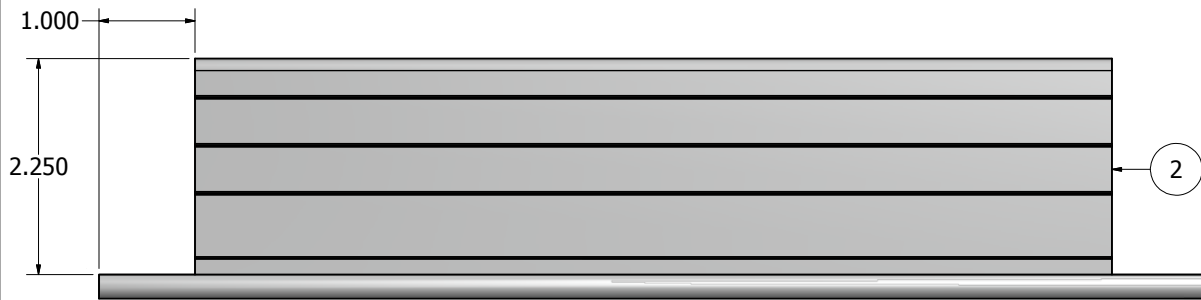
DETAIL B
ASSEMBLED

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

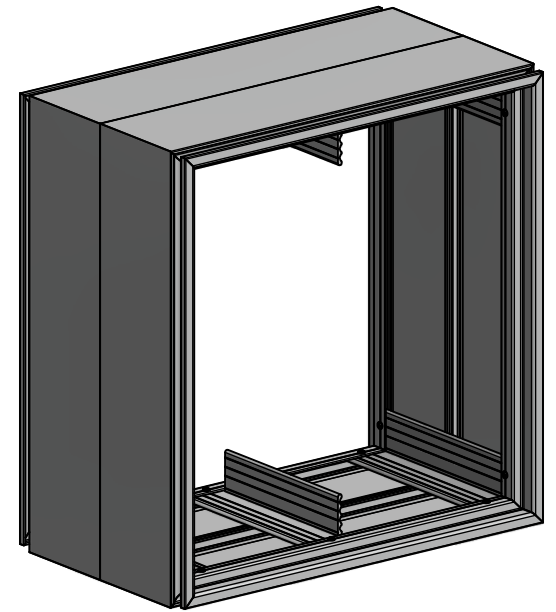
DRAWING BY: SBreihof 8/14/2013		SignComp
Centroid X: 0.000 in	TITLE	
Centroid Y: 0.000 in	Flat 2PC Double Face Medium Body - Assembly	
Principal Moments Ix: 0.000 in ⁴	PART NO	REV
Principal Moments Iy: 0.000 in ⁴	K2010	
Section Modulus Ix: 0.000 in ³	SHEET 1 OF 2	
Section Modulus Iy: 0.000 in ³		



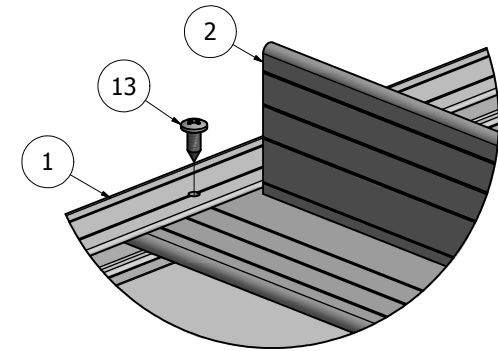
TOP & BOTTOM CROSS-SECTION VIEW
AT BODY BRACE



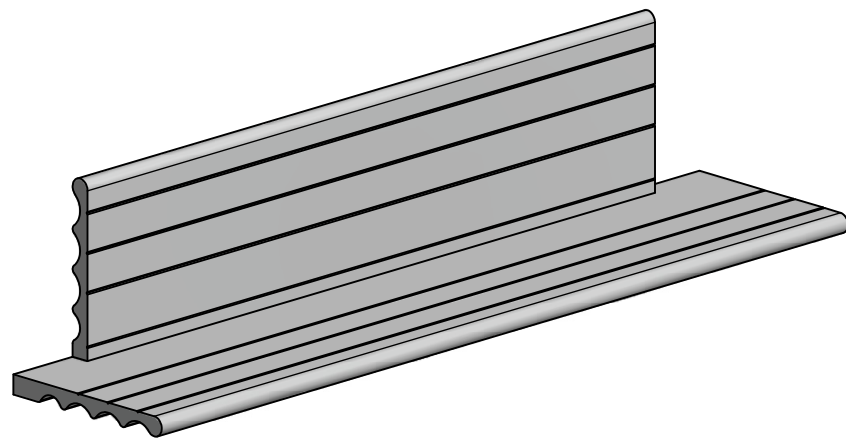
NOTE: NOTCH BOTH ENDS OF THE ANGLE ABOVE TO BYPASS THE INNER BODY FLANGES. THIS SERVES AS A BRACE TO PROVIDE ADDITIONAL SUPPORT TO THE JOINED BODY SECTIONS.



NOTE: BRACES SHOULD BE SPACED A MIN. OF 48" ON CENTER.



DETAIL C



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DRAWING BY:	SBreihof	8/14/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp

Flat 2PC Double Face Medium Body - Assembly

PART NO	K2010	REV
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PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2010	Flat 2PC Double Face Medium Body	All Sides
2	5910	Flat 2PC Double Face Medium Body Corner Angle	Notched by Other
13	5218	Corner Angle Screw	Pre-drill 5/32" pilot hole

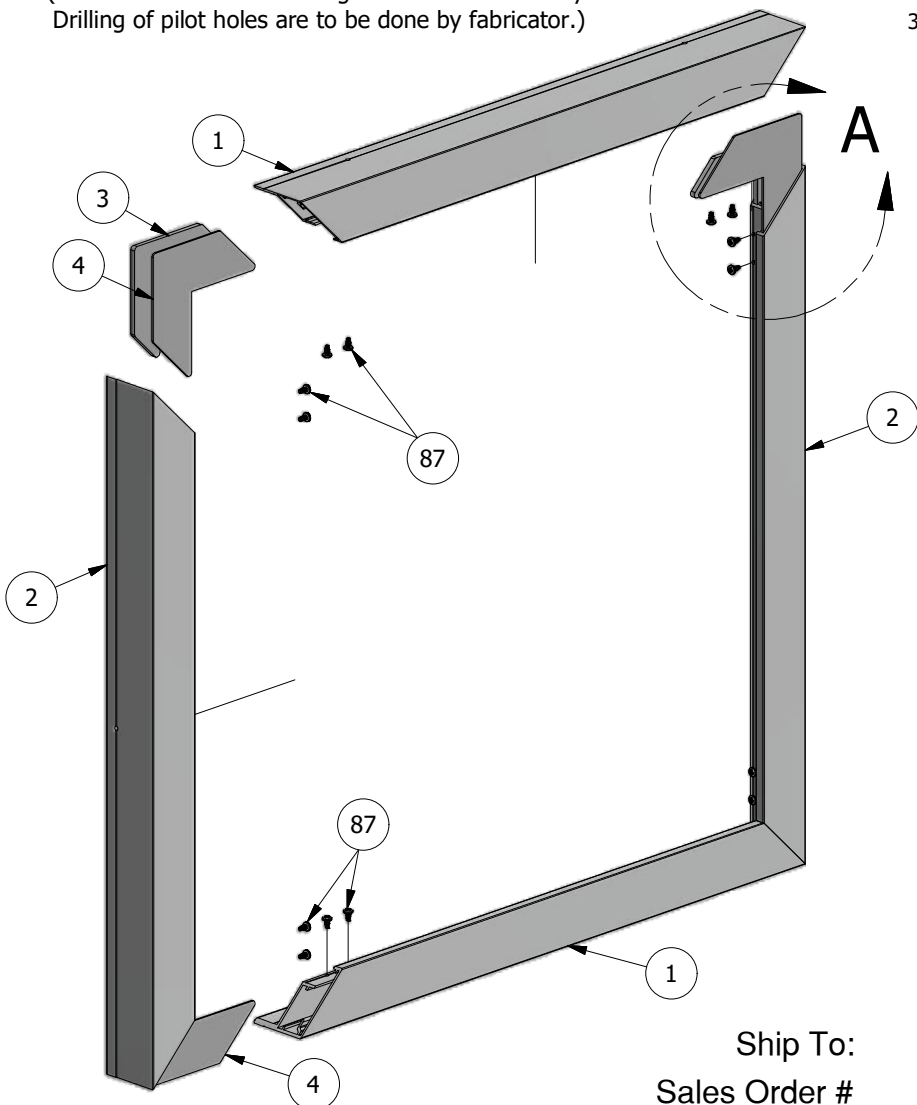
2

PARTS LIST

ITEM	PART #	DESCRIPTION	NOTES
1	2047	Flat 2" Retainer	Top & Bottom Retainers
2	2047	Flat 2" Retainer	Sides
3	5214	Flat 2" Frame Corner Bracket	
4	5214	Flat 2" Frame Corner Key	
87	5195	Flat Frame Corner Bracket Screw	#8 x 5/16" - Pre-drill 1/8" holes Four (4) per corner

B NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

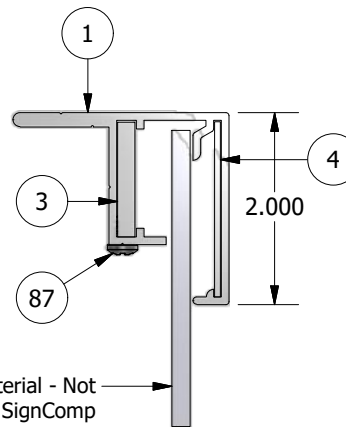
(Holes shown in this drawing are for reference only.
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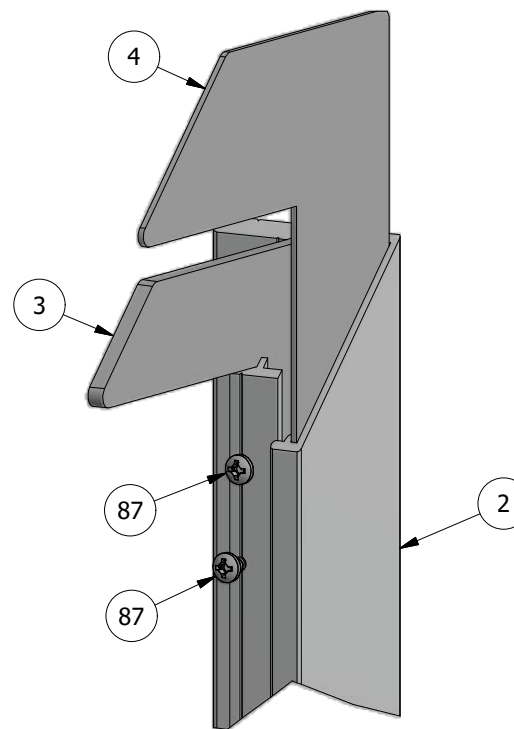
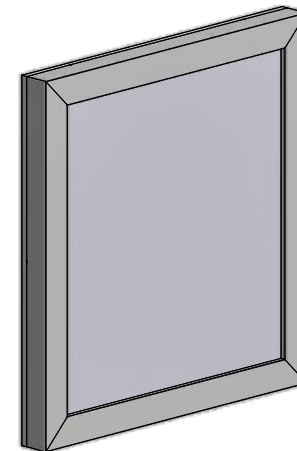
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1



CROSS-SECTION VIEW



DETAIL A

1

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Part Name: Flat 2" Retainer

Part Number: 2047

Revision:

Date: 4/27/2015

Drawing By: SBreihof

Sheet: 1 of 1

Size: A

SignComp

B

A