

2



1

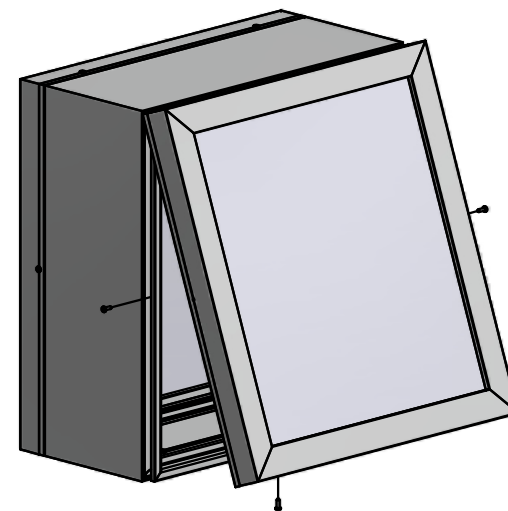
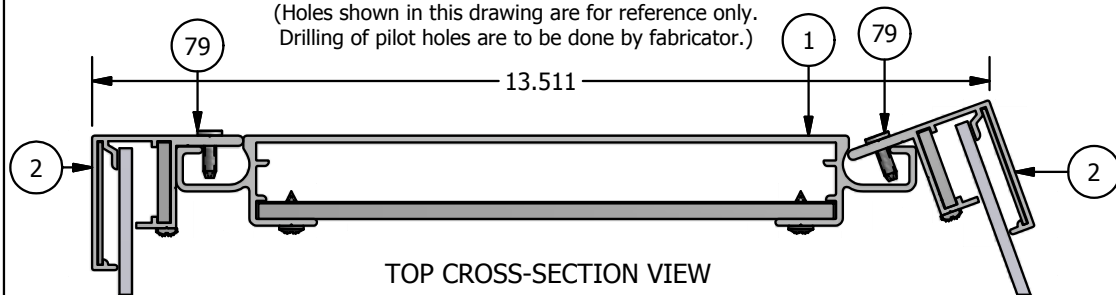
PARTS LIST

ITEM	PART #	DESCRIPTION	NOTES
1	2008	Flat Double Face Body	Assembly
2	2047	Flat 2" Retainer	Assembly
79	5178	Hinge Screw - #10 x 5/8" pancake head	Pre-drill 5/32" pilot hole every 36" - Top only
80	5178	Closure Screw - #10 x 5/8" pancake head	Pre-drill 5/32" pilot hole every 48" - Sides & Bottom

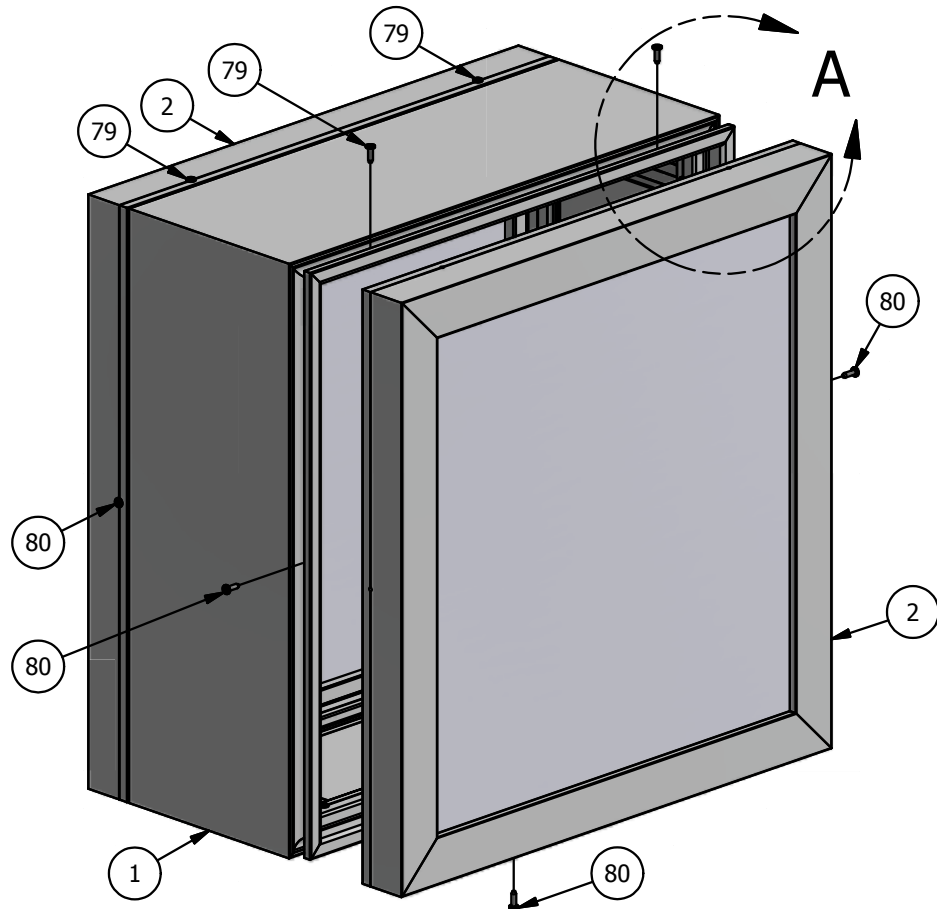
NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

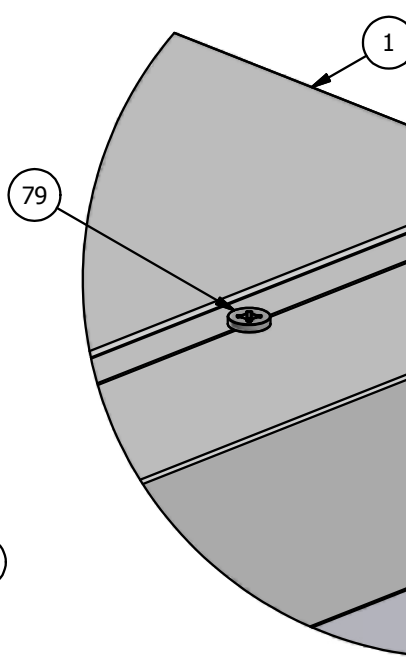
B



A



A



DETAIL A

Ship To:
Sales Order #

2



1

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Part Name: Flat Double Face Body & Flat 2" Ret. - Assembly

Part Number: K2008/2047

Date: 6/2/2015

Drawing By: SBreihof

Sheet: 1 of 1

Size:

A

1

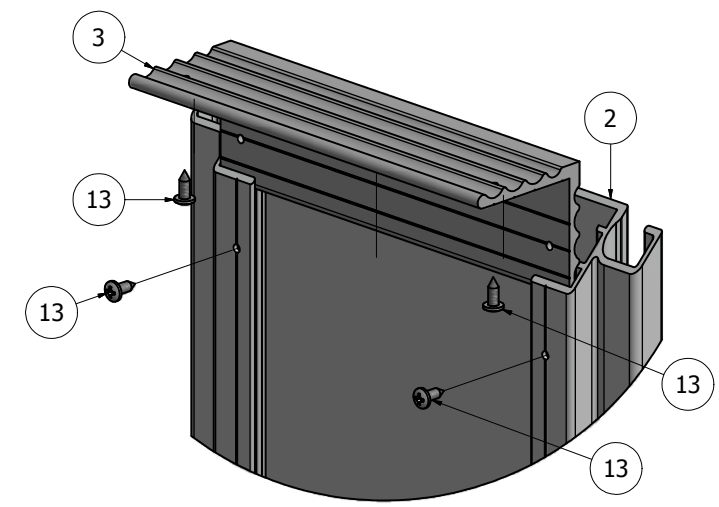
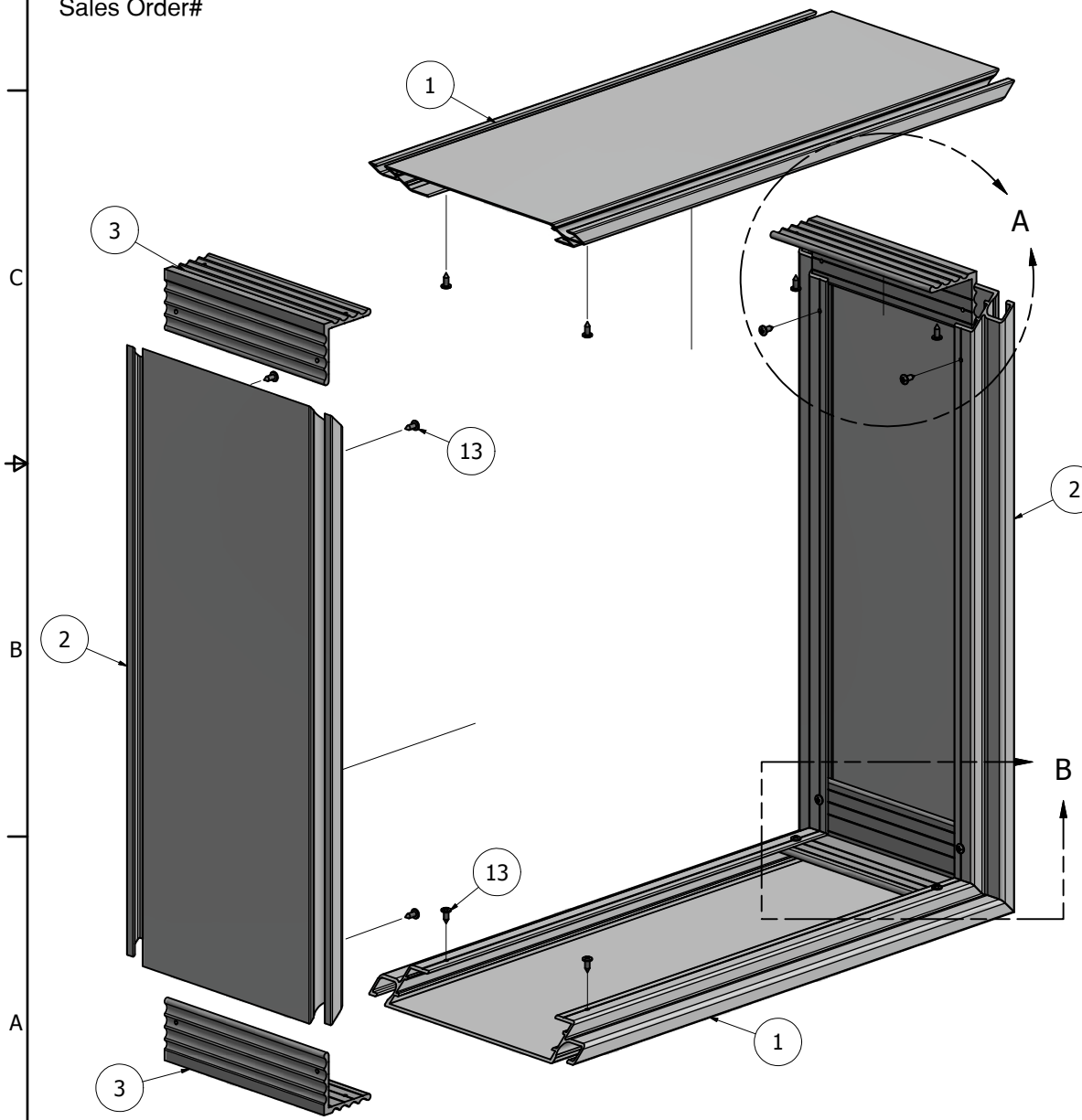
SignComp

A

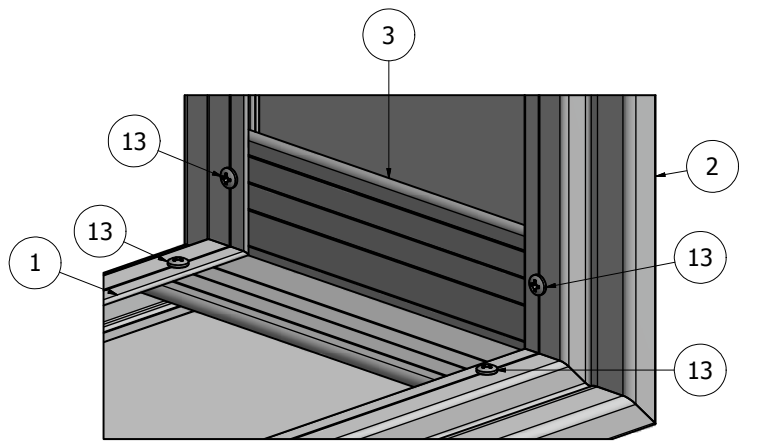
B

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2008	Flat Double Face Body	Top & Bottom
2	2008	Flat Double Face Body	Sides
3	5908	Flat Double Face Body Corner Angle	One (1) per corner
13	5218	Corner Angle Screw	Pre-drill 5/32" pilot hole

Ship To:
Sales Order#



DETAIL A



DETAIL B

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

DRAWING BY: SBreihof 8/14/2013		SignComp
Centroid X: 0.000 in	TITLE	
Centroid Y: 0.000 in	Flat Double Face Body - Assembly	
Principal Moments Ix: 0.000 in ⁴	PART NO	REV
Principal Moments Iy: 0.000 in ⁴	K2008	
Section Modulus Ix: 0.000 in ³	SHEET 1 OF 1	
Section Modulus Iy: 0.000 in ³		

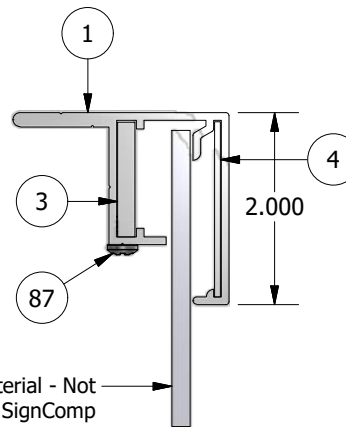
2

PARTS LIST

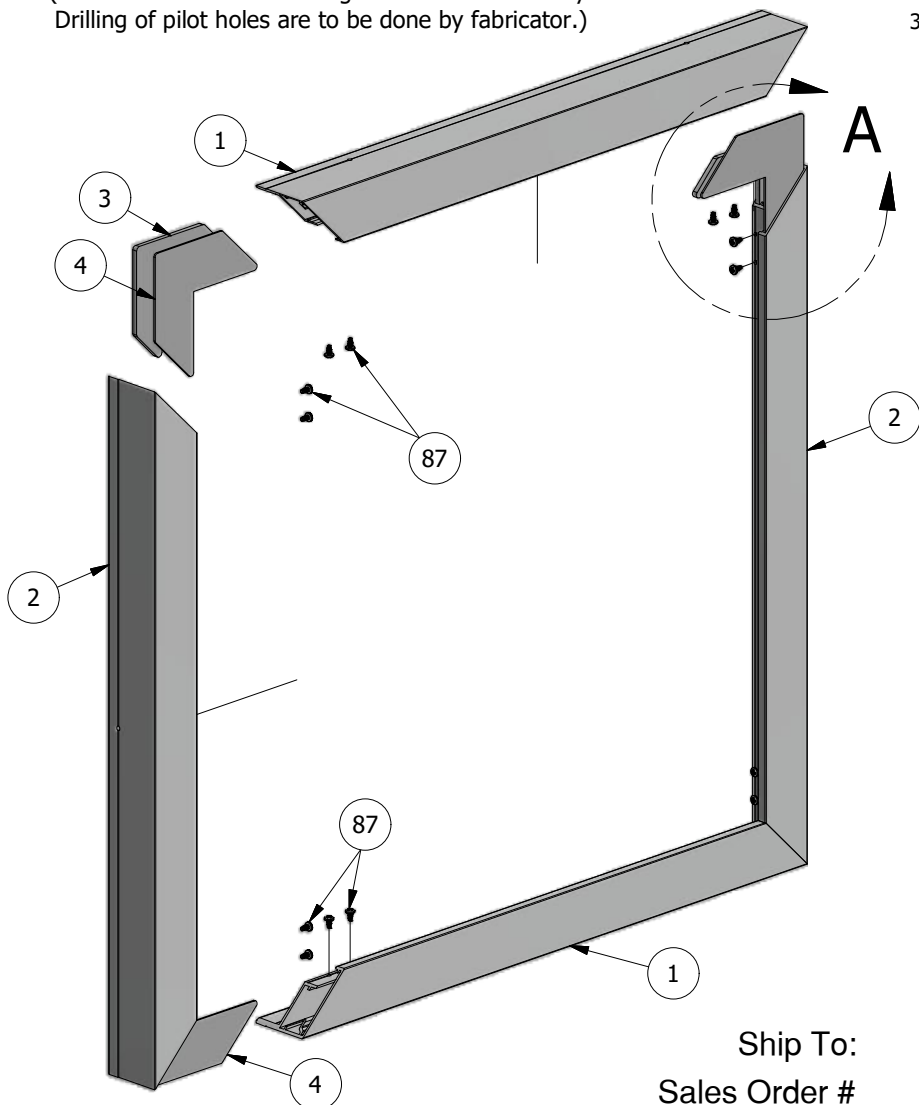
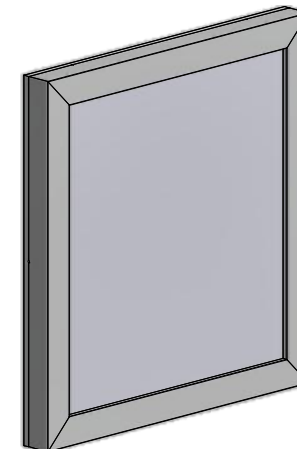
ITEM	PART #	DESCRIPTION	NOTES
1	2047	Flat 2" Retainer	Top & Bottom Retainers
2	2047	Flat 2" Retainer	Sides
3	5214	Flat 2" Frame Corner Bracket	
4	5214	Flat 2" Frame Corner Key	
87	5195	Flat Frame Corner Bracket Screw	#8 x 5/16" - Pre-drill 1/8" holes Four (4) per corner

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

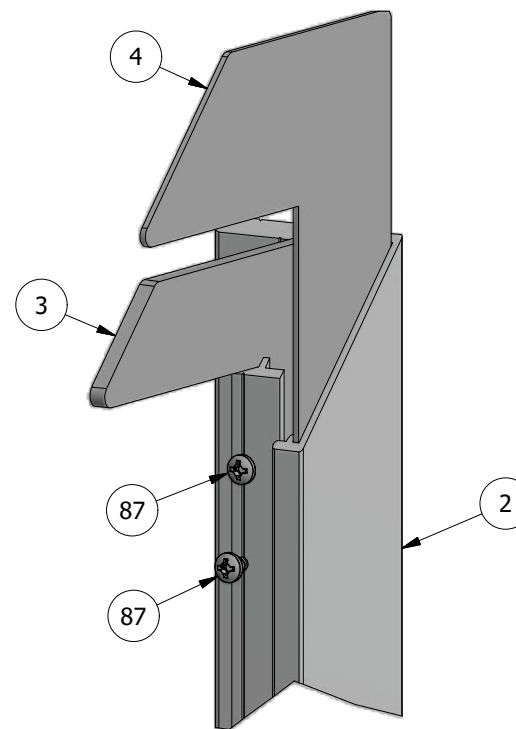
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)



CROSS-SECTION VIEW



Ship To:
Sales Order #



DETAIL A

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Part Name: Flat 2" Retainer

Part Number: 2047

Revision:

Date: 4/27/2015

Drawing By: SBreihof

Sheet: 1 of 1

Size: A

SignComp

A

B

2

1