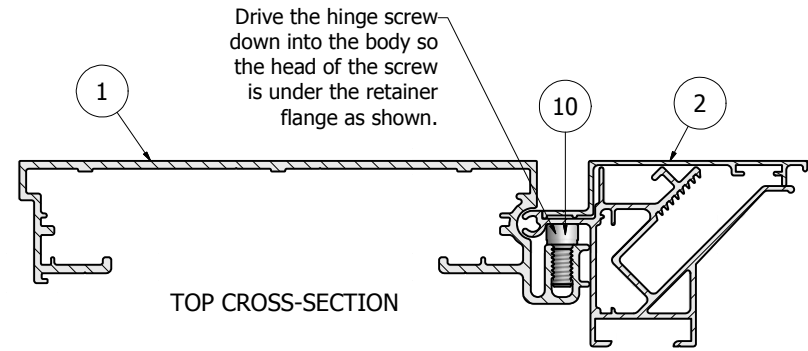
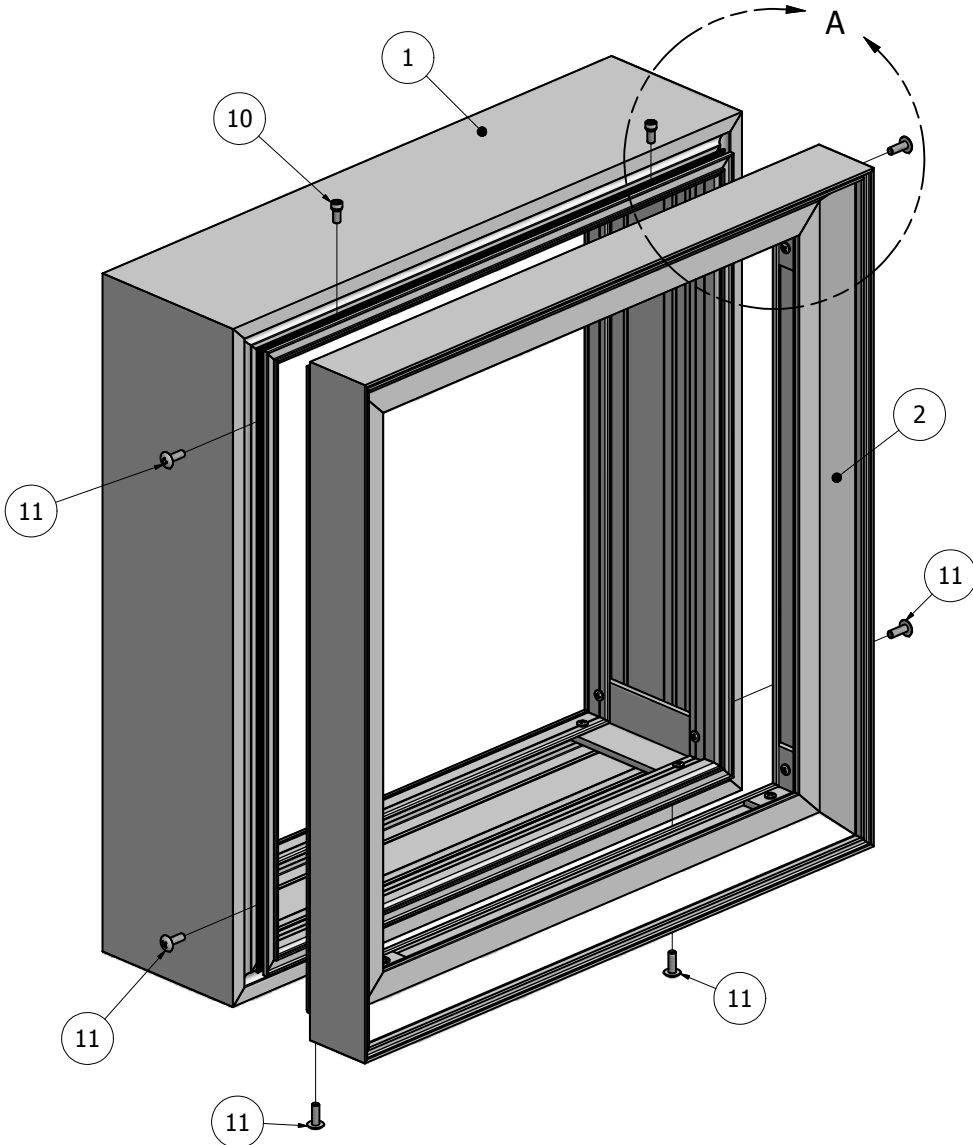
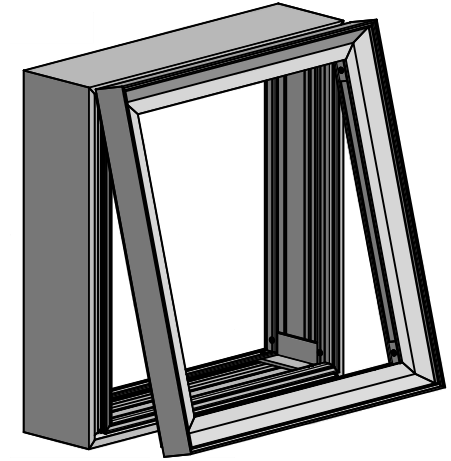
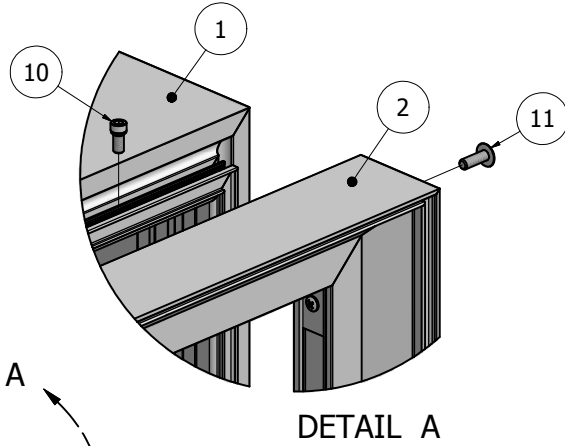


Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	K2025	Single Face Body	Assembly
2	K2085/95	Tension Frame / Bleed Cover	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

Ship To:  
Order Number:



**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	Sarah	3/8/2012	<b>SignComp</b>
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	Single Face Body w/ Tension Frame and Bleed Cover - Assembly	
Principal Moments Ix:	0.000 in <sup>4</sup>	DWG NO	REV
Principal Moments Iy:	0.000 in <sup>4</sup>	<b>KSF-85 with 2095</b>	
Section Modulus Ix:	0.000 in <sup>3</sup>	SHEET 1 OF 1	
Section Modulus Iy:	0.000 in <sup>3</sup>		

Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	2025	Single Face Body	Top & Bottom
2	2025	Single Face Body	Sides
3	5322	Single Face Body Corner Angle	
13	5218	Corner Angle Screw	Drill 5/32" Pilot Hole

Ship To:  
Order Number:

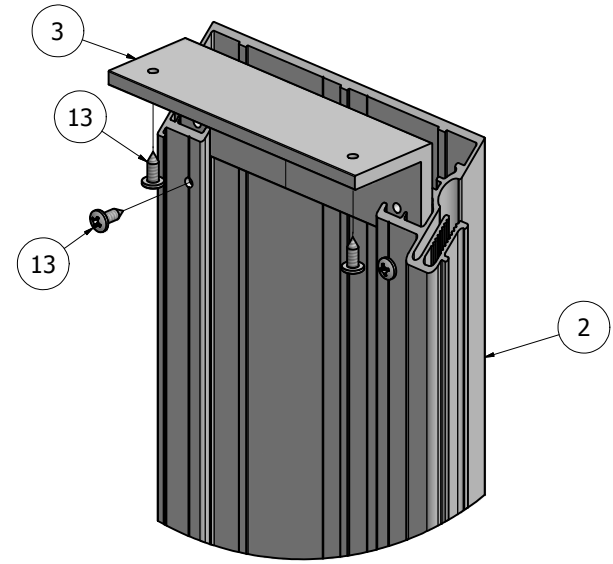
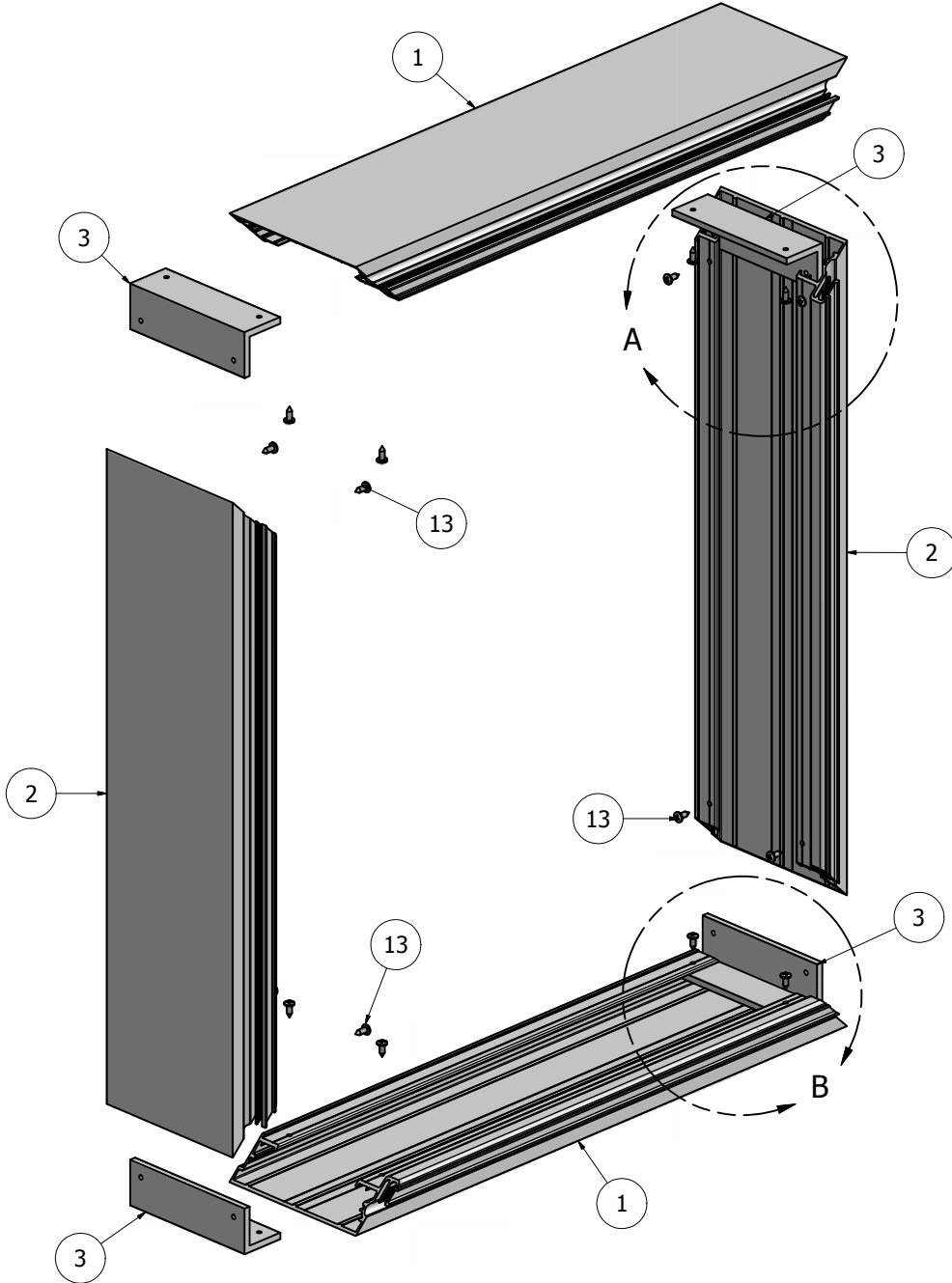
D

C

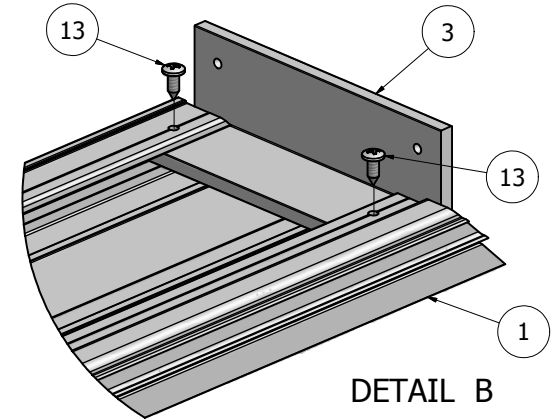
B

A

A



DETAIL A



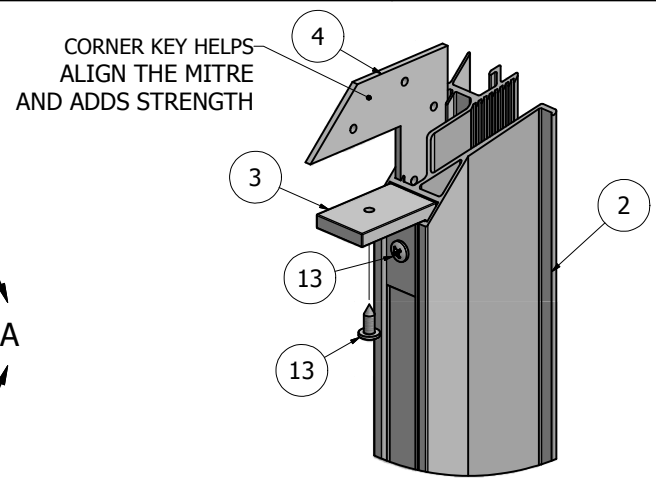
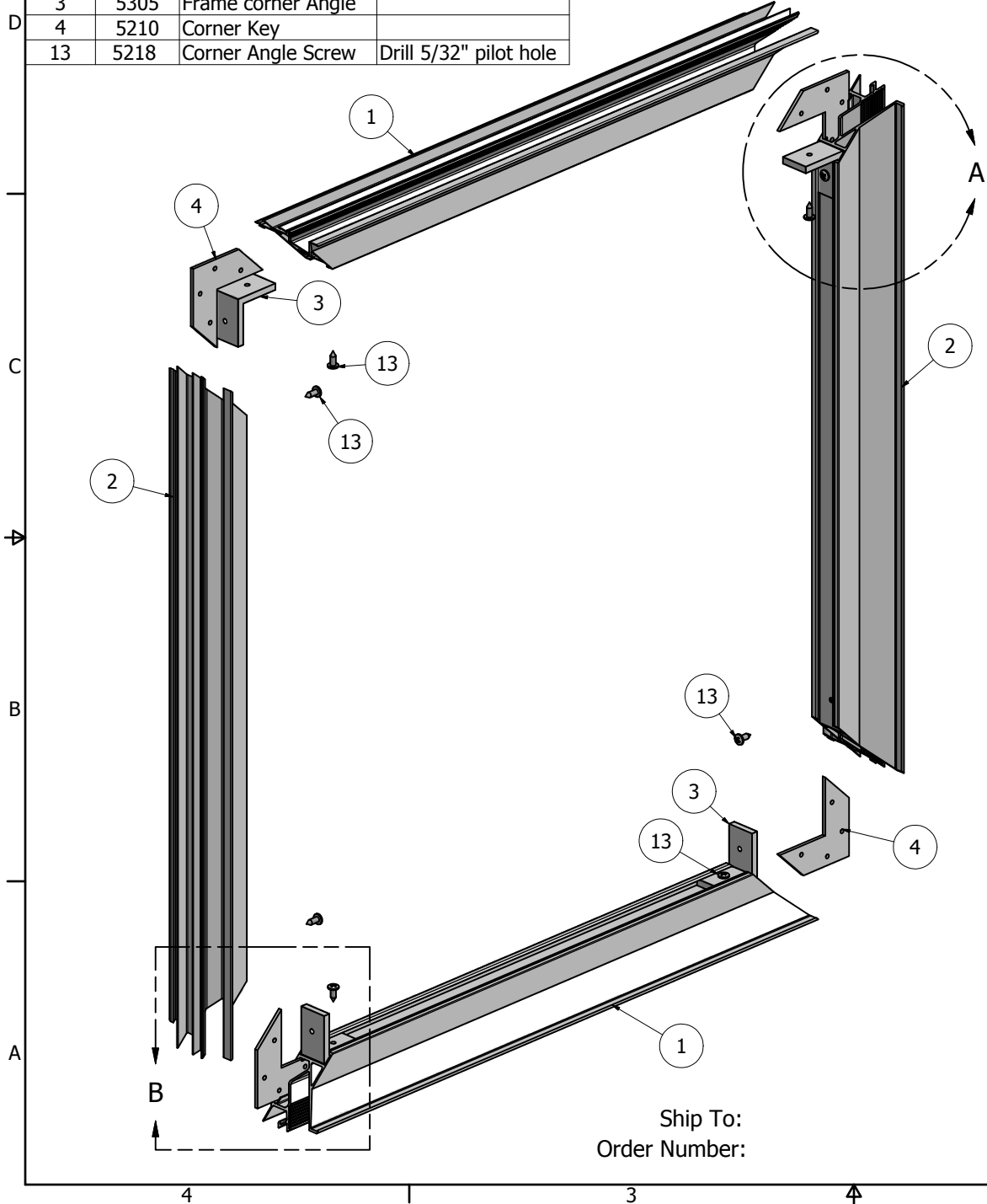
DETAIL B

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
(Holes shown in this drawing are for reference only.  
Drilling of pilot holes are to be done by fabricator.)

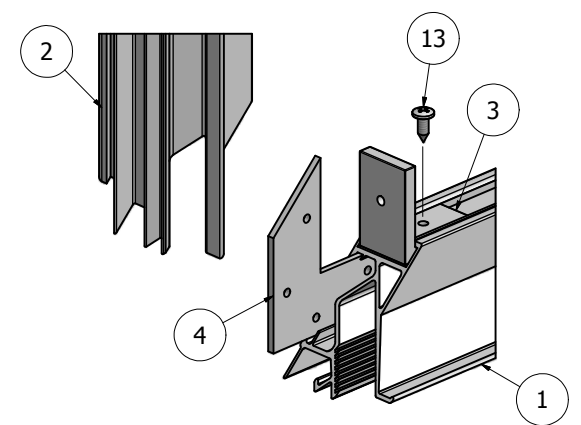
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DRAWN	Sarah	3/2/2012	<h1>SignComp</h1>	
Centroid X:	0.000 in	TITLE		
Centroid Y:	0.000 in	Single Face Body - Assembly		
Principal Moments Ix:	0.000 in <sup>4</sup>	DWG NO	<b>K2025</b>	REV
Principal Moments Iy:	0.000 in <sup>4</sup>			
Section Modulus Ix:	0.000 in <sup>3</sup>			
Section Modulus Iy:	0.000 in <sup>3</sup>			

Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	2085	Tension Frame	Top & Bottom
2	2085	Tension Frame	Sides
3	5305	Frame corner Angle	
4	5210	Corner Key	
13	5218	Corner Angle Screw	Drill 5/32" pilot hole



DETAIL A

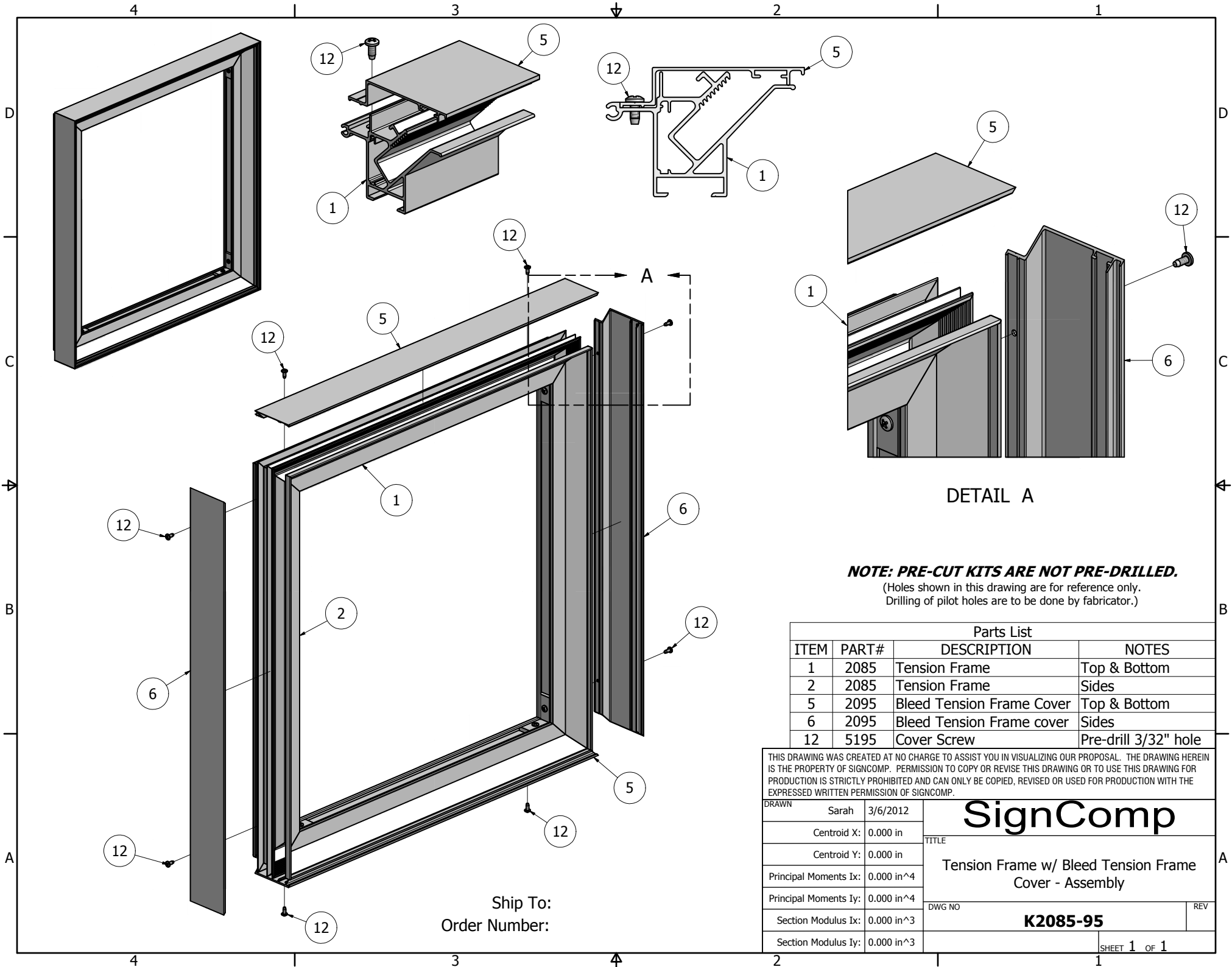


DETAIL B

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
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DRAWN	Sarah	3/6/2012		
Centroid X:	0.000 in	TITLE		
Centroid Y:	0.000 in			
Principal Moments Ix:	0.000 in <sup>4</sup>	Bleed Tension Frame - Assembly		
Principal Moments Iy:	0.000 in <sup>4</sup>			
Section Modulus Ix:	0.000 in <sup>3</sup>	DWG NO	<b>K2085</b>	REV
Section Modulus Iy:	0.000 in <sup>3</sup>	SHEET 1 OF 1		

Ship To:  
Order Number:



DETAIL A

**NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.**  
 (Holes shown in this drawing are for reference only.  
 Drilling of pilot holes are to be done by fabricator.)

Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	2085	Tension Frame	Top & Bottom
2	2085	Tension Frame	Sides
5	2095	Bleed Tension Frame Cover	Top & Bottom
6	2095	Bleed Tension Frame cover	Sides
12	5195	Cover Screw	Pre-drill 3/32" hole

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DRAWN	Sarah	3/6/2012	<b>SignComp</b>
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE Tension Frame w/ Bleed Tension Frame Cover - Assembly
Principal Moments Ix:	0.000 in <sup>4</sup>		
Principal Moments Iy:	0.000 in <sup>4</sup>		DWG NO <b>K2085-95</b>
Section Modulus Ix:	0.000 in <sup>3</sup>		
Section Modulus Iy:	0.000 in <sup>3</sup>		REV

Ship To:  
Order Number: