SignComp™

EC-1 for Rigid Faces - Electrical

Large Double Filler
Part #2032

Econo Molding
Part #2056

MOLDING FASTENER
PART #5290

MOLDING FASTENER
PART #5290

8.980

1.090

6.800

1.090

1.325

1.130

.250

STANDARD CORNER
KEY PART #5210

CORNER KEY FASTENER
PART #5218
(4 Screws Per Corner)

RACEWAY COVER
SCREW PART #5290

RACEWAY COVER
PART #5088

LAMP
SOCKET

FLAT RIGID
RIGID

FORMED RIGID
FACE
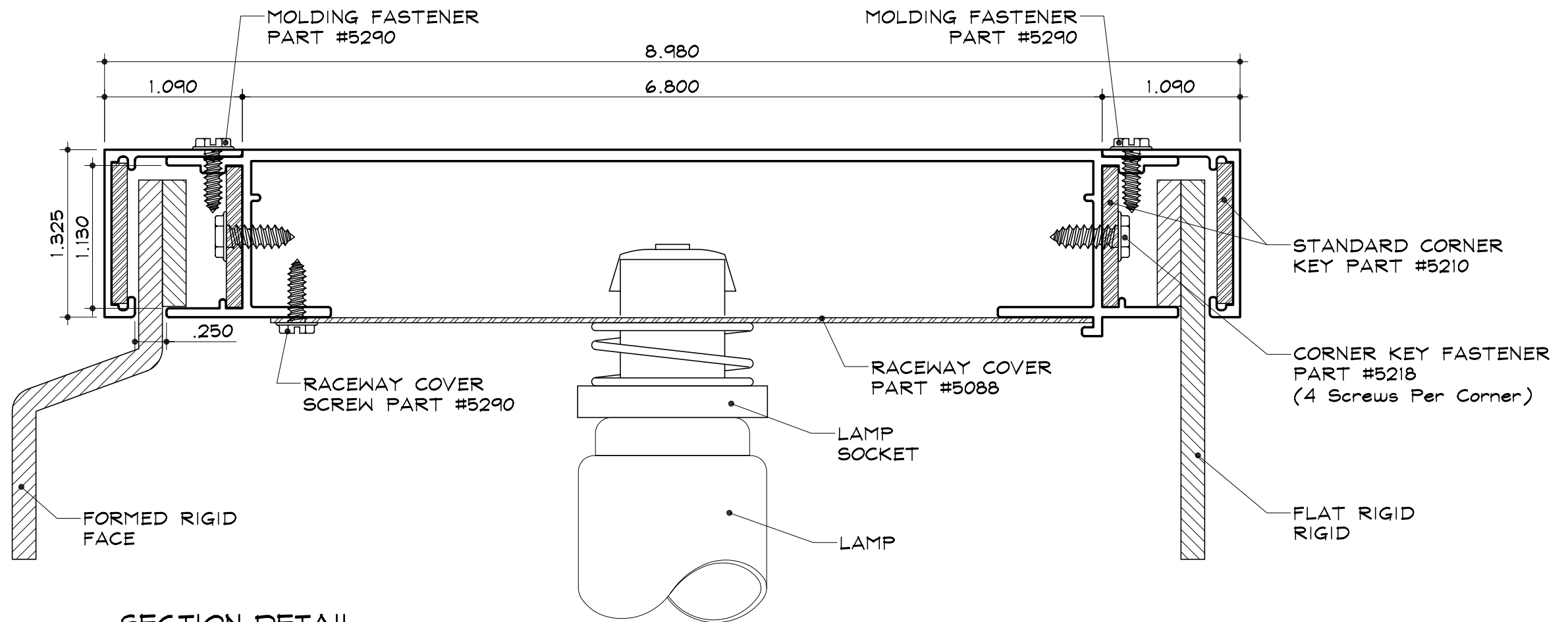
LAMP

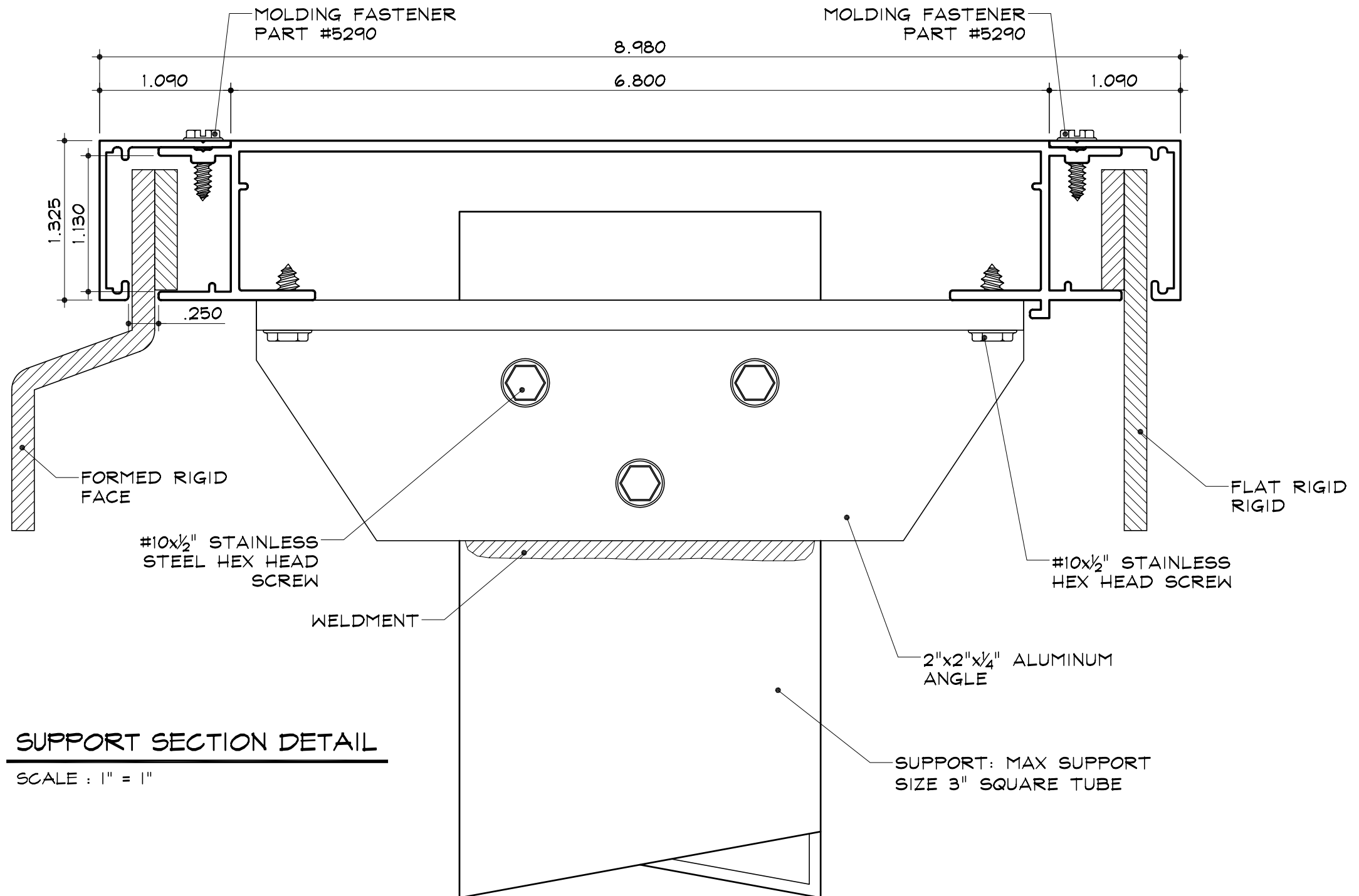## SECTION DETAIL

SCALE : 1" = 1"

NOTES:
1. Add 1" to the size of the cabinet (vertical or horizontal)
   when the size of the cabinet is the same as the nominal
   lamp length.

2. SignComp does not supply the Ballast(s), Lamps, Lamp
   Sockets, Raceway Covers or Raceway Cover Screws.

PROGRAM *EconoComp*   PART NO.

CUSTOMER SignComp

DESCRIPTION Large Double Filler with Econo Molding

SignComp™

EC-1 for Rigid Faces – Structural

Large Double Filler
Part #2032

Econo Molding
Part #2056

MOLDING FASTENER
PART #5290

MOLDING FASTENER
PART #5290

8.980

1.090   6.800   1.090

1.325

1.130

.250

FORMED RIGID
FACE

FLAT RIGID
RIGID

#10x½" STAINLESS
STEEL HEX HEAD
SCREW

#10x½" STAINLESS
HEX HEAD SCREW

WELDMENT

2"x2"x¼" ALUMINUM
ANGLE

SUPPORT SECTION DETAIL

SCALE : 1" = 1"
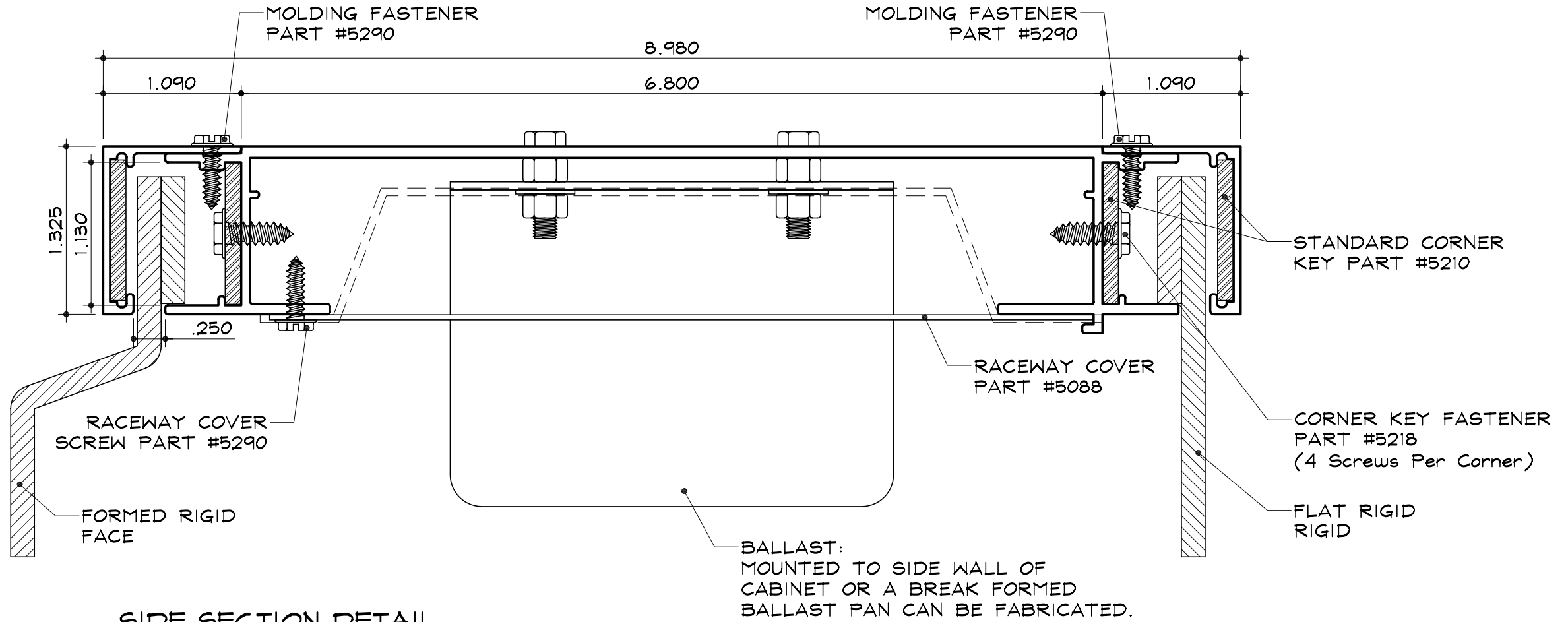
SUPPORT: MAX SUPPORT
SIZE 3" SQUARE TUBE

NOTES:
1. Add 1" to the size of the cabinet (vertical or horizontal)
   when the size of the cabinet is the same as the nominal
   lamp length.

2. SignComp does not supply the Mounting Angles/Mounting
   plate, Mounting Screws, Support or Joiner Bracket.

3. Substituting or adding ¼" plate stock for angles will
   increase the strength of the cabinet.

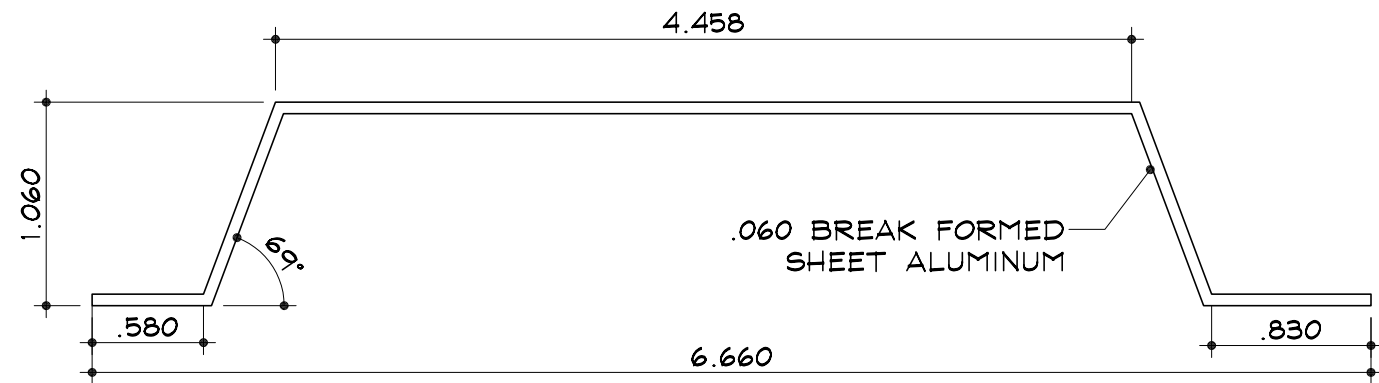4. Max support size to be used 3" square tube.

EC-1 for Rigid Faces – Side

Large Double Filler
Part #2032

Econo Molding
Part #2056

MOLDING FASTENER
PART #5290

MOLDING FASTENER
PART #5290

8.980

1.090   6.800   1.090

1.325
1.130

.250

STANDARD CORNER
KEY PART #5210

RACEWAY COVER
SCREW PART #5290

RACEWAY COVER
PART #5088

CORNER KEY FASTENER
PART #5218
(4 Screws Per Corner)

FORMED RIGID
FACE

BALLAST:
MOUNTED TO SIDE WALL OF
CABINET OR A BREAK FORMED
BALLAST PAN CAN BE FABRICATED.

FLAT RIGID
RIGID

SIDE SECTION DETAIL

SCALE : 1" = 1"

4.458

1.060

69°

.580

.060 BREAK FORMED
SHEET ALUMINUM

.830

6.660

BALLAST PAN DETAIL

SCALE : 1" = 1"

NOTES:
1. Add 1" to the size of the cabinet (vertical or horizontal)
   when the size of the cabinet is the same as the nominal
   lamp length.

2. SignComp does not supply the Ballast(s), Lamps, Lamp
   Sockets, Ballast Pans, Raceway Covers or Raceway
   Cover Screws.