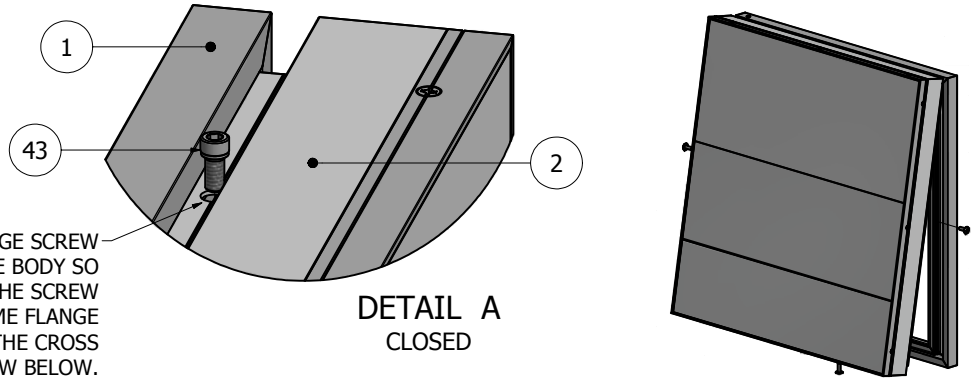


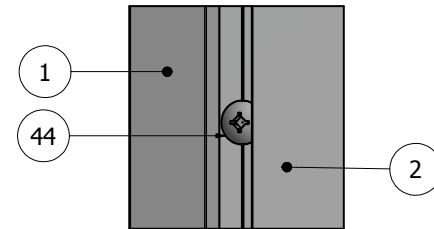
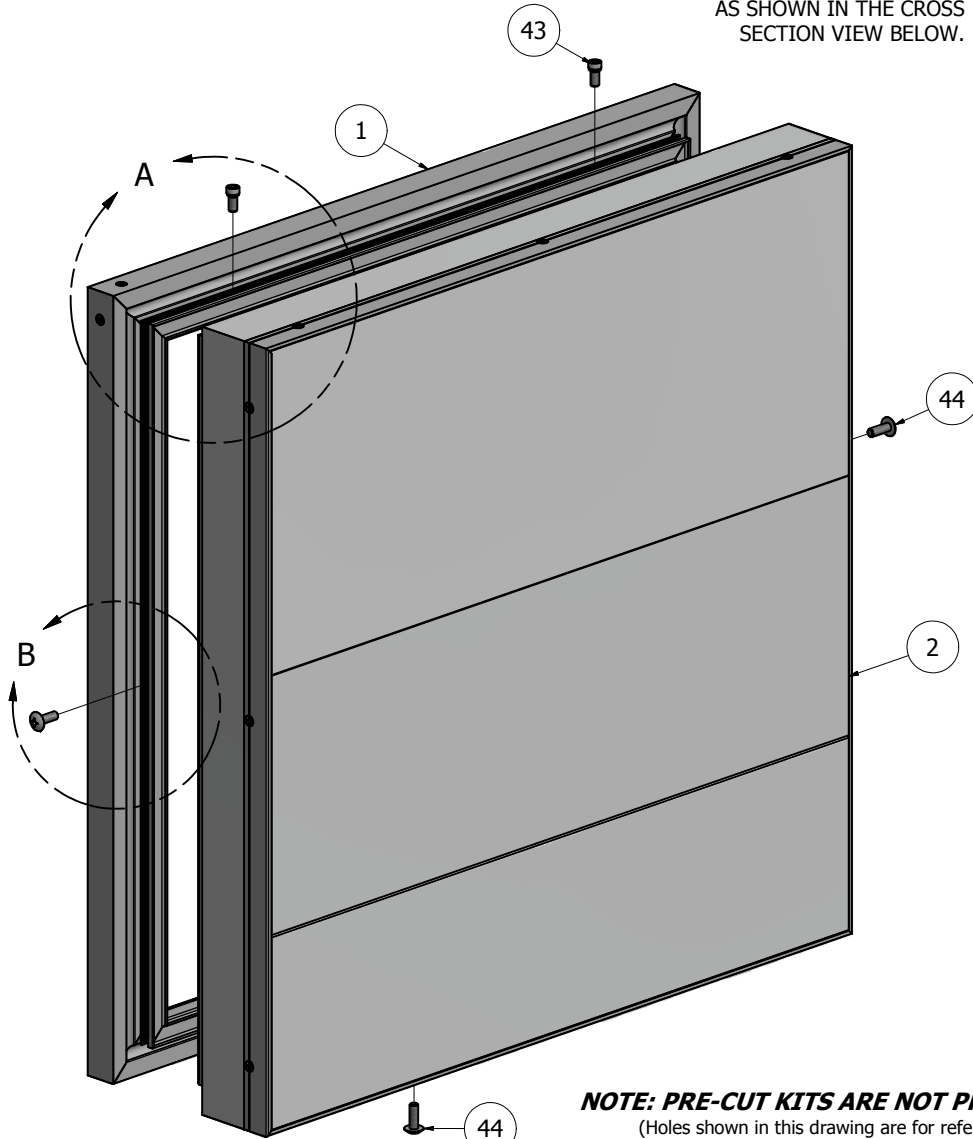
PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2020	Slimline Single Face Body	Assembly
2	K2060/92	Commercial Access Frame/Insert Cover	Assembly
43	5170	Hinge Screw	Drill 3/8" pilot hole
44	5180	Closure Screw	Drill 5/16" pilot hole

Ship To:  
Sales Order#

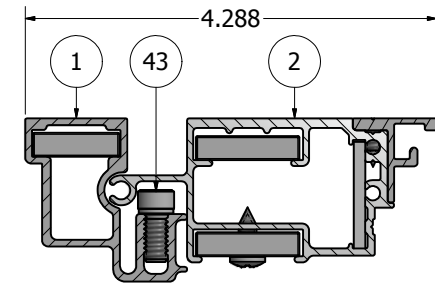
DRIVE THE HINGE SCREW DOWN INTO THE BODY SO THE HEAD OF THE SCREW IS UNDER THE FRAME FLANGE AS SHOWN IN THE CROSS SECTION VIEW BELOW.



DETAIL A  
CLOSED



DETAIL B  
CLOSED



TOP CROSS-SECTION VIEW

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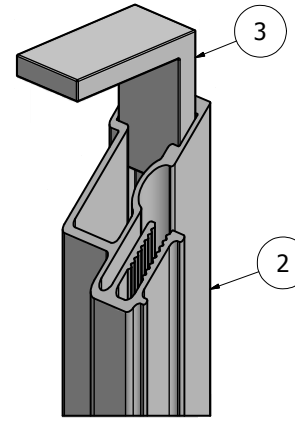
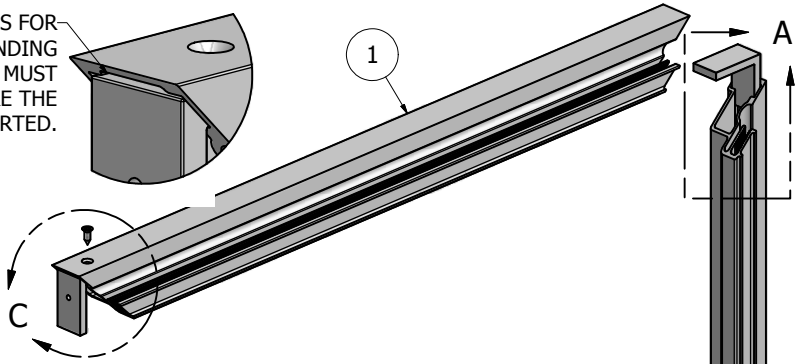
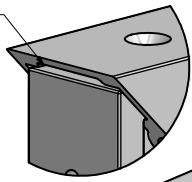
DRAWING BY:	SBreihof	6/11/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in^4	
Principal Moments Iy:	0.000 in^4	
Section Modulus Ix:	0.000 in^3	
Section Modulus Iy:	0.000 in^3	

<b>SignComp</b>		TITLE
		Slimline Single Face Body w/ Commercial Access Frame and Insert Cover - Assembly
PART NO	<b>K2020-60-92</b>	REV

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

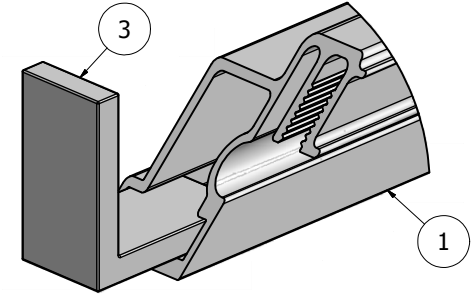
Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	2020	Slimline Single Face Body	Top & Bottom
2	2020	Slimline Single Face Body	Sides
3	5320	Slimline Body Corner Angle	
4	By Other	Frame Angle Fastener - Optional	NOT PROVIDED BY SIGNCOMP

THIS AREA ALLOWS FOR ADHESIVE OR BONDING AGENT. ADHESIVE MUST BE APPLIED BEFORE THE ANGLE IS INSERTED.



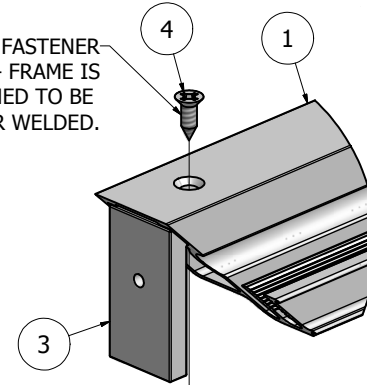
DETAIL A

Ship To:  
Order Number:



DETAIL B

\*OPTIONAL FASTENER-ASSEMBLY - FRAME IS DESIGNED TO BE BONDED OR WELDED.



DETAIL C

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**

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DRAWN	Sarah	4/30/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in <sup>4</sup>	
Principal Moments Iy:	0.000 in <sup>4</sup>	
Section Modulus Ix:	0.000 in <sup>3</sup>	
Section Modulus Iy:	0.000 in <sup>3</sup>	

# SignComp

TITLE  
Slimline Single Face Body - Assembly

DWG NO

**K2020**

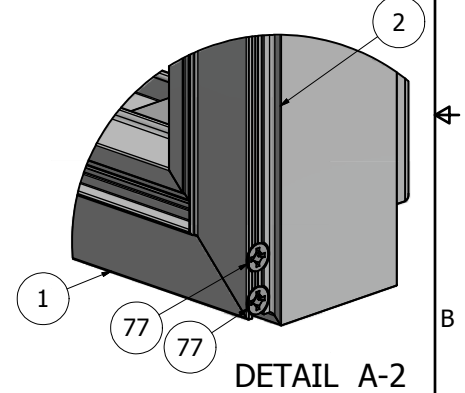
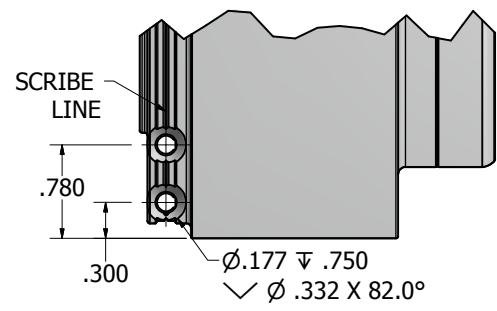
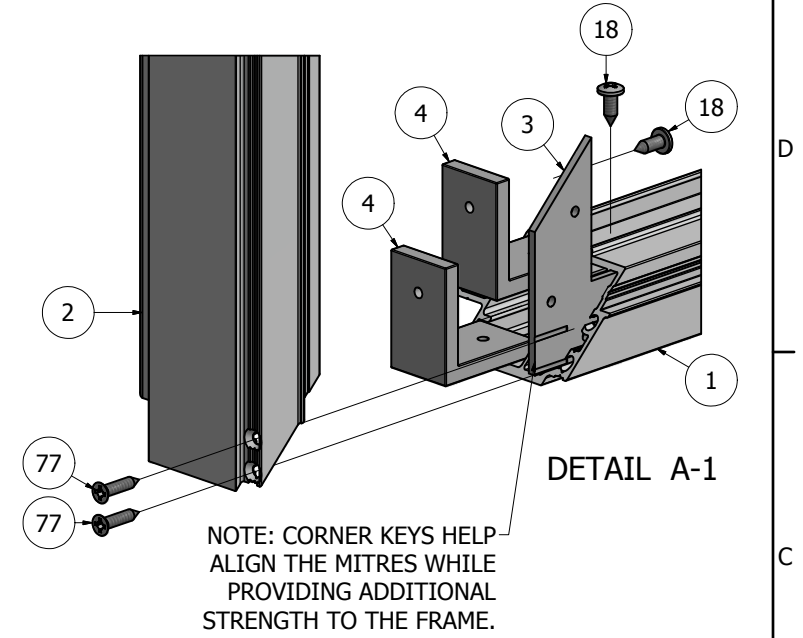
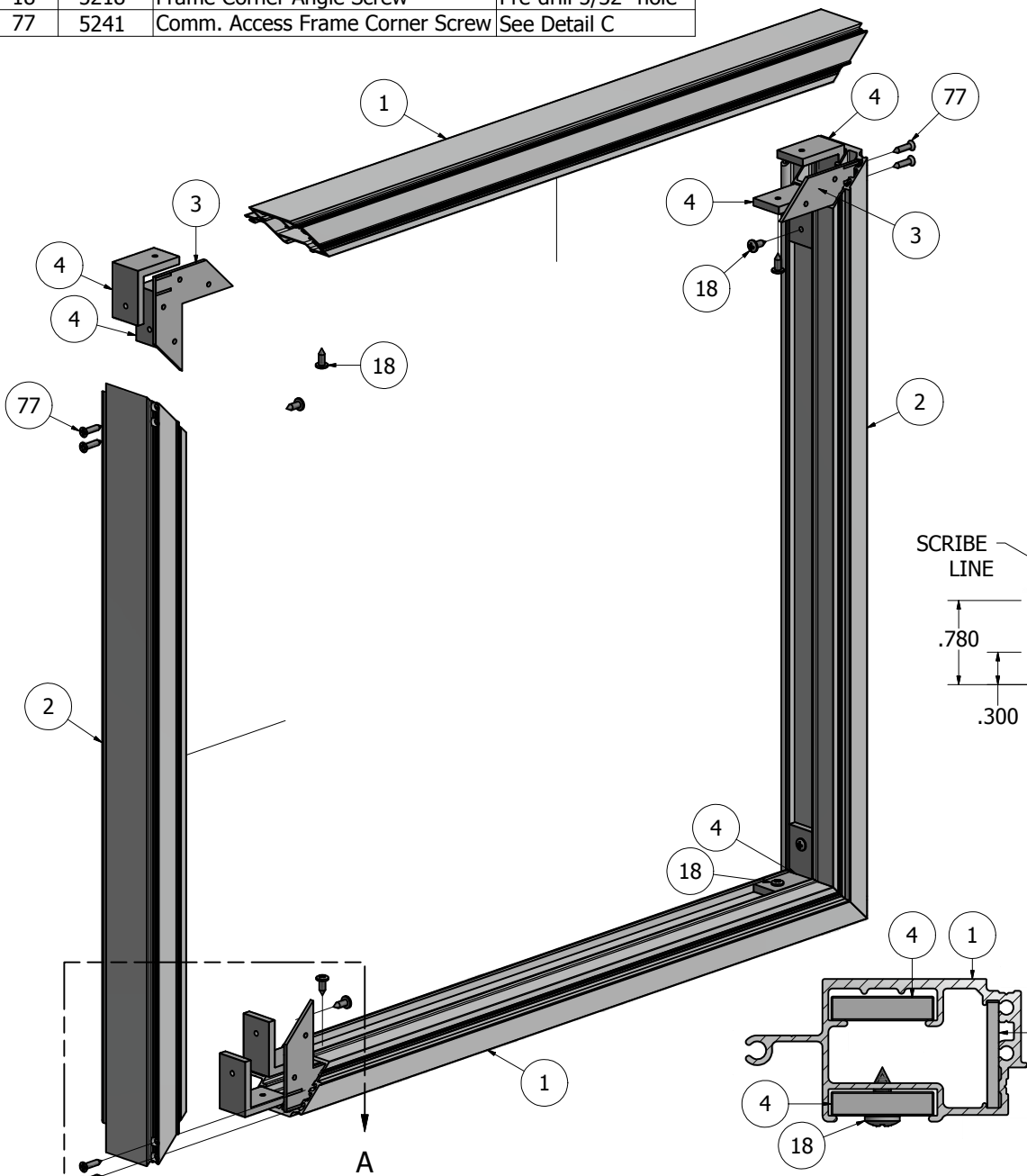
REV

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2060	Commercial Access Frame	Top & Bottom Sides
2	2060	Commercial Access Frame	Sides
3	5210	Corner Key	
4	5305	Frame Corner Angle	
18	5218	Frame Corner Angle Screw	Pre-drill 5/32" hole
77	5241	Comm. Access Frame Corner Screw	See Detail C

Ship To:  
Sales Order#

D  
C  
B  
A

4 3 2 1



**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

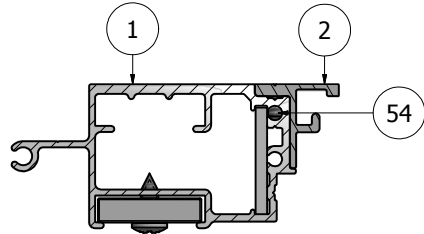
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DRAWING BY:	SBreihof	6/6/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in <sup>4</sup>	
Principal Moments Iy:	0.000 in <sup>4</sup>	
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Section Modulus Iy:	0.000 in <sup>3</sup>	

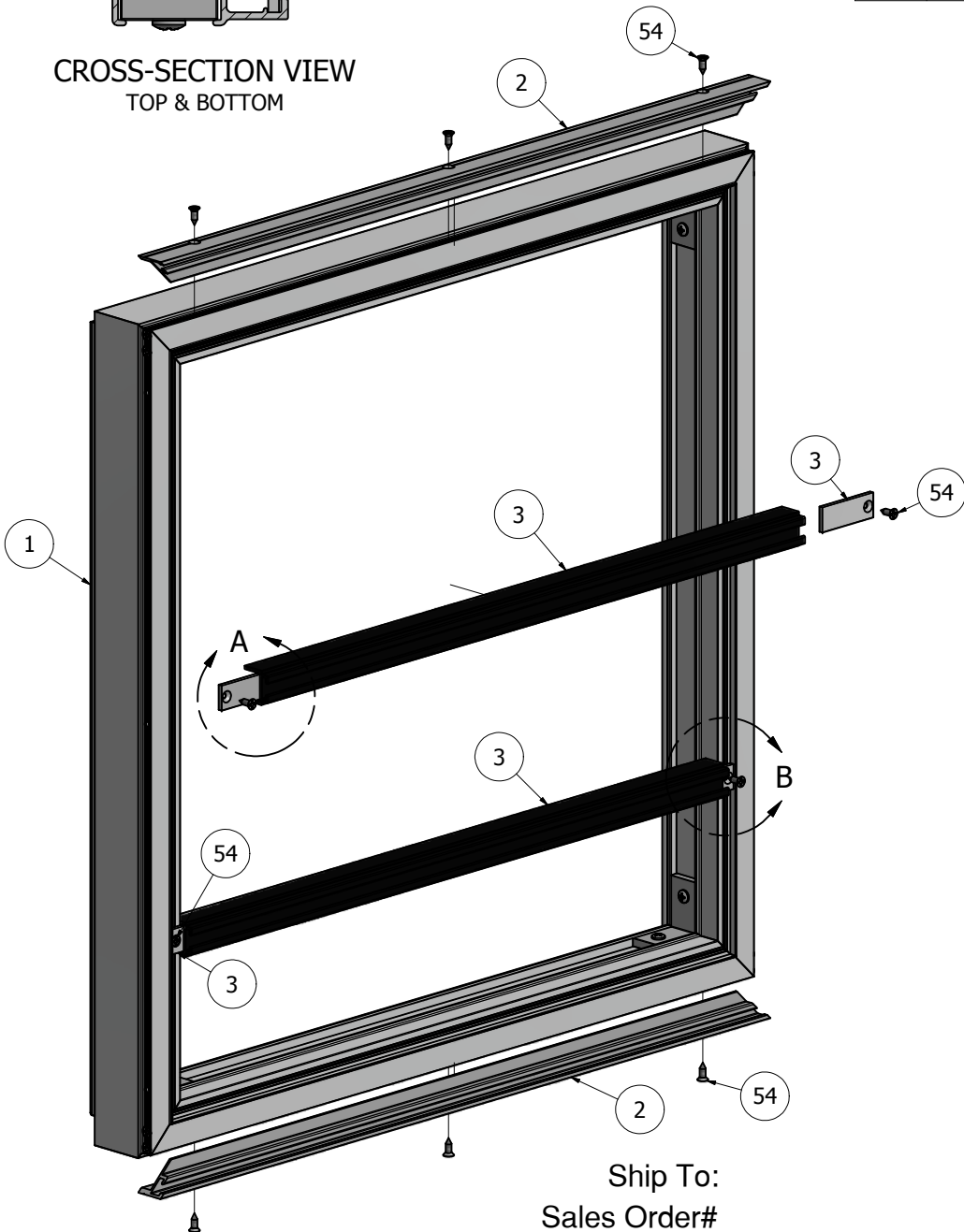
<b>SignComp</b>	
TITLE Commercial Access Frame - Assembly	
PART NO	<b>K2060</b>
REV	
SHEET 1 OF 1	

CROSS-SECTION VIEW

4 3 2 1

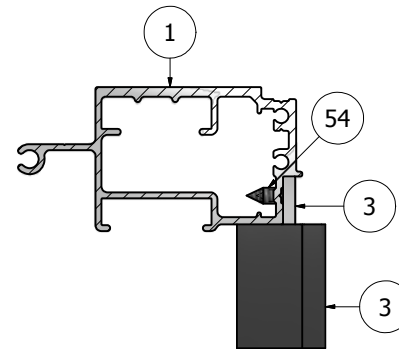


CROSS-SECTION VIEW  
TOP & BOTTOM

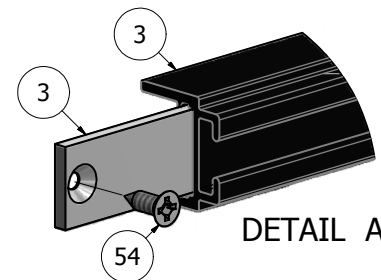


Ship To:  
Sales Order#

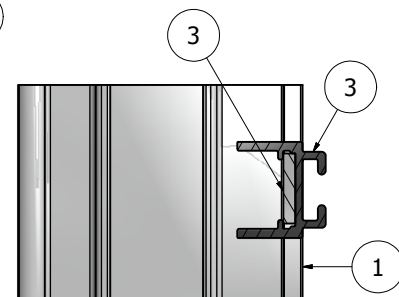
PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2060	Commercial Access Frame	Assembly
2	1292	Insert Top/Bottom Cover	Attaches to the top and bottom of the Frame
3	1668	Insert Divider	
3	5306	Insert Divider Tab	Two per Divider
54	5168	Insert Divider Screw	#8 countersink -Drill 1/8" pilot hole - One per Tab



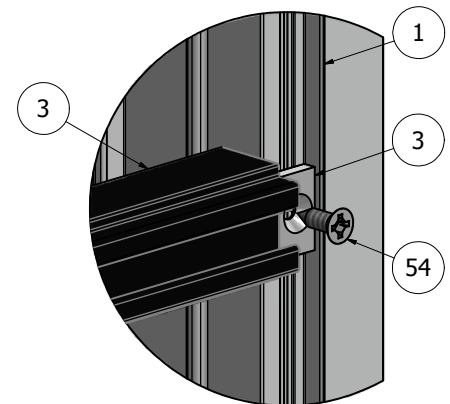
CROSS-SECTION VIEW  
SIDE



DETAIL A



CROSS-SECTION VIEW  
THROUGH DIVIDER



DETAIL B

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**

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DRAWING BY:	SBreihof	6/6/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in <sup>4</sup>	
Principal Moments Iy:	0.000 in <sup>4</sup>	
Section Modulus Ix:	0.000 in <sup>3</sup>	
Section Modulus Iy:	0.000 in <sup>3</sup>	

**SignComp**

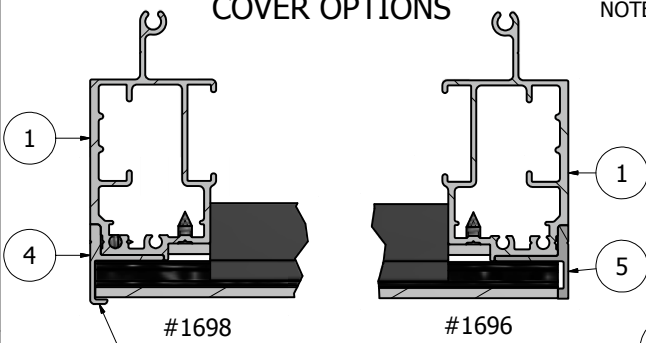
TITLE  
Commercial Access Frame w/ Insert Covers  
and Divider - Assembly

PART NO  
**K2060-92-68**

SHEET 1 OF 1

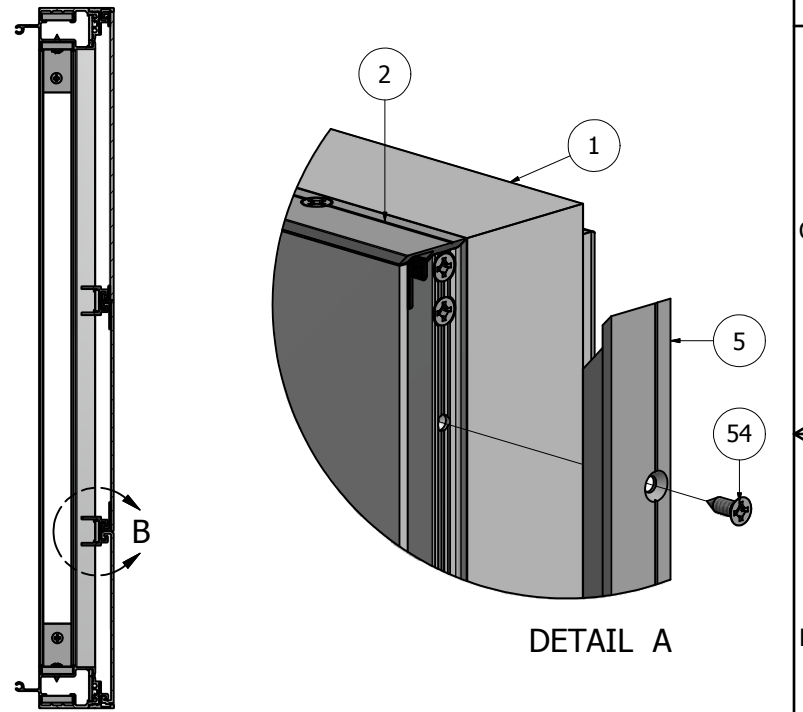
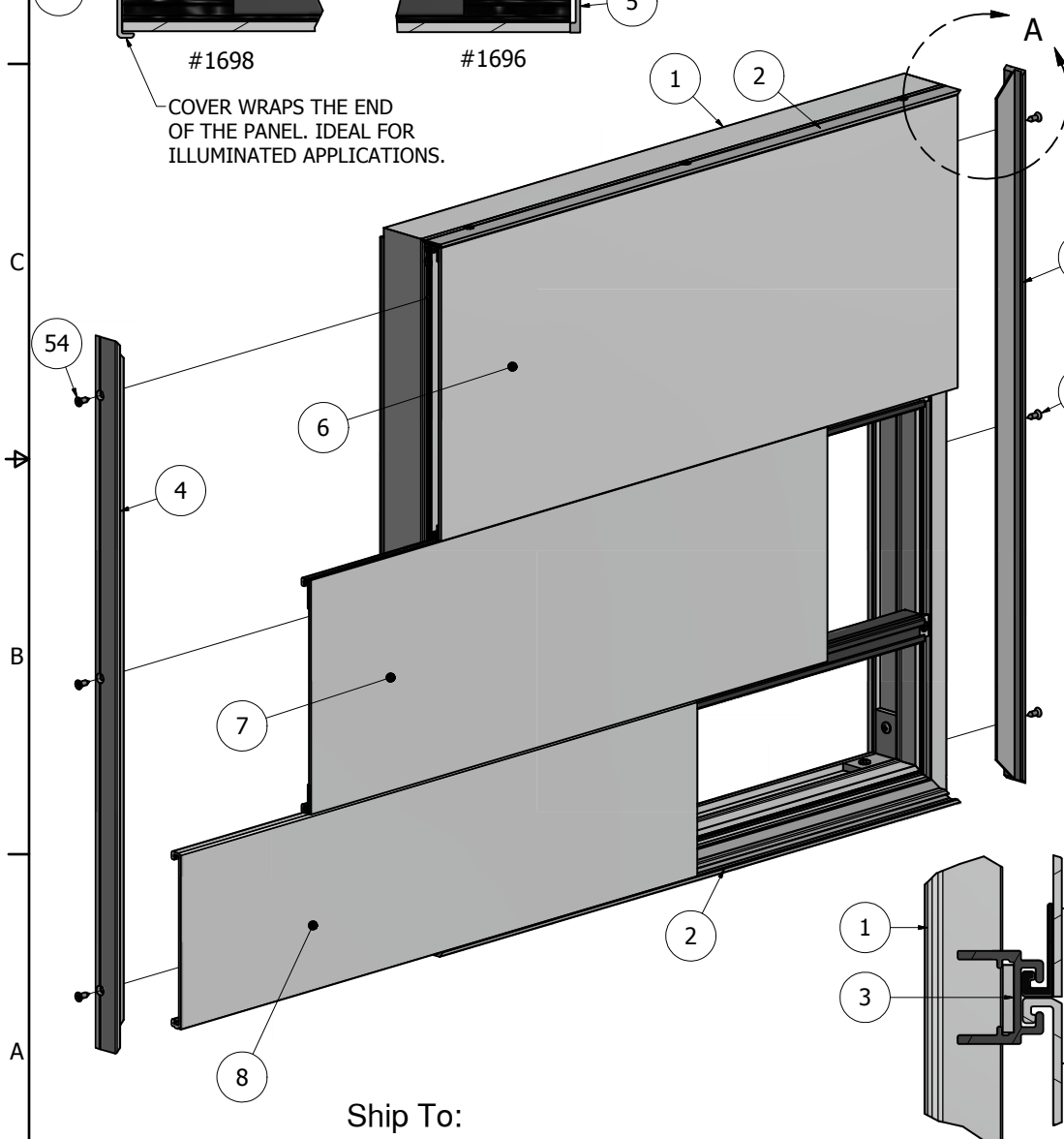
### COVER OPTIONS

NOTE: WHEN USING THE #1698 EXT. INSERT END COVER, THE PANELS ARE CUT 1/8" SMALLER THAN THE O. D. OF THE FRAME. WHEN USING THE #1696 INSERT END COVER, THE PANELS ARE CUT 1/4" SMALLER.



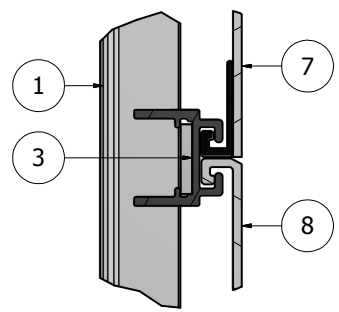
COVER WRAPS THE END OF THE PANEL. IDEAL FOR ILLUMINATED APPLICATIONS.

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2060/92	Commercial Access Frame / Insert Cover	Assembly
2	1292	Insert Cover	Top & Bottom
3	1668	Insert Divider	
4	1698	Extended Insert End Cover	Option for Sides
5	1696	Insert End Cover	Option for Sides
6	1689	Plastic Insert Adaptor	
7	1679	Aluminum Insert Adaptor	
8	1674/76/78	4", 6", or 8" Aluminum Insert Panel	
54	5168	Insert End Cover Screw	Drill #8 countersink



CROSS-SECTION VIEW

DETAIL A



DETAIL B

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**

(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

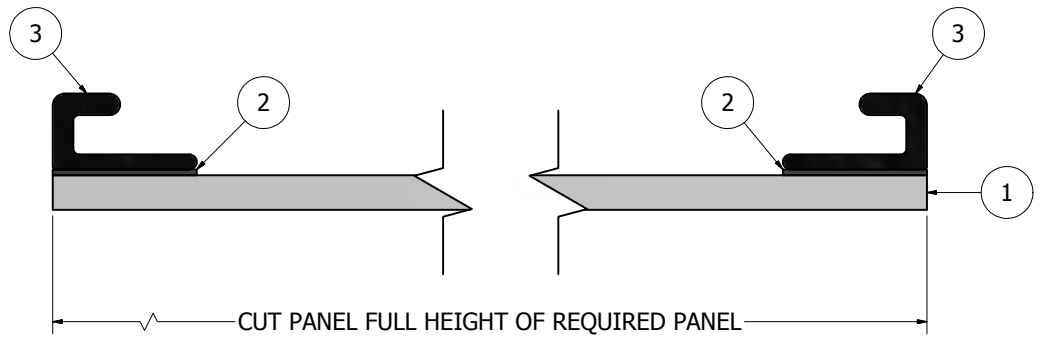
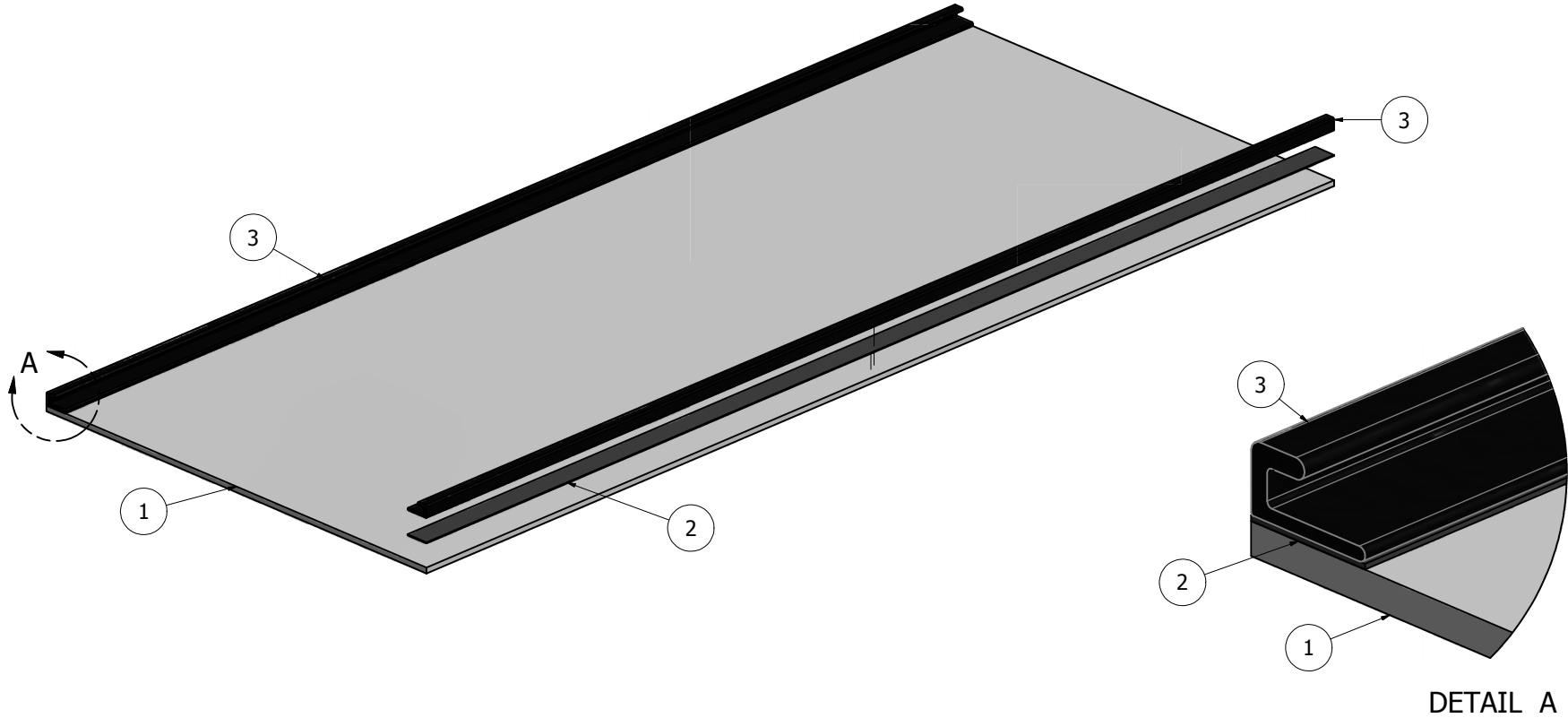
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DRAWING BY: SBreihof 6/7/2013		<b>SignComp</b>	
Centroid X: 0.000 in	Centroid Y: 0.000 in		
Principal Moments Ix: 0.000 in^4		TITLE	
Principal Moments Iy: 0.000 in^4		Commercial Access Frame w/ Panels and End Covers - Assembly	
Section Modulus Ix: 0.000 in^3		PART NO	REV
Section Modulus Iy: 0.000 in^3		<b>K2060-92-COVERS</b>	

Ship To:  
Sales Order#

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	Plastic Stock	.120 Acrylic Sheet	By Fabricator
2	Adhesive	Adhesive Tape (for Plastic) or Liquid Bonding Agent	By Fabricator
3	1689	Plastic Insert Adaptor	Attaches along the Top & Bottom on back side of panel

Ship To:  
Sales Order#

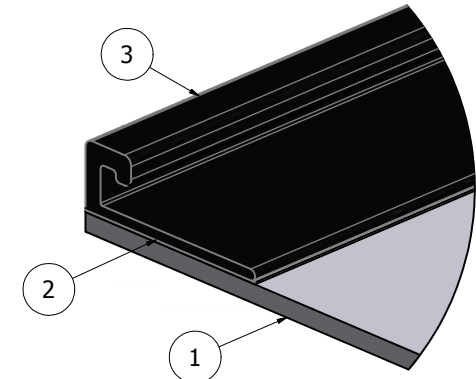
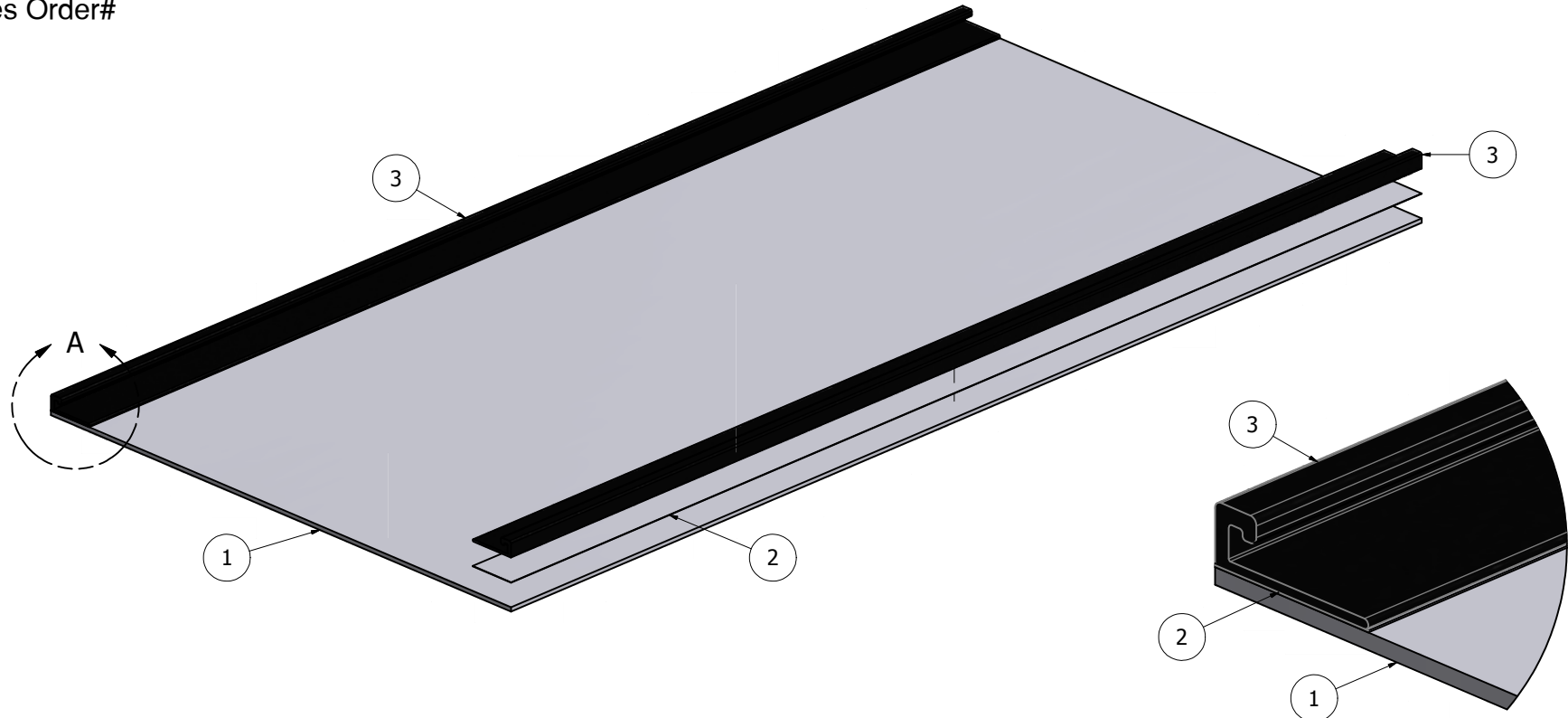


**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

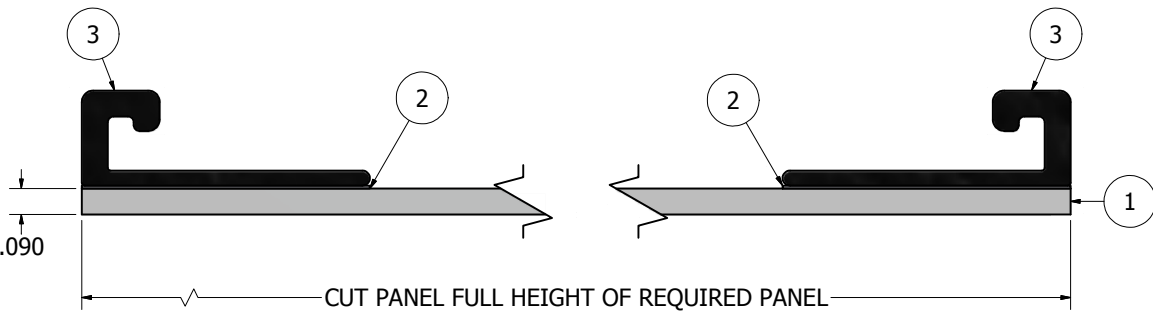
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DRAWING BY:	SBreihof	6/7/2013	<b>SignComp</b>
Centroid X:	0.000 in	0.000 in	
Centroid Y:	0.000 in	0.000 in	TITLE
Principal Moments Ix:	0.000 in <sup>4</sup>	0.000 in <sup>4</sup>	Plastic Insert Adaptor
Principal Moments Iy:	0.000 in <sup>4</sup>	0.000 in <sup>4</sup>	
Section Modulus Ix:	0.000 in <sup>3</sup>	0.000 in <sup>3</sup>	PART NO
Section Modulus Iy:	0.000 in <sup>3</sup>	0.000 in <sup>3</sup>	<b>1689</b>
			REV
			SHEET 1 OF 1

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	Aluminum Stock	.090 Flat Aluminum Sheet	By Fabricator
2	Tape/Adhesive	Bonding Tape or Bonding Adhesive (for Aluminum)	By Fabricator
3	1679	Aluminum Insert Adaptor	Attaches along the Top & Bottom on back side of panel

Ship To:  
Sales Order#



DETAIL A



**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
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DRAWING BY:	SBreihof	6/7/2013	<div style="text-align: center;"> <h1>SignComp</h1> </div>
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	Aluminum Insert Adaptor	
Principal Moments Ix:	0.000 in <sup>4</sup>	PART NO	REV
Principal Moments Iy:	0.000 in <sup>4</sup>	1679	
Section Modulus Ix:	0.000 in <sup>3</sup>	SHEET 1 OF 1	
Section Modulus Iy:	0.000 in <sup>3</sup>		