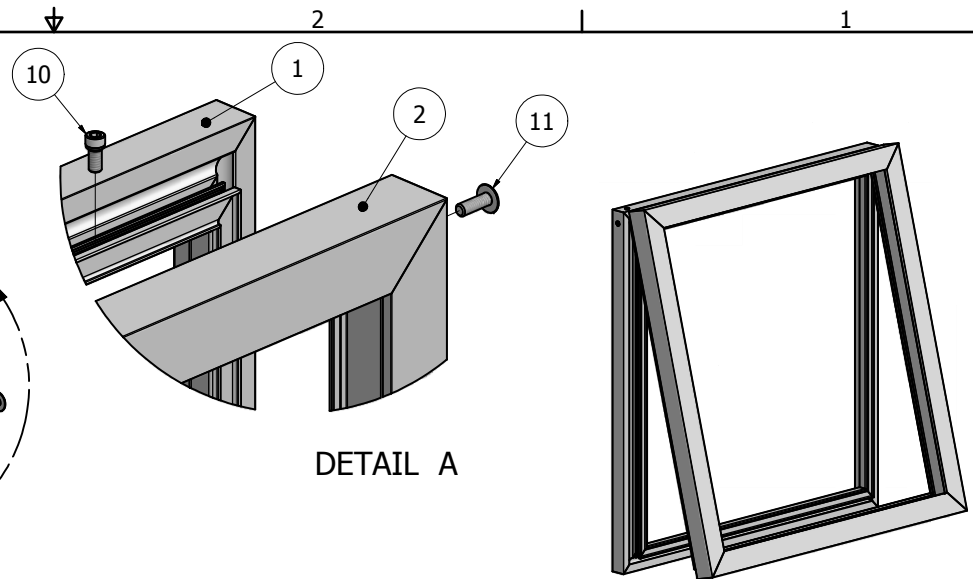
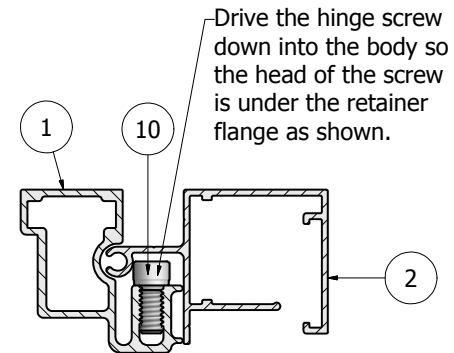
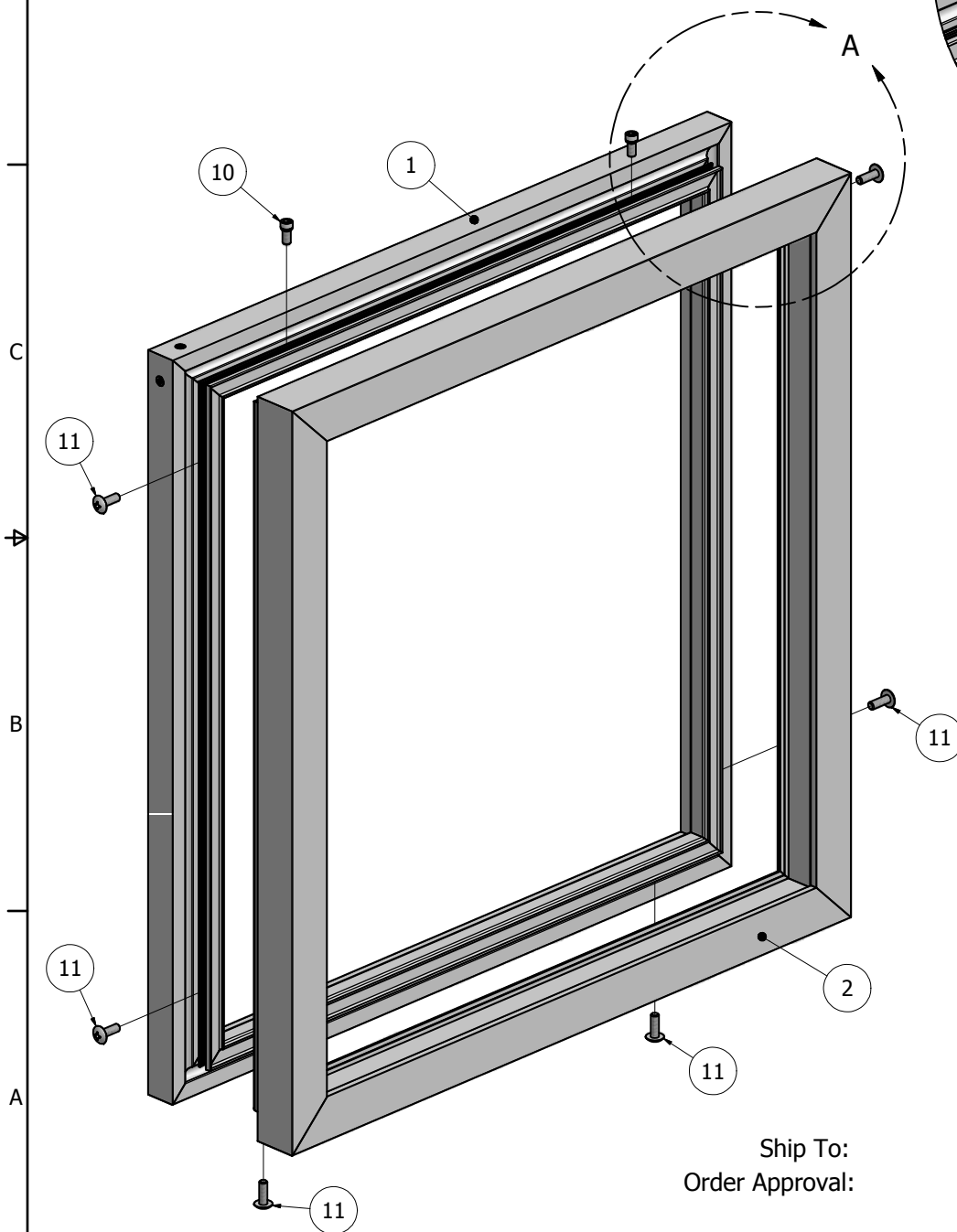
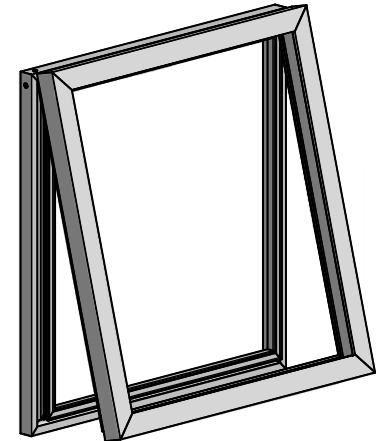


Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	K2020	Slimline Single Face Body	Assembly
2	K2055	1-1/2" Retainer	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole



DETAIL A



TOP CROSS-SECTION

Drive the hinge screw down into the body so the head of the screw is under the retainer flange as shown.

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
 (Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

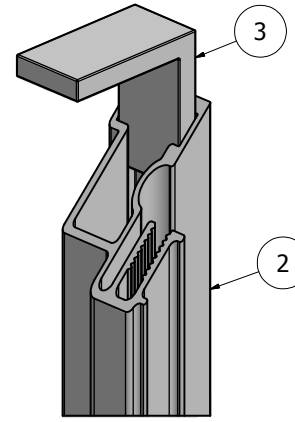
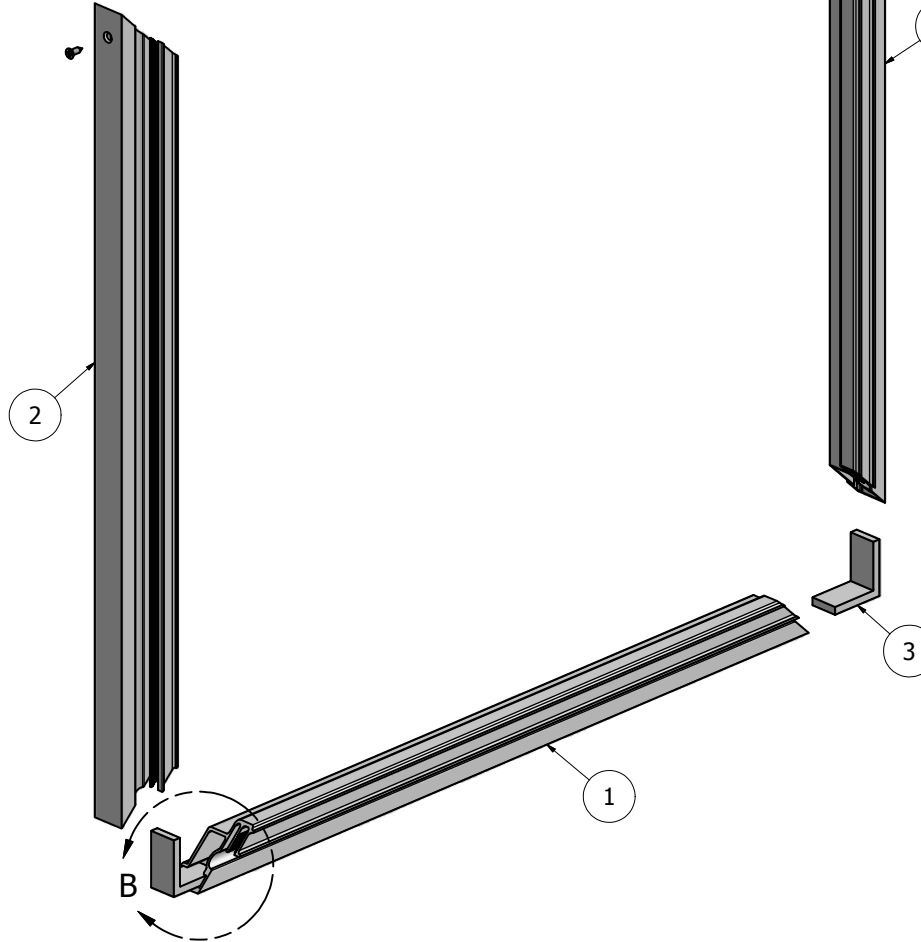
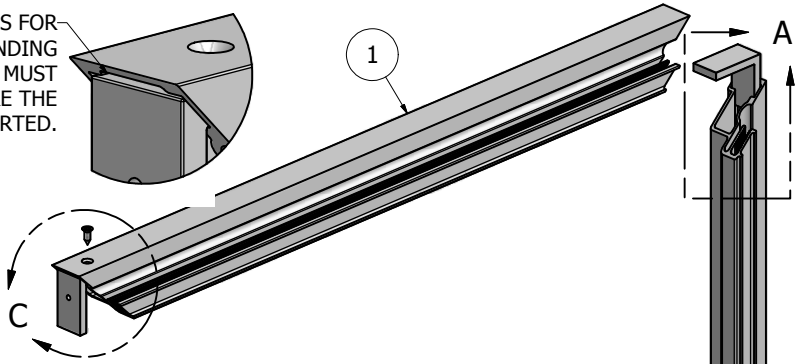
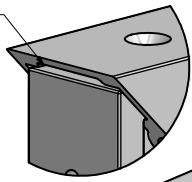
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DRAWN	Sarah	5/3/2012	SignComp
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	Slimline Single Face Body w/ 1-1/2" Retainer - Assembly	
Principal Moments Ix:	0.000 in ⁴	DWG NO	K2020-55
Principal Moments Iy:	0.000 in ⁴	REV	
Section Modulus Ix:	0.000 in ³		
Section Modulus Iy:	0.000 in ³		

Ship To:
Order Approval:

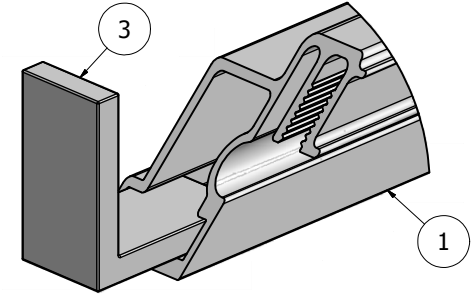
Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	2020	Slimline Single Face Body	Top & Bottom
2	2020	Slimline Single Face Body	Sides
3	5320	Slimline Body Corner Angle	
4	By Other	Frame Angle Fastener - Optional	NOT PROVIDED BY SIGNCOMP

THIS AREA ALLOWS FOR ADHESIVE OR BONDING AGENT. ADHESIVE MUST BE APPLIED BEFORE THE ANGLE IS INSERTED.



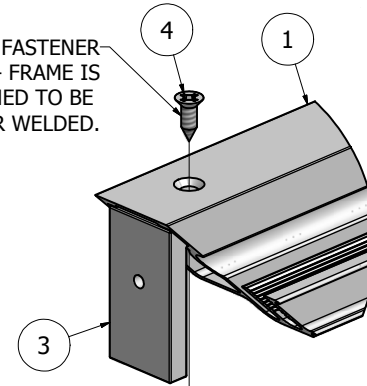
DETAIL A

Ship To:
Order Number:



DETAIL B

*OPTIONAL FASTENER-ASSEMBLY - FRAME IS DESIGNED TO BE BONDED OR WELDED.



DETAIL C

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	Sarah	4/30/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

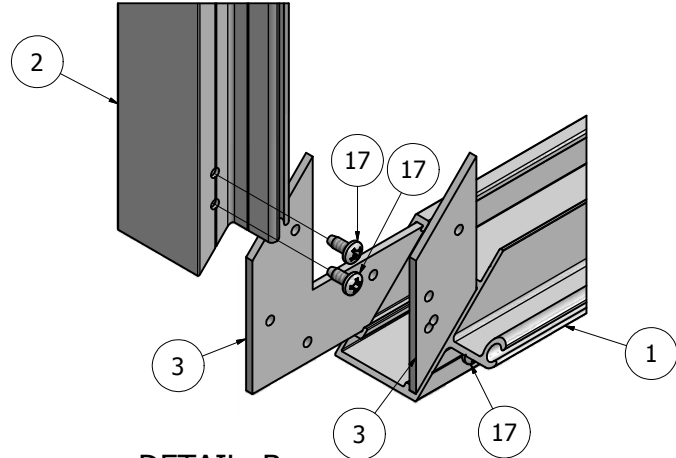
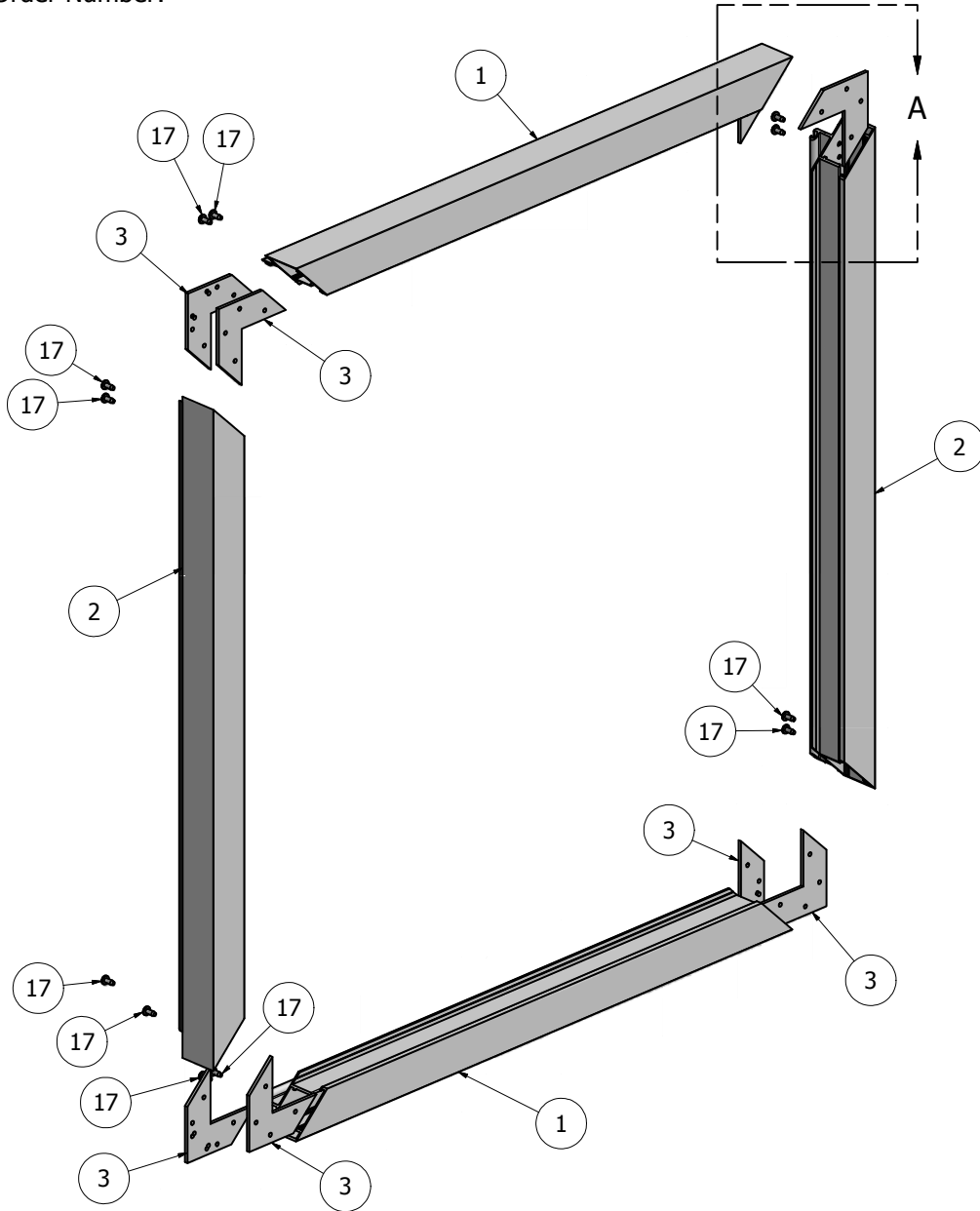
SignComp

TITLE
Slimline Single Face Body - Assembly

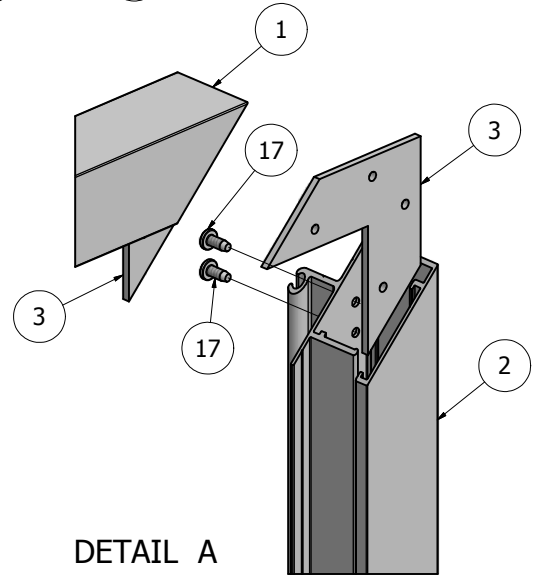
DWG NO **K2020** REV

Parts List			
ITE	PART #	DESCRIPTION	NOTES
1	2055	1-1/2" Retainer	Top & Bottm
2	2055	1-1/2" Retainer	Sides
3	5210	Standard Corner Key	
17	5195	1 1-2 Retainer Screw	Pre-drill hole 3/32" on back side of retainer

Ship To:
Order Number:



DETAIL B
BACK SIDE



DETAIL A

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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DRAWN	Sarah	3/2/2012	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		1 1-2 Retainer - Assembly
Principal Moments Iy:	0.000 in ⁴		DWG NO
Section Modulus Ix:	0.000 in ³		K2055
Section Modulus Iy:	0.000 in ³		REV