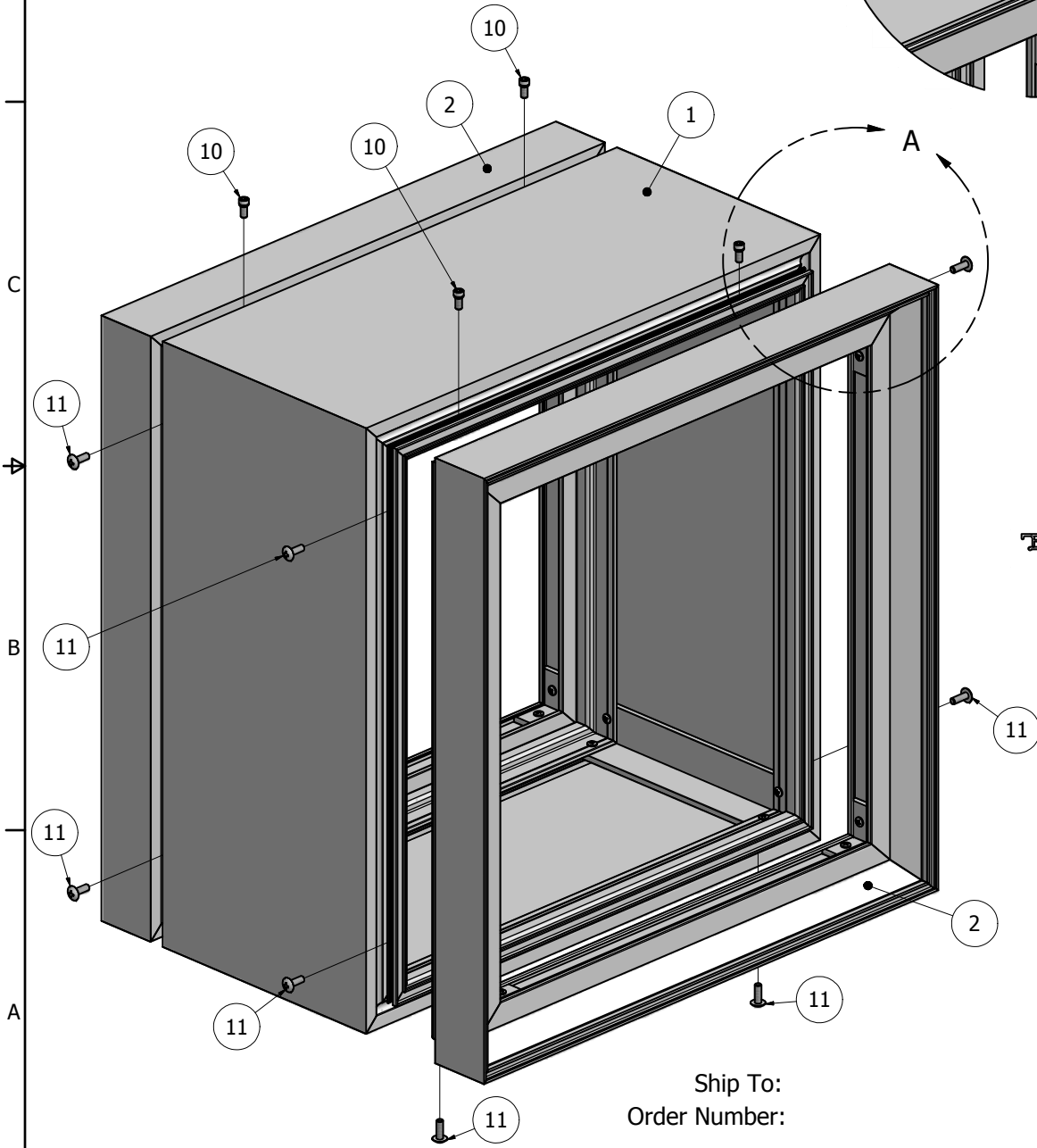
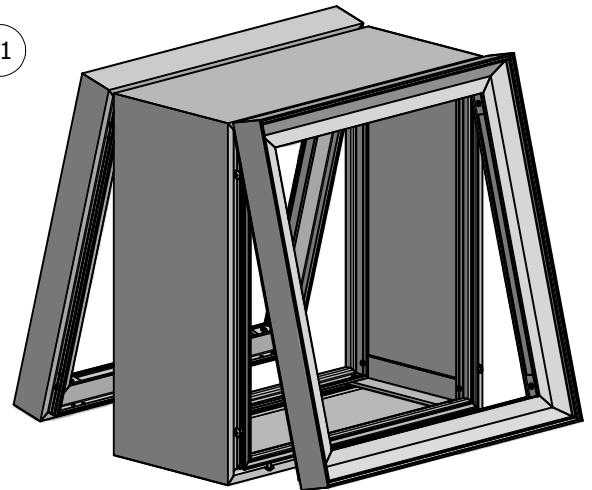
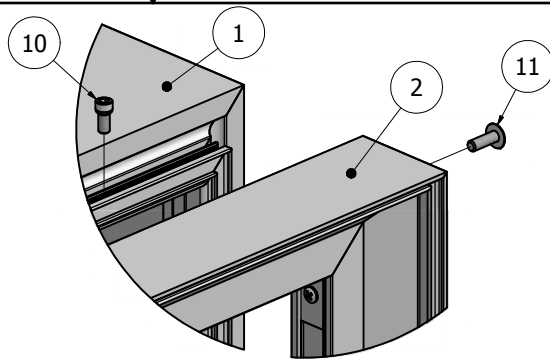
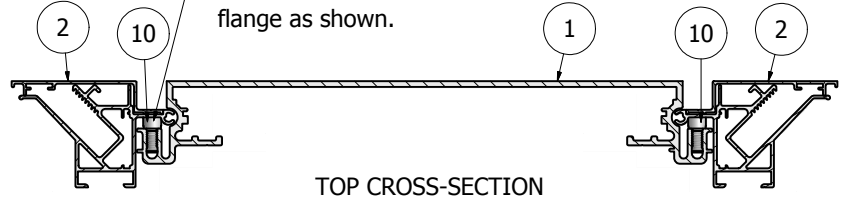


Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	K2005	Wide Body	Assembly
2	K2085/95	Tension Frame and Bleed Cover	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole



DETAIL A

Drive the hinge screw down into the body so the head of the screw is under the retainer flange as shown.



TOP CROSS-SECTION

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

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DRAWN	Sarah	4/18/2012	SignComp
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE
Principal Moments Ix:	0.000 in ⁴		Wide Body w/ Tension Frame and Bleed Cover - Assembly
Principal Moments Iy:	0.000 in ⁴		DWG NO
Section Modulus Ix:	0.000 in ³		KWB-85-95
Section Modulus Iy:	0.000 in ³		REV

Ship To:
Order Number:

Parts List			
ITEM	PART #	DESCRIPTION	NOTES
1	2005	Wide Body	Top & Bottom
2	2005	Wide Body	Sides
3	5312	Wide Body Corner Angle	
13	5218	Corner Angle Screw	Drill 5/32" pilot hole

Ship To:
Order Number:

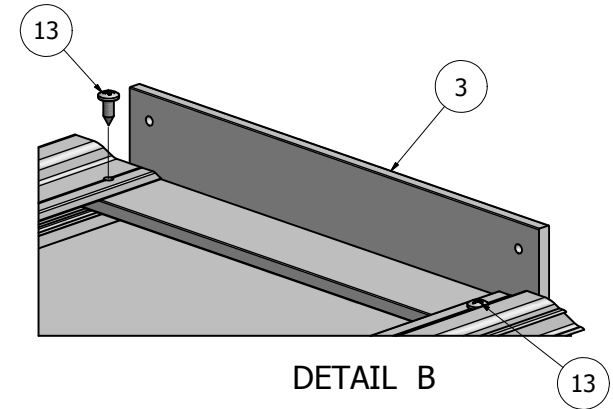
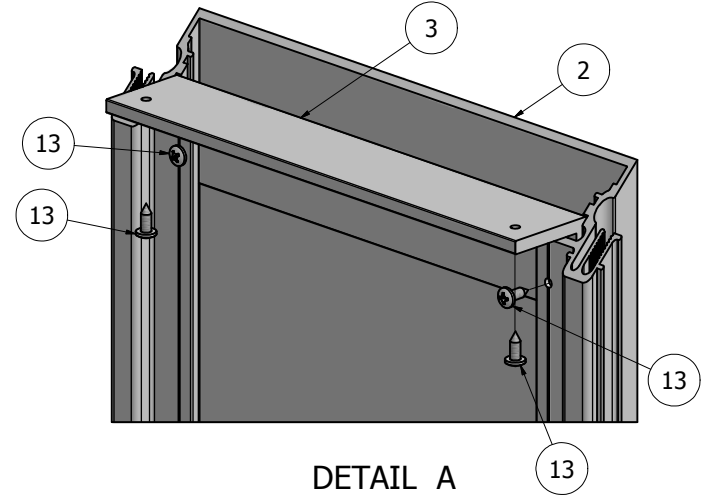
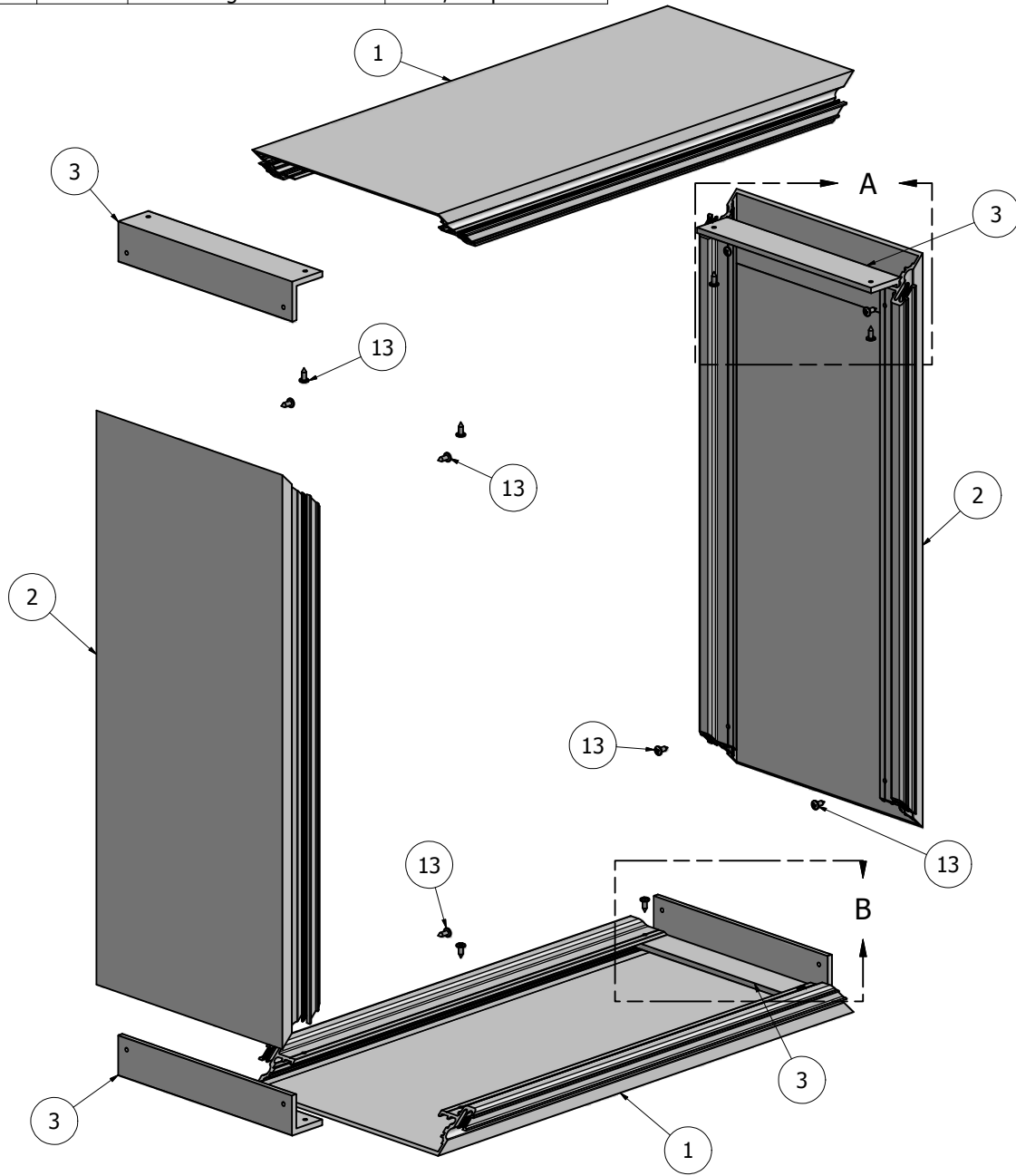
D

C

B

B

A



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DRAWN	Sarah	3/5/2012	
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in ⁴	Wide Body - Assembly	
Principal Moments Iy:	0.000 in ⁴		
Section Modulus Ix:	0.000 in ³	DWG NO	REV
Section Modulus Iy:	0.000 in ³	K2005	
			SHEET 1 OF 1

D

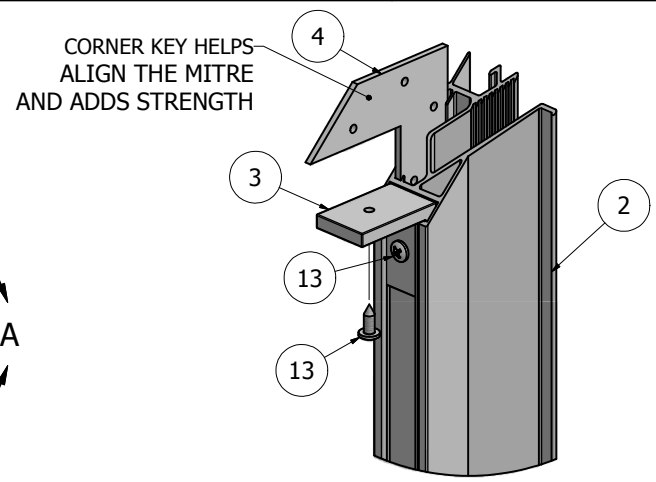
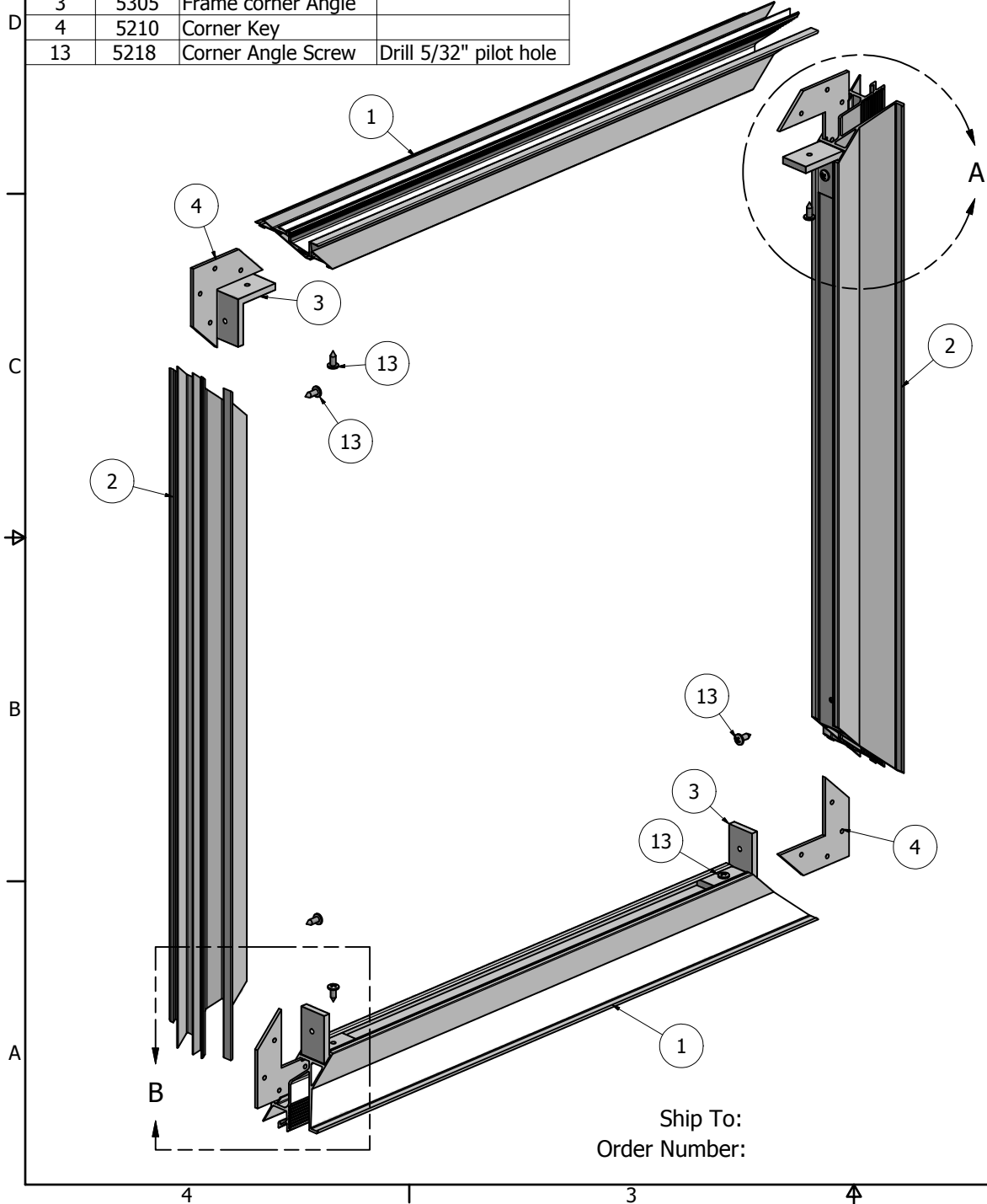
C

B

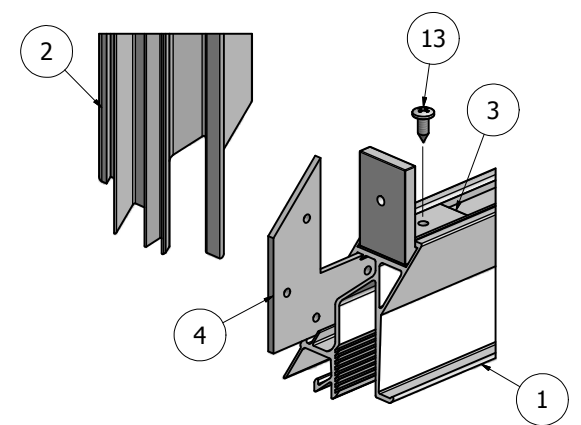
B

A

Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	2085	Tension Frame	Top & Bottom
2	2085	Tension Frame	Sides
3	5305	Frame corner Angle	
4	5210	Corner Key	
13	5218	Corner Angle Screw	Drill 5/32" pilot hole



DETAIL A

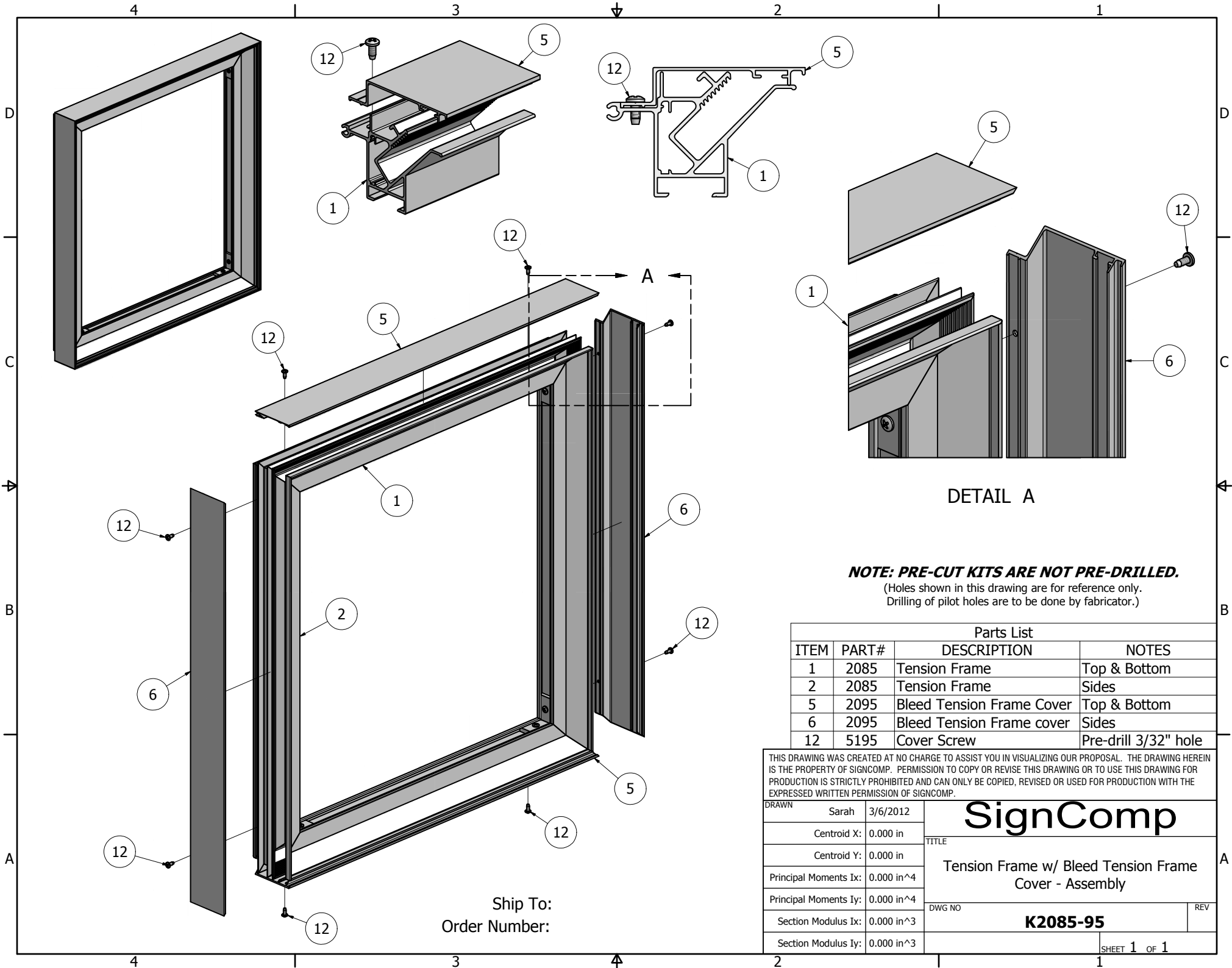


DETAIL B

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
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DRAWN	Sarah	3/6/2012	
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in		
Principal Moments Ix:	0.000 in ⁴	Bleed Tension Frame - Assembly	
Principal Moments Iy:	0.000 in ⁴		
Section Modulus Ix:	0.000 in ³	DWG NO	REV
Section Modulus Iy:	0.000 in ³	K2085	
			SHEET 1 OF 1

Ship To:
 Order Number:



DETAIL A

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
 (Holes shown in this drawing are for reference only.
 Drilling of pilot holes are to be done by fabricator.)

Parts List			
ITEM	PART#	DESCRIPTION	NOTES
1	2085	Tension Frame	Top & Bottom
2	2085	Tension Frame	Sides
5	2095	Bleed Tension Frame Cover	Top & Bottom
6	2095	Bleed Tension Frame cover	Sides
12	5195	Cover Screw	Pre-drill 3/32" hole

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DRAWN	Sarah	3/6/2012	<h1>SignComp</h1>
Centroid X:	0.000 in		
Centroid Y:	0.000 in		TITLE Tension Frame w/ Bleed Tension Frame Cover - Assembly
Principal Moments Ix:	0.000 in ⁴		
Principal Moments Iy:	0.000 in ⁴		DWG NO K2085-95
Section Modulus Ix:	0.000 in ³		
Section Modulus Iy:	0.000 in ³		REV

Ship To:
Order Number: