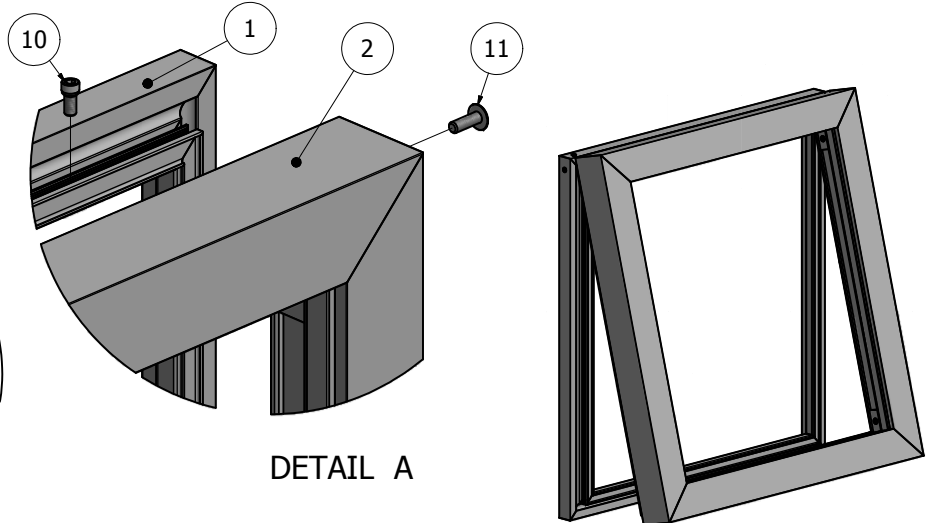
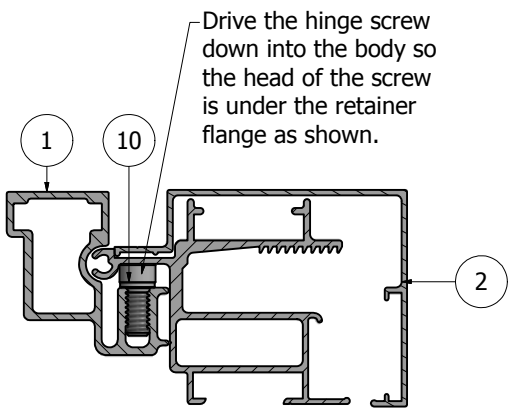
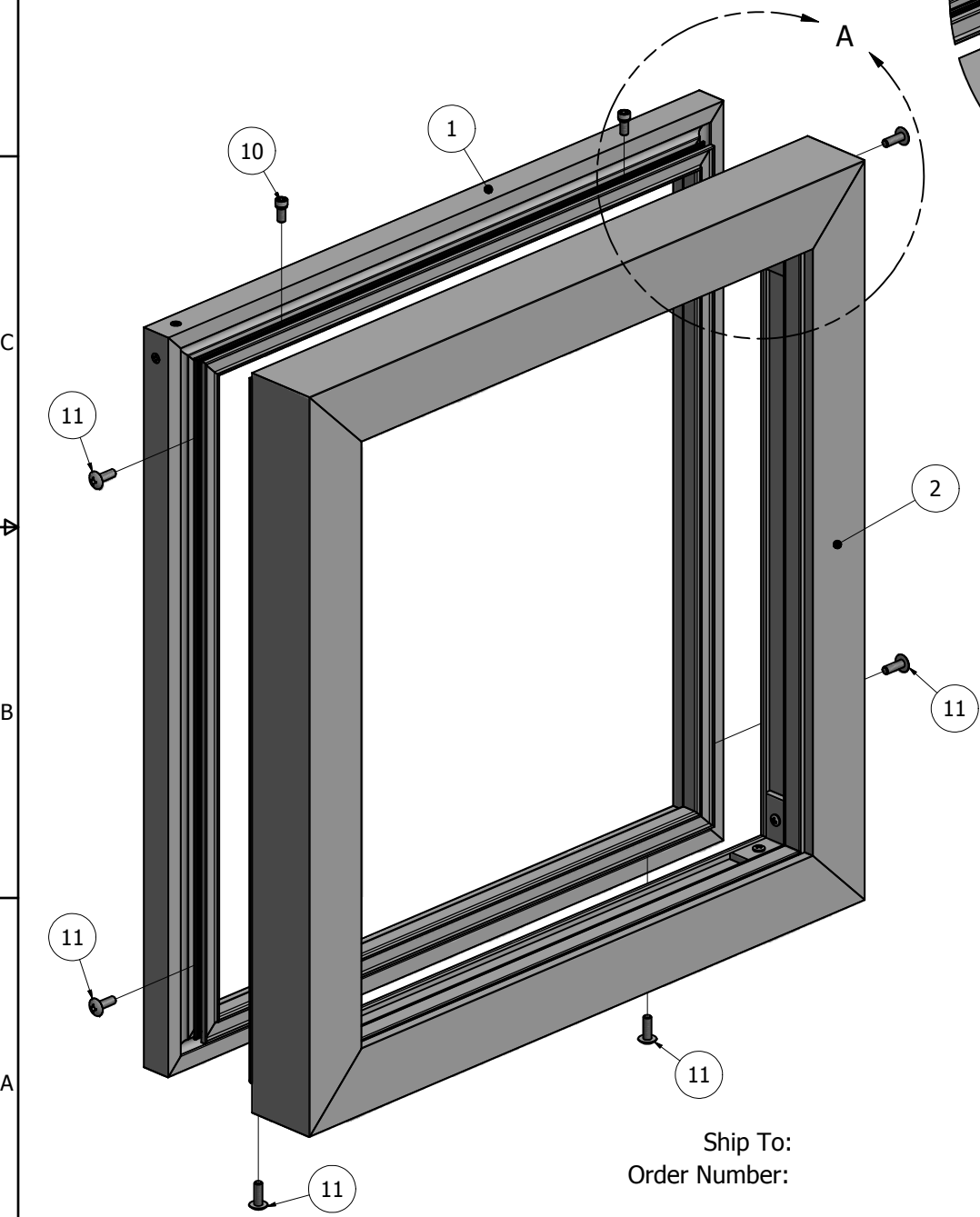
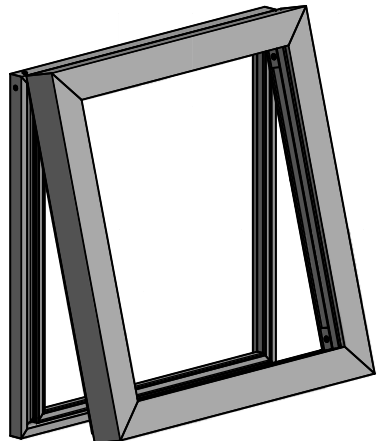


Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	K2020	Slimline Single Face Body	Assembly
2	K2065/75	Dual Frame /Dual Frame Cover	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole



DETAIL A



TOP CROSS-SECTION

Drive the hinge screw down into the body so the head of the screw is under the retainer flange as shown.

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
 (Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

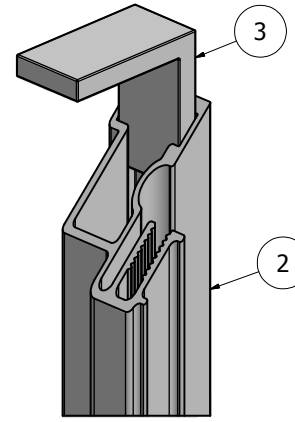
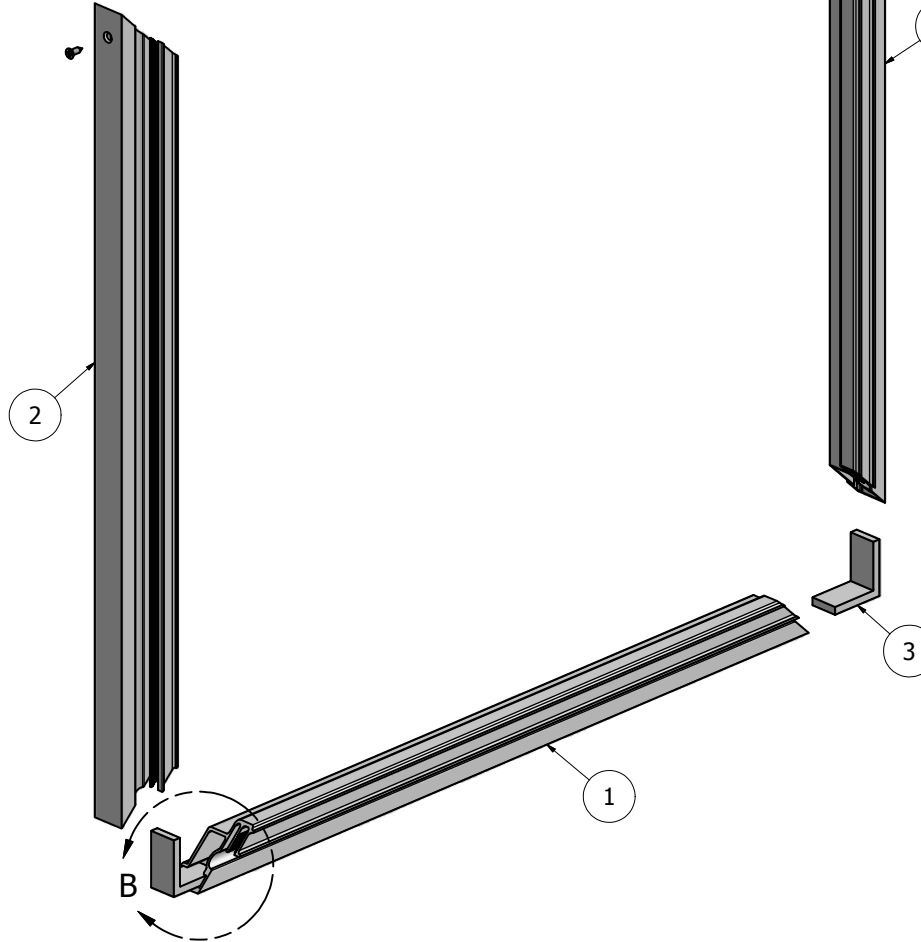
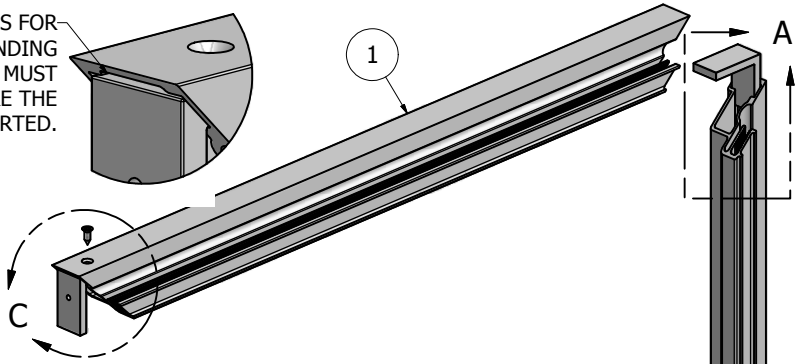
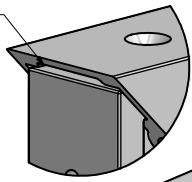
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DRAWN	Sarah	5/3/2012	<b>SignComp</b>
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	Slimline Single Face Body w/ Dual Frame and Cover - Assembly	
Principal Moments Ix:	0.000 in <sup>4</sup>	DWG NO	REV
Principal Moments Iy:	0.000 in <sup>4</sup>	<b>K2020-65</b>	
Section Modulus Ix:	0.000 in <sup>3</sup>	SHEET 1 OF 1	
Section Modulus Iy:	0.000 in <sup>3</sup>		

Ship To:  
Order Number:

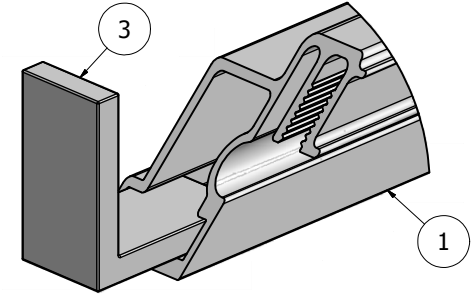
Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	2020	Slimline Single Face Body	Top & Bottom
2	2020	Slimline Single Face Body	Sides
3	5320	Slimline Body Corner Angle	
4	By Other	Frame Angle Fastener - Optional	NOT PROVIDED BY SIGNCOMP

THIS AREA ALLOWS FOR ADHESIVE OR BONDING AGENT. ADHESIVE MUST BE APPLIED BEFORE THE ANGLE IS INSERTED.



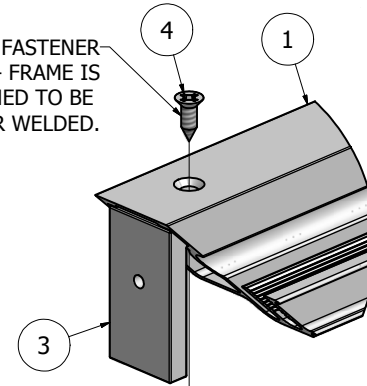
DETAIL A

Ship To:  
Order Number:



DETAIL B

\*OPTIONAL FASTENER ASSEMBLY - FRAME IS DESIGNED TO BE BONDED OR WELDED.



DETAIL C

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**

(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	Sarah	4/30/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in <sup>4</sup>	
Principal Moments Iy:	0.000 in <sup>4</sup>	
Section Modulus Ix:	0.000 in <sup>3</sup>	
Section Modulus Iy:	0.000 in <sup>3</sup>	

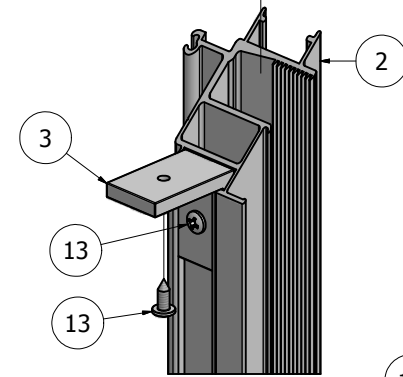
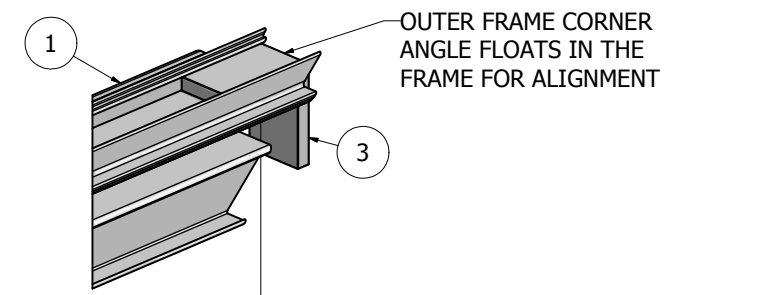
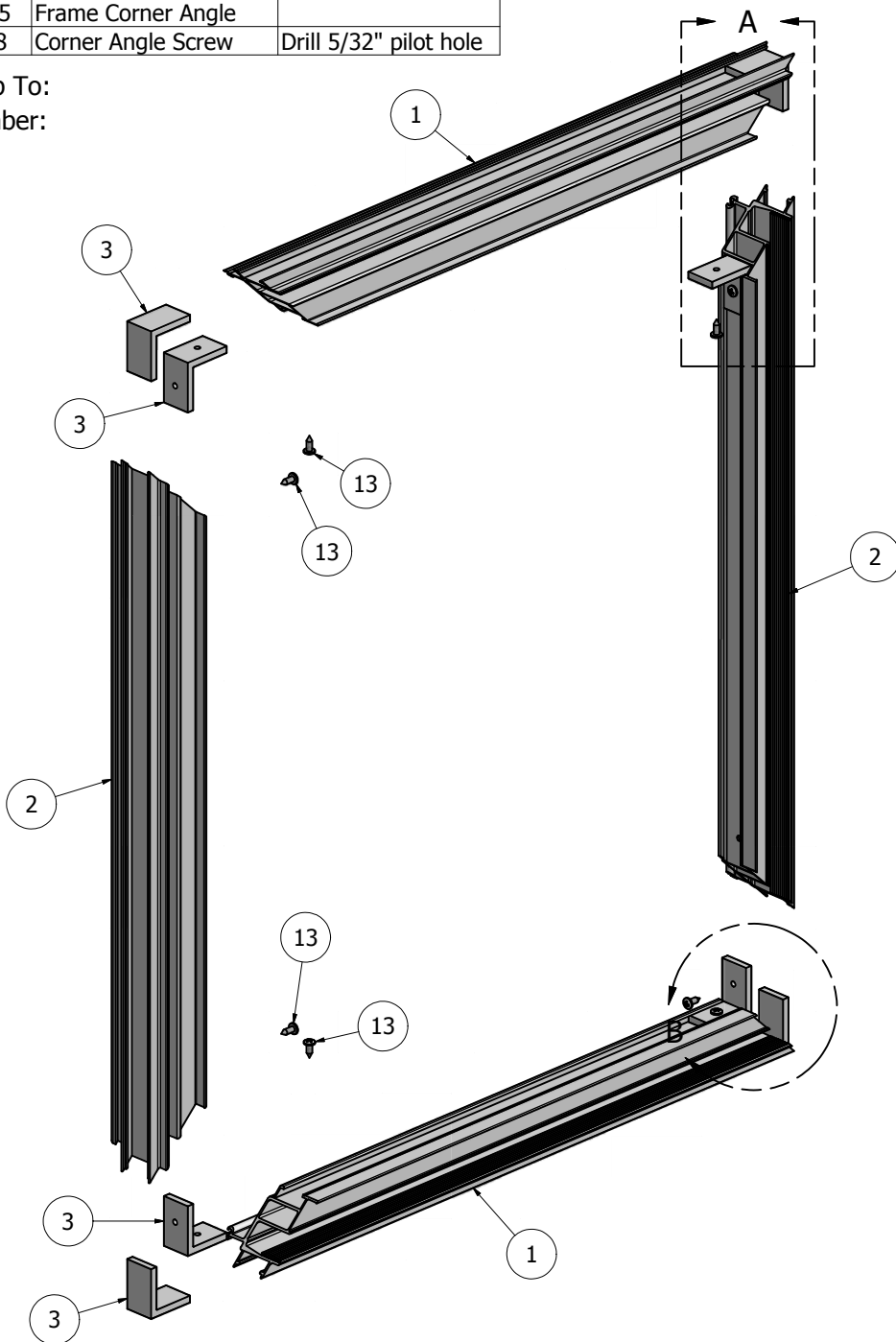
# SignComp

TITLE  
Slimline Single Face Body - Assembly

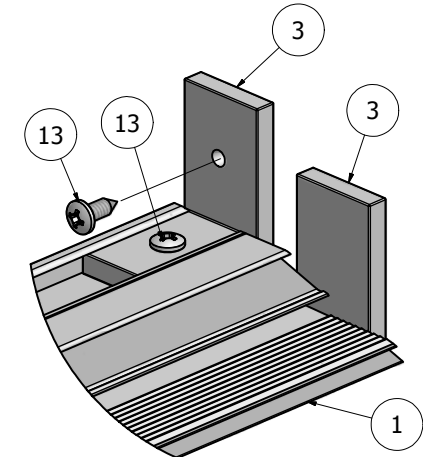
DWG NO **K2020** REV

Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	2065	Dual Frame	Top & Bottom
2	2065	Dual Frame	Sides
3	5305	Frame Corner Angle	
13	5218	Corner Angle Screw	Drill 5/32" pilot hole

Ship To:  
Order Number:



DETAIL A



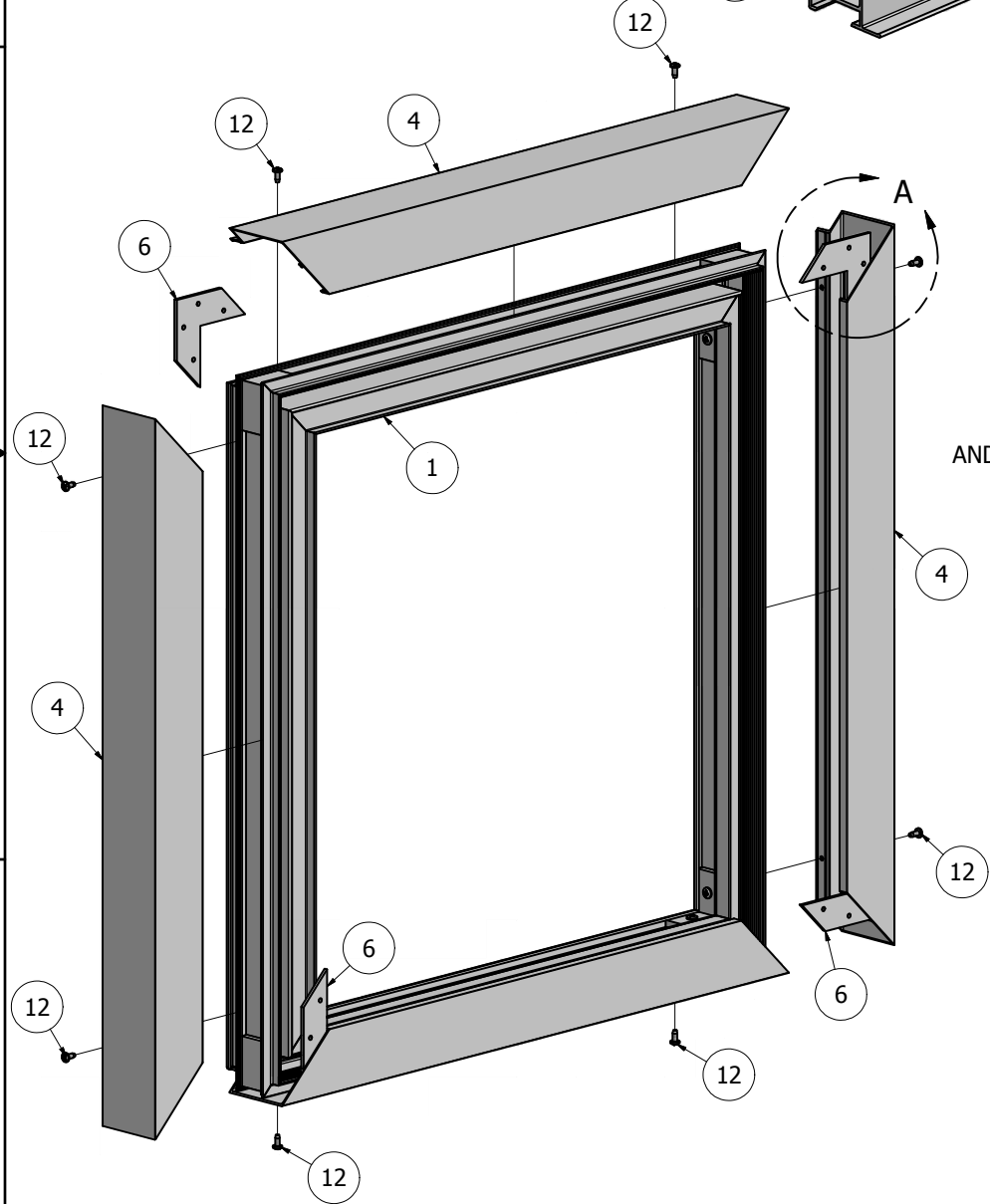
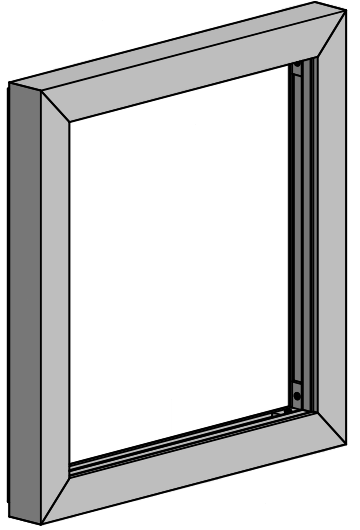
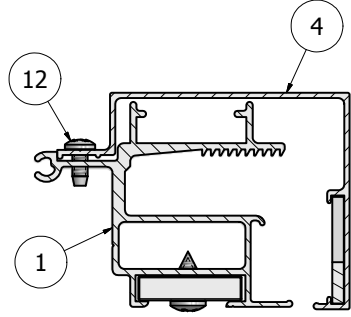
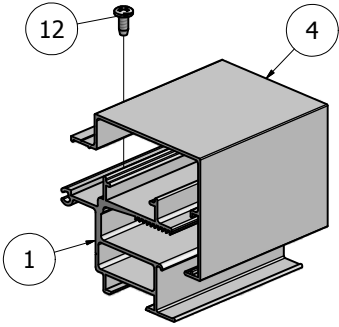
DETAIL B

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

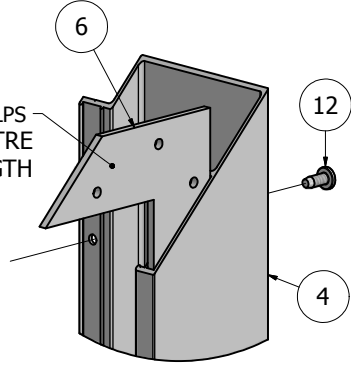
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DRAWN	Sarah	3/6/2012	
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Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in <sup>4</sup>	Dual Frame - Assembly	
Principal Moments Iy:	0.000 in <sup>4</sup>		
Section Modulus Ix:	0.000 in <sup>3</sup>	DWG NO	REV
Section Modulus Iy:	0.000 in <sup>3</sup>	<b>K2065</b>	
			SHEET 1 OF 1

Parts List		
ITEM	PART#	DESCRIPTION
1	2065	Dual Frame Assembly
4	2075	2-1/4" Dual Frame Cover Assembly
6	5210	Corner Key
12	5195	Cover Screw

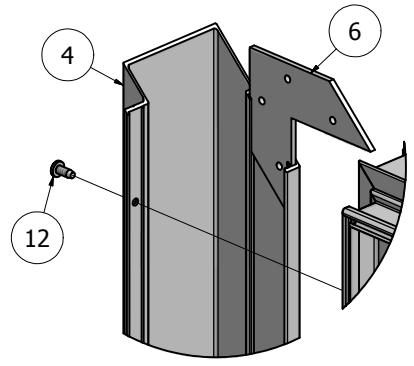
Ship To:  
Order Number:



CORNER KEY HELPS ALIGN THE MITRE AND ADDS STRENGTH



DETAIL A  
FRONT VIEW



DETAIL A  
BACK VIEW

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
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DRAWN	Sarah	3/7/2012	<b>SignComp</b>
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in <sup>4</sup>		Dual Frame and Dual Frame Cover - Assembly
Principal Moments Iy:	0.000 in <sup>4</sup>		DWG NO
Section Modulus Ix:	0.000 in <sup>3</sup>		<b>K2065-75</b>
Section Modulus Iy:	0.000 in <sup>3</sup>		REV