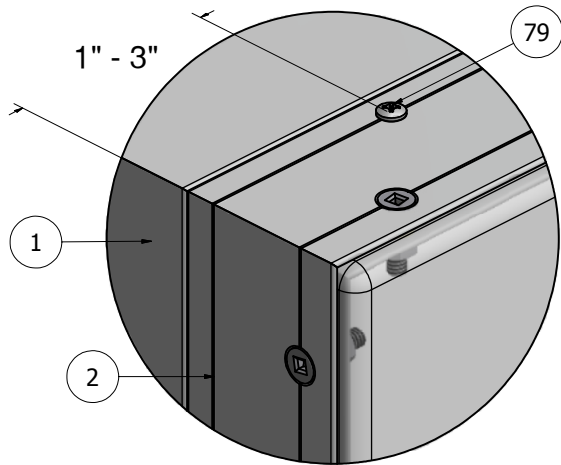
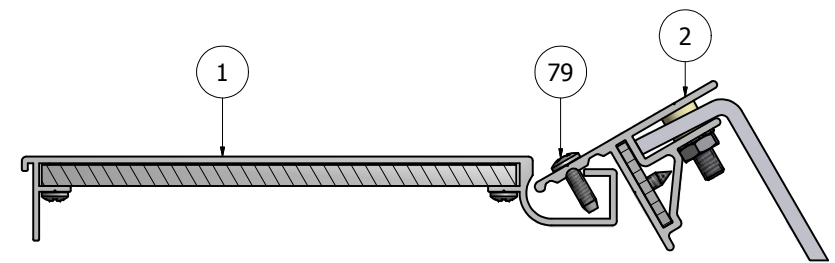
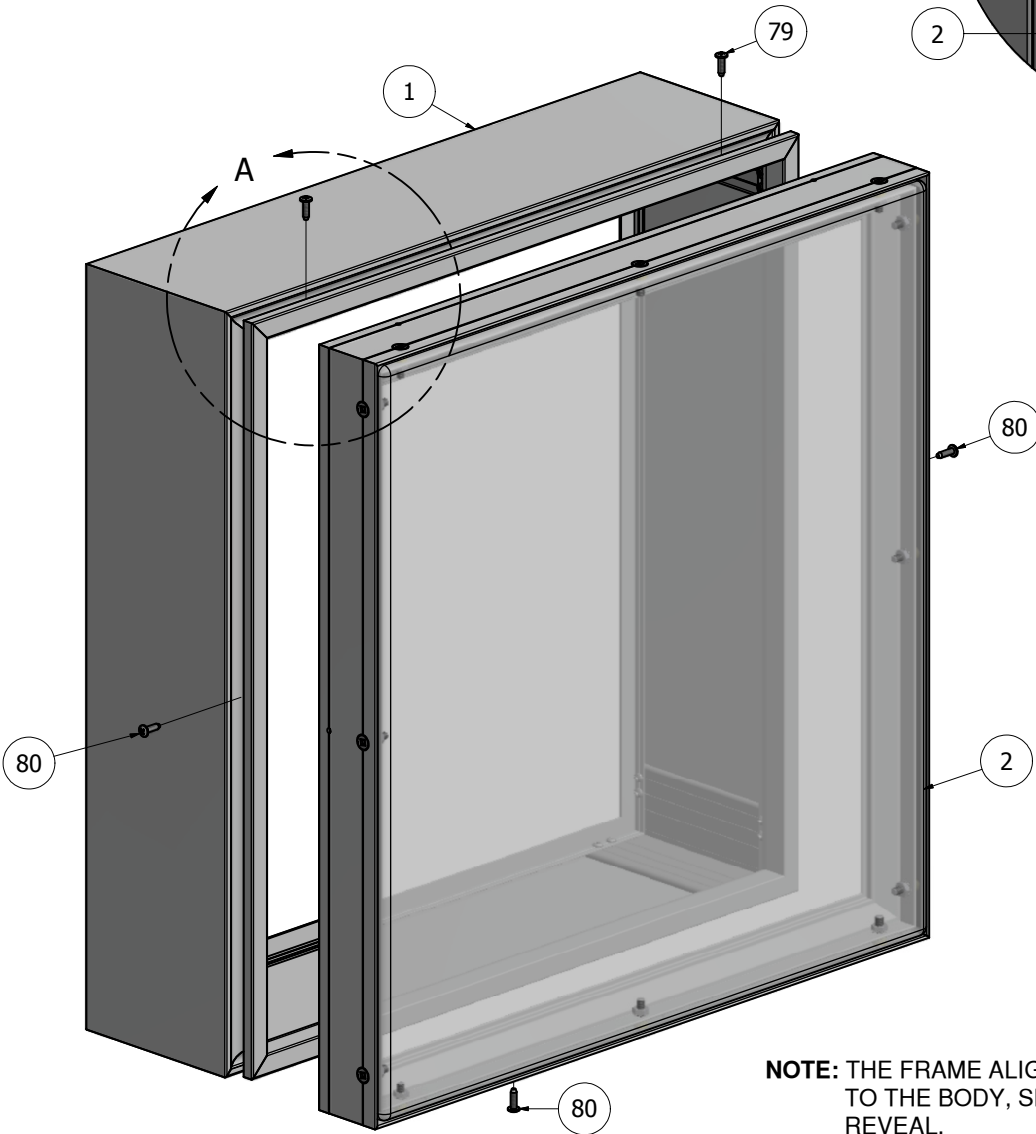
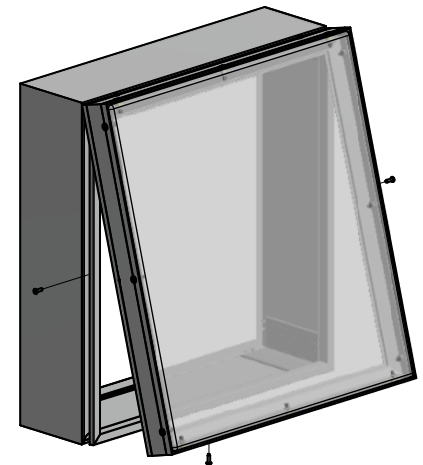


| PARTS LIST |        |                                     |                                          |
|------------|--------|-------------------------------------|------------------------------------------|
| ITEM       | PART # | DESCRIPTION                         | NOTES                                    |
| 1          | K2027  | Flat Single Face Body               | Assembly                                 |
| 2          | K2204  | Flat Bleed Rigid Retainer           | Assembly                                 |
| 79         | 5175   | Hinge Screw - #10 x 5/8" Pan Head   | Pre-drill 5/32" pilot hole every 36" o/c |
| 80         | 5175   | Closure Screw - #10 x 5/8" Pan Head | Pre-drill 5/32" pilot hole every 48" o/c |

Ship To:  
Sales Order#



DETAIL A  
FRAME CLOSED



TOP CROSS-SECTION VIEW

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

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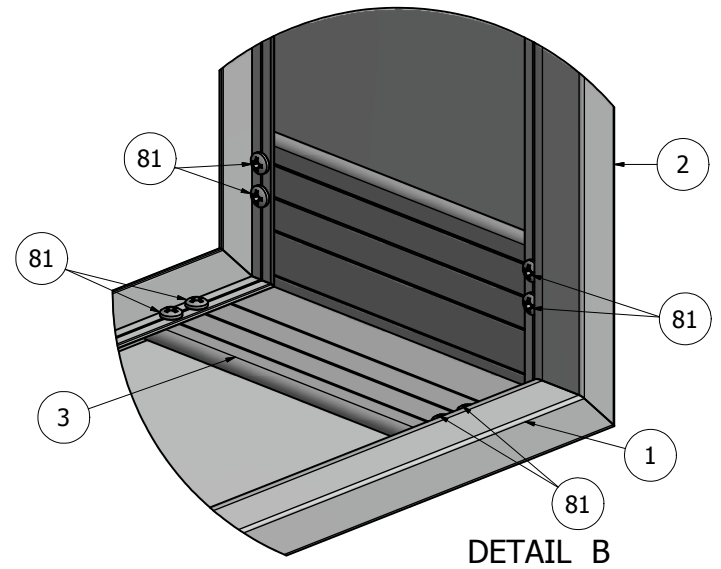
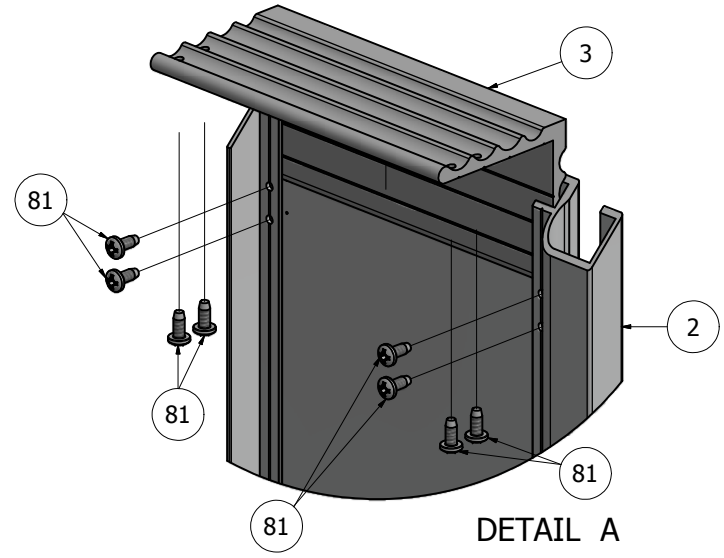
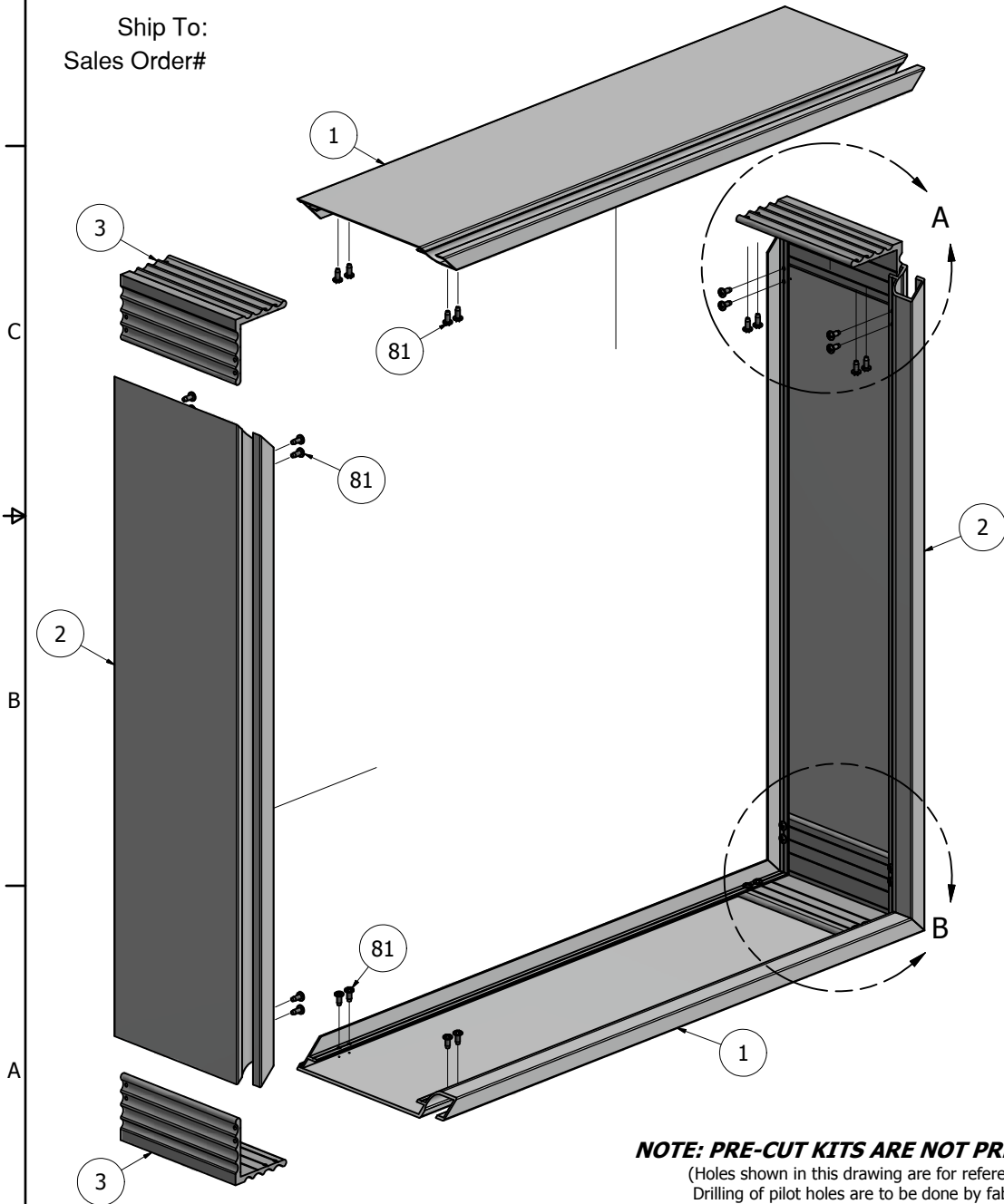
|                       |                       |           |
|-----------------------|-----------------------|-----------|
| DRAWING BY:           | SBreihof              | 9/11/2013 |
| Centroid X:           | 0.000 in              |           |
| Centroid Y:           | 0.000 in              |           |
| Principal Moments Ix: | 0.000 in <sup>4</sup> |           |
| Principal Moments Iy: | 0.000 in <sup>4</sup> |           |
| Section Modulus Ix:   | 0.000 in <sup>3</sup> |           |
| Section Modulus Iy:   | 0.000 in <sup>3</sup> |           |

|                 |                   |                                                               |
|-----------------|-------------------|---------------------------------------------------------------|
| <b>SignComp</b> |                   | TITLE                                                         |
|                 |                   | Flat Single Face Body w/ Flat Bleed Rigid Retainer - Assembly |
| PART NO         | <b>K2027-2204</b> | REV                                                           |
|                 |                   | SHEET 1 OF 1                                                  |

**NOTE: THE FRAME ALIGNS TIGHT TO THE BODY, SHOWING NO REVEAL.**

| PARTS LIST |        |                                     |                           |
|------------|--------|-------------------------------------|---------------------------|
| ITEM       | PART # | DESCRIPTION                         | NOTES                     |
| 1          | 2027   | Flat Single Face Body               | Top & Bottom              |
| 2          | 2027   | Flat Single Face Body               | Sides                     |
| 3          | 5327   | Flat Single Face Body Corner Angle  | One (1) per corner        |
| 81         | 5199   | Flat Single Face Corner Angle Screw | Pre-drill 1/8" pilot hole |

Ship To:  
Sales Order#



**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

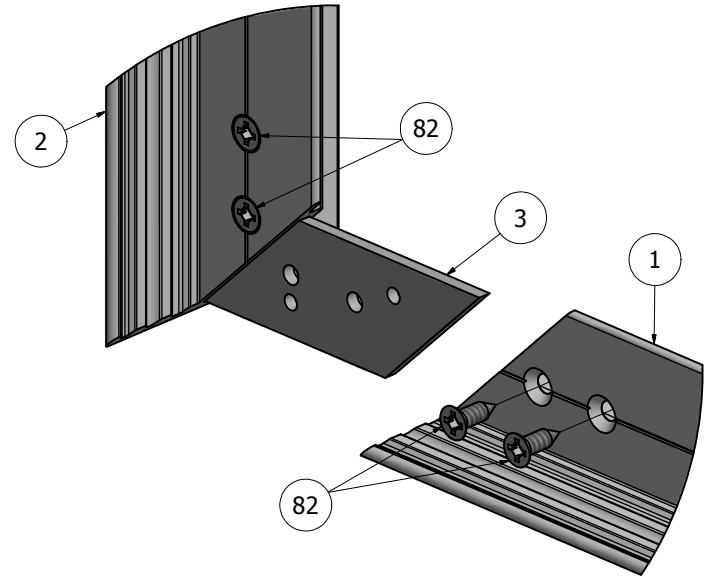
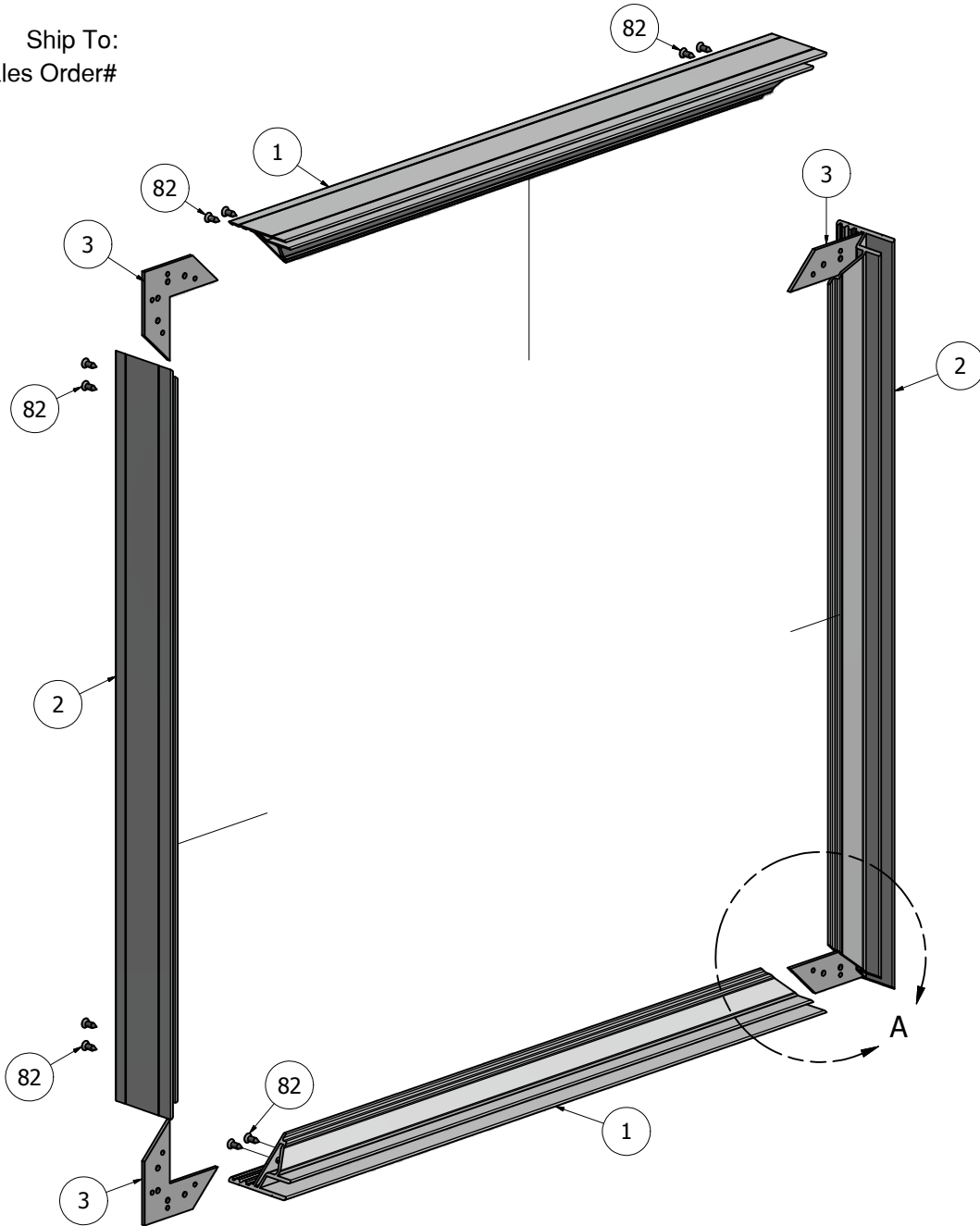
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|                       |                       |           |
|-----------------------|-----------------------|-----------|
| DRAWING BY:           | SBreihof              | 8/14/2013 |
| Centroid X:           | 0.000 in              |           |
| Centroid Y:           | 0.000 in              |           |
| Principal Moments Ix: | 0.000 in <sup>4</sup> |           |
| Principal Moments Iy: | 0.000 in <sup>4</sup> |           |
| Section Modulus Ix:   | 0.000 in <sup>3</sup> |           |
| Section Modulus Iy:   | 0.000 in <sup>3</sup> |           |

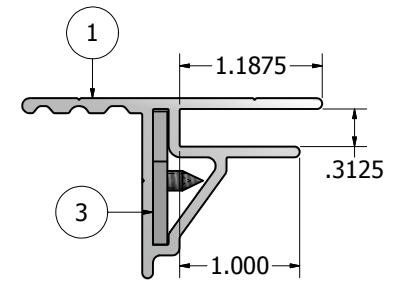
|                   |       |       |                                  |
|-------------------|-------|-------|----------------------------------|
| <h1>SignComp</h1> |       |       |                                  |
|                   |       | TITLE | Flat Single Face Body - Assembly |
| PART NO           | K2027 | REV   |                                  |
| SHEET 1 OF 1      |       |       |                                  |

|      |       | PARTS LIST                |                                                          |
|------|-------|---------------------------|----------------------------------------------------------|
| ITEM | PART# | DESCRIPTION               | NOTES                                                    |
| 1    | 2204  | Flat Bleed Retro Frame    | Top & Bottom                                             |
| 2    | 2204  | Flat Bleed Retro Frame    | Sides                                                    |
| 3    | 5210  | Corner Key                |                                                          |
| 82   | 5168  | Flat Bleed Retainer Screw | #8 x 1/2" Countersink - Predrill & Countersink 1/8" hole |

Ship To:  
Sales Order#



DETAIL A  
BACK SIDE



CROSS-SECTION VIEW

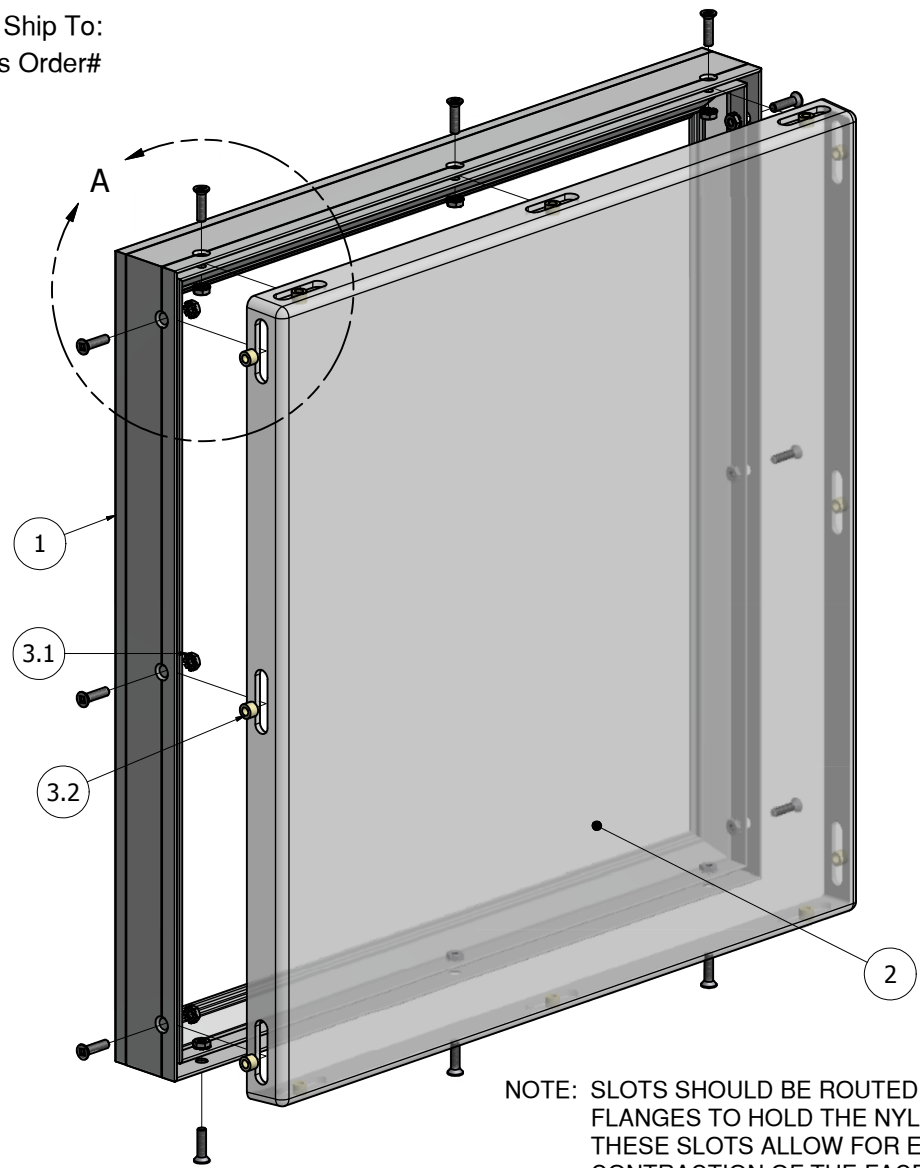
**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
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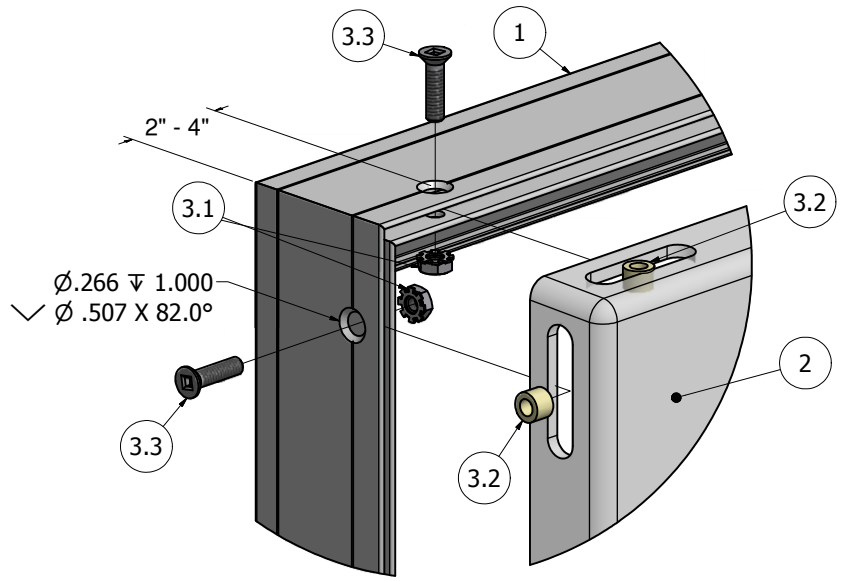
|                       |                       |           |                           |
|-----------------------|-----------------------|-----------|---------------------------|
| DRAWING BY:           | SBreihof              | 8/27/2013 | <b>SignComp</b>           |
| Centroid X:           | 0.000 in              |           |                           |
| Centroid Y:           | 0.000 in              |           | TITLE                     |
| Principal Moments Ix: | 0.000 in <sup>4</sup> |           | Flat Bleed Rigid Retainer |
| Principal Moments Iy: | 0.000 in <sup>4</sup> |           | PART NO                   |
| Section Modulus Ix:   | 0.000 in <sup>3</sup> |           | <b>K2204</b>              |
| Section Modulus Iy:   | 0.000 in <sup>3</sup> |           | REV                       |

| PARTS LIST |       |                                                                                   |                            |
|------------|-------|-----------------------------------------------------------------------------------|----------------------------|
| ITEM       | PART# | DESCRIPTION                                                                       | NOTES                      |
| 1          | K2204 | Flat Bleed Rigid Retainer                                                         | Assembly                   |
| 1.3        | 5210  | Corner Key                                                                        |                            |
| 1.4        | 5168  | Flat Bleed Rigid Retainer Screw                                                   |                            |
| 2          |       | 3/16" Polycarbonate Pan Face                                                      | By Other                   |
| 3          | 5285  | Rigid Face Hardware                                                               | Assembly - Approx. 18" o/c |
| 3.1        |       | 1/4" x 20 Lock Nut                                                                |                            |
| 3.2        |       | Nylon Bushing                                                                     |                            |
| 3.3        |       | 1/4" x 20 x 1" UNC Square Recessed Flat Countersunk Head Machine Screw - Type III |                            |

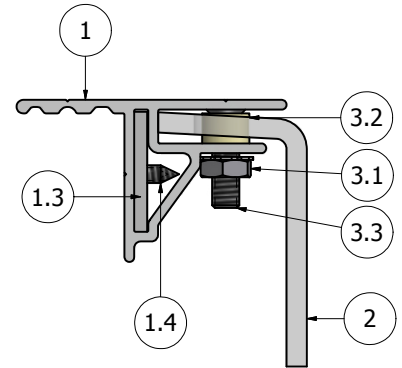
Ship To:  
Sales Order#



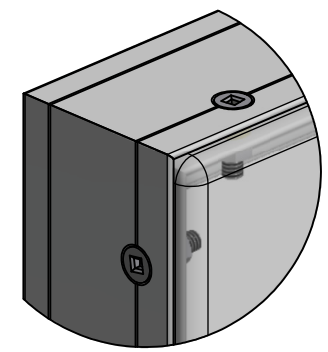
NOTE: SLOTS SHOULD BE ROUTED INTO THE FACE FLANGES TO HOLD THE NYLON BUSHINGS. THESE SLOTS ALLOW FOR EXPANSION AND CONTRACTION OF THE FACE MATERIAL.



DETAIL A-1



CROSS-SECTION VIEW



DETAIL A-2  
ASSEMBLED

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

|                                             |                      |                                           |
|---------------------------------------------|----------------------|-------------------------------------------|
| DRAWING BY: SBreihof 8/27/2013              |                      | <b>SignComp</b>                           |
| Centroid X: 0.000 in                        | Centroid Y: 0.000 in |                                           |
| Principal Moments Ix: 0.000 in <sup>4</sup> |                      | Flat Bleed Rigid Retainer Face - Assembly |
| Principal Moments Iy: 0.000 in <sup>4</sup> |                      |                                           |
| Section Modulus Ix: 0.000 in <sup>3</sup>   |                      | PART NO <b>K2204-FACE</b> REV             |
| Section Modulus Iy: 0.000 in <sup>3</sup>   |                      |                                           |
| SHEET 1 OF 1                                |                      |                                           |