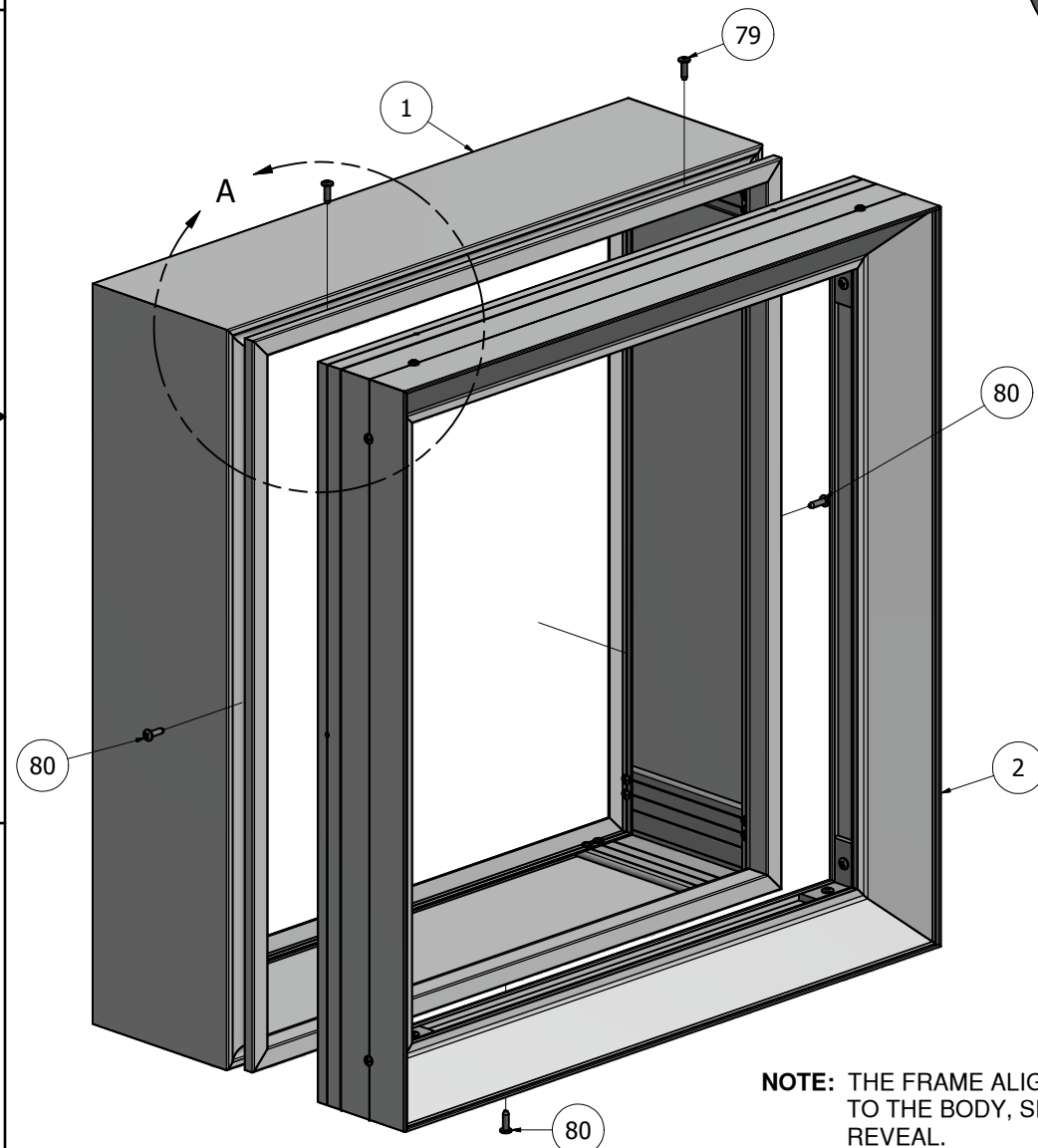
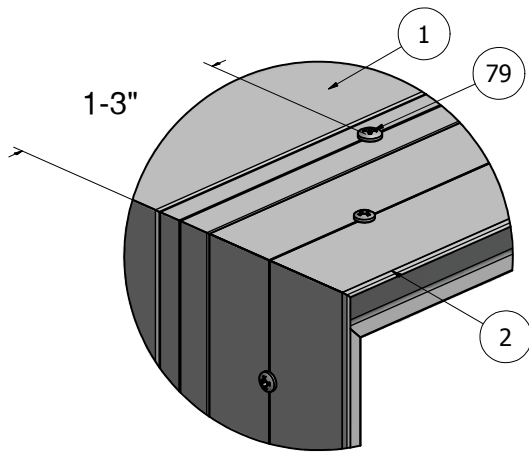


PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2027	Flat Single Face Body	Assembly
2	K2104-2121	Flat Bleed Retro Frame w/ Bleed Cover	Assembly
79	5175	Hinge Screw - #10 x 5/8" Pan Head	Pre-drill 5/32" hole every 36" o/c
80	5175	Closure Screw - #10 x 5/8" Pan Head	Pre-drill 5/32" hole every 48" o/c

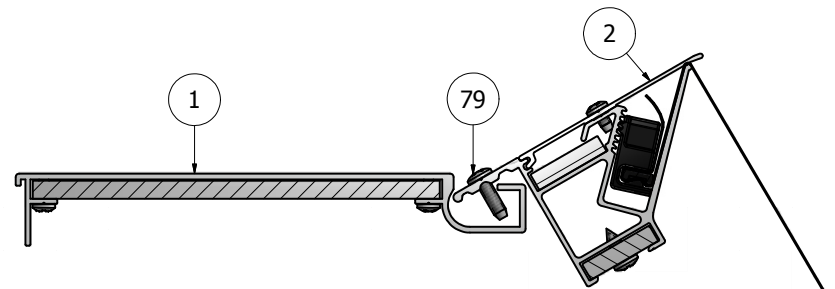
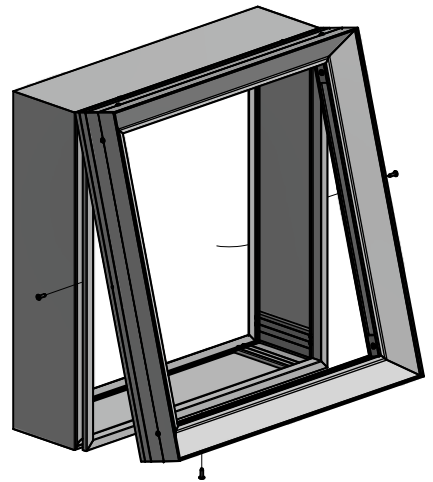
Ship To:
Sales Order#



NOTE: THE FRAME ALIGNS TIGHT TO THE BODY, SHOWING NO REVEAL.



**DETAIL A
FRAME CLOSED**



TOP CROSS-SECTION VIEW

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

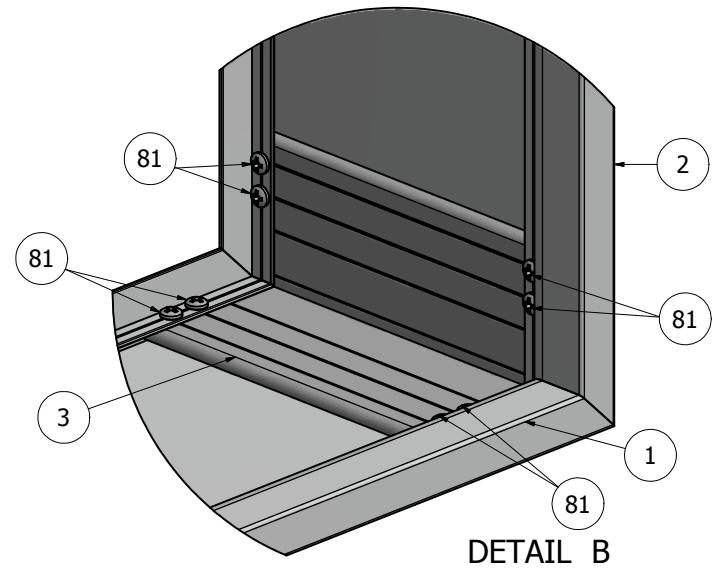
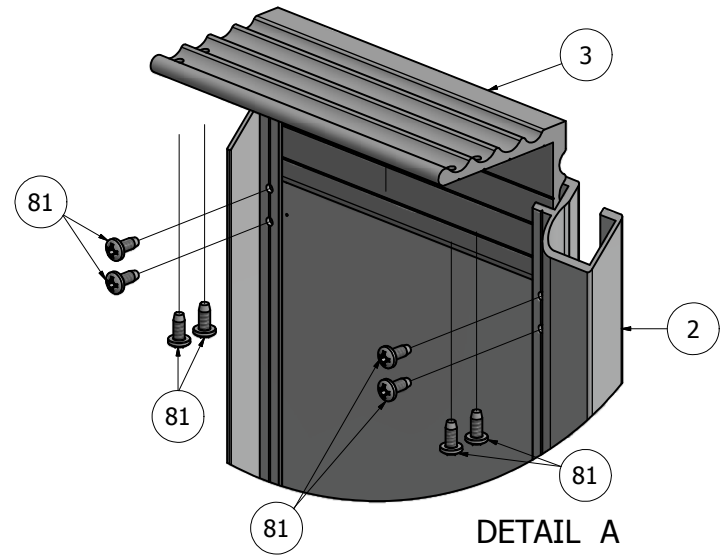
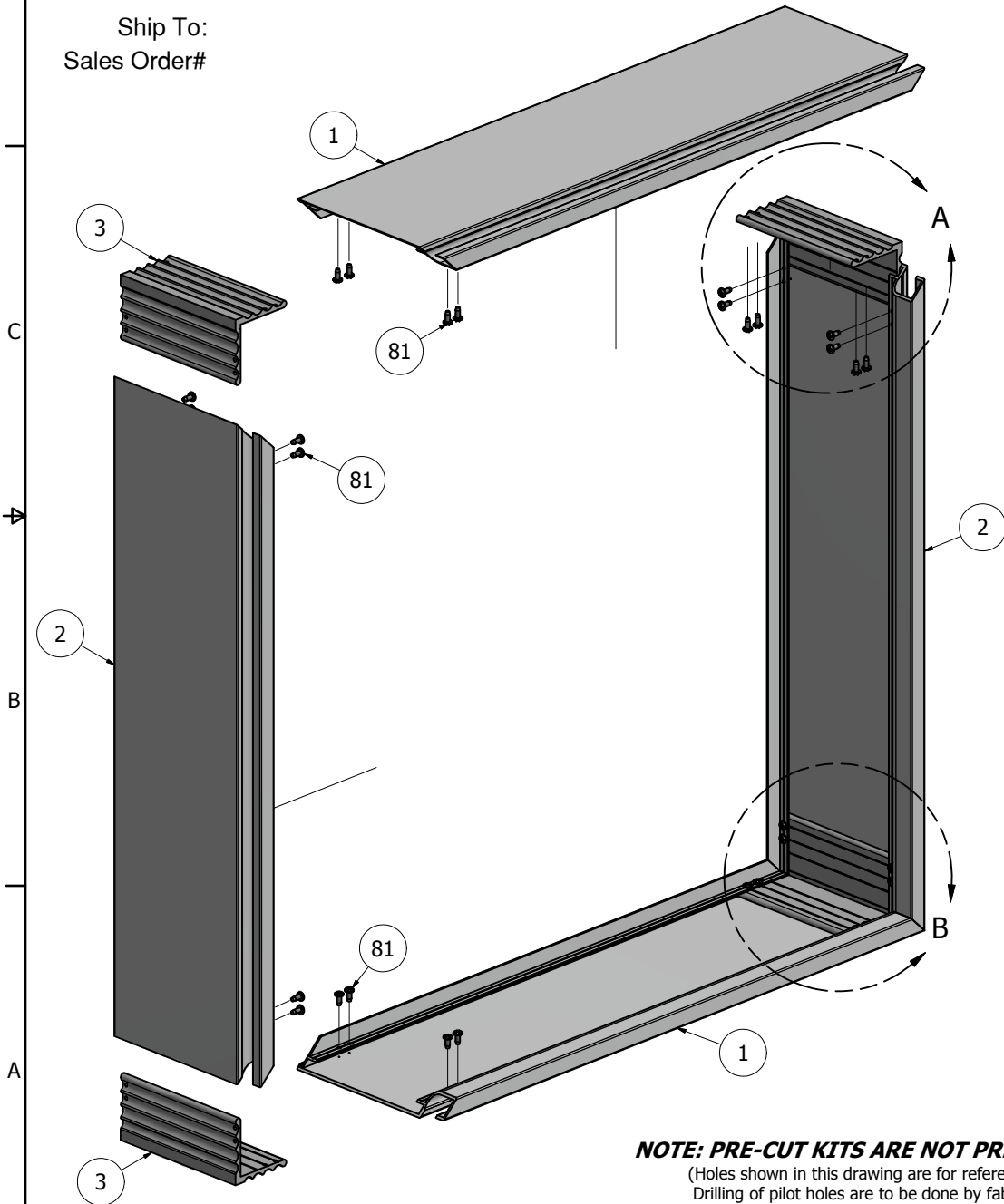
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DRAWING BY:	SBreihof	8/16/2013
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp	
TITLE	
Flat Single Face Body w/ Flat Bleed Retro Frame and Bleed Cover - Assembly	
PART NO	REV
K2027-2104-21	
SHEET 1 OF 1	

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	2027	Flat Single Face Body	Top & Bottom
2	2027	Flat Single Face Body	Sides
3	5327	Flat Single Face Body Corner Angle	One (1) per corner
81	5199	Flat Single Face Corner Angle Screw	Pre-drill 1/8" pilot hole

Ship To:
Sales Order#



NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

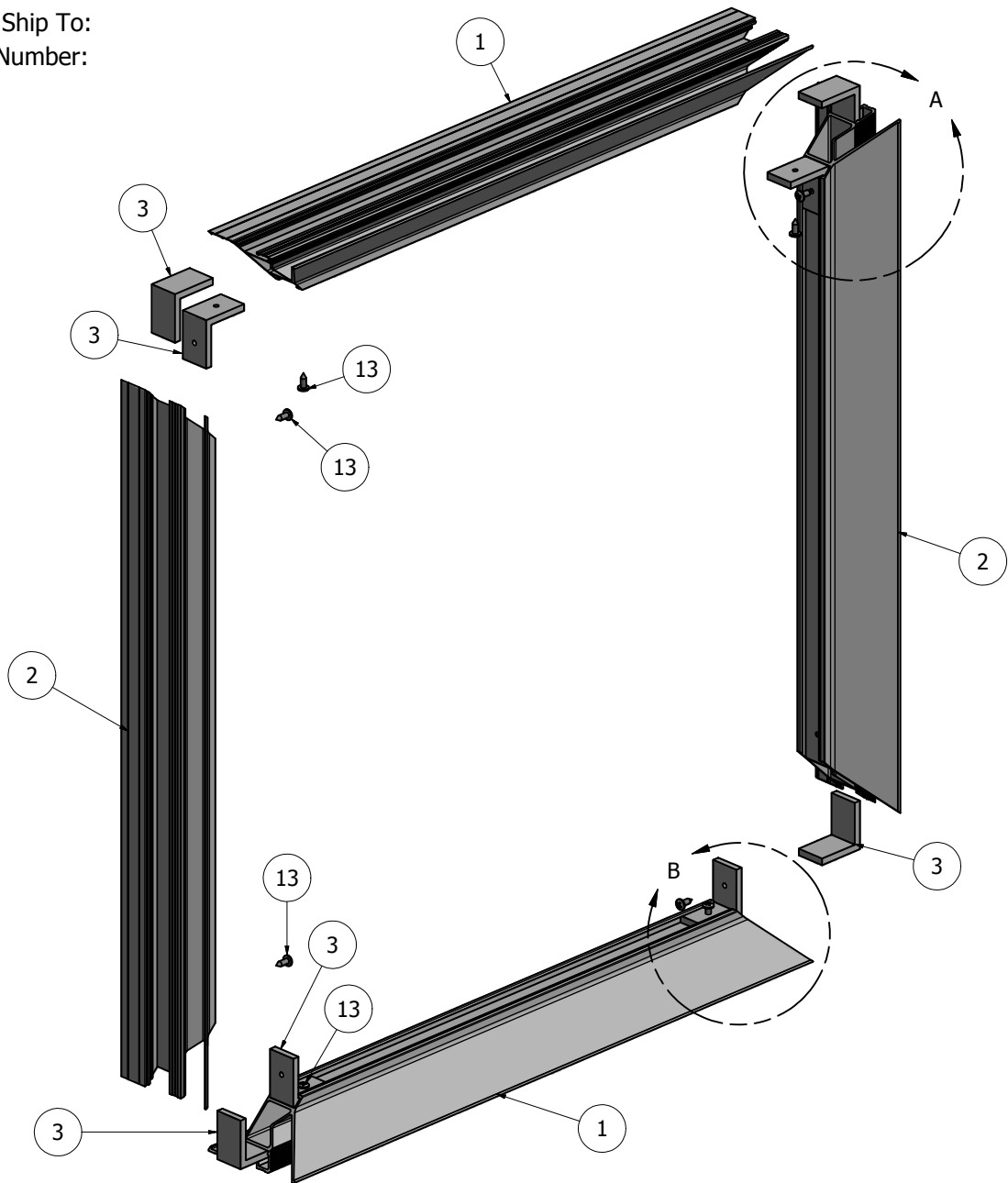
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DRAWING BY:	SBreihof	8/14/2013
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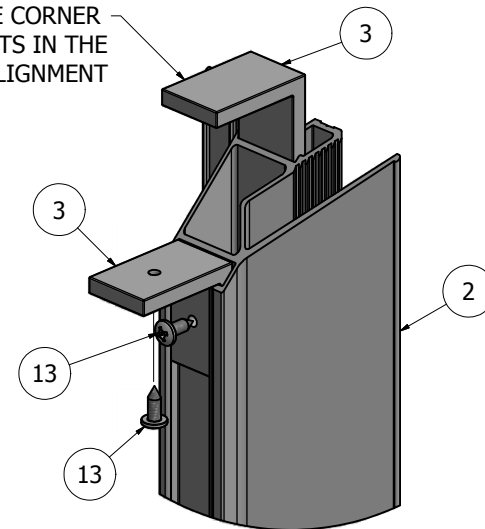
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		TITLE	Flat Single Face Body - Assembly
PART NO	K2027	REV	
SHEET 1 OF 1			

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2104	Flat Bleed Retro Frame	Top & Bottom
2	2104	Flat Bleed Retro Frame	Sides
3	5305	Frame Corner Angle	
13	5218	Corner Angle Screw	

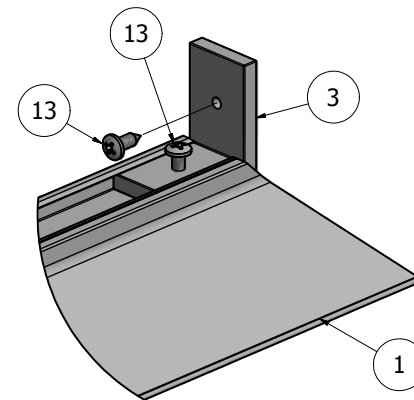
Ship To:
Order Number:



OUTER FRAME CORNER
ANGLE FLOATS IN THE
FRAME FOR ALIGNMENT



DETAIL A



DETAIL B

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

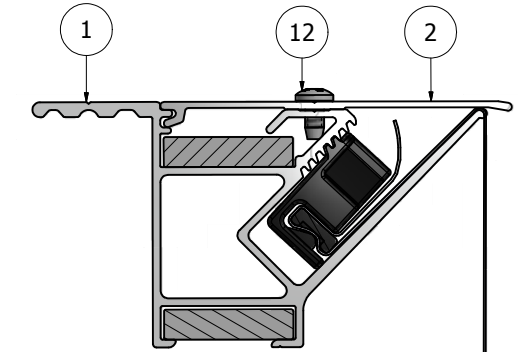
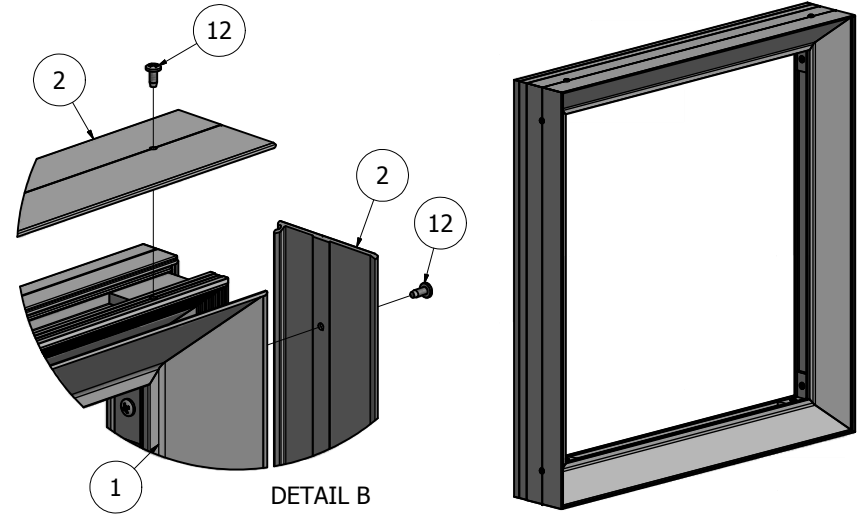
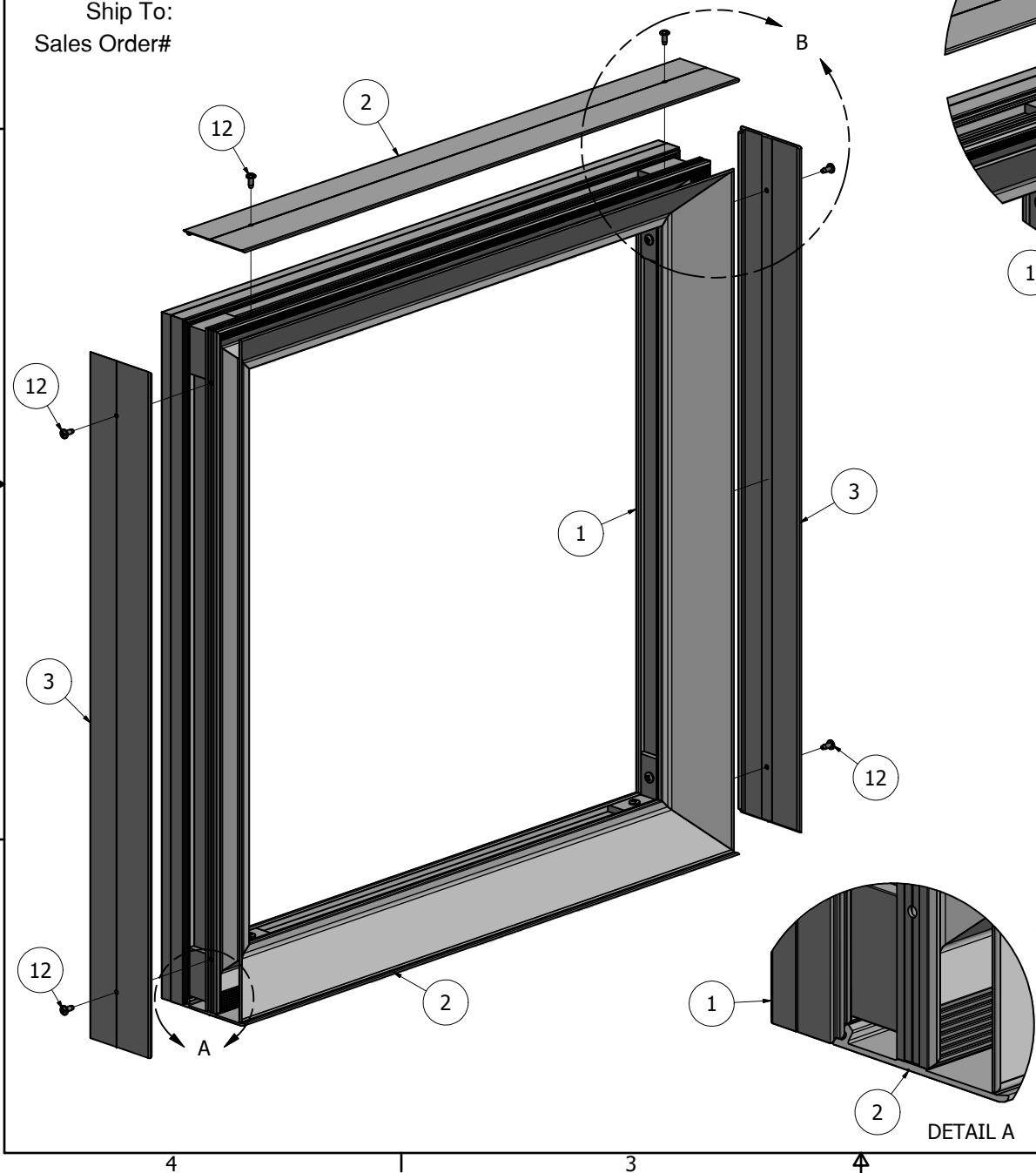
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DRAWN	SBreihof	5/8/2012	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		Flat Bleed Retro Frame - Assembly
Principal Moments Iy:	0.000 in ⁴		DWG NO
Section Modulus Ix:	0.000 in ³		K2104
Section Modulus Iy:	0.000 in ³		REV

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2104	Flat Bleed Retro Frame	Assembly
2	2121	Flat Bleed Retro Frame Cover	Top & Bottom
3	2121	Flat Bleed Retro Frame Cover	Sides
12	5195	Cover Screw	Pre-drill 3/32" pilot hole

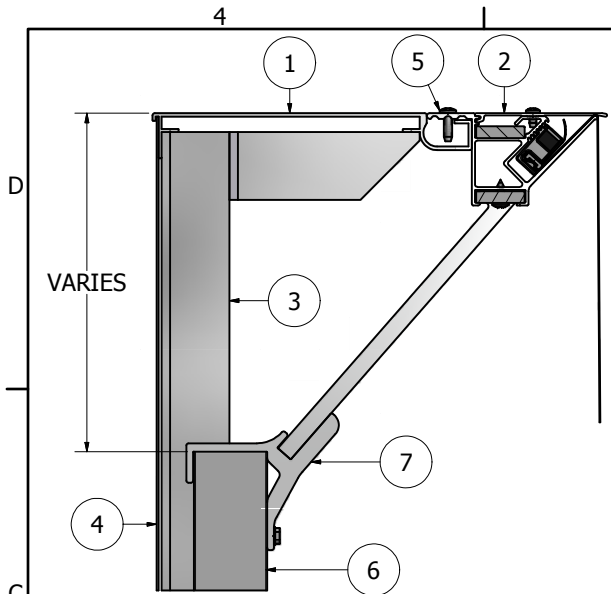
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CROSS-SECTION VIEW

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
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DRAWN	SBreihof 5/8/2012	SignComp
Centroid X:	0.000 in	
Centroid Y:	0.000 in	TITLE
Principal Moments Ix:	0.000 in ⁴	Flat Bleed Retro Frame w/ Flat Bleed Retro Frame Cover - Assembly
Principal Moments Iy:	0.000 in ⁴	DWG NO
Section Modulus Ix:	0.000 in ³	K2104-21
Section Modulus Iy:	0.000 in ³	REV



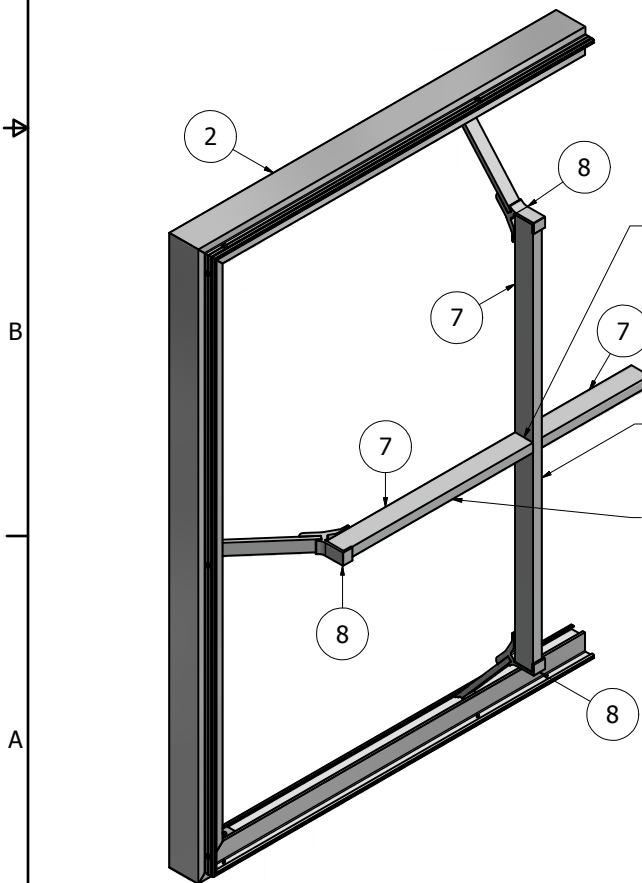
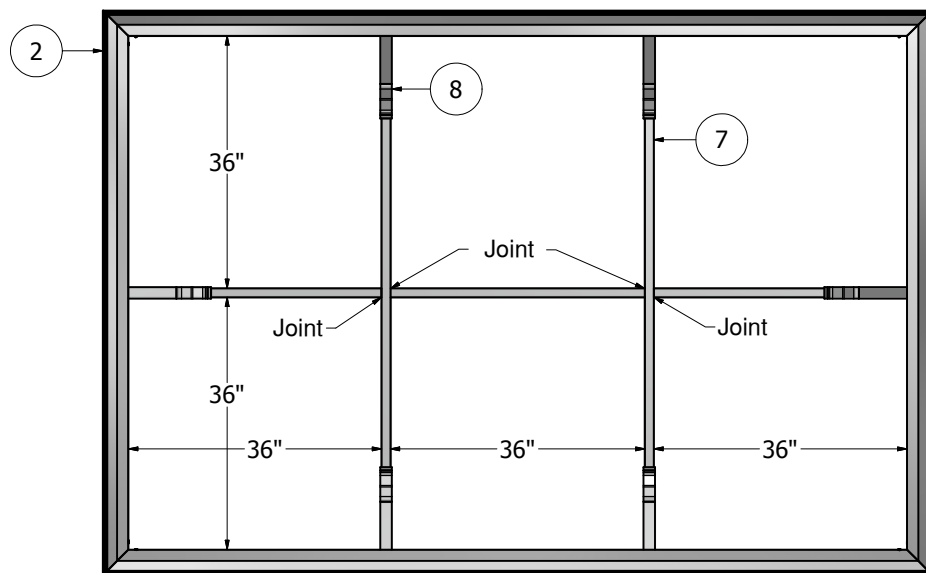
ASSEMBLED CROSS-SECTION

NOTE: THE 2 PC FRAME BRACE ALLOWS FOR THE DEPTH OF THE SUPPORT TO BE ADJUSTED BY CUTTING DOWN THE ARM.

PARTS LIST			
ITEM	PART #	DESCRIPTION	NOTES
1	K2027	Flat Single Face Body	Assembly
2	K2104-21	Flat Bleed Retro Frame w/ Bleed Cover	Assembly
3		Gusset/Back Brace	By Other
4		.040 Aluminum Back	By Other
5	5175	Hinge/Closure Screw	
6	2175	Frame Support Tube	3/4" x 1-5/8" Tube
7	5357	2 Piece Frame Brace	#2167 Arm & #2168 Yolk

Compression Bracing for Flexible Vinyl Faces

Place a vertical 2 PC Frame Brace and Frame Support Tube approximately every 36" on center. Cut and insert horizontal pieces of Frame Support Tube attached to Braces, approximately every 36" in between the vertical assemblies.



Frame Support Tube joint to be fixed by welding or mechanical fastening.

Vertical Frame Support Tubes to be continuous from top to bottom.

Horizontal Frame Support Tubes to be cut to fit in between the vertical Frame Support Tubes to form continuous support from side to side.

NOTES:

1. Do not place Support Assemblies directly in front of parallel steel support structures.
2. Place all Support Assemblies directly in between parallel lamps.

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Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp

Frame Support Placement

PART NO	5357 2 Piece Frame Brace	REV
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SHEET 1 OF 1